

§ 160.028-2

from a height of 3 m (10 ft.). The supporting arrangement and platform must not show any damage that would affect the serviceability of the float or platform.

(d) As part of the buoyancy test required in §160.010-7(e) of this chapter, the platform must be loaded with weights equal to $\frac{1}{2}$ the rated capacity of the float. There must be no damage to the supporting arrangement or platform as a result of this test.

NOTE: Since the weights on the platform will be submerged during this test, allowance must be made for the displacement of the submerged weights. The weight required is calculated by the formula $W=(18d)/(d-4895)$, where W is the required submerged weight per person (in kg) and d is the density of the material (in kg/m³). (In customary U.S. units, the formula is $W=40d)/(d-63)$ where W is in lb. and d is in lb./ft.³).

Subpart 160.028—Signal Pistols for Red Flare Distress Signals

SOURCE: CGD 76-048a and 76-048b, 44 FR 73078, Dec. 17, 1979, unless otherwise noted.

§ 160.028-2 Type.

(a) Each signal pistol for launching a parachute distress signal that meets subpart 160.024 of this part must be of the center-firing type having chamber and bore dimensions within the limits indicated by Figure No. 160.028-2(a).

(b) A signal pistol for launching an aerial flare not under paragraph (a) of this section may have any chamber and bore dimensions if they are not the dimensions for a conventional round of ammunition.

§ 160.028-3 Materials, workmanship, construction, and performance requirements.

(a) *Materials.* The materials used in signal pistols shall conform strictly to the specifications and drawings submitted by the manufacturer and approved by the Commandant. In general, all parts shall be corrosion-resistant or properly protected against corrosion. The ejection mechanism shall be of material possessing excellent wearing qualities.

(b) *Workmanship.* Signal pistols shall be of first class workmanship and shall be free from imperfections of manufac-

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ture affecting their serviceability or appearance.

(c) *Construction and performance requirements.* (Pistols intended for signals meeting Subpart 160.024). Signal pistols shall be of rugged construction and shall operate satisfactorily in firing and ejecting pistol-projected parachute red flare distress signals of the type covered by Subpart 160.024. The ejection mechanism shall be of sturdy design capable of withstanding rough and repeated usage. The overall size and weight of signal pistols should be kept to a minimum consistent with adequate strength and safety. When the pistol is cocked and the trigger is pulled, the firing pin shall project between 1.52 mm and 2.54 mm (0.060 in. and 0.100 in.) beyond the face plate of the frame. When the barrel is locked in the firing position, the barrel chamber shall be not more than 0.25 mm (0.010 in.) from the face plate of the frame.

§ 160.028-4 Approval and production tests.

(a) *Approval test.* An independent laboratory accepted by the Commandant under §159.010 of this chapter must test three pistols in accordance with the operational test in paragraph (c) of this section.

(b) *Production inspections and tests.* Production inspections and tests of each pistol must be conducted under the procedures in §159.007 of this chapter. Each pistol which passes the production inspections and tests must be stamped with the letters "P.T." Each pistol which fails the test must not be represented as meeting this subpart or as being approved by the Coast Guard.

(1) *Inspections and tests by the manufacturer.* The manufacturer's quality control procedures must include the inspection of the pistols during production, and inspection of the finished pistols, to determine that the pistols are being produced in accordance with the approved plans. Each pistol must be tested in accordance with the operational test in paragraph (c) of this section, except that checking of the chamber and bore dimensions is not required.

(2) *Inspections and tests by an independent laboratory.* An independent laboratory accepted by the Commandant