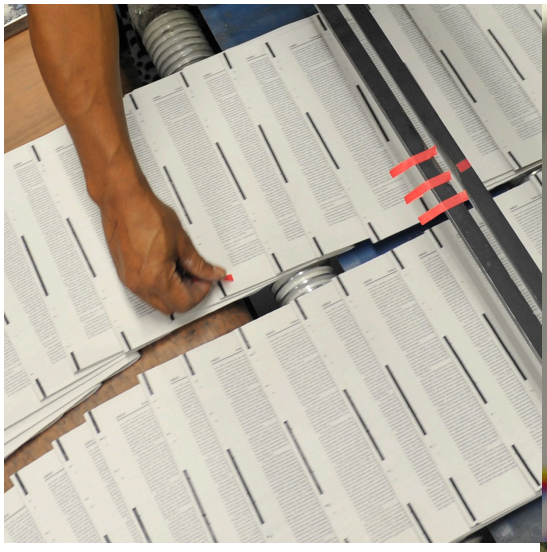

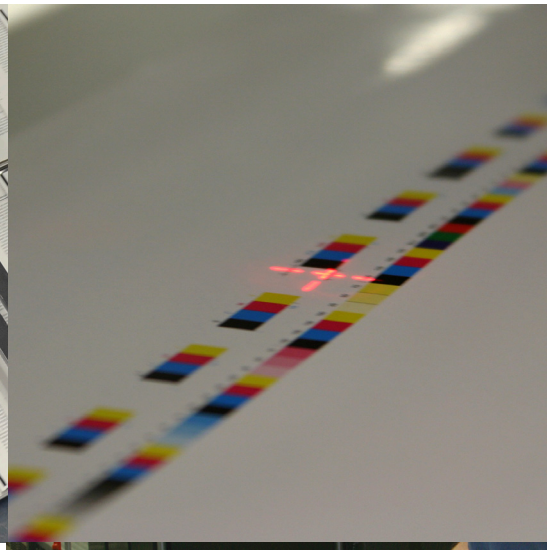

Around-the-clock manufacturing and technology business unit well-suited to meet your needs.

We ensure you have quality products; receive, store, and issue quality material; ship small and bulk packages; lease vacant space, guarantee sustainable green printing initiatives are implemented and more.

Our goal is to:

- Support you with the creation of better information, regular feedback on the status of your deliverables, and improved outreach, education and collaboration efforts.
- Implement processes that improve the interaction and performance of people, communications, and technologies to best meet your needs.
- Implement state-of-the-art print and digital technologies to better meet the needs of Congress and the Federal Government.

Production

Production uses best-in-class lean manufacturing methodologies to improve processes, ensure quality products and, at the same time, minimize waste. We publish the *Congressional Record, Federal Register, Code of Federal Regulations, President's Budget*, and legislative documents such as bills, hearings and reports.

Planning and Estimating Uses technical knowledge to provide quality products, on time and at a competitive price.

Production Engineering Furnishes advice on the creation of authenticated PDF files and e-Books.

Prepress Ingests both electronic files and hard copy proofs.

Press Uses thermographic printing along with state-of-the-art offset and digital imaging color presses.

Binding Includes precision cutting, folding, saddle- and side-stitching, adhesive binding, case binding, and library binding.

Distribution and Delivery Routes a single book to one customer or a series of books individually, handles mass shipments, offers screening services for printed products, and provides secure distribution in government vehicles to government destinations.

Operations Support

We oversee the operation and maintenance of the buildings that make up GPO, which include the facility in Stennis, MS and the four buildings in Washington, DC.

Engineering Consolidates operations and leases vacant space to our Federal partner agencies.

Facilities Support Maintains all GPO facilities, machinery, and equipment necessary to provide a productive and safe working environment.

Quality Control and Inventory Management

We are responsible for the printing plant's receiving, warehousing, shipping and quality testing functions.

Warehouse Operations Receives, stores, and issues quality raw material.

Transportation and Logistics Processes outgoing bulk shipments and small packages of materials and/or printed products.

Testing and Technical Services Tests and develops specifications for paper, paper products, bookbinding and graphic supply materials; handles industrial waste; and ensures that sustainable green printing initiatives are implemented.

Security Document Material Testing Laboratory Develops and measures quantifiable testing standards for some of our Nation's most trusted documents.

Certifications and Accomplishments

Excellence in key areas of proofing, print production, and information dissemination.

IDEAlliance's High Quality Government Printer designation through annual G7 Master Printer certification for GRACoL Proof and Sheet-fed Offset Printing

Compliance with the Graphic Arts Industry Color Viewing Standard ISO3664:2009

Institutional Member Certification from the Library Binding Institute establishing compliance with ANSI/NISO/LBI Library Binding Standard Z39.78-2000

Sustainable Green Printer Certified Facility

Member of the National Association for Printing Leadership (NAPL)

Member of the National Government Publishing Association (NGPA)

Ranked the largest in-plant facility in North America, both in terms of employees and revenue. (December 2011 issue of In-Plant Graphics magazine)

For additional information, contact a GPO National Account Manager at **202.512.1904** or email **nam@gpo.gov**.