

**Environmental Protection Agency**

**§ 468.14**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy surface coated	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy surface coated	
Chromium .....	0.274	0.111
Copper .....	0.951	0.453
Lead .....	0.074	0.066
Nickel .....	0.408	0.274
Zinc .....	0.757	0.312
Oil and grease .....	7.430	7.430
TSS .....	11.145	8.916
pH .....	(1)	(1)

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

**(q) Subpart A—Miscellaneous Waste Streams NSPS.**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy formed	
	English units—pounds/1,000,000 off-pounds of copper or copper alloy formed	
Chromium .....	0.008	0.003
Copper .....	0.027	0.013
Lead .....	0.0021	0.0019
Nickel .....	0.011	0.008
Zinc .....	0.022	0.009
Oil and grease .....	0.218	0.218
TSS .....	0.327	0.261
pH .....	(1)	(1)

Within the range of 7.5 to 10.0 at all times.

[48 FR 36957, Aug. 15, 1983; 48 FR 50718, Nov. 3, 1983]

**§ 468.14 Pretreatment standards for existing sources (PSES).**

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for existing sources:

**(a) Subpart A—Hot Rolling Spent Lubricant PSES.**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy hot rolled	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy hot rolled	
Chromium .....	0.045	0.018
Copper .....	0.195	0.103
Lead .....	0.015	0.013
Nickel .....	0.197	0.130
Zinc .....	0.150	0.062
TTO .....	0.066	0.035
Oil and grease <sup>1</sup> .....	2.060	1.236

<sup>1</sup> For alternate monitoring.

**(b) Subpart A—Cold Rolling Spent Lubricant PSES.**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy cold rolled	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy cold rolled	
Chromium .....	0.166	0.068
Copper .....	0.720	0.379
Lead .....	0.056	0.049
Nickel .....	0.727	0.481
Zinc .....	0.553	0.231
TTO .....	0.246	0.128
Oil and grease <sup>1</sup> .....	7.580	4.548

<sup>1</sup> For alternate monitoring

**(c) Subpart A—Drawing Spent Lubricant PSES.**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy drawn	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy drawn	
Chromium .....	0.037	0.015
Copper .....	0.161	0.085
Lead .....	0.012	0.011
Nickel .....	0.163	0.107
Zinc .....	0.124	0.051
TTO .....	0.055	0.028
Oil and grease <sup>1</sup> .....	1.700	1.020

<sup>1</sup> For alternate monitoring.

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(d) Subpart A—Solution Heat Treatment PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy heat treated	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy heat treated	
Chromium .....	0.284	0.116
Copper .....	1.227	0.646
Lead .....	0.096	0.083
Nickel .....	1.240	0.820
Zinc .....	0.943	0.394
TTO .....	0.419	0.219
Oil and grease <sup>1</sup> .....	12.920	7.752

<sup>1</sup> For alternate monitoring.

(e) Subpart A—Extrusion Heat Treatment PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy heat treated on an extrusion press	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy heat treated on an extrusion press	
Chromium .....	0.00088	0.00036
Copper .....	0.0030	0.0020
Lead .....	0.00030	0.00026
Nickel .....	0.0030	0.0020
Zinc .....	0.0020	0.0010
TTO .....	0.0010	0.00068
Oil and grease <sup>1</sup> .....	0.040	0.024

<sup>1</sup> For alternate monitoring.

(f) Subpart A—Annealing with Water PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy annealed with water	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy annealed with water	
Chromium .....	0.545	0.223
Copper .....	2.356	1.240
Lead .....	0.186	0.161
Nickel .....	2.380	1.574
Zinc .....	1.810	0.756
TTO .....	0.806	0.421
Oil and grease <sup>1</sup> .....	24.800	14.880

<sup>1</sup> For alternate monitoring.

(g) Subpart A—Annealing With Oil PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy annealed with oil	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy annealed with oil	
Chromium .....	0	0
Copper .....	0	0
Lead .....	0	0
Nickel .....	0	0
Zinc .....	0	0
TTO .....	0	0
Oil and grease <sup>1</sup> .....	0	0

<sup>1</sup> For alternate monitoring.

(h) Subpart A—Alkaline Cleaning Rinse PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy alkaline cleaned	
	English units—pounds per 1,000,000-off pounds of copper or copper alloy alkaline cleaned	
Chromium .....	1.854	0.758
Copper .....	8.006	4.214
Lead .....	0.632	0.547
Nickel .....	8.090	5.351
Zinc .....	6.152	2.570
TTO .....	2.739	1.432
Oil and grease <sup>1</sup> .....	84.280	50.568

<sup>1</sup> For alternate monitoring.

(i) Subpart A—Alkaline Cleaning Rinse for Forged Parts PSES.

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Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy forged parts alkaline cleaned	
	English units—pounds per 1,000,000 off—pounds of copper or copper alloy forged parts alkaline cleaned	
Chromium .....	5.562	2.275
Copper .....	24.019	12.642
Lead .....	1.896	1.643
Nickel .....	24.272	16.055
Zinc .....	18.457	7.711
TTO .....	8.217	4.298
Oil and grease <sup>1</sup> .....	252.840	151.704

<sup>1</sup> For alternate monitoring.

**(j) Subpart A—Alkaline Cleaning Bath PSES.**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy alkaline cleaned	
	English units—pounds per 1,000,000 off—pounds of copper or copper alloy alkaline cleaned	
Chromium .....	0.020	0.0084
Copper .....	0.088	0.046
Lead .....	0.0070	0.0060
Nickel .....	0.089	0.059
Zinc .....	0.068	0.028
TTO .....	0.030	0.015
Oil and grease <sup>1</sup> .....	0.93	0.56

<sup>1</sup> For alternate monitoring.

**(k) Subpart A—Pickling Rinse PSES.**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy pickled	
	English units—pounds per 1,000,000 of pounds of copper or copper alloy pickled	
Chromium .....	0.574	0.235
Copper .....	2.481	1.306
Lead .....	0.195	0.169
Nickel .....	2.507	1.658
Zinc .....	1.906	0.796
TTO .....	0.848	0.444
Oil and grease <sup>1</sup> .....	26.120	15.672

<sup>1</sup> For alternate monitoring.

**(l) Subpart A—Pickling Rinse for Forged Parts PSES.**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy forged parts pickled	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy forged parts pickled	
Chromium .....	1.723	0.705
Copper .....	7.444	3.918
Lead .....	0.587	0.509
Nickel .....	7.522	4.975
Zinc .....	5.720	2.389
TTO .....	2.546	1.332
Oil and grease <sup>1</sup> .....	78.360	47.016

<sup>1</sup> For alternate monitoring.

**(m) Subpart A—Pickling Bath PSES.**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy pickled	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy pickled	
Chromium .....	0.051	0.020
Copper .....	0.220	0.116
Lead .....	0.017	0.015
Nickel .....	0.222	0.147
Zinc .....	0.169	0.070
TTO .....	0.075	0.039
Oil and grease <sup>1</sup> .....	2.320	1.392

<sup>1</sup> For alternate monitoring.

**(n) Subpart A—Pickling Fume Scrubber PSES**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy pickled	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy pickled	
Chromium .....	0.275	0.112
Copper .....	1.189	0.626
Lead .....	0.093	0.081
Nickel .....	1.201	0.795
Zinc .....	0.913	0.381
TTO .....	0.406	0.212
Oil and grease <sup>1</sup> .....	12.520	7.512

<sup>1</sup> For alternate monitoring.

**(o) Subpart A—Tumbling or Bur-nishing PSES.**

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Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy tumbled or burnished	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy tumbled or burnished	
Chromium .....	0.256	0.104
Copper .....	1.107	0.583
Lead .....	0.087	0.075
Nickel .....	1.119	0.740
Zinc .....	0.851	0.355
TTO .....	0.378	0.198
Oil and grease <sup>1</sup> .....	11.660	6.996

<sup>1</sup> For alternate monitoring.

(p) Subpart A—Surface Coating PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy surface coated	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy surface coated	
Chromium .....	0.326	0.133
Copper .....	1.411	0.743
Lead .....	0.111	0.096
Nickel .....	1.426	0.943
Zinc .....	1.084	0.453
TTO .....	0.482	0.252
Oil and grease <sup>1</sup> .....	14.860	8.916

<sup>1</sup> For alternate monitoring.

(q) Subpart A—Miscellaneous Waste Streams PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy formed	
	English units—pounds per 1,000,000 off pounds of copper or copper alloy formed	
Chromium .....	0.009	0.003
Copper .....	0.041	0.021
Lead .....	0.003	0.002
Nickel .....	0.041	0.027
Zinc .....	0.031	0.013
TTO .....	0.014	0.007
Oil and grease <sup>1</sup> .....	0.436	0.261

<sup>1</sup> For alternate monitoring.

§ 468.15 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment sources for new sources:

(a) Subpart A—Hot Rolling Spent Lubricant PSNS.

Pollutant or pollutant property	Maximum for any one day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy hot rolled	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy hot rolled	
Chromium .....	0.038	0.015
Copper .....	0.131	0.062
Lead .....	0.010	0.0092
Nickel .....	0.056	0.038
Zinc .....	0.105	0.043
TTO .....	0.035	0.035
Oil and grease <sup>1</sup> .....	1.030	1.030

<sup>1</sup> For alternate monitoring.

(b) Subpart A—Cold Rolling Spent Lubricant PSNS.

Pollutant or pollutant property	Maximum for any one day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy cold rolled	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy cold rolled	
Chromium .....	0.140	0.056
Copper .....	0.485	0.231
Lead .....	0.037	0.034
Nickel .....	0.208	0.140
Zinc .....	0.386	0.159
TTO .....	0.128	0.128
Oil and grease <sup>1</sup> .....	3.790	3.790

<sup>1</sup> For alternate monitoring.

(c) Subpart A—Drawing Spent Lubricant PSNS.

[48 FR 36957, Aug. 15, 1983, as amended at 51 FR 22521, June 20, 1986]