

Use Information: This paragraph is informational only and is not exclusively definitive of the end use.

For face and back multicolor offset printing of books, pamphlets, folders, circular, etc.; light colors suitable for printing solid reverses or heavy halftones. Printed matter may include text, illustrations, and halftones up to 150-line screen and solid reverses.

Stock: Groundwood pulp, not to exceed 1%.

Note: Not less than 30% postconsumer fiber. Any percent over 30 percentage points, is encouraged, provided that the requirements of this Standard are met.

Basis weight: 25 by 38 inches,
500 sheets (pounds)..... 50¹ 60 70 80
A tolerance of $\pm 5\%$ shall be allowed.

Bursting strength: Average, not less than (lb/in²) 16 19 22 25

Opacity: Average, not less than (percent) 90 92 93 94
No individual specimen shall average less than (percent) ... 88 90 91 92

Thickness: Average (mils) 3.9 4.7 5.5 6.3
A tolerance of ± 0.0005 inch shall be allowed. Paper shall be uniform and shall not vary more than 0.0004 inch from edge to edge.

Smoothness: Average, each side not to exceed (Sheffield units) 140

General appearance: Paper shall conform to the standard sample(s) established by the Government.

Color: The paper in the order (or publication) shall be uniform and the color variation shall not exceed DE(CIELAB) = 1.0. The color shall match one of the established color standards in Part 3 or match a color sample supplied by the ordering agency. Colors shall not fade or transfer (rub off) and shall appear even and uniform on the surface of the sheet. The sheet shall not be 2-sided.

Finish and formation: Shall be uniform.

Cleanliness: The dirt count for each side of the paper shall not exceed 250 specks per square meter. No sample sheet (600 to 650 cm² in size) shall contain more than one defect with equivalent area of 0.25 mm² or greater.

OPTION

Alkaline paper. This option is for products requiring above average permanence.

Stock: 100% bleached chemical woodpulp.
Note: Not less than 30% postconsumer fiber. Any percent over 30 percentage points, is encouraged, provided that the requirements of this Standard are met.

Acidity: pH value by cold extraction shall be not less than 7.0. The paper shall contain not less than 2% calcium carbonate.

Note: Any deviation in this requirement is sufficient cause for rejection of the paper.

Testing: Shall be conducted in accordance with methods in part 2, *Government Paper Specification Standards*. The precision requirements of the acceptance criteria Part 4 shall apply.

¹ This weight is typically not available in less than mill run quantities.