

(b) The use of such allowable stress values must be specially approved by the Coast Guard for each application. Further information may be obtained by writing to the Coast Guard CG-521.

(c) Submittals must include information and calculations specified by the Coast Guard CG-521 to demonstrate that the allowable stress for the material cannot be exceeded under any possible combination of vessel loads and metal temperature.

[CGD 73-133R, 39 FR 9179, Mar. 8, 1974, as amended by CGD 82-063b, 48 FR 4781, Feb. 3, 1983; CGD 95-072, 60 FR 50462, Sept. 29, 1995; CGD 96-041, 61 FR 50727, 50728, Sept. 27, 1996; USCG-2009-0702, 74 FR 49228, Sept. 25, 2009]

Subpart 54.10—Inspection, Reports, and Stamping

§ 54.10-1 Scope (modifies UG-90 through UG-103 and UG-115 through UG-120).

The inspection, tests, stamping, and reports for pressure vessels shall be as required by paragraphs UG-90 through UG-103 and UG-115 through UG-120 of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01-1) except as noted otherwise in this subpart.

[CGFR 68-82, 33 FR 18828, Dec. 18, 1968, as amended by USCG-2003-16630, 73 FR 65167, Oct. 31, 2008]

§ 54.10-3 Marine inspectors (replaces UG-90 and UG-91, and modifies UG-92 through UG-103).

(a) Only marine inspectors shall apply the Coast Guard Symbol. They will not apply any other code symbol to pressure vessels.

(b) All pressure vessels not exempted under provisions of § 54.01-15 shall be inspected by a marine inspector referring to procedures outlined in UG-92 through UG-103 of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01-1) and §§ 50.30-10, 50.30-15, and 50.30-20 of this subchapter. The marine inspector will then stamp the vessel with the Coast Guard Symbol.

(c) Pressure vessels described in § 54.01-5(c)(3), except pressure vessels in systems regulated under § 58.60 of this chapter, must be visually examined by a marine inspector prior to installa-

tion. The marine inspector also reviews the associated plans and manufacturers' data reports. If, upon inspection, the pressure vessel complies with the applicable requirements in § 54.01-5, the marine inspector stamps the pressure vessel with the Coast Guard Symbol.

[CGFR 68-82, 33 FR 18828, Dec. 18, 1968, as amended by CGD 77-147, 47 FR 21810, May 20, 1982; USCG-2003-16630, 73 FR 65167, Oct. 31, 2008]

§ 54.10-5 Maximum allowable working pressure (reproduces UG-98).

(a) The maximum allowable working pressure for a vessel is the maximum pressure permissible at the top of the vessel in its normal operating position at the designated coincident temperature specified for that pressure. It is the least of the values found for maximum allowable working pressure for any of the essential parts of the vessel by the principles given in paragraph (b) of this section and adjusted for any difference in static head that may exist between the part considered and the top of the vessel. (See Appendix 3 of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01-1).)

(b) The maximum allowable working pressure for a vessel part is the maximum internal or external pressure, including the static head hereon, as determined by the rules and formulas in section VIII of the ASME Boiler and Pressure Vessel Code, together with the effect of any combination of loadings listed in UG-22 of section VIII of the ASME Boiler and Pressure Vessel Code (see 46 CFR 54.01-30) that are likely to occur, or the designated coincident operating temperature, excluding any metal thickness specified as corrosion allowance. (See UG-25 of section VIII of the ASME Boiler and Pressure Vessel Code.)

(c) Maximum allowable working pressure may be determined for more than one designated operating temperature, using for each temperature the applicable allowable stress value.

NOTE: Table 54.10-5 gives pictorially the interrelation among the various pressure levels pertinent to this part of the regulations. It includes reference to section VIII of the ASME Boiler and Pressure Vessel Code for definitions and explanations.