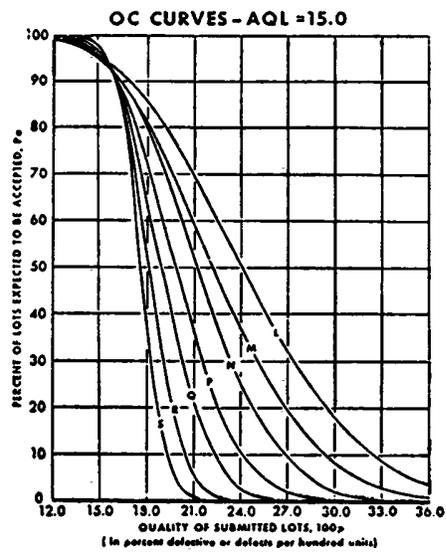
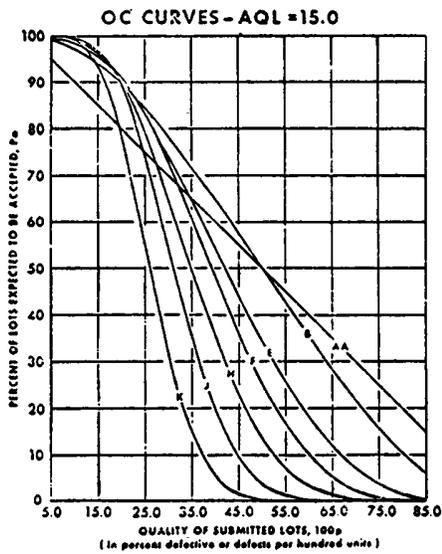


SAMPLING PLANS AND OPERATING CHARACTERISTIC (OC) CURVES FOR AQL=15.0 PERCENT DEFECTIVE (OR AQL=15.0 DEFECTS PER HUNDRED UNITS)  
[Sampling plans—AQL=15.0]

Comparable sampling plans	Identification letter of OC curve																				
	AA			B			E			F			H			J			K		
	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re
Single .....	1	0	1	3	1	2	6	2	3	9	3	4	13	4	5	21	6	7	29	7	8
	L			M			N			P			Q			R			S		
	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re	$n_c$	Ac	Re
	Single .....	48	11	12	84	18	19	126	26	27	200	39	40	315	59	60	500	90	91	800	140

$n_c$ =Cumulative sample size. Ac=Acceptance number. Re=Rejection number.



PARTS 44—45 [RESERVED]