Title:	PERSONNEL RESEARCH AND ASSESSM	ENT PRO	GRAM							
				ald & Eudy		Imaging Inc.				CONTRACTO
		BASIS OF		e Hills, MD		ever, CO		Boulder, CO		Print SVCS
ITEM NO		AWARD	UNIT RATE	COST	UNIT RATE	COST	UNIT RATE	COST	UNIT RATE	COST
l.	PREPRESS:									
(a)	Trim/Page-size unit produced from camera copy									
	per page	8	2.00	16.00	0.10	0.80	2.00	16.00	1.25	10.00
(b)	Trim/Page-size unit produced from electronic file									
	per page	642	3.00	1,926.00	0.10	64.20	5.00	3,210.00	4.00	2,568.00
(c)	Trim/Page-size unit produced from electronic file									
	for 4-color processper page	124	4.00	496.00	0.10	12.40	8.00	992.00	8.00	992.00
II.	PRINTING AND BINDING:									
(a)	Four-Page Product: Prtg in a sgl ink color,									
	including foldingper product									
(1)	Makeready and/or Setup	2	125.00	250.00		120.00	40.00	80.00		
(2)	Running Per 100 Copies	640	2.25	1,440.00	3.00	1,920.00	3.00	1,920.00	3.00	1,920.00
(b)	Four-Page Product: Prtg in 4-color process									
	including foldingper produc									
(1)	Makeready and/or Setup	2	300.00	600.00		280.00	150.00	300.00		
(2)	Running Per 100 Copies	260	6.00	1,560.00	7.00	1,820.00	8.00	2,080.00	6.00	1,560.00
(c)	Looseleaf Products: Prtg in sgl ink color									
	including bindingper page									
(1)	Makeready and/or Setup	20	8.50	170.00			10.00	200.00		
(2)	Running Per 100 Copies	544	0.35	190.40	0.30	163.20	3.00	1,632.00	3.00	1,632.00
(d)	Looseleaf Products: Prtg in 4-color process									
	including bindingper page									
(1)	Makeready and/or Setup	32	50.00	1,600.00	60.00	1,920.00	150.00	4,800.00		,
(2)	Running Per 100 Copies	5,800	0.60	3,480.00	3.20	18,560.00	8.00	46,400.00	3.00	17,400.00
(e)	Saddle-Stitched: Prtg in a sgl ink color									
	including bindingper page									
(1)	Makeready and/or Setup	700	7.50	5,250.00		,	10.00	7,000.00	7.00	,
(2)	Running Per 100 Copies	79,724	0.34	27,106.16	0.25	19,931.00	2.30	183,365.20	0.25	19,931.00
(f)	Complete Cover: Cvrs 1 & 4 prtg in a sgl ink									
	color, including bindingper complete cover									
(1)	Makeready and/or Setup	10	125.00	1,250.00		800.00	20.00	200.00	125.00	
(2)	Running Per 100 Copies	538	3.25	1,748.50	3.00	1,614.00	4.50	2,421.00	4.50	2,421.00
(g)	Each Additional Color: Cvrs 1 & 4 prtg in a									
	color in addition to the 1stper color/per cover									
(1)	Makeready and/or Setup	8	100.00	800.00	40.00	320.00	20.00	160.00	40.00	320.00
(2)	Running Per 100 Copies	473	0.25	118.25	0.20	94.60	3.00	1,419.00	0.25	118.25

Progran	n No. 038-S Term DATE OF AWARD To No	vember 3	30,2013							
Title:	PERSONNEL RESEARCH AND ASSESSM	ENT PRO	OGRAM							
				ald & Eudy	Power	Imaging Inc.	COL	T PRINT SVCS	CURRENT	CONTRACTOR
			mple Hills, M			Dever, CO		Boulder, CO		Print SVCS
ITEM NO	DESCRIPTION	AWARD	UNIT RATE	COST	UNIT RATE	COST	UNIT RATE	COST	UNIT RATE	COST
III.	PAPER: Per 100 Leaves									
(a)	White Offset Book, 60-lb	270	0.85	229.50	1.50		1.51	407.70		386.10
(b)	Colored Offset Book, 60-lb	38,884	1.30	50,549.20	1.59	61,825.56	1.80	69,991.20	1.62	62,992.08
(c)	White Laser Finish, 28-lb	4,330	1.10	4,763.00	1.90	8,227.00	2.51	10,868.30	2.08	9,006.40
(d)	White Index, 110-lb	944	3.00	2,832.00	3.20	3,020.80	4.40	4,153.60	3.35	3,162.40
(e)	Colored Index, 110-lb	132	3.75	495.00	3.30	435.60	4.45	587.40	3.40	448.80
IV.	ADDITIONAL OPERATIONS:									
(a)	Gathering into sets (up to 6 items)per 100 set	10	10.00	100.00	20.00	200.00	8.50	85.00	8.50	85.00
(b)	Shrink-film wrappingper each package	16,717	0.20	3,343.40	0.10	1,671.70	0.25	4,179.25	0.20	3,343.40
(c)	Perforate leaves off the foldper 100 leaves	10	4.50	45.00	10.00	100.00	10.00	100.00	1.00	10.00
	CONTRACTOR SUBTOTALS			\$110,358.41		\$130,705.86		\$346,567.65		\$136,276.43
	TOTALS FOR ITEM III PAPER			\$58,868.70		\$73,913.96		\$86,008.20		\$75,995.78
	SUBTOTALS LESS PAPER			\$51,489.71		\$56,791.90		\$260,559.45		\$60,280.65
	ACCELERATED SCHEDULE (25%)	25.00%		\$12,872.43		\$14,197.98		\$65,139.86		\$15,070.16
٧.	PERCENTAGE INCREASE		10.00%	\$1,287.24	5.00%	\$709.90	25.00%	\$16,284.97	25.00%	\$3,767.54
	CONTR'S SUBTOTALS + PERCENTAGE INCR			\$111,645.65		\$131,415.76		\$362,852.62		\$140,043.97
	DISCOUNT		1.00%	\$1,116.46	2.00%	\$2,628.32	1.00%	\$3,628.53	1.00%	\$1,400.44
	DISCOUNTED TOTALS			\$110,529.19	-	\$128,787.44		\$359,224.09	1	\$138,643.53
						AWARDED				

U.S. GOVERNMENT PRINTING OFFICE

Washington, DC

GENERAL TERMS, CONDITIONS, AND SPECIFICATIONS

For the Procurement of

Personnel Research and Assessment Program

as requisitioned from the U.S. Government Printing Office (GPO) by the

U.S. Customs Service

Single Award

TERM OF CONTRACT: The term of this contract is for the period beginning Date of Award and ending November 30, 2013, plus up to four optional 12-month extension period(s)s that may be added in accordance with the "Option to Extend the Term of the Contract" clause in Section 1 of this contract.

BID OPENING: Bids shall be publicly opened at 11 a.m., prevailing Washington, DC time, on: December 19, 2012.

BID SUBMISSION: Submit bid in pre-addressed envelope furnished with solicitation, or send to: U.S. Government Printing Office, Bid Section, Room C-161, STOP: PPSB, 36 H Street NW, Washington, DC 20401. Facsimile bids in response to this solicitation are permitted. Facsimile bids may be submitted directly to the GPO Bid Section, FAX No. (202) 512-1782. The Program number and bid opening date must be specified with the bid. Refer to Facsimile Bids in Solicitation Provisions of GPO Contract Terms, GPO Publication 310.2 as revised June, 2001.

LIMITED PRODUCTION AREA: All production facilities must be located within a 100-mile radius of zero milestone, Denver Co.

R-2: Revised Bid Opening Date

Abstracts of contract prices are available at http://www.gpo.gov/gpo/abstracts.action?region=central
For information of a technical nature call Sadie Sanders (202) 512-0310 (No collect calls).

SECTION 1.- GENERAL TERMS AND CONDITIONS

GPO CONTRACT TERMS: Any contract which results from this Invitation for Bid will be subject to the applicable provisions, clauses, and supplemental specifications of GPO Contract Terms (GPO Pub. 310.2, effective December 1, 1987, Rev. 6/01) and GPO Contract Terms, Quality Assurance Through Attributes Program for Printing and Binding (GPO Pub. 310.1, effective May 1979) revised August 2002)).

DISPUTES CLAUSE: GPO Publication 310.2, GPO Contract Terms, Contract Clause 5. Disputes, is hereby replaced with the June 2008 clause found at www.gpo.gov/pdfs/vendors/contractdisputes.pdf. This June 2008 clause also cancels and supersedes any other disputes language currently included in existing contractual actions.

All individuals handling this information are required to protect it from unauthorized disclosure. This information should be disseminated on a Need-To-Know basis. This document is a product of the Department of Homeland Security. It is not for public use, but intended for use by the US Customs and Border Protection, and approved contractors. Proper control and handling, must be maintained at all times, to prevent any information or materials required to produce the product being ordered under these specifications, from falling into unauthorized hands. Unless otherwise indicated herein, all extra copies, materials, waste, etc. must be destroyed.

SECURITY REQUIREMENTS: The contractor shall maintain in operation, an effective security system where items by these specifications are manufactured and/or stored (awaiting distribution or disposal) to assure against theft and/or the product ordered falling into unauthorized hands.

Within five (5) workdays of the Government's request, the contractor being considered for award shall submit a Security Plan for review and approval by the Government. The plan shall contain at a minimum:

- (1) How Government files (data) will be secured to prevent disclosure to a third party.
- (2) How the disposal of waste materials will be handled.
- (3) How all applicable Government-mandated security/privacy rules and regulations as cited in this contract shall be adhered to by the contractor and/or subcontractor(s).

Contractor is cautioned that no Government provided information shall be used for non-government business. Specifically, no Government information shall be used for the benefit of a third party.

The Government retains the right to conduct on-site security reviews at any time during the term of the contract.

Protection of Confidential Information:

- (a) The contractor shall restrict access to all confidential information obtained from the Department of Homeland Security (DHS) in the performance of this contract to those employees and officials who need it to perform the contract.
- (b) The contractor shall process all confidential information obtained from DHS in the performance of this contract under the immediate supervision and control of authorized personnel, and in a manner that will protect the confidentiality of the records in such a way that unauthorized persons cannot retrieve any such records.
- (c) The contractor shall inform all personnel with access to the confidential information obtained from DHS in the performance of this contract of the confidential nature of the information and the safeguards required to protect this information from improper disclosure.
- (d) The contractor shall assure that each contractor employee with access to confidential information knows the prescribed rules of conduct listed herein and in the contractor's security plan.
- (e) All confidential information obtained from DHS for use in the performance of this contract shall, at all times, be stored in an area that is physically safe from unauthorized access.

(f) The Government reserves the right to conduct on-site visits to review the contractor's documentation and inhouse procedures for protection of confidential information.

SECURITY WARNING: It is the contractor's responsibility to properly safeguard information from loss, theft or inadvertent disclosure and to immediately notify the Government of any loss of information.

All employees working on this contract must:

- Be familiar with current information on security, privacy and confidentiality as they relate to the requirements of this contract.
- Lock or logoff their workstation/terminal prior to leaving it unattended.
- Act in an ethical, informed and trustworthy manner.
- Protect sensitive electronic records.
- Be alert to threats and vulnerabilities to their systems.

Contractor's managers working on this contract must:

- Monitor use of Mainframes, PCs, LANs, and Networked Facilities to ensure compliance with the rules of conduct listed herein and in the contractor's security plan.
- Ensure that employees have been briefed on security procedures prior to any individual being authorized access to sensitive or critical applications.
- Implement, maintain, and enforce the security standards and procedures as they appear in this contract and as outlined by the contractor.
- Contact GPO and DHS within 24 hours whenever a system's security violation is discovered or suspected.

Applicability:

The responsibility to protect confidential information applies during the entire term of this contract and all option year terms if exercised. All contractors must secure and return written acknowledgement from their employees stating they understand these policy provisions and their duty to safeguard personally identifiable information. These policy provisions include, but not limited to, the following:

- Employees are required to have locking file cabinets or desk drawers for storage of confidential material, if applicable.
- Material is not to be taken from the contractor's facility without express permission from the Government.
- Employees must safeguard and protect all confidential material.

The following list provides examples of situations where confidential information is not properly safeguarded:

- Leaving an unprotected computer containing Government information in non-secure space (e.g., leaving the computer unattended in a public place, in an unlocked room, or in an unlocked vehicle).
- Leaving an unattended file containing Government information in a non-secure area (e.g., leaving the file in a break-room or on an employee's desk).
- Storing electronic files containing Government information on a computer or access device (flash drive, CD, etc.) that other people have access to (not password-protected).

This list does not encompass all failures to safeguard confidential information but is intended to act as an alert to the contractor's employees to situations that must be avoided. Misfeasance occurs when an employee is authorized to access Government information that contains sensitive information and, due to the employee's failure to exercise due care, the information is lost, stolen or inadvertently released. Whenever the contractor's employee has doubts about a specific situation involving their responsibilities for safeguarding confidential information, they should consult the Contracting Officer or the Contract Administrator.

QUALITY ASSURANCE LEVELS AND STANDARDS: The following levels and standards shall apply to these specifications:

Product Quality Levels:

- (a) Printing (page related) Attributes -- Level III.
- (b) Finishing (item related) Attributes -- Level III.

Inspection Levels (from ANSI/ASQC Z1.4):

- (a) Non-destructive Tests General Inspection Level I.
- (b) Destructive Tests Special Inspection Level S-2.

Specified Standards: The specified standards for the attributes requiring them shall be:

<u>Attribute</u> <u>Specified Standard</u>

P-7. Type Quality and Uniformity Camera Copy/Electronic Media

P-9. Solid and Screen Tint Color Match

Pantone Matching System

P-10. Process Color Match

Ok'd Proof/Furnished Sample/Elect. Media

OPTION TO EXTEND THE TERM OF THE CONTRACT: The Government has the option to extend the term of this contract for a period of 12 months by written notice to the contractor not later than 30 days before the contract expires. If the Government exercises this option, the extended contract shall be considered to include this clause except, the total duration of this contract may not exceed five years as a result of, and including, any extension(s) added under this clause. Further extension may be negotiated under the "Extension of Contract Term" clause. See also "Economic Price Adjustment" for authorized pricing adjustment(s).

EXTENSION OF CONTRACT TERM: At the request of the Government, the term of any contract resulting from this solicitation may be extended for such period of time as may be mutually agreeable to the GPO and the contractor.

ECONOMIC PRICE ADJUSTMENT: The pricing under this contract shall be adjusted in accordance with this clause, provided that in no event will any pricing adjustment be made that would exceed the maximum permissible under any law in effect at the time of the adjustment. There will be no adjustment for orders placed during the first period specified below. Pricing will thereafter be eligible for adjustment during the second and any succeeding performance period(s). For each performance period after the first, a percentage figure will be calculated as described below and that figure will be the economic price adjustment for that entire next period. Pricing adjustments under this clause are not applicable to reimbursable postage or transportation costs, or to paper, if paper prices are subject to adjustment by separate clause elsewhere in this contract.

For the purpose of this clause, performance under this contract will be divided into successive periods. The first period will extend from the beginning of the contract to November 30, 2013, and the second and any succeeding period(s) will extend for 12 months from the end of the last preceding period, except that the length of the final period may vary. The first day of the second and any succeeding period(s) will be the effective date of the economic price adjustment for that period.

Pricing adjustments in accordance with this clause will be based on changes in the seasonally adjusted "Consumer Price Index For All Urban Consumers - Commodities Less Food" (Index) published monthly in the CPI Detailed Report by the U.S. Department of Labor, Bureau of Labor Statistics.

The economic price adjustment will be the percentage difference between Index averages as specified in this paragraph. An index called the variable index will be calculated by averaging the monthly Indexes from the 12-month interval ending 3 months prior to the beginning of the period being considered for adjustment. This average is then compared to the average of the monthly Indexes for the 12-month interval ending August 31, 2013, called the base index. The percentage change (plus or minus) of the variable index from the base index will be the economic price adjustment for the period being considered for adjustment.

The Government will notify the contractor by contract modification specifying the percentage increase or decrease to be applied to invoices for orders placed during the period indicated. The contractor shall apply the percentage increase or decrease against the total price of the invoice less reimbursable postage or transportation costs and separately adjusted paper prices. Payment discounts shall be applied after the invoice price is adjusted.

PAPER PRICE ADJUSTMENT: Paper prices charged under this contract will be adjusted in accordance with "Table 6 - Producer Price Indexes and Percent Changes for Commodity Groupings and Individual Items" in Producer Price Indexes report, published by the Bureau of Labor Statistics (BLS), as follows:

- 1. BLS code 0913-01 for Offset and Text will apply to all paper required under this contract.
- 2. The applicable index figures for the month of November 2012, will establish the base index.
- 3. There shall be no price adjustment for the first three production months of the contract.
- 4. Price adjustments may be monthly thereafter, but only if the index varies by an amount (plus or minus) exceeding 5% by comparing the base index to the index for that month which, is two months prior to the month being considered for adjustment.
- 5. Beginning with order placement in the fourth month, index variances will be calculated in accordance with the following formula:

where X = the index for that month which is two months prior to the month being considered for adjustment.

- 6. The contract adjustment amount, if any, will be the percentage calculated in 5 above less 5%.
- 7. Adjustments under this clause will be applied to the contractor's bid price(s) for line items III. (a) through (e) in the "SCHEDULE OF PRICES" and will be effective on the first day of any month for which prices are to be adjusted.

The Contracting Officer will give written notice to the contractor of any adjustments to be applied to invoices for orders placed during months affected by this clause.

In no event, however, will any price adjustment be made which would exceed the maximum permissible under any law in effect at the time of the adjustment. The adjustment, if any, shall not be based upon the actual change in cost to the contractor, but shall be computed as provided above.

The contractor warrants that the paper prices set forth in this contract do not include any allowance for any contingency to cover anticipated increased costs of paper to the extent such increases are covered by this price adjustment clause.

ASSIGNMENT OF JACKETS, PURCHASE AND PRINT ORDERS: A GPO jacket number will be assigned and a purchase order issued to the contractor to cover work performed. The purchase order will be supplemented by an individual "Print Order" for each job placed with the contractor. The print order, when issued, will indicate the quantity to be produced and any other information pertinent to the particular order.

ORDERING: Items to be furnished under the contract shall be ordered by the issuance of print orders by the Government. Orders may be issued under the contract from Date of Award through November 30, 2013, plus for such additional period(s) as the contract is extended. All print orders issued hereunder are subject to the terms and conditions of the contract. The contract shall control in the event of conflict with any print order. A print order shall be "issued" for purposes of the contract, when it is either deposited in the U.S. Postal Service mail or otherwise furnished to the contractor in conformance with the schedule.

REQUIREMENTS: This is a requirements contract for the items and for the period specified herein. Shipment/delivery of items or performance of work shall be made only as authorized by orders issued in accordance with the clause entitled "Ordering". The quantities of items specified herein are estimates only, and are not purchased hereby. Except as may be otherwise provided in this contract, if the Government's requirements for the items set forth herein do not result in orders in the amounts or quantities described as "estimated", it shall not constitute the basis for an equitable price adjustment under this contract.

Except as otherwise provided in this contract, the Government shall order from the contractor all the items set forth which are required to be purchased by the Government activity identified on page 1.

The Government shall not be required to purchase from the contractor, requirements in excess of the limit on total orders under this contract, if any.

Orders issued during the effective period of this contract and not completed within that time shall be completed by the contractor within the time specified in the order, and the rights and obligations of the contractor and the Government respecting those orders shall be governed by the terms of this contract to the same extent as if completed during the effective period of this contract.

If shipment/delivery of any quantity of an item covered by the contract is required by reason of urgency prior to the earliest date that shipment/delivery may be specified under this contract, and if the contractor will not accept an order providing for the accelerated shipment/delivery, the Government may procure this requirement from another source.

The Government may issue orders which provide for shipment/delivery to or performance at multiple destinations.

Subject to any limitations elsewhere in this contract, the contractor shall furnish to the Government all items set forth herein which are called for by print orders issued in accordance with the "Ordering" clause of this contract.

SECTION 2.- SPECIFICATIONS

SCOPE: These specifications cover the production of self- and separate-covered, saddle-stitched books and looseleaf products, requiring such operations as electronic prepress, printing, binding, packing, and distribution.

TITLE: Personnel Research and Assessment Program.

PRODUCT:

Four-Page Product Approx. 2 orders per year. Loose Leaf Product Approx. 2 orders per year. Saddle Stitching Approx. 46 orders per year.

FREQUENCY OF ORDERS: Approximately 50 orders per year.

QUANTITY: Approximately 300 to 75,000 copies per order. (Approximately 8 orders may be placed for 35,000 to 75,000 copies per order.)

Note: Various products may be placed on the same print order with 1,000 to 5,000 copies of each product. However, most orders placed will be for the Saddle-Stitched Books. Some orders placed may be for various Saddle-Stitched Books.

NUMBER OF PAGES:

Four-Page Product.

Looseleaf Products: Approximately 4 to 60 pages per order.

Saddle-Stitched Books: Approximately 8 to 96 pages per order.

TRIM SIZES: Final Size 8-1/2 x 11" including Album Style.

GOVERNMENT TO FURNISH:

Electronic Media:

Platform: Windows XP Professional.

Storage Media: 700 MB CD-ROM.

Software: Files are generated in Microsoft Word 2003 or later.

Some of the Government furnished material is in digital format (MS Word). Fonts may or may not be included. Contractor to match fonts from furnished sample. Contractor to format, layout (place in page sequence) for final output (printer's spreads) for the imaging device being utilized.

Special Software Consideration: (a) Office Graphics files (e.g., files from Presentations, Word Processing, or other non-publishing applications) are furnished for this procurement. Additional system work may be required to produce acceptable output as per specifications. The contractor will format, layout and page digital files to final trim size and pagination for final output for the imaging device being utilized.

(b) The contractor will not receive additional compensation or time for common errors associated with the output of Office Graphics files. Common errors include, but are not limited to: (1) color issues and shifts

(RGB color data, no spot colors, loss of black plate), (2) page integrity (text reflow), (missing prepress features (e.g., bleeds, trim marks), or (4) loss of text characters from graphic elements.

(c) If supplied by the Government, a visual will be considered the standard for output. The contractor must ensure that the page integrity (e.g., reflow) of the final output matches the furnished visual. Unless otherwise specified, (1) the vendor MUST output from supplied files and (2) shooting, scanning or otherwise using the supplied visual as reproduction copy is unacceptable. Vendors should match final output to any supplied color visual.

Color should match as closely as possible given differences between inks, tones, and dyes. If no color visual is supplied, psychological reference colors (e.g., green grass, blue sky) will be used as the color standard.

Files will be furnished in Native, and/or PDF Format.

Note: All software upgrades which may occur during the term of the contract must be supported by the contractor.

Fonts: All printer and screen fonts are supplied.

The contractor is cautioned that furnished fonts are the property of the Government and/or its originator. All furnished fonts are to be eliminated from the contractor's archive immediately after completion of the contract.

Camera copy consisting of text matter and line art to be reproduced same size.

A supply of blue labels and selection certificates for shipping Departmental Random copies.

One reproduction proof, Form 905 (R. 6/03) with labeling and marking specifications.

GPO Form 952 (Desktop Publishing - Disk Information).

Identification markings such as register marks, commercial identification marks of any kind, etc., except GPO imprint, form number, and revision date, carried in the camera copy or electronic files must not print on finished product.

NOTE: All material must be returned in the same condition in which it is submitted. No original material shall be cut or altered in any way without permission from the department.

CONTRACTOR TO FURNISH: All materials and operations, other than those listed under "Government to Furnish," necessary to produce the product(s) in accordance with these specifications.

ELECTRONIC PREPRESS: Prior to image processing, the contractor shall perform a basic check (preflight) of the publishing files to assure correct output of the required production image. Any errors, media damage, or data corruption that might interfere with proper file image processing must be reported to the ordering agency.

The contractor shall create or alter any necessary trapping, set proper screen angles and screen frequency, and define file output selection for the imaging device being utilized. Furnished files must be imaged as necessary to meet the assigned quality level.

When required by the Government, the contractor shall make minor revisions to the electronic files. It is anticipated that the Government will make all major revisions.

Prior to making revisions, the contractor shall copy the furnished files and make changes to the copy.

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Upon completion of each order, the contractor must furnish final production native application files (digital deliverables) with the furnished material. The digital deliverables must be an exact representation of the final printed product and shall be returned on the same type of storage media as was originally furnished. The Government will not accept, as digital deliverables, PostScript files, Adobe Acrobat Portable Document Format (PDF) files, or any proprietary file formats other than those supplied, unless specified by the Government.

PROOFS:

One set of digital color content proofs created using the same Raster Image Processor (RIP) that will be used to produce the product. At the contractor's option composite Dylux, or similar proofs may be used. Proofs shall consist of complete signatures in book form with all illustrations in proper position (not pasted up), and all pages imposed in correct location, exposed face and back, folded and trimmed to the finished size indicated.

PDF Electronic Proofs when requested, as indicated on the Print Order. Note: The Government reserves the right to substitute PDF Electronic Proofs, Password Protected, when time/schedule is critical.

If any contractor's errors are serious enough in the opinion of the GPO to require revised proofs, the revised proofs are to be provided at no expense to the Government. No extra time can be allowed for this reproofing; such operations must be accomplished within the original production schedule allotted in the specifications.

The Contractor Must Not Print Prior To Receipt Of An "OK TO PRINT".

***SECURITY REQUIREMENT FOR PACKAGING PROOFS: Proofs are to be in a "Sealed Priority Overnight Envelope or Pak", to be marked, "TO BE OPENED BY ADDRESSEE ONLY." This envelope is to be placed in a larger "Priority Overnight Envelope or Pak", so that the inside envelope will not be opened by Department of Homeland Security Mail Facility. The complete package will then be sent via "FedEx". The Government may, at it's discretion, request delivery of proofs via Contractor Courier, using the same document safeguarding.

WARNING:

Proper control and handling must be maintained at all times to prevent any information or materials required to produce the product being ordered under these specifications, from falling into unauthorized hands. Unless otherwise indicated herein, all extra copies, materials, waste, etc. must be destroyed.

STOCK/PAPER: The specifications of all paper furnished must be in accordance with those listed herein or listed for the corresponding JCP Code Numbers in the "Government Paper Specification Standards No. 11" dated February 1999.

Color of paper furnished shall be of a uniform shade and a close match by visual inspection of the JCP and/or attached color sample(s). The Contracting Officer reserves the right to reject shipments of any order printed on paper the color of which, in his opinion, materially differs from that of the color sample(s).

All text paper used in each copy must be of a uniform shade.

All cover paper must have the grain parallel to the spine.

The paper to be used will be indicated on each print order.

Text: White and/or Colored Offset Book, basis weight: 60 lbs. per 500 sheets, 25 x 38", equal to JCP Code A60. White, Laser Finish, basis weight: 28lbs. per 500 sheets, 17 x 22", equal to JCP Code O-61

Cover: White and/or Colored Index, basis weight: 110 lbs. per 500 sheets, 25-1/2 x 30-1/2", equal to JCP Code K10.

PRINTING:

Four-Page Products: Prints one-side only or face and back in a single ink color.

An occasional order may print in Four Color Process.

Looseleaf Products: Prints one-side only or face and back in a single ink color.

An occasional order may print in Four Color Process.

Saddle-Stitched Books:

Text: Prints head-to-head in a single ink color.

Match Pantone Number as indicated on the print order.

Cover: Covers 1 and 4 print in a single ink color or two ink colors. Covers 2 and 3 are blank.

NOTE: Most Documents Are Self-Cover.

MARGINS: Margins will be as indicated on the print order or furnished copy. Covers 1 and 4 may bleed on all four sides.

BINDING: Bind as indicated on the print order. Various binding styles will be ordered as follows:

Four-Page Products fold and trim three sides with title out.

Looseleaf Trim four (4) sides. Shrinkwrapped, Kraft Banded. Side-Wire Stitch in upper left corner.

Saddle-Wire Stitch in two places and trim three sides. Each product must contain complete 4-page signature after trimming. Single leaves connected with a lip (i.e., binding stub) to left or right side of stitches will not be allowed. Separate covers, when ordered, wrap around and stitch with text.

When required, perforate approximately one leaf per publication along the 11" dimension off the fold.

NOTE: Materials are of a sensitive nature. Contractor must ship exact quantity for each set. All waste is to be destroyed.

PACKING:

For orders requiring various Saddle-Stitched Books, gather one of each book into a set and shrink-film wrap each set.

For orders requiring various Saddle-Stitched and Looseleaf Products, gather one of each product into a set as specified on the print order and shrink-film wrap each set separately with chipboard.

Pack in shipping containers not to exceed 45 pounds. Pallets Are Required.

***NOTE SECURITY REQUIREMENT FOR PACKAGING: Place Shrink Wrapped Products in Sealed Shipping Containers, to be marked, "TO BE OPENED BY ADDRESSEE ONLY." This container is to be placed in a larger shipping container, reinforced, to prevent accidental bursting and consequent document compromise.

Proper control and handling must be maintained at all times to prevent any information or materials required to produce the product being ordered under these specifications, from falling into unauthorized hands. Unless otherwise indicated herein, all extra copies, materials, waste, etc. must be destroyed.

LABELING AND MARKING (Package and/or Container label): Reproduce shipping container label from furnished repro, fill in appropriate blanks and attach to shipping containers.

All cartons must be labeled with the Test Number Series with Test Title and the Quantity of each Test in the carton. Information will be furnished with the print order.

DEPARTMENTAL RANDOM COPIES (BLUE LABEL): All orders must be divided into equal sublots in accordance with the chart below. A random copy must be selected from each sublot. Do not choose copies from the same general area in each sublot. The contractor will be required to execute a statement furnished by GPO certifying that copies were selected as directed. The random copies constitute a part of the total quantity ordered, and no additional charge will be allowed.

<u>Books</u>			<u>Forms</u>			
Qι	ıantity	Number of	Quantity	Number of		
<u>O</u> 1	<u>rdered</u>	<u>Sublots</u>	<u>Ordered</u>	<u>Sublots</u>		
7 00	2.200	5 0	12 000 25 000	105		
500	- 3,200	50	12,000 - 35,000	125		
3,201	- 10,000	80	35,001 and over	200		
10,001	- 35,000	125				
35,001	and over	200				

These randomly selected copies must be packed separately and identified by a special Government-furnished blue label, affixed to each affected container. The container and its contents shall be recorded separately on all shipping documents and sent to the address listed in accordance with the distribution list.

A copy of the PRINT ORDER/SPECIFICATION and a signed Government-furnished certificate of selection, must be included.

DISTRIBUTION: Deliver F.O.B. Destination to One Address in Denver, CO.

Complete addresses and quantities will be furnished with each print order.

Inside Delivery is Required. Deliveries are accepted Monday through Thursday ONLY. All Shipments MUST be made by either traceable OVERNIGHT means (FedEx or UPS ONLY) or same day delivery by Contractor's Personnel. DO NOT SHIP OVERNIGHT PACKAGES ON A FRIDAY, as the agency does not want sensitive documents parked on anyone's loading dock for the weekend. A Departmental Signature is Required for each delivery. As a compliance issue, tracking numbers for each shipment sent via traceable means, must be e-mailed to: bruce.m.canzanella@cbp.dhs.gov. so that the agency may track the shipment.

Upon completion of each order, send six(6) sample copies of each product ordered, and all government furnished material to the address noted on the print order.

Upon completion of each order, one copy of the contractor's billing voucher must be sent to the Government Printing Office, Stop: CSAPS, Room C-838, Team-4, North Capitol and H Streets, NW, Washington, DC 20401, ATTN: Sadie Sanders.

All expenses incidental to picking up and returning materials, submitting proofs, and furnishing sample copies must be borne by the contractor.

SCHEDULE: Adherence to this schedule must be maintained. Contractor must not start production of any job prior to receipt of the individual Print Order (GPO Form 2511).

Government Furnished Material and Proofs, must be picked up from, and delivered to: U.S. Customs Service, Print Shop, 1300 Pennsylvania Avenue, NW, Room B3.5-H, Washington, DC 20229. Attn: Bruce Canzanella, (202) 344-1829, Ext. 1829.

No definite schedule for pickup of material can be predetermined.

The following schedules begin the workday after notification of the availability of print order and furnished material; the workday after notification will be the first workday of the schedule.

REGULAR SCHEDULE:

Complete production and distribution must be completed within 10-15 workdays, as specified on the print order.

No specific date is set for submission of proofs. Proofs must be submitted as soon as the contractor deems necessary in order to comply with the shipping schedule and to allow for revised proofs if contractor's errors are judged serious enough to require them. Proofs will be withheld no more than 3 workdays from their receipt by the agency until they are made available for pickup by the contractor.

All proofs and transit times are included in the above stated workday schedule.

ACCELERATED SCHEDULE:

Complete production and distribution must be completed within 6-10 workdays, as specified on the print order.

No specific date is set for submission of proofs. Proofs must be submitted as soon as the contractor deems necessary in order to comply with the shipping schedule and to allow for revised proofs if contractor's errors are judged serious enough to require them. Proofs will be withheld no more than 1 workday from their receipt by the agency until they are made available for pickup by the contractor.

All proofs and transit times are included in the above stated workday schedule.

The ship/deliver date indicated on the print order is the date products ordered for shipping F.O.B. Destination Must be Delivered to the Destination(s) Specified.

Unscheduled material such as shipping documents, receipts or instructions, delivery lists, labels, etc., will be furnished with each order or shortly thereafter. In the event such information is not received in due time, the contractor will not be relieved of any responsibility in meeting the shipping schedule because of failure to request such information.

Upon completion of each order, the contractor is to notify the U.S. Government Printing Office of the date of shipment (or delivery, if applicable). Call (202) 512-0516 or 0517; callers outside the Washington, DC area may call toll free 1-800-424-9470 or 9471.

SECTION 3.- DETERMINATION OF AWARD

The Government will determine the lowest bid by applying the prices offered in the "Schedule of Prices" to the following units of production which are the estimated requirements to produce one year's production under this contract. These units do not constitute, nor are they to be construed as, a guarantee of the volume of work which may be ordered for a like period of time.

PREMIUM PAYMENTS: Orders requiring an accelerated production schedule will be paid at the premium rate in accordance with the contractor's offered percentage in the "Schedule of Prices".

All other orders will be placed with the required schedule and paid for at the basic prices offered.

Percentages offered for premium priced work are additional to the basic prices offered for units of work. Premium Payments, when authorized, will apply to all items except Item III., "Paper" in the "Schedule of Prices".

Failure of the contractor to deliver work at the time specified will result in disallowance of premium payments that were anticipated and the contractor will not list such items on his voucher.

It is estimated that 25% of the orders placed on this contract will require an accelerated schedule. Premium Payments for an accelerated schedule will be evaluated for award. Evaluation will be effected by applying the percentage increase, offered for the accelerated schedule in the "Schedule of Prices" (Item V.), to 25% of the prices offered.

The following item designations correspond to those listed in the "Schedule of Prices".

- **I.** (a) 8
 - (b) 642
 - (c) 124
 - (1) (2)
- **II.** (a) 2 640 (b) 2 260
 - (b) 2 260 (c) 20 544
 - (c) 20 544 (d) 32 5,800
 - (e) 700 79,724
 - (f) 10 538
 - (g) 8 473
- **III.** (a) 270
 - (b) 38,884
 - (c) 4,330
 - (d) 944
 - (e) 132
- **IV.** (a) 10
 - (b) 16,717
 - (c) 10

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SECTION 4.- SCHEDULE OF PRICES

Bids offered are F.O.B. Destination.

Prices must include the cost of all required materials and operations for each item listed in accordance with these specifications.

Bidder must make an entry in each of the spaces provided. Bids submitted with any obliteration, revision, or alteration of the order and manner of submitting bids, may be declared nonresponsive.

An entry of NC (No Charge) shall be entered if bidder intends to furnish individual items at no charge to the Government.

Bids submitted with NB (No Bid) or blank spaces for an item may be declared nonresponsive.

The Contracting Officer reserves the right to reject any offer that contains prices for individual items of production (whether or not such items are included in the Determination of Award) that are inconsistent or unrealistic in regard to other prices in the same offer or to GPO prices for the same operation if such action would be in the best interest of the Government.

All vouchers submitted to the GPO shall be based on the most economical method of production.

Fractional parts of 100 will be prorated at the per 100 rate.

Unless otherwise specified, no more than three blank pages shall be permitted at the end of the text.

A charge will be allowed for each page of a single-color product, whether printed or blank. For products printing in more than one color, a charge under "Each Additional Color" will be allowed only for pages actually printed with the additional color(s).

ado	litional color(s).		
I.	PREPRESS: One basic charge will be allowed for each color on each printed trip of the product. No charge will be allowed for films furnished by the Government		ide (face or back)
	(a) Trim/Page size unit produced from Camera Copype	er page	S
	(b) Trim/Page-size unit produced from Electronic Filespe	er page	S
	(c) Trim/Page size unit produced from Electronic Files for 4-Color Process	er page	5
II.	PRINTING AND BINDING: Prices offered shall be all-inclusive for printing these specifications and must include the cost of all required materials and operatinecessary for the complete production of the product listed as defined in Section	on (proofs, prin	ting and binding)
		Makeready and/or Setup (1)	Running Per 100 Copies (2)
	(a) Four-Page Product: Printing in a Single Ink Color, including foldingper product	. \$	\$
	-	(Initials)	

	Makeready and/or Setup (1)	Running Per 100 Copies (2)
(b) Four-Page Product: Printing in 4 Color Process, including foldingper product\$_		\$
(c) Looseleaf Products: Printing in a Single Ink Color, including bindingper page\$_		\$
(d) Looseleaf Products: Printing in 4 Color Process, including bindingper page\$_		\$
(e) Saddle-Stitched: Printing in a Single Ink Color, including bindingper page\$_		\$
(f) Complete Cover: Covers 1 and 4 printing In a Single Ink Color, including binding per complete cover\$_		\$
(g) Each Additional Color: Covers 1 and 4 printing in A Color in Addition to the first single ink color press run charged for under line items II(f). per color/per cover\$_		\$
III. PAPER: Payment for all paper supplied by the contractor under the terms of the the individual print orders, will be based on the net number of leaves furnished for of any paper required for makeready or running spoilage must be included in the Computation of the net number of leaves will be based on the following: Text - Each page-size leaf.	the product(s)	ordered. The cost
Covers - Two page-size leaves will be allowed for each complete cover. Prices of paper for backstrip, when required.	offered must in	clude the cost of
	<u>Pe</u>	r 100 leaves
(a) White Offset Book (60-lb.)	\$	·
(b) Colored Offset Book (60-lb.)		S
(c) White Laser Finish (28-lb.)	\$	
(d) White Index (110-lb.)	\$	
(e) Colored Index (110-lb.)	\$	
	(Initi	als)

IV. ADDITIONAL OPERATIONS:			
(a) Gathering into sets (up to six items)	per 100 sets	\$	
(b) Shrink-film wrapping	per each package	\$	
(c) Perforate leaves off the fold	per 100 leaves	\$	
V. PREMIUM PAYMENTS: Premium payments, w defined in these specifications, will apply to all it		on the Accele	rated Schedule as
Percentage Increase		_	<u>%</u>
INSTRUCTIONS FOR BID SUBMISSION: Fill of page in the space(s) provided. Submit two copies (or two copies of the GPO Form 910 "BID" form. Do "Schedule of Prices" will prevail.	ginal and one exact duplicate) of	the "Schedul	e of Prices" with
Bidder			
(C	City - State)		
By(Signature and title of po	erson authorized to sign this bid)	
(Person to be contacted)	(Telephon	e Number)	