

Environmental Protection Agency

§ 467.15

SUBPART A

Core Without an Annealing Furnace Scrubber

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium	0.021	0.0083
Cyanide	0.011	0.0044
Zinc	0.057	0.023
Aluminum	0.338	0.150
Oil and grease	0.553	0.553
Suspended solids	0.830	0.664
pH	(¹)	(¹)

¹ Within the range of 7.0 to 10 at all times.

SUBPART A

Continuous Sheet Casting Spent Lubricant

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cast	
Chromium	0.00073	0.00029
Cyanide	0.00039	0.00016
Zinc	0.0020	0.00082
Aluminum	0.012	0.0053
Oil and grease	0.0197	0.019
Suspended solids	0.0295	0.022
pH	(¹)	(¹)

¹ Within the range of 7.0 to 10 at all times.

SUBPART A

Solution Heat Treatment Contact Cooling Water

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum quenched	
Chromium	0.76	0.31
Cyanide	0.41	0.17
Zinc	2.08	0.86
Aluminum	12.45	5.52
Oil and grease	20.37	20.37
Suspended solids	30.56	24.45
pH	(¹)	(¹)

¹ Within the range of 7.0 to 10 at all times.

SUBPART A

Cleaning or Etching Bath

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	0.066	0.027
Cyanide	0.036	0.015
Zinc	0.183	0.075
Aluminum	1.094	0.485
Oil and grease	1.79	1.79
Suspended solids	2.69	2.15
pH	(¹)	(¹)

¹ Within the range of 7.0 to 10 at all times.

SUBPART A

Cleaning or Etching Rinse

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	0.52	0.21
Cyanide	0.28	0.11
Zinc	1.42	0.59
Aluminum	8.50	3.70
Oil and grease	13.91	13.91
Suspended solids	20.87	16.69
pH	(¹)	(¹)

¹ Within the range of 7.0 to 10 at all times.

SUBPART A

Cleaning or Etching Scrubber Liquor

Pollutant or pollutant property	NSPS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	0.715	0.29
Cyanide	0.387	0.16
Zinc	1.97	0.81
Aluminum	11.81	5.24
Oil and grease	19.33	19.33
Suspended solids	29.00	23.20
pH	(¹)	(¹)

¹ Within the range of 7.0 to 10 at all times.

[48 FR 49149, Oct. 24, 1983; 49 FR 11631 and 11632, Mar. 27, 1984]

§ 467.15 Pretreatment standards for existing sources.

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject

§ 467.15

40 CFR Ch. I (7-1-11 Edition)

to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for existing sources. The mass of wastewater pollutants in aluminum forming process wastewater introduced into a POTW shall not exceed the following values:

SUBPART A

Core With an Annealing Furnace Scrubber

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium	0.036	0.015
Cyanide	0.024	0.010
Zinc	0.119	0.050
TTO	0.057
Oil and grease (alternate monitoring parameter) ...	4.3	2.1

SUBPART A

Core Without an Annealing Furnace Scrubber

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium	0.025	0.010
Cyanide	0.016	0.007
Zinc	0.081	0.034
TTO	0.038
Oil and grease (alternate monitoring parameter)	2.9	1.5

SUBPART A

Continuous Sheet Casting Lubricant

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cast	
Chromium	0.00086	0.00035
Cyanide	0.00057	0.00024
Zinc	0.0029	0.0012
TTO	0.0014
Oil and grease (alternate monitoring parameter)	0.10	0.052

SUBPART A

Solution Heat Treatment Contact Cooling Water

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum quenched	
Chromium	0.90	0.37
Cyanide	0.59	0.25
Zinc	2.98	1.25
TTO	1.41
Oil and grease (alternate monitoring parameter)	110	53

SUBPART A

Cleaning or Etching Bath

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	0.079	0.032
Cyanide	0.052	0.022
Zinc	0.262	0.109
TTO	0.124
Oil and grease (alternate monitoring parameter)	9.3	4.7

SUBPART A

Cleaning or Etching Rinse

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	0.61	0.25
Cyanide	0.41	0.17
Zinc	2.03	0.85
TTO	0.96
Oil and grease (alternate monitoring parameter)	73	36

Environmental Protection Agency

§ 467.16

SUBPART A

Cleaning or Etching Scrubber Liquor

Pollutant or pollutant property	PSES	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cleaned or etched	
Chromium	0.85	0.35
Cyanide	0.56	0.23
Zinc	2.82	1.18
TTO	1.34
Oil and grease (alternate monitoring parameter)	100	50

[48 FR 49149, Oct. 24, 1983; 49 FR 11631 and 11632, Mar. 27, 1984, as amended at 53 FR 52369 and 52370, Dec. 27, 1988]

§ 467.16 Pretreatment standards for new sources.

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources. The mass of wastewater pollutants in aluminum forming process wastewater introduced into a POTW shall not exceed the following values:

SUBPART A

Core With an Annealing Furnace Scrubber

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium	0.030	0.013
Cyanide	0.017	0.007
Zinc	0.084	0.035
TTO	0.057
Oil and grease (alternate monitoring parameter)	0.817	0.817

SUBPART A

Core Without an Annealing Furnace Scrubber

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum rolled with neat oils	
Chromium	0.021	0.009
Cyanide	0.011	0.005
Zinc	0.057	0.024
TTO	0.038
Oil and grease (alternate monitoring parameter)	0.54	0.54

SUBPART A

Continuous Sheet Casting Lubricant

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum cast	
Chromium	0.00073	0.00029
Cyanide	0.00039	0.00016
Zinc	0.0020	0.00082
TTO	0.0014
Oil and grease (alternate monitoring parameter)	0.020	0.020

SUBPART A

Solution Heat Treatment Contact Cooling Water

Pollutant or pollutant property	PSNS	
	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (lb/million off-lbs) of aluminum quenched	
Chromium	0.76	0.31
Cyanide	0.41	0.17
Zinc	2.08	0.86
TTO	1.41
Oil and grease (alternate monitoring parameter)	20.37	20.37