complete and all joints are leak-tight, the piping has met the requirements of §56.97–1.

[CGD 73-254, 40 FR 40168, Sept. 2, 1975]

### §56.97-40 Installation tests.

- (a) The following piping systems shall be hydrostatically leak tested in the presence of a marine inspector at a pressure of  $1\frac{1}{2}$  times the maximum allowable working pressure of the system:
- (1) Class I steam, feedwater, and blowoff piping. Where piping is attached to boilers by welding without practical means of blanking off for testing, the piping shall be subjected to the same hydrostatic pressure to which the boiler is tested. The maximum allowable working pressures of boiler feedwater and blowoff piping shall be the design pressures specified in §§56.50–30(a)(3) and 56.50–40(b), respectively.
- (2) Fuel oil discharge piping between the pumps and the burners, but not less than 500 pounds per square inch.
- (3) High-pressure piping for tank cleaning operations.
- (4) Flammable or corrosive liquids and compressed gas cargo piping, but not less than 150 pounds per square inch.
  - (5) Any Class I, I-L, II-L piping.
  - (6) Cargo oil piping.
- (7) Firemains, but not less than 150 pounds per square inch.
- (8) Fuel oil transfer and filling piping.
  - (9) Class I compressed air piping.
- (10) Fixed oxygen-acetylene system piping.
- (b) Installation testing requirements for refrigeration, fluid power, and liquefied petroleum gas cooking and heating systems may be found in part 58 of this subchapter.
- (c) Class II piping systems shall be tested under working conditions as specified in the section on initial service leak test, §56.97–38.

[CGFR 68–82, 33 FR 18843, Dec. 18, 1968, as amended by CGFR 69–127, 35 FR 9980, June 17, 1970; CGD 72–206R, 38 FR 17229, June 29, 1973 CGD 73–254, 40 FR 40168, Sept. 2, 1975; CGD 95–028, 62 FR 51202, Sept. 30, 1997]

### PART 57—WELDING AND BRAZING

#### Subpart 57.01—Scope

Sec.

57.01-1 Qualifications and production tests.

### Subpart 57.02—General Requirements

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57.03-1 General requirements.

# Subpart 57.04—Procedure Qualification Range

57.04—1 Test specimen requirements and definition of ranges (modifies QW 202, QW 210, QW 451, and QB 202).

### Subpart 57.05—Performance Qualifications

57.05-1 General.

57.05-2 Transfer of performance qualifications.

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## **Subpart 57.06—Production Tests**

57.06-1 Production test plate requirements. 57.06-2 Production test plate interval of testing.

 $57.06 \hbox{--} 3$  Method of performing production testing.

57.06-4 Production testing specimen requirements.

57.06-5 Production toughness testing.

AUTHORITY: 46 U.S.C. 3306, 3703, E.O. 12234, 45 FR 58801, 3 CFR, 1980 Comp., p. 277; 49 CFR 1.46.

SOURCE: CGFR 68-82, 33 FR 18872, Dec. 18, 1968, unless otherwise noted.

### Subpart 57.01—Scope

# § 57.01-1 Qualifications and production tests.

(a) (Replaces QW 101 and QB 101.) The regulations in this part shall apply to the qualification of welding procedures, welders, and brazers, and to production tests for all types of manual and machine arc and gas welding and brazing processes.