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with your site-specific monitoring plan.

- (e) You must operate and maintain the CPMS in continuous operation according to the site-specific monitoring plan.
- (f) For each dry electrostatic precipitator subject to the opacity operating limit in §63.9590(b)(3)(i), you must install, operate, and maintain each COMS according to the requirements in paragraphs (f)(1) through (4) of this section.
- (1) You must install each COMS and conduct a performance evaluation of each COMS according to §63.8 and Performance Specification 1 in appendix B to 40 CFR part 60.
- (2) You must develop and implement a quality control program for operating and maintaining each COMS according to §63.8. At a minimum, the quality control program must include a daily calibration drift assessment, quarterly performance audit, and annual zero alignment of each COMS.
- (3) You must operate and maintain each COMS according to \$63.8(e) and your quality control program. You must also identify periods the COMS is out of control, including any periods that the COMS fails to pass a daily calibration drift assessment, quarterly performance audit, or annual zero alignment audit.
- (4) You must determine and record the 6-minute average opacity for periods during which the COMS is not out of control.

§ 63.9633 How do I monitor and collect data to demonstrate continuous compliance?

- (a) Except for monitoring malfunctions, associated repairs, and required quality assurance or control activities (including as applicable, calibration checks and required zero and span adjustments), you must monitor continuously (or collect data at all required intervals) at all times an affected source is operating.
- (b) You may not use data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities in data averages and calculations used to report emission or operating levels, or to fulfill a minimum data availability re-

quirement. You must use all the data collected during all other periods in assessing compliance.

(c) A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring system to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not considered malfunctions.

§ 63.9634 How do I demonstrate continuous compliance with the emission limitations that apply to me?

- (a) For each affected source subject to an emission limit in Table 1 to this subpart, you must demonstrate continuous compliance by meeting the requirements in paragraphs (b) through (f) of this section.
- (b) For ore crushing and handling affected sources and finished pellet handling affected sources, you must demonstrate continuous compliance by meeting the requirements in paragraphs (b)(1) through (3) of this section.
- (1) The flow-weighted mean concentration of particulate matter for all ore crushing and handling emission units and for all finished pellet handling emission units must be maintained at or below the emission limits in Table 1 to this subpart.
- (2) You must conduct subsequent performance tests for emission units in the ore crushing and handling and finished pellet handling affected sources following the schedule in your title V permit. If a title V permit has not been issued, you must conduct subsequent performance tests according to a testing plan approved by the Administrator or delegated authority.
- (3) For emission units not selected for initial performance testing and defined within a group of similar emission units in accordance with §63.9620(e), you must calculate the daily average value of each operating parameter for the similar air pollution control device applied to each similar emission unit within a defined group using Equation 1 of this section.

$$P_{k} = \frac{\sum_{i=1}^{n} P_{i}}{n}$$
 (Eq. 1)

Where:

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- P_k = Daily average operating parameter value for all emission units within group "k".
- P_i = Daily average parametric monitoring parameter value corresponding to emission unit "i" within group "k"; and
- n = Total number of emission units within group, including emission units that have been selected for performance tests and those that have not been selected for performance tests.
- (c) For ore dryers and indurating furnaces, you must demonstrate continuous compliance by meeting the requirements in paragraphs (c)(1) and (2) of this section.
- (1) The flow-weighted mean concentration of particulate matter for all stacks from the ore dryer or indurating furnace must be maintained at or below the emission limits in Table 1 to this subpart.
- (2) For ore dryers, you must conduct subsequent performance tests following the schedule in your title V permit. For indurating furnaces, you must conduct subsequent performance tests following the schedule in your title V permit, but no less frequent than twice per 5-year permit term. If a title V permit has not been issued, you must conduct subsequent performance tests according to a testing plan approved by the Administrator or delegated authority.
- (d) For each baghouse applied to meet any particulate emission limit in Table 1 to this subpart, you must demonstrate continuous compliance by completing the requirements in paragraphs (d)(1) and (2) of this section.
- (1) Maintaining records of the time you initiated corrective action in the event of a bag leak detection system alarm, the corrective action(s) taken, and the date on which corrective action was completed.
- (2) Inspecting and maintaining each baghouse according to the requirements in §63.9631(a)(1) through (8) and recording all information needed to document conformance with these requirements. If you increase or decrease the sensitivity of the bag leak detection system beyond the limits specified in your site-specific monitoring plan, you must include a copy of the required written certification by a responsible official in the next semi-annual compliance report.

- (e) Except as provided in paragraph (f) of this section, for each wet scrubber subject to the operating limits for pressure drop and scrubber water flow rate in §63.9590(b)(1), you must demonstrate continuous compliance by completing the requirements of paragraphs (e)(1) through (4) of this section.
- (1) Maintaining the daily average pressure drop and daily average scrubber water flow rate at or above the minimum levels established during the initial or subsequent performance test.
- (2) Operating and maintaining each wet scrubber CPMS according to §63.9632(b) and recording all information needed to document conformance with these requirements.
- (3) Collecting and reducing monitoring data for pressure drop and scrubber water flow rate according to §63.9632(c) and recording all information needed to document conformance with these requirements.
- (4) If the daily average pressure drop or daily average scrubber water flow rate is below the operating limits established for a corresponding emission unit or group of similar emission units, you must then follow the corrective action procedures in paragraph (j) of this section
- (f) For each dynamic wet scrubber subject to the operating limits for scrubber water flow rate and either the fan amperage or pressure drop in §63.9590(b)(2), you must demonstrate continuous compliance by completing the requirements of paragraphs (f)(1) through (4) of this section.
- (1) Maintaining the daily average scrubber water flow rate and either the daily average fan amperage or the daily average pressure drop at or above the minimum levels established during the initial or subsequent performance test.
- (2) Operating and maintaining each dynamic wet scrubber CPMS according to §63.9632(b) and recording all information needed to document conformance with these requirements.
- (3) Collecting and reducing monitoring data for scrubber water flow rate and either fan amperage or pressure drop according to \$63.9632(c) and recording all information needed to document conformance with these requirements.

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- (4) If the daily average scrubber water flow rate, daily average fan amperage, or daily average pressure drop is below the operating limits established for a corresponding emission unit or group of similar emission units, you must then follow the corrective action procedures in paragraph (j) of this section.
- (g) For each dry electrostatic precipitator subject to operating limits in $\S 63.9590(b)(3)$, you must demonstrate continuous compliance by completing the requirements of paragraph (g)(1) or (2) of this section.
- (1) If the operating limit for your dry electrostatic precipitator is a 6-minute average opacity of emissions value, then you must follow the requirements in paragraphs (g)(1)(i) through (iii) of this section.
- (i) Maintaining the 6-minute average opacity of emissions at or below the maximum level established during the initial or subsequent performance test.
- (ii) Operating and maintaining each COMS and reducing the COMS data according to §63.9632(f).
- (iii) If the 6-minute average opacity of emissions is above the operating limits established for a corresponding emission unit, you must then follow the corrective action procedures in paragraph (j) of this section.
- (2) If the operating limit for your dry electrostatic precipitator is the daily average secondary voltage and daily average secondary current for each field, then you must follow the requirements in paragraphs (g)(2)(i) through (iy) of this section.
- (i) Maintaining the daily average secondary voltage or daily average secondary current for each field at or above the minimum levels established during the initial or subsequent performance test.
- (ii) Operating and maintaining each dry electrostatic precipitator CPMS according to §63.9632(b) and recording all information needed to document conformance with these requirements.
- (iii) Collecting and reducing monitoring data for secondary voltage or secondary current for each field according to §63.9632(c) and recording all information needed to document conformance with these requirements.

- (iv) If the daily average secondary voltage or daily average secondary current for each field is below the operating limits established for a corresponding emission unit, you must then follow the corrective action procedures in paragraph (j) of this section.
- (h) For each wet electrostatic precipitator subject to the operating limits for secondary voltage, stack outlet temperature, and water flow rate in §63.9590(b)(4), you must demonstrate continuous compliance by completing the requirements of paragraphs (h)(1) through (4) of this section.
- (1) Maintaining the daily average secondary voltage, daily average secondary current, and daily average scrubber water flow rate for each field at or above the minimum levels established during the initial or subsequent performance test. Maintaining the daily average stack outlet temperature at or below the maximum levels established during the initial or subsequent performance test.
- (2) Operating and maintaining each wet electrostatic precipitator CPMS according to §63.9632(b) and recording all information needed to document conformance with these requirements.
- (3) Collecting and reducing monitoring data for secondary voltage, stack outlet temperature, and water flow rate according to §63.9632(c) and recording all information needed to document conformance with these requirements.
- (4) If the daily average secondary voltage, stack outlet temperature, or water flow rate does not meet the operating limits established for a corresponding emission unit, you must then follow the corrective action procedures in paragraph (j) of this section.
- (i) If you use an air pollution control device other than a wet scrubber, dynamic wet scrubber, dry electrostatic precipitator, wet electrostatic precipitator, or baghouse, you must submit a site-specific monitoring plan in accordance with §63.9631(f). The site-specific monitoring plan must include the site-specific procedures for demonstrating initial and continuous compliance with the corresponding operating limits.
- (j) If the daily average operating parameter value for an emission unit or group of similar emission units does

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not meet the corresponding established operating limit, you must then follow the procedures in paragraphs (j)(1) through (4) of this section.

- (1) You must initiate and complete initial corrective action within 10 calendar days and demonstrate that the initial corrective action was successful. During any period of corrective action, you must continue to monitor and record all required operating parameters for equipment that remains in operation. After 10 calendar days, measure and record the daily average operating parameter value for the emission unit or group of similar emission units on which corrective action was taken. After the initial corrective action, if the daily average operating parameter value for the emission unit or group of similar emission units meets the operating limit established for the corresponding unit or group, then the corrective action was successful and the emission unit or group of similar emission units is in compliance with the established operating limits.
- (2) If the initial corrective action required in paragraph (j)(1) of this section was not successful, then you must complete additional corrective action within 10 calendar days and demonstrate that the subsequent corrective action was successful. During any period of corrective action, you must continue to monitor and record all required operating parameters for equipment that remains in operation. After the second set of 10 calendar days allowed to implement corrective action, you must again measure and record the daily average operating parameter value for the emission unit or group of similar emission units. If the daily average operating parameter value for the emission unit or group of similar emission units meets the operating limit established for the corresponding unit or group, then the corrective action was successful and the emission unit or group of similar emission units is in compliance with the established operating limits.
- (3) If the second attempt at corrective action required in paragraph (j)(2) of this section was not successful, then you must repeat the procedures of paragraph (j)(2) of this section until the corrective action is successful. If

the third attempt at corrective action is unsuccessful, you must conduct another performance test in accordance with the procedures in §63.9622(f) and report to the Administrator as a deviation the third unsuccessful attempt at corrective action.

(4) After the third unsuccessful attempt at corrective action, you must submit to the Administrator the written report required in paragraph (j)(3) of this section within 5 calendar days after the third unsuccessful attempt at corrective action. This report must notify the Administrator that a deviation has occurred and document the types of corrective measures taken to address the problem that resulted in the deviation of established operating parameters and the resulting operating limits

§63.9635 How do I demonstrate continuous compliance with the work practice standards that apply to me?

- (a) You must demonstrate continuous compliance with the work practice standard requirements in §63.9591 by operating in accordance with your fugitive dust emissions control plan at all times.
- (b) You must maintain a current copy of the fugitive dust emissions control plan required in §63.9591 onsite and it must be available for inspection upon request. You must keep the plan for the life of the affected source or until the affected source is no longer subject to the requirements of this subpart.

§ 63.9636 How do I demonstrate continuous compliance with the operation and maintenance requirements that apply to me?

- (a) For each control device subject to an operating limit in §63.9590(b), you must demonstrate continuous compliance with the operation and maintenance requirements in §63.9600(b) by completing the requirements of paragraphs (a)(1) through (4) of this section.
- (1) Performing preventative maintenance for each control device in accordance with §63.9600(b)(1) and recording all information needed to document conformance with these requirements;