(6) Inspect, when possible, combustion chamber refractory lining. Clean and repair or replace lining if necessary.
(7) Inspect the thermal oxidizer shell for proper sealing, corrosion, and hot spots.
(8) For the burn cycle that follows the inspection, document that the thermal oxidizer is operating properly and make any necessary adjustments.
(9) Generally observe whether the equipment is maintained in good operating condition.
(10) Complete all necessary repairs as soon as practicable.
(c) You must establish procedures for responding to operating parameter deviations. At a minimum, the procedures must include the information in paragraphs (c)(1) through (3) of this section.
(1) Procedures for determining the cause of the operating parameter deviation.
(2) Actions for correcting the deviation and returning the operating parameters to the allowable ranges or limits.
(3) Procedures for recording the date and time that the deviation began and ended, and the times corrective actions were initiated and completed.
(d) Your plan must specify the recordkeeping procedures to document compliance with the emissions and operating limits. Table 1 of this subpart establishes the minimum recordkeeping requirements.

§ 63.2988 [Reserved]

§ 63.2989 How do I change my OMM plan?
Changes to the operating limits or ranges in your OMM plan require a new performance test.
(a) In order to revise the ranges or levels established for your operating limits in §63.2984, you must meet the requirements in paragraphs (a)(1) and (2) of this section:
(1) Submit a notification of performance test to the Administrator as specified in §63.7(b) to revise your operating ranges or limits.
(2) After completing the performance test to demonstrate that compliance with the emissions limits can be achieved at the revised levels of the operating limits, you must submit the performance test results and the revised operating limits as part of the notification of compliance status required under §63.9(h).
(b) If you are revising the inspection and maintenance procedures in your plan that are specified in §63.2987(b), you do not need to conduct a new performance test.
(c) If you plan to operate your process or control device under alternative operating conditions and do not wish to revise your OMM plan when you change operating conditions, you can perform a separate compliance test to establish operating limits for each condition. You can then include the operating limits for each condition in your OMM plan. After completing the performance tests, you must record the date and time when you change operations from one condition to another, the condition under which you are operating, and the operating limits that apply under that condition. If you can perform a single performance test that establishes the most stringent operating limits that cover all alternative operating conditions, then you do not need to comply with the provisions of this paragraph.

§ 63.2990 Can I conduct short-term experimental production runs that cause parameters to deviate from operating limits?
With the approval of the Administrator, you may conduct short-term experimental production runs during which your operating parameters deviate from the operating limits. Experimental runs may include, but are not limited to, runs using resin with a higher free-formaldehyde content than specified in the OMM plan, or using experimental pollution prevention techniques. To conduct a short-term experimental production run, you must complete the requirements in paragraphs (a) and (b) of this section.
(a) Prepare an application to the Administrator for approval to conduct the experimental production runs. Your application must include the items listed in paragraphs (a)(1) through (6) of this section.
(1) The purpose of the experimental production run.
(2) Identification of the affected line.
(3) An explanation of how the operating parameters will deviate from the previously approved ranges and limits.
(4) The duration of the experimental production run.
(5) The date and time of the experimental production run.
(6) A description of any emission testing to be performed during the experimental production run.

(b) Submit the application to the Administrator for approval at least 30 days before you conduct the experimental production run.

(c) If you conduct such experimental production runs without first receiving approval from the Administrator, then you must conduct a performance test under those same experimental production run conditions to show that you were in compliance with the formaldehyde emission limits in §63.2983.

TESTING AND INITIAL COMPLIANCE REQUIREMENTS

§63.2991 When must I conduct performance tests?

You must conduct a performance test for each drying and curing oven subject to this subpart according to the provisions in paragraphs (a) through (c) of this section:

(a) Initially. You must conduct an initial performance test no later than 180 days after the applicable compliance date specified in §63.2985. The initial performance test is used to demonstrate initial compliance and establish operating parameter limits and ranges to be used to demonstrate continuous compliance with the emission standards.

(b) Every 5 years. You must conduct a performance test every 5 years as part of renewing your 40 CFR part 70 operating permit.

(c) To change your OMM plan. You must conduct a performance test according to the requirements specified in §63.2992 to change the limit or range for any operating limit specified in your OMM plan established during a previous compliance test.

§63.2992 How do I conduct a performance test?

(a) You must verify the performance of monitoring equipment as specified in §63.2994 before performing the test.

(b) You must conduct the performance test according to the procedures in §63.7.

(c) You must conduct the performance test under the conditions specified in paragraphs (c)(1) and (2) of this section.

(1) The resin must have the highest specified free-formaldehyde content that will be used.

(2) You must operate at the maximum feasible urea-formaldehyde resin solids application rate (pounds urea-formaldehyde resin solids applied per hour) that will be used.

(d) During the performance test, you must monitor and record the operating parameters that you will use to demonstrate continuous compliance after the test. These parameters are listed in table 1 of this subpart.

(e) You may not conduct performance tests during periods of startup, shutdown, or malfunction as specified in §63.7(e)(1).

(f) You must conduct three separate test runs for each performance test as specified in §63.7(e)(3), and each test run must last at least 1 hour.

§63.2993 What test methods must I use in conducting performance tests?

(a) Use EPA Method 1 (40 CFR part 60, appendix A) for selecting the sampling port location and the number of sampling ports.

(b) Use EPA Method 2 (40 CFR part 60, appendix A) for measuring the volumetric flow rate.

(c) Use EPA Method 316 or 318 (40 CFR part 63, appendix A) for measuring the concentration of formaldehyde.

(d) Use the method contained in appendix A of this subpart or the resin purchase specification and the vendor specification sheet for each resin lot for determining the free-formaldehyde content in the urea-formaldehyde resin.

(e) Use the method in appendix B of this subpart for determining product loss-on-ignition.