This document provides a high-level summary of changes included in the revised Printing Procurement Regulations. Change bars appear in the publication’s margins to show the location of significant revisions.

**SUMMARY OF CHANGES**

- 2-column format eliminated to support readability
- Various Titles changed (e.g., from Public Printer to Director, etc.) throughout
- Font changed to GPO’s official font, IBM Plex Serif
- Removed 910 Bid Form and references to it
- “Written Notice” defined to include any format (e.g., email or fax)
- Contract Review Board (CRB) Directive 110.15F incorporated
- Contractor Suspension and Debarment Procedures Directive 110.11D incorporated
- Requirement to review Sam.gov for possible vendor exclusions added
- Deleted obsolete recovered materials references
- Procurement Authority amended to match Directive 110.4J
- Freedom of Information updated according to GPO Directive 905.3B
- No Purchase Order needed to submit a Joint venture proposal for legal review