

U.S. GOVERNMENT PUBLISHING OFFICE
San Francisco, CA

GENERAL TERMS, CONDITIONS, AND SPECIFICATIONS
For the Procurement of

Forms (I-94, I-94W and I-94W English Revised)

as requisitioned from the U.S. Government Publishing Office (GPO) by the
Department of Homeland Security/U.S. Customs and Border Protection (CBP)

For information of a technical nature, call Ms. Scoti Cox at (707) 748-1970, ext. 2 or email scox@gpo.gov.

BID OPENING: Bids shall be publicly opened at 2:00 pm, prevailing San Francisco, CA time, on November 15, 2019.

BIDDERS, PLEASE NOTE:

The term of this contract beginning December 1, 2019 and ending November 30, 2020, plus up to four optional 12-month extension period(s) that may be added in accordance with the “option to Extend the Contract Term” clause of this contract.

NOTE: The GPO 910 “BID” Form is no longer required. Bidders are to fill out, sign/initial, all applicable pages of Section 4 – SCHEDULE OF PRICES (Pages 16-19).

*These specifications will merge Program 1983-S and Program 1983-S (Category 2) into one contract.

The previous abstracts are included.

Bids submitted to be based upon f.o.b. destination. All shipments must deliver via traceable means, signature required.

SECURITY: These forms are controlled items that will require accountability for extra copies, materials and waste based on an approved **Security Control Plan**. Contractor must submit the plan prior to award for approval. Proper control and handling must be maintained at all times to prevent exposure of any information and materials from unauthorized personnel. Unless otherwise indicated herein, all extra copies, materials, waste, etc., must be destroyed. Successful contractor is required to submit a Security Control Plan for approval prior to award.

SECTION 1. - GENERAL TERMS AND CONDITIONS

GPO CONTRACT TERMS AND QUALITY ASSURANCE THROUGH ATTRIBUTES: Any contract which results from this Invitation for Bid will be subject to the applicable provisions, clauses, and supplemental specifications of GPO Contract Terms (Pub. 310.2), effective December 1, 1987 (Rev. 1-18) and Quality Assurance Through Attributes Program (GPO Pub. 310.1), effective May 1979 (Rev. 08-02). In case of conflict between these specifications and GPO Contract Terms and/or Quality Assurance through Attributes Program, these specifications will govern.

*GPO Contract Terms (GPO Publication 310.2): <https://www.gpo.gov/docs/default-source/forms-and-standards-files-for-vendors/contract-terms-01-18.pdf>

*GPO QATAP (GPO Publication 310.1): <https://www.gpo.gov/docs/default-source/forms-and-standards-files-for-vendors/quatap.pdf>

*More GPO Publications can be found at: <http://www.gpo.gov/vendors/sfas.htm>

QUALITY ASSURANCE LEVELS AND STANDARDS: The following levels and standards shall apply to these specifications:

Product Quality Levels:

- (a) Printing Attributes - Quality Level III
- (b) Finishing Attributes - Quality Level III

Inspection Levels from ANSI/ASQC Z1.4 (MIL-STD 105):

- (a) Non-destructive Tests - General Inspection Level I.
- (b) Destructive Tests - Special Inspection Level S-2.

Specified Standards: The specified standards for the attributes requiring them shall be:

<u>Attribute</u>	<u>Specified Standard</u>
P-7. Type Quality and Uniformity	Ok Pre-Production Samples
P-8. Halftone Match (Single and Double Impression)	Ok Pre-Production Samples
P-9. Solid and Screen Tint Color Match	Ok Pre-Production Samples

SECURITY CONTROL PLAN: The contractor shall maintain in operation, an effective security system where items by these specifications are manufactured and/or stored (awaiting distribution or disposal) to assure against theft and/or the product ordered falling into unauthorized hands.

Contractor is cautioned that no Government provided information shall be used for nongovernment business. Specifically, no Government information shall be used for the benefit of a third party.

The Government retains the right to conduct on-site security reviews at any time during the term of the contract.

The plan shall contain at a minimum:

- (1) How Government files (data) will be secured to prevent disclosure to a third party prior to and after termination of contract;

- (2) Explain how all accountable materials will be handled throughout all phases of production
- (3) How the disposal of waste materials will be handled;
- (4) How all applicable Government-mandated security/privacy/rules and regulations as cited in this contract shall be adhered to by the contractor and/or subcontractor(s).

PREAWARD SURVEY: In order to determine the responsibility of the prime contractor or any subcontractor, the Government reserves the right to conduct an on-site pre-award survey at the contractor's/subcontractor's facility or to require other evidence of technical, production, managerial, financial, and similar abilities to perform, prior to the award of a contract. As part of the financial determination, the contractor in line for award may be required to provide one or more of the following financial documents:

- 1) Most recent profit and loss statement
- 2) Most recent balance sheet
- 3) Statement of cash flows
- 4) Current official bank statement
- 5) Current lines of credit (with amounts available)
- 6) Letter of commitment from paper supplier(s)
- 7) Letter of commitment from any subcontractor

The documents will be reviewed to validate that adequate financial resources are available to perform the contract requirements. Documents submitted will be kept confidential, and used only for the determination of responsibility by the Government. Failure to provide the requested information in the time specified by the Government may result in the Contracting Officer not having adequate information to reach an affirmative determination of responsibility.

PREDOMINANT PRODUCTION FUNCTION: The predominant production function is the printing of the forms.

SUBCONTRACTING: Subcontracting is **not** authorized.

CONTRACTING METHOD: Contract bidders are required to submit a facsimile bid or sealed bid. This contract will be awarded in accordance with the U.S. Government Publishing Office Printing Procurement Regulation (PPR: GPO Publication 305.3, (Rev. 2-11), Chapter VII, Section I.

Contractor to submit a sealed bid to: U.S. Government Publishing Office, 536 Stone Road, Suite I, Benicia, CA 94510 M/F: Program 1983-S.

FACSIMILE BIDS: Facsimile bids are acceptable. Only submit one bid for a single bid jacket per fax transmission. Telegraphic, voice telephonic, other electronic or mailgram bids are **not** acceptable. Refer to GPO Contract Terms (GPO Publication 310.2). Submit bids to: (707) 748-1981.

Bids must be received no later than the exact date and time specified.

EXTENSION OF THE TERM OF CONTRACT: At the request of the Government, the term of any contract resulting from this solicitation may be extended for such period of time as may be mutually agreeable to the GPO and the contractor.

OPTION TO EXTEND THE TERM OF CONTRACT: The Government has the option to extend the term of this contract for a period of 12 months by written notice to the contractor not later than 30 days before the contract expires. If the Government exercises this option, the extended contract shall be

considered to include this clause, except, the total duration of the contract may not exceed four years as a result of, and including, any extension(s) added under this clause. Further extension may be negotiated under the “Extension of the Term of Contract” clause. See also “Economic Price Adjustment” clause for authorized pricing adjustment(s).

ECONOMIC PRICE ADJUSTMENT: The pricing under this contract shall be adjusted in accordance with this clause, provided that in no event will any pricing adjustment be made that would exceed the maximum permissible under any law in effect at the time of the adjustment.

There will be no adjustment for orders placed during the first period specified below. Pricing will thereafter be eligible for adjustment during the second and any succeeding performance period(s). For each performance period after the first, a percentage figure will be calculated as described below and that figure will be the economic price adjustment for that entire next period.

Pricing adjustments under this clause are not applicable to reimbursable postage or transportation costs, or to paper, if paper prices are subject to adjustment by separate clause elsewhere in this contract.

For the purpose of this clause, performance under this contract will be divided into successive periods. The first period will extend from **December 1, 2019 through November 30, 2020**, and the second and any succeeding period(s) will extend for 12 months from the end of the last preceding period, except that the length of the final period may vary. The first day of the second and any succeeding period(s) will be the effective date of the economic price adjustment for that period.

Pricing adjustments in accordance with this clause will be based on changes in the seasonally adjusted “Consumer Price Index For All Urban Consumers – Commodities Less Food” (Index) published monthly in the CPI Detailed Report by the U.S. Department of Labor, Bureau of Labor Statistics.

The economic price adjustment will be the percentage difference between Index averages as specified in this paragraph. An index called the variable index will be calculated by averaging the monthly Indexes from the 12-month interval ending three (3) months prior to the beginning of the period being considered for adjustment. This average is then compared to the average of the monthly Indexes for the 12-month interval ending **August 31, 2019**, called the base index. The percentage change (plus or minus) of the variable index from the base index will be the economic price adjustment for the period being considered for adjustment.

The Government will notify the contractor by contract modification specifying the percentage increase or decrease to be applied to invoices for orders placed during the period indicated. The contractor shall apply the percentage increase or decrease against the total price of the invoice less reimbursable postage or transportation costs and separately adjusted paper prices. Payment discounts shall be applied after the invoice price is adjusted.

If the Government exercises an option, the extended contract shall be considered to include this economic price adjustment clause.

ASSIGNMENT OF JACKETS, PURCHASE AND PRINT ORDERS: A GPO jacket number will be assigned and a purchase order issued to the contractor to cover work performed. The purchase order will be supplemented by an individual “Print Order” for each job placed with the contractor. The print order, when issued, will indicate the quantity to be produced and any other information pertinent to the particular order.

ORDERING: Items to be furnished under the contract shall be ordered by the issuance of print orders by the Government. Orders may be issued under the contract from **December 1, 2019 through November 30, 2020** plus for such additional period(s) as the contract is extended. All print orders issued hereunder are subject to the terms and conditions of the contract. The contract shall control in the event of conflict with any print order. A print order shall be “issued” upon notification by the Government for purposes of the contract when it is electronically transmitted or otherwise physically furnished to the contractor in conformance with the schedule.

REQUIREMENTS: This is a requirements contract for the items and for the period specified herein. Shipment/delivery of items or performance of work shall be made only as authorized by orders issued in accordance with the clause entitled “Ordering”. The quantities of items specified herein are estimates only, and are not purchased hereby. Except as may be otherwise provided in this contract, if the Government’s requirements for the items set forth herein do not result in orders in the amounts or quantities described as “estimated”, it shall not constitute the basis for an equitable price adjustment under this contract.

Except as otherwise provided in this contract, the Government shall order from the contractor(s) all the items set forth which are required to be purchased by the Government activity identified on page 1.

The Government shall not be required to purchase from the contractor(s), requirements in excess of the limit on total orders under this contract, if any.

Orders issued during the effective period of this contract and not completed within that time shall be completed by the contractor(s) within the time specified in the order, and the rights and obligations of the contractor(s) and the Government respecting those orders shall be governed by the terms of this contract to the same extent as if completed during the effective period of this contract.

If shipment/delivery of any quantity of an item covered by the contract is required by reason of urgency prior to the earliest date that shipment/delivery may be specified under this contract, and if the contractor(s) will not accept an order providing for the accelerated shipment/delivery, the Government may procure this requirement from another source.

The Government may issue orders which provide for shipment/delivery to or performance at multiple destinations.

Subject to any limitations elsewhere in this contract, the contractor shall furnish to the Government all items set forth herein which are called for by print orders issued in accordance with the “Ordering” clause of this contract.

PAYMENT: Submitting invoices for payment via the GPO fax gateway (if no samples are required) utilizing the GPO barcode coversheet program application is the most efficient method of invoicing. Instruction for using this method can be found at the following web address: <http://winapps.access.gpo.gov/fms/vouchers/barcode/instructions.html> .

Invoices may also be mailed to: U.S. Government Publishing Office, Office of Financial Management, Attn: Comptroller, Stop: FMCE, Washington, DC 20401.

For more information about the billing process, refer to the General Information of the Office of Finance web page located at <https://www.gpo.gov/how-to-work-with-us/vendors/how-to-get-paid>

Contractor’s billing invoice must be itemized in accordance with the line items in the “Schedule of Prices.”

SECTION 2. - SPECIFICATIONS

SCOPE: These specifications cover the production of three different forms (Form I-94 Arrival Departure Record; Form I-94W Nonimmigrant Visa Waiver Arrival Departure Record and Form I-94W English Revised: Nonimmigrant Visa Waiver Arrival Departure Record) requiring such operations as printing in multiple languages and English, serial numbering (no missing, duplicated or out of sequence numbers), perforating, shrink wrapping, packing, labeling, palletizing and delivery. These forms are controlled items that will require accountability for extra copies, materials and waste based on an approved Security Control Plan.

TITLE: *Form I-94 – Arrival Departure Record*

FREQUENCY OF ORDERS: Approximately 20 to 30 orders per year (average 24 orders per year).

Note: As many as four print orders may be placed on the same day.

QUANTITIES:

25% of all orders: Approximately 25,000 to 150,000 copies per order (avg. 110,000 copies per order).

60% of all orders: Approximately 150,001 to 500,000 copies per order (avg. 250,000 copies per order).

15% of all orders: Approximately 500,001 to 3,000,000* copies per order (avg. 650,000 copies per order).

*Contractor to contact GPO for any orders received over 3,000,000 copies to discuss contract modification.

Trim Size: 4-1/4 x 11”.

LANGUAGES: Arabic, Chinese (Simplified), Dutch, English, French, German, Greek, Hebrew, Italian, Japanese, Korean, Polish, Portuguese (Brazil), Portuguese (Portugal), Russian, Spanish, Swedish.

PRINTING (I-94): Form prints type, rules and three (3) serial numbers in **black** ink, face and back. Perforate three times across the short dimension: 5/16”, 3” and 7” from top (aligning with the printed “tic” marks); easy tear, with approximately seven ties per inch.

SERIAL NUMBERING: Serial numbering is required.

I-94: Contractor shall serial number the face side of each form with three (3) identical numbers, all parallel to the short dimension, in black ink. The baseline of the admission number is to be 11/16” below “Admission Number” on the top part of the form, approximately 3-3/8” below “Admission Number” on the second part of the form, and 7-3/4” below “Departure Number” on the bottom part of the form. Numerals shall be Farrington 7B Font with an unweighted Mod 11 DSR Check Digit in Position nine. Position 10 is a blank space, position 11 is a printed one and 12 is a prints 0, 1, 2, etc., in the same font. This number will be determined upon request for number assignment.

For example, the numbering sequence begins at 21295001* 15 and proceeds through 21495000* 15, (*represents check digit), with no missing or duplicated numbers: must be readable by Scan Optics Model 533. Each print order will furnish the correct serial number sequence.

Note: Substitution of fonts and barcode requirements is not acceptable.

NUMBERING HEAD REQUIREMENT: Check 11 wheels incorporated into a numbering head with DSR system are engraved 09876543210 for forward numbering, and 01234567890 for Backward numbering. Since basic figures consist only of 0 through 9, the number 0 is positioned in the eleventh

division to represent the figure 10.

MODULE CHECK DIGIT: In the unweighted Mod 11 DSR Check Digit System, the admission number is divided by 11 and the remainder is then subtracted from 11 to get the correct check digit number. If there is not a remainder to subtract from 11, the check digit is 0. If the remainder is 1, subtract it from 11 to give you 10, the check digit is also 0 because the basic figures only consist of 0 through 9.

The complete Admission Number 23095001* 15 has 12 number positions. Each number has a number position. The first eight positions are the admission number, the ninth position number (*) is the check digit, the tenth position is blank (no hyphen), and the eleventh and twelfth number positions are the assigned agency series numbers.

- 1) Admission Number: 23095001* 15;
- 2) Each number has a number position: 1 2 3 4 5 6 7 8 9 10 11 12;
- 3) The first eight positions are the admission numbers;
- 4) Number position 9 (*) is the check digit;
- 5) Number position 10 is blank with no hyphen;
- 6) Number positions 11 and 12 are the CBP series number = 15;
- 7) Divide the admission number 23095001 by 11 to the first decimal = 2099545.5;
- 8) The number 5 is the remainder;
- 9) Subtract the remainder 5 from 11 = 6;
- 10) Self check digit is 6
- 11) The complete admission number is 230950016 15

Number Position:	1	2	3	4	5	6	7	8	9	10	11	12
Admission Number:	2	3	0	9	5	0	0	1	6		1	5

TITLE: *Form I-94W – Non-Immigrant Visa Waiver Arrival Departure Record*

FREQUENCY OF ORDERS: Approximately 20 to 30 orders per year (average 24 orders per year).

Note: As many as four print orders may be placed on the same day.

QUANTITIES:

1% of all orders: Approximately 25,000 to 150,000 copies per order (avg. 75,000 copies per order).

95% of all orders: Approximately 150,001 to 500,000 copies per order (avg. 175,000 copies per order).

4% of all orders: Approximately 500,001 to 3,000,000* copies per order (avg. 650,000 copies per order).

*Contractor to contact GPO for any orders received over 3,000,000 copies to discuss contract modification.

Trim Size: 4-1/4 x 11”.

LANGUAGES: Chinese (Simplified), Danish, Dutch, English, Finnish, French (European), German, Italian, Japanese, Portuguese (Brazil), Portuguese (Portugal), Russian, Spanish, Swedish.

PRINTING (I-94W): Form prints type, rules and two (2) serial numbers in **black** ink, face and back. Perforate three times across the short dimension: 5/16”, 3” and 7” from bottom (aligning with the printed “tic” marks); easy tear, with approximately seven ties per inch.

SERIAL NUMBERING: Serial numbering is required.

I-94W: Contractor shall serial number the face side of each form with *two* identical numbers, both parallel to the short dimension, in black ink. The baseline of the top number shall be located 3-1/8" below the "Admission Number" on the top part of the form, and 8-3/16" below "Departure Number" on the bottom part of form. Numerals shall be Farrington 7B Font.

For example, the admission numbering sequence begins at 23095001* 15 and proceeds through 23295000* 15 (* represents check digit), with no missing or duplicated numbers. Must be readable by Scan Optics Model 533. Each print order will furnish the correct serial number sequence.

Note: Substitution of fonts and barcode requirements is not acceptable.

NUMBERING HEAD REQUIREMENT: Check 11 wheels incorporated into a numbering heard with DSR system are engraved 09876543210 for forward numbering, and 01234567890 for Backward numbering. Since basic figures consist only of 0 through 9, the number 0 is positioned in the eleventh division to represent the figure 10.

MODULE CHECK DIGIT: In the unweighted Mod 11 DSR Check Digit System, the admission number is divided by 11 and the remainder is then subtracted from 11 to get the correct check digit number. If there is not a remainder to subtract from 11, the check digit is 0. If the remainder is 1, subtract it from 11 to give you 10, the check digit is also 0 because the basic figures only consist of 0 through 9.

The complete Admission Number 23095001* 15 has 12 number positions. Each number has a number position. The first eight positions are the admission number, the ninth position number (*) is the check digit, the tenth position is blank (no hyphen), and the eleventh and twelfth number positions are the assigned agency series numbers.

- 1) Admission Number: 23095001* 15;
- 2) Each number has a number position: 1 2 3 4 5 6 7 8 9 10 11 12;
- 3) The first eight positions are the admission numbers;
- 4) Number position 9 (*) is the check digit;
- 5) Number position 10 is blank with no hyphen;
- 6) Number positions 11 and 12 are the CBP series number = 15;
- 7) Divide the admission number 23095001 by 11 to the first decimal = 2099545.5;
- 8) The number 5 is the remainder;
- 9) Subtract the reminder 5 from 11 = 6;
- 10) Self check digit is 6
- 11) The complete admission number is 230950016 15

Number Position:	1	2	3	4	5	6	7	8	9	10	11	12
Admission Number:	2	3	0	9	5	0	0	1	6		1	5

TITLE: *Form I-94W (English Revised) – Non-Immigrant Visa Waiver Arrival Departure Record.*

FREQUENCY OF ORDERS:

Form I-94 (English Revised): Approximately 20 to 30 orders per year (average 24 orders per year).

Note: As many as four print orders may be placed on the same day.

QUANTITIES:

1% of all orders: Approximately 25,000 to 150,000 copies per order (avg. 75,000 copies per order).

95% of all orders: Approximately 150,001 to 500,000 copies per order (avg. 175,000 copies per order).

4% of all orders: Approximately 500,001 to 3,000,000* copies per order (avg. 650,000 copies per order).

*Contractor to contact GPO for any orders received over 3,000,000 copies to discuss contract modification.

TRIM SIZE: 8-1/2 x 11".

LANGUAGES: English. (Additional languages may be added via contract modification.)

I-94W (Revised English): Form prints type, rules and two (2) serial numbers in **green and blue** inks, face and back. Perforate three times across the bottom 8" short dimension. First perforate will be at 3-1/8" horizontal from bottom margin aligning with the printed trim tick, the second perforate will be parallel to the first at 7/16" from the bottom margin aligning with the printed trim tick. Both perforates will track horizontal from margin to margin to bleed. The third perforate will be vertical at 90 degree angle (T perforate), 4-1/4" center from the left and right margins aligning with the printed trim ticks, tracking from the bottom margin, bleed, ending at the top perforate, 3-1/8" in length. This will create two removable cards, 4-1/4 x 3-1/8" at the bottom of the printed form; easy tear, with approximately seven ties per inch. Perf marks are indicated in the furnished artwork.

SERIAL NUMBERING: Serial numbering is required.

I-94W (Revised English): Contractor shall serial number the face side of each form with *two* identical numbers, both parallel to the short dimension, in black ink. The baseline of the top number shall be located 3-1/8" below the "Admission Number" on the top part of the form, and 8-3/16" below "Departure Number" on the bottom part of form. Numerals shall be Farrington 7B Font.

For example, the admission numbering sequence begins at 23095001* 15 and proceeds through 23295000* 15 (* represents check digit), with no missing or duplicated numbers. Must be readable by Scan Optics Model 533. Each print order will furnish the correct serial number sequence.

Note: Substitution of fonts and barcode requirements is not acceptable.

NUMBERING HEAD REQUIREMENT: Check 11 wheels incorporated into a numbering heard with DSR system are engraved 09876543210 for forward numbering, and 01234567890 for Backward numbering. Since basic figures consist only of 0 through 9, the number 0 is positioned in the eleventh division to represent the figure 10.

MODULE CHECK DIGIT: In the unweighted Mod 11 DSR Check Digit System, the admission number is divided by 11 and the remainder is then subtracted from 11 to get the correct check digit number. If there is not a remainder to subtract from 11, the check digit is 0. If the remainder is 1, subtract it from 11 to give you 10, the check digit is also 0 because the basic figures only consist of 0 through 9.

The complete Admission Number 23095001* 15 has 12 number positions. Each number has a number position. The first eight positions are the admission number, the ninth position number (*) is the check digit, the tenth position is blank (no hyphen), and the eleventh and twelfth number positions are the assigned agency series numbers.

- 1) Admission Number: 23095001* 15;

- 2) Each number has a number position: 1 2 3 4 5 6 7 8 9 10 11 12;
- 3) The first eight positions are the admission numbers;
- 4) Number position 9 (*) is the check digit;
- 5) Number position 10 is blank with no hyphen;
- 6) Number positions 11 and 12 are the CBP series number = 15;
- 7) Divide the admission number 23095001 by 11 to the first decimal = 2099545.5;
- 8) The number 5 is the remainder;
- 9) Subtract the remainder 5 from 11 = 6;
- 10) Self check digit is 6
- 11) The complete admission number is 230950016 15

Number Position:	1	2	3	4	5	6	7	8	9	10	11	12
Admission Number:	2	3	0	9	5	0	0	1	6		1	5

SECURITY (Applies to all forms): The contractor shall take all necessary precautions to insure against loss of forms or other reproducible while in the contractor's possession. Proper control and handling must be maintained at all times to prevent exposure of any information and materials from unauthorized personnel. Unless otherwise indicated herein, all extra copies, materials, waste, etc., must be destroyed.

GOVERNMENT TO FURNISH: The government will typically furnish digital content on CD-R discs. Submitted files will be typically include, but not limited to, Windows- or Macintosh-compatible Adobe Acrobat, Adobe InDesign, PageMaker, Illustrator, and Photoshop files. All software upgrades (for specified applications) which may occur during the term of this contract, must be supported by the contractor.

One CD-R disc containing the required font (Monrovia Farrington 7B Font) will be supplied.

Sample Form; two laser outputs; specification sheet; Module 11 (Check 11) specification sheet; palletizing instructions.

CONTRACTOR TO FURNISH: All materials and operations, other than those listed under "Government to Furnish," necessary to produce the product(s) in accordance with these specifications.

Digital prepress, deliverables:

Prior to image processing, the contractor shall perform a basic check (preflight) of the furnished media and publishing files to assure correct output of the required reproduction image. Any errors, media damage, or data corruption that might interfere with proper file image processing must be reported to the GPO.

The contractor shall create or alter any necessary trapping, set proper screen angles and screen frequency, and define file output selection for the imaging device being utilized. Furnished files must be imaged as necessary to meet the assigned quality level.

When required by the Government, the contractor shall make minor revisions to the electronic files. It is anticipated that the Government will make all major revisions.

Prior to making revisions, the contractor shall copy the furnished files and make all changes to the copy.

Contractor to provide traps and digitally output furnished digital copy at minimum 1600 dpi resolution, (150-line screen). The contractor will be responsible for converting any furnished RGB elements to CMYK and providing any bleed margins, if omitted by the ordering agency.

Upon completion of each order, the contractor must furnish final production native application files (digital deliverables) with the furnished material. The digital deliverables must be an exact representation of the final printed product and shall be returned on the same type of storage media as was originally furnished. The Government will not accept, as digital deliverables, PostScript files, Adobe Acrobat Portable Document Format (PDF) files, or any proprietary file formats other than those supplied, unless specified by the Government.

STOCK: The specifications of all stock furnished must be in accordance with those listed herein or listed for the corresponding JCP Code numbers in the "Government Paper Specification Standards No. 12" dated March 2011, and any subsequent amendments thereto.

I-94: White Index, 25-1/2 x 30-1/2", 90 lbs. per 500 sheets, equal to JCP Code K10.

I-94W: Green Index*, Basis: 25-1/2 x 30-1/2", 90 lbs. per 500 sheets, equal to JCP Code K10.
*Color is close visual match to PMS 331.

I-94W Revised English: White Index, 25-1/2 x 30-1/2", 90 lbs. per 500 sheets, equal to JCP Code K10.

INKS: Green, PMS 370, Blue, PMS 2955 and Black.

RANDOM SAMPLES: Prior to final printing, contractor is required to email 30 random samples of the serial number sequence with the check digit in position to: tristina.l.mancuso@cbp.dhs.gov. Contractor cannot proceed without an approval of these random samples. There will be a one-day hold on the random samples.

MARGINS:

I-94 and I-94W: Follow furnished digital files and furnished materials for margins.

I-94 (English Revised): Form bleeds all sides, face and back. Follow the furnished digital files and furnished materials for margins.

BINDING: None required.

PROOFS: None required. Contractor is responsible for performing all necessary proofreading to insure that the final product is in conformity with the copy submitted.

PACKING AND LABELING: Shrink wrap in 100s, low number on top. Contractor is required to stack on pallets in reverse order. Low numbers should start **on the top** each pallet and label facing out.

Pack suitable in cartons marked with serial number sequence located herein as follows:

Form I-94 and I-94W: Contractor **MUST** pack 2,000 forms per carton and 162,000 forms per pallet/skid. Each pallet/skid **MUST** have 81 cartons with nine (9) cartons per layer and nine (9) layers per pallet/skid. Pack suitable in cartons to prevent damage in transit.

Form I-94 (English Revised): Contractor **MUST** pack 500 forms per carton and 37,500 forms per pallet/skid. Each pallet/skid **MUST** have 75 cartons per pallet/skid. Pack suitable in cartons to prevent damage in transit.

PALLETS: Specific pallets are required for each order. The pallets are Stringer and Deckboard Design for Type III, Four Way (Partial) Flush pallets. The opening must be 48" opening. A copy of the pallets instructions will be furnished with each print order. This pallet requirement is part of GPO Contract Terms (GPO Publication 310.2). **All pallets MUST be stacked with a maximum 55" in height for entrance into the warehouse in Indianapolis, IN. See attachment.**

NOTE: For shipments that are improperly packaged, labeled, damaged, or on incorrect pallets, the contractor will be responsible for pick-up from Indianapolis, IN within 24-hours of notification of rejection of delivery. It will be the contractor's responsibility (including financial) to make the expedited arrangements have the entire order picked up and re-palletized on the correct pallets. Due to the size of the National Distribution Center (two small loading docks in Indianapolis, IN), these rejected shipments must be corrected and notification of re-delivery is required.

INSPECTION SAMPLES: Occasionally, when so indicated on the print order or otherwise requested, the first two items (for each item), as soon as completed, must be sent for inspection to the U.S. Government Publishing Office, Regional Procurement Office, 536 Stone Road, Suite I, Benicia, CA 94510-1170 Attn: Inspection Samples, Program 1983-S.

These copies shall be considered as sample copies, and cannot be deducted from the total quantity ordered. The package or envelope containing these samples must be identified by the GPO jacket number, program number, print order number, title, and include a facsimile of the print order on which these samples were ordered. The contractor must comply with the shipping schedule regardless of this requirement for inspection samples. The contractor will be notified of the test results only if there are deficiencies.

DEPARTMENTAL QUALITY COPIES: All orders must be divided into equal sublots in accordance with the chart shown below. A random sample must be selected from each subplot. Do not choose copies from the same general area in each subplot.

<u>Quantity Ordered</u>	<u>Number of Sublots</u>
500 - 3,200	50
3,201 - 10,000	80
10,001 - 35,000	125
35,001 and over	200

These randomly selected samples must be packed separately and must be identified by a special government-furnished blue label, which is to be affixed to each affected container. These random sample copies must be recorded separately on all shipping documents and sent in accordance with the distribution list. The random inspection samples constitute a part of the total quantity ordered, and no additional charge will be allowed.

In addition, a copy of the PRINT ORDER/SPECIFICATION along with the signed selection certificate, which will be furnished, must be included with the samples.

A copy of the Government-furnished certificate must accompany the voucher sent to the GPO, Financial Management Service, for payment. Failure to furnish the certificate may result in delay of processing the voucher.

LABELING AND MARKING: Each shipping carton/container must be clearly marked with the jacket number, title of contents and quantity per carton.

PACKING: Contractor is to pack solid all shipments to avoid damage during method of transit. Do not combine items and/or shipments.

DISTRIBUTION:

All forms to:

US Customs and Border Protection

National Distribution Center

6482 Corporate Drive

Indianapolis, IN 46278

Attn: Marc Rucker (317) 290-3149, ext. 2001

Attn: Josh Herald (317) 290-3149, ext. 2010 (Deliver by traceable means, signature required)

(48-hour notice of delivery is required. MUST call Marc Rucker or Josh Herald for delivery & security requirements. Follow the pallet instructions or the entire order will be rejected. Pallets must be in good condition or the entire order may be rejected. If re-palletizing is required, it will be at the contractor's expense. Label each carton with carton number, content and quantity.)

25 randomly selected samples numbered 00000000-00 to:

U.S. Customs and Border Protection

1300 Pennsylvania Avenue, NW

Room 3.2C-51, Mail Stop 1017

Attn: Trish Mancuso, (202) 344-2106

Washington, DC 20229-1017 (Deliver by traceable means, signature required)

c/o

DHS CRDS FACILITY

1100 HAMPTON PARK BOULEVARD

CAPITOL HEIGHTS, MD 20743

(866) 894-1369

(Deliver by traceable means, FedEx, UPS or independent shipper. Signature and printed, readable signature required.)

*Although you are delivering to zip code 20743, make sure that both addresses appear on the all shipping containers or the CRDS will refuse the shipment. The Agency will assume responsibility for delivering to the end user. It's the contractor's responsibility to obtain an acceptance of delivery signature at the CRDS. **DO NOT PLACE SHIPMENT ON PALLETS, AS IT WILL BE REFUSED.** Do not use the U.S. Postal Service for delivery. Signature and readable printed signature required. Email all delivery receipts to tristina.mancuso@dhs.gov.

****THIS APPLIES ONLY TO SHIPMENTS TO THE DEPARTMENT OF HOMELAND SECURITY AND IS AGENCIES IN THE WASHINGTON, DC NATIONAL CAPITOL REGION.**

For labeling the cartons delivering to the CRDS FACILITY only:

- 1) Address the FedEx or UPS label using the CRDS Facility Address
- 2) Address a Plain Label with end recipient's full address and phone number.
- 3) Apply BOTH labels on each carton shipped.

All expenses incidental to returning materials and furnished samples copies must be borne by the contractor.

CUSTOMER DELIVERY NOTIFICATION: Contractor must notify the ordering agency on the same day that the product ships/delivers via e-mail to tristina.l.mancuso@cbp.dhs.gov. The subject line of this message shall be "Distribution Notice for Program 1983-S, Print Order _____". The notice must provide all applicable tracking numbers, shipping method, and Title. Contractor must be able to provide copies of all delivery, mailing, and shipping receipts upon agency request.

SCHEDULE: Adherence to this schedule must be maintained. Contractor must not start production of any job prior to receipt of the individual print order (GPO Form 2511) to be emailed with the furnished material.

Furnished materials must be picked up from:

U.S. Customs and Border Protection

1300 Pennsylvania Avenue, NW

Room 3.2C-51, Mail Stop 1017

Attn: Trish Mancuso, (202) 344-2106

Washington, DC 20229-1017

(Deliver by traceable means, signature required)

c/o

DHS CRDS FACILITY

1100 HAMPTON PARK BOULEVARD

CAPITOL HEIGHTS, MD 20743

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****THIS APPLIES ONLY TO SHIPMENTS TO THE DEPARTMENT OF HOMELAND SECURITY AND IS AGENCIES IN THE WASHINGTON, DC NATIONAL CAPITOL REGION.**

For labeling the cartons delivering to the CRDS FACILITY only:

- 1) Address the FedEx or UPS label using the CRDS Facility Address
- 2) Address a Plain Label with end recipient's full address and phone number.
- 3) Apply BOTH labels on each carton shipped.

No definite schedule for pickup of material can be predetermined.

Complete production and delivery of each issue will be required 15 workdays after notification of the availability of Government furnished material.

All Government Furnished Material must be returned within 10 workdays after delivery of the order.

SECTION 3. - DETERMINATION OF AWARD

The Government will determine the lowest bid by applying the prices quoted in the "Schedule of Prices" to the following units of production which are the estimated requirements to produce one year's orders under this contract. These units do not constitute, nor are they to be construed as, a guarantee of the volume of work which may be ordered under this contract.

The following item designations correspond to those listed in the "Schedule of Prices".

I.	(1)	(2)
1.		
(a)	6	660
(b)	14	3,500
(c)	4	2,600
2.		
(a)	1	75
(b)	22	3,850
(c)	1	650
3.		
(a)	1	75
(b)	22	3,850
(c)	1	650

SECTION 4. – SCHEDULE OF PRICES

Bid opening: 2:00 PM (PST) / Date: November 15, 2019

Bids offered are f.o.b. delivery at destination to Indianapolis, Indiana.

Prices must be submitted for the entire term of the contract and bids qualified for a lesser period will not be considered.

Prices must include the cost of all required materials and operations for each item listed in accordance with these specifications.

Bidder must make an entry in each of the spaces provided. Bids submitted with any obliteration, revision, or alteration of the order and manner of submitting bids, may be declared nonresponsive.

An entry of NC (No Charge) shall be entered if bidder intends to furnish individual items at no charge to the Government.

Bids submitted with NB (No Bid), NA (Not Applicable), or blank spaces for an item may be declared non-responsive.

The Contracting Officer reserves the right to reject any offer that contains prices for individual items of production (whether or not such items are included in the Determination of Award) that are inconsistent or unrealistic in regard to other prices in the same offer or to GPO prices for the same operation if such action would be in the best interest of the Government.

All vouchers submitted to the GPO shall be based on the most economical method of production.

Fractional parts of 1,000 will be prorated at the 'Per 1,000' rate.

(Initials)

COMPLETE PRODUCT: Prices quoted shall include the cost of all required materials and operations necessary for the complete production and distribution of the product listed in accordance with these specifications.

1. *Arrival Departure Record (Form I-94)*, per order:

	<u>Makeready and/or Setup</u> (1)	<u>Running Per 1,000 Copies</u> (2)
Printing Black Ink throughout (Face and Back)		
(a) From 25,000 to 150,000 copies.....	\$ _____	\$ _____
(b) From 150,001 to 500,000 copies	\$ _____	\$ _____
(c) From 500,001 to 3,000,000 copies.....	\$ _____	\$ _____

2. *Non-Immigrant Visa Waiver Arrival Departure Record (Form I-94W)*, per order:

	<u>Makeready and/or Setup</u> (1)	<u>Running Per 1,000 Copies</u> (2)
Printing Black Ink throughout (face and back)		
(a) From 25,000 to 150,000 copies.....	\$ _____	\$ _____
(b) From 150,001 to 500,000 copies	\$ _____	\$ _____
(c) From 500,001 to 3,000,000 copies	\$ _____	\$ _____

3. *Non-Immigrant Visa Waiver Arrival Departure Record (Form I-94W Revised English)*, per order:

	<u>Makeready and/or Setup</u> (1)	<u>Running Per 1,000 Copies</u> (2)
Printing Blue & Green Inks throughout (face and back)		
(a) From 25,000 to 150,000 copies.....	\$ _____	\$ _____
(b) From 150,001 to 500,000 copies	\$ _____	\$ _____
(c) From 500,001 to 3,000,000 copies	\$ _____	\$ _____

(Initials)

SHIPMENT(S): Shipments will be made from: City _____, State _____.

The city(ies) indicated above will be used for evaluation of transportation charges when shipment f.o.b. contractor’s city is specified. If no shipping point is indicated above, it will be deemed that the bidder has selected the city and state shown below in the address block, and the bid will be evaluated and the contract awarded on that basis. If shipment is not made from evaluation point, the contractor will be responsible for any additional shipping costs incurred.

DISCOUNTS: Discounts are offered for payment as follows: _____ Percent, _____ calendar days. See Article 12 “Discounts” of Solicitations Provisions in GPO Contract Terms (Publication 310.2).

AMENDMENT(S): Bidder hereby acknowledges amendment(s) number(ed)_____

BID ACCEPTANCE PERIOD: In compliance with the above, the undersigned agree, if this bid is accepted within _____ calendar days (60 calendar days unless a different period is inserted by the bidder) from the date for receipt of bids, to furnish the specified items at the price set opposite each item, delivered at the designated point(s), in exact accordance with specifications.

NOTE: Failure to provide a 60-day bid acceptance period may result in expiration of the bid prior to award.

BIDDER’S NAME AND SIGNATURE: Unless specific written exception is taken, the bidder, by signing and submitting a bid, agrees with and accepts responsibility for all certifications and representations as required by the solicitation and GPO Contract Terms - Publication 310.2. When responding by fax or mail, fill out and return one copy of all pages in “SECTION 4. – SCHEDULE OF PRICES,” including initialing/signing where indicated.

Failure to sign the signature block below may result in the bid being declared non-responsive.

Bidder _____
(Contractor Name) (GPO Contractor’s Code)

(Street Address)

(City – State – Zip Code)

By _____
(Signature and Title of Person Authorized to Sign this Bid) (Date)

(Person to be Contacted) (Telephone Number) (Email)

THIS SECTION FOR GPO USE ONLY

Certified by: _____ Date: _____
(Initials)

Contracting Officer: _____ Date: _____
(Initials)

Program No 1983-S Term 08/01/2013 To 07/31/2014											
TITLE: Forms (I-94 and I-94W)											
ITEM NO	DESCRIPTION	BASIS OF AWARD	UNIT RATE	(Contr #1 - E4)	(Contr #2 - G4)	(Contr #3 - I4)	(Contr #4 - K4)	UNIT RATE	UNIT RATE	UNIT RATE	
				NPC, Inc. Claysburg, PA	Lithexcel Albuquerque, NM	CP Direct, Inc. Lanham, MD	MPE Business Forms, Inc. Dekalb, IL				
COMPLETE PRODUCT:				COST	COST	COST	COST	COST	COST	COST	
1.	Arrival Departure Record (Form I-94), per order:										
	Printing Black Ink throughout (Face and Back)										
(a)	From 25,000 to 150,000 copies.....										
(1)	Makeready and/or Setup.....	6	225.00	1,350.00	240.00	1,440.00	473.68	2,842.08	636.00	3,816.00	
(2)	Running Per 1,000 Copies.....	660	24.50	16,170.00	28.80	19,008.00	25.86	17,067.60	33.61	22,182.60	
(b)	From 150,001 to 500,000 copies.....										
(1)	Makeready and/or Setup.....	14	225.00	3,150.00	240.00	3,360.00	473.86	6,634.04	636.00	8,904.00	
(2)	Running Per 1,000 Copies.....	3,500	24.40	85,400.00	28.00	98,000.00	23.00	80,500.00	32.12	112,420.00	
(c)	From 500,001 to 3,000,000 copies.....										
(1)	Makeready and/or Setup.....	4	225.00	900.00	240.00	960.00	473.68	1,894.72	636.00	2,544.00	
(2)	Running Per 1,000 Copies.....	2,600	22.85	59,410.00	27.50	71,500.00	20.80	54,080.00	31.95	83,070.00	
2.	Non-Immigrant Visa Waiver Arrival Departure Record (Form I-94W), per order:										
	Printing Black Ink throughout (Face and Back)										
(a)	From 25,000 to 150,000 copies.....										
(1)	Makeready and/or Setup.....	1	190.00	190.00	240.00	240.00	473.68	473.68	636.00	636.00	
(2)	Running Per 1,000 Copies.....	75	20.00	1,500.00	30.00	2,250.00	28.65	2,148.75	33.61	2,520.75	
(b)	From 150,001 to 500,000 copies.....										
(1)	Makeready and/or Setup.....	22	190.00	4,180.00	240.00	5,280.00	473.68	10,420.96	636.00	13,992.00	
(2)	Running Per 1,000 Copies.....	3,850	20.40	78,540.00	29.00	111,650.00	25.41	97,828.50	32.12	123,662.00	
(c)	From 500,001 to 3,000,000 copies.....										
(1)	Makeready and/or Setup.....	1	190.00	190.00	240.00	240.00	473.68	473.68	636.00	636.00	
(2)	Running Per 1,000 Copies.....	650	19.50	12,675.00	27.00	17,550.00	23.12	15,028.00	31.95	20,767.50	
CONTRACTOR TOTALS				\$263,655.00		\$331,478.00		\$289,392.01		\$395,150.85	
DISCOUNT				0.25%	\$659.14	1.00%	\$3,314.78	5.00%	\$14,469.60	1.00%	\$3,951.51
DISCOUNTED TOTALS				\$262,995.86		\$328,163.22		\$274,922.41		\$391,199.34	

Program No 1983-S Category 2 Term Date of Award To 11/30/15										
TITLE: Form I-94W (English Revised)										
			(Contr #1 - E4)		(Contr #2 - G4)		(Contr #3 - I4)		(Contr #4 - K4)	
			NPC, Inc. Claysburg, PA		Printing Technologies, Inc. Indianapolis, IN		S&S Graphics Laurel, MD		Travi, Inc. Washington, DC	
ITEM NO	DESCRIPTION	AWARD	UNIT RATE	COST	UNIT RATE	COST	UNIT RATE	COST	UNIT RATE	COST
I. COMPLETE PRODUCT:										
3.	Non-Immigrant Visa Waiver Arrival Departure Record (Form I-94W Revised English), per order:									
	Printing Blue & Green Inks throughout (face and back)									
(a)	From 25,000 to 150,000 copies.....									
(1)	Makeready and/or Setup.....	1	265.00	265.00	300.00	300.00	1,915.00	1,915.00	50.00	50.00
(2)	Running Per 1,000 Copies.....	75	53.41	4,005.75	79.00	5,925.00	90.00	6,750.00	125.00	9,375.00
(b)	From 150,001 to 500,000 copies.....									
(1)	Makeready and/or Setup.....	22	265.00	5,830.00	300.00	6,600.00	1,915.00	42,130.00	25.00	550.00
(2)	Running Per 1,000 Copies.....	3,850	52.49	202,086.50	73.00	281,050.00	88.35	340,147.50	104.90	403,865.00
(c)	From 500,001 to 3,000,000 copies.....									
(1)	Makeready and/or Setup.....	1	265.00	265.00	300.00	300.00	1,915.00	1,915.00	50.00	50.00
(2)	Running Per 1,000 Copies.....	650	52.27	33,975.50	64.00	41,600.00	87.11	56,621.50	101.00	65,650.00
CONTRACTOR TOTALS				\$246,427.75		\$335,775.00		\$449,479.00		\$479,540.00
DISCOUNT			0.25%	\$616.07	1.00%	\$3,357.75	0.50%	\$2,247.40		
DISCOUNTED TOTALS				\$245,811.68		\$332,417.25		\$447,231.60		\$479,540.00

IMPORTANT

**United States Customs and Border Protection
National Distribution Center
Delivery Information**

**All Deliveries to the CBP NDC
Must follow NDC pallet specifications or**

**DELIVERY WILL
BE REFUSED!**

CARRIER AND/OR CONTRACTOR WILL BE REQUIRED

**AT THEIR EXPENSE
TO RE-PALLET AND
REDELIVER JOB!**

**CARRIER IS CAUTIONED TO PROVIDE THIS
INFORMATION TO ANY SUBCONTRACTORS**

**NDC MUST BE CONTACTED
BEFORE JOB IS ON PALLETS!
At least 48 hours prior to delivery**

Call:

Marc Rucker 317-290-3149 x2001

or

Josh Herald 317-290-3149 x2010

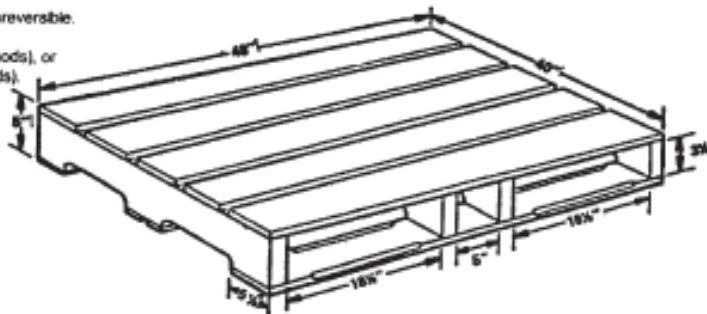
***** BEFORE YOU PALLETIZE *****

CONTACT: MARC RUCKER (317) 290-3149 x2001 or JOSH HERALD 317-290-3149 x2010

*****DELIVERY WILL BE REFUSED IF THESE INSTRUCTIONS ARE NOT FOLLOWED*****

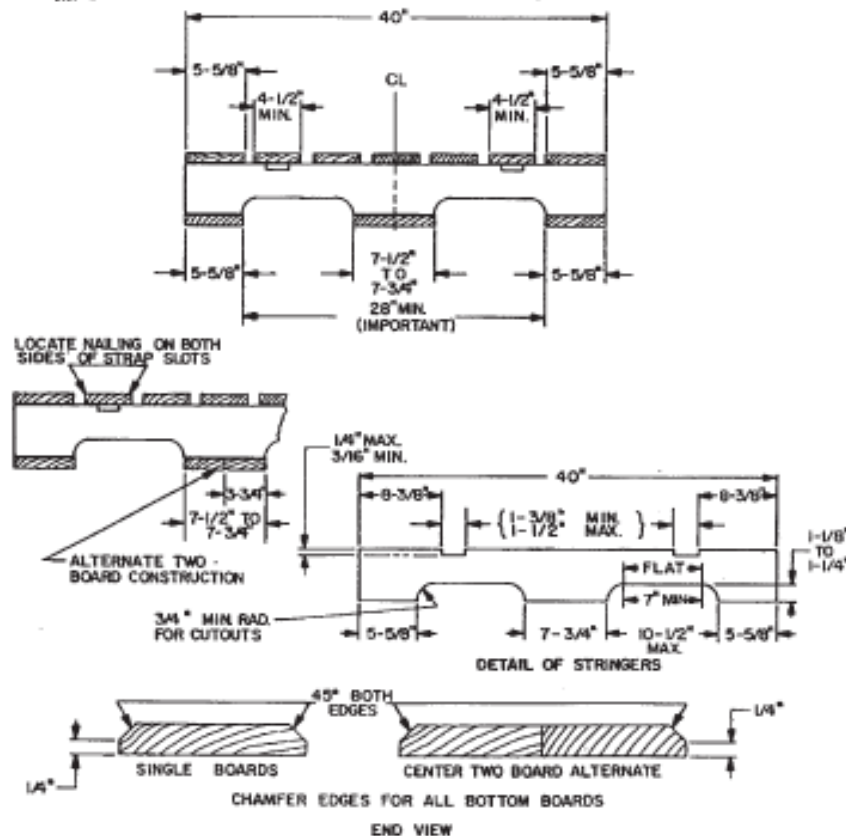
**Stringer and Deckboard Design for Type III,
Four-way (Partial) Flush Pallet**

- a) Federal Specification Pallets, Material Handling, Wood, Stringer Construction, 2-way and 4-way (partial), NN-P-71C, dated 9-10-73.
- b) Classification:
 - 1. Type III—four-way (partial), flush, assembled, nonreversible.
 - 2. Size 2—40" x 48".
 - 3. Wood Group II—medium density woods (softwoods), or Wood Group III—high density woods (hardwoods).
 - 4. Grade A—untreated.
- c) Preproduction model not required.
- d) Moisture content as per specification.
- e) Manufacturer's identification not required.
- f) Bundling for shipment not required.



*****LOADED PALLET 52" MAX HEIGHT***
(including pallet height)**

NN-P-71C



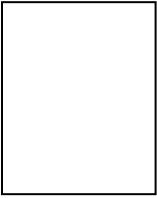
- 1. Dimensions are in inches.
- 2. Notches are to be centered about the centerline (CL).
- 3. Corners of notches shall be rounded as indicated.
- 4. One or two bottom deckboards may be used at the center.

**Type III,
Four-way (Partial)
Flush Pallet**



*** SAMPLE BID ENVELOPE ***

To ensure proper processing of all bids, the following information is required on all mailed bid envelopes. Bidders using commercial carrier services shall include the Jacket number and the bid opening time/date on the outermost envelope or wrapper.

<p>PROGRAM: 1983-S From: _____ Address: _____ _____</p> <p>Check appropriate: <input type="checkbox"/> Bid enclosed <input type="checkbox"/> No Bid</p> <p>Bids will be received Until November 15, 2019 at 2:00 PM prevailing San Francisco time.</p>	 <p>U.S. Government Publishing Office 536 Stone Road, Suite I Benicia, CA 94510-1170</p>
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