§ 178.518 Standards for woven plastic bags.
(a) The following are identification codes for woven plastic bags:
(1) 5H1 for an unlined or non-coated woven plastic bag;
(2) 5H2 for a sift-proof woven plastic bag; and
(3) 5H3 for a water-resistant woven plastic bag.
(b) Construction requirements for woven plastic fabric bags are as follows:
(1) Bags must be made from stretched tapes or monofilaments of a suitable plastic material. The strength of the material used and the construction of the bag must be appropriate to the capacity and intended use of the bag.
(2) If the fabric is woven flat, the bags must be made by sewing or some other method ensuring closure of the bottom and one side. If the fabric is tubular, the bag must be closed by sewing, weaving, or some other equally strong method of closure.
(3) Bags, sift-proof, 5H2 must be made sift-proof by appropriate means such as use of paper or a plastic film bonded to the inner surface of the bag or one or more separate inner liners made of paper or plastic material.
(4) Bags, water-resistant, 5H3: To prevent the entry of moisture, the bag must be made waterproof by appropriate means, such as separate inner liners of water-resistant paper (e.g., waxed kraft paper, double-tarred kraft paper or plastic-coated kraft paper), or plastic film bonded to the inner or outer surface of the bag, or one or more inner plastic liners.
(5) Maximum net mass: 50 kg (110 pounds).

§ 178.519 Standards for plastic film bags.
(a) The identification code for a plastic film bag is 5H4.
(b) Construction requirements for plastic film bags are as follows:
(1) Bags must be made of a suitable plastic material. The strength of the material used and the construction of the bag must be appropriate to the capacity and the intended use of the bag. Joints and closures must be capable of withstanding pressures and impacts liable to occur under normal conditions of transportation.

(2) Maximum net mass: 50 kg (110 pounds).

§ 178.520 Standards for textile bags.
(a) The following are identification codes for textile bags:
(1) SL1 for an unlined or non-coated textile bag;
(2) SL2 for a sift-proof textile bag;
and
(3) SL3 for a water-resistant textile bag.
(b) Construction requirements for textile bags are as follows:
(1) The textiles used must be of good quality. The strength of the fabric and the construction of the bag must be appropriate to the capacity and intended use of the bag.
(2) Bags, sift-proof, SL2: The bag must be made sift-proof, by appropriate means, such as by the use of paper bonded to the inner surface of the bag by a water-resistant adhesive such as bitumen, plastic film bonded to the inner surface of the bag, or one or more inner liners made of paper or plastic material.
(3) Bags, water-resistant, SL3: To prevent entry of moisture, the bag must be made waterproof by appropriate means, such as by the use of separate inner liners of water-resistant paper (e.g., waxed kraft paper, tarred paper, or plastic-coated kraft paper), or plastic film bonded to the inner surface of the bag, or one or more inner liners made of plastic material or metalized film or foil.
(4) Maximum net mass: 50 kg (110 pounds).

§ 178.521 Standards for paper bags.
(a) The following are identification codes for paper bags:
(1) SM1 for a multi-wall paper bag; and
(2) SM2 for a multi-wall water-resistant paper bag.
(b) Construction requirements for paper bags are as follows:
(1) Bags must be made of a suitable kraft paper, or of an equivalent paper with at least three plies. The strength of the paper and the construction of the bag must be appropriate to the capacity and intended use of the bag. Seams and closures must be silt-proof.
(2) Paper bags SM2: To prevent the entry of moisture, a bag of four plies or more must be made waterproof by the use of either a water-resistant ply as one of the two outermost plies or a water-resistant barrier made of a suitable protective material between the two outermost plies. A SM2 bag of three plies must be made waterproof by the use of a water-resistant ply as the outermost ply. When there is danger of the lading reacting with moisture, or when it is packed damp, a waterproof ply or barrier, such as double-tarred kraft paper, plastics-coated kraft paper, plastics film bonded to the inner surface of the bag, or one or more inner plastic liners, must also be placed next to the substance. Seams and closures must be waterproof.
(3) Maximum net mass: 50 kg (110 pounds).

§ 178.522 Standards for composite packagings with inner plastic receptacles.
(a) The following are the identification codes for composite packagings with inner plastic receptacles:
(1) 6HA1 for a plastic receptacle within a protective steel drum;
(2) 6HA2 for a plastic receptacle within a protective steel crate or box;
(3) 6HB1 for a plastic receptacle within a protective aluminum drum;
(4) 6HB2 for a plastic receptacle within a protective aluminum crate or box;
(5) 6HC for a plastic receptacle within a protective wooden box;
(6) 6HD1 for a plastic receptacle within a protective plywood drum;
(7) 6HD2 for a plastic receptacle within a protective plywood box;
(8) 6HG1 for a plastic receptacle within a protective fiber drum;