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- (7) The accessibility and ease of operation of necessary controls by the appropriate crewmember during all normal and emergency operations when at the crewmember flight station;
- (b) The accessibility and ease of operation of necessary controls by the appropriate crewmember; and
- (c) The kinds of operation authorized under § 23.1525.

[Amdt. 23–21, 43 FR 2319, Jan. 16, 1978, as amended by Amdt. 23–34, 52 FR 1834, Jan. 15, 1987]

§23.1524 Maximum passenger seating configuration.

The maximum passenger seating configuration must be established.

[Amdt. 23-10, 36 FR 2864, Feb. 11, 1971]

$\S 23.1525$ Kinds of operation.

The kinds of operation authorized (e.g. VFR, IFR, day or night) and the meteorological conditions (e.g. icing) to which the operation of the airplane is limited or from which it is prohibited, must be established appropriate to the installed equipment.

[Doc. No. 26269, 58 FR 42166, Aug. 6, 1993]

§23.1527 Maximum operating altitude.

- (a) The maximum altitude up to which operation is allowed, as limited by flight, structural, powerplant, functional or equipment characteristics, must be established.
- (b) A maximum operating altitude limitation of not more than 25,000 feet must be established for pressurized airplanes unless compliance with §23.775(e) is shown.

[Doc. No. 26269, 58 FR 42166, Aug. 6, 1993]

§ 23.1529 Instructions for Continued Airworthiness.

The applicant must prepare Instructions for Continued Airworthiness in accordance with appendix G to this part that are acceptable to the Administrator. The instructions may be incomplete at type certification if a program exists to ensure their completion prior to delivery of the first airplane or issuance of a standard certificate of airworthiness, whichever occurs later.

[Amdt. 23-26, 45 FR 60171, Sept. 11, 1980]

Markings And Placards

§23.1541 General.

- (a) The airplane must contain—
- (1) The markings and placards specified in §§ 23.1545 through 23.1567; and
- (2) Any additional information, instrument markings, and placards required for the safe operation if it has unusual design, operating, or handling characteristics.
- (b) Each marking and placard prescribed in paragraph (a) of this section—
- (1) Must be displayed in a conspicuous place; and
- (2) May not be easily erased, disfigured, or obscured.
- (c) For airplanes which are to be certificated in more than one category—
- (1) The applicant must select one category upon which the placards and markings are to be based; and
- (2) The placards and marking information for all categories in which the airplane is to be certificated must be furnished in the Airplane Flight Mannal.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964; 30 FR 258, Jan. 9, 1965, as amended by Amdt. 23–21, 43 FR 2319, Jan. 16, 1978]

§ 23.1543 Instrument markings: General.

For each instrument—

- (a) When markings are on the cover glass of the instrument, there must be means to maintain the correct alignment of the glass cover with the face of the dial; and
- (b) Each arc and line must be wide enough and located to be clearly visible to the pilot.
- (c) All related instruments must be calibrated in compatible units.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964; 30 FR 258, Jan. 9, 1965, as amended by Amdt. 23–50, 61 FR 5192, Feb. 9, 1996]

§23.1545 Airspeed indicator.

- (a) Each airspeed indicator must be marked as specified in paragraph (b) of this section, with the marks located at the corresponding indicated airspeeds.
- (b) The following markings must be made:
- (1) For the never-exceed speed V_{NE} , a radial red line.

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- (2) For the caution range, a yellow arc extending from the red line specified in paragraph (b)(1) of this section to the upper limit of the green arc specified in paragraph (b)(3) of this section.
- (3) For the normal operating range, a green arc with the lower limit at V_{SI} with maximum weight and with landing gear and wing flaps retracted, and the upper limit at the maximum structural cruising speed V_{NO} established under $\S 23.1505(b)$.
- (4) For the flap operating range, a white arc with the lower limit at V_{S0} at the maximum weight, and the upper limit at the flaps-extended speed V_{FE} established under §23.1511.
- (5) For reciprocating multiengine-powered airplanes of 6,000 pounds or less maximum weight, for the speed at which compliance has been shown with \$23.69(b) relating to rate of climb at maximum weight and at sea level, a blue radial line.
- (6) For reciprocating multiengine-powered airplanes of 6,000 pounds or less maximum weight, for the maximum value of minimum control speed, V_{MC} , (one-engine-inoperative) determined under $\S23.149(b)$, a red radial line.
- (c) If V_{NE} or V_{NO} vary with altitude, there must be means to indicate to the pilot the appropriate limitations throughout the operating altitude range.
- (d) Paragraphs (b)(1) through (b)(3) and paragraph (c) of this section do not apply to aircraft for which a maximum operating speed V_{MO}/M_{MO} is established under 23.1505(c). For those aircraft there must either be a maximum allowable airspeed indication showing the variation of V_{MO}/M_{MO} with altitude or compressibility limitations (as appropriate), or a radial red line marking for V_{MO}/M_{MO} must be made at lowest value of V_{MO}/M_{MO} established for any altitude up to the maximum operating altitude for the airplane.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–3, 30 FR 14240, Nov. 13, 1965; Amdt. 23–7, 34 FR 13097, Aug. 13, 1969; Amdt. 23–23, 43 FR 50593, Oct. 30, 1978; Amdt. 23–50, 61 FR 5193, Feb. 9, 1996]

§23.1547 Magnetic direction indicator.

- (a) A placard meeting the requirements of this section must be installed on or near the magnetic direction indicator.
- (b) The placard must show the calibration of the instrument in level flight with the engines operating.
- (c) The placard must state whether the calibration was made with radio receivers on or off.
- (d) Each calibration reading must be in terms of magnetic headings in not more than 30 degree increments.
- (e) If a magnetic nonstabilized direction indicator can have a deviation of more than 10 degrees caused by the operation of electrical equipment, the placard must state which electrical loads, or combination of loads, would cause a deviation of more than 10 degrees when turned on.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964; 30 FR 258, Jan. 9, 1965, as amended by Amdt. 23–20, 42 FR 36969, July 18, 1977]

§23.1549 Powerplant and auxiliary power unit instruments.

For each required powerplant and auxiliary power unit instrument, as appropriate to the type of instruments—

- (a) Each maximum and, if applicable, minimum safe operating limit must be marked with a red radial or a red line;
- (b) Each normal operating range must be marked with a green arc or green line, not extending beyond the maximum and minimum safe limits;
- (c) Each takeoff and precautionary range must be marked with a yellow arc or a yellow line; and
- (d) Each engine, auxiliary power unit, or propeller range that is restricted because of excessive vibration stresses must be marked with red arcs or red lines.

[Amdt. 23–12, 41 FR 55466, Dec. 20, 1976, as amended by Amdt. 23–28, 47 FR 13315, Mar. 29, 1982; Amdt. 23–45, 58 FR 42166, Aug. 6, 1993]

§23.1551 Oil quantity indicator.

Each oil quantity indicator must be marked in sufficient increments to indicate readily and accurately the quantity of oil.