§ 56.19030 Safety device attachments. Safety device attachments to hoist ropes shall be selected, installed, and maintained according to manufacturers' specifications to minimize internal corrosion and weakening of the hoist rope.

HEADFRAMES AND SHEAVES
§ 56.19035 Headframe design. All headframes shall be constructed with suitable design considerations to allow for all dead loads, live loads, and wind loads.

§ 56.19036 Headframe height. Headframes shall be high enough to provide clearance for overtravel and safe stopping of the conveyance.

§ 56.19037 Fleet angles. Fleet angles on hoists installed after November 15, 1979, shall not be greater than one and one-half degrees for smooth drums or two degrees for grooved drums.

§ 56.19038 Platforms around elevated head sheaves. Platforms with toeboards and handrails shall be provided around elevated head sheaves.

CONVEYANCES
§ 56.19045 Metal bonnets. Man cages and skips used for hoisting or lowering employees or other persons in any vertical shaft or any incline-shaft with an angle of inclination of forty-five degrees from the horizontal, shall be covered with a metal bonnet.

§ 56.19049 Hoisting persons in buckets. Buckets shall not be used to hoist persons except during shaft sinking operations, inspection, maintenance, and repairs.

§ 56.19050 Bucket requirements. Buckets used to hoist persons during vertical shaft sinking operations shall—
(a) Be securely attached to a crosshead when traveling in either direction between the lower and upper crosshead parking locations;
(b) Have overhead protection when the shaft depth exceeds 50 feet;
(c) Have sufficient depth or a suitably designed platform to transport persons safely in a standing position; and
(d) Have devices to prevent accidental dumping where the bucket is supported by a bail attached to its lower half.

§ 56.19054 Rope guides. Where rope guides are used in shafts other than in shaft sinking operations, the rope guides shall be a type of lock coil construction.

HOISTING PROCEDURES
§ 56.19055 Availability of hoist operator for manual hoists. When a manually operated hoist is used, a qualified hoistman shall remain within hearing of the telephone or signal device at all times while any person is underground.

§ 56.19056 Availability of hoist operator for automatic hoists. When automatic hoisting is used, a competent operator of the hoist shall be readily available at or near the hoisting device while any person is underground.

§ 56.19057 Hoist operator's physical fitness. No person shall operate a hoist unless within the preceding 12 months he has had a medical examination by a qualified, licensed physician who shall certify his fitness to perform this duty. Such certification shall be available at the mine.

§ 56.19058 Experienced hoist operators. Only experienced hoistmen shall operate the hoist except in cases of emergency and in the training of new hoistmen.

§ 56.19061 Maximum hoisting speeds. The safe speed for hoisting persons shall be determined for each shaft, and this speed shall not be exceeded. Persons should not be hoisted at a speed faster than 2,500 feet per minute, except in an emergency.