Environmental Protection Agency

TABLE 1—TRANSFER EFFICIENCIES

Application methods	Transfer efficiency	Type of coating
Air atomized spray	0.25	Prime, color, texture, touch-up, and fog coats.
Air-assistd airless spray.	.40	Prime and color coats.
Electrostatic air spray	.40	Do.

where n is the number of coatings of each type used and p is the number of application methods used.

(E) Calculate the volume-weighted average mass of VOC's emitted per unit volume of coating solids applied (N) during each nominal 1-month period for each coating operation for each affected facility by the following equation:

$$N = \frac{M_o + M_d}{L_s T_{avg}}$$

(T_{avg} =T when only one type of coating operation occurs).

(ii) Where the volume-weighted average mass of VOC's emitted to the atmosphere per unit volume of coating solids applied (N) is less than or equal to 1.5 kilograms per liter for prime coats, is less than or equal to 1.5 kilograms per liter for color coats, is less than or equal to 2.3 kilograms per liter for texture coats, and is less than or equal to 2.3 kilograms per liter for touch-up coats, the affected facility is in compliance.

(iii) If each individual coating used by an affected facility has a VOC content (kg VOC/l of solids), as received, which when divided by the lowest transfer efficiency at which the coating is applied for each coating operation results in a value equal to or less than 1.5 kilograms per liter for prime and color coats and equal to or less than 2.3 kilograms per liter for texture and touch-up coats, the affected facility is in compliance provided that no VOC's are added to the coatings during distribution or application.

(iv) If an affected facility uses add-on controls to control VOC emissions and if the owner or operator can demonstrate to the Administrator that the volume-weighted average mass of VOC's emitted to the atmosphere during each nominal 1-month period per

unit volume of coating solids applied (N) is within each of the applicable limits expressed in paragraph (b)(2)(ii) of this section because of this equipment, the affected facility is in compliance. In such cases, compliance will be determined by the Administrator or a case-by-case basis.

[53 FR 2676, Jan. 29, 1988, as amended at 65 FR 61778, Oct. 17, 2000]

§ 60.724 Reporting and recordkeeping requirements.

- (a) The reporting requirements of §60.8(a) apply only to the initial performance test. Each owner or operator subject to the provisions of this subpart shall include the following data in the report of the initial performance test required under §60.8(a):
- (1) Except as provided for in paragraph (a)(2) of this section, the volume-weighted average mass of VOC's emitted to the atmosphere per volume of applied coating solids (N) for the initial nominal 1-month period for each coating operation from each affected facility.
- (2) For each affected facility where compliance is determined under the provisions of §60.723(b)(2)(iii), a list of the coatings used during the initial nominal 1-month period, the VOC content of each coating calculated from data determined using Method 24, and the lowest transfer efficiency at which each coating is applied during the initial nominal 1-month period.
- (b) Following the initial report, each owner or operator shall:
- (1) Report the volume-weighted average mass of VOC's per unit volume of coating solids applied for each coating operation for each affected facility during each nominal 1-month period in which the facility is not in compliance with the applicable emission limits specified in §60.722. Reports of noncompliance shall be submitted on a quarterly basis, occurring every 3 months following the initial report; and
- (2) Submit statements that each affected facility has been in compliance with the applicable emission limits specified in §60.722 during each nominal

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1-month period. Statements of compliance shall be submitted on a semi-annual basis.

- (c) These reports shall be postmarked not later than 10 days after the end of the periods specified in §60.724(b)(1) and §60.724(b)(2).
- (d) Each owner or operator subject to the provisions of this subpart shall maintain at the source, for a period of at least 2 years, records of all data and calculations used to determine monthly VOC emissions from each coating operation for each affected facility as specified in 40 CFR 60.7(d).
- (e) Reporting and recordkeeping requirements for facilities using add-on controls will be determined by the Administrator on a case-by-case basis.

[53 FR 2676, Jan. 29, 1988, as amended at 65 FR 61778, Oct. 17, 2000]

§ 60.725 Test methods and procedures.

- (a) The reference methods in appendix A to this part except as provided under §60.8(b) shall be used to determine compliance with §60.722 as follows:
- (1) Method 24 for determination of VOC content of each coating as received.
- (2) For Method 24, the sample must be at least a 1-liter sample in a 1-liter container.
- (b) Other methods may be used to determine the VOC content of each coating if approved by the Administrator before testing.

§ 60.726 Delegation of authority.

- (a) In delegating implementation and enforcement authority to a State under section 111(c) of the Act, the authorities contained in paragraph (b) of this section shall be retained by the Administrator and not transferred to a State.
- (b) Authorities which will not be delegated to the States:

 $\begin{array}{l} {\rm Section} \ 60.723({\rm b})(1) \\ {\rm Section} \ 60.723({\rm b})(2)({\rm i})(C) \\ {\rm Section} \ 60.723({\rm b})(2)({\rm iv}) \\ {\rm Section} \ 60.724({\rm e}) \\ {\rm Section} \ 60.725({\rm b}) \end{array}$

[53 FR 2676, Jan. 29, 1988, as amended at 53 FR 19300, May 27, 1988]

Subpart UUU—Standards of Performance for Calciners and Dryers in Mineral Industries

SOURCE: 57 FR 44503, Sept. 28, 1992, unless otherwise noted.

§ 60.730 Applicability and designation of affected facility.

- (a) The affected facility to which the provisions of this subpart apply is each calciner and dryer at a mineral processing plant. Feed and product conveyors are not considered part of the affected facility. For the brick and related clay products industry, only the calcining and drying of raw materials prior to firing of the brick are covered.
- (b) An affected facility that is subject to the provisions of subpart LL, Metallic Mineral Processing Plants, is not subject to the provisions of this subpart. Also, the following processes and process units used at mineral processing plants are not subject to the provisions of this subpart: vertical shaft kilns in the magnesium compounds industry; the chlorination-oxidation process in the titanium dioxide industry; coating kilns, mixers, and aerators in the roofing granules industry; and tunnel kilns, tunnel dryers, apron dryers, and grinding equipment that also dries the process material used in any of the 17 mineral industries (as defined in §60.731, "Mineral processing plant").
- (c) The owner or operator of any facility under paragraph (a) of this section that commences construction, modification, or reconstruction after April 23, 1986, is subject to the requirements of this subpart.

§ 60.731 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Clean Air Act and in subpart A of this part.

Calciner means the equipment used to remove combined (chemically bound) water and/or gases from mineral material through direct or indirect heating. This definition includes expansion furnaces and multiple hearth furnaces.

Control device means the air pollution control equipment used to reduce particulate matter emissions released to