process and is not a waste management unit.

Wastewater means water that is discarded from an MCPU or control device through a POD and that contains either: an annual average concentration of compounds in tables 8 and 9 to this subpart of at least 5 ppmw and has an annual average flowrate of 0.02 liters per minute or greater; or an annual average concentration of compounds in tables 8 and 9 to this subpart of at least 10,000 ppmw at any flowrate. Wastewater means process wastewater or maintenance wastewater. The following are not considered wastewater for the purposes of this subpart:

1. Stormwater from segregated sewers;
2. Water from fire-fighting and deluge systems, including testing of such systems;
3. Spills;
4. Water from safety showers;
5. Samples of a size not greater than reasonably necessary for the method of analysis that is used;
6. Equipment leaks;
7. Wastewater drips from procedures such as disconnecting hoses after cleaning lines; and
8. Noncontact cooling water.

Wastewater stream means a stream that contains only wastewater as defined in this paragraph (i).

Work practice standard means any design, equipment, work practice, or operational standard, or combination thereof, that is promulgated pursuant to section 112(h) of the CAA.

Table 1 to Subpart FFFF of Part 63—Emission Limits and Work Practice Standards for Continuous Process Vents

As required in §63.2455, you must meet each emission limit and work practice standard in the following table that applies to your continuous process vents:

<table>
<thead>
<tr>
<th>For each . . .</th>
<th>For which . . .</th>
<th>Then you must . . .</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Group 1 continuous process vent.</td>
<td>a. Not applicable</td>
<td>i. Reduce emissions of total organic HAP by ≥98 percent by weight or to an outlet process concentration ≤20 ppmv as organic HAP or TOC by venting emissions through a closed-vent system to any combination of control devices (except a flare); or ii. Reduce emissions of total organic HAP by venting emissions through a closed vent system to a flare; or iii. Use a recovery device to maintain the TRE above 1.9 for an existing source or above 5.0 for a new source.</td>
</tr>
<tr>
<td>2. Halogenated Group 1 continuous process vent stream.</td>
<td>a. You use a combustion control device to control organic HAP emissions.</td>
<td>i. Use a halogen reduction device after the combustion device to reduce emissions of hydrogen halide and halogen HAP by ≥99 percent by weight, or to ≤0.45 kg/hr, or to ≤20 ppmv; or ii. Use a halogen reduction device before the combustion device to reduce the halogen atom mass emission rate to ≤0.45 kg/hr or to a concentration ≤20 ppmv.</td>
</tr>
<tr>
<td>3. Group 2 continuous process vent at an existing source.</td>
<td>You use a recovery device to maintain the TRE level &gt;1.9 but ≤5.0.</td>
<td>Comply with the requirements in §63.993 and the requirements referenced therein.</td>
</tr>
<tr>
<td>4. Group 2 continuous process vent at a new source.</td>
<td>You use a recovery device to maintain the TRE level &gt;5.0 but ≤8.0.</td>
<td>Comply with the requirements in §63.993 and the requirements referenced therein.</td>
</tr>
</tbody>
</table>

Table 2 to Subpart FFFF of Part 63—Emission Limits and Work Practice Standards for Batch Process Vents

As required in §63.2460, you must meet each emission limit and work practice standard in the following table that applies to your batch process vents: