

Program:	228-S							
Term:	July 1, 2026 to June 30, 2027							
Title:	Social Security Card Envelopes							
			K M MEDIA dba					
			KAY PRINTING		CENVEO WORLDWIDE LTD.		CURRENT CONTRACTOR	
		BASIS OF	CLIFTON, NJ		WILLIAMSBURG, PA		CENVEO WORLDWIDE LTD.	
ITEM NO.	DESCRIPTION	AWARD	UNIT RATE	COST	UNIT RATE	COST	UNIT RATE	COST
I.	PRINTING, CONSTRUCTION, PACKING, DISTRIBUTION, AND STORAGE							
	Printing face and back in black ink, including security tint and construction.....per envelope.....							
(1)	Make-ready and/or Setup	10	\$150.00	\$1,500.00	No Charge	\$0.00	No Charge	\$0.00
(2)	Running Per 1,000 Copies	19,450	\$22.00	\$427,900.00	\$22.40	\$435,680.00	\$21.03	\$409,033.50
II.	PAPER:							
	White Kraft Envelope (24-lb.).....per 1,000 leaves.....	19,450	\$20.00	\$389,000.00	\$9.58	\$186,331.00	\$8.06	\$156,767.00
	CONTRACTOR TOTALS			\$818,400.00		\$622,011.00		\$565,800.50
	DISCOUNT		0.25%	\$2,046.00	0.00%	\$0.00	0.00%	\$0.00
	DISCOUNTED TOTALS			\$816,354.00		\$622,011.00		\$565,800.50
						AWARDED		



February 24, 2026

This is Amendment No. 1. The specifications in our invitation for bids on Program 228-S, scheduled for opening at 11:00 a.m. on March 5, 2026, are amended as follows:

Bid opening date remains the same.

On page 10 of 18, under Section 2 – SPECIFICATIONS, CONSTRUCTION:

Delete:

Size of Flap: Flap depth must be 2-3/8” due to inserter requirements.

Insert:

Size of Sealable Flap: Flap depth must be 2” due to inserter requirements.

NOTE: Size of glued back panel depth must be 2-3/8”

Balance of specifications remains the same.

Amended bid or acknowledgement of amendment must be submitted using the method specified in the solicitation for bid submission – via email to bids@gpo.gov for this solicitation.

BIDDER MUST ACKNOWLEDGE RECEIPT OF THIS AMENDMENT PRIOR TO BID OPENING. Failure to acknowledge receipt of amendment, by amendment number, prior to bid opening time, may be reason for bid being declared nonresponsive.

Sincerely,

JENNIFER YARBROUGH
Contracting Officer

U.S. GOVERNMENT PUBLISHING OFFICE

Washington DC

GENERAL TERMS, CONDITIONS, AND SPECIFICATIONS

For the Procurement of

Social Security Card Envelopes

as requisitioned from the U.S. Government Publishing Office (GPO) by the

Social Security Administration (SSA)

Single Award

TERM OF CONTRACT: The term of this contract is for the period beginning **July 1, 2026** and ending **June 30, 2027**, plus up to four (4) optional 12-month extension period(s) that may be added in accordance with the “OPTION TO EXTEND THE TERM OF THE CONTRACT” clause in SECTION 1 of this contract.

BID OPENING: Bids shall be opened virtually at 11:00 a.m., Eastern Time (ET), on **March 5, 2026**, at the U.S. Government Publishing Office. All parties interested in attending the bid opening shall email bids@gpo.gov one (1) hour prior to the bid opening date and time to request a Microsoft Teams live stream link. This must be a separate email from the bid submission. The link will be emailed prior to the bid opening.

BID SUBMISSION: Bidders must email bids to bids@gpo.gov for this solicitation. No other method of bid submission will be accepted at this time. The program number and bid opening date must be specified in the subject line of the emailed bid submission. *Bids received after the bid opening date and time specified above will not be considered for award.*

BIDDERS, PLEASE NOTE: *Requirements for this program were previously procured under Program 585-S.* These specifications have been revised; therefore, all bidders are cautioned to familiarize themselves with all provisions of these specifications before bidding.

Abstracts of contract prices are available at: <https://www.gpo.gov/how-to-work-with-us/vendors/contract-pricing>.

For information of a technical nature, call **David Love** at (202) 512-0104 or email dlove@gpo.gov.

SECTION 1 - GENERAL TERMS AND CONDITIONS

GPO CONTRACT TERMS: Any contract which results from this Invitation for Bid will be subject to the applicable provisions, clauses, and supplemental specifications of GPO Contract Terms (GPO Publication 310.2, effective December 1, 1987 (Rev. 01-18)) and GPO Contract Terms, Quality Assurance through Attributes Program for Printing and Binding (GPO Publication 310.1, effective May 1979 (Rev. 09-19)).

GPO Contract Terms (GPO Publication 310.2) – <https://www.gpo.gov/docs/default-source/forms-and-standards-files-for-vendors/contractterms2018.pdf>.

GPO QATAP (GPO Publication 310.1) – <https://www.gpo.gov/docs/default-source/forms-and-standards-files-for-vendors/qatap-rev-09-19.pdf>.

GPO IMPRINT REQUIREMENTS: The GPO imprint requirement, GPO Contract Terms, Supplemental Specifications, No. 9, is waived for envelopes.

SUBCONTRACTING: The predominant production function shall be either the printing of the envelopes or the construction of the envelopes. The predominant production function for printing contractors shall be printing the envelopes, and the predominant production function for envelope contractors shall be the construction of the envelopes. Bidders who must subcontract both the printing and construction operations will be declared non-responsible.

QUALITY ASSURANCE LEVELS AND STANDARDS: The following levels and standards shall apply to these specifications:

Product Quality Levels:

- (a) Printing (page related) Attributes – Level IV.
- (b) Finishing (item related) Attributes – Level IV.

Inspection Levels (from ANSI/ASQC Z1.4):

- (a) Non-destructive Tests - General Inspection Level I.
- (b) Destructive Tests - Special Inspection Level S-2.

Specified Standards: The specified standards for the attributes requiring them shall be:

<u>Attribute</u>	<u>Specified Standard</u>
P-7. Type Quality and Uniformity	O.K Proofs/Electronic Media/Furnished Samples

OPTION TO EXTEND THE TERM OF THE CONTRACT: The Government has the option to extend the term of this contract for a period of 12 months by written notice to the contractor not later than 30 days before the contract expires. If the Government exercises this option, the extended contract shall be considered to include this clause, except, the total duration of the contract may not exceed five (5) years as a result of, and including, any extension added under this clause. Further extension may be negotiated under the “EXTENSION OF CONTRACT TERM” clause. See also “ECONOMIC PRICE ADJUSTMENT” for authorized pricing adjustments(s).

EXTENSION OF CONTRACT TERM: At the request of the Government, the term of any contract resulting from this solicitation may be extended for such period of time as may be mutually agreeable to the GPO and the contractor.

ECONOMIC PRICE ADJUSTMENT: The pricing under this contract shall be periodically adjusted in accordance with this clause, provided that in no event will any pricing adjustment be made that would exceed the maximum permissible under any law in effect at the time of the adjustment. There will be no adjustment for orders placed during the first period specified below. Pricing will thereafter be eligible for adjustment during the second and any succeeding performance period(s). For each performance period after the first, a percentage figure will be calculated as described below and that figure will be the economic price adjustment for that entire next period. Pricing adjustments under this clause are not applicable to reimbursable postage or transportation costs, or to paper, if paper prices are subject to adjustment by separate clause elsewhere in this contract.

For the purpose of this clause, performance under this contract will be divided into successive periods. The first period will extend from **July 1, 2026** to **June 30, 2027** and the second and any succeeding period(s) will extend for 12 months from the end of the last preceding period, except that the length of the final period may vary. The first day of the second and any succeeding period(s) will be the effective date of the economic price adjustment for that period.

Pricing adjustments in accordance with this clause will be based on changes in the seasonally adjusted “Consumer Price Index For All Urban Consumers - Commodities Less Food” (Index) published monthly in the CPI Detailed Report by the U.S. Department of Labor, Bureau of Labor Statistics.

The economic price adjustment is the percentage variation between Index averages as specified in this paragraph. An index called the variable index will be calculated by averaging the monthly Indexes from the 12-month interval ending three (3) months prior to the beginning of the period being considered for adjustment. This average is then compared to the average of the monthly Indexes for the 12-month interval ending **March 31, 2026**, called the base index. The percentage change (plus or minus) of the variable index from the base index will be the economic adjustment for the period being considered for adjustment.

The Government will notify the contractor by contract modification specifying the percentage increase or decrease to be applied to invoices for orders placed during the period indicated. The contractor shall apply the percentage increase or decrease against the total price of the invoice less reimbursable postage or transportation costs and separately adjusted paper prices. Payment discounts shall be applied after the invoice price is adjusted.

PAPER PRICE ADJUSTMENT: Paper prices charged under this contract will be adjusted in accordance with “Table 9 - Producer Price Indexes and Percent Changes for Commodity Groupings and Individual Items” in Producer Price Indexes report, published by the Bureau of Labor Statistics (BLS), as follows:

1. BLS code 0913 for All Paper will apply to all paper required under this contract.
2. The applicable index figures for the month of **June 2026** will establish the base index.
3. There shall be no price adjustment for the first three (3) production months of the contract.
4. Price adjustments may be monthly thereafter, but only if the index varies by an amount (plus or minus) exceeding 5% by comparing the base index to the index for that month which is two months prior to the month is being considered for adjustment.
5. Beginning with order placement in the fourth month, index variances will be calculated in accordance with the following formula:

$$\frac{X - \text{base index}}{\text{base index}} \times 100 = \underline{\hspace{2cm}} \%$$

where X = the index for that month which is two months prior to the month being considered for adjustment.

6. The contract adjustment amount, if any, will be the percentage calculated in 5 above less 5%.
7. Adjustments under this clause will be applied to the contractor's bid price(s) for Item II. "PAPER" in the "SCHEDULE OF PRICES" and will be effective on the first day of any month for which prices are to be adjusted.

The Contracting Officer will give written notice to the contractor of any adjustments to be applied to invoices for orders placed during months affected by this clause.

In no event, however, will any price adjustment be made which would exceed the maximum permissible under any law in effect at the time of the adjustment. The adjustment, if any, shall not be based upon the actual change in cost to the contractor, but shall be computed as provided above.

The contractor warrants that the paper prices set forth in this contract do not include any allowance for any contingency to cover anticipated increased costs of paper to the extent such increases are covered by this price adjustment clause.

PREAWARD SURVEY: In order to determine the responsibility of the prime contractor/subcontractor, the Government reserves the right to conduct an on-site preaward survey at the contractor's/subcontractors' facility or to require other evidence of technical, production, managerial, financial, and similar abilities to perform, prior to the award of a contract. As part of the financial determination, the contractor in line for award may be required to provide one or more of the following financial documents:

- 1) Most recent profit and loss statement
- 2) Most recent balance sheet(s)
- 3) Statement of cash flows
- 4) Current official bank statement
- 5) Current lines of credit (with amounts available)
- 6) Letter of commitment from paper supplier(s)
- 7) Letter of commitment from any subcontractor

The documents will be reviewed to validate that adequate financial resources are available to perform the contract requirements. Documents submitted will be kept confidential, and used only for the determination of responsibility by the Government. Failure to provide the requested information in the time specified by the Government may result in the Contracting Officer not having adequate information to reach an affirmative determination of responsibility.

PREAWARD TEST: The contractor being considered for award may be required to demonstrate their ability to produce the items required in these specifications at the requisite quality level by completing a preaward test. The Government reserves the right to waive the preaward test if there is other evidence that, in the opinion of the Contracting Officer, indicates that the contractor being considered for award has the capability to successfully produce the items required.

For the preaward test, the Government will furnish PDF files (consisting of PDF mockups) and/or hard copy samples that are representative of the materials to be furnished under these specifications. Files will be sent via email; hard copy samples will be shipped to the contractor.

The prospective contractor must provide back a press quality PDF proof of the envelope within 2 workdays. SSA will hold the proof for no more than 2 workdays.

Once the PDF proof is approved, the prospective contractor must produce 40,500 envelopes in accordance with the requirements specified herein.

Samples must be printed on the required stock as specified herein. Samples must be boxed in units of 500 envelopes (including corrugated cardboard), boxes packed suitable in shipping containers (including corrugated cardboard), and if needed, shipping containers packed on pallets. All packing must be in accordance with the requirements under "PACKING" specified herein.

The preaward test samples will be inspected and tested for accuracy and conformance of materials to the furnished specifications and must comply with the specifications stated herein.

SSA will run the test samples through their inserters (EPIC Y503 inserters).

20,000 test samples must be delivered to each of these locations:

- PEB, Attn: Print Mail Facility, 6201 Security Blvd, Baltimore, MD 21235.
- Second Support Center (SSC), 3604 Louis Stephens Dr. Durham, NC 27709

NOTE: On the same day of delivery of test samples to SSA, contractor must notify GPO of delivery with a confirming email to the contract administrator, David Love [email to: dlove@gpo.gov]

500 test samples must be delivered to:

- U.S. Government Publishing Office, Quality Control for Procured Printing , 732 North Capitol Street NW, Stop: CSPS, Room C-613, Washington, DC 20401.

Samples should be clearly marked as: "Pre-Award Test Samples for Program 228-S" . When the package is shipped a tracking number for the delivery should be emailed to: QCPP@gpo.gov

Contractor must submit preaward test sample within 15 workdays of receipt of furnished test materials.

If the preaward test samples are disapproved by the Government, the contractor may be permitted, at the option of the Government, additional time to correct defects or to submit additional test samples if so notified by the Contracting Officer.

In the event the revised test samples are disapproved by the Government, the contractor shall be deemed to have failed to comply with the applicable requirements of these specifications and may be reason for a determination of non-responsibility.

Failure to deliver the completed test files within the stated time period may disqualify the contractor from further consideration for award.

All operations necessary in the performance of this test shall be performed at the facilities and on the equipment in which the contract production will be performed.

No charges will be allowed for costs incurred in the performance of this preaward test.

POSTAWARD CONFERENCE: The total requirements of the job as indicated in these specifications will be reviewed by Government representatives with the contractor's representatives at the Social Security Administration, Baltimore, MD, immediately after award. At the Government's option, the postaward conference may be held via teleconference.

ASSIGNMENT OF JACKETS, PURCHASE AND PRINT ORDERS: A GPO jacket number will be assigned and a purchase order issued to the contractor to cover work performed. The purchase order will be supplemented by an individual print order for each job placed with the contractor. The print order, when issued, will indicate the quantity to be produced and any other information pertinent to the particular order.

ORDERING: Items to be furnished under the contract shall be ordered by the issuance of print orders by the Government. Orders may be issued under the contract from **July 1, 2026** to **June 30, 2027**, plus for such additional period(s) as the contract is extended. All print orders issued hereunder are subject to the terms and conditions of the contract. The contract shall control in the event of conflict with any print order. A print order shall be “issued” upon notification by the Government for purposes of the contract when it is electronically transmitted or otherwise physically furnished to the contractor in conformance with the schedule.

REQUIREMENTS: This is a requirements contract for the items and for the period specified herein. Shipment/delivery of items or performance of work shall be made only as authorized by orders issued in accordance with the clause entitled “ORDERING.” The quantities of items specified herein are estimates only and are not purchased hereby. Except as may be otherwise provided in this contract, if the Government’s requirements for the items set forth herein do not result in orders in the amounts or quantities described as “estimated,” it shall not constitute the basis for an equitable price adjustment under this contract.

Except as otherwise provided in this contract, the Government shall order from the contractor all the items set forth which are required to be purchased by the Government activity identified on page 1.

The Government shall not be required to purchase from the contractor, requirements in excess of the limit on total orders under this contract, if any.

Orders issued during the effective period of this contract and not completed within that time shall be completed by the contractor within the time specified in the order, and the rights and obligations of the contractor and the Government respecting those orders shall be governed by the terms of this contract to the same extent as if completed during the effective period of this contract.

If shipment/delivery of any quantity of an item covered by the contract is required by reason of urgency prior to the earliest date that shipment/delivery may be specified under this contract, and if the contractor will not accept an order providing for the accelerated shipment/delivery, the Government may procure this requirement from another source.

The Government may issue orders which provide for shipment/delivery to or performance at multiple destinations.

Subject to any limitations elsewhere in this contract, the contractor shall furnish to the Government all items set forth herein which are called for by print orders issued in accordance with the “ORDERING” clause of this contract.

ADDITIONAL EMAILED BID SUBMISSION PROVISIONS: The Government will not be responsible for any failure attributable to the transmission or receipt of the emailed bid including, but not limited to, the following:

1. Illegibility of bid.
2. Emails over 75 MB may not be received by GPO due to size limitations for receiving emails.
3. The bidder’s email provider may have different size limitations for sending email; however, bidders are advised not to exceed GPO’s stated limit.
4. When the email bid is received by GPO, it will remain unopened until the specified bid opening time. Government personnel will not validate receipt of the emailed bid prior to bid opening. GPO will use the prevailing time (specified as the local time zone) and the exact time that the email is received by GPO’s email server as the official time stamp for bid receipt at the specified location.

PAYMENT: Partial payments will not be authorized.

Prior to submitting billing invoice to GPO for payment, the contractor shall submit an itemized statement for billing to the ordering agency for examination and certification as to the correctness of the billing. Unless otherwise specified, contractor to submit billing to: matthew.thomas@ssa.gov

After agency verification, contractor must submit the signed, verified billing invoice to the U.S. Government Publishing Office for payment.

Submitting all invoices for payment via the GPO fax gateway (if no samples are required), utilizing the GPO barcode coversheet program application, is the most efficient method of invoicing. Instruction for using this method can be found at the following web address:

<http://winapps.access.gpo.gov/fms/vouchers/barcode/instructions.html>.

Invoices may also be mailed to: U.S. Government Publishing Office, Office of Financial Management, Attn: Comptroller, Stop: FMCE, Washington, DC 20401.

For more information about the billing process refer to the General Information of the Office of Finance web page located at: <https://www.gpo.gov/how-to-work-with-us/vendors/how-to-get-paid>

Contractor's billing invoice must be itemized in accordance with line items in the "SCHEDULE OF PRICES."

SECTION 2 - SPECIFICATIONS

SCOPE: These specifications cover the production of envelopes requiring such operations as composition, electronic prepress, printing, construction, packing, and distribution.

TITLE: Social Security Card Envelopes.

FREQUENCY OF ORDERS: Approximately 4 to 5 orders per year.

QUANTITY: Approximately 3,000,000 to 5,100,000 copies per order.

The first print order issued will require that 2,500,000 copies of the quantity ordered be held by the contractor at their facility (see "STORAGE").

The Government reserves the right to increase or decrease the quantity stated by up to approximately 30%. Should an order be issued that falls within the 30% increase or decrease, the contractor will not be entitled to any additional money. Contractor must bill the quantity ordered at the awarded contract prices in accordance with the applicable line items in the "SCHEDULE OF PRICES."

SSA may require delivery shipments be made in increments. SSA will provide the contractor with an estimated delivery schedule with each print order and will notify the contractor 15 days prior to delivery if there are any changes to the quantity or shipment date.

For example, if SSA issues a print order for 3,200,000 envelopes with an estimated ship date of April 1, May 1, and June 1, with the quantity specified on the print order to be delivered for each month's shipment (the expectation is the quantity would be divided into equal increments), SSA will notify the contractor 15 days prior to confirm the shipment date or if the quantity has changed. SSA may need to move the April 1st shipment to April 5th for the amount of 2,000,000. The next two shipments may still remain on the estimated delivery date, but the quantities will need to decrease to equal the remaining balance of the 1,200,000 requested.

NOTE: Although the Agency will require incremental shipments monthly no provision will be made for partial billing or storage fees for paper purchased.

NUMBER OF PAGES: Face and back (after manufacturing).

TRIM SIZE: 4-1/8 x 9-1/2" (No. 10), plus flap.

GOVERNMENT TO FURNISH: A PDF file containing agency seals/logos will be furnished via email with each print order. Furnished hard copy sample to be used as copy for composition.

EXHIBITS:

Exhibit A: Proof Sample

Exhibit B: Barcode Marking Requirements

Exhibit C: Yellow Label Template

Exhibit D: Certificate of Selection for Yellow Labels

Identification markings such as register marks, commercial identification marks of any kind, etc., carried in the electronic files or furnished sample, must not print on finished product.

TO FURNISH: All materials and operations, other than those listed under "GOVERNMENT TO FURNISH," necessary to produce the product(s) in accordance with these specifications.

COMPOSITION: All orders issued will require the contractor to set type as specified. Contractor may be required to set type for face and/or back of envelope including outside of flap. Contractor may be required to set type for the mailing indicia. Contractor to match type of furnished sample.

ELECTRONIC PREPRESS: Prior to image processing, the contractor shall perform a basic check (preflight) of the furnished media and publishing files to assure correct output of the required production image. Any errors, media damage, or data corruption that might interfere with proper file image processing must be reported to the ordering agency as specified on the print order.

The contractor shall create or alter any necessary trapping, set proper screen angles and screen frequency, and define file output selection for the imaging device being utilized. Furnished files must be imaged as necessary to meet the assigned quality level.

Upon completion of each order, the contractor must furnish final production native application files (digital deliverables) with the furnished material. The digital deliverables must be an exact representation of the final printed product and shall be returned on the same type of storage media as was originally furnished. The Government will not accept, as digital deliverables, PostScript files, Adobe Acrobat Portable Document Format (PDF) files, or any proprietary file formats other than those supplied, unless specified by the Government. (The Government will accept PDF files as digital deliverables when furnished by the Government.)

PROOFS: One (1) press quality PDF soft proof (for content only) using the same Raster Image Processor (RIP) that will be used to produce the final printed product. PDF proof will be evaluated for text flow, image position, and color breaks. Proof will not be used for color match.

Proofs must show the layout of the envelope prior to construction (see Exhibit A).

If any contractor's errors are serious enough in the opinion of the Government to require revised proofs, the revised proofs are to be provided at no expense to the Government. No extra time can be allowed for this reproofing; such operations must be accomplished within the original production schedule allotted in the specifications.

The contractor must not print prior to receipt of an "O.K. to Print."

STOCK/PAPER: The specifications of all paper furnished must be in accordance with those listed herein or listed for the corresponding JCP Code numbers in the "Government Paper Specification Standards No. 13" dated September 2019.

Government Paper Specification Standards No. 13 – https://www.gpo.gov/docs/default-source/forms-and-standards-files-for-vendors/vol_13.pdf.

All paper used throughout the term of the contract must be of a uniform shade.

White Kraft Envelope, basis weight: 24 lbs. per 500 sheets, 17 x 22", equal to JCP Code V15.

NOTE: Although the Agency will require incremental shipments monthly no paper storage fees will be authorized.

PRINTING: Digital printing is NOT allowed.

NOTE: The GPO imprint requirement is waived and must not print on final product.

Print face and back (after construction) in black ink. Printing consists of text and line matter plus agency seal/logo.

Each order will require that the majority of the quantity ordered (as specified on the print order) be printed with the ordering agency's G-11 permit on the face of the envelope. The remaining balance of the quantity will not have the G-11 permit printed on them.

NOTE: The return address will also contain a line stating, "Penalty for Private Use, \$300."

Envelopes shall accept printing, ink writing, and barcoding without feathering, blurring, smearing, or penetrating to the reverse side. Printing on all envelopes shall be in accordance with the requirements for the style envelope ordered. All printing shall comply with all applicable USPS Regulations.

All envelopes will require a security tint. The security tint must print on the inside (after construction) of the envelope in black ink. Contractor may use their own design, but must guarantee that the product will ensure complete opacity and prevent show through of any material contained therein.

Envelope printing (e.g., IMB barcodes, facing identification marks (FIM), print/color contrast ratio, etc.), must meet U.S. automation standards/requirements dictated in the current USPS Domestic Mail Manual. The barcode and FIM for Business and Courtesy Reply envelopes must be placed on the mailing pieces according to regulations in the USPS Domestic mail manual.

***NOTE:** Preprinting or stockpiling of any of the envelopes is at the contractor's own risk. The Government shall not purchase nor reimburse the contractor for costs incurred for any excess or surplus envelopes left over at the end of the contract term.*

MARGINS: Maintain margins as indicated on the print order or furnished electronic file/furnished sample.

CONSTRUCTION:

Envelopes must meet specifications for machine inserting on EPIC Y503 inserters.

Envelopes shall be open side, with gummed, fold-over flap for sealing and shall contain high-cut diagonal seams. Envelopes shall be sufficiently high cut so as to prevent the flap adhesive from contacting the envelope contents. The sealed seam shall not adhere to the inside of the envelope. Envelopes shall be free from cuts, folds, tears, machine marks, foreign matter, dirt, ink smears, excess glue, and adhesive stains.

Size of Flap: Flap depth must be 2-3/8" due to inserter requirements.

Flap Adhesive: All sealing flap adhesive shall be the water-activated type of such a consistency to prevent premature sealing of the flap and curling of the envelope after drying.

The adhesive on the sealing flaps of the envelopes shall have a minimum thickness of 0.0006 inch uniformly applied. The flaps shall not stick to the body of the envelope but shall be capable of being sealed quickly and securely using finger tips after moistening the adhesive. When opened 15 to 20 seconds after sealing, the flap shall pull fibers from the body of the envelope from not less than 75% of the adhesive area. The flap adhesive must cover at least 60% of the area of the flap beyond the throat.

Window: Face of envelope to contain one die-cut address window (1-3/4 x 4-3/4" in size) with rounded corners. Window to be positioned 3/4" from the left edge of envelope and 1/2" from bottom edge of envelope (the long dimension of the window is parallel to the long dimension of the envelope).

Windows are to be covered with a suitable semi-transparent, low-gloss, poly-type window material that will not deteriorate from normal heat exposure during thermography or engraving. The poly-type material must be securely glued on all sides so as not to interfere with insertion of contents. The poly-type material must be free of smudges, lines, or any distortion that would interfere with USPS automated readability.

PACKING: Envelopes must be packed in individual containers of 500 envelopes each.

All envelopes must be facing the same direction when packed in the envelope box. Contractor to insert two pieces of corrugated cardboard, 1/8" thick, in each box to reinforce the box strength.

Envelopes shall be securely packed in containers so as to prevent curling or warping due to excessive space.

Individual shipping containers not to exceed 40 pounds when fully packed.

Pallets are required. Pallets can not be stacked at any time

Maximum height of pallet when fully packed (including the pallet) is 53 inches.

Pallets must have cardboard sheets on both bottom and top of each pallet as a moisture deterrent. Each pallet should be shrink-wrapped and secured with tape around each pallet and on top.

Additionally, the pallet must have 1/8" corrugated cardboard sheets separating each layer of stacked containers on the pallet to reduce the chances of the containers crushing one another.

Failure of the contractor to meet the packing specification may result in non-acceptance by SSA at time of delivery. Correction of the packing specifications and re-shipment must take place no later than 24 hours from the original delivery date at no additional cost to the Government.

LABELING AND MARKING: Contractor to download the "Labeling and Marking Specifications" form (GPO Form 905, Rev. 7-15) from GPO.gov, fill in appropriate blanks, and attach to shipping containers.

Envelopes With G-11 Permit: The product ID and ICN must appear on all envelope boxes and shipping containers, in addition to the order date, for the envelope product with the G-11 permit, as follows –

- Product ID: ENV-00001
- ICN: 586000

Envelopes Without G-11 Permit: The product ID and ICN must appear on all envelope boxes and shipping containers, in addition to the order date, for the envelope product without the G-11 permit, as follows –

- Product ID: ENV-00050
- ICN: 686000

BARCODING: Shipping containers must be barcoded using 3/8" high standard 3 of 9 (Code 39) barcode system, for non-contact reading, in accordance with Mil. Std 1189. The barcode must have a human-readable interpretation (HRI) printed above and below the 3 of 9 barcode. (See Exhibit B.) Barcode markings shall include the following information:

- Inventory Control Number (ICN)
- Product ID Quantity Per Container
- Unit of Issue
- Revision Date
- Requisition Number
- Print Order Number

DEPARTMENTAL RANDOM COPIES (BLUE LABEL): All orders must be divided into equal sublots in accordance with the chart below. A random copy must be selected from each subplot. Do not choose copies from the same general area in each subplot. The contractor will be required to certify that the copies were selected as directed using GPO Form 917 – Certificate of Selection of Random Copies which can be located on GPO.gov. The random copies constitute a part of the total quantity ordered, and no additional charge will be allowed.

<u>Quantity</u>		<u>Number of</u>
<u>Ordered</u>		<u>Sublots</u>
500 - 3,200		50
3,201 - 10,000		80
10,001 - 35,000		125
35,001 and over		200

These randomly selected copies must be packed separately and identified by a special label, GPO Form 2678 – Departmental Random Copies (Blue Label), which must be printed on blue paper and affixed to each affected container. This form can be downloaded from GPO.gov.

The container and its contents shall be recorded separately on all shipping documents and sent to: SSA, Attn: Matthew Thomas, Department of Printing Management, 1368 Annex Building, 6401 Security Boulevard, Baltimore, MD 21235-6401.

A copy of the print order/specification and a signed Certificate of Selection of Random Copies must be included.

A copy of the signed Certificate of Selection of Random Copies must accompany the invoice sent to U.S. Government Publishing Office, Financial Management Service, for payment. Failure to furnish the certificate may result in delay in processing the invoice.

QUALITY ASSURANCE RANDOM COPIES: In addition to the Departmental Random Copies (Blue Label), the contractor may be required to submit quality assurance random copies to test for compliance against the specifications. The print order will indicate the number required, if any. When ordered, the contractor must divide the entire order into equal sublots and select a copy from a different general area of each subplot. The contractor will be required to certify that the copies were selected as directed using GPO Form 917 – Certificate of Selection of Random Copies which can be located on GPO.gov. Copies will be paid for at the running rate offered in the contractor’s bid, and their cost will not be a consideration for award. A copy of the print order must be included with the samples.

Business Reply Mail labels will be furnished for mailing the quality assurance random copies. The copies are to be mailed at the same time as the first scheduled shipment. A U.S. Postal Service approved Certificate of Mailing, identified by GPO program, jacket, and print order numbers must be furnished with billing as evidence of mailing.

COMPLIANCE TEST RANDOM COPIES: As part of the ordered quantity, SSA will specify on the print order that the contractor pull a random assortment of compliance test random copies. The range to pull will be between 10 to 100 copies per 1,000 printed envelopes.

These copies will be randomly selected, packed separately, and labeled as “Compliance Test Random Copies” and be included with each scheduled shipment. The random selection of copies will only be random samplings of the shipments they are part of. The intention of these copies is for SSA to test envelopes on inserting equipment to ensure that the entirety of the production run will work with SSA’s inserting equipment. In the packing, the envelopes will need to state the beginning of each run and end of the run per set of envelopes.

During the compliance test, if any section of the envelopes begins jamming/failing, then SSA will test that segment of the production run. If after testing that section of the production run, if SSA encounters additional failures, then those envelopes will be deemed out of compliance, and the contractor will be required to reprint that section of the production run at no cost to SSA.

CUSTOMER RANDOM COPIES (YELLOW LABEL): All orders must be divided into equal sublots in accordance with the chart below. A random copy must be selected from each subplot. Do not choose copies from the same general area in each subplot. The contractor will be required to execute a statement furnished by the agency certifying that copies were selected as directed. The random copies constitute a part of the total quantity ordered, and no additional charge will be allowed.

<u>Quantity</u> <u>Ordered</u>	<u>Number of</u> <u>Sublots</u>
500 - 3,200	5
3,201 - 10,000	10
10,001 - 35,000	15
35,001 and over	20

These randomly selected copies must be packed separately and identified by a YELLOW LABEL (see Exhibit C), affixed to each affected container. The container and its contents shall be recorded separately on all shipping documents and sent in accordance with the distribution list to the address indicated.

NOTE: Contractor to output Exhibit C and reproduce as many copies as is needed. Label must be reproduced on yellow stock.

A copy of the print order/specification and a signed Government-furnished certificate of selection must be included (see Exhibit D).

A USPS approved Certificate of Mailing, identified by program, jacket and print order numbers must be furnished with billing as evidence of mailing.

DISTRIBUTION: Deliver f.o.b. destination to approximately two (2) addresses located within a 75-miles radius of the Social Security Administration Headquarters, 6401 Security Boulevard, Baltimore, MD 21235.

Deliver f.o.b. destination to: Social Security Administration, Second Support Center (SSC), 3604 Louis Stephens Dr. Durham, NC 27709

Specific shipping instructions will be provided with each print order. The contractor cannot deviate from these instructions without first consulting and obtaining permission from SSA.

Entrances to the receiving platforms for the two (2) addresses at the Social Security Administration have maximum height clearances. It is the responsibility of the contractor to provide shipment to the platforms as follows:

6301 Security Boulevard, Baltimore, MD 21235 – Clearance is 13’6”

6201 Security Boulevard, Baltimore, MD 21235 – Clearance is 17’

The hours of operation for all of the above locations are 7:00 a.m. to 2:00 p.m., prevailing local time, on standard Government workdays.

The contractor is required to contact SSA the day prior to a shipment’s arrival and provide the following information:

- Contractor name
- Truck logo (carrier name)
- Order number
- Delivery date
- The truck driver’s name (if applicable)
- The truck tag number (if applicable)

The driver must have a valid, state-issued driver’s license along with a copy of the shipping ticket/commercial bill of lading or other delivery document.

In the event SSA is unable to receive the scheduled shipment at the designated location, SSA will notify the contractor via email (for documentation purposes) at least five (5) workdays prior to the scheduled delivery date, at which time an alternative delivery date and location will be provided.

Upon completion of each order, contractor must notify the ordering agency (on the same day the order delivers) via email to the address indicated on the print order. The subject line of the email shall be “Distribution Notice for Program 228-S, Print Order XXXXX, Jacket Number XXX-XXX.” The notice must provide all applicable tracking numbers, delivery methods, and title of product.

Within 72 hours of completion of each order, contractor must email all supporting delivery documentation and one (1) copy of the contractor’s billing invoice. Contractor to email as a PDF file to the SSA analyst that submitted the print order to the contractor.

NOTE: Contractor must identify the program and print order numbers in the subject line of all emails.

Upon completion of each order, all hard copy samples furnished are to be destroyed.

All expenses incidental to picking up and returning furnished materials (as applicable), submitting proofs, and furnishing sample copies must be borne by the contractor.

STORAGE: The contractor will be required to store on a rotating basis approximately 2,500,000 envelopes at their facility in a temperature-controlled environment at all times throughout the term of the contract.

Envelopes must be stored at the envelope manufacturer’s recommended temperature level to avoid damage to the envelopes while being stored. Envelope storage condition reports pertaining to temperature and relative humidity must be readily available to the SSA at all times.

Envelopes will be delivered on a “first-in, first-out” basis as follows –

- When the first print order is issued, the contractor must store 2,500,000 copies at their facility.
- When each subsequent print order is issued, the contractor must deliver the 2,500,000 copies from storage (from the previous order) as part of the shipment on the new order and replace the 2,500,000 copies in storage from the new order’s quantity (e.g., the 2,500,000 envelopes from the first print order will be delivered on the second print order; 2,500,000 copies from the second print order’s quantity will then be put in storage for the third print order; etc.)

SCHEDULE: Adherence to this schedule must be maintained. Contractor must not start production of any job prior to receipt of the individual print order (GPO Form 2511).

When applicable, furnished material must be picked up from: SSA, Attn: SSA Specified Analyst, 6401 Security Boulevard, Baltimore, MD 21235-6401. Inside pickup required.

Proofs will be transferred to the agency via email to the SSA analyst who submitted the print order. No definite schedule for pickup of material/placement of orders can be predetermined.

The following schedule begins the workday after notification of the availability of print order and furnished material; the workday after notification will be the first workday of the schedule.

The numbers under the column headed “WD After” represent the number of workdays allowed to complete that certain part of the schedule after completion of the preceding part.

	<u>WD After</u>
Contractor to submit PDF soft proof.....	2
Government to hold proof for review.....	2
Contractor must complete production and distribution on orders for 1,500,000 copies	15

One (1) additional workday will be allowed for each 100,000 copies (or fraction thereof) in excess of 1,500,000.

NOTE: On an occasional order, a partial shipment of up to and including 500,000 copies may be required within five (5) workdays of receipt of “O.K. to Print” on proofs. The remainder of the quantity is to be delivered in accordance with the schedule specified above.

Maximum time for any print order must not exceed 25 workdays.

The ship/deliver date indicated on the print order is the date products ordered for delivery f.o.b. destination must be delivered to the destinations specified.

Unscheduled material such as shipping documents, receipts or instructions, delivery lists, labels, etc., will be furnished with the order or shortly thereafter. In the event such information is not received in due time, the contractor will not be relieved of any responsibility in meeting the shipping schedule because of failure to request such information.

For compliance reporting purposes, the contractor must notify the U.S. Government Publishing Office of the date of shipment or delivery, as applicable. Upon completion of each order, contractor must contact the Shared Support Services Compliance Section via email at compliance@gpo.gov; or via telephone at (202) 512-0520. Personnel receiving the email or call will be unable to respond to questions of a technical nature or to transfer any inquiries..

SECTION 3 - DETERMINATION OF AWARD

The Government will determine the lowest bid by applying the prices offered in the "SCHEDULE OF PRICES" to the following units of production which are the estimated requirements to produce one year's production under this contract. These units do not constitute, nor are they to be construed as, a guarantee of the volume of work which may be ordered for a like period of time.

The following item designations correspond to those listed in the "SCHEDULE OF PRICES."

	(1)	(2)
I.	10	19,450
II.	19,450	

THIS PAGE IS INTENTIONALLY BLANK

SECTION 4 - SCHEDULE OF PRICES

Bids offered are f.o.b. destination.

Prices must include the cost of all required materials and operations for each item listed in accordance with these specifications.

Bidder must make an entry in each of the spaces provided.

Bids submitted with any obliteration, revision, or alteration of the order and manner of submitting bids, may be declared non-responsive.

An entry of NC (No Charge) shall be entered if bidder intends to furnish individual items at no charge to the Government. Bids submitted with NB (No Bid), NA (Not Applicable), or blank spaces for an item may be declared non-responsive.

The Contracting Officer reserves the right to reject any offer that contains prices for individual items of production (whether or not such items are included in the DETERMINATION OF AWARD) that are inconsistent or unrealistic in regard to other prices in the same offer or to GPO prices for the same operation if such action would be in the best interest of the Government.

All invoices submitted to the GPO shall be based on the most economical method of production. Fractional parts of 1,000 will be prorated at the per-1,000 rate.

Contractor’s billing invoice must be itemized in strict accordance with the items in the “SCHEDULE OF PRICES.”

Cost of all required paper must be charged under Item II. “PAPER.”

I. PRINTING, CONSTRUCTION, PACKING, DISTRIBUTION, AND STORAGE: Prices offered shall include the cost of all required materials and operations (including composition and PDF soft proofs) necessary for the complete printing, construction, packing, distribution, and storage of the product listed in accordance with these specifications.

<u>Makeready and/or Setup</u>	<u>Running Per 1,000 Copies</u>
(1)	(2)

Printing face and back in black ink, including security tint and construction per envelope.....	\$ _____	\$ _____
--	----------	----------

II. PAPER: Payment for all paper supplied by the contractor under the terms of these specifications, as ordered on the individual print orders, will be based on the net number of leaves furnished for the product(s) ordered. The cost of any paper required for makeready or running spoilage must be included in the prices offered.

Computation of the net number of leaves will be based on the following:

Envelopes – Each envelope.

White Kraft Envelope (24-lb.)	per 1,000 leaves.....	\$ _____
-------------------------------------	-----------------------	----------

(Initials)

SHIPMENTS: Shipments will be made from: City _____ State _____.

The city(ies) indicated above will be used for evaluation of transportation charges when shipment f.o.b. contractor's city is specified. If no shipping point is indicated above, it will be deemed that the bidder has selected the city and state shown below in the address block, and the bid will be evaluated and the contract awarded on that basis. If shipment is not made from evaluation point, the contractor will be responsible for any additional shipping costs incurred.

DISCOUNTS: Discounts are offered for payment as follows: _____ Percent _____ Calendar Days. See Article 12 "Discounts" of Solicitations Provisions in GPO Contract Terms (Publication 310.2).

AMENDMENT(S): Bidder hereby acknowledges amendment(s) number(ed) _____.

BID ACCEPTANCE PERIOD: In compliance with the above, the undersigned agree, if this bid is accepted within _____ calendar days (60 calendar days unless a different period is inserted by the bidder) from the date for receipt of bids, to furnish the specified items at the price set opposite each item, delivered at the designated point(s), in exact accordance with specifications. *NOTE: Failure to provide a 60-day bid acceptance period may result in expiration of the bid prior to award.*

BIDDER'S NAME AND SIGNATURE: Unless specific written exception is taken, the bidder, by signing and submitting a bid, agrees with and accepts responsibility for all certifications and representations as required by the solicitation and GPO Contract Terms – Publication 310.2. When responding by email, fill out and return one copy of all pages in "SECTION 4. – SCHEDULE OF PRICES," including initialing/signing where indicated. Valid electronic signatures will be accepted in accordance with the Uniform Electronic Transactions Act, §2. Electronic signatures must be verifiable of the person authorized by the company to sign bids. *Failure to sign the signature block below may result in the bid being declared non-responsive.*

Bidder _____
(Contractor's Name) (GPO Contractor's Code)

(Street Address)

(City – State – Zip Code)

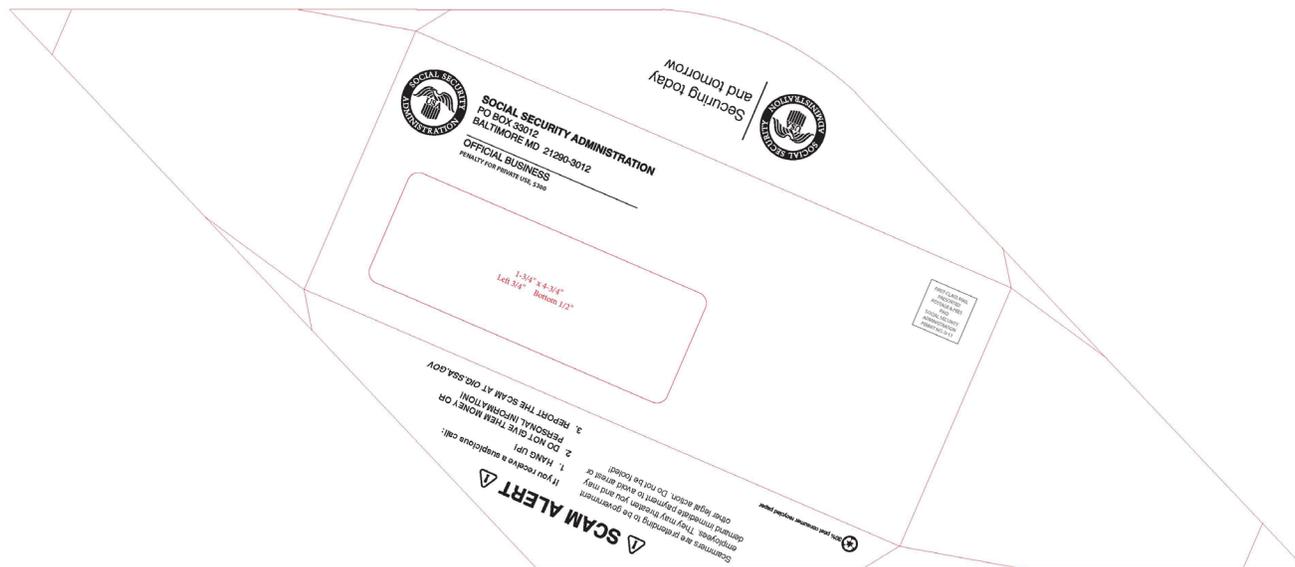
By _____
(Printed Name, Signature, and Title of Person Authorized to Sign this Bid) (Date)

(Person to be Contacted) (Telephone Number)

(Email) (Fax Number)

THIS SECTION FOR GPO USE ONLY

Certified by: _____ Date: _____ Contracting Officer: _____ Date: _____
(Initials) (Initials)



Rotate: -23.35
SIZE - 4 1/8x9 1/2
WEB - 8 3/16
C.O. - 11 1/4
FLAP - 2-3/8 2"dc

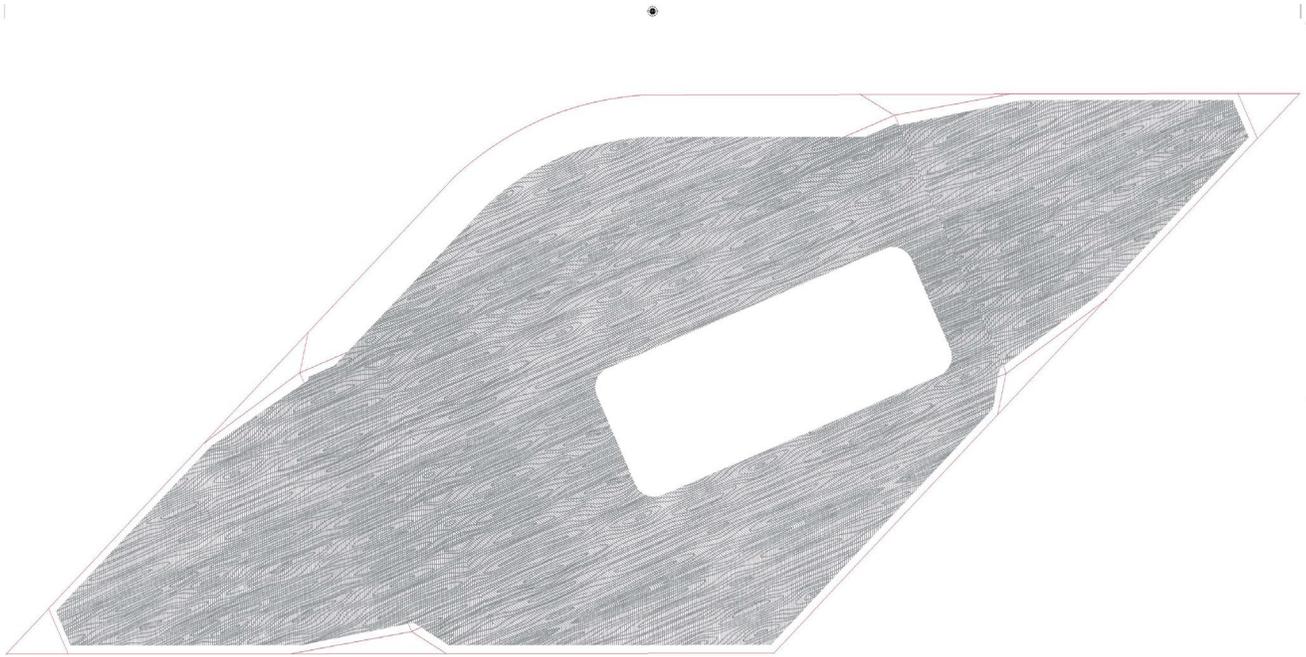


EXHIBIT B

**DISPLAY SAMPLE ONLY
(DO NOT PRINT!)**

TO:	DEPT. SSA
	DEPT. REQUISITION NO. 2-00316 
	GPO JACKET NO.
STOCK NO. HA501-U5-SP 	QUANTITY PER CONTAINER <small>UNIT OF ISSUE</small> 00012 HD 
CONTROL NO. 383460 	PACKAGES PER CONTAINER PKGS. OF _____
SUB. ID NO. TITLE	FORM OR PUBLICATION NO./DATE 03/2012 
FROM	GPO ORDER NO.
	PROGRAM/PRINT ORDER NO. 00838 

EXHIBIT C

FROM:		FOR USPS DELIVERY APPLY POSTAGE
AGENCY	INTERNAL CONTROL NUMBER (ICN)	
REQUISITION NO.	IN-HOUSE REQUISITION NO.	
BPO JACKET NO.	TITLE	
BPO ORDER NO.	PRODUCT DESCRIPTION	
PROGRAM and PRINT ORDER NO.	TO:	
FORM or PUBLICATION NO. and DATE		
QUANTITY PER CONTAINER		
PACKAGES PER CONTAINER OF		

YELLOW LABEL SAMPLE © Social Security Administration

07/94/22551

© Print On Demand Products before reproducing this label

WARNING TO CONTRACTORS: PLEASE DO NOT USE THIS YELLOW LABEL WHEN MAILING OR SHIPPING BLUE LABEL SAMPLES TO THE SOCIAL SECURITY ADMINISTRATION. USE THE ORIGINAL BLUE LABELS YOU NORMALLY ATTACH TO BLUE LABEL SAMPLES SHIPPING CONTAINERS. THANK YOU!

EXHIBIT D

SOCIAL SECURITY ADMINISTRATION

CERTIFICATE OF SELECTION OF "YELLOW LABEL" RANDOM COPIES

I hereby certify that the random copies produced under Jacket _____ (Program _____ P.O. _____)
by _____ (Name of Company) _____ have been selected in accordance with the selection plan specified.

I understand that these random copies will be inspected against the attributes specified in the contract.

**The penalty for making false statements
to the U.S. Government is proscribed in
18 U.S.C. 1001.**

(Signature of Certifying Official)

(Date)

(Printed Name and Title of Certifying Official)

Instructions:

- The contractor must select random copies in accordance with the specified selection plan.
- A dated copy of this form, signed by an authorized company official and a copy of the specifications must be included with the shipment.
- Random copies, certificate and specifications must be forwarded in accordance with the attached mailing label.

CFR/PMR/102210/Rev.