(a) Each Specification 21PF–1 overpack for which construction began after March 31, 1989, must meet the requirements of Specification 21PF–1B, in conformance with drawings E-S-31536-J-P, and S1E-31536-J2-B of DOE CAPE–1662, Rev. 1, Supplement 1 (IBR, see § 171.7 of this subchapter).
(b) With the exception of the closure nuts and bolts, all metal parts of the Specification 21PF–1B must be of stainless steel as shown on the drawings referred to in paragraph (a) of this section.

§ 178.358–5  Required markings.
(a) Markings must be as prescribed in § 178.3.
(b) Specification marking on the outside of each overpack must be as follows: “USA-DOT-21PF–1”, “1A”, “1B”, or “2”, as appropriate.

§ 178.358–6  Typical assembly detail.
(a) Specification 21PF–1 (horizontal loading overpack).
(b) Specification 21PF-1A and 21PF-1B (horizontal loading overpack).
(c) Specification 21PF-2 (end loading overpack).
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