

Use Information: This paragraph is informational only and is not exclusively definitive of the end use. For production of rigid bindings of ledger and text books when covered with materials such as buckram, fabrikoid, drilling, book cloth, etc.

Stock: *Not less than 80% postconsumer fiber. Any percent over 80 percentage points, is encouraged, provided that the requirements of this Standard are met.*

Basis weight: 25-1/4 by 30-1/4 inches,
50 pounds (number) sheets 9 12 17 19 21 25 31 41
A tolerance of $\pm 5\%$ shall be allowed.

Bursting strength: Average, not less than (lb/in²) 800 600 450 425 385 315 255 210

Thickness: Average (inch) 0.22 0.17 0.12 0.11 0.098 0.08 0.065 0.049
A tolerance of ± 0.003 inch shall be allowed; except for No. 9 and 12 board, then a tolerance of $\pm 5\%$ shall be allowed. On boards with the shorter dimension over 32 inches, an additional 50% of the above thickness tolerance shall be allowed

Density: Average (g/cm³) 0.8 to 1.0

Curl: Paperboard shall lie flat with either no tendency to curl or with a curl, which can be overcome, under reasonable working conditions.

Size and trim: Sufficient trim of not less than 0.5 inch shall be allowed on both dimensions of the sheet. Board shall be trimmed square on all four sides with smooth edges.

General appearance: The surface shall be free from surface lumps, clip indentations, and mechanical imperfections, and be reasonably smooth and flat.

Testing: Shall be conducted in accordance with methods in part 2, *Government Paper Specification Standards*. The acceptance criteria Part 4 shall apply.