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falls between 15 and 100 percent of full-scale chart deflection. Exceptions to these limits are:

(1) The analyzer's response may be less than 15 percent or more than 100 percent of full scale if automatic range change circuitry is used and the limits for range changes are between 15 and 100 percent of full-scale chart deflection;

(2) The analyzer's response may be less than 15 percent of full scale if:

(i) Alternative (c)(2) of this section is used to ensure that the accuracy of the calibration curve is maintained below 15 percent; or

(ii) The full-scale value of the range is 155 ppm (or ppmC) or less.

§ 89.311–96 Analyzer calibration frequency.

(a) Prior to initial use and after major repairs, bench check each analyzer (see § 89.315–96).

(b) Calibrations are performed as specified in §§ 89.319–96 through 89.324–96.

(c) At least monthly, or after any maintenance which could alter calibration, the following calibrations and checks are performed.

(1) Leak check the vacuum side of the system (see § 89.316–96).

(2) Check that the analysis system response time has been measured and accounted for.

(3) Verify that the automatic data collection system (if used) meets the requirements found in Table 3 in appendix A of this subpart.

(4) Check the fuel flow measurement instrument to insure that the specifications in Table 3 in appendix A of this subpart are met.

(d) Verify that all NDIR analyzers meet the water rejection ratio and the CO_2 rejection ratio as specified in § 89.318–96.

(e) Verify that the dynamometer test stand and power output instrumentation meet the specifications in Table 3 in appendix A of this subpart.

§ 89.312–96 Analytical gases.

(a) The shelf life of all calibration gases must not be exceeded. The expiration date of the calibration gases stated by the gas manufacturer shall be recorded.

(b) *Pure gases.* The required purity of the gases is defined by the contamination limits given below. The following gases must be available for operation:

(1) Purified nitrogen (Contamination ≤ 1 ppm C, ≤ 1 ppm CO, ≤ 400 ppm CO_2, ≤ 0.1 ppm NO)

(2) Purified oxygen (Purity 99.5 percent vol O_2)

(3) Hydrogen-helium mixture (40 ± 2 percent hydrogen, balance helium) (Contamination ≤ 31 ppm C, ≤ 400 ppm CO)

(4) Purified synthetic air (Contamination ≤ 1 ppm C, ≤ 1 ppm CO, ≤ 400 ppm CO_2, ≤ 0.1 ppm NO) (Oxygen content between 18–21 percent vol.)

(c) *Calibration and span gases.* (1) Calibration gas values are to be derived from NIST Standard Reference Materials (SRM's) or other standardized gas samples and are to be single blends as listed in the following paragraph.

(2) Mixtures of gases having the following chemical compositions shall be available:

C_3H_8 and purified synthetic air (dilute measurements);

C_3H_8 and purified nitrogen (raw measurements);

CO and purified nitrogen;

NO_X and purified nitrogen (the amount of NO_2 contained in this calibration gas must not exceed 5 percent of the NO content);

CO_2 and purified nitrogen

(3) The true concentration of a span gas must be within ±2 percent of the NIST gas standard. The true concentration of a calibration gas must be within ±1 percent of the NIST gas standard. The use of precision blending devices (gas dividers) to obtain the required calibration gas concentrations is acceptable, provided that the blended gases are accurate to within ±1.5 percent of NIST gas standards, or other gas standards which have been approved by the Administrator. This accuracy implies that primary gases used (or blending) must be ''named'' to an accuracy of at least ±1 percent, traceable to NIST or other approved gas standards. All concentrations of calibration gas shall be given on a volume basis (volume percent or volume ppm).