

Pt. 63, Subpt. G, Table 28

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^b If no specific information is available, this value can be assumed to represent the most common/typical deck fittings currently used.
^c D= Tank diameter (feet).
^d Not used on welded contact internal floating decks.

TABLE 28 TO SUBPART G OF PART 63—DECK SEAM LENGTH FACTORS^A (S_D) FOR INTERNAL FLOATING ROOF TANKS

Deck construction	Typical deck seam length factor
Continuous sheet construction ^b : 5-foot wide sheets	0.2 ^c

Deck construction	Typical deck seam length factor
6-foot wide sheets	0.17
7-foot wide sheets	0.14
Panel construction ^d :	
5 × 7.5 feet rectangular	0.33
5 × 12 feet rectangular	0.28

^a Deck seam loss applies to bolted decks only. Units for S^D are feet per square feet.
^b S_D=1/W, where W = sheet width (feet).
^c If no specific information is available, these factors can be assumed to represent the most common bolted decks currently in use.
^d S_D=(L+W)/LW, where W = panel width (feet), and L = panel length (feet).

TABLE 29 TO SUBPART G OF PART 63—SEAL RELATED FACTORS FOR EXTERNAL FLOATING ROOF VESSELS

Seal type	Welded ves-sels		Riveted ves-sels	
	K _S	N	K _S	N
Metallic shoe seal:				
Primary seal only	1.2	1.5	1.3	1.5
With shoe-mounted secondary seal	0.8	1.2	1.4	1.2
With rim-mounted secondary seal	0.2	1.0	0.2	1.6
Liquid mounted resilient seal:				
Primary seal only	1.1	1.0	^a NA	NA
With weather shield	0.8	0.9	NA	NA
With rim-mounted secondary seal	0.7	0.4	NA	NA
Vapor mounted resilient seal:				
Primary seal only	1.2	2.3	NA	NA
With weather shield	0.9	2.2	NA	NA
With rim-mounted secondary seal	0.2	2.6	NA	NA

^a NA=Not applicable.

TABLE 30 TO SUBPART G OF PART 63—ROOF FITTING LOSS FACTORS, K_{Fa}, K_{Fb}, AND M, ^A AND TYPICAL NUMBER OF FITTINGS, N_T

Fitting type and construction details	Loss factors ^b			Typical number of fittings, N _T
	K _{Fa} (lb-mole/yr)	K _{Fb} (lb-mole/[mi/hr] ^m -yr)	m (dimensionless)	
Access hatch (24-in-diameter well)				1.
Bolted cover, gasketed	0	0	^c 0	
Unbolted cover, ungasketed	2.7	7.1	1.0	
Unbolted cover, gasketed	2.9	0.41	1.0	
Unslotted guide-pole well (8-in-diameter unslotted pole, 21-in-diameter well)				1.
Ungasketed sliding cover	0	67	^c 0.98	
Gasketed sliding cover	0	3.0	1.4	
Slotted guide-pole/sample well (8-in-diameter unslotted pole, 21-in-diameter well)				(^d).
Ungasketed sliding cover, without float	0	310	1.2	
Ungasketed sliding cover, with float	0	29	2.0	
Gasketed sliding cover, without float	0	260	1.2	
Gasketed sliding cover, with float	0	8.5	1.4	
Gauge-float well (20-inch diameter)				1.
Unbolted cover, ungasketed	2.3	5.9	^c 1.0	
Unbolted cover, gasketed	2.4	0.34	1.0	
Bolted cover, gasketed	0	0	0	
Gauge-hatch/sample well (8-inch diameter)				1.
Weighted mechanical actuation, gasketed	0.95	0.14	^c 1.0	
Weighted mechanical actuation, ungasketed	0.91	2.4	1.0	
Vacuum breaker (10-in-diameter well)				N _{F6} (Table 31).
Weighted mechanical actuation, gasketed	1.2	0.17	^c 1.0	