

**SPECIFICATION**

PROPERTY NO. 147664

**ADHESIVE FOR COATED WOVEN BOOKBINDING MATERIAL**

Shall be a white, water emulsion, polyvinyl acetate adhesive suitably plasticized to insure a flexible film when dry. Must be suitable for adhering 50% rag/50% bleached chemical wood paper to latex saturated paper bookbinding material coated with pyroxylin or other non-migratory resins. Must not contain any volatile solvents or have any obnoxious odor.

Undiluted Brookfield Viscosity @ 25°C (77°F) - approximately 2500 cps using spindle #4 @ 20 RPM

% Solids.....approximately 55%

This adhesive is modified, and its viscosity is adjusted with water to 600-900 cps. It must pass a performance evaluation on the Passport Binding Line after modification.

**Sample Requirement**

A 5 gallon or 20 liter sample is required to evaluate the product's performance. Once a product is placed on the QPL for this adhesive no additional sample is required unless the formulation of that product has changed or the supplier wishes to qualify an entirely new product.

**Qualified Products List**

HB Fuller 3555  
Peter Cooper PVE-1379 HVL Liquid Glue  
National Starch 32-8001  
DuBois Chemical No. 740  
Adhesives Specialists Product No. 5301