

Use Information: This paragraph is informational only and is not exclusively definitive of the end use. For offset printing of signs, display cards, cloth or paper-stripped covers, two-piece covers for use with bindings such as plastic combs, wire-o and spiral. Printed matter may include text, illustrations, and solid reverses.

Stock: Facing sheets shall be uncoated and shall not exceed 25% groundwood pulp.

Note: Not less than 80% total recovered fiber of which 15 percentage points shall be postconsumer fiber. Postconsumer fiber, in any percent over 15 percentage points, is encouraged, provided that the requirements of this Standard are met.

Thickness: Average (mils)	18.0	30.0	48.0
Tolerance (\pm inch)	0.001	0.002	0.0025

Curl: Paperboard shall lie flat with either no tendency to curl or with a curl, which can be overcome, under reasonable working conditions.

Testing: Shall be conducted in accordance with methods in part 2, *Government Paper Specification Standards*. The acceptance criteria Part 4 shall apply.

General appearance: The color and cleanliness shall conform to the standard sample(s) established by the Government.

Brightness: Shall target not less than 79% or as specified.

Color: The paperboard in the order (or publication) shall be uniform. The color variation shall not exceed DE(CIELAB) = 1.0.

For colored stock, board shall be ash gray, blue, buff, and green, orange, red or match the color sample supplied by the ordering agency. The commercial color standard is applicable unless specified that the color shall conform to the Government standard. Color shall not fade and shall appear even and uniform on the surface of the sheet.