§ 178.2010 Antioxidants and/or stabilizers for polymers.

The substances listed in paragraph (b) of this section may be safely used as antioxidants and/or stabilizers in polymers used in the manufacture of articles or components of articles intended for use in producing, manufacturing, packing, processing, preparing, treating, packaging, transporting, or holding food, subject to the provisions of this section:

(a) The quantity used shall not exceed the amount reasonably required to accomplish the intended technical effect.

(b) List of substances:

<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-n-Alkyl-N-’-(carboxymethyl)-N,N’-trimethylenediglycine; the alkyl group is even numbered in the range C14–C18 and the nitrogen content is in the range 5.4–5.6 weight percent</td>
<td>For use only: 1. As component of nonfood articles complying with §§175.105 and 177.2600 of this chapter. 2. At levels not to exceed 1.35 percent by weight of natural rubber, butadiene-acrylonitrile, butadiene-acrylonitrile-styrene, and butadiene-styrene polymers that are used in contact with nonalcoholic food at temperatures not to exceed room temperature and that are employed in closure-sealing gaskets complying with §177.1210 of this chapter or in coatings complying with §175.300, §176.170, or §175.320 of this chapter. The average thickness of such coatings and closure-sealing gaskets shall not exceed 0.004 inch.</td>
</tr>
<tr>
<td>Alkylthiophenolics</td>
<td>For use only: 1. Acid-catalyzed condensation reaction products of 4-nonylphenol, formaldehyde, and 1-dodecanethiol (CAS Reg. No. 164907-73-7) For use only: 1. As component of nonfood articles complying with §§175.105 and 177.2600 of this chapter. 2. At levels not to exceed 2 percent by weight of adhesives complying with §175.105 of this chapter, of pressure-sensitive adhesives complying with §175.125 of this chapter, and of rubber articles complying with §177.2600 of this chapter. 2. Do.</td>
</tr>
<tr>
<td>1. Derived from dimerized vegetable oil acids (containing not more than 20 percent of monomer acids) and ethylenediamine.</td>
<td>2. Used in compliance with regulations in parts 174, 175, 176, 177, 178 and §179.45 of this chapter.</td>
</tr>
</tbody>
</table>
Substances Limitations

1,4-Benzenedicarboxylic acid, bis[2-(1,1-dimethylpropyl)-6-[3-(1,1-dimethylpropyl)-2-hydroxy-5-methylphenyl][methyl]-4-methyl-phenylester (CAS Reg. No. 57569–40–1).

- For use only at levels not to exceed 0.075 percent by weight of olefin polymers complying with §177.1520 of this chapter.


- For use only:
  1. At levels not to exceed 0.5 percent by weight of polyethylene phthalate polymers complying with §177.1630 of this chapter.
  2. At levels not to exceed 3.0 percent by weight of polycarbonate resins complying with §177.1580 of this chapter.

2-(2'H-Benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl) phenol (CAS Reg. No. 3147–75–9).

- For use only at levels not to exceed 0.5 percent by weight of polycarbonate resins complying with §177.1580 of this chapter:
  Provided, That the finished resins contact food only under conditions of use E, F, and G described in table 2 of §176.170(c) of this chapter.

2-[4,6-Bis(2,4-dimethylphenyl)-1,3,5-triazin-2-yl]-5-(octyloxy)phenol (CAS Reg. No. 2725–22–6).

- For use only:
  1. At levels not to exceed 0.3 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1a, 1.2, and 1.3 in contact with food under conditions of use A through H as described in §176.170(c), table 2, of this chapter.
  2. At levels not to exceed 0.1 percent by weight of polypropylene complying with §177.1520(c) of this chapter, items 1.1a, 1.2, and 1.3 in contact with food under conditions of use A through H as described in §176.170(c), table 2, of this chapter.
  3. At levels not to exceed 0.04 percent by weight of polyethylene and olefin copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.1c, 3.2a, and 3.2b having a density of less than 0.94 gram per cubic centimeter, in contact with food under conditions of use A through H as described in §176.170(c), table 2, of this chapter.
  4. At levels not to exceed 0.04 percent by weight of ethylene copolymers complying with §177.1520(c) of this chapter, items 3.1a, 3.1b, 3.1c, 3.2a, and 3.2b in contact with food under conditions of use B through G as described in §176.170(c), table 2, of this chapter.
  5. At levels not to exceed 0.04 percent by weight of polyethylene having a density of less than 0.94 gram per cubic centimeter, and olefin polymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.1c, 3.2a, 3.2b, and 3.3b, in contact with food under conditions of use D through G as described in §176.170(c) of this chapter, table 2, of this chapter.
  6. At levels not to exceed 0.4 percent by weight of ethylene copolymers complying with §177.1520(c) of this chapter, items 3.1a, 3.1b, 3.1c, 3.2a, and 3.2b, having a density of less than 0.94 gram per cubic centimeter, in contact with food under conditions of use B through H as described in §176.170(c), table 2, of this chapter.
  7. At levels not to exceed 0.04 percent by weight of polyethylene and olefin copolymers complying with §177.1520(c) of this chapter, items 3.1a, 3.1b, 3.1c, 3.2a, and 3.2b, having a density of less than 0.94 gram per cubic centimeter, in contact with food under conditions of use B through H as described in §176.170(c), table 2, of this chapter.
  8. At levels not to exceed 0.04 percent by weight of polyethylene and olefin copolymers complying with §177.1520(c) of this chapter, items 3.1a, 3.1b, 3.1c, 3.2a, and 3.2b, having a density of less than 0.94 gram per cubic centimeter, in contact with food under conditions of use B through H as described in §176.170(c), table 2, of this chapter.
  9. At levels not to exceed 0.04 percent by weight of polyethylene and olefin copolymers complying with §177.1520(c) of this chapter, items 3.1a, 3.1b, 3.1c, 3.2a, and 3.2b, having a density of less than 0.94 gram per cubic centimeter, in contact with food under conditions of use B through H as described in §176.170(c), table 2, of this chapter.

Bis(2,2,6,6-tetramethyl-4-piperidinyl) sebacate (CAS Reg. No. 52829–07–9).

- For use only:
  1. In adhesives complying with §176.105 of this chapter.
  2. At levels not to exceed 0.1 percent by weight of pressure-sensitive adhesives complying with §175.125 of this chapter.

β, 3(or 4)-Bis(octadecylthio)cyclohexylethane (CAS Reg. No. 37625–75–5); CAS synonym: 1-(β-octadecylthio)ethyl)-3(or 4)-(octadecylthio)cyclohexane.

- For use only:
  1. At levels not to exceed 0.3 percent by weight of all polymers for use in contact with foods of Types I, II, IV-B, VI, VII-B, and VIII under conditions of use B through H as described in tables 1 and 2 of §176.170(c) of this chapter.
  2. At levels not to exceed 0.3 percent by weight of polyolefins complying with §177.1520 of this chapter, for use in contact with food of types III, IV-A, V, VII-A, and IX under conditions of use B through H as described in table 1 of §176.170(c) of this chapter.
Substances Limitations

Bis(2,4-di-tert-butyl-6-methylphenyl)ethylphosphite (CAS Reg. No. 145650–60–8).

For use only:
1. At levels not to exceed 0.3 percent by weight of olefin polymers complying with §177.1520(c) of this chapter. The finished polymers may only be used with food of the types identified in §176.170(c) of this chapter, table 1, under Categories I, II, IV-B, VI-A, VI-B, VII-B, and VIII, and under conditions of use B through H described in table 2 of §176.170(c) of this chapter.
2. At levels not to exceed 0.1 percent by weight of propylene polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 1.3, 3.2b, 3.4, or 3.5, or 3.1a (where the density of this polymer is at least 0.85 gram per cubic centimeter and less than 0.91 gram per cubic centimeter). The finished polymers may only be used in contact with food of the types identified in §176.170(c) of this chapter, table 1, under Categories III, IV-A, V, VI-C, VII-A, and IX, and under conditions of use B through H described in table 2 of §176.170(c) of this chapter.
3. At levels not to exceed 0.1 percent by weight of high-density ethylene polymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.2a, or 3.6 (where the density of each of these polymers is at least 0.94 gram per cubic centimeter), or 5. The finished polymers may only be used in contact with food of the types identified in §176.170(c) of this chapter, table 1, under Categories III, IV-A, V, VI-C, VII-A, and IX, and under conditions of use C (maximum temperature 70 °C) through G described in table 2 of §176.170(c) of this chapter. Provided, that the finished food contact articles have a volume of at least 18.9 liters (5 gallons).

1,2-Bis(3,5-di-tert-butyl-4-hydroxyhydrocinnamoyl)-hydrazine (CAS Reg. No. 32687–78–8).

For use only:
1. As provided in §175.105 of this chapter.
2. At levels not exceeding 0.1 percent by weight of acrylonitrile-butadiene-styrene copolymers used in accordance with parts 175, 176, 177, and 181 of this chapter.
3. At levels not exceeding 0.1 percent by weight of polycarbonate resins complying with §177.1580 of this chapter.
4. At levels not exceeding 0.3 percent by weight of polyetherimide resins complying with §177.1595 of this chapter.

2,6-Bis(1-methylheptadecyl)-p-cresol
3,9-Bis[2,4-bis(1-methyl-1-phenylethyl)phenoxy]-2,4,8,10-tetraoxa-3,9-diphosphaspiro[5.5]undecane (CAS Reg. No. 154862–43–8), which may contain not more than 2 percent by weight of triisopropanolamine (CAS Reg. No. 122–20–3).

For use only:
1. At levels not to exceed 0.15 percent by weight of all polymers, except as specified below.
2. At levels not to exceed 0.2 percent by weight of polycarbonate resins complying with §177.1580 of this chapter.
3. At levels not to exceed 0.3 percent by weight of polycarbonate resins complying with §177.1595 of this chapter.

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### Substances Limitations

<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
</table>
| 5,7-Bis(1,1-dimethylethyl)-3-hydroxy-2(3H)-benzofuranone, reaction products with o-xylene (CAS Reg. No. 181314–48–7). | For use only:  
1. At levels not to exceed 0.1 percent by weight of olefin polymers complying with §177.1520(c) of this chapter. The finished polymers may only be used in contact with food of the types identified in §176.170(c) of this chapter, Table 1, under Categories I, II, IV-B, VI-A, VI-B, VII-B, and VIII, and under conditions of use B through H described in Table 2 of §176.170(c) of this chapter.  
2. At levels not to exceed 0.02 percent by weight of:  
(a) Propylene polymers and copolymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 3.1a, 3.2a, 3.2b, 3.4, or 3.5. The finished polymer may only be used in contact with food of types identified in §176.170(c) of this chapter, Table 1, under Categories III, IV-A, V, VI-C, VII-A, and IX, and under conditions of use B through H described in Table 2 of §176.170(c) of this chapter; or  
(b) Ethylene polymers and copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.2a, or 3.6 (where the density of each of these polymers is at least 0.94 gram per cubic centimeter), or 5. The finished polymers may only be used in contact with food of the types identified in §176.170(c) of this chapter, Table 1, under Categories III, IV-A, V, VI-C, VII-A, and IX, and under conditions of use B through H described in Table 2 of §176.170(c) of this chapter; provided that the finished food-contact articles have a volume of at least 18.9 liters (5 gallons).  
3. At levels not to exceed 0.02 percent by weight of ethylene polymers and copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.2a, 3.4, 3.5, or 3.6 (where the density of each of these polymers is less than 0.94 gram per cubic centimeter). The finished polymers may only be used in contact with food of the types identified in §176.170(c) of this chapter, Table 1, under Categories III, IV-A, V, VI-C, VII-A, and IX, and under conditions of use B through H described in Table 2 of §176.170(c) of this chapter; provided that the average thickness of such polymers in the form in which they contact food shall not exceed 50 micrometers (0.002 inch). |
| 3,9-Bis[2-(3-(3-tert-butyl-4-hydroxy-5-methylphenyl)propionyloxy)-1,1-dimethylethyl]-2,4,8,10-tetraoxaspiro[5.5]undecane (CAS Reg. No. 90498–90–1). | For use only:  
1. At levels not to exceed 0.2 percent by weight of polypropylene complying with §177.1520(c), item 1.1 of this chapter. The finished polymer is to be used in contact with food only under conditions of use D through H described in table 2 of §176.170(c) of this chapter.  
2. At levels not to exceed 0.3 percent by weight of polyethylene complying with §177.1520(c) of this chapter, item 2.1, provided that the polymer has a minimum density of 0.94 grams per cubic centimeter and is used in contact with food only under conditions of use D through G described in table 2 of §176.170(c) of this chapter.  
3. At levels not to exceed 0.3 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 3.1, and 3.2, where the copolymers complying with items 3.1 and 3.2 contain not less than 85 weight percent of polymer units derived from propylene. The finished polymer is to be used in contact with food of types I, II, IV-B, VI-A, VI-B, VII-C, VII-B, and VIII under conditions of use A through H described in tables 1 and 2 of §176.170(c) of this chapter. |
<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-[[4,6-Bis(octylthio)-3-triazin-2-y]amino]-2,6-di-tert-butylphenol (CAS Reg. No. 991–84–4).</td>
<td>For use only: 1. At levels not to exceed 0.5 percent by weight in styrene block copolymers complying with §177.1810 of this chapter; in rosins and rosin derivatives complying with §175.300(b)(3)(v) of this chapter; in can end cement formulations complying with §175.300(b)(3)(xxxii) of this chapter; in side seam cement formulations complying with §175.300(b)(3)(xxxi) of this chapter; in petroleum alicyclic hydrocarbon resins and terpene resins complying with §175.300(b)(3) of this chapter; in rosins and rosin derivatives complying with §176.170(a)(5) of this chapter; in petroleum alicyclic hydrocarbon resins or their hydrogenated products complying with §176.170(b)(2) of this chapter; in rosin and rosin derivatives complying with §178.3800(b) of this chapter; and in reinforced wax complying with §178.3850 of this chapter. 2. At levels not to exceed 0.2 percent by weight of the finished cellophane complying with §177.1200 of this chapter. 3. At levels not to exceed 0.1 percent by weight in polystyrene and rubber-modified polystyrene complying with §177.1640 of this chapter: Provided, That the finished polystyrene and rubber-modified polystyrene polymer contact food only under conditions of use B through G described in table 2 of §176.170(c) of this chapter. 4. In adhesives complying with §175.105 of this chapter; in pressure-sensitive adhesives complying with §175.125 of this chapter; and as provided in §177.2600 of this chapter.</td>
</tr>
<tr>
<td>4,4′-Bis(a,a-dimethylbenzyl)diphenylamine (CAS Reg. No. 10081–67–1).</td>
<td>For use at levels not to exceed 0.3 percent by weight of polypropylene complying with §177.1520(c) of this chapter. The polypropylene articles are limited to use only at levels not to exceed 0.16 percent by weight of ethylene-vinyl acetate-vinyl alcohol copolymers complying with §177.1360(a)(3) and (d) of this chapter.</td>
</tr>
<tr>
<td>1,3-Butanediol. Butylated reaction product of p-cresol and dicyclopentadiene produced by reacting p-cresol and dicyclopentadiene in an approximate mole ratio of 1.5 to 1, respectively, followed by alkylation with isobutylene so that the butyl content of the final product is not less than 18 percent.</td>
<td>For use only: 1. As components of nonfood articles complying with §§175.105 and 177.2600(c)(iv) of this chapter. 2. At levels not to exceed 1.0 percent by weight of acrylonitrile/butadiene/styrene copolymers. The finished copolymers may be used in contact with food of Types I, II, IV-B, VI-A, VI-B, VII-B, and VIII under conditions of use B through H, as described in tables 1 and 2 of §176.170(c) of this chapter, and with food of Types III, IV-A, V, VI-C, VII-A, and IX under conditions of use C through G as described in tables 1 and 2 of §176.170(c) of this chapter.</td>
</tr>
</tbody>
</table>
Butylated, styrenated cresols produced when equal moles of isobutylene, styrene, and a metacresol-paracresol mixture having a no more than 3 °C distillation range including 202 °C are made to react so that the final product meets the following specifications: Not less than 95 percent by weight of total alkylated phenols consisting of 13–25 percent by weight of butylated m- and p-cresols, 26–38 percent by weight of styrenated m- and p-cresols, 37–49 percent by weight of butylated styrenated m- and p-cresols, and not more than 10 percent by weight total of alkylated xylenols, alkylated p-cresol, alkylated phenol, and alkylated ethylphenol; acidity not more than 0.003 percent; and refractive index at 25 °C of 1.5550–1.5650, as determined by ASTM method D1218–82, “Standard Test Method for Refractive Index and Refractive Dispersion of Hydrocarbon Liquids,” which is incorporated by reference. Copies may be obtained from the American Society for Testing Materials, 100 Barr Harbor Dr., West Conshohocken, Philadelphia, PA 19428-2959, or may be examined at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202–741–6030, or go to: http://www.archives.gov/ code_of_federal_regulations/ibr_locations.html.

2-(3′-tert-Butyl-2′-hydroxy-5′-methyl-phenyl)-5-chlorobenzotriazole with a melting point of 137–141 °C.

4,4’-Butylidenebis(6-tert-butyl-m-cresol).............

Butyric acid, 3,3-bis(3′-tert-butyl-4-hydroxyphenyl)ethylene ester (CAS Reg. No. 32509–66–3).

Calcium benzoate. For use only:

1. As components of nonfood articles complying with §§175.105 and 177.2600 of this chapter.
2. At levels not to exceed 0.5 percent by weight of polystyrene, rubber-modified polystyrene, or olefin polymers complying with §177.1520 of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4, or complying with other sections in parts 174, 175, 176, 177, 178 and §179.45 of this chapter, used in articles that contact food only under the conditions described in §176.170(c) of this chapter, table 2, under conditions of use C through G.

For use only:

1. As provided in §§175.105 and 177.2600 of this chapter.
2. At levels not to exceed 0.5 percent by weight of polystyrene, rubber-modified polystyrene, or olefin polymers complying with §177.1520 of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4, or complying with other sections in parts 174, 175, 176, 177, 178 and §179.45 of this chapter, used in articles that contact food only under the conditions described in §176.170(c) of this chapter, table 2, under conditions of use C through G.

For use only:

1. As provided in §§175.105 and 177.2600 of this chapter.
2. At levels not to exceed 0.2 percent by weight of olefin copolymers complying with §177.1520(c) of this chapter, items 1.1, 3.1, or 3.2 (where the copolymers complying with items 3.1 and 3.2 contain not less than 85 weight-percent of polymer units derived from propylene).

For use only:

1. As components of nonfood articles complying with §§175.105 and 177.2600 of this chapter.
2. At levels not to exceed 0.5 percent by weight of polystyrene, rubber-modified polystyrene, or olefin polymers complying with §177.1520 of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4, or complying with other sections in parts 174, 175, 176, 177, 178 and §179.45 of this chapter, used in articles that contact food only under the conditions described in §176.170(c) of this chapter, table 2, under conditions of use C through G.

For use only:

1. As provided in §§175.105 and 177.2600 of this chapter.
2. At levels not to exceed 0.5 percent by weight of polystyrene, rubber-modified polystyrene, or olefin polymers complying with §177.1520 of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4, or complying with other sections in parts 174, 175, 176, 177, 178 and §179.45 of this chapter, used in articles that contact food only under the conditions described in §176.170(c) of this chapter, table 2, under conditions of use C through G.

For use only:

1. As provided in §§175.105 and 177.2600 of this chapter.
2. At levels not to exceed 0.5 percent by weight of polystyrene, rubber-modified polystyrene, or olefin polymers complying with §177.1520 of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4, or complying with other sections in parts 174, 175, 176, 177, 178 and §179.45 of this chapter, used in articles that contact food only under the conditions described in §176.170(c) of this chapter, table 2, under conditions of use C through G.
<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium bis[(3,5-di-tert-butyl-4-hydroxybenzyl)phosphonate] (CAS Reg. No. 65140–91–2)</td>
<td>For use only: 1. At levels not to exceed 0.25 percent by weight of polypropylene that complies with §177.1520(c) of this chapter, items 1, 1.1, 1.2, and 1.3. 2. At levels not to exceed 0.2 percent by weight of polyethylene and olefin copolymers that comply with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, 3.4, 3.5, and 3.6. Finished polymers having a density less than 0.94 gram per cubic centimeter shall be used in contact with food only under conditions of use B through H described in table 2 of §176.170(c) of this chapter. 3. In adhesives complying with §175.105 of this chapter. 4. At levels not to exceed 0.5 percent by weight of pressure-sensitive adhesives complying with §175.125 of this chapter. 5. At levels not to exceed 0.5 percent by weight of rosin and rosin derivatives complying with §175.306(b)(3)(v) of this chapter. 6. At levels not to exceed 0.5 percent by weight of can end cement formulations complying with §175.300(b)(3)(xxxii) of this chapter. 7. At levels not to exceed 0.5 percent by weight of side seam cement formulations complying with §175.300(b)(3)(xxxii) of this chapter. 8. At levels not to exceed 0.5 percent by weight of petroleum alicyclic hydrocarbon resins complying with §175.326(b)(3) of this chapter. 9. At levels not to exceed 0.5 percent by weight of rosin and rosin derivatives complying with §176.170(a)(5) of this chapter; and petroleum alicyclic hydrocarbon resins, or the hydrogenated product thereof, complying with §176.170(b)(2) of this chapter. 10. At levels not to exceed 0.5 percent by weight of resins and polymers used as components of paper and paperboard in contact with dry food in compliance with §176.180 of this chapter. 11. At levels not to exceed 0.5 percent by weight of closures with sealing gaskets complying with §177.1210 of this chapter. 12. At levels not to exceed 0.5 percent by weight of the finished rubber article complying with §177.2650 of this chapter. 13. At levels not to exceed 0.5 percent by weight of petroleum hydrocarbon resins and rosins and rosin derivatives complying with §178.3850(b). 14. At levels not to exceed 0.5 percent by weight of reinforced wax complying with §178.3850. 15. At levels not to exceed 0.3 percent by weight of polyethylene phthalate polymers, complying with §177.1630 of this chapter. Provided, that the finished polymers contact food only under conditions of use B through H described in Table 2 of §176.170(c) of this chapter.</td>
</tr>
<tr>
<td>Calcium myristate</td>
<td>For use only at levels not to exceed 1 percent by weight of polyoxymethylene copolymer as provided in §177.2470(b)(1) of this chapter.</td>
</tr>
<tr>
<td>Calcium ricinoleate</td>
<td>For use only at levels not to exceed 1 percent by weight of polyoxymethylene copolymer as provided in §177.2470(b)(1) of this chapter.</td>
</tr>
<tr>
<td>Calcium steaate.</td>
<td>For use only at levels not to exceed 1 percent by weight of polyoxymethylene copolymer as provided in §177.2470(b)(1) of this chapter.</td>
</tr>
<tr>
<td>Carbethoxymethyl diethyl phosphonate (CAS Reg. No. 867–13–6)</td>
<td>For use only at levels not to exceed 0.07 percent by weight of polyethylene phthalate polymers complying with §177.1630 of this chapter.</td>
</tr>
<tr>
<td>Cerium stereate (CAS Reg. No. 10119–63–6)</td>
<td>For use only at levels not to exceed 0.05 percent by weight in rigid and semidrig vinyl chloride homo– and copolymer articles modified in accordance with §178.3790(b)(1) of this chapter that contact food under conditions of use B through H described in table 2 of §176.170(c) of this chapter.</td>
</tr>
<tr>
<td>Cupric acetate and lithium iodide</td>
<td>For use at levels not exceeding 0.025 percent cupric acetate and 0.065 percent lithium iodide by weight of nylon 66T resins complying with §177.1500 of this chapter; the finished resins are used or are intended to be used to contain foods during oven baking or oven cooking at temperatures above 250 °F. The average thickness of such resins in the form in which they contact food shall not exceed 0.0012 inch.</td>
</tr>
<tr>
<td>Cuprous iodide</td>
<td>For use at levels not exceeding 0.01 percent cuprous iodide by weight of nylon 66T resins complying with §177.1500 of this chapter; the finished resins are used or are intended to be used to contain foods during oven baking or oven cooking at temperatures above 250 °F. The average thickness of such resins in the form in which they contact food shall not exceed 0.001 inch.</td>
</tr>
<tr>
<td>Cuprous iodide and cuprous bromide</td>
<td>For use at levels not exceeding 0.0025 percent cuprous iodide and 0.0175 percent cuprous bromide by weight of nylon 66T resins complying with §177.1500 of this chapter; the finished resins are used or are intended to be used to contain foods during oven baking or oven cooking at temperatures above 250 °F. The average thickness of such resins in the form in which they contact food shall not exceed 0.0015 inch.</td>
</tr>
<tr>
<td>Cyanoguanidine</td>
<td>For use only at levels not to exceed 1 percent by weight of polyoxymethylene copolymer as provided in §177.2470(b)(1) of this chapter.</td>
</tr>
</tbody>
</table>
Cyclic neopentanetetrayl bis(octadecyl phosphate) (CAS Reg. No. 3806-34-6) (which may contain not more than 1 percent by weight of triisopropanolamine (CAS Reg. No. 122-20-3); the phosphorus content is in the range of 7.8 to 8.2 weight percent.

2,4-Dimethyl-6-(1-methylpentadecyl)phenol (CAS Reg. No. 134701-20-5).


1,4-dihydro-2,6-dimethyl-3,5-pyridinedicarboxylate (CAS Reg. No. 36265–41–5).  

2,6-Di(o-methyl benzyl)-4-methyl phenol [Chemical Abstracts Service Registry No. 1817–68–1].  

2,4-Dimethyl-6-(1-methylpentadecyl)phenol (CAS Reg. No. 134701-20-5).

4,4′-Cyclohexylidenebis(2-cyclohexylphenol) ........ For use only at levels not to exceed 0.1 percent by weight of acrylonitrile-butadiene-styrene copolymers complying with §177.1520(c) of this chapter.

For use only at levels not to exceed 0.2 percent by weight of ethylene-vinyl acetate copolymers complying with §177.1520(c) of this chapter.  

For use only at levels not to exceed 0.3 percent by weight in rigid polymeric articles modified in accordance with §178.3790 that contact food, under conditions of use E, F, and G described in table 2 of §176.170(c) of this chapter.

For use only at levels not to exceed 0.25 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 2.1, and 3.1.  

For use only at levels not to exceed 0.25 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, item 2.2, that contact food Types I, II, VI-A, VII-B, and VIII described in table 1 of §176.170(c) of this chapter under conditions of use B (for boil-in-bag applications), C, D, E, F, G, and H described in table 2 of §176.170(c) of this chapter.  

1. At levels not to exceed 0.25 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 2.1, 3.1, 2.2, 2.3, 3.2, 3.3, or 4. Provided, That the finished polymers contact food only of the types identified in §176.170(c) of this chapter, table 1, under Categories I, II, IV-B, VI, VII-B, and VIII.  

The concentration of this additive and any other permitted antioxidants in the finished food-contact article shall not exceed a total of 0.5 milligram per square inch of food-contact surface.

For use only at levels not to exceed 0.1 percent by weight of ethylene-vinyl acetate copolymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4. Provided, That the finished polymers contact food only of the types identified in §176.170(c) of this chapter, table 1, under Categories I, II, IV-B, VI, VII-B, and VIII.

For use only at levels not to exceed 0.3 percent by weight in rigid polymeric articles modified in accordance with §178.3790 that contact food, under conditions of use E, F, and G described in table 2 of §176.170(c) of this chapter.

For use only at levels not to exceed 0.2 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, provided that such olefin polymers are limited to use at a level not to exceed 25 percent by weight in other olefin polymers complying with §177.1520 of this chapter; and the total amount in such finished olefin polymers not to exceed 0.05 percent by weight, including the level that may be contributed by its presence at 6 percent in the item “butylated, styrenated cresols * * *” listed in this paragraph; and further provided that the finished olefin polymers are intended for contact with foods, except those containing more than 8 percent alcohol.

For use only:

1. At levels not to exceed 0.3 percent by weight of acrylonitrile-butadiene-styrene copolymers used in accordance with applicable regulations in parts 175, 176, 177, and 181 of this chapter, under conditions of use C through H as described in table 2 of §176.170(c) of this chapter.

2. At levels not to exceed 0.03 percent by weight of rigid polyvinyl chloride, under conditions of use A through H as described in table 2 of §176.170(c) of this chapter.
<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
</table>
| Dimethyl succinate polymer with 4-hydroxy-2,2,6,6-tetramethyl-1-piperidinooxyethanol (CAS Reg. No. 65447–77–0). | For use only:  
1. At levels not to exceed 0.3 percent by weight of olefin polymers complying with §177.1520 of this chapter and under conditions of use B through H described in table 2 of §176.170(c) of this chapter.  
2. At levels not to exceed 0.3 percent by weight of ethylene-vinyl acetate copolymers complying with §177.1350 of this chapter and under conditions of use B through H described in table 2 of §176.170(c) of this chapter.  
For use only at levels not to exceed 2 percent by weight:  
1. In rigid polyvinyl chloride used in the manufacture of pipes intended for contact with water in food-processing plants, and  
2. In rigid polyvinyl chloride and in rigid vinyl chloride copolymers complying with §177.1950 of this chapter or §177.1980 of this chapter for use in contact with food of Types I, II, III, IV (except liquid milk), V, VI, VII, VIII, and IX described in table 1 of §176.170(c) of this chapter under conditions of use C through G described in table 2 of §176.170(c) of this chapter at temperatures not to exceed 88 °C (190 °F). |
| Dimethyltin/monomethyltin isooctylmercaptoacetates consisting of 5 to 90 percent by weight of monomethyltin tris(isooctylmercaptoacetate) (CAS Reg. No. 54849–38–6) or monomethyltin tris(2-ethylhexylmercaptoacetate) (CAS Reg. No. 57583–34–3) and 10 to 95 percent by weight of dimethyltin bis(isooctylmercaptoacetate) (CAS Reg. No. 57583–35–4), and no more than 0.4 percent by weight of trimethyltin compounds, and having the following specifications: Tin content (as Sn) in the range of 15 to 21 percent and mercaptosulfur content in the range of 11 to 13.5 percent. Other alkyltin compounds are not to exceed 20 ppm. | For use only at levels not to exceed 2 percent by weight:  
1. In rigid polyvinyl chloride used in the manufacture of pipes intended for contact with water in food-processing plants, and  
2. In rigid polyvinyl chloride and in rigid vinyl chloride copolymers complying with §177.1950 of this chapter or §177.1980 of this chapter for use in contact with food of Types I, II, III, IV (except liquid milk), V, VI, VII, VIII, and IX described in table 1 of §176.170(c) of this chapter under conditions of use C through G described in table 2 of §176.170(c) of this chapter at temperatures not to exceed 88 °C (190 °F). |
| Di(n-octyl)tin bis(2-ethylhexyl maleate) [CAS Reg. No. 10039–33–5] having 12.5 to 15.0 percent by weight of tin (Sn) and having a saponification number of 260 to 280. The additive is made from di(n-octyl)tin oxide meeting the specifications of §178.2650(a)(1). | For use only at levels not to exceed 0.5 percent by weight of acrylonitrile copolymers complying with §§177.1020 and 177.1030 of this chapter and used in contact with all food types under conditions of use C through G described in table 2 of §176.170(c) of this chapter.  
For use only:  
1. At levels not to exceed 0.5 percent by weight of vinyl chloride-vinyl acetate copolymers containing not more than 20 molar percent of vinyl acetate.  
2. At levels not to exceed 0.5 percent by weight of vinyl chloride-vinyl acetate copolymers complying with §177.1880 of this chapter.  
3. At levels not to exceed 0.5 percent by weight of polyethylene phthalate polymers complying with §177.1630 of this chapter, in contact with food under conditions of use A through H described in Table 2 of §176.170(c) of this chapter. |
| N,N′-Diphenylthiourea ........................................................................ For use only:  
1. At levels not to exceed 0.5 percent by weight of polyvinyl chloride and/or vinyl chloride copolymers complying with §177.1980 of this chapter.  
2. At levels not to exceed 0.5 percent by weight of vinyl chloride-vinyl acetate copolymers containing not more than 20 molar percent of vinyl acetate. |
| 2-(4,6-Diphenyl-1,3,5-triazin-2-yl)-5-hexyloxy)phenol (CAS Reg. No. 147315–50–2). | For use only:  
1. At levels not to exceed 0.5 percent by weight of polycarbonate resins complying with §177.1580 of this chapter.  
2. At levels not to exceed 0.5 percent by weight of polyester elastomers complying with §177.1590 of this chapter.  
3. At levels not to exceed 0.5 percent by weight of polyethylene phthalate polymers complying with §177.1630 of this chapter, in contact with food under conditions of use A through H described in Table 2 of §176.170(c) of this chapter. |
Substances Limitations

For use only in contact with nonalcoholic foods:

1. At levels not exceeding 0.04 mg/in² of food contact surface and not exceeding 0.1 percent by weight in ethylene polymers and copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1, 3.2, and 3.3; §177.1340, and §177.1350 of this chapter. The average thickness of such polymers and copolymers in the form in which they contact food shall not exceed 0.0025 in.
2. At levels not exceeding 0.04 mg/in² of food contact surface in ethylene polymers and copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1, 3.2, and 3.3; §177.1340; and §177.1350 of this chapter. The average thickness of such polymers and copolymers in the form in which they contact food shall be greater than 0.0025 in but shall not exceed 0.025 in.

For use only:

1. At levels not to exceed 0.5 percent by weight of polypropylene complying with §177.1520 of this chapter in articles that contact food not in excess of high temperature heat-sterilized condition of use A described in §176.170(c) of this chapter, table 2.
2. At levels not to exceed 0.5 percent by weight of polyethylene complying with §177.1520 of this chapter in articles that contact food not in excess of high temperature heat-sterilized condition of use A described in §176.170(c) of this chapter, table 2.
3. In adhesives complying with §175.105 of this chapter.
4. At levels not to exceed 0.25 percent by weight of olefin copolymers complying with §177.1520(c) of this chapter, items 3.1, 3.2, 3.3, 3.4, 3.5, and 4.0.
5. At levels not to exceed 2 percent by weight of polyester elastomers, complying with §177.1590 of this chapter, in contact with dry food only, and finished rubber articles for repeated use, complying with §177.2600 of this chapter, in contact with all foods, at temperatures not to exceed 150 °F.

For use only:

1. At levels not to exceed 0.1 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 2.1, 2.2, 3.1(a), 3.1(b), 3.2(a), or 3.2(b).
2. At levels not to exceed 0.1 percent by weight of polycarbonate resins complying with §177.1580 of this chapter.
3. At levels not to exceed 0.2 percent by weight of polystyrene and 0.3 percent by weight of rubber-modified polystyrene complying with §177.1640 of this chapter.
4. At levels not to exceed 0.15 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1(a), 3.1b, 3.2a, 3.4, 3.5, and 3.6 (where the polyethylene component has a density less than 0.94 gram per cubic centimeter).
5. At levels not to exceed 0.1 percent by weight of repeated use rubber articles complying with §177.2600 of this chapter.
Substances Limitations

2,4-Di-tert-butylphenyl-3,5-di-tert-butyl-4-hydroxybenzoyl (CAS Reg. No. 4221-80-1).

For use only: 1. At levels not to exceed 0.6 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, item 1.1: (1) when used in single-use articles that contact food of types I, II, IV-B, VI-A, VI-B, VII-B, and VIII, identified in table 1 of §176.170(c) of this chapter; and (2) when used in repeated-use articles that contact food of types I, II, III, IV, V, VI, VII, VIII, and IX identified in table 1 of §176.170(c) of this chapter. The additive is used under conditions of use B through H described in Table 2 of §176.170(c) of this chapter.

2. At levels not to exceed 0.25 percent by weight of olefin polymers having a density of not less than 0.94 gram per cubic centimeter and complying with §177.1520(c) of this chapter, items 2.1, 2.2, 3.1, and 3.2: (1) when used in single-use articles that contact food of types I, II, IV-B, VI-A, VI-B, VII-B, and VIII, identified in table 1 of §176.170(c) of this chapter; and (2) when used in repeated-use articles that contact food of types I, II, III, IV, V, VI, VII, VIII, and IX identified in table 1 of §176.170(c) of this chapter. The additive is used under conditions of use B through H described in Table 2 of §176.170(c) of this chapter.

2,4-Di-tert-pentyl-6-[1-(3,5-di-tert-pentyl-2-hydroxyphenyl)ethyl]acrylate (CAS Reg. No. 123968-25-2).

For use only: 1. At levels not to exceed 0.2 percent by weight of polypropylene complying with §177.1520 of this chapter in contact with food under conditions of use D through G as described in Table 2 of §176.170(c) of this chapter, except that polypropylene containing the additive at levels not to exceed 0.075 percent by weight may contact food under conditions of use A through H as described in Table 2 of §176.170(c) of this chapter.

2. At levels not to exceed 1.0 percent by weight of styrene block polymers complying with §177.1810 of this chapter. The additive is used under conditions of use D through G as described in Table 2 of §176.170(c) of this chapter.

3. At levels not to exceed 1.0 percent by weight of polystyrene and rubber modified polystyrene complying with §177.1640 of this chapter in contact with food under conditions of use D through G as described in Table 2 of §176.170(c) of this chapter.

N,N′-1,2-Ethanediybis[N-[(4,6-bis(butyl)[1,2,2,6,6-pentamethyl-4-piperidinyl]amino]-1,3,5-triazin-2-yl]amino]propyl-N,N′-dibutyl-N,N′-bis[1,2,2,6,6-pentamethyl-4-piperidinyl]-1,3,5-triazine-2,4,6-triamine (CAS Reg. No. 106990-43-6).

For use only:

1. At levels not to exceed 0.06 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1a, 1.1b, 1.2, or 1.3. The finished polymers may only be used in contact with food of the Types III, IV-A, V, VI-C, VII-A, and IX as described in Table 1 of §176.170(c) of this chapter, and under conditions of use A through H as described in Table 2 of §176.170(c) of this chapter.

2. At levels not to exceed 0.08 percent by weight of olefin polymers complying with §177.1520(c) of this chapter. The finished polymers may only be used in contact with food of the Types I, II, IV-B, VI-A, VI-B, VII-B, and VIII as described in Table 1 of §176.170(c) of this chapter, and under conditions of use A through H as described in Table 2 of §176.170(c) of this chapter.


For use only:

1. At levels not to exceed 0.3 percent by weight of polystyrene and/or rubber modified polystyrene polymers complying with §177.1640 of this chapter.

2. At levels not to exceed 0.3 percent by weight of acrylonitrile-butadiene-styrene copolymers used in accordance with applicable regulations in parts 175, 176, 177, and 181 of this chapter.

3. At levels not to exceed 0.75 percent by weight of polycosymethylene copolymers used in accordance with §177.2470 of this chapter. The finished articles shall not be used for foods containing more than 15 percent alcohol.

4. At levels not to exceed 0.25 percent by weight of vinylidene chloride homopolymers used in accordance with §177.2489 of this chapter. The finished articles shall not be used for foods containing more than 15 percent alcohol.

5. At levels not to exceed 0.2 percent by weight of rigid vinyl chloride plastics prepared from vinyl chloride homopolymers and/or vinyl chloride copolymers used in accordance with a prior sanction or applicable regulations in parts 175, 176, and 177 of this chapter. The vinyl chloride copolymers shall contain not less than 50 weight percent of total polymer units derived from vinylidene chloride.

6. At levels not to exceed 0.1 percent by weight of vinylidene chloride homopolymers and/or vinylidene chloride copolymers used in accordance with a prior sanction or applicable regulations in parts 175, 176, and 177 of this chapter. The vinylidene chloride copolymers shall contain not less than 50 weight percent of total polymer units derived from vinylidene chloride.

7. In adhesives used in accordance with §175.105 of this chapter.
### § 178.2010

<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2’-Ethylidenetbis(4,6-di-tert-butylphenol) (CAS Reg. No. 35958–30–6)</td>
<td>For use only:</td>
</tr>
<tr>
<td></td>
<td>1. At levels not to exceed 0.1 percent by weight of olefin polymers complying with § 177.1520(c) of this chapter, item 1.1, 1.2, 1.3, 3.1, or 3.2 (where the polymers complying with items 3.1 and 3.2 contain primarily polymer units derived from propylene).</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 0.05 percent by weight of olefin polymers complying with § 177.1520(c) of this chapter, item 2.1, 2.2, or 2.3. The finished polymers are to be used only under conditions of use B through H described in table 2 of § 176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>3. At levels not to exceed 0.075 percent by weight of olefin polymers complying with § 177.1520(c) of this chapter, item 2.1, 2.2, or 2.3 (where the density of each of these polymers is not less than 0.94 g/cc) and item 3.1 or 3.2 (where each of these polymers contains primarily polymer units derived from ethylene).</td>
</tr>
<tr>
<td></td>
<td>4. At levels not to exceed 0.05 percent by weight of olefin polymers complying with § 177.1520(c) of this chapter, item 3.3, 3.4, 3.5, or 4.</td>
</tr>
<tr>
<td></td>
<td>5. At levels not to exceed 0.1 percent by weight of ethylene vinyl acetate copolymers complying with § 177.1350 of this chapter and under conditions of use C through G described in table 2 of § 176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>6. At levels not to exceed 0.1 percent by weight of rigid or semirigid polyvinyl chloride and under conditions of use B through H described in table 2 of § 176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>7. At levels not to exceed 0.2 percent by weight of acrylonitrile-butadiene-styrene copolymers containing less than 30 percent by weight of acrylonitrile and under conditions of use D through G described in table 2 of § 176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>8. At levels not to exceed 0.1 percent by weight of polystyrene complying with § 177.1640 of this chapter and under conditions of use D through G described in table 2 of § 176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>9. At levels not to exceed 0.2 percent by weight of rubber-modified polystyrene complying with § 177.1640 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>10. In adhesives complying with § 175.105 of this chapter.</td>
</tr>
</tbody>
</table>
Substances Limitations

2,2′-Ethylidenebis(4,6-di-tert-butylphenyl)fluorophosphonite (CAS Reg. No. 118337–09–0).

For use only:
1. As provided in §175.105 of this chapter.
2. In all polymers used in contact with food of types I, II, IV-B, VI-A, VI-B, VII-B, and VIII, under conditions of use B through H described in Tables 1 and 2 of §176.170(c) of this chapter at levels not to exceed 0.25 percent by weight of polymers.
3. In polypropylene complying with §177.1520(c) of this chapter, item 1.1, in contact with food of types III, IV-A, V, VII-A, and IX, under:
   (a) Conditions of use B through H described in Tables 1 and 2 of §176.170(c) of this chapter at levels not to exceed 0.25 percent by weight of the polymer; or
   (b) Condition of use A, limited to levels not to exceed 0.1 percent by weight of the polymer; provided that the food-contact surface has an average thickness not exceeding 375 micrometers (0.015 inch).
4. In olefin copolymers complying with §177.1520(c) of this chapter, items 3.1a or 3.2a, and containing not less than 85 percent by weight of polymer units derived from propylene, in contact with food of types III, IV-A, V, VII-A, and IX, and under:
   (a) Conditions of use C through G described in Tables 1 and 2 of §176.170(c) of this chapter, limited to levels no greater than 0.2 percent by weight of the copolymers; or
   (b) Conditions of use A, B, and H, limited to levels no greater than 0.1 percent by weight of the olefin copolymers; provided that the food-contact surface has an average thickness not exceeding 375 micrometers (0.015 inch).
5. In olefin polymers complying with §177.1520(c) of this chapter, items 1.2 or 1.3 in contact with food of types III, IV-A, V, VII-A, and IX, under conditions of use A through H, described in Tables 1 and 2 of §176.170(c) of this chapter at levels not to exceed 0.1 percent by weight of the polymers; provided that the food-contact surface has an average thickness not exceeding 375 micrometers (0.015 inch).

Hexadecyl 3,5-di-tert-butyl-4-hydroxybenzoate (CAS Reg. No. 67845–93–6).

For use only at levels not to exceed 0.5 percent by weight of olefin polymers complying with §177.1520 of this chapter.
### Substances Limitations

<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
</table>
| Hexamethylenebis (3,5-di-tert-butyl-4-hydroxyhydrocinnamate) (CAS Reg. No. 35074-77-2). | For use only:  
1. As provided in §177.2470(b)(1) and §177.2480(b)(1) of this chapter.  
2. In adhesives complying with §175.105 of this chapter.  
3. At levels not to exceed 1 percent by weight in pressure-sensitive adhesives complying with §175.125 of this chapter.  
4. At levels not to exceed 1 percent by weight in certain cement formulations complying with §175.300(b)(3)(xxiiiiiiii) of this chapter.  
5. At levels not to exceed 1 percent by weight in side seam cement formulations complying with §175.300(b)(3)(xxiiii) of this chapter.  
6. At levels not to exceed 1 percent by weight in petroleum aliphatic hydrocarbon resins, polyamide resins, and terpene resins complying with §175.320 of this chapter.  
7. At levels not to exceed 1 percent by weight in rosin and rosin derivatives when used in accordance with §176.170(a)(5) of this chapter.  
8. At levels not to exceed 1 percent by weight in petroleum aliphatic hydrocarbon resins or their hydrogenated products complying with §176.170(b)(2) of this chapter.  
9. At levels not to exceed 1 percent by weight in terpene resins complying with §175.300(b)(3)(xx) of this chapter, when such terpene resins are used in accordance with §176.170(b)(1) of this chapter.  
10. At levels not to exceed 1 percent by weight in resins and polymers authorized for use in accordance with §176.180 of this chapter.  
11. At levels not to exceed 1 percent by weight in closures with sealing gaskets complying with §177.1210 of this chapter.  
12. At levels not to exceed 1 percent by weight in rubber articles intended for repeated use complying with §177.2600 of this chapter.  
13. At levels not to exceed 1 percent by weight in petroleum hydrocarbon resins and rosin derivatives when used in accordance with §178.3800 of this chapter.  
14. At levels not to exceed 1 percent by weight in reinforced wax complying with §178.3850 of this chapter. |
| N,N′-Hexamethylenebis (3,5-di-tert-butyl-4-hydroxyhydrocinnamamide) (CAS Reg. No. 23128-74-7). | For use only:  
1. At levels not to exceed 1 percent by weight of nylon resins complying with §177.1500(b) of this chapter, items 1 through 8, that contact food only of the types identified in categories in §176.170(c) of this chapter, table 1 except VI-A and VI-C.  
2. At levels not to exceed 0.75 percent by weight of nylon 12 resins complying with §177.1500(b) of this chapter, item 9, that contact food only of the types identified in categories in §176.170(c) of this chapter, table 1, except VI-A and VI-C.  
3. At levels not to exceed 0.6 percent by weight of polyester resins complying with §175.300(b)(3)(xxi) of this chapter.  
4. At levels not to exceed 0.6 percent by weight of closures with sealing gaskets complying with §177.1210 of this chapter.  
5. At levels not to exceed 0.6 percent by weight of repeated use rubber articles complying with §177.2600 of this chapter.  
6. At levels not to exceed 0.5 percent by weight of polyoxymethylene copolymer complying with §177.2470 of this chapter.  
7. At levels not to exceed 0.5 percent by weight of polycyclohexene homopolymer complying with §177.2480 of this chapter. |
| 1,6-Hexanediamine, N,N′-bis(2,2,6,6-tetramethyl-4-piperidinyl)-, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated (CAS Reg. No. 193098-40-7). | For use only as a stabilizer at levels not to exceed 0.3 percent by weight of olefin polymers complying with §177.1520(c) of this chapter. The finished polymers are to contact food only under conditions of use C, D, E, F, and G, as described in Table 2 of §176.170(c) of this chapter. Provided that the finished food-contact articles have a volume of at least 18.9 liters (5 gallons). |
### § 178.2010

**1,6-Hexanediamine, N,N'-bis(2,2,6,6-tetramethyl-4-piperidinyl)-, polymer with 2,4,6-trichloro-1,3,5-triazine, reaction products with N-butyl-1-butanimine and N-butyl-2,2,6,6-tetramethyl-4-piperidinamine (CAS Reg. No. 192268–64–7).**

For use only:

1. At levels not to exceed 0.5 percent by weight of propylene polymers and copolymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 3.1a, 3.2a, 3.2b, 3.4, or 3.5. The finished polymers may contact food only of the types identified in §176.170(c) of this chapter, table 1, under categories I, II, IV-B, VI-A, VI-B, VII-B, and VIII, and under conditions of use B through H described in table 2 of §176.170(c) of this chapter.

2. At levels not to exceed 0.3 percent by weight of propylene polymers and copolymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 3.1a, 3.2a, 3.2b, 3.4, or 3.5. The finished polymers may contact food only of the types identified in §176.170(c) of this chapter, table 1, under categories II, IV-A, V, VI-C, VII-A, and IX, and under conditions of use B through H described in table 2 of §176.170(c) of this chapter.

3. At levels not to exceed 0.5 percent by weight of ethylene polymers and copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.2a, or 3.6 (where the density of each of these polymers is at least 0.94 gram per cubic centimeter), or 5. The finished polymers may contact food only of the types identified in §176.170(c) of this chapter, table 1, under categories I, II, IV-B, VI-A, VI-B, VII-B, and VIII, and under conditions of use B through H described in table 2 of §176.170(c) of this chapter.

4. At levels not to exceed 0.05 percent by weight of ethylene polymers and copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.2a, or 3.6 (where the density of each of these polymers is less than 0.94 gram per cubic centimeter), or 5. The finished polymers may contact food only of the types identified in §176.170(c) of this chapter, table 1, under categories III, IV-A, V, VI-C, VII-A, and IX, and under conditions of use B through H described in table 2 of §176.170(c) of this chapter.

5. At levels not to exceed 0.5 percent by weight of ethylene polymers and copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.2a, 3.4, 3.5, or 3.6 (where the density of each of these polymers is less than 0.94 gram per cubic centimeter), or 5. The finished polymers may contact food only of the types identified in §176.170(c) of this chapter, table 1, under categories I, II, IV-B, VI-A, VI-B, VII-B, and VIII, and under conditions of use C through G described in table 2 of §176.170(c) of this chapter.

6. At levels not to exceed 0.01 percent by weight of ethylene polymers and copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.2a, 3.4, 3.5, or 3.6 (where the density of each of these polymers is less than 0.94 gram per cubic centimeter), or 5. The finished polymers may contact food only of the types identified in §176.170(c) of this chapter, table 1, under categories III, IV-A, V, VI-C, VII-A, and IX, and under conditions of use C through G described in table 2 of §176.170(c) of this chapter.


For use only at levels not to exceed 0.5 percent by weight of olefin copolymers complying with §177.1520(c) of this chapter: Items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4. Provided, that the finished polymer contacts food only of the types identified in §176.170(c) of this chapter, table 1, under Categories I, VII-B and VIII under conditions of use E, F, and G described in table 2 of §176.170(c) of this chapter.
### Substances Limitations

<table>
<thead>
<tr>
<th>Substance</th>
<th>Limitations</th>
</tr>
</thead>
</table>
| 2′-Hydroxy-5′-methylphenylbenzothiazole meeting the following specification: melting point 126°–132 °C (258.8°–269.6 °F) (CAS Reg. No. 2440–22–4). | For use only:  
1. As component of nonfood articles complying with §177.1010 of this chapter.  
2. At levels not to exceed 0.25 percent by weight of rigid polyvinyl chloride and/or rigid vinyl chloride copolymers complying with §177.1980 of this chapter.  
3. In polystyrene that complies with §177.1640 of this chapter and that is limited to use in contact with dry food of Type VIII described in table 1 of §176.170(c) of this chapter.  
4. At levels not to exceed 0.25 percent by weight of polystyrene and/or rubber-modified polystyrene polymers complying with §177.1640 of this chapter intended to contact nonalcoholic food. Provided, That the finished basic rubber-modified polystyrene polymers in contact with fatty foods shall contain not less than 90 weight percent of total polymer units derived from styrene monomer.  
5. At levels not to exceed 0.5 percent by weight of polycarbonate resins complying with §177.1580 of this chapter. Provided, That the finished polycarbonate resins contact food only of Types I, II, III, IV, V, VI-A, VI-B, VII, VIII, and IX identified in table 1 of §176.170(c) of this chapter and under conditions of use E, F, and G described in table 2 of §176.170(c) of this chapter.  
6. At levels not to exceed 0.5 percent by weight of ethylene-1,4-cyclohexylene dimethylene terephthalate copolymers complying with §177.1315 of this chapter and of ethylene phthalate polymers complying with §177.1630 of this chapter and that contact food only under conditions of use D through G described in table 2, §176.170(c) of this chapter. |
| 2-Hydroxy-4′-n-octoxy-benzophenone | For use only at levels not to exceed 0.5 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4: Provided, That the finished polymer contacts food only of the types identified in §176.170(c) of this chapter, table 1, under Categories I, IV-B, VII-B, and VIII, and under the conditions of use B through H described in table 2 of §176.170(c) of this chapter. |
| 4′-Isopropylidenediphenol alkyl(C₁₂-C₁₅) phosphites; the phosphorus content is in the range of 5.2–5.6 weight percent. | For use only at levels not exceeding 1.0 percent by weight in rigid polyvinyl chloride and/or rigid vinyl chloride copolymers complying with §§177.1950, 177.1970 or 177.1980 of this chapter, and used in contact with food, except milk, only under the conditions described in §176.170(c) of this chapter, table 2, under conditions of use D through G. |
| Magnesium salicylate | For use only in rigid polyvinyl chloride and/or in rigid vinyl chloride copolymers complying with §177.1980 of this chapter: Provided, That total salicylates (calculated as the acid) do not exceed 0.3 percent by weight of such polymers. |
| 2-Methyl-4,6-bis[(octylthio)methyl] phenol (CAS Reg. No. 110553–27–0). | For use only:  
1. In adhesives complying with §175.105 of this chapter.  
2. At levels not to exceed 0.5 percent by weight of can-end cements and side-seam cements complying with §175.300(b)(xiii) and (xiii) of this chapter.  
3. At levels not to exceed 1 percent by weight of pressure sensitive adhesives complying with §175.125 of this chapter petroleum alicyclic hydrocarbon resins complying with §176.170 of this chapter, and resins and polymers complying with §176.180 of this chapter, and closures with sealing gaskets complying with §177.1210 of this chapter.  
4. At levels not to exceed 1.7 percent by weight of the finished rubber products complying with §177.2800 of this chapter.  
5. At levels not to exceed 0.1 percent by weight of petroleum alicyclic hydrocarbon resins complying with §175.320 of this chapter; rubber-modified polystyrene complying with §177.1640 of this chapter; petroleum hydrocarbon resins and rosins and rosin derivatives complying with §178.3800 of this chapter.  
6. At levels not to exceed 0.2 percent by weight of styrene block polymers complying with §177.1810 of this chapter that contact food of Types I, II, IV-B, VI, VII-B, and VIII described in table 1, §176.170(c) of this chapter, only under conditions of use C through H described in table 2, §176.170(c) of this chapter. |
<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,2’-Methylenebis(4,6-di-tert-butylphenyl)(2-ethylhexyl) phosphite (CAS Reg. No. 126050–54–2).</td>
<td>For use only at levels not to exceed 0.25 percent by weight of polypropylene complying with §177.1520 of this chapter. The finished polymers may only be used in contact with foods of the types identified in §176.170(c) of this chapter, table 1, under Categories I, II, IV-B, VI-B, VII-B, and VIII under conditions of use B through H described in table 2, §176.170(c) of this chapter, and with food of the types identified in §176.170(c) of this chapter, table 1, under Categories III, IV-A, V, VI-A, VII-C, VII-A, and IX under conditions of use C through G described in table 2, §176.170(c) of this chapter.</td>
</tr>
<tr>
<td>2,6-bis(2-hydroxy-3-nonyl-5-methyl-benzyl) monoacrylate (CAS Reg. No. 61167–58–6).</td>
<td>For use only: 1. In acrylonitrile-butadiene-styrene copolymers at levels not to exceed 0.6 percent by weight of the copolymer. 2. In semirigid and rigid acrylic and modified acrylic plastics complying with §177.1010 of this chapter at levels not to exceed 0.1 percent by weight of the plastic.</td>
</tr>
<tr>
<td>54–2).</td>
<td></td>
</tr>
<tr>
<td>2,6-bis(2-hydroxy-3-nonyl-5-methyl-benzyl)</td>
<td></td>
</tr>
<tr>
<td>tert-butylphenol) ... For use only: 1. As provided in §175.105 of this chapter. 2. At levels not to exceed 0.1 percent by weight of olefin polymers complying with §177.1020 of this chapter. 3. As provided in §175.125 of this chapter. 4. At levels not to exceed 0.5 percent by weight of acrylonitrile-butadiene-styrene copolymers that comply with §177.1020 of this chapter when used in articles that contact food only under conditions of use E, F, and G as described in table 2, §176.170(c) of this chapter.</td>
<td>For use only: 1. As provided in §175.105 of this chapter. 2. At levels not to exceed 0.25 percent by weight of petroleum hydrocarbon resins used in compliance with regulations in parts 174, 175, 176, 177, 178 and §179.45 of this chapter. 3. At levels not to exceed 0.5 percent by weight of polyethylene complying with §177.1020 of this chapter. Provided, that the polyethylene end product contacts foods only of the types identified in Categories I, II, IV-B, VI, VII-B, and VIII in table 1, §176.170(c) of this chapter. 4. At levels not to exceed 0.5 percent by weight of polybutadiene used in rubber articles complying with §177.2550 of this chapter. Provided, that the rubber end product contacts foods only of the types identified in Categories I, II, IV-B, VI, VII-B, and VIII in table 1, §176.170(c) of this chapter. 5. At levels not to exceed 0.5 percent by weight of polyethylene, when multiplied by the thickness in inches of the finished polyethylene, shall not be greater than 0.0005.</td>
</tr>
<tr>
<td>2,2’-Methylenebis (6-tert-butyl-4-ethylphenol)</td>
<td>For use only: 1. As provided in §175.105 of this chapter. 2. At levels not to exceed 0.25 percent by weight of petroleum hydrocarbon resins used in compliance with regulations in parts 174, 175, 176, 177, 178 and §179.45 of this chapter. 3. At levels not to exceed 0.5 percent by weight of terpene resins used in compliance with regulations in parts 174, 175, 176, 177, 178 and §179.45 of this chapter. 4. At levels not to exceed 0.5 percent by weight of polyethylene complying with §177.1520 of this chapter: Provided, that the polyethylene end product contacts foods only of the types identified in Categories I, II, IV-B, VI, VII-B, and VIII in table 1, §176.170(c) of this chapter. 5. At levels not to exceed 0.5 percent by weight of polyethylene in rubber articles complying with §177.2550 of this chapter: Provided, that the rubber end product contacts foods only of the types identified in Categories I, II, IV-B, VI, VII-B, and VIII in table 1, §176.170(c) of this chapter.</td>
</tr>
<tr>
<td>2,2’-Methylenebis (6-tert-butyl-4-ethylphenol)</td>
<td>For use only: 1. As provided in §175.105 of this chapter. 2. At levels not to exceed 0.25 percent by weight of olefin polymers complying with sec. 177.1520(c) of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4 used in articles that contact food of the types identified in sec. 176.170(c) of this chapter, table 1, under Categories I, II, IV-B, VI, VII-B, and VIII. 3. As provided in §175.125 of this chapter. 4. At levels not to exceed 1 percent by weight of polystyrene and rubber-modified polystyrene complying with §177.2470(b)(1) of this chapter. 5. As provided in sec. 176.170(c) of this chapter, table 1, under Categories III, IV, V, VI, VII-A, VIII, IX, and X, and only at temperatures not to exceed room temperature. And further provided, that percentage concentration of the antioxidant in the polyethylene, when multiplied by the thickness in inches of the finished polyethylene, shall not be greater than 0.0005.</td>
</tr>
<tr>
<td>2,2’-Methylenebis (6-tert-butyl-4-ethylphenol)</td>
<td>For use only at levels not to exceed 0.25 percent by weight of polyethylene, when multiplied by the thickness in inches of the finished polyethylene, shall not be greater than 0.0005.</td>
</tr>
<tr>
<td>2,2’-Methylenebis (6-tert-butyl-4-ethylphenol)</td>
<td>For use only at levels not to exceed 0.5 percent by weight of polyethylene, when multiplied by the thickness in inches of the finished polyethylene, shall not be greater than 0.0005.</td>
</tr>
</tbody>
</table>
Substances Limitations

Methyltin-2-mercaptoethyloleate sulfide, which is defined as one or more of the following:

1. 9-Octadecenoic acid (Z)-, 2-mercaptoethyl ester, reaction products with dichlorodimethylstannane, sodium sulfide, and trichloromethylstannane (CAS Reg. No. 68442–12–6);
2. Fatty acids, tall oil, 2-mercaptoethyl esters, reaction products with dichlorodimethylstannane, 2-mercaptoethyl decanoate, 2-mercaptoethyl octanoate, sodium sulfide, and trichloromethylstannane (CAS Reg. No. 151436–98–5); or
3. Fatty acids, tall oil, 2-mercaptoethyl esters, reaction products with dichlorodimethylstannane, sodium sulfide, and trichloromethylstannane (CAS Reg. No. 201687–57–2) and which has the following specifications: Tin content (as Sn) 5 to 21 percent by weight; mercaptosulfur content 5 to 13 percent by weight; acid value no greater than 4.

Methyltin-2-Mercaptoethyloleate sulfide may also be used with one or more of the following optional substances:

1.1a 2-Mercaptoethyl oleate (CAS Reg. No. 59118–78–4),
1.1b 2-Mercaptoethyl tallate (CAS Reg. No. 68440–24–4),
1.1c 2-Mercaptoethyl octanoate (CAS Reg. No. 57813–59–9),
1.1d 2-Mercaptoethyl decanoate (CAS Reg. No. 68928–33–6), alone or in combination; not to exceed 40 percent by weight of the stabilizer formulation;
2.1 2-Mercaptoethanol (CAS Reg. No. 60–24–2): Not to exceed 2 percent by weight of the stabilizer formulation.
3.1 Mineral oil (CAS Reg. No. 8012–95–1): Not to exceed 40 percent by weight of the stabilizer formulation.
4.1 Butylated hydroxytoluene (CAS Reg. No. 128–37–0): Not to exceed 5 percent by weight of the stabilizer formulation.

The total of the optional substances (1.1a through 4.1) shall not exceed 60 percent by weight of the stabilizer formulation.

For use only in rigid poly(vinyl chloride) and rigid vinyl chloride copolymers complying with §§177.1960 and 177.1980 of this chapter, respectively, used in the manufacture of pipes and pipe fittings intended for contact with water in food processing plants, at levels not to exceed:
1. 1.0 percent by weight in pipes, and
2. 2.0 percent by weight in pipe fittings.

Nylon 66/610/6 terpolymer (see §177.1500 of this chapter for identification)

For use only at levels not to exceed 1.5 percent by weight of polyoxymethylene homopolymer as provided in §177.2480 (b)(1) of this chapter.

For use only at levels not to exceed 1.5 percent by weight of polyoxymethylene homopolymer as provided in §177.2480(b)(1).
Substances Limitations

Octadecyl 3,5-di-tert-butyl-4-hydroxyhydrocinnamate (CAS Reg. No. 2082-79-3).

For use only:

1. At levels not exceeding 0.25 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4.
2. As provided in §175.105 and 177.1010(a)(5) of this chapter.
3. At levels not exceeding 0.25 percent by weight of polystyrene and/or rubber-modified polystyrene polymers complying with §177.1640 of this chapter, except that the finished basic rubber-modified polystyrene polymers in contact with fatty foods shall contain not less than 85 weight percent of total polymer units derived from styrene monomer.
4. At levels not to exceed 0.5 percent by weight of acrylonitrile-butadiene-styrene copolymers used in accordance with prior sanction or regulations in parts 174, 175, 176, 177, and §178.1640 of this chapter.
5. At levels not exceeding 0.25 percent by weight of olefin copolymers complying with §177.1520(c) of this chapter, items 3.4 and 3.5 as follows: (a) item 3.4, Provided, That the finished copolymer contacts foods only of types identified in §176.170(c) of this chapter, table 1, under Categories I, II, III, IV-B, VI, VII, VIII, and IX; (b) item 3.5, Provided, That the finished copolymer contacts non-fatty foods only of types identified in §176.170(c) of this chapter, table 1, under Categories I, II, IV-B, VI, VII-B, and VIII.
6. At levels not exceeding 0.05 percent by weight of modified semi-rigid and rigid vinyl chloride plastics modified with methacrylate-butadiene-styrene copolymers in accordance with §178.3790.
7. At levels not exceeding 0.2 percent by weight of rigid polyvinyl chloride.
8. At levels not to exceed 0.3 percent by weight of polycarbonate resins that comply with §177.1580 and that contact food only under conditions of use E, F, and G described in table 2, §176.170(c) of this chapter.
9. At levels not exceeding 0.1 percent by weight of ethylene-vinyl acetate copolymers complying with §177.1350 of this chapter.
10. At levels not to exceed 0.2 percent by weight of nitrile rubber-modified acrylonitrile-methyl acrylate copolymers that comply with §177.1480 of this chapter when used in articles that contact food only under conditions of use D, E, F, and G described in table 2, §176.170(c) of this chapter.
11. At levels not exceeding 0.3 percent by weight of styrene block polymers complying with §177.1810 of this chapter when used in articles that contact food only of the types identified in §176.170(c) of this chapter, table 1, under Categories I, II, IV-B, VI, VII-B, and VIII, and under conditions of use D, E, F, and G described in table 2 of §176.170(c) of this chapter.
12. At levels not exceeding 0.2 percent by weight of vinylidene chloride homopolymers and/or vinylidene chloride copolymers complying with applicable regulations in parts 175, 176, 177, 179, and 181 of this chapter. The vinylidene chloride copolymers shall contain not less than 50 weight percent of total polymer units derived from vinylidene chloride.
13. At levels not exceeding 0.025 percent by weight of chlorinated isobutylene-isoprene copolymers complying with §177.1420(a)(3) of this chapter.
14. At levels not exceeding 0.5 percent by weight of the finished rubber article complying with §177.2630 of this chapter.
### Food and Drug Administration, HHS

#### § 178.2010

<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
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<tbody>
<tr>
<td>7-Oxa-3,20-diazadispiro[5.1.11.2]-heneicosan-21-one,2,2,4,4-tetramethyl-hydrochloride, polymerized (CAS Reg. No. 202483-55-4).</td>
<td>For use only:</td>
</tr>
<tr>
<td></td>
<td>1. At levels not to exceed 0.5 percent by weight of olefin polymers complying with §177.1520 of this chapter, items 1.1, 3.1, and 3.2, where the copolymers complying with items 3.1 and 3.2 contain not less than 85 weight percent of polymer units derived from ethylene; in contact with food types I, II, IV-A, V, VII-A, and IX, described in Table 1 of §176.170 of this chapter.</td>
</tr>
<tr>
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<td>2. At levels not to exceed 0.5 percent by weight of olefin polymers complying with §177.1520 of this chapter, items 2.1, 2.2, 3.1, and 3.2, having a density of not less than 0.94 gram/milliliter, where the copolymers complying with items 3.1 and 3.2 contain not less than 85 weight percent of polymer units derived from ethylene; in contact with food only under conditions of use C, D, E, F, and G, described in Table 2 of §176.170 of this chapter, provided that the finished food-contact article will have a capacity of at least 18.9 liters (5 gallons) when in contact with food of types III, IV-A, V, VII-A, and IX, described in Table 1 of §176.170 of this chapter.</td>
</tr>
<tr>
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<td>3. At levels not to exceed 0.3 percent by weight of olefin polymers complying with §177.1520 of this chapter, items 2.1, 2.2, 3.1, 3.2, 3.3, 3.4, 3.5, 3.6, and 4.0, having a density of less than 0.94 gram/milliliter, in contact with food only under conditions of use D, E, F, and G, described in Table 2 of §176.170 of this chapter, provided that the finished food-contact article will have a capacity of at least 18.9 liters (5 gallons) when in contact with food of types III, IV-A, V, VII-A, and IX, described in Table 1 of §176.170 of this chapter.</td>
</tr>
<tr>
<td>Oxidized bis(hydrogenated tallow alkyl) amines.</td>
<td>For use only:</td>
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<tr>
<td></td>
<td>1. At levels not to exceed 0.1 percent by weight of polypropylene polymers complying with §177.1520 of this chapter, item 1.1, 1.2, 1.3, 3.1a (density not less than 0.85 gram per cubic centimeter and less than 0.91 gram per cubic centimeter), 3.2b, 3.4, and 3.5. The finished polymers may be used in contact with food types I, II, IV-B, VII-B and VIII described in table 1 of §176.170(c) of this chapter, under conditions of use B through H described in table 2 of §176.170(c) of this chapter and with food types III, IV-A, V, VII-A, and IX described in table 1 of §176.170(c) of this chapter, under conditions of use D through H described in table 2 of §176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 0.075 percent by weight of high-density polyethylene polymers complying with §177.1520 of this chapter, item 2.1, 2.2, 2.3, 3.1a, 3.1b, 3.2a, 3.6 (density not less than 0.94 gram per cubic centimeter), and 5. The finished polymers may be used in contact with food types I, II, IV-B, VII-B and VIII described in table 1 of §176.170(c) of this chapter, under conditions of use B through H described in table 2 of §176.170(c) of this chapter, and with food types III, IV-A, V, VII-A and IX described in table 1 of §176.170(c) of this chapter, under conditions of use D through H described in table 2 of §176.170(c) of this chapter.</td>
</tr>
<tr>
<td>2,2′-Oxamidobis[ethyl 3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate] (CAS Reg. No. 70331-94-1).</td>
<td>For use only:</td>
</tr>
<tr>
<td></td>
<td>1. At levels not to exceed 0.5 percent by weight of polystyrene and rubber-modified polystyrene complying with §177.1640 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 0.5 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, and 1.3.</td>
</tr>
<tr>
<td></td>
<td>3. At levels not to exceed 0.5 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, 3.4, 3.5, and 4.0 that contact food Types I, II, IV-B, VIII described in table 1 of §176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>4. At levels not to exceed 0.1 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, 3.4, 3.5, and 4.0 that contact food Types III, IV-A, V, VII-A, and IX described in table 1 of §176.170(c) of this chapter; except that olefin copolymers complying with item 3.4 where the majority of the polymer units are derived from propylene may contain the additive at levels not to exceed 0.5 percent by weight.</td>
</tr>
<tr>
<td>Substances</td>
<td>Limitations</td>
</tr>
<tr>
<td>----------------------------------------------------------------------------</td>
<td>--------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Pentaerythritol and its stearate ester</td>
<td>For use only in rigid polyvinyl chloride and/or in rigid vinyl chloride copolymers complying with §177.1980 of this chapter. Provided, that the total amount of pentaerythritol and/or pentaerythritol stearate (calculated as free pentaerythritol) does not exceed 0.4 percent by weight of such polymers.</td>
</tr>
<tr>
<td></td>
<td>For use at levels not to exceed 0.5 percent by weight of pressure-sensitive adhesives complying with §175.125 of this chapter.</td>
</tr>
<tr>
<td>N-Phenylbenzenamine reaction products with 2,4,4-trimethylpentenes</td>
<td>At levels not to exceed 0.1 percent by weight of polyethylene phthalate polymers complying with §177.1630 of this chapter, such that the polymers contact foods only of Type VI-B described in $176.170(c)$ of this chapter.</td>
</tr>
<tr>
<td>Phosphoric acid triesters with triethylene glycol</td>
<td>For use only:</td>
</tr>
<tr>
<td></td>
<td>1. At levels not to exceed 0.2 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, or 1.3, and items 2.1, 2.2, or 2.3 (where the density of these polymers is not less than 0.94 gram per cubic centimeter), and items 3.1 or 3.2, provided that the finished polymer contacts foods of types I, II, and VI-B as described in table 1 of §176.170(c) of this chapter only under conditions of use B, C, D, E, F, and G as described in table 2 of §176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 0.1 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, or 1.3, that contact food of types III, IV, V, VI-A, VI-C, VII, VIII, and IX as described in table 1 of §176.170(c) of this chapter, only under conditions of use B, C, D, E, F, and G as described in table 2 of §176.170(c) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>3. At levels not to exceed 0.1 percent by weight of olefin copolymers complying with §177.1520(c) of this chapter, items 3.1a, 3.1b, 3.2a, or 3.2b, having a density less than 0.94 grams per cubic centimeter, in contact with food only of types III, IV, V, VI-A, VI-C, VII, VIII, and IX as described in table 1 of §176.170(c) of this chapter, provided that the food-contact surface does not exceed 0.003 inch (0.076 mm) in thickness.</td>
</tr>
<tr>
<td></td>
<td>4. At levels not to exceed 0.1 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1(a), 3.1(b), 3.1(c), 3.2 (a), or 3.2(b), having a density not less than 0.94 grams per cubic centimeter, in contact with foods only of types III, IV, V, VI-A, VI-C, VII, VIII, and IX as identified in Table 1 of §176.170(c) of this chapter, and under conditions of use B through H as described in Table 2 of §176.170(c) of this chapter; provided that the food-contact surface does not exceed 0.003 inch (0.076 mm) in thickness.</td>
</tr>
<tr>
<td>Phosphorous acid, cyclic butylisopropeneol, 2,4,6-tri-tert-butylphenyl ester</td>
<td>For use only:</td>
</tr>
<tr>
<td></td>
<td>1. At levels not to exceed 0.2 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, or 1.3, and items 2.1, 2.2, or 2.3, and limited to use in contact with food only under conditions of use B, C, D, E, F, and G described in table 2 of §176.170(c) of this chapter. 1. Olefin polymers that contain more than 50 weight-percent of polymer units derived from ethylene shall have a density equal to or greater than 0.94 gram per cubic centimeter.</td>
</tr>
<tr>
<td>Phosphorous acid, cyclic neopentanetetrayl bis(2,6-di-tert-butyl-4-methylphenyl) ester</td>
<td>For use only:</td>
</tr>
<tr>
<td></td>
<td>1. At levels not to exceed 0.25 percent by weight of polypropylene homopolymer and copolymers complying with §177.1520 of this chapter, for use with all food types described in table 1 of §176.170(c) of this chapter only under conditions of use B through H described in table 2 of §176.170(c) of this chapter. 2. At levels not to exceed 0.05 percent by weight of polymers complying with §177.1520(c) of this chapter, item 3.1 or 3.2, and with a maximum thickness of 100 micrometers (0.004 inch) for use with all food types under conditions of use B, C, D, E, F, G, and H described in table 2 of §176.170(c) of this chapter.</td>
</tr>
</tbody>
</table>
### Food and Drug Administration, HHS

#### § 178.2010

<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phosphorous acid, cyclic neopentanetetrayl bis(2,4-di-tentbutylphenyl)ester</td>
<td>For use only: 1. At levels not to exceed 0.86 percent by weight in polyvinyl chloride and/or vinyl chloride copolymers that comply with §§ 177.1950, 177.1960, 177.1970, or 177.1980 of this chapter for use with all food types described in table 1 of § 176.170(c) of this chapter, except those containing more than 15 percent alcohol, under conditions of use B, C, D, E, F, G, and H described in table 2 of § 176.170(c) of this chapter. 2. At levels not to exceed 0.25 percent by weight of polycarbonate resins that comply with § 177.1520(c) of this chapter, whose specific gravity is greater than 0.94, and of olefin polymers complying with §§ 177.1520(c), 177.1530(c), and 177.1580 of this chapter for use with all food types described in table 2 of § 176.170(c) of this chapter. 3. At levels not to exceed 0.05 percent by weight in olefin polymers complying with § 177.1520(c) of this chapter, item 3.1, that contain more than 50 weight percent of polymer units derived from ethylene and whose density is less than 0.94 gram per cubic centimeter. The average thickness of such polymers in the form in which they contact fatty, non alcoholic food shall not exceed 0.005 inch. For use only: 1. In polypropylene complying with § 177.1520(c) of this chapter, item 1.1, and used in contact with nonfatty, nonalcoholic food. 2. At levels not to exceed 0.5 percent by weight of polycarbonate resins that comply with § 177.1520(c) of this chapter, item 1.1, and used in contact with fatty, nonalcoholic food. The average thickness of such polymers in the form in which they contact fatty, nonalcoholic food shall not exceed 0.005 inch.</td>
</tr>
</tbody>
</table>
Substances Limitations

Potassium bromide and either cupric acetate or cupric carbonate.

For use at levels not exceeding 0.18 percent potassium bromide and 0.005 percent copper as cupric acetate or cupric carbonate by weight of nylon 66 resins complying with §177.1500 of this chapter; the finished resins are used or are intended to be used to contain foods during oven baking or oven cooking at temperatures above 250 °F. The average thickness of such resins in the form in which they contact food shall not exceed 0.0015 inch.

1,3-propanediamine, N,N-1,2-ethanediylbis-, polymer with 2,4,6-trichloro-1,3,5-triazine, reaction products with N-butyl-2,6,6-tetramethyl-4-piperidinamine (CAS Reg. No. 136504–96–6).

For use only:
1. At levels not to exceed 0.3 percent by weight of polypropylene complying with §177.1520(c) of this chapter, items 1.1, 1.2, and 1.3.
2. At levels not to exceed 0.2 percent by weight of olefin polymers having a density greater than or equal to 0.94 grams per cubic centimeter and complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, 3.4, 3.5, 3.6, and 4.0. The finished polymers are to contact food only under conditions of use B through H described in Table 2 of §176.170(c) of this chapter, and when used in contact with fatty foods of Types III, IV-A, V, VII-A, and IX as described in Table 1 of §176.170(c) of this chapter, the finished articles are to have a volume of at least 18.9 liters (5 gallons).
3. At levels not to exceed 0.3 percent by weight of olefin polymers having a density less than 0.94 grams per cubic centimeter and complying with §177.1520(c) of this chapter, and when used in contact with fatty foods of Types III, IV-A, V, VII-A, and IX as described in Table 1 of §176.170(c) of this chapter, the finished polymers are to contact food only under conditions of use B through H described in Table 2 of §176.170(c) of this chapter, and when used in contact with fatty foods of Types III, IV-A, V, VII-A, and IX as described in Table 1 of §176.170(c) of this chapter, the finished articles are to have a volume of at least 18.9 liters (5 gallons).

N,N′-1,3-Propanediylbis (3,5-di-tert-butyl-4-hydroxyhydrocinnamamide) (CAS Reg. No. 69851–61–2).

For use only at levels not to exceed 0.6 percent by weight of rubber articles for repeated use complying with §177.2600 of this chapter.

Siloxanes and silicones, methyl hydrogen, reaction products with 2,2,6,6-tetramethyl-4-(2-propenyloxy)piperidine (CAS Reg. No. 182635–99–0).

For use as an ultraviolet (UV) stabilizer only at levels not to exceed 0.33 percent by weight of polypropylene complying with §177.1520(c) of this chapter, items 1.1a, 1.1b, 1.2, and 1.3, under conditions of use D, E, F, and G, as described in Table 2 of §176.170 of this chapter.

Stearoylbenzoylmethane (CAS Reg. No. 58446–52–9) consisting of a mixture of β-diketones produced by the condensation of acetophenone and technical methyl stearate.

For use only at levels not to exceed 0.5 percent by weight of vinyl chloride homopolymers modified in accordance with §178.3790(b)(1). The finished polymers may only be used in contact with food of Types I, II, IV-B, VI-B, VII-B, and VIII as described in table 1 of §176.170(c) of this chapter under conditions of use B through H as described in table 2 of §176.170(c) of this chapter.


For use only in adhesives complying with §175.105 of this chapter and in rubber articles intended for repeated use complying with §177.2600 of this chapter.

Tetradecanoic acid, lithium salt (CAS Reg. No. 20336–96–3).

For use only at levels not to exceed 0.15 percent by weight of polypropylene and polypropylene copolymers complying with §177.1520(c) of this chapter, items 1.1a, 1.1b, 1.2, 1.3, 2.1, 2.1a, 2.1b, and 2.1c. The finished polymers may only be used in contact with food of Types I, II, IV-B, VI-B, VII-B, and VIII as described in table 1 of §176.170(c) of this chapter under conditions of use B through H as described in table 2 of §176.170(c) of this chapter, and with food of Types III, IV-A, V, VI-A, VII-C, VII-A, and IX as described in table 1 of §176.170(c) of this chapter under conditions of use C through G as described in table 2 of §176.170(c) of this chapter.

2-[[2,4,8,10-Tetrakis(1,1-dimethyl-ethyl)dibenzo[d,f][1,3,2]dioxaphosphepin-6-yloxy]N,N′bis[2-[[2,4,8,10-tetrakis(1,1-dimethyl-ethyl)dibenzo[d,f][1,3,2]dioxaphosphepin-6-yloxy]ethyl]ethanamine (CAS Reg. No. 80410–33–9).

For use only at levels not exceeding 0.075 percent by weight of olefin copolymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1, 3.2, and 3.3. Provided, that the density of the olefin polymers complying with items 2.1, 2.2, or 2.3 is not less than 0.94 gram per cubic centimeter: And further provided, that the finished polymers contact food only of Types I, II, IV-B, VI-A, VII-B, and VIII as described in table 1 of §176.170(c) of this chapter, under conditions of use B through H described in table 2 of §176.170(c) of this chapter and food only of Types III, IV-A, V, VI-C, VII-A, and IX described in table 1 of §176.170(c) of this chapter, under conditions of use C through G described in table 2 of §176.170(c) of this chapter.
### Food and Drug Administration, HHS § 178.2010

<table>
<thead>
<tr>
<th>Substances</th>
<th>Limitations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetrakis[methylene(3,5-di-tert-butyl-4-hydroxyhydrocinnamate)] methane</td>
<td>For use only:</td>
</tr>
<tr>
<td>(CAS Reg. No. 6683–19–8).</td>
<td>1. At levels not to exceed 0.5 percent by weight of all polymers used as indirect additives in food packaging, except as specified below.</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 0.1 percent by weight of petroleum wax or synthetic petroleum wax complying with § 176.170(a)(5) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>3. At levels not to exceed 1.0 percent by weight of:</td>
</tr>
<tr>
<td></td>
<td>(a) Pressure sensitive adhesives complying with § 175.125 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>(b) Can end cement formulations complying with § 175.300(b)(3)(xxxi) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>(c) Petroleum alicyclic hydrocarbon resins complying with § 176.170(b)(3) of this chapter, § 176.170(b)(2) of this chapter, or their hydrogenated products complying with § 176.170(b)(2) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>(d) Rosin and rosin derivatives used in accordance with parts 175 through 178 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>(e) Terpene resins complying with § 176.170(b)(2)(a) of this chapter when such terpene resins are used in accordance with § 176.170(b) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>(f) Resins and polymers complying with § 176.180 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>(g) Closures with sealing gaskets complying with § 177.1210 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>(h) Polyoxymethylene copolymer as provided in § 177.2470(b)(1) of this chapter.</td>
</tr>
<tr>
<td></td>
<td>(i) Petroleum hydrocarbon resin complying with § 178.3800.</td>
</tr>
<tr>
<td></td>
<td>(j) Reinforced wax complying with § 178.3850.</td>
</tr>
<tr>
<td>4,4-Thiobis(6-tert-butyl-m-cresol) .................................................</td>
<td>For use only:</td>
</tr>
<tr>
<td></td>
<td>1. As provided in §§ 175.105 and 177.2600 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 0.25 percent by weight of polyethylene complying with § 177.1520 of this chapter: Provided, That the specific gravity of the polyethylene is not less than 0.926: And further provided, That the finished polyethylene contacts food only of the types identified in § 176.170(c) of this chapter, table 1, under Categories I, II, VI-B, and VIII.</td>
</tr>
<tr>
<td>Thiodiethylene bis(3,5-di-tert-butyl-4-hydroxyhydrocinnamate) (CAS Reg. No. 41484-35-9).</td>
<td>For use only:</td>
</tr>
<tr>
<td></td>
<td>1. In adhesives complying with § 175.105 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 0.5 percent by weight of pressure-sensitive adhesives complying with § 175.125 of this chapter, petroleum alicyclic hydrocarbon resins complying with § 176.170 of this chapter, resins and polymers complying with § 176.180 of this chapter, closures with sealing gaskets complying with § 177.1210 of this chapter, and finished rubber products complying with § 177.2600 of this chapter.</td>
</tr>
<tr>
<td>Thiodipropionic acid.</td>
<td>For use only:</td>
</tr>
<tr>
<td>1,3,5-Trimethyl-2,4,6-tris(3,5-di-tert-butyl-4-hydroxybenzyl) benzene (CAS Reg. No. 1709–70–2).</td>
<td>1. At levels not to exceed 0.5 percent by weight of polymers except nylon resins identified in § 177.1500 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 1 percent by weight of nylon resins identified in § 177.1500 of this chapter.</td>
</tr>
<tr>
<td>Tris(mixed mono-and dinonylphenyl) phosphite (which may contain not more than 1 percent by weight of trisopropanolamine).</td>
<td>For use only as provided in § 175.300(b)(3)(xxxi) of this chapter at 4.0 parts per 100 parts rubber.</td>
</tr>
<tr>
<td>1, 11-(3, 6, 9-Trioxaundecyl) bis-3-(dodecylthio) propionate (CAS Reg. No. 64253-30-1).</td>
<td>For use only:</td>
</tr>
<tr>
<td>1,3,5-Tris(3,5-di-tert-butyl-4-hydroxybenzyl)-s-triazine-2,4,6(1H,3H,5H)-trione (CAS Reg. No. 27676-62-6).</td>
<td>1. At levels not to exceed 0.25 percent by weight of polypropylene complying with § 177.1520 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>2. In polyethylene complying with § 177.1520 of this chapter: (a) At levels not to exceed 0.1 weight percent.</td>
</tr>
<tr>
<td></td>
<td>(b) At levels not exceed 0.5 weight percent in contact with nonfatty food.</td>
</tr>
<tr>
<td></td>
<td>3. At levels not to exceed 0.5 percent by weight of ethylene-propylene-5-ethylidene-2-norbornene terpolymers complying with § 177.1520 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>4. At levels not exceeding 0.1 percent by weight of olefin copolymers complying with § 177.1520(c) of this chapter, items 3.1, 3.2, 3.3, 3.4, or 3.5.</td>
</tr>
<tr>
<td></td>
<td>5. At levels not exceeding 0.25 percent by weight of olefin copolymers complying with § 177.1520(c) of this chapter, items 3.1 and 3.2, and also containing not less than 85 weight percent of polymer units derived from propylene.</td>
</tr>
<tr>
<td></td>
<td>6. At levels not to exceed 0.2 percent by weight of olefin polymers complying with § 177.1520(c)(4) of this chapter. The finished polymers may be used in contact with food under conditions of use A through H described in table 2 of § 176.170(c) of this chapter.</td>
</tr>
<tr>
<td>Substances</td>
<td>Limitations</td>
</tr>
<tr>
<td>---------------------------------------------------------------------------</td>
<td>--------------------------------------------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>1,3,5-Tris(3,5-di-tert-butyl-4-hydroxyhydrocinnamoyl) hexahydro-s-triazine.</td>
<td>For use only in contact with nonfatty foods:</td>
</tr>
<tr>
<td></td>
<td>1. At levels not to exceed 0.25 percent by weight of polypropylene complying with § 177.1520 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>2. At levels not to exceed 0.1 percent by weight of polyethylene complying with § 177.1520 of this chapter.</td>
</tr>
<tr>
<td></td>
<td>3. At levels not to exceed 0.5 percent by weight of ethylene-propylene-5-ethylidene-2-norbornene terpolymers complying with § 177.1520 of this chapter. The maximum thickness of such polymers in the form in which they contact food shall not exceed 0.005 inch.</td>
</tr>
</tbody>
</table>

| 1,3,5-Tris(4-tert-butyl-3-hydroxy-2,6-dimethylbenzyl)-1,3,5-triazine-2,4,6-(1H,3H,5H)-trione. [CAS Reg. No. 40601–76–1]. | For use only: |
|                                                                                                                       | 1. At levels not to exceed 0.1 percent by weight of olefin polymers complying with § 177.1520 of this chapter, under conditions of use A through H described in table 2 of § 176.170(c) of this chapter. |
|                                                                                                                       | 2. At levels not to exceed 0.1 percent by weight of polystyrene and rubber-modified polystyrene that comply with § 177.1640 of this chapter, provided that the finished polystyrene and rubber-modified polystyrene contact food only under the conditions described in § 176.170(c) of this chapter, table 2, under conditions of use E through G. |
Tris(2,4-di-tert-butylphenyl)phosphite. (CAS Reg. No. 31570–04–6).

For use only:

1. At levels not to exceed 0.5 percent by weight of elastomers used in rubber articles complying with §177.2600 of this chapter.
2. At levels not to exceed 1 percent by weight of nylon resins complying with §177.1500 of this chapter. Provided, that the finished polymer contacts food only under conditions of use E, F, and G described in table 2 of §176.170(c) of this chapter.
3. At levels not to exceed 0.3 percent by weight of polycarbonate resins complying with §177.1580 of this chapter.
4. At levels not to exceed 0.2 percent by weight of polystyrene and rubber-modified polystyrene polymers complying with §177.1640 of this chapter. Provided, the finished polymer contacts food only under conditions of use B, C, D, E, F, G, and H described in table 2 of §176.170(c) of this chapter.
5. At levels not to exceed 0.25 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, item 1.1, 1.2, or 1.3.
6. At levels not to exceed 0.2 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, items 2.1, 2.2, 2.3, 3.1(a), 3.1(b), 3.1(c), 3.2(a), or 3.2(b). The finished polymers complying with items 2.1, 2.2, or 2.3 having a density less than 0.94 gram per cubic centimeter and a thickness greater than 0.051 millimeter (0.002 inch), either shall have a level of tris(2,4-di-tert-butylphenyl)phosphite that shall not exceed 0.062 milligram per square inch of food-contact surface or shall contact all food types identified in Table 1 of §176.170(c) of this chapter only under conditions of use E, F, and G described in Table 2 of §176.170(c) of this chapter.
7. At levels not to exceed 0.2 percent by weight of ethylene-vinyl-acetate copolymers complying with §177.1350 of this chapter, and that are limited to use in contact with food only under conditions of use E, F, and G described in table 2 of §176.170(c) of this chapter. The average thickness of such polymers in the form in which they contact fatty food shall not exceed 0.1 millimeter (0.004 inch).
8. At levels not to exceed 0.2 percent by weight of olefin polymers complying with §177.1520(c) of this chapter, item 4. The finished polymer having a thickness greater than 0.051 millimeter (0.002 inch), shall contact food only under conditions of use E, F, and G described in table 2 of §176.170(c) of this chapter.
9. At levels not to exceed 0.5 percent by weight of acrylic and modified acrylic plastics, semirigid and rigid, complying with §177.1010 of this chapter.
10. At levels not to exceed 0.1 percent by weight of isobutylene polymers complying with §177.1420 of this chapter.
11. In adhesives complying with §175.105 of this chapter.
12. At levels not to exceed 0.5 percent by weight of pressure sensitive adhesives complying with §175.125 of this chapter.
13. At levels not to exceed 0.5 percent by weight of can end cement formulations complying with §175.320(b)(3)(xxxi) of this chapter.
14. At levels not to exceed 0.5 percent by weight of can end cement formulations complying with §175.320(b)(3)(xxxiii) of this chapter.
15. At levels not to exceed 0.5 percent by weight of petroleum alicyclic hydrocarbon resins complying with §175.320(b)(3) of this chapter.
16. At levels not to exceed 0.5 percent by weight of petroleum alicyclic hydrocarbon resins or their hydrogenated products complying with §176.170(b)(2) of this chapter.
17. At levels not to exceed 0.5 percent by weight of resins and polymers complying with §176.180(b) of this chapter.
18. At levels not to exceed 0.5 percent by weight of rosins and rosin derivatives complying with §176.210(b)(3) of this chapter.
19. At levels not to exceed 0.5 percent by weight of closures with sealing gaskets complying with §177.1210 of this chapter.
20. At levels not to exceed 0.5 percent by weight of petroleum hydrocarbon resin, and rosins and rosin derivatives complying with §178.3800(b).
21. At levels not to exceed 0.5 percent by weight of reinforced wax complying with §178.3850.
22. At levels not to exceed 0.5 percent by weight of olefin copolymers complying with §177.1520(c) of this chapter, item 3.3. The finished polymers may be used in contact with food under conditions of use A through H described in table 2 of §176.170(c) of this chapter.
23. At levels not to exceed 0.15 percent by weight of poly-1-butene resins and butene/ethylene copolymers complying with §177.1570 of this chapter. Provided, that the finished polymer contacts food only under conditions of use B through H described in table 2 of §176.170(c) of this chapter.
Substances Limitations

Tris(2-methyl-4-hydroxy-5-tert-butylphenyl)butane (CAS Reg. No. 1843–03–4).

For use only:
1. At levels not to exceed 0.25 percent by weight of polymers used as provided in §176.180 of this chapter.
2. At levels not to exceed 0.25 percent by weight of the following polymers when used in articles that contact food of Types I, II, IV-B, VI-B, VII-B, and VIII described in table 1 of §176.170(c) of this chapter: Olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4 or complying with other sections in parts 174, 175, 176, 177, 178 and §179.45 of this chapter; vinyl chloride polymers; and/or vinyl chloride copolymers complying with §177.1980 of this chapter.
3. At levels not to exceed 0.1 percent by weight of the following polymers when used in articles that contact food of Types III, IV-A, V, VI-A, VI-C, VII-A, and IX described in table 1 of §176.170(c) of this chapter: Olefin polymers complying with §177.1520(c) of this chapter, items 1.1, 1.2, 1.3, 2.1, 2.2, 2.3, 3.1, 3.2, 3.3, or 4 or complying with other sections in parts 174, 175, 176, 177, 178 and §179.45 of this chapter; vinyl chloride polymers; and/or vinyl chloride copolymers complying with §177.1980 of this chapter.
4. As provided in §175.105 of this chapter.
5. At levels not to exceed 0.2 percent by weight of polystyrene and/or modified polystyrene polymers identified in §177.1640 of this chapter.
6. At levels not to exceed 0.2 percent by weight of acrylonitrile-butadiene-styrene copolymers used in contact with nonalcoholic foods.
7. At levels not to exceed 0.1 percent by weight of closure-sealing gasket compositions complying with §177.1210(b) of this chapter.


For use only:
1. At levels not to exceed 0.2 percent by weight of isobutyleneisoprene copolymers complying with §177.1420 of this chapter: Provided, That the finished copolymers contact food only of the types identified in §176.170(c) of this chapter, table 1, under Types V, VII, VIII, and IX.
2. At levels not to exceed 0.02 percent by weight of polypropylene polymers complying with §177.1520(c), item 1.1 of this chapter.

Zinc palmitate.

Zinc salicylate ..........................................................

For use only in rigid polyvinyl chloride and/or rigid vinyl chloride copolymers complying with §177.1980 of this chapter: Provided, That total salicylates (calculated as the acid) do not exceed 0.3 percent by weight of such polymers.

Zinc stearate.


(42 FR 14609, Mar. 15, 1977)

EDITORIAL NOTE: For Federal Register citations affecting §178.2010, see the List of CFR Sections Affected, which appears in the Finding Aids section of the printed volume and at www.fdsys.gov.

§ 178.2550 4-Hydroxymethyl-2,6-di-tert-Butylphenol.

4-Hydroxymethyl-2,6-di-tert-butylphenol may be safely used as an antioxidant in articles intended for use in contact with food, in accordance with the following prescribed conditions:

(a) The additive has a solidification point of 140°–141 °C.

(b) The concentration of the additive and any other permitted antioxidants in the finished food-contact article does not exceed a total of 0.5 milligram per square inch of food-contact surface.

§ 178.2650 Organotin stabilizers in vinyl chloride plastics.

The organotin chemicals identified in paragraph (a) of this section may be safely used alone or in combination, at levels not to exceed a total of 3 parts per hundred of resin, as stabilizers in vinyl chloride homopolymers and copolymers complying with the provisions of §177.1950 or §177.1980 of this chapter and that are identified for use in contact with food of types I, II, III, IV (except liquid milk), V, VI (except malt beverages and carbonated non-alcoholic beverages), VII, VIII, and IX described in table 1 of §176.170(c) of this chapter, except for the organotin chemical identified in paragraph (a)(3)