SUBCHAPTER C—AIRCRAFT

PART 21—CERTIFICATION PROCEDURES FOR PRODUCTS AND PARTS

SPECIAL FEDERAL AVIATION REGULATION NO. 88

Subpart A—General

Sec.
21.1 Applicability and definitions.
21.2 Falsification of applications, reports, or records.
21.3 Reporting of failures, malfunctions, and defects.
21.4 ETOPS reporting requirements.
21.5 Airplane or Rotorcraft Flight Manual.
21.6 Manufacture of new aircraft, aircraft engines, and propellers.
21.7 Continued airworthiness and safety improvements for transport category airplanes.
21.8 Approval of articles.
21.9 Replacement and modification articles.

Subpart B—Type Certificates

21.11 Applicability.
21.13 Eligibility.
21.15 Application for type certificate.
21.16 Special conditions.
21.17 Designation of applicable regulations.
21.19 Changes requiring a new type certificate.
21.20 Compliance with applicable requirements.
21.21 Issue of type certificate: normal, utility, acrobatic, commuter, and transport category aircraft; manned free balloons; special classes of aircraft; aircraft engines; propellers.
21.23 [Reserved]
21.24 Issuance of type certificate: primary category aircraft.
21.27 Issue of type certificate: surplus aircraft of the Armed Forces.
21.31 Type design.
21.33 Inspection and tests.
21.35 Flight tests.
21.39 Flight test instrument calibration and correction report.
21.41 Type certificate.
21.43 Location of manufacturing facilities.
21.45 Privileges.
21.47 Transferability.
21.49 Availability.

Subpart C—Provisional Type Certificates

21.71 Applicability.
21.73 Eligibility.
21.75 Application.
21.77 Duration.
21.79 Transferability.
21.81 Requirements for issue and amendment of Class I provisional type certificates.
21.83 Requirements for issue and amendment of Class II provisional type certificates.
21.85 Provisional amendments to type certificates.

Subpart D—Changes to Type Certificates

21.91 Applicability.
21.93 Classification of changes in type design.
21.95 Approval of minor changes in type design.
21.97 Approval of major changes in type design.
21.99 Required design changes.
21.101 Designation of applicable regulations.

Subpart E—Supplemental Type Certificates

21.111 Applicability.
21.113 Requirement for supplemental type certificate.
21.115 Applicable requirements.
21.117 Issue of supplemental type certificates.
21.119 Privileges.
21.120 Responsibility of supplemental type certificate holders to provide written permission for alterations.

Subpart F—Production Under Type Certificate

21.121 Applicability.
21.122 Location of or change to manufacturing facilities.
21.123 Production under type certificate.
21.125 [Reserved]
21.130 Statement of conformity.
Federal Aviation Administration, DOT

Subpart G—Production Certificates

21.131 Applicability.
21.132 Eligibility.
21.133 Application.
21.135 Organization.
21.137 Quality system.
21.139 Location of or change to manufacturing facilities.
21.140 Inspections and tests.
21.141 Issuance.
21.142 Production limitation record.
21.143 Duration.
21.144 Transferability.
21.145 Privileges.
21.146 Responsibility of holder.
21.147 Amendment of production certificates.
21.150 Changes in quality system.

Subpart H—Airworthiness Certificates

21.171 Applicability.
21.173 Eligibility.
21.177 Amendment or modification.
21.179 Transferability.
21.181 Duration.
21.182 Aircraft identification.
21.183 Issue of standard airworthiness certificates for normal, utility, acrobatic, commuter, and transport category aircraft; manned free balloons; and special classes of aircraft.
21.184 Issue of special airworthiness certificates for primary category aircraft.
21.185 Issue of airworthiness certificates for restricted category aircraft.
21.189 Issue of airworthiness certificate for limited category aircraft.
21.190 Issue of a special airworthiness certificate for a light-sport category aircraft.
21.191 Experimental certificates.
21.195 Experimental certificates: Aircraft to be used for market surveys, sales demonstrations, and customer crew training.
21.197 Special flight permits.
21.199 Issue of special flight permits.

Subpart I—Provisional Airworthiness Certificates

21.211 Applicability.
21.213 Eligibility.
21.215 Application.
21.217 Duration.
21.219 Transferability.
21.221 Class I provisional airworthiness certificates.
21.223 Class II provisional airworthiness certificates.
21.225 Provisional airworthiness certificates corresponding with provisional amendments to type certificates.

Subpart J [Reserved]

Subpart K—Parts Manufacturer Approvals

21.301 Applicability.
21.303 Application.
21.305 Organization.
21.307 Quality system.
21.309 Location of or change to manufacturing facilities.
21.310 Inspections and tests.
21.311 Issuance.
21.313 Duration.
21.314 Transferability.
21.316 Responsibility of holder.
21.319 Design changes.
21.320 Changes in quality system.

Subpart L—Export Airworthiness Approvals

21.325 Export airworthiness approvals.
21.327 Application.
21.329 Issuance of export certificates of airworthiness.
21.331 Issuance of export airworthiness approvals for aircraft engines, propellers, and articles.
21.335 Responsibilities of exporters.

Subpart M [Reserved]

Subpart N—Acceptance of Aircraft Engines, Propellers, and Articles for Import

21.500 Acceptance of aircraft engines and propellers.

Subpart O—Technical Standard Order Approvals

21.601 Applicability and definitions.
21.603 Application.
21.605 Organization.
21.607 Quality system.
21.609 Location of or change to manufacturing facilities.
21.610 Inspections and tests.
21.611 Issuance.
21.613 Duration.
21.614 Transferability.
21.616 Responsibility of holder.
21.618 Approval for deviation.
21.619 Design changes.
21.620 Changes in quality system.
Subpart P—Special Federal Aviation Regulations

21.700 SFAR No. 111—Lavatory oxygen systems.  


Editorial Note: For miscellaneous amendments to cross references in this Part 21 see Amdt. 21–10, 31 FR 9211, July 6, 1966.


SPECIAL FEDERAL AVIATION REGULATION Part 21 APPEAR AT 74 FR 53384, OCT. 16, 2009.

21.700 SFAR No. 111—Lavatory oxygen systems to cross references in this Part 21 see 44711, 44713, 44715, 45303.

1. Applicability. This SFAR applies to the holders of type certificates, and supplemental type certificates that may affect the airplane fuel tank system, for turbine-powered transport category airplanes, provided the type certificate was issued after January 1, 1958, and the airplane has either a maximum type certificated passenger capacity of 30 or more, or a maximum type certificated payload capacity of 7,500 pounds or more. This SFAR also applies to applicants for type certificates, amendments to a type certificate, and supplemental type certificates affecting the fuel tank systems for those airplanes identified above, if the application was filed before June 6, 2001, the effective date of this SFAR, and the certificate was not issued before June 6, 2001.

2. Compliance: Each type certificate holder, and each supplemental type certificate holder of a modification affecting the airplane fuel tank system, must accomplish the following within the compliance times specified in paragraph (e) of this section:
   (a) Conduct a safety review of the airplane fuel tank system to determine that the design meets the requirements of §§ 25.901 and 25.981(a) and (b) of this chapter. If the current design does not meet these requirements, develop all design changes to the fuel tank system that are necessary to meet these requirements. The FAA (Aircraft Certification Office (ACO), or office of the Transport Airplane Directorate, having cognizance over the type certificate for the affected airplane) may grant an extension of the 18-month compliance time for development of design changes if:
      (1) The safety review is completed within the compliance time;
      (2) Necessary design changes are identified within the compliance time; and
      (3) Additional time can be justified, based on the holder’s demonstrated aggressiveness in performing the safety review, the complexity of the necessary design changes, the availability of interim actions to provide an acceptable level of safety, and the resulting level of safety.
   (b) Develop all maintenance and inspection instructions necessary to maintain the design features required to preclude the existence or development of an ignition source within the fuel tank system of the airplane.
   (c) Submit a report for approval to the FAA Aircraft Certification Office (ACO), or office of the Transport Airplane Directorate, having cognizance over the type certificate for the affected airplane, that:
      (1) Provides substantiation that the airplane fuel tank system design, including all necessary design changes, meets the requirements of §§ 25.901 and 25.981(a) and (b) of this chapter; and
      (2) Contains all maintenance and inspection instructions necessary to maintain the design features required to preclude the existence or development of an ignition source within the fuel tank system throughout the operational life of the airplane.
   (d) The Aircraft Certification Office (ACO), or office of the Transport Airplane Directorate, having cognizance over the type certificate for the affected airplane, may approve a report submitted in accordance with paragraph (c) if it determines that any provisions of this SFAR not complied with are compensated for by factors that provide an equivalent level of safety.
   (e) Each type certificate holder must comply no later than December 6, 2002, or within 18 months after the issuance of a type certificate for which application was filed before June 6, 2001, whichever is later; and each supplemental type certificate holder of a modification affecting the airplane fuel tank system must comply no later than June 6, 2003, or within 18 months after the issuance of a supplemental type certificate for which application was filed before June 6, 2001, whichever is later.


Subpart A—General

§ 21.1 Applicability and definitions.

(a) This part prescribes—
   (1) Procedural requirements for issuing and changing—
      (i) Design approvals;
      (ii) Production approvals;
      (iii) Airworthiness certificates; and
      (iv) Airworthiness approvals;
   (2) Rules governing applicants for, and holders of, any approval or certificate specified in paragraph (a)(1) of this section; and
§ 21.2 Falsification of applications, reports, or records.

(a) A person may not make or cause to be made—

(1) Any fraudulent, intentionally false, or misleading statement on any application for a certificate or approval under this part;

(2) Any fraudulent, intentionally false, or misleading statement in any record or report that is kept, made, or used to show compliance with any requirement of this part;

(3) Any reproduction for a fraudulent purpose of any certificate or approval issued under this part.

(b) The commission by any person of an act prohibited under paragraph (a) of this section is a basis for—

(1) Denying issuance of any certificate or approval under this part; and

(2) Suspending or revoking any certificate or approval issued under this part and held by that person.

§ 21.3 Reporting of failures, malfunctions, and defects.

(a) The holder of a type certificate (including amended or supplemental type certificates), a PMA, or a TSO authorization, or the licensee of a type certificate must report any failure, malfunction, or defect in any product or article manufactured by it that it determines has resulted in any of the occurrences listed in paragraph (c) of this section.

(b) The holder of a type certificate (including amended or supplemental type certificates), a PMA, or a TSO authorization, or the licensee of a type certificate must report any defect in any product or article manufactured by it that has left its quality system and that it determines could result in any of the occurrences listed in paragraph (c) of this section.

(c) The following occurrences must be reported as provided in paragraphs (a) and (b) of this section:

(1) Fires caused by a system or equipment failure, malfunction, or defect.

(2) An engine exhaust system failure, malfunction, or defect which causes damage to the engine, adjacent aircraft structure, equipment, or components.

(3) The accumulation or circulation of toxic or noxious gases in the crew compartment or passenger cabin.

(4) A malfunction, failure, or defect of a propeller control system.

(5) A propeller or rotorcraft hub or blade structural failure.
§ 21.4 ETOPS reporting requirements.

(a) Early ETOPS reporting, tracking, and resolving problems. The holder of a type certificate for an airplane-engine combination approved using the Early ETOPS method specified in part 25, Appendix K, of this chapter must use a system for reporting, tracking, and resolving each problem resulting in one of the occurrences specified in paragraph (a)(6) of this section.

(1) The system must identify how the type certificate holder will promptly identify problems, report them to the responsible FAA aircraft certification office, and propose a solution to the
FAA to resolve each problem. A proposed solution must consist of—
   (i) A change in the airplane or engine type design;
   (ii) A change in a manufacturing process;
   (iii) A change in an operating or maintenance procedure; or
   (iv) Any other solution acceptable to the FAA.

(2) For an airplane with more than two engines, the system must be in place for the first 250,000 world fleet engine-hours for the approved airplane-engine combination.

(3) For two-engine airplanes, the system must be in place for the first 250,000 world fleet engine-hours for the approved airplane-engine combination and after that until—
   (i) The world fleet 12-month rolling average IFSD rate is at or below the rate required by paragraph (b)(2) of this section; and
   (ii) The FAA determines that the rate is stable.

(4) For an airplane-engine combination that is a derivative of an airplane-engine combination previously approved for ETOPS, the system need only address those problems specified in the following table, provided the type certificate holder obtains prior authorization from the FAA:

<table>
<thead>
<tr>
<th>If the change does not require a new airplane type certificate and . . .</th>
<th>Then the Problem Tracking and Resolution System must address . . .</th>
</tr>
</thead>
<tbody>
<tr>
<td>(i) Requires a new engine type certificate ..................................</td>
<td>All problems applicable to the new engine installation, and for the remainder of the airplane, problems in changed systems only.</td>
</tr>
<tr>
<td>(ii) Does not require a new engine type certificate .....................</td>
<td>Problems in changed systems only.</td>
</tr>
</tbody>
</table>

(5) The type certificate holder must identify the sources and content of data that it will use for its system. The data must be adequate to evaluate the specific cause of any in-service problem reportable under this section or §21.3(c) that could affect the safety of ETOPS.

(6) In implementing this system, the type certificate holder must report the following occurrences:
   (i) IFSDs, except planned IFSDs performed for flight training. 
   (ii) For two-engine airplanes, IFSD rates.
   (iii) Inability to control an engine or obtain desired thrust or power.
   (iv) Precautionary thrust or power reductions.
   (v) Degraded ability to start an engine in flight.
   (vi) Inadvertent fuel loss or unavailability, or uncorrectable fuel imbalance in flight.
   (vii) Turn backs or diversions for failures, malfunctions, or defects associated with an ETOPS group 1 significant system.
   (viii) Loss of any power source for an ETOPS group 1 significant system, including any power source designed to provide backup power for that system.
   (ix) Any event that would jeopardize the safe flight and landing of the airplane on an ETOPS flight.
   (x) Any unscheduled engine removal for a condition that could result in one of the reportable occurrences listed in this paragraph.

(b) Reliability of two-engine airplanes—
   (1) Reporting of two-engine airplane in-service reliability. The holder of a type certificate for an airplane approved for ETOPS and the holder of a type certificate for an engine installed on an airplane approved for ETOPS must report monthly to their respective FAA type certificate holding office on the reliability of the world fleet of those airplanes and engines. The report provided by both the airplane and engine type certificate holders must address each airplane-engine combination approved for ETOPS. The FAA may approve quarterly reporting if the airplane-engine combination demonstrates an IFSD rate at or below those specified in paragraph (b)(2) of this section for a period acceptable to the FAA. This reporting may be combined with the reporting required by §21.3. The responsible type certificate holder must investigate any cause of an IFSD resulting from an occurrence
§ 21.5 Airplane or Rotorcraft Flight Manual.

(a) With each airplane or rotorcraft not type certificated with an Airplane or Rotorcraft Flight Manual and having no flight time before March 1, 1979, the holder of a type certificate (including amended or supplemental type certificates) or the licensee of a type certificate must make available to the owner at the time of delivery of the aircraft a current approved Airplane or Rotorcraft Flight Manual.

(b) The Airplane or Rotorcraft Flight Manual required by paragraph (a) of this section must contain the following information:

(1) The operating limitations and information required to be furnished in an Airplane or Rotorcraft Flight Manual or in manual material, markings, and placards, by the applicable regulations under which the airplane or rotorcraft was type certificated.

(2) The maximum ambient atmospheric temperature for which engine cooling was demonstrated must be stated in the performance information section of the Flight Manual, if the applicable regulations under which the aircraft was type certificated do not require ambient temperature on engine cooling operating limitations in the Flight Manual.


§ 21.6 Manufacture of new aircraft, aircraft engines, and propellers.

(a) Except as specified in paragraphs (b) and (c) of this section, no person may manufacture a new aircraft, aircraft engine, or propeller based on a type certificate unless the person—

(1) Is the holder of the type certificate or has a licensing agreement from the holder of the type certificate to manufacture the product; and

(2) Meets the requirements of subpart F or G of this part.

(b) A person may manufacture one new aircraft based on a type certificate without meeting the requirements of paragraph (a) of this section if that person can provide evidence acceptable to the FAA that the manufacture of the aircraft by that person began before August 5, 2004.

(c) The requirements of this section do not apply to—
(1) New aircraft imported under the provisions of §§21.183(c), 21.184(b), or 21.185(c); and
(2) New aircraft engines or propellers imported under the provisions of §21.500.


§ 21.7 Continued airworthiness and safety improvements for transport category airplanes.

(a) On or after December 10, 2007, the holder of a design approval and an applicant for a design approval must comply with the applicable continued airworthiness and safety improvement requirements of part 26 of this subchapter.

(b) For new transport category airplanes manufactured under the authority of the FAA, the holder or licensee of a type certificate must meet the applicable continued airworthiness and safety improvement requirements specified in part 26 of this subchapter. Those requirements only apply if the FAA has jurisdiction over the organization responsible for final assembly of the airplane.


§ 21.8 Approval of articles.

If an article is required to be approved under this chapter, it may be approved—
(a) Under a PMA;
(b) Under a TSO;
(c) In conjunction with type certification procedures for a product; or
(d) In any other manner approved by the FAA.


§ 21.9 Replacement and modification articles.

(a) If a person knows, or should know, that a replacement or modification article is reasonably likely to be installed on a type-certificated product, the person may not produce that article unless it is—
(1) Produced under a type certificate;
(2) Produced under an FAA production approval;
(3) A standard part (such as a nut or bolt) manufactured in compliance with a government or established industry specification;
(4) A commercial part as defined in §21.1 of this part;
(5) Produced by an owner or operator for maintaining or altering that owner or operator’s product; or
(6) Fabricated by an appropriately rated certificate holder with a quality system, and consumed in the repair or alteration of a product or article in accordance with part 43 of this chapter.

(b) Except as provided in paragraphs (a)(1) through (a)(2) of this section, a person who produces a replacement or modification article for sale may not represent that part as suitable for installation on a type-certificated product.

(c) Except as provided in paragraphs (a)(1) through (a)(2) of this section, a person may not sell or represent an article as suitable for installation on an aircraft type-certificated under §§21.25(a)(2) or 21.27 unless that article—
(1) Was declared surplus by the U.S. Armed Forces, and
(2) Was intended for use on that aircraft model by the U.S. Armed Forces.


Subpart B—Type Certificates

SOURCE: Docket No. 5085, 29 FR 14564, Oct. 24, 1964, unless otherwise noted.

§ 21.11 Applicability.

This subpart prescribes—
(a) Procedural requirements for the issue of type certificates for aircraft, aircraft engines, and propellers; and
(b) Rules governing the holders of those certificates.

§ 21.13 Eligibility.

Any interested person may apply for a type certificate.

[Ampt. 21–25, 34 FR 14068, Sept. 5, 1969]
§ 21.15 Application for type certificate.

(a) An application for a type certificate is made on a form and in a manner prescribed by the FAA and is submitted to the appropriate aircraft certification office.

(b) An application for an aircraft type certificate must be accompanied by a three-view drawing of that aircraft and available preliminary basic data.

(c) An application for an aircraft engine type certificate must be accompanied by a description of the engine design features, the engine operating characteristics, and the proposed engine operating limitations.


§ 21.16 Special conditions.

If the FAA finds that the airworthiness regulations of this subchapter do not contain adequate or appropriate safety standards for an aircraft, aircraft engine, or propeller because of a novel or unusual design feature of the aircraft, aircraft engine or propeller, he prescribes special conditions and amendments thereto for the product. The special conditions are issued in accordance with part 11 of this chapter and contain such safety standards for the aircraft, aircraft engine or propeller as the FAA finds necessary to establish a level of safety equivalent to that established in the regulations.


§ 21.17 Designation of applicable regulations.

(a) Except as provided in §§23.2, 25.2, 27.2, 29.2, and in parts 26, 34 and 36 of this subchapter, an applicant for a type certificate must show that the aircraft, aircraft engine, or propeller concerned meets—

(1) The applicable requirements of this subchapter that are effective on the date of application for that certificate unless—

(i) Otherwise specified by the FAA; or

(ii) Compliance with later effective amendments is elected or required under this section; and

(2) Any special conditions prescribed by the FAA.

(b) For special classes of aircraft, including the engines and propellers installed thereon (e.g., gliders, airships, and other nonconventional aircraft), for which airworthiness standards have not been issued under this subchapter, the applicable requirements will be the portions of those other airworthiness requirements contained in parts 23, 25, 27, 29, 31, 33, and 35 found by the FAA to be appropriate for the aircraft and applicable to a specific type design, or such airworthiness criteria as the FAA may find provide an equivalent level of safety to those parts.

(c) An application for type certification of a transport category aircraft is effective for 5 years and an application for any other type certificate is effective for 3 years, unless an applicant shows at the time of application that his product requires a longer period of time for design, development, and testing, and the FAA approves a longer period.

(d) In a case where a type certificate has not been issued, or it is clear that a type certificate will not be issued, within the time limit established under paragraph (c) of this section, the applicant may—

(1) File a new application for a type certificate and comply with all the provisions of paragraph (a) of this section applicable to an original application; or

(2) File for an extension of the original application and comply with the applicable airworthiness requirements of this subchapter that were effective on a date, to be selected by the applicant, not earlier than the date which precedes the date of issue of the type certificate by the time limit established under paragraph (c) of this section for the original application.

(e) If an applicant elects to comply with an amendment to this subchapter that is effective after the filing of the application for a type certificate, he must also comply with any other amendment that the FAA finds is directly related.
(f) For primary category aircraft, the requirements are:

(1) The applicable airworthiness requirements contained in parts 23, 27, 31, 33, and 35 of this subchapter, or such other airworthiness criteria as the FAA may find appropriate and applicable to the specific design and intended use and provide a level of safety acceptable to the FAA.

(2) The noise standards of part 36 applicable to primary category aircraft.

§ 21.19 Changes requiring a new type certificate.

Each person who proposes to change a product must apply for a new type certificate if the FAA finds that the proposed change in design, power, thrust, or weight is so extensive that a substantially complete investigation of compliance with the applicable regulations is required.

§ 21.20 Compliance with applicable requirements.

The applicant for a type certificate, including an amended or supplemental type certificate, must—

(a) Show compliance with all applicable requirements and must provide the FAA the means by which such compliance has been shown; and

(b) Provide a statement certifying that the applicant has complied with the applicable requirements.

§ 21.21 Issue of type certificate: normal, utility, acrobatic, commuter, and transport category aircraft; manned free balloons; special classes of aircraft; aircraft engines; propellers.

An applicant is entitled to a type certificate for an aircraft in the normal, utility, acrobatic, commuter, or transport category, or for a manned free balloon, special class of aircraft, or an aircraft engine or propeller, if—

(a) The product qualifies under §21.27; or

(b) The applicant submits the type design, test reports, and computations necessary to show that the product to be certificated meets the applicable airworthiness, aircraft noise, fuel venting, and exhaust emission requirements of this subchapter and any special conditions prescribed by the FAA, and the FAA finds—

(1) Upon examination of the type design, and after completing all tests and inspections, that the type design and the product meet the applicable noise, fuel venting, and emissions requirements of this subchapter, and further finds that they meet the applicable airworthiness requirements of this subchapter or that any airworthiness provisions not complied with are compensated for by factors that provide an equivalent level of safety; and

(2) For an aircraft, that no feature or characteristic makes it unsafe for the category in which certification is requested.

§ 21.23 [Reserved]

§ 21.24 Issuance of type certificate: primary category aircraft.

(a) The applicant is entitled to a type certificate for an aircraft in the primary category if—

(1) The aircraft—

(i) Is unpowered; is an airplane powered by a single, naturally aspirated engine with a 61-knot or less \( V_{so} \) stall speed as defined in §23.49; or is a rotorcraft with a 6-pound per square foot main rotor disc loading limitation, under sea level standard day conditions;

(ii) Weighs not more than 2,700 pounds; or, for seaplanes, not more than 3,375 pounds;

(iii) Has a maximum seating capacity of not more than four persons, including the pilot; and

(iv) Has an unpressurized cabin.

(2) The applicant has submitted—
§ 21.25 Issue of type certificate: Restricted category aircraft.

(a) An applicant is entitled to a type certificate for an aircraft in the restricted category for special purpose operations if he shows compliance with the applicable noise requirements of Part 36 of this chapter, and if he shows that no feature or characteristic of the aircraft makes it unsafe when it is operated under the limitations prescribed for its intended use, and that the aircraft—

(1) Meets the airworthiness requirements of an aircraft category except those requirements that the FAA finds inappropriate for the special purpose for which the aircraft is to be used; or

(2) Is of a type that has been manufactured in accordance with the requirements of and accepted for use by, an Armed Force of the United States and has been later modified for a special purpose.

(b) For the purposes of this section, “special purpose operations” includes—

(1) Agricultural (spraying, dusting, and seeding, and livestock and predatory animal control);

(2) Forest and wildlife conservation;

(3) Aerial surveying (photography, mapping, and oil and mineral exploration);

(4) Patrolling (pipelines, power lines, and canals);

(5) Weather control (cloud seeding);

(6) Aerial advertising (skywriting, banner towing, airborne signs and public address systems); and

(7) Any other operation specified by the FAA.


§ 21.25 Except as provided by paragraph (c) of this section, a statement, in a form and manner acceptable to the FAA, certifying that: the applicant has completed the engineering analysis necessary to demonstrate compliance with the applicable airworthiness requirements; the applicant has conducted appropriate flight, structural, propulsion, and systems tests necessary to show that the aircraft, its components, and its equipment are reliable and function properly; the type design complies with the airworthiness standards and noise requirements established for the aircraft under §21.17(f); and no feature or characteristic makes it unsafe for its intended use;

(i) The flight manual required by §21.5(b), including any information required to be furnished by the applicable airworthiness standards;

(ii) Instructions for continued airworthiness in accordance with §21.50(b); and

(iv) A report that summarizes how compliance with each provision of the type certification basis was determined; lists the specific documents in which the type certification data information is provided; lists all necessary drawings and documents used to define the type design; and lists all the engineering reports on tests and computations that the applicant must retain and make available under §21.49 to substantiate compliance with the applicable airworthiness standards.

(3) The FAA finds that—

(i) The aircraft complies with those applicable airworthiness requirements approved under §21.17(f) of this part; and

(ii) The aircraft has no feature or characteristic that makes it unsafe for its intended use.

(b) An applicant may include a special inspection and preventive maintenance program as part of the aircraft’s type design or supplemental type design.

(c) For aircraft manufactured outside of the United States in a country with which the United States has a bilateral airworthiness agreement for the acceptance of these aircraft, and from which the aircraft is to be imported into the United States—

(1) The statement required by paragraph (a)(2)(i) of this section must be made by the civil airworthiness authority of the exporting country; and

(2) The required manuals, placards, listings, instrument markings, and documents required by paragraphs (a) and (b) of this section must be submitted in English.

§ 21.27 Issue of type certificate: surplus aircraft of the Armed Forces.

(a) Except as provided in paragraph (b) of this section an applicant is entitled to a type certificate for an aircraft in the normal, utility, acrobatic, commuter, or transport category that was designed and constructed in the United States, accepted for operational use, and declared surplus by an Armed Force of the United States, and that is shown to comply with the applicable certification requirements in paragraph (f) of this section.

(b) An applicant is entitled to a type certificate for a surplus aircraft of the Armed Forces of the United States that is a counterpart of a previously type certificated civil aircraft, if he shows compliance with the regulations governing the original civil aircraft type certificate.

(c) Aircraft engines, propellers, and their related accessories installed in surplus Armed Forces aircraft, for which a type certificate is sought by the applicant shows that on the basis of the previous military qualifications, acceptance, and service record, the product provides substantially the same level of airworthiness as would be provided if the engines or propellers were type certificated under part 33 or 35 of this subchapter.

(d) The FAA may relieve an applicant from strict compliance with a specific provision of the applicable requirements in paragraph (f) of this section, if the FAA finds that the method of compliance proposed by the applicant provides substantially the same level of airworthiness and that strict compliance with those regulations would impose a severe burden on the applicant. The FAA may use experience that was satisfactory to an Armed Force of the United States in making such a determination.

(e) The FAA may require an applicant to comply with special conditions and later requirements than those in paragraphs (c) and (f) of this section, if the FAA finds that compliance with the listed regulations would not ensure an adequate level of airworthiness for the aircraft.

(f) Except as provided in paragraphs (b) through (e) of this section, an applicant for a type certificate under this section must comply with the appropriate regulations listed in the following table:

<table>
<thead>
<tr>
<th>Type of aircraft</th>
<th>Date accepted for operational use by the Armed Forces of the United States</th>
<th>Regulations that apply 1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rotorcraft with maximum certificated takeoff weight of:</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1 Where no specific date is listed, the applicable regulations are those in effect on the date that the first aircraft of the particular model was accepted for operational use by the Armed Forces.


(a) The FAA may issue a type certificate for a product that is manufactured in a foreign country or jurisdiction with which the United States has an agreement for the acceptance of these products for export and import and
that is to be imported into the United States if—

(1) The applicable State of Design certifies that the product has been examined, tested, and found to meet—

(i) The applicable aircraft noise, fuel venting, and exhaust emissions requirements of this subchapter as designated in §21.17, or the applicable aircraft noise, fuel venting, and exhaust emissions requirements of the State of Design, and any other requirements the FAA may prescribe to provide noise, fuel venting, and exhaust emission levels no greater than those provided by the applicable aircraft noise, fuel venting, and exhaust emission requirements of this subchapter as designated in §21.17; and

(ii) The applicable airworthiness requirements of this subchapter as designated in §21.17, or the applicable airworthiness requirements of the State of Design and any other requirements the FAA may prescribe to provide a level of safety equivalent to that provided by the applicable airworthiness requirements of this subchapter as designated in §21.17;

(2) The applicant has provided technical data to show the product meets the requirements of paragraph (a)(1) of this section; and

(3) The manuals, placards, listings, and instrument markings required by the applicable airworthiness (and noise, where applicable) requirements are presented in the English language.

(b) A product type certificated under this section is considered to be type certificated under the noise standards of part 36 of this subchapter and the fuel venting and exhaust emission standards of part 34 of this subchapter. Compliance with parts 36 and 34 of this subchapter is certified under paragraph (a)(1)(i) of this section, and the applicable airworthiness standards of this subchapter, or an equivalent level of safety, with which compliance is certified under paragraph (a)(1)(ii) of this section.

[Amdt. 21–92, 74 FR 53386, Oct. 16, 2009]

§ 21.33 Inspection and tests.

(a) Each applicant must allow the FAA to make any inspection and any flight and ground test necessary to determine compliance with the applicable requirements of this subchapter. However, unless otherwise authorized by the FAA—

(1) No aircraft, aircraft engine, propeller, or part thereof may be presented to the FAA for test unless compliance with paragraphs (b)(2) through (b)(4) of this section has been shown for that aircraft, aircraft engine, propeller, or part thereof; and

(2) No change may be made to an aircraft, aircraft engine, propeller, or part thereof between the time that compliance with paragraphs (b)(2) through (b)(4) of this section is shown for that aircraft, aircraft engine, propeller, or part thereof and the time that it is presented to the FAA for test.


Each applicant for a normal, utility, acrobatic, commuter, or transport category aircraft type certificate must provide a person holding an appropriate pilot certificate to make the flight tests required by this part.

§ 21.39 Flight test instrument calibration and correction report.

(a) Each applicant for a normal, utility, acrobatic, commuter, or transport category aircraft type certificate must submit a report to the FAA showing the computations and tests required in connection with the calibration of instruments used for test purposes and in the correction of test results to standard atmospheric conditions.

(b) Each applicant must allow the FAA to conduct any flight tests that he finds necessary to check the accuracy of the report submitted under paragraph (a) of this section.


§ 21.41 Type certificate.

Each type certificate is considered to include the type design, the operating limitations, the certificate data sheet, the applicable regulations of this subchapter with which the FAA records compliance, and any other conditions or limitations prescribed for the product in this subchapter.

§ 21.43 Location of manufacturing facilities.

Except as provided in §21.29, the FAA does not issue a type certificate if the manufacturing facilities for the product are located outside of the United States, unless the FAA finds that the location of the manufacturer’s facilities places no undue burden on the FAA in administering applicable airworthiness requirements.

§ 21.45 Privileges.

The holder or licensee of a type certificate for a product may—

(a) In the case of aircraft, upon compliance with §§21.173 through 21.189, obtain airworthiness certificates;

(b) In the case of aircraft engines or propellers, obtain approval for installation on certificated aircraft;

(c) In the case of any product, upon compliance with subpart G of this part, obtain a production certificate for the type certificated product;

(d) Obtain approval of replacement parts for that product.


§ 21.47 Transferability.

(a) A holder of a type certificate may transfer it or make it available to other persons by licensing agreements.

(b) For a type certificate transfer in which the State of Design will remain the same, each transferor must, before such a transfer, notify in writing the appropriate aircraft certification office. This notification must include the applicable type certificate number, the name and address of the transferee, and the anticipated date of the transfer.

(c) For a type certificate transfer in which the State of Design is changing, a type certificate may only be transferred to or from a person subject to the authority of another State of Design if the United States has an agreement with that State of Design for the acceptance of the affected product for export and import. Each transferor must notify the appropriate aircraft certification office before such a transfer in a form and manner acceptable to the FAA. This notification must include the applicable type certificate number; the name, address, and country of residence of the transferee; and the anticipated date of the transfer.

(d) Before executing or terminating a licensing agreement that makes a type certificate available to another person, the type certificate holder must notify in writing the appropriate aircraft certification office. This notification must include the type certificate number addressed by the licensing agreement, the name and address of the licensee, the extent of authority granted the licensee, and the anticipated date of the agreement.


§ 21.49 Availability.

The holder of a type certificate must make the certificate available for examination upon the request of the FAA.
or the National Transportation Safety Board.


§ 21.50 Instructions for continued airworthiness and manufacturer's maintenance manuals having airworthiness limitations sections.

(a) The holder of a type certificate for a rotorcraft for which a Rotorcraft Maintenance Manual containing an "Airworthiness Limitations" section has been issued under § 27.1529 (a)(2) or § 29.1529 (a)(2) of this chapter, and who obtains approval of changes to any replacement time, inspection interval, or related procedure in that section of the manual, must make those changes available upon request to any operator of the same type of rotorcraft.

(b) The holder of a design approval, including either the type certificate or supplemental type certificate for an aircraft, aircraft engine, or propeller for which application was made after January 28, 1981, must furnish at least one set of complete Instructions for Continued Airworthiness to the owner of each type aircraft, aircraft engine, or propeller upon its delivery, or upon issuance of the first standard airworthiness certificate for the affected aircraft, whichever occurs later. The Instructions must be prepared in accordance with §§ 23.1529, 25.1529, 25.1729, 27.1529, 29.1529, 31.82, 33.4, 35.4, or part 26 of this subchapter, or as specified in the applicable airworthiness criteria for special classes of aircraft defined in § 21.17(b), as applicable. If the holder of a design approval chooses to designate parts as commercial, it must include in the Instructions for Continued Airworthiness a list of commercial parts submitted in accordance with the provisions of paragraph (c) of this section. Thereafter, the holder of a design approval must make those instructions available to any other person required by this chapter to comply with any of the terms of those instructions. In addition, changes to the Instructions for Continued Airworthiness shall be made available to any person required by this chapter to comply with any of those instructions.

(c) To designate commercial parts, the holder of a design approval, in a manner acceptable to the FAA, must submit:

(1) A Commercial Parts List;

(2) Data for each part on the List showing that:

(i) The failure of the commercial part, as installed in the product, would not degrade the level of safety of the product; and

(ii) The part is produced only under the commercial part manufacturer’s specification and marked only with the commercial part manufacturer’s markings; and

(3) Any other data necessary for the FAA to approve the List.


§ 21.51 Duration.

A type certificate is effective until surrendered, suspended, revoked, or a termination date is otherwise established by the FAA.

§ 21.53 Statement of conformity.

(a) Each applicant must provide, in a form and manner acceptable to the FAA, a statement that each aircraft engine or propeller presented for type certification conforms to its type design.

(b) Each applicant must submit a statement of conformity to the FAA for each aircraft or part thereof presented to the FAA for tests. This statement of conformity must include a statement that the applicant has complied with § 21.33(a) (unless otherwise authorized under that paragraph).


§ 21.55 Responsibility of type certificate holders to provide written licensing agreements.

A type certificate holder who allows a person to use the type certificate to manufacture a new aircraft, aircraft engine, or propeller must provide that
§ 21.71 Applicability.

This subpart prescribes—
(a) Procedural requirements for the issue of provisional type certificates, amendments to provisional type certificates, and provisional amendments to type certificates; and
(b) Rules governing the holders of those certificates.

§ 21.73 Eligibility.

(a) Any manufacturer of aircraft manufactured within the United States who is a United States citizen may apply for Class I or Class II provisional type certificates, for amendments to provisional type certificates held by him, and for provisional amendments to type certificates held by him.
(b) Any manufacturer of aircraft in a State of Manufacture subject to the provisions of an agreement with the United States for the acceptance of those aircraft for export and import may apply for a Class II provisional type certificate, for amendments to provisional type certificates held by him, and for provisional amendments to type certificates held by him.
(c) An aircraft engine manufacturer who is a United States citizen and who has altered a type certificated aircraft by installing different type certificated aircraft engines manufactured by him within the United States may apply for a Class I provisional type certificate for the aircraft, and for amendments to Class I provisional type certificates held by him, if the basic aircraft, before alteration, was type certificated in the normal, utility, acrobatic, commuter, or transport category.

§ 21.75 Application.

Each applicant for a provisional type certificate, for an amendment thereto, or for a provisional amendment to a type certificate must apply to the appropriate aircraft certification office and provide the information required by this subpart.

§ 21.77 Duration.

(a) Unless sooner surrendered, superseded, revoked, or otherwise terminated, provisional type certificates and amendments thereto are effective for the periods specified in this section.
(b) A Class I provisional type certificate is effective for 24 months after the date of issue.
(c) A Class II provisional type certificate is effective for twelve months after the date of issue.
(d) An amendment to a Class I or Class II provisional type certificate is effective for the duration of the amended certificate.
(e) A provisional amendment to a type certificate is effective for six months after its approval or until the amendment of the type certificate is approved, whichever is first.

§ 21.79 Transferability.

Provisional type certificates are not transferable.

§ 21.81 Requirements for issue and amendment of Class I provisional type certificates.

(a) An applicant is entitled to the issue or amendment of a Class I provisional type certificate if he shows compliance with this section and the FAA finds that there is no feature, characteristic, or condition that would make the aircraft unsafe when operated in accordance with the limitations established in paragraph (e) of this section and in § 91.317 of this chapter.
(b) The applicant must apply for the issue of a type or supplemental type certificate for the aircraft.
(c) The applicant must certify that—

Federal Aviation Administration, DOT § 21.83

(1) The aircraft has been designed and constructed in accordance with the airworthiness requirements applicable to the issue of the type or supplemental type certificate applied for;
(2) The aircraft substantially meets the applicable flight characteristic requirements for the type or supplemental type certificate applied for; and
(3) The aircraft can be operated safely under the appropriate operating limitations specified in paragraph (a) of this section.
(d) The applicant must submit a report showing that the aircraft had been flown in all maneuvers necessary to show compliance with the flight requirements for the issue of the type or supplemental type certificate applied for; and to establish that the aircraft can be operated safely in accordance with the limitations contained in this subchapter.
(e) The applicant must establish all limitations required for the issue of the type or supplemental type certificate applied for, including limitations on weights, speeds, flight maneuvers, loading, and operation of controls and equipment unless, for each limitation not so established, appropriate operating restrictions are established for the aircraft.
(f) The applicant must establish an inspection and maintenance program for the continued airworthiness of the aircraft.
(g) The applicant must show that a prototype aircraft has been flown for at least 50 hours under an experimental certificate issued under §§21.191 through 21.195, or under the auspices of an Armed Force of the United States. However, in the case of an amendment to a provisional type certificate, the FAA may reduce the number of required flight hours.

§21.83 Requirements for issue and amendment of Class II provisional type certificates.

(a) An applicant who manufactures aircraft within the United States is entitled to the issue or amendment of a Class II provisional type certificate if he shows compliance with this section and the FAA finds that there is no feature, characteristic, or condition that would make the aircraft unsafe when operated in accordance with the limitations in paragraph (h) of this section, and §§91.317 and 121.207 of this chapter.
(b) An applicant who manufactures aircraft in a country with which the United States has an agreement for the acceptance of those aircraft for export and import is entitled to the issue or amendment of a Class II provisional type certificate if the country in which the aircraft was manufactured certifies that the applicant has shown compliance with this section, that the aircraft meets the requirements of paragraph (f) of this section and that there is no feature, characteristic, or condition that would make the aircraft unsafe when operated in accordance with the limitations in paragraph (h) of this section and §§91.317 and 121.207 of this chapter.
(c) The applicant must apply for a type certificate, in the transport category, for the aircraft.
(d) The applicant must hold a U.S. type certificate for at least one other aircraft in the same transport category as the subject aircraft.
(e) The FAA’s official flight test program or the flight test program conducted by the authorities of the country in which the aircraft was manufactured, with respect to the issue of a type certificate for that aircraft, must be in progress.
(f) The applicant or, in the case of a foreign manufactured aircraft, the country in which the aircraft was manufactured, must certify that—
(1) The aircraft has been designed and constructed in accordance with the airworthiness requirements applicable to the issue of the type certificate applied for;
(2) The aircraft substantially complies with the applicable flight characteristic requirements for the type certificate applied for; and
(3) The aircraft can be operated safely under the appropriate operating limitations in this subchapter.
(g) The applicant must submit a report showing that the aircraft has been flown in all maneuvers necessary to show compliance with the flight requirements for the issue of the type
§ 21.85 Provisional amendments to type certificates.

(a) An applicant who manufactures aircraft within the United States is entitled to a provisional amendment to a type certificate if he shows compliance with this section and the FAA finds that there is no feature, characteristic, or condition that would make the aircraft unsafe when operated under the appropriate limitations contained in this subchapter.

(b) An applicant who manufactures aircraft in a foreign country with which the United States has an agreement for the acceptance of those aircraft for export and import is entitled to a provisional amendment to a type certificate if the country in which the aircraft was manufactured certifies that the applicant has shown compliance with this section, that the aircraft meets the requirements of paragraph (e) of this section and that there is no feature, characteristic, or condition that would make the aircraft unsafe when operated under the appropriate limitations contained in this subchapter.

(c) The applicant must apply for an amendment to the type certificate.

(d) The FAA’s official flight test program or the flight test program conducted by the authorities of the country in which the aircraft was manufactured, with respect to the amendment of the type certificate, must be in progress.

(e) The applicant or, in the case of foreign manufactured aircraft, the country in which the aircraft was manufactured, must certify that—

(1) The modification involved in the amendment to the type certificate has been designed and constructed in accordance with the airworthiness requirements applicable to the issue of the type certificate for the aircraft;

(2) The aircraft substantially complies with the applicable flight characteristic requirements for the type certificate; and

(3) The aircraft can be operated safely under the appropriate operating limitations in this subchapter.

(f) The applicant must submit a report showing that the aircraft incorporating the modifications involved has been flown in all maneuvers necessary to show compliance with the flight requirements applicable to those modifications and to establish that the aircraft can be operated safely in accordance with the limitations specified in §§91.317 and 121.207 of this chapter.

(g) The applicant must establish and publish, in a provisional aircraft flight manual or other document and on appropriate placards, all limitations required for the issue of the type certificate applied for, including weight, speed, flight maneuvers, loading, and operation of controls and equipment, unless, for each limitation not so established, appropriate operating restrictions are established for the aircraft.

(h) The applicant must establish an inspection and maintenance program for the continued airworthiness of the aircraft.

(i) The applicant must operate a prototype aircraft modified in accordance with the corresponding amendment to
Federal Aviation Administration, DOT

§ 21.93 Classification of changes in type design.

(a) In addition to changes in type design specified in paragraph (b) of this section, changes in type design are classified as minor and major. A “minor change” is one that has no appreciable effect on the weight, balance, structural strength, reliability, operational characteristics, or other characteristics affecting the airworthiness of the product. All other changes are “major changes” (except as provided in paragraph (b) of this section).

(b) For the purpose of complying with Part 36 of this chapter, and except as provided in paragraphs (b)(2), (b)(3), and (b)(4) of this section, any voluntary change in the type design of an aircraft that may increase the noise levels of that aircraft is an “acoustical change” (in addition to being a minor or major change as classified in paragraph (a) of this section) for the following aircraft:

(1) Transport category large airplanes.
(2) Jet (Turbojet powered) airplanes (regardless of category). For airplanes to which this paragraph applies, “acoustical changes” do not include changes in type design that are limited to one of the following—
(i) Gear down flight with one or more retractable landing gear down during the entire flight, or
(ii) Spare engine and nacelle carriage external to the skin of the airplane (and return of the pylon or other external mount), or
(iii) Time-limited engine and/or nacelle changes, where the change in type design specifies that the airplane may not be operated for a period of more than 90 days unless compliance with the applicable acoustical change provisions of Part 36 of this chapter is shown for that change in type design.
(3) Propeller driven commuter category and small airplanes in the primary, normal, utility, acrobatic, transport, and restricted categories, except for airplanes that are:
(i) Designated for “agricultural aircraft operations” (as defined in § 137.3 of this chapter, effective January 1, 1966) to which § 36.1583 of this chapter does not apply, or
(ii) Designated for dispensing fire fighting materials to which § 36.1583 of this chapter does not apply, or
(iii) U.S. registered, and that had flight time prior to January 1, 1955 or
(iv) Land configured aircraft reconfigured with floats or skis. This reconfiguration does not permit further exception from the requirements of this section upon any acoustical change not enumerated in § 21.93(b).

(4) Helicopters except:
(i) Those helicopters that are designated exclusively:
(A) For “agricultural aircraft operations”, as defined in § 137.3 of this chapter, as effective on January 1, 1966;
(B) For dispensing fire fighting materials; or
(C) For carrying external loads, as defined in § 133.1(b) of this chapter, as effective on December 20, 1976.
(ii) Those helicopters modified by installation or removal of external equipment. For purposes of this paragraph, “external equipment” means any instrument, mechanism, part, apparatus, appurtenance, or accessory that is attached to, or extends from, the helicopter exterior but is not used nor is intended to be used in operating or controlling a helicopter in flight and is not part of an airframe or engine. An “acoustical change” does not include:
(A) Addition or removal of external equipment;
(B) Changes in the airframe made to accommodate the addition or removal of external equipment, to provide for an external load attaching means, to facilitate the use of external equipment or external loads, or to facilitate the safe operation of the helicopter...
§ 21.95 Approval of minor changes in type design.

Minor changes in a type design may be approved under a method acceptable to the FAA before submitting to the FAA any substantiating or descriptive data.

§ 21.97 Approval of major changes in type design.

(a) An applicant for approval of a major change in type design must—

(1) Provide substantiating data and necessary descriptive data for inclusion in the type design;

(2) Show that the changed product complies with the applicable requirements of this subchapter, and provide the FAA the means by which such compliance has been shown; and

(3) Provide a statement certifying that the applicant has complied with the applicable requirements.

(b) Approval of a major change in the type design of an aircraft engine is limited to the specific engine configuration upon which the change is made unless the applicant identifies in the necessary descriptive data for inclusion in the type design the other configurations of the same engine type for which approval is requested and shows that the change is compatible with the other configurations.


§ 21.99 Required design changes.

(a) When an Airworthiness Directive is issued under Part 39 the holder of the type certificate for the product concerned must—

(1) If the FAA finds that design changes are necessary to correct the unsafe condition of the product, and upon his request, submit appropriate design changes for approval; and

(2) Upon approval of the design changes, make available the descriptive data covering the changes to all operators of products previously certificated under the type certificate.

(b) In a case where there are no current unsafe conditions, but the FAA or the holder of the type certificate finds through service experience that changes in type design will contribute to the safety of the product, the holder of the type certificate may submit appropriate design changes for approval. Upon approval of the changes, the manufacturer must make information on the design changes available to all operators of the same type of product.


§ 21.101 Designation of applicable regulations.

(a) An applicant for a change to a type certificate must show that the changed product complies with the airworthiness requirements applicable to the category of the product in effect on the date of the application for the change and with parts 34 and 36 of this chapter. Exceptions are detailed in paragraphs (b) and (c) of this section.

(b) Except as provided in paragraph (g) of this section, if paragraphs (b)(1), (2), or (3) of this section apply, an applicant may show that the changed product complies with an earlier amendment of a regulation required by another regulation the FAA finds is directly related. However, the earlier
amended regulation may not precede either the corresponding regulation incorporated by reference in the type certificate, or any regulation in §§ 23.2, 25.2, 27.2, or 29.2 of this subchapter that is related to the change. The applicant may show compliance with an earlier amendment of a regulation for any of the following:

(1) A change that the FAA finds not to be significant. In determining whether a specific change is significant, the FAA considers the change in context with all previous relevant design changes and all related revisions to the applicable regulations incorporated in the type certificate for the product. Changes that meet one of the following criteria are automatically considered significant:

(i) The general configuration or the principles of construction or are not retained.

(ii) The assumptions used for certification of the product to be changed do not remain valid.

(2) Each area, system, component, equipment, or appliance that the FAA finds is not affected by the change.

(3) Each area, system, component, equipment, or appliance that is affected by the change, for which the FAA finds that compliance with a regulation described in paragraph (a) of this section would not contribute materially to the level of safety of the changed product or would be impractical.

(c) An applicant for a change to an aircraft (other than a rotorcraft) of 6,000 pounds or less maximum weight, or to a non-turbine rotorcraft of 3,000 pounds or less maximum weight may show that the changed product complies with the regulations incorporated by reference in the type certificate. However, if the FAA finds that the change is significant in an area, the FAA may designate compliance with an amendment to the regulation incorporated by reference in the type certificate that applies to the change and any regulation that the FAA finds is directly related, unless the also finds that compliance with that amendment or regulation would not contribute materially to the level of safety of the changed product or would be impractical.

(d) If the FAA finds that the regulations in effect on the date of the application for the change do not provide adequate standards with respect to the proposed change because of a novel or unusual design feature, the applicant must also comply with special conditions, and amendments to those special conditions, prescribed under the provisions of § 21.16, to provide a level of safety equal to that established by the regulations in effect on the date of the application for the change.

(e) An application for a change to a type certificate for a transport category aircraft is effective for 3 years, and an application for a change to any other type certificate is effective for 3 years. If the change has not been approved, or if it is clear that it will not be approved under the time limit established under this paragraph, the applicant may do either of the following:

(1) File a new application for a change to the type certificate and comply with all the provisions of paragraph (a) of this section applicable to an original application for a change.

(2) File for an extension of the original application and comply with the provisions of paragraph (a) of this section. The applicant must then select a new application date. The new application date may not precede the date the change is approved by more than the time period established under this paragraph (e).

(f) For aircraft certificated under §§ 21.17(b), 21.24, 21.25, and 21.27 the airworthiness requirements applicable to the category of the product in effect on the date of the application for the change include each airworthiness requirement that the FAA finds to be appropriate for the type certification of the aircraft in accordance with those sections.

(g) Notwithstanding paragraph (b) of this section, for transport category airplanes, the applicant must show compliance with each applicable provision of part 26 of this chapter, unless the applicant has elected or was required to comply with a corresponding amendment to part 25 of this chapter that
§ 21.111

was issued on or after the date of the applicable part 26 provision.

[Doc. No. 29803, 65 FR 36266, June 7, 2000, as amended by Amdt. 21–90, 72 FR 63494, Nov. 8, 2007]

Subpart E—Supplemental Type Certificates

SOURCE: Docket No. 5085, 29 FR 14568, Oct. 24, 1964, unless otherwise noted.

§ 21.113 Requirement for supplemental type certificate.

(a) If a person holds the TC for a product and alters that product by introducing a major change in type design that does not require an application for a new TC under §21.19, that person must either apply to the appropriate aircraft certification office for an STC or apply to amend the original type certificate under subpart D of this part.

(b) If a person does not hold the TC for a product and alters that product by introducing a major change in type design that does not require an application for a new TC under §21.19, that person must apply to the appropriate aircraft certification office for an STC.

(c) The application for an STC must be made in the form and manner prescribed by the FAA.


§ 21.115 Issue of supplemental type certificates.

(a) An applicant is entitled to a supplemental type certificate if the FAA finds that the applicant meets the requirements of §§21.113 and 21.115.

(b) A supplemental type certificate consists of—

1. The approval by the FAA of a change in the type design of the product; and

2. The type certificate previously issued for the product.


§ 21.117 Privileges.

The holder of a supplemental type certificate may—

(a) In the case of aircraft, obtain airworthiness certificates;

(b) In the case of other products, obtain approval for installation on certificated aircraft; and

(c) Obtain a production certificate in accordance with the requirements of subpart G of this part for the change in the type design approved by the supplemental type certificate.


§ 21.120 Responsibility of supplemental type certificate holders to provide written permission for alterations.

A supplemental type certificate holder who allows a person to use the supplemental type certificate to alter an aircraft, aircraft engine, or propeller must provide that person with written permission acceptable to the FAA.

§ 21.121 Applicability.
This subpart prescribes rules for production under a type certificate.

§ 21.122 Location of or change to manufacturing facilities.
(a) A type certificate holder may utilize manufacturing facilities located outside of the United States if the FAA finds no undue burden in administering the applicable requirements of Title 49 U.S.C. and this subchapter.
(b) The type certificate holder must obtain FAA approval before making any changes to the location of any of its manufacturing facilities.
(c) The type certificate holder must immediately notify the FAA, in writing, of any change to the manufacturing facilities that may affect the inspection, conformity, or airworthiness of its product or article.

§ 21.123 Production under type certificate.
Each manufacturer of a product being manufactured under a type certificate must—
(a) Maintain at the place of manufacture all information and data specified in §§ 21.31 and 21.41;
(b) Make each product and article thereof available for inspection by the FAA;
(c) Maintain records of the completion of all inspections and tests required by §§ 21.127, 21.128, and 21.129 for at least 5 years for the products and articles thereof manufactured under the approval and at least 10 years for critical components identified under § 45.15(c) of this chapter;
(d) Allow the FAA to make any inspection or test, including any inspection or test at a supplier facility, necessary to determine compliance with this subchapter;
(e) Mark the product in accordance with part 45 of this chapter, including any critical parts;
(f) Identify any portion of that product (e.g., sub-assemblies, component parts, or replacement articles) that leave the manufacturer’s facility as FAA approved with the manufacturer’s part number and name, trademark, symbol, or other FAA-approved manufacturer’s identification; and
(g) Except as otherwise authorized by the FAA, obtain a production certificate for that product in accordance with subpart G of this part within 6 months after the date of issuance of the type certificate.

§ 21.124 [Reserved]

(a) Each person manufacturing aircraft under a type certificate must establish an approved production flight test procedure and flight check-off form, and in accordance with that form, flight test each aircraft produced.
(b) Each production flight test procedure must include the following:
(1) An operational check of the trim, controllability, or other flight characteristics to establish that the production aircraft has the same range and degree of control as the prototype aircraft.
(2) An operational check of each part or system operated by the crew while in flight to establish that, during flight, instrument readings are within normal range.
(3) A determination that all instruments are properly marked, and that all placards and required flight manuals are installed after flight test.
(4) A check of the operational characteristics of the aircraft on the ground.
(5) A check on any other items peculiar to the aircraft being tested that can best be done during the ground or flight operation of the aircraft.

(a) Each person manufacturing aircraft engines under a type certificate must subject each engine (except rocket engines for which the manufacturer

Each person manufacturing propellers under a type certificate must give each variable pitch propeller an acceptable functional test to determine if it operates properly throughout the normal range of operation.

§ 21.130 Statement of conformity.

Each holder or licensee of a type certificate who manufactures a product under this subpart must provide, in a form and manner acceptable to the FAA, a statement that the product for which the type certificate has been issued conforms to its type certificate and is in a condition for safe operation.

Subpart G—Production Certificates

§ 21.131 Applicability.

This subpart prescribes—

(a) Procedural requirements for issuing production certificates; and

(b) Rules governing holders of those certificates.

§ 21.132 Eligibility.

Any person may apply for a production certificate if that person holds, for the product concerned—

(a) A current type certificate,

(b) A supplemental type certificate, or

(c) Rights to the benefits of that type certificate or supplemental type certificate under a licensing agreement.

§ 21.133 Application.

Each applicant must apply for a production certificate in a form and manner prescribed by the FAA.

§ 21.135 Organization.

Each applicant for or holder of a production certificate must provide the FAA with a document describing how its organization will ensure compliance with the provisions of this subpart. At a minimum, the document must describe assigned responsibilities and delegated authority, and the functional relationship of those responsible for quality to management and other organizational components.

§ 21.137 Quality system.

Each applicant for or holder of a production certificate must establish and describe in writing a quality system that ensures that each product and article conforms to its approved design and is in a condition for safe operation. This quality system must include:

(a) Design data control. Procedures for controlling design data and subsequent changes to ensure that only current, correct, and approved data is used.

(b) Document control. Procedures for controlling quality system documents and data and subsequent changes to ensure that only current, correct, and approved documents and data are used.

(c) Supplier control. Procedures that—

(1) Ensure that each supplier-furnished product or article conforms to its approved design; and

(2) Require each supplier to report to the production approval holder if a product or article has been released from that supplier and subsequently found not to conform to the applicable design data.
(d) **Manufacturing process control.** Procedures for controlling manufacturing processes to ensure that each product and article conforms to its approved design.

(e) **Inspecting and testing.** Procedures for inspections and tests used to ensure that each product and article conforms to its approved design. These procedures must include the following, as applicable:

1. A flight test of each aircraft produced unless that aircraft will be exported as an unassembled aircraft.
2. A functional test of each aircraft engine and each propeller produced.

(f) **Inspection, measuring, and test equipment control.** Procedures to ensure calibration and control of all inspection, measuring, and test equipment used in determining conformity of each product and article to its approved design. Each calibration standard must be traceable to a standard acceptable to the FAA.

(g) **Inspection and test status.** Procedures for documenting the inspection and test status of products and articles supplied or manufactured to the approved design.

(h) **Nonconforming product and article control.** (1) Procedures to ensure that only products or articles that conform to their approved design are installed on a type-certificated product. These procedures must provide for the identification, documentation, evaluation, segregation, and disposition of nonconforming products and articles. Only authorized individuals may make disposition determinations.
2. Procedures to ensure that discarded articles are rendered unusable.

(i) **Corrective and preventive actions.** Procedures for implementing corrective and preventive actions to eliminate the causes of an actual or potential nonconformity to the approved design or noncompliance with the approved quality system.

(j) **Handling and storage.** Procedures to prevent damage and deterioration of each product and article during handling, storage, preservation, and packaging.

(k) **Control of quality records.** Procedures for identifying, storing, protecting, retrieving, and retaining quality records. A production approval holder must retain these records for at least 5 years for the products and articles manufactured under the approval and at least 10 years for critical components identified under §45.15(c) of this chapter.

(l) **Internal audits.** Procedures for planning, conducting, and documenting internal audits to ensure compliance with the approved quality system. The procedures must include reporting results of internal audits to the manager responsible for implementing corrective and preventive actions.

(m) **In-service feedback.** Procedures for receiving and processing feedback on in-service failures, malfunctions, and defects. These procedures must include a process for assisting the design approval holder to—

1. Address any in-service problem involving design changes; and
2. Determine if any changes to the Instructions for Continued Airworthiness are necessary.

(n) **Quality escapes.** Procedures for identifying, analyzing, and initiating appropriate corrective action for products or articles that have been released from the quality system and that do not conform to the applicable design data or quality system requirements.

§ 21.138 **Quality manual.**

Each applicant for or holder of a production certificate must provide a manual describing its quality system to the FAA for approval. The manual must be in the English language and retrievable in a form acceptable to the FAA.

§ 21.139 **Location of or change to manufacturing facilities.**

(a) An applicant may obtain a production certificate for manufacturing facilities located outside of the United States if the FAA finds no undue burden in administering the applicable requirements of Title 49 U.S.C. and this subchapter.

(b) The production certificate holder must obtain FAA approval before making any changes to the location of any of its manufacturing facilities.

(c) The production certificate holder must immediately notify the FAA, in
§ 21.140  Inspections and tests.

Each applicant for or holder of a production certificate must allow the FAA to inspect its quality system, facilities, technical data, and any manufactured products or articles and witness any tests, including any inspections or tests at a supplier facility, necessary to determine compliance with this subchapter.

§ 21.141  Issuance.

The FAA issues a production certificate after finding that the applicant complies with the requirements of this subpart.

§ 21.142  Production limitation record.

The FAA issues a production limitation record as part of a production certificate. The record lists the type certificate number and the model of every product that the production certificate holder is authorized to manufacture.

§ 21.143  Duration.

A production certificate is effective until surrendered, suspended, revoked, or the FAA otherwise establishes a termination date.

§ 21.144  Transferability.

The holder of a production certificate may not transfer the production certificate.

§ 21.145  Privileges.

(a) The holder of a production certificate may—

(1) Obtain an aircraft airworthiness certificate without further showing, except that the FAA may inspect the aircraft for conformity with the type design; or

(2) In the case of other products, obtain approval from the FAA for installation on type-certificated aircraft.

(b) Notwithstanding the provisions of §147.3 of this chapter, the holder of a production certificate for a primary category aircraft, or for a normal, utility, or acrobatic category aircraft of a type design that is eligible for a special airworthiness certificate in the primary category under §21.184(c), may—

(1) Conduct training for persons in the performance of a special inspection and preventive maintenance program approved as a part of the aircraft’s type design under §21.24(b), provided a person holding a mechanic certificate with appropriate airframe and powerplant ratings issued under part 65 of this chapter gives the training; and

(2) Issue a certificate of competency to persons successfully completing the approved training program, provided the certificate specifies the aircraft make and model to which the certificate applies.

§ 21.146  Responsibility of holder.

The holder of a production certificate must—

(a) Amend the document required by §21.135 as necessary to reflect changes in the organization and provide these amendments to the FAA.

(b) Maintain the quality system in compliance with the data and procedures approved for the production certificate;

(c) Ensure that each completed product or article for which a production certificate has been issued, including primary category aircraft assembled under a production certificate by another person from a kit provided by the holder of the production certificate, presented for airworthiness certification or approval conforms to its approved design and is in a condition for safe operation;

(d) Mark the product or article for which a certificate or approval has been issued. Marking must be in accordance with part 45 of this chapter, including any critical parts;

(e) Identify any portion of the product or article (e.g., sub-assemblies, component parts, or replacement articles) that leave the manufacturer’s facility as FAA approved with the manufacturer’s part number and name, trademark, symbol, or other FAA approved manufacturer’s identification;

(f) Have access to type design data necessary to determine conformity and airworthiness for each product and article produced under the production certificate;
(g) Retain its production certificate and make it available to the FAA upon request; and
(h) Make available to the FAA information regarding all delegation of authority to suppliers.

§ 21.147 Amendment of production certificates.
The holder of a production certificate must apply for an amendment to a production certificate in a form and manner prescribed by the FAA. The applicant for an amendment to a production certificate to add a type certificate or model, or both, must comply with the applicable requirements of §§21.137, 21.138, and 21.150.

§ 21.150 Changes in quality system.
After the issuance of a production certificate—
(a) Each change to the quality system is subject to review by the FAA; and
(b) The holder of a production certificate must immediately notify the FAA, in writing, of any change that may affect the inspection, conformity, or airworthiness of its product or article.

Subpart H—Airworthiness Certificates

§ 21.171 Applicability.
This subpart prescribes procedural requirements for the issue of airworthiness certificates.

§ 21.173 Eligibility.
Any registered owner of a U.S.-registered aircraft (or the agent of the owner) may apply for an airworthiness certificate for that aircraft. An application for an airworthiness certificate must be made in a form and manner acceptable to the FAA, and may be submitted to any FAA office.

§ 21.175 Airworthiness certificates: classification.
(a) Standard airworthiness certificates are airworthiness certificates issued for aircraft type certificated in the normal, utility, acrobatic, commuter, or transport category, and for manned free balloons, and for aircraft designated by the FAA as special classes of aircraft.

(b) Special airworthiness certificates are primary, restricted, limited, light-sport, and provisional airworthiness certificates, special flight permits, and experimental certificates.

§ 21.177 Amendment or modification.
An airworthiness certificate may be amended or modified only upon application to the FAA.

§ 21.179 Transferability.
An airworthiness certificate is transferred with the aircraft.

§ 21.181 Duration.
(a) Unless sooner surrendered, suspended, revoked, or a termination date is otherwise established by the FAA, airworthiness certificates are effective as follows:
(1) Standard airworthiness certificates, special airworthiness certificates—primary category, and airworthiness certificates issued for restricted or limited category aircraft are effective as long as the maintenance, preventive maintenance, and alterations are performed in accordance with parts 43 and 91 of this chapter and the aircraft are registered in the United States.
(2) A special flight permit is effective for the period of time specified in the permit.
(3) A special airworthiness certificate in the light-sport category is effective as long as—
(i) The aircraft meets the definition of a light-sport aircraft;
(ii) The aircraft conforms to its original configuration, except for those alterations performed in accordance with an applicable consensus standard and authorized by the aircraft’s manufacturer or a person acceptable to the FAA;
(iii) The aircraft has no unsafe condition and is not likely to develop an unsafe condition; and
(iv) The aircraft is registered in the United States.

(4) An experimental certificate for research and development, showing compliance with regulations, crew training, or market surveys is effective for 1 year after the date of issue or renewal unless the FAA prescribes a shorter period. The duration of an experimental certificate issued for operating amateur-built aircraft, exhibition, air-racing, operating primary kit-built aircraft, or operating light-sport aircraft is unlimited, unless the FAA establishes a specific period for good cause.

(b) The owner, operator, or bailee of the aircraft must, upon request, make it available for inspection by the FAA.

(c) Upon suspension, revocation, or termination by order of the FAA of an airworthiness certificate, the owner, operator, or bailee of an aircraft must, upon request, surrender the certificate to the FAA.


\(\text{§ 21.182 Aircraft identification.}\)

(a) Except as provided in paragraph (b) of this section, each applicant for an airworthiness certificate under this subpart must show that his aircraft is identified as prescribed in §45.11.

(b) Paragraph (a) of this section does not apply to applicants for the following:

(1) A special flight permit.

(2) An experimental certificate for an aircraft not issued for the purpose of operating amateur-built aircraft, operating primary kit-built aircraft, or operating light-sport aircraft.

(3) A change from one airworthiness classification to another, for an aircraft already identified as prescribed in §45.11.


\(\text{§ 21.183 Issue of standard airworthiness certificates for normal, utility, acrobatic, commuter, and transport category aircraft; manned free balloons; and special classes of aircraft.}\)

(a) New aircraft manufactured under a production certificate. An applicant for a standard airworthiness certificate for a new aircraft manufactured under a production certificate is entitled to a standard airworthiness certificate without further showing, except that the FAA may inspect the aircraft to determine conformity to the type design and condition for safe operation.

(b) New aircraft manufactured under type certificate. An applicant for a standard airworthiness certificate for a new aircraft manufactured under a type certificate is entitled to a standard airworthiness certificate upon presentation, by the holder or licensee of the type certificate, of the statement of conformity prescribed in §21.130 if the FAA finds after inspection that the aircraft conforms to the type design and is in condition for safe operation.

(c) Import aircraft. An applicant for a standard airworthiness certificate for an import aircraft is entitled to that certificate if—

(1) The aircraft is type certificated in accordance with §21.21 or §21.29 and produced under the authority of another State of Manufacture;

(2) The State of Manufacture certifies, in accordance with the export provisions of an agreement with the United States for import of that aircraft, that the aircraft conforms to the type design and is in condition for safe operation; and

(3) The FAA finds that the aircraft conforms to the type design and is in condition for safe operation.

(d) Used aircraft and surplus aircraft of the U.S. Armed Forces. An applicant for a standard airworthiness certificate for a used aircraft or surplus aircraft of the U.S. Armed Forces is entitled to a standard airworthiness certificate if—

(1) The applicant presents evidence to the FAA that the aircraft conforms to a type design approved under a type certificate or a supplemental type certificate and to applicable Airworthiness Directives;
Federal Aviation Administration, DOT § 21.183

(2) The aircraft (except an experimentally certificated aircraft that previously had been issued a different airworthiness certificate under this section) has been inspected in accordance with the performance rules for 100-hour inspections set forth in §43.15 of this chapter, or an equivalent performance standard acceptable to the FAA, and found airworthy by—

(i) The manufacturer;

(ii) The holder of a repair station certificate as provided in part 145 of this chapter;

(iii) The holder of a mechanic certificate as authorized in part 65 of this chapter; or

(iv) The holder of a certificate issued under part 121 of this chapter, and having a maintenance and inspection organization appropriate to the aircraft type; and

(3) The FAA finds after inspection, that the aircraft conforms to the type design, and is in condition for safe operation.

(e) Noise requirements. Notwithstanding all other provisions of this section, the following must be complied with for the original issuance of a standard airworthiness certificate:

(1) For transport category large airplanes and jet (turbojet powered) airplanes that have not had any flight time before the dates specified in §36.1(d), no standard airworthiness certificate is originally issued under this section unless the FAA finds that the type design complies with the noise requirements in §36.1(d) in addition to the applicable airworthiness requirements in this section. For import airplanes, compliance with this paragraph is shown if the country in which the airplane was manufactured certifies, and the FAA finds, that the applicable requirements of part 36 of this chapter (or the applicable airplane noise requirements of the country in which the airplane was manufactured and any other requirements the FAA may prescribe to provide noise levels no greater than those provided by compliance with the applicable requirements of part 36 of this chapter) and paragraph (c) of this section are complied with.

(2) For normal, utility, acrobatic, commuter, or transport category propeller driven small airplanes (except for those airplanes that are designed for "agricultural aircraft operations" (as defined in §137.3 of this chapter, as effective on January 1, 1966) or for dispensing fire fighting materials to which §36.1583 of this chapter does not apply) that have not had any flight time before the applicable date specified in part 36 of this chapter, no standard airworthiness certificate is originally issued under this section unless the applicant shows that the type design complies with the applicable noise requirements of part 36 of this chapter in addition to the applicable airworthiness requirements in this section. For import airplanes, compliance with this paragraph is shown if the country in which the airplane was manufactured certifies, and the FAA finds, that the applicable requirements of part 36 of this chapter (or the applicable airplane noise requirements of the country in which the airplane was manufactured and any other requirements the FAA may prescribe to provide noise levels no greater than those provided by compliance with the applicable requirements of part 36 of this chapter) and paragraph (c) of this section are complied with.

(f) Passenger emergency exit requirements. Notwithstanding all other provisions of this section, each applicant for issuance of a standard airworthiness certificate for a transport category airplane manufactured after October 16, 1987, must show that the airplane meets the requirements of §25.807(c)(7) in effect on July 24, 1989. For the purposes of this paragraph, the date of manufacture of an airplane is the date the inspection acceptance records reflect that the airplane is complete and meets the FAA-approved type design data.

(g) Fuel venting and exhaust emission requirements. Notwithstanding all other provisions of this section, and irrespective of the date of application, no airworthiness certificate is issued, on and after the dates specified in part 34 for the airplanes specified therein, unless the airplane complies with the applicable requirements of that part.

(h) New aircraft manufactured under the provisions of §21.6(b). An applicant for a standard airworthiness certificate for a new aircraft manufactured under the provisions of §21.6(b) is entitled to
§ 21.184 Issue of special airworthiness certificates for primary category aircraft.

(a) New primary category aircraft manufactured under a production certificate. An applicant for an original, special airworthiness certificate-primary category for a new aircraft that meets the criteria of §21.24(a)(1), manufactured under a production certificate, including aircraft assembled by another person from a kit provided by the holder of the production certificate and under the supervision and quality control of that holder, is entitled to a special airworthiness certificate without further showing, except that the FAA may inspect the aircraft to determine conformity to the type design and condition for safe operation.

(b) Imported aircraft. An applicant for a special airworthiness certificate-primary category for an imported aircraft type certificated under §21.29 is entitled to a special airworthiness certificate if the aircraft conforms to an approved primary, normal, utility, or acrobatic type design, including compliance with all applicable airworthiness directives; has been inspected and found airworthy within the past 12 calendar months in accordance with §91.409(a)(1) of this chapter, and is in a condition for safe operation.

(c) Aircraft having a current standard airworthiness certificate. An applicant for a special airworthiness certificate-primary category, for an aircraft having a current standard airworthiness certificate that meets the criteria of §21.24(a)(1), may obtain the primary category certificate in exchange for its standard airworthiness certificate through the supplemental type certification process. For the purposes of this paragraph, a current standard airworthiness certificate means that the aircraft conforms to its approved normal, utility, or acrobatic type design, complies with all applicable airworthiness directives, has been inspected and found airworthy within the last 12 calendar months in accordance with §91.409(a)(1) of this chapter, and is found to be in a condition for safe operation by the FAA.

(d) Other aircraft. An applicant for a special airworthiness certificate-primary category for an aircraft that meets the criteria of §21.24(a)(1), and is not covered by paragraph (a), (b), or (c) of this section, is entitled to a special airworthiness certificate if—

(1) The applicant presents evidence to the FAA that the aircraft conforms to an approved primary, normal, utility, or acrobatic type design, including compliance with all applicable airworthiness directives;

(2) The aircraft has been inspected and found airworthy within the past 12 calendar months in accordance with §91.409(a)(1) of this chapter and;

(3) The aircraft is found by the FAA to conform to an approved type design and to be in a condition for safe operation.

(e) Multiple-category airworthiness certificates in the primary category and any other category will not be issued; a primary category aircraft may hold only one airworthiness certificate.


§ 21.185 Issue of airworthiness certificates for restricted category aircraft.

(a) Aircraft manufactured under a production certificate or type certificate. An
applicant for the original issue of a restricted category airworthiness certificate for an aircraft type certificated in the restricted category, that was not previously type certificated in any other category, must comply with the appropriate provisions of §21.183.

(b) Other aircraft. An applicant for a restricted category airworthiness certificate for an aircraft type certificated in the restricted category, that was either a surplus aircraft of the Armed Forces or previously type certificated in another category, is entitled to an airworthiness certificate if the aircraft has been inspected by the FAA and found by him to be in a good state of preservation and repair and in a condition for safe operation.

c) Import aircraft. An applicant for the original issue of a special airworthiness certificate for a restricted category import aircraft is entitled to that certificate if—

(1) The aircraft is type-certificated in accordance with §21.25 or §21.29 and produced under the authority of another State of Manufacture;

(2) The State of Manufacture certifies, in accordance with the export provisions of an agreement with the United States for import of that aircraft, that the aircraft conforms to the type design and is in condition for safe operation; and

(3) The FAA finds that the aircraft conforms to the type design and is in condition for safe operation.

d) Noise requirements. For propeller-driven small airplanes (except airplanes designed for “agricultural aircraft operations,” as defined in §137.3 of this chapter, as effective on January 1, 1966, or for dispensing fire-fighting materials) that have not had any flight time before the applicable date specified in part 36 of this chapter, and notwithstanding the other provisions of this section, no original restricted category airworthiness certificate is issued under this section unless the FAA finds that the type design complies with the applicable noise requirements of part 36 of this chapter in addition to the applicable airworthiness requirements of this section. For import airplanes, compliance with this paragraph is shown if the country in which the airplane was manufactured certifies, and the FAA finds, that the applicable requirements of part 36 of this chapter (or the applicable airplane noise requirements of the country in which the airplane was manufactured and any other requirements the FAA may prescribe to provide noise levels no greater than those provided by compliance with the applicable requirements of part 36 of this chapter) and paragraph (c) of this section are complied with.


(a) An applicant for an airworthiness certificate in the restricted category, and in one or more other categories except primary category, is entitled to the certificate, if—

(1) He shows compliance with the requirements for each category, when the aircraft is in the configuration for that category; and

(2) He shows that the aircraft can be converted from one category to another by removing or adding equipment by simple mechanical means.

(b) The operator of an aircraft certificated under this section must have the aircraft inspected by the FAA, or by a certificated mechanic with an appropriate airframe rating, to determine airworthiness each time the aircraft is converted from the restricted category to another category for the carriage of passengers for compensation or hire, unless the FAA finds this unnecessary for safety in a particular case.

c) The aircraft complies with the applicable requirements of part 34.


§21.189 Issue of airworthiness certificate for limited category aircraft.

(a) An applicant for an airworthiness certificate for an aircraft in the limited category is entitled to the certificate when—
§ 21.190  Issue of a special airworthiness certificate for a light-sport category aircraft.

(a) Purpose. The FAA issues a special airworthiness certificate in the light-sport category to operate a light-sport aircraft, other than a gyroplane.

(b) Eligibility. To be eligible for a special airworthiness certificate in the light-sport category:

(1) An applicant must provide the FAA with—

(i) The aircraft’s operating instructions;

(ii) The aircraft’s maintenance and inspection procedures;

(iii) The manufacturer’s statement of compliance as described in paragraph (c) of this section; and

(iv) The aircraft’s flight training supplement.

(2) The aircraft must not have been previously issued a standard, primary, restricted, limited, or provisional airworthiness certificate, or an equivalent airworthiness certificate issued by a foreign civil aviation authority.

(3) The aircraft must be inspected by the FAA and found to be in a condition for safe operation.

(c) Manufacturer’s statement of compliance for light-sport category aircraft. The manufacturer’s statement of compliance required in paragraph (b)(1)(iii) of this section must—

(1) Identify the aircraft by make and model, serial number, class, date of manufacture, and consensus standard used;

(2) State that the aircraft meets the provisions of the identified consensus standard;

(3) State that the aircraft conforms to the manufacturer’s design data, using the manufacturer’s quality assurance system that meets the identified consensus standard;

(4) State that the manufacturer will make available to any interested person the following documents that meet the identified consensus standard:

(i) The aircraft’s operating instructions.

(ii) The aircraft’s maintenance and inspection procedures.

(iii) The aircraft’s flight training supplement.

(5) State that the manufacturer will monitor and correct safety-of-flight issues through the issuance of safety directives and a continued airworthiness system that meets the identified consensus standard;

(6) State that at the request of the FAA, the manufacturer will provide unrestricted access to its facilities; and

(7) State that the manufacturer, in accordance with a production acceptance test procedure that meets an applicable consensus standard has—

(i) Ground and flight tested the aircraft;

(ii) Found the aircraft performance acceptable; and

(iii) Determined that the aircraft is in a condition for safe operation.

(d) Light-sport aircraft manufactured outside the United States. For aircraft manufactured outside of the United States to be eligible for a special airworthiness certificate in the light-sport category, an applicant must meet the requirements of paragraph (b) of this section and provide to the FAA evidence that—

(1) The aircraft was manufactured in a country with which the United States has a Bilateral Airworthiness Agreement concerning airplanes or Bilateral Aviation Safety Agreement with associated Implementation Procedures for Airworthiness concerning airplanes, or an equivalent airworthiness agreement; and

(2) The aircraft is eligible for an airworthiness certificate, flight authorization, or other similar certification in its country of manufacture.

§ 21.191 Experimental certificates.

Experimental certificates are issued for the following purposes:

(a) Research and development. Testing new aircraft design concepts, new aircraft equipment, new aircraft installations, new aircraft operating techniques, or new uses for aircraft.

(b) Showing compliance with regulations. Conducting flight tests and other operations to show compliance with the airworthiness regulations including flights to show compliance for issuance of type and supplemental type certificates, flights to substantiate major design changes, and flights to show compliance with the function and reliability requirements of the regulations.

(c) Crew training. Training of the applicant’s flight crews.

(d) Exhibition. Exhibiting the aircraft’s flight capabilities, performance, or unusual characteristics at air shows, motion picture, television, and similar productions, and the maintenance of exhibit flight proficiency, including (for persons exhibiting aircraft) flying to and from such air shows and productions.

(e) Air racing. Participating in air races, including (for such participants) practicing for such air races and flying to and from racing events.

(f) Market surveys. Use of aircraft for purposes of conducting market surveys, sales demonstrations, and customer crew training only as provided in § 21.195.

(g) Operating amateur-built aircraft. Operating an aircraft the major portion of which has been fabricated and assembled by persons who undertook the construction project solely for their own education or recreation.

(h) Operating primary kit-built aircraft. Operating a primary category aircraft that meets the criteria of § 21.24(a)(1) that was assembled by a person from a kit manufactured by the holder of a production certificate for that kit, without the supervision and quality control of the production certificate holder under § 21.184(a).

(i) Operating light-sport aircraft. Operating a light-sport aircraft that—

(1) Has not been issued a U.S. or foreign airworthiness certificate and does not meet the provisions of § 103.1 of this chapter. An experimental certificate will not be issued under this paragraph for these aircraft after January 31, 2008;

(2) Has been assembled—

(i) From an aircraft kit for which the applicant can provide the information required by § 21.189(e); and

(ii) In accordance with manufacturer’s assembly instructions that meet an applicable consensus standard; or

(3) Has been previously issued a special airworthiness certificate in the light-sport category under § 21.190.


An applicant for an experimental certificate must submit the following information:

(a) A statement, in a form and manner prescribed by the FAA setting forth the purpose for which the aircraft is to be used.

(b) Enough data (such as photographs) to identify the aircraft.

(c) Upon inspection of the aircraft, any pertinent information found necessary by the FAA to safeguard the general public.

(d) In the case of an aircraft to be used for experimental purposes—

(1) The purpose of the experiment;

(2) The estimated time or number of flights required for the experiment;

(3) The areas over which the experiment will be conducted; and

(4) Except for aircraft converted from a previously certificated type without appreciable change in the external configuration, three-view drawings or three-view dimensioned photographs of the aircraft.

(e) In the case of a light-sport aircraft assembled from a kit to be certificated in accordance with § 21.191(1)(2), an applicant must provide the following:

(1) Evidence that an aircraft of the same make and model was manufactured and assembled by the aircraft kit manufacturer and issued a special airworthiness certificate in the light-sport category.
§ 21.195 Experimental certificates: Aircraft to be used for market surveys, sales demonstrations, and customer crew training.

(a) A manufacturer of aircraft manufactured within the United States may apply for an experimental certificate for an aircraft that is to be used for market surveys, sales demonstrations, or customer crew training.

(b) A manufacturer of aircraft engines who has altered a type certificated aircraft by installing different engines, manufactured by him within the United States, may apply for an experimental certificate for that aircraft to be used for market surveys, sales demonstrations, or customer crew training, if the basic aircraft, before alteration, was type certificated in the normal, utility, acrobatic, or transport category.

(c) A person who has altered the design of a type certificated aircraft may apply for an experimental certificate for the altered aircraft to be used for market surveys, sales demonstrations, or customer crew training if the basic aircraft, before alteration, was type certificated in the normal, utility, acrobatic, or transport category.

(d) An applicant for an experimental certificate under this section is entitled to that certificate if, in addition to meeting the requirements of §21.193—

1. He has established an inspection and maintenance program for the continued airworthiness of the aircraft; and

2. The applicant shows that the aircraft has been flown for at least 50 hours, or for at least 5 hours if it is a type certificated aircraft which has been modified. The FAA may reduce these operational requirements if the applicant provides adequate justification.


§ 21.197 Special flight permits.

(a) A special flight permit may be issued for an aircraft that may not currently meet applicable airworthiness requirements but is capable of safe flight, for the following purposes:

1. Flying the aircraft to a base where repairs, alterations, or maintenance are to be performed, or to a point of storage.

2. Delivering or exporting the aircraft.

3. Production flight testing new production aircraft.

4. Evacuating aircraft from areas of impending danger.

5. Conducting customer demonstration flights in new production aircraft that have satisfactorily completed production flight tests.

(b) A special flight permit may also be issued to authorize the operation of an aircraft at a weight in excess of its maximum certificated takeoff weight for flight beyond the normal range over water, or over land areas where adequate landing facilities or appropriate fuel is not available. The excess weight that may be authorized under this paragraph is limited to the additional fuel, fuel-carrying facilities, and navigation equipment necessary for the flight.
§ 21.213

(c) Upon application, as prescribed in §91.1017 or §119.51 of this chapter, a special flight permit with a continuing authorization may be issued for aircraft that may not meet applicable airworthiness requirements, but are capable of safe flight for the purpose of flying aircraft to a base where maintenance or alterations are to be performed. The permit issued under this paragraph is an authorization, including conditions and limitations for flight, which is set forth in the certificate holder’s operations specifications. The permit issued under this paragraph may be issued to—

1. Certificate holders authorized to conduct operations under part 119 of this chapter, that have an approved program for continuing flight authorization; or

2. Management specification holders authorized to conduct operations under part 91, subpart K of this chapter for those aircraft they operate and maintain under a continuous airworthiness maintenance program prescribed by §91.1411 of this chapter.

§ 21.219 Issue of special flight permits.

(a) Except as provided in §21.197(c), an applicant for a special flight permit must submit a statement in a form and manner prescribed by the FAA, indicating—

1. The purpose of the flight.
2. The proposed itinerary.
3. The crew required to operate the aircraft and its equipment, e.g., pilot, co-pilot, navigator, etc.
4. The ways, if any, in which the aircraft does not comply with the applicable airworthiness requirements.
5. Any restriction the applicant considers necessary for safe operation of the aircraft.
6. Any other information considered necessary by the FAA for the purpose of prescribing operating limitations.

(b) The FAA may make, or require the applicant to make appropriate inspections or tests necessary for safety.

Subpart I—Provisional Airworthiness Certificates

SOURCE: Docket No. 5085, 29 FR 14571, Oct. 24, 1964, unless otherwise noted.

§ 21.211 Applicability.

This subpart prescribes procedural requirements for the issue of provisional airworthiness certificates.

§ 21.213 Eligibility.

(a) A manufacturer who is a United States citizen may apply for a Class I or Class II provisional airworthiness certificate for aircraft manufactured by him within the U.S.

(b) Any holder of an air carrier operating certificate under Part 121 of this chapter who is a United States citizen may apply for a Class II provisional airworthiness certificate for transport category aircraft that meet either of the following:

1. The aircraft has a current Class II provisional type certificate or an amendment thereto.
2. The aircraft has a current provisional amendment to a type certificate that was preceded by a corresponding Class II provisional type certificate.

(c) An aircraft engine manufacturer who is a United States citizen and who has altered a type certificated aircraft by installing different type certificated engines, manufactured by him within the United States, may apply for a Class I provisional airworthiness certificate for that aircraft, if the basic aircraft, before alteration, was type certificated in the normal, utility, acrobatic, commuter, or transport category.

§ 21.215 Application.

Applications for provisional airworthiness certificates must be submitted to the Manufacturing Inspection District Office in the geographic area in which the manufacturer or air carrier is located. The application must be accompanied by the pertinent information specified in this subpart.


§ 21.217 Duration.

Unless sooner surrendered, superseded, revoked, or otherwise terminated, provisional airworthiness certificates are effective for the duration of the corresponding provisional type certificate, amendment to a provisional type certificate, or provisional amendment to the type certificate.

§ 21.219 Transferability.

Class I provisional airworthiness certificates are not transferable. Class II provisional airworthiness certificates may be transferred to an air carrier eligible to apply for a certificate under § 21.213(b).

§ 21.221 Class I provisional airworthiness certificates.

(a) Except as provided in §21.225, an applicant is entitled to a Class I provisional airworthiness certificate for an aircraft for which a Class I provisional type certificate has been issued if—

(1) He meets the eligibility requirements of §21.213 and he complies with this section; and

(2) The FAA finds that there is no feature, characteristic, or condition of the aircraft that would make the aircraft unsafe when operated in accordance with the limitations established in §§21.81(e) and 91.317 of this subchapter.

(b) The manufacturer must hold a provisional type certificate for the aircraft.

(c) The manufacturer must submit a statement that the aircraft conforms to the type design corresponding to the provisional type certificate and has been found by him to be in safe operating condition under all applicable limitations.

(d) The aircraft must be flown at least five hours by the manufacturer.

(e) The aircraft must be supplied with a provisional aircraft flight manual or other document and appropriate placards containing the limitations established by §§21.81(e) and 91.317.


§ 21.223 Class II provisional airworthiness certificates.

(a) Except as provided in §21.225, an applicant is entitled to a Class II provisional airworthiness certificate for an aircraft for which a Class II provisional type certificate has been issued if—

(1) He meets the eligibility requirements of §21.213 and he complies with this section; and

(2) The FAA finds that there is no feature, characteristic, or condition of the aircraft that would make the aircraft unsafe when operated in accordance with the limitations established in §§21.83(h), 91.317, and 121.207 of this chapter.

(b) The applicant must show that a Class II provisional type certificate for the aircraft has been issued to the manufacturer.

(c) The applicant must submit a statement by the manufacturer that the aircraft has been manufactured under a quality system adequate to ensure that the aircraft conforms to the type design corresponding with the provisional type certificate.

(d) The applicant must submit a statement that the aircraft has been found by him to be in safe operating condition under the applicable limitations.

(e) The aircraft must be flown at least five hours by the manufacturer.

(f) The aircraft must be supplied with a provisional aircraft flight manual containing the limitations established by §§21.83(h), 91.317, and 121.207 of this chapter.

§ 21.225 Provisional airworthiness certificates corresponding with provisional amendments to type certificates.

(a) An applicant is entitled to a Class I or a Class II provisional airworthiness certificate, for an aircraft, for which a provisional amendment to the type certificate has been issued, if—

(1) He meets the eligibility requirements of §21.213 and he complies with this section; and

(2) The FAA finds that there is no feature, characteristic, or condition of the aircraft, as modified in accordance with the provisionally amended type certificate, that would make the aircraft unsafe when operated in accordance with the applicable limitations established in §§21.85(g), 91.317, and 121.207 of this chapter.

(b) The applicant must show that the modification was made under a quality system adequate to ensure that the modification conforms to the provisionally amended type certificate.

(c) The applicant must submit a statement that the aircraft has been found by him to be in a safe operating condition under the applicable limitations.

(d) The aircraft must be flown at least five hours by the manufacturer.

(e) The aircraft must be supplied with a provisional aircraft flight manual or other document and appropriate placards containing the limitations required by §§21.85(g), 91.317, and 121.207 of this chapter.


Subpart J [Reserved]

Subpart K—Parts Manufacturer Approvals


§ 21.301 Applicability.

This subpart prescribes—

(a) Procedural requirements for issuing PMAs; and

(b) Rules governing holders of PMAs.

§ 21.303 Application.

(a) The applicant for a PMA must apply in a form and manner prescribed by the FAA, and include the following:

(1) The identity of the product on which the article is to be installed.

(2) The name and address of the manufacturing facilities at which these articles are to be manufactured.

(3) The design of the article, which consists of—

(i) Drawings and specifications necessary to show the configuration of the article; and

(ii) Information on dimensions, materials, and processes necessary to define the structural strength of the article.

(4) Test reports and computations necessary to show that the design of the article meets the airworthiness requirements of this subchapter. The test reports and computations must be applicable to the product on which the article is to be installed, unless the applicant shows that the design of the article is identical to the design of a article that is covered under a type certificate. If the design of the article was obtained by a licensing agreement, the applicant must provide evidence of that agreement.

(5) An applicant for a PMA based on test reports and computations must provide a statement certifying that the applicant has complied with the airworthiness requirements of this subchapter.

(b) Each applicant for a PMA must make all inspections and tests necessary to determine—

(1) Compliance with the applicable airworthiness requirements;

(2) That materials conform to the specifications in the design;

(3) That the article conforms to its approved design; and

(4) That the manufacturing processes, construction, and assembly conform to those specified in the design.

§ 21.305 Organization.

Each applicant for or holder of a PMA must provide the FAA with a document describing how its organization will ensure compliance with the provisions of this subpart. At a minimum, the document must describe assigned responsibilities and delegated authority, and the functional relationship of
§ 21.307 Quality system.

Each applicant for or holder of a PMA must establish a quality system that meets the requirements of §21.137.


Each applicant for or holder of a PMA must provide a manual describing its quality system to the FAA for approval. The manual must be in the English language and retrievable in a form acceptable to the FAA.

§ 21.309 Location of or change to manufacturing facilities.

(a) An applicant may obtain a PMA for manufacturing facilities located outside of the United States if the FAA finds no undue burden in administering the applicable requirements of Title 49 U.S.C. and this subchapter.

(b) The PMA holder must obtain FAA approval before making any changes to the location of any of its manufacturing facilities.

(c) The PMA holder must immediately notify the FAA, in writing, of any change to the manufacturing facilities that may affect the inspection, conformity, or airworthiness of its PMA article.

§ 21.310 Inspections and tests.

(a) Each applicant for or holder of a PMA must allow the FAA to inspect its quality system, facilities, technical data, and any manufactured articles and witness any tests, including any inspections or tests at a supplier facility, necessary to determine compliance with this subchapter.

(b) Unless otherwise authorized by the FAA, the applicant or holder—

(1) May not present any article to the FAA for an inspection or test unless compliance with §21.303(b)(2) through (4) has been shown for that article; and

(2) May not make any change to an article between the time that compliance with §21.303(b)(2) through (4) is shown for that article and the time that the article is presented to the FAA for the inspection or test.

§ 21.311 Issuance.

The FAA issues a PMA after finding that the applicant complies with the requirements of this subpart and the design complies with the requirements of this chapter applicable to the product on which the article is to be installed.

§ 21.313 Duration.

A PMA is effective until surrendered, withdrawn, or the FAA otherwise terminates it.

§ 21.314 Transferability.

The holder of a PMA may not transfer the PMA.

§ 21.316 Responsibility of holder.

Each holder of a PMA must—

(a) Amend the document required by §21.305 as necessary to reflect changes in the organization and provide these amendments to the FAA;

(b) The PMA holder must maintain the quality system in compliance with the data and procedures approved for the PMA;

(c) Ensure that each PMA article conforms to its approved design and is in a condition for safe operation;

(d) Mark the PMA article for which an approval has been issued. Marking must be in accordance with part 45 of this chapter, including any critical parts;

(e) Identify any portion of the PMA article (e.g., sub-assemblies, component parts, or replacement articles) that leave the manufacturer’s facility as FAA approved with the manufacturer’s part number and name, trademark, symbol, or other FAA approved manufacturer’s identification;

(f) Have access to design data necessary to determine conformity and airworthiness for each article produced under the PMA;

(g) Retain each document granting PMA and make it available to the FAA upon request; and

(h) Make available to the FAA information regarding all delegation of authority to suppliers.

§ 21.319 Design changes.

(a) Classification of design changes.

(1) A “minor change” to the design of an article produced under a PMA is one
Federal Aviation Administration, DOT

§ 21.331

that has no appreciable effect on the approval basis.

(2) A “major change” to the design of an article produced under a PMA is any change that is not minor.

(b) Approval of design changes. (1) Minor changes to the basic design of a PMA may be approved using a method acceptable to the FAA.

(2) The PMA holder must obtain FAA approval of any major change before including it in the design of an article produced under a PMA.

§ 21.320 Changes in quality system.

After the issuance of a PMA—

(a) Each change to the quality system is subject to review by the FAA; and

(b) The holder of the PMA must immediately notify the FAA, in writing, of any change that may affect the inspection, conformity, or airworthiness of its article.

Subpart L—Export Airworthiness Approvals


§ 21.321 Applicability.

This subpart prescribes—

(a) Procedural requirements for issuing export airworthiness approvals; and

(b) Rules governing the holders of those approvals.

§ 21.325 Export airworthiness approvals.

(a) An export airworthiness approval for an aircraft is issued in the form of an export certificate of airworthiness. This certificate does not authorize operation of that aircraft.

(b) The FAA prescribes the form and manner in which an export airworthiness approval for an aircraft engine, propeller, or article is issued.

(c) If the FAA finds no undue burden in administering the applicable requirements of Title 49 U.S.C. and this subchapter, an export airworthiness approval may be issued for a product or article located outside of the United States.

§ 21.327 Application.

Any person may apply for an export airworthiness approval. Each applicant must apply in a form and manner prescribed by the FAA.

§ 21.329 Issuance of export certificates of airworthiness.

(a) A person may obtain from the FAA an export certificate of airworthiness for an aircraft if—

(1) A new or used aircraft manufactured under subpart F or G of this part meets the airworthiness requirements under subpart H of this part for a—

(i) Standard airworthiness certificate; or

(ii) Special airworthiness certificate in either the “primary” or the “restricted” category; or

(2) A new or used aircraft not manufactured under subpart F or G of this part has a valid—

(i) Standard airworthiness certificate; or

(ii) Special airworthiness certificate in either the “primary” or the “restricted” category.

(b) An aircraft need not meet a requirement specified in paragraph (a) of this section, as applicable, if—

(1) The importing country or jurisdiction accepts, in a form and manner acceptable to the FAA, a deviation from that requirement; and

(2) The export certificate of airworthiness lists as an exception any difference between the aircraft to be exported and its type design.

§ 21.331 Issuance of export airworthiness approvals for aircraft engines, propellers, and articles.

(a) A person may obtain from the FAA an export airworthiness approval to export a new aircraft engine, propeller, or article that is manufactured under this part if it conforms to its approved design and is in a condition for safe operation.

(b) A new aircraft engine, propeller, or article need not meet a requirement of paragraph (a) of this section if—

(1) The importing country or jurisdiction accepts, in a form and manner acceptable to the FAA, a deviation from that requirement; and
(2) The export airworthiness approval lists as an exception any difference between the aircraft engine, propeller, or article to be exported and its approved design.

(c) A person may obtain from the FAA an export airworthiness approval to export a used aircraft engine, propeller, or article if it conforms to its approved design and is in a condition for safe operation.

(d) A used aircraft engine or propeller need not meet a requirement of paragraph (c) of this section if—

(1) The importing country or jurisdiction accepts, in a form and manner acceptable to the FAA, a deviation from that requirement; and

(2) The export airworthiness approval lists as an exception any difference between the used aircraft engine or propeller to be exported and its approved design.

§ 21.335 Responsibilities of exporters.

Unless otherwise agreed to by the importing country or jurisdiction, each exporter must—

(a) Forward to the importing country or jurisdiction all documents specified by that country or jurisdiction;

(b) Preserve and package products and articles as necessary to protect them against corrosion and damage during transit or storage and state the duration of effectiveness of such preservation and packaging;

(c) Remove or cause to be removed any temporary installation incorporated on an aircraft for the purpose of export delivery and restore the aircraft to the approved configuration upon completion of the delivery flight;

(d) Secure all proper foreign entry clearances from all the countries or jurisdictions involved when conducting sales demonstrations or delivery flights; and

(e) When title to an aircraft passes or has passed to a foreign purchaser—

(1) Request cancellation of the U.S. registration and airworthiness certificates from the FAA, giving the date of transfer of title, and the name and address of the foreign owner;

(2) Return the Registration and Airworthiness Certificates to the FAA; and

(3) Provide a statement to the FAA certifying that the U.S. identification and registration numbers have been removed from the aircraft in compliance with §45.33.

Subpart M [Reserved]

Subpart N—Acceptance of Aircraft Engines, Propellers, and Articles for Import


§ 21.500 Acceptance of aircraft engines and propellers.

An aircraft engine or propeller manufactured in a foreign country or jurisdiction meets the requirements for acceptance under this subchapter if—

(a) That country or jurisdiction is subject to the provisions of an agreement with the United States for the acceptance of that product;

(b) That product is marked in accordance with part 45 of this chapter; and

(c) The holder or licensee of a U.S. type certificate for that product furnishes with each such aircraft engine or propeller imported into the United States, an export airworthiness approval issued in accordance with the provisions of that agreement certifying that the individual aircraft engine or propeller—

(1) Conforms to its U.S. type certificate and is in condition for safe operation; and

(2) Has been subjected by the manufacturer to a final operational check.

§ 21.502 Acceptance of articles.

An article (including an article produced under a letter of TSO design approval) manufactured in a foreign country or jurisdiction meets the requirements for acceptance under this subchapter if—

(a) That country or jurisdiction is subject to the provisions of an agreement with the United States for the acceptance of that article;

(b) That article is marked in accordance with part 45 of this chapter; and

(c) An export airworthiness approval has been issued in accordance with the
provisions of that agreement for that
article for import into the United
States.

Subpart O—Technical Standard
Order Approvals

21–92, 74 FR 53392, Oct. 16, 2009, unless other-
wise noted.

§ 21.601 Applicability and definitions.

(a) This subpart prescribes—
(1) Procedural requirements for
issuing TSO authorizations;
(2) Rules governing the holders of
TSO authorizations; and
(3) Procedural requirements for
issuing letters of TSO design approval.

(b) For the purposes of this subpart—
(1) A TSO issued by the FAA is a
minimum performance standard for
specified articles used on civil aircraft;
(2) A TSO authorization is an FAA
design and production approval issued
to the manufacturer of an article that
has been found to meet a specific TSO;
(3) A letter of TSO design approval is
an FAA design approval for an article
that has been found to meet a specific
TSO in accordance with the procedures
of § 21.621;
(4) An article manufactured under a
TSO authorization, an FAA letter of
acceptance as described in §21.613(b), or
an article manufactured under a letter of
TSO design approval described in
§21.621 is an approved article for the
purpose of meeting the regulations of
this chapter that require the article to
be approved; and
(5) An article manufacturer is the
person who controls the design and
quality of the article produced (or to be
produced, in the case of an applica-
tion), including any related parts, proc-
esses, or services procured from an out-
side source.

§ 21.603 Application.

(a) An applicant for a TSO authoriza-
tion must apply to the appropriate air-
craft certification office in the form
and manner prescribed by the FAA.
The applicant must include the fol-
lowing documents in the application:
(1) A statement of conformance certi-
fying that the applicant has met the
requirements of this subpart and that
the article concerned meets the appli-
cable TSO that is effective on the date
of application for that article.
(2) One copy of the technical data re-
quired in the applicable TSO.
(b) If the applicant anticipates a se-
ries of minor changes in accordance
with §21.619, the applicant may set
forth in its application the basic model
number of the article and the part
number of the components with open
brackets after it to denote that suffix
change letters or numbers (or combina-
tions of them) will be added from time
to time.
(c) If the application is deficient, the
applicant must, when requested by the
FAA, provide any additional informa-
tion necessary to show compliance
with this part. If the applicant fails to
provide the additional information
within 30 days after the FAA’s request,
the FAA denies the application and no-
tifies the applicant.

§ 21.605 Organization.

Each applicant for or holder of a TSO
authorization must provide the FAA
with a document describing how the
applicant’s organization will ensure
compliance with the provisions of this
subpart. At a minimum, the document
must describe assigned responsibilities
and delegated authority, and the func-
tional relationship of those responsible
for quality to management and other
organizational components.

§ 21.607 Quality system.

Each applicant for or holder of a TSO
authorization must establish a quality
system that meets the requirements of
§21.137.


Each applicant for or holder of a TSO
authorization must provide a manual
describing its quality system to the
FAA for approval. The manual must be
in the English language and retrievable
in a form acceptable to the FAA.

§ 21.609 Location of or change to man-
ufacturing facilities.

(a) An applicant may obtain a TSO
authorization for manufacturing facili-
ties located outside of the United
§ 21.610 Inspections and tests.

Each applicant for or holder of a TSO authorization must allow the FAA to inspect its quality system, facilities, technical data, and any manufactured articles and witness any tests, including any inspections or tests at a supplier facility, necessary to determine compliance with this subchapter.

§ 21.611 Issuance.

If the FAA finds that the applicant complies with the requirements of this subchapter, the FAA issues a TSO authorization to the applicant (including all TSO deviations granted to the applicant).

§ 21.613 Duration.

(a) A TSO authorization or letter of TSO design approval is effective until surrendered, withdrawn, or otherwise terminated by the FAA.

(b) If a TSO is revised or canceled, the holder of an affected FAA letter of acceptance of a statement of conformance, TSO authorization, or letter of TSO design approval may continue to manufacture articles that meet the original TSO without obtaining a new acceptance, authorization, or approval but must comply with the requirements of this chapter.

§ 21.614 Transferability.

The holder of a TSO authorization or letter of TSO design approval may not transfer the TSO authorization or letter of TSO design approval.

§ 21.616 Responsibility of holder.

Each holder of a TSO authorization must—

(a) Amend the document required by §21.605 as necessary to reflect changes in the organization and provide these amendments to the FAA.

(b) Maintain a quality system in compliance with the data and procedures approved for the TSO authorization;

(c) Ensure that each manufactured article conforms to its approved design, is in a condition for safe operation, and meets the applicable TSO;

(d) Mark the TSO article for which an approval has been issued. Marking must be in accordance with part 45 of this chapter, including any critical parts;

(e) Identify any portion of the TSO article (e.g., sub-assemblies, component parts, or replacement articles) that leave the manufacturer’s facility as FAA approved with the manufacturer’s part number and name, trademark, symbol, or other FAA approved manufacturer's identification;

(f) Have access to design data necessary to determine conformity and airworthiness for each article produced under the TSO authorization. The manufacturer must retain this data until it no longer manufactures the article. At that time, copies of the data must be sent to the FAA;

(g) Retain its TSO authorization and make it available to the FAA upon request; and

(h) Make available to the FAA information regarding all delegation of authority to suppliers.

§ 21.618 Approval for deviation.

(a) Each manufacturer who requests approval to deviate from any performance standard of a TSO must show that factors or design features providing an equivalent level of safety compensate for the standards from which a deviation is requested.

(b) The manufacturer must send requests for approval to deviate, together with all pertinent data, to the appropriate aircraft certification office. If the article is manufactured under the authority of a foreign country or jurisdiction, the manufacturer must send requests for approval to deviate, together with all pertinent data, through the civil aviation authority of that country or jurisdiction to the FAA.
§ 21.619 Design changes.

(a) Minor changes by the manufacturer holding a TSO authorization. The manufacturer of an article under an authorization issued under this part may make minor design changes (any change other than a major change) without further approval by the FAA. In this case, the changed article keeps the original model number (part numbers may be used to identify minor changes) and the manufacturer must forward to the appropriate aircraft certification office, any revised data that are necessary for compliance with § 21.603(b).

(b) Major changes by the manufacturer holding a TSO authorization. Any design change by the manufacturer extensive enough to require a substantially complete investigation to determine compliance with a TSO is a major change. Before making a major change, the manufacturer must assign a new type or model designation to the article and apply for an authorization under § 21.603.

(c) Changes by persons other than the manufacturer. No design change by any person (other than the manufacturer who provided the statement of conformance for the article) is eligible for approval under this part unless the person seeking the approval is a manufacturer and applies under § 21.603(a) for a separate TSO authorization. Persons other than a manufacturer may obtain approval for design changes under part 43 or under the applicable airworthiness regulations of this chapter.

§ 21.620 Changes in quality system.

After the issuance of a TSO authorization—

(a) Each change to the quality system is subject to review by the FAA; and

(b) The holder of the TSO authorization must immediately notify the FAA, in writing, of any change that may affect the inspection, conformity, or airworthiness of its article.


(a) The FAA may issue a letter of TSO design approval for an article—

(1) Designed and manufactured in a foreign country or jurisdiction subject to the export provisions of an agreement with the United States for the acceptance of these articles for import; and

(2) For import into the United States if—

(i) The State of Design certifies that the article has been examined, tested, and found to meet the applicable TSO or the applicable performance standards of the State of Design and any other performance standards the FAA may prescribe to provide a level of safety equivalent to that provided by the TSO; and

(ii) The manufacturer has provided to the FAA one copy of the technical data required in the applicable performance standard through its State of Design.

(b) The FAA issues the letter of TSO design approval that lists any deviation granted under § 21.618.


Subpart P—Special Federal Aviation Regulations

SOURCE: Docket No. FAA–2011–0186, 76 FR 12555, Mar. 8, 2011, unless otherwise noted.


The requirements of § 121.1500 of this chapter also apply to this part.

PART 23—AIRWORTHINESS STANDARDS: NORMAL, UTILITY, ACROBATIC, AND COMMUTER CATEGORY AIRPLANES

Special Federal Aviation Regulation No. 23

Subpart A—General

Sec. 23.1 Applicability.
23.2 Special retroactive requirements.
23.3 Airplane categories.

Subpart B—Flight

GENERAL

23.21 Proof of compliance.
23.23 Load distribution limits.
23.25 Weight limits.
23.29 Empty weight and corresponding center of gravity.
Pt. 23

23.31 Removable ballast.
23.33 Propeller speed and pitch limits.

**Performance**

23.45 General.
23.49 Stalling period.
23.51 Takeoff speeds.
23.53 Takeoff performance.
23.55 Accelerate-stop distance.
23.57 Takeoff path.
23.59 Takeoff distance and takeoff run.
23.61 Takeoff flight path.
23.63 Climb: General.
23.65 Climb: All engines operating.
23.66 Takeoff climb: One-engine inoperative.
23.67 Climb: One engine inoperative.
23.69 Enroute climb/descent.
23.73 Reference landing approach speed.
23.75 Landing distance.
23.77 Balked landing.

**Flight Characteristics**

23.141 General.

**Controllability and Maneuverability**

23.143 General.
23.145 Longitudinal control.
23.147 Directional and lateral control.
23.149 Minimum control speed.
23.151 Acrobatic maneuvers.
23.153 Control during landings.
23.155 Elevator control force in maneuvers.
23.157 Rate of roll.

**Trim**

23.161 Trim.

**Stability**

23.171 General.
23.173 Static longitudinal stability.
23.175 Demonstration of static longitudinal stability.
23.177 Static directional and lateral stability.
23.181 Dynamic stability.

**Stalls**

23.201 Wings level stall.
23.203 Turning flight and accelerated turning stalls.
23.207 Stall warning.

**Spinning**

23.221 Spinning.

**Ground and Water Handling Characteristics**

23.231 Longitudinal stability and control.
23.233 Directional stability and control.
23.235 Operation on unpaved surfaces.
23.237 Operation on water.
23.239 Spray characteristics.

**MISCELLANEOUS FLIGHT REQUIREMENTS**

23.251 Vibration and buffeting.
23.253 High speed characteristics.
23.255 Out of trim characteristics.

**Subpart C—Structure**

**General**

23.301 Loads.
23.302 Canard or tandem wing configurations.
23.303 Factor of safety.
23.305 Strength and deformation.
23.307 Proof of structure.

**Flight Loads**

23.321 General.
23.331 Symmetrical flight conditions.
23.333 Flight envelope.
23.335 Design airspeeds.
23.337 Limit maneuvering load factors.
23.341 Gust loads factors.
23.343 Design fuel loads.
23.345 High lift devices.
23.347 Unsymmetrical flight conditions.
23.349 Rolling conditions.
23.351 Yawing conditions.
23.361 Engine torque.
23.363 Side load on engine mount.
23.365 Pressurized cabin loads.
23.367 Unsymmetrical loads due to engine failure.
23.369 Rear lift truss.
23.371 Gyroscopic and aerodynamic loads.
23.373 Speed control devices.

**Control Surface and System Loads**

23.391 Control surface loads.
23.393 Loads parallel to hinge line.
23.395 Control system loads.
23.397 Limit control forces and torques.
23.399 Dual control system.
23.405 Secondary control system.
23.407 Trim tab effects.
23.409 Tabs.
23.415 Ground gust conditions.

**Horizontal Stabilizing and Balancing Surfaces**

23.421 Balancing loads.
23.423 Maneuvering loads.
23.425 Gust loads.
23.427 Unsymmetrical loads.

**Vertical Surfaces**

23.441 Maneuvering loads.
23.443 Gust loads.
23.445 Outboard fins or winglets.

**Ailerons and Special Devices**

23.455 Ailerons.
23.459 Special devices.

**Ground Loads**

23.471 General.
23.473 Ground load conditions and assumptions.
23.477 Landing gear arrangement.
23.479 Level landing conditions.
23.481 Tail down landing conditions.
23.483 One-wheel landing conditions.
23.485 Side load conditions.
23.487 Braked roll conditions.
23.497 Supplementary conditions for tail wheels.
23.499 Supplementary conditions for nose wheels.
23.505 Supplementary conditions for ski-planes.
23.507 Jacking loads.
23.509 Towing loads.
23.511 Ground load; unsymmetrical loads on multiple-wheel units.

WATER LOADS
23.521 Water load conditions.
23.523 Design weights and center of gravity positions.
23.525 Application of loads.
23.527 Hull and main float load factors.
23.529 Hull and main float landing conditions.
23.531 Hull and main float takeoff condition.
23.533 Hull and main float bottom pressures.
23.535 Auxiliary float loads.
23.537 Seawing loads.

EMERGENCY LANDING CONDITIONS
23.561 General.
23.563 Emergency landing dynamic conditions.

FATIGUE EVALUATION
23.571 Metallic pressurized cabin structures.
23.572 Metallic wing, empennage, and associated structures.
23.573 Damage tolerance and fatigue evaluation of structure.
23.574 Metallic damage tolerance and fatigue evaluation of commuter category airplanes.
23.575 Inspections and other procedures.

Subpart D—Design and Construction
23.601 General.
23.603 Materials and workmanship.
23.605 Fabrication methods.
23.607 Fasteners.
23.609 Protection of structure.
23.611 Accessibility provisions.
23.613 Material strength properties and design values.
23.619 Special factors.
23.621 Casting factors.
23.623 Bearing factors.
23.625 Fitting factors.
23.627 Fatigue strength.
23.629 Flutter.

WINGS
23.641 Proof of strength.

CONTROL SURFACES
23.651 Proof of strength.
23.655 Installation.
23.657 Hinges.
23.659 Mass balance.

CONTROL SYSTEMS
23.671 General.
23.672 Stability augmentation and automatic and power-operated systems.
23.673 Primary flight controls.
23.675 Stoops.
23.677 Trim systems.
23.679 Control system locks.
23.681 Limit load static tests.
23.683 Operation tests.
23.685 Control system details.
23.687 Spring devices.
23.689 Cable systems.
23.691 Artificial stall barrier system.
23.693 Joints.
23.697 Wing flap controls.
23.699 Wing flap position indicator.
23.701 Flap interconnection.
23.703 Takeoff warning system.

LANDING GEAR
23.721 General.
23.723 Shock absorption tests.
23.725 Limit drop tests.
23.726 Ground load dynamic tests.
23.727 Reserve energy absorption drop test.
23.729 Landing gear extension and retraction system.
23.731 Wheels.
23.733 Tires.
23.735 Brakes.
23.737 Skis.
23.745 Nose/tail wheel steering.

FLOATS AND HULLS
23.751 Main float buoyancy.
23.753 Main float design.
23.755 Hulls.
23.757 Auxiliary floats.

PERSONNEL AND CARGO ACCOMMODATIONS
23.771 Pilot compartment.
23.773 Pilot compartment view.
23.775 Windshields and windows.
23.777 Cockpit controls.
23.779 Motion and effect of cockpit controls.
23.781 Cockpit control knob shape.
23.783 Doors.
23.785 Seats, berths, litters, safety belts, and shoulder harnesses.
23.787 Baggage and cargo compartments.
23.791 Passenger information signs.
23.803 Emergency evacuation.
23.805 Flightcrew emergency exits.
23.807 Emergency exits.
23.811 Emergency exit marking.
14 CFR Ch. I (1–1–12 Edition)

Pt. 23  

23.812 Emergency lighting.
23.813 Emergency exit access.
23.815 Width of aisle.
23.831 Ventilation.

PRESSURIZATION

23.841 Pressurized cabins.
23.843 Pressurization tests.

FIRE PROTECTION

23.851 Fire extinguishers.
23.853 Passenger and crew compartment interiors.
23.855 Cargo and baggage compartment fire protection.
23.856 Thermal/acoustic insulation materials.
23.859 Combustion heater fire protection.
23.863 Flammable fluid fire protection.
23.865 Fire protection of flight controls, engine mounts, and other flight structure.

ELECTRICAL BONDING AND LIGHTNING PROTECTION

23.867 Electrical bonding and protection against lightning and static electricity.

MISCELLANEOUS

23.871 Leveling means.

Subpart E—Powerplant

GENERAL

23.901 Installation.
23.903 Engines.
23.904 Automatic power reserve system.
23.905 Propellers.
23.907 Propeller vibration and fatigue.
23.909 Turbocharger systems.
23.920 Propeller clearance.
23.929 Engine installation ice protection.
23.933 Reversing systems.
23.934 Turbojet and turbofan engine thrust reversing systems tests.
23.937 Turbopropeller-drag limiting systems.
23.939 Powerplant operating characteristics.
23.943 Negative acceleration.

FUEL SYSTEM

23.951 General.
23.953 Fuel system independence.
23.954 Fuel system lighting protection.
23.955 Fuel flow.
23.957 Flow between interconnected tanks.
23.959 Unusable fuel supply.
23.961 Fuel system hot weather operation.
23.963 Fuel tanks: General.
23.965 Fuel tank tests.
23.967 Fuel tank installation.
23.969 Fuel tank expansion space.
23.971 Fuel tank sump.
23.973 Fuel tank filler connection.
23.975 Fuel tank vents and carburetor vapor vents.

23.977 Fuel tank outlet.
23.979 Pressure fueling systems.

FUEL SYSTEM COMPONENTS

23.991 Fuel pumps.
23.993 Fuel system lines and fittings.
23.994 Fuel system components.
23.995 Fuel valves and controls.
23.997 Fuel strainer or filter.
23.999 Fuel system drains.
23.1001 Fuel jettisoning system.

OIL SYSTEM

23.1011 General.
23.1013 Oil tanks.
23.1015 Oil tank tests.
23.1017 Oil lines and fittings.
23.1019 Oil strainer or filter.
23.1021 Oil system drains.
23.1023 Oil radiators.
23.1027 Propeller feathering system.

COOLING

23.1041 General.
23.1043 Cooling tests.
23.1045 Cooling test procedures for turbine engine powered airplanes.
23.1047 Cooling test procedures for reciprocating engine powered airplanes.

LIQUID COOLING

23.1061 Installation.
23.1063 Coolant tank tests.

INDUCTION SYSTEM

23.1091 Air induction system.
23.1093 Induction system icing protection.
23.1095 Carburetor deicing fluid flow rate.
23.1097 Carburetor deicing fluid system capacity.
23.1099 Carburetor deicing fluid system detail design.
23.1101 Induction air preheater design.
23.1103 Induction system ducts.
23.1105 Induction system screens.
23.1107 Induction system filters.
23.1109 Turbocharger bleed air system.
23.1111 Turbine engine bleed air system.

EXHAUST SYSTEM

23.1121 General.
23.1123 Exhaust system.
23.1125 Exhaust heat exchangers.

POWERPLANT CONTROLS AND ACCESSORIES

23.1141 Powerplant controls: General.
23.1142 Auxiliary power unit controls.
23.1143 Engine controls.
23.1145 Ignition switches.
23.1147 Mixture controls.
23.1149 Propeller speed and pitch controls.
23.1153 Propeller feathering controls.
23.1155 Turbo engine reverse thrust and propeller pitch settings below the flight regime.
Federal Aviation Administration, DOT

23.1157 Carburetor air temperature controls.
23.1163 Powerplant accessories.
23.1165 Engine ignition systems.

**POWERPLANT FIRE PROTECTION**

23.1181 Designated fire zones; regions included.
23.1182 Nacelle areas behind firewalls.
23.1183 Lines, fittings, and components.
23.1189 Shutoff means.
23.1191 Firewalls.
23.1192 Engine accessory compartment diaphragm.
23.1193 Cowling and nacelle.
23.1195 Fire extinguishing systems materials.
23.1196 Fire extinguishing systems.
23.1197 Fire extinguishing agents.
23.1199 Extinguishing agent containers.
23.1201 Fire extinguishing systems materials.
23.1203 Fire detector system.

**Subpart F—Equipment**

**GENERAL**

23.1301 Function and installation.
23.1303 Flight and navigation instruments.
23.1305 Powerplant instruments.
23.1306 Electrical and electronic system lightning protection.
23.1307 Miscellaneous equipment.
23.1308 High-intensity Radiated Fields (HIRF) Protection.
23.1309 Equipment, systems, and installations.
23.1310 Power source capacity and distribution.

**INSTRUMENTS: INSTALLATION**

23.1311 Electronic display instrument systems.
23.1321 Arrangement and visibility.
23.1322 Warning, caution, and advisory lights.
23.1325 Static pressure system.
23.1326 Pitot heat indication systems.
23.1327 Magnetic direction indicator.
23.1329 Automatic pilot system.
23.1331 Instruments using a power source.
23.1335 Flight director systems.
23.1337 Powerplant instruments installation.

**ELECTRICAL, SYSTEMS AND EQUIPMENT**

23.1351 General.
23.1353 Storage battery design and installation.
23.1357 Circuit protective devices.
23.1359 Electrical system fire protection.
23.1361 Master switch arrangement.
23.1365 Electric cables and equipment.
23.1367 Switches.

**LIGHTS**

23.1381 Instrument lights.
23.1383 Taxi and landing lights.
23.1385 Position light system installation.
23.1387 Position light system dihedral angles.
23.1389 Position light distribution and intensities.
23.1391 Minimum intensities in the horizontal plane of position lights.
23.1393 Minimum intensities in any vertical plane of position lights.
23.1395 Maximum intensities in overlapping beams of position lights.
23.1397 Color specifications.
23.1399 Riding light.
23.1401 Anticollision light system.

**SAFETY EQUIPMENT**

23.1411 General.
23.1415 Ditching equipment.
23.1416 Pneumatic de-icer boot system.
23.1419 Ice protection.

**MISCELLANEOUS EQUIPMENT**

23.1431 Electronic equipment.
23.1433 Hydraulic systems.
23.1437 Accessories for multiengine airplanes.
23.1438 Pressurization and pneumatic systems.
23.1441 Oxygen equipment and supply.
23.1443 Minimum mass flow of supplemental oxygen.
23.1445 Oxygen distribution system.
23.1447 Equipment standards for oxygen dispensing units.
23.1449 Means for determining use of oxygen.
23.1450 Chemical oxygen generators.
23.1451 Fire protection for oxygen equipment.
23.1453 Protection of oxygen equipment from rupture.
23.1457 Cockpit voice recorders.
23.1459 Flight data recorders.
23.1461 Equipment containing high energy rotors.

**Subpart G—Operating Limitations and Information**

23.1501 General.
23.1505 Airspeed limitations.
23.1507 Operating maneuvering speed.
23.1511 Flap extended speed.
23.1513 Minimum control speed.
23.1519 Weight and center of gravity.
23.1521 Powerplant limitations.
23.1522 Auxiliary power unit limitations.
23.1523 Minimum flight crew.
23.1524 Maximum passenger seating configuration.
23.1525 Kinds of operation.
23.1527 Maximum operating altitude.
23.1529 Instructions for Continued Airworthiness.

**MARKINGS AND PLACARDS**

23.1541 General.
FLIGHT REQUIREMENTS

3. General. Compliance must be shown with the applicable requirements of Subpart B of Part 23 of the Federal Aviation Regulations in effect on March 30, 1967, as supplemented or modified in sections 4 through 10 of this regulation.

PERFORMANCE

4. General. (a) Unless otherwise prescribed in this regulation, compliance with each applicable performance requirement in sections 4 through 7 of this regulation must be shown for ambient atmospheric conditions and still air.

(b) The performance must correspond to the propulsive thrust available under the particular ambient atmospheric conditions and the particular flight condition. The available propulsive thrust must correspond to engine power or thrust, not exceeding the approved power or thrust less—

(1) Installation losses; and

(2) The power or equivalent thrust absorbed by the accessories and services appropriate to the particular ambient atmospheric conditions and the particular flight condition.

(c) Unless otherwise prescribed in this regulation, the applicant must select the takeoff, en route, and landing configurations for the airplane.

(d) The airplane configuration may vary with weight, altitude, and temperature, to the extent that they are compatible with the operating procedures required by paragraph (e) of this section.

(e) Unless otherwise prescribed in this regulation, in determining the critical engine inoperative takeoff performance, the accelerate-stop distance, takeoff distance, changes in the airplane’s configuration, speed, power, and thrust, must be made in accordance with procedures established by the applicant for operation in service.

(f) Procedures for the execution of balked landings must be established by the applicant and included in the Airplane Flight Manual.

(g) The procedures established under paragraphs (e) and (f) of this section must—

(1) Be able to be consistently executed in service by a crew of average skill;

(2) Use methods or devices that are safe and reliable; and

(3) Include allowance for any time delays, in the execution of the procedures, that may reasonably be expected in service.

5. Takeoff—(a) General. The takeoff speeds described in paragraph (b), the accelerate-stop distance described in paragraph (c), and the takeoff distance described in paragraph (d), must be determined for—

(1) Each weight, altitude, and ambient temperature within the operational limits selected by the applicant;
Federal Aviation Administration, DOT
Pt. 23, SFAR No. 23

(2) The selected configuration for takeoff;
(3) The center of gravity in the most unfavorable position;
(4) The operating engine within approved operating limitation; and
(5) Takeoff data based on smooth, dry, hard-surface runway.

(b) Takeoff speeds. (1) The decision speed \( V_d \) is the calibrated airspeed on the ground at which, as a result of engine failure or other reasons, the pilot is assumed to have made a decision to continue or discontinue the takeoff. The speed \( V_d \) must be selected by the applicant but may not be less than—

(i) 1.10 \( V_{SO} \); and

(ii) 1.10 \( V_{MC} \).

(2) The speed that permits acceleration to \( V_1 \) and stop in accordance with paragraph (c) allowing credit for an overrun distance equal to that required to stop the airplane from a ground speed of 35 knots utilizing maximum braking; or

(3) A speed at which the airplane can be rotated for takeoff and shown to be adequate to safely continue the takeoff, using normal piloting skill, when the critical engine is suddenly made inoperative.

(2) Other essential takeoff speeds necessary for safe operation of the airplane must be determined and shown in the Airplane Flight Manual.

(c) Accelerate-stop distance. (1) The accelerate-stop distance is the sum of the distances necessary to—

(i) Accelerate the airplane from a standing start to \( V_1 \); and

(ii) Decelerate the airplane from \( V_1 \) to a speed not greater than 35 knots, assuming that in the case of engine failure, failure of the critical engine is recognized by the pilot at the speed \( V_1 \). The landing gear must remain in the extended position and maximum braking may be utilized during deceleration.

(2) Means other than wheel brakes may be used to determine the accelerate-stop distance if that means is available with the critical engine inoperative and—

(i) Is safe and reliable;

(ii) Is used so that consistent results can be expected under normal operating conditions; and

(iii) Is such that exceptional skill is not required to control the airplane.

(1) All engines operating takeoff distance. The all engine operating takeoff distance is the horizontal distance required to takeoff and climb to a height of 50 feet above the takeoff surface according to procedures in FAR 23.51(a).

(2) One-engine-inoperative takeoff. The maximum weight must be determined for each altitude and temperature within the operational limits established for the airplane, at which the airplane has takeoff capability after failure of the critical engine at or above \( V_1 \) determined in accordance with paragraph (b) of this section. This capability may be established—

(1) By demonstrating a measurably positive rate of climb with the airplane in the takeoff configuration, landing gear extended; or

(2) By demonstrating the capability of maintaining flight after engine failure utilizing procedures prescribed by the applicant.

6. Climb—(a) Landing climb: All-engines-operating. The maximum weight must be determined with the airplane in the landing configuration, for each altitude, and ambient temperature within the operational limits established for the airplane and with the most unfavorable center of gravity and out-of-ground effect in free air, at which the steady gradient of climb will not be less than 3.3 percent, with:

(1) The engines at the power that is available 8 seconds after initiation of movement of the power or thrust controls from the minimum flight idle to the takeoff position.

(2) A climb speed not greater than the approach speed established under section 7 of this regulation and not less than the greater of 1.10 \( V_{SO} \) or 1.10 \( V_{MC} \).

(b) En route climb, one-engine-inoperative. (1) The maximum weight must be determined with the airplane in the en route configuration, the critical engine inoperative, the remaining engine at not more than maximum continuous power or thrust, and the most unfavorable center of gravity, at which the gradient at climb will be not less than—

(i) 1.2 percent (or a gradient equivalent to 0.20 \( V_{SO} \), if greater) at 5,000 feet and an ambient temperature of 41 °F, or

(ii) 0.6 percent (or a gradient equivalent to 0.01 \( V_{SO} \), if greater) at 5,000 feet and ambient temperature of 81 °F.

(2) The minimum climb gradient specified in subdivisions (i) and (ii) of subparagraph (1) of this paragraph must vary linearly between 41 °F and 81 °F, and must change at the same rate up to the maximum operational temperature approved for the airplane.

7. Landing. The landing distance must be determined for standard atmosphere at each weight and altitude in accordance with FAR 23.75(a), except that instead of the gliding approach specified in FAR 23.75(a)(1), the landing may be preceded by a steady approach down to the 50-foot height at a gradient of descent not greater than 5.2 percent (3°) at a calibrated airspeed not less than 1.3 \( V_{SO} \).

8. Trim—(a) Lateral and directional trim. The airplane must maintain lateral and directional trim in level flight at a speed of \( V_{SO} \) or \( V_{MC} \) \( M_{SO} \), whichever is lower, with landing gear and wing flaps retracted.

(b) Longitudinal trim. The airplane must maintain longitudinal trim during the following conditions, except that it need not
maintain trim at a speed greater than $V_{MCO}$/$M_{MCO}$.

1. In the approach conditions specified in FAR 23.157(b) and with paragraph (b) of this section, the airspeed must return to within $\pm 71/2$ percent of the trim speed.

2. In level flight at any speed from $V_{MO}$ or $V_{MO}^*$, whichever is lower, to either $V_{x}$ or $1.4$ $V_{x}$, with the landing gear and wing flaps retracted.

**Stability**

9. Static longitudinal stability. (a) In showing compliance with the provisions of FAR 23.157(b) and with paragraph (b) of this section, the airspeed must return to within $\pm 71/2$ percent of the trim speed.

(b) Cruise stability. The stick force curve must have a stable slope for a speed range of $\pm 50$ knots from the trim speed except that the speeds need not exceed $V_{FC}/M_{FC}$ or be less than $1.4$ $V_{x}$. This speed range will be considered to begin at the outer extremes of the friction band and the stick force may not exceed 50 pounds with—

(i) Landing gear retracted;

(ii) Wing flaps retracted;

(iii) The maximum cruising power as selected by the applicant as an operating limitation for turbine engines or 75 percent of the trim speed.

(iv) Maximum takeoff weight;

(v) The airplane trimmed for level flight and the power specified in subparagraph (b) of this paragraph.

$V_{FC}/M_{FC}$ may not be less than a speed midway between $V_{MCO}/M_{MCO}$ and $V_{DF}/M_{DF}$ except that, for altitudes where Mach number is the limiting factor, $M_{FC}$ need not exceed the Mach number at which effective speed warning occurs.

(c) Climb stability. For turbopropeller powered airplanes only. In showing compliance with FAR 23.175(a), an applicant must in lieu of the power specified in FAR 23.175(a)(4), use the maximum power or thrust selected by the applicant as an operating limitation for use during climb at the best rate of climb speed except that the speed need not be less than $1.4$ $V_{x}$.

**Stalls**

10. Stall warning. If artificial stall warning is required to comply with the requirements of FAR 23.207, the warning device must give clearly distinguishable indications under expected conditions of flight. The use of a visual warning device that requires the attention of the crew within the cockpit is not acceptable by itself.

11. Electric trim tabs. The airplane must meet the requirements of FAR 23.677 and in addition it must be shown that the airplane is safely controllable and that a pilot can perform all the maneuvers and operations necessary to effect a safe landing following any probable electric trim tab runaway which might be reasonably expected in service allowing for appropriate time delay after pilot recognition of the runaway. This demonstration must be conducted at the critical airplane weights and center of gravity positions.

**Instruments: Installation**

12. Arrangement and visibility. Each instrument must meet the requirements of FAR 23.1321 and in addition—

(a) Each flight, navigation, and powerplant instrument for use by any pilot must be plainly visible to him from his station with the minimum practicable deviation from his normal position and line of vision when he is looking forward along the flight path.

(b) The flight instruments required by FAR 23.1303 and by the applicable operating rules must be grouped on the instrument panel and centered as nearly as practicable about the vertical plane of each pilot’s forward vision. In addition—

1. The instrument that most effectively indicates the attitude must be on the panel in the top center position;

2. The instrument that most effectively indicates airspeed must be adjacent to and directly to the left of the instrument in the top center position;

3. The instrument that most effectively indicates altitude must be adjacent to and directly to the right of the instrument in the top center position;

4. The instrument that most effectively indicates direction of flight must be adjacent to and directly below the instrument in the top center position.

13. Airspeed indicating system. Each airspeed indicating system must meet the requirements of FAR 23.1323 and in addition—

(a) Airspeed indicating instruments must be of an approved type and must be calibrated to indicate true airspeed at sea level in the standard atmosphere with a minimum practicable instrument calibration error when the corresponding pilot and static pressures are supplied to the instruments.

(b) The airspeed indicating system must be calibrated to determine the system error, i.e., the relation between IAS and CAS, in flight and during the accelerate takeoff ground run. The ground run calibration must be obtained between 0.8 of the minimum value of $V_{x}$ and 1.2 times the maximum value.
Federal Aviation Administration, DOT

Pt. 23, SFAR No. 23

of \( V_1 \), considering the approved ranges of altitude and weight. The ground run calibration will be determined assuming an engine failure at the minimum value of \( V_1 \).

c. The airspeed error of the installation excluding the instrument calibration error, must not exceed 3 percent or 5 knots whichever is greater, throughout the speed range from \( V_{MO} \) to 1.3 \( V_S \), with flaps retracted and from 1.3 \( V_S \) to \( V_{KE} \) with flaps in the landing position.

d. Information showing the relationship between IAS and CAS must be shown in the Airplane Flight Manual.

14. Static air vent system. The static air vent system must meet the requirements of FAR 21.1325. The altimeter system calibration must be determined and shown in the Airplane Flight Manual.

OPERATING LIMITATIONS AND INFORMATION

15. Maximum operating limit speed \( V_{MO/MD} \). Instead of establishing operating limitations based on \( V_{MD} \), the applicant must establish a maximum operating limit speed \( V_{MO/MD} \) in accordance with the following:

(a) The maximum operating limit speed must not exceed the design cruising speed \( V_c \) and must be sufficiently below \( V_{MD} \) or \( V_{DF} \) to make it highly improbable that the latter speeds will be inadvertently exceeded in flight.

(b) The speed \( V_{mo} \) must not exceed 0.8 \( V_{MD} \) or 0.8 \( V_{DF} \) unless flight demonstrations involving upset as specified by the Administrator indicates a lower speed margin will not result in speeds exceeding \( V_{MD} \) or \( V_{DF} \). Atmospheric variations, horizontal gusts, and equipment errors, and airframe production variations will be taken into account.

16. Minimum flight crew. In addition to meeting the requirements of FAR 21.1325, the applicant must establish the minimum number and type of qualified flight crew personnel sufficient for safe operation of the airplane considering—

(a) Each kind of operation for which the applicant desires approval;

(b) The workload on each crewmember considering the following:

(1) Flight path control.

(2) Collision avoidance.

(3) Navigation.

(4) Communications.

(5) Operation and monitoring of all essential aircraft systems.

(c) The accessibility and ease of operation of necessary controls by the appropriate crewmember during all normal and emergency operations when at his flight station.

17. Airspeed indicator. The airspeed indicator must meet the requirements of FAR 21.1546 except that, the airspeed notations and markings in terms of \( V_{MO} \) and \( V_{KE} \) must be replaced by the \( V_{MO/MD} \) notations. The airspeed indicator markings must be easily read and understood by the pilot. A placard adjacent to the airspeed indicator is an acceptable means of showing compliance with the requirements of FAR 21.1545(c).

AIRPLANE FLIGHT MANUAL

18. General. The Airplane Flight Manual must be prepared in accordance with the requirements of FARs 23.1061 and 23.1067, and in addition the operating limitations and performance information set forth in sections 19 and 20 must be included.

19. Operating limitations. The Airplane Flight Manual must include the following limitations—

(a) Airspeed limitations. (1) The maximum operating limit speed \( V_{MO/MD} \) and a statement that this speed limit may not be deliberately exceeded in any regime of flight (climb, cruise, or descent) unless a higher speed is authorized for flight test or pilot training;

(2) If an airspeed limitation is based upon compressibility effects, a statement to this effect and information as to any symptoms, the probable behavior of the airplane, and the recommended recovery procedures; and

(3) The airspeed limits, shown in terms of \( V_{MO/MD} \) instead of \( V_{NO} \) and \( V_{KE} \).

(b) Takeoff weight limitations. The maximum takeoff weight for each airport elevation, ambient temperature, and available takeoff runway length within the range selected by the applicant. This weight may not exceed the weight at which:

(1) The all-engine operating takeoff distance determined in accordance with section 5(d) or the accelerate-stop distance determined in accordance with section 5(c), which ever is greater, is equal to the available runway length;

(2) The airplane complies with the one-engine-inoperative takeoff requirements specified in section 5(c); and

(3) The airplane complies with the one-engine-inoperative on route climb requirements specified in section 6(b), assuming that a standard temperature lapse rate exists from the airport elevation to the altitude of 5,000 feet, except that the weight may not exceed that corresponding to a temperature of 41 °F at 5,000 feet.

20. Performance information. The Airplane Flight Manual must contain the performance information determined in accordance with the provisions of the performance requirements of this regulation. The information must include the following:

(a) Sufficient information so that the takeoff weight limits specified in section 19(b) can be determined for all temperatures and altitudes within the operation limitations selected by the applicant.
(b) The conditions under which the performance information was obtained, including the airspeed at the 50-foot height used to determine landing distances.

(c) The performance information (determined by extrapolation and computed for the range of weights between the maximum landing and takeoff weights) for—
(1) Climb in the landing configuration; and
(2) Landing distance.

(d) Procedure established under section 4 of this regulation related to the limitations and information required by this section in the form of guidance material including any relevant limitations or information.

(e) An explanation of significant or unusual flight or ground handling characteristics of the airplane.

(f) Airspeeds, as indicated airspeeds, corresponding to those determined for takeoff in accordance with section 5(b).

21. Maximum operating altitudes. The maximum operating altitude to which operation is permitted, as limited by flight, structural, powerplant, functional, or equipment characteristics, must be specified in the Airplane Flight Manual.

22. Stowage provision for Airplane Flight Manual. Provision must be made for stowing the Airplane Flight Manual in a suitable fixed container which is readily accessible to the pilot.


AIRFRAME REQUIREMENTS

FLIGHT LOADS

24. Engine torque. (a) Each turbopropeller engine mount and its supporting structure must be designed for the torque effects of—
(1) The conditions set forth in FAR 23.361(a).
(2) The limit engine torque corresponding to takeoff power and propeller speed, multiplied by a factor accounting for propeller control system malfunction, including quick feathering action, simultaneously with 1 g level flight loads: In the absence of a rational analysis, a factor of 1.6 must be used.
(b) The limit torque is obtained by multiplying the mean torque by a factor of 1.25.

25. Turbine engine gyroscopic loads. Each turbopropeller engine mount and its supporting structure must be designed for the gyroscopic loads that result, with the engines at maximum continuous r.p.m., under either—
(a) The conditions prescribed in FARs 23.351 and 23.422; or
(b) All possible combinations of the following:
(1) A yaw velocity of 2.5 radius per second.
(2) A pitch velocity of 1.0 radians per second.
(3) A normal load factor of 2.5.
(4) Maximum continuous thrust.

26. Unsymmetrical loads due to engine failure. (a) Turbopropeller powered airplanes must be designed for the unsymmetrical loads resulting from the failure of the critical engine including the following conditions in combination with a single malfunction of the propeller drag limiting system, considering the probable pilot corrective action on the flight controls.
(1) At speeds between $V_{MC}$ and $V_{D}$, the loads resulting from power failure because of fuel flow interruption are considered to be limit loads.
(2) At speeds between $V_{MC}$ and $V_{C}$, the loads resulting from the disconnection of the engine compressor from the turbine or from loss of the turbine blades are considered to be ultimate loads.

(b) Pilot corrective action may be assumed to be initiated at the time maximum yawing velocity is reached, but not earlier than two seconds after the engine failure. The magnitude of the corrective action may be based on the control forces specified in FAR 23.397 except that lower forces may be assumed where it is shown by analysis or test that these forces can control the yaw and roll resulting from the prescribed engine failure conditions.

GROUND LOADS

27. Dual wheel landing gear units. Each dual wheel landing gear unit and its supporting structure must be shown to comply with the following:
(a) Pivoting. The airplane must be assumed to pivot about one side of the main gear with the brakes on that side locked. The limit vertical load factor must be 1.0 and the coefficient of friction 0.8. This condition need apply only to the main gear and its supporting structure.
(b) Unequal tire inflation. A 60–40 percent distribution of the loads established in accordance with FAR 23.471 through FAR 23.483 must be applied to the dual wheels.
(c) Flat tire. (1) Sixty percent of the limit drag and side loads 100 percent of the limit vertical load established in accordance with FARs 23.493 and 23.485 must be applied to either wheel in a unit except that the vertical load
need not exceed the maximum vertical load in paragraph (c)(1) of this section.

**Fatigue Evaluation**

28. Fatigue evaluation of wing and associated structure. Unless it is shown that the structure, operating stress levels, materials, and expected use are comparable from a fatigue standpoint to a similar design which has had substantial satisfactory service experience, the strength, detail design, and the fabrication of those parts of the wing, wing carry-through, and attaching structure whose failure would be catastrophic must be evaluated under either—

(a) A fatigue strength investigation in which it is shown by analysis, tests, or both to be able to withstand the repeated loads of variable magnitude expected in service; or

(b) A fail-safe strength investigation in which it is shown by analysis, tests, or both that catastrophic failure of the structure is not probable after fatigue, or obvious partial failure, of a principal structural element, and that the remaining structure is able to withstand a static ultimate load factor of 75 percent of the critical limit load factor at \( V \).

These loads must be multiplied by a factor of 1.15 unless the dynamic effects of failure under static load are otherwise considered.

**Design and Construction**

29. Flutter. For Multiengine turbopropeller powered airplanes, a dynamic evaluation must be made and must include—

(a) The significant elastic, inertia, and aerodynamic forces associated with the rotations and displacements of the plane of the propeller; and

(b) Engine-propeller-nacelle stiffness and damping variations appropriate to the particular configuration.

**Landing Gear**

30. Flap operated landing gear warning device. Airplanes having retractable landing gear and wing flaps must be equipped with a warning device that functions continuously when the wing flaps are extended to a flap position that activates the warning device to give adequate warning before landing, using normal landing procedures, if the landing gear is not fully extended and locked. There may not be a manual shut off for this warning device. The flap position sensing unit may be installed at any suitable location. The system for this device may use any part of the system (including the aural warning device) provided for other landing gear warning devices.

**Personnel and Cargo Accommodations**

31. Cargo and baggage compartments. Cargo and baggage compartments must be designed to meet the requirements of FAR 23.787 (a) and (b), and in addition means must be provided to protect passengers from injury by the contents of any cargo or baggage compartment when the ultimate forward inertia force is 9g.

32. Doors and exits. The airplane must meet the requirements of FAR 23.783 and FAR 23.807 (a)(3), (b), and (c), and in addition:

(a) There must be a means to lock and safeguard each external door and exit against opening in flight either inadvertently by persons, or as a result of mechanical failure. Each external door must be operable from both the inside and the outside.

(b) There must be means for direct visual inspection of the locking mechanism by crewmembers to determine whether external doors and exits, for which the initial opening movement is outward, are fully locked. In addition, there must be a visual means to signal to crewmembers when normally used external doors are closed and fully locked.

(c) The passenger entrance door must qualify as a floor level emergency exit. Each additional required emergency exit except floor level exits must be located over the wing or must be provided with acceptable means to assist the occupants in descending to the ground. In addition to the passenger entrance door:

(1) For a total seating capacity of 15 or less, an emergency exit as defined in FAR 23.807(b) is required on each side of the cabin.

(2) For a total seating capacity of 16 through 23, three emergency exits as defined in FAR 23.807(b) are required with one on the same side as the door and two on the side opposite the door.

(d) An evacuation demonstration must be conducted utilizing the maximum number of occupants for which certification is desired. It must be conducted under simulated night conditions utilizing only the emergency exits on the most critical side of the aircraft. The participants must be representative of average airline passengers with no prior practice or rehearsal for the demonstration. Evacuation must be completed within 90 seconds.

(e) Each emergency exit must be marked with the word “Exit” by a sign which has white letters 1 inch high on a red background 2 inches high, be self-illuminated or independently internally electrically illuminated, and have a minimum luminescence (brightness) of at least 160 microlamberts. The colors may be reversed if the passenger compartment illumination is essentially the same.

(f) Access to window type emergency exits must not be obstructed by seats or seat backs.

(g) The width of the main passenger aisle at any point between seats must equal or exceed the values in the following table.
Miscellaneous

33. Lightning strike protection. Parts that are electrically insulated from the basic airframe must be connected to it through lightning arrestors unless a lightning strike on the insulated part—
(a) Is improbable because of shielding by other parts; or
(b) Is not hazardous.
34. Ice protection. If certification with ice protection provisions is desired, compliance with the following requirements must be shown:
(a) The recommended procedures for the use of the ice protection equipment must be set forth in the Airplane Flight Manual.
(b) An analysis must be performed to establish, on the basis of the airplane’s operational needs, the adequacy of the ice protection system for the various components of the airplane. In addition, tests of the ice protection system must be conducted to demonstrate that the airplane is capable of operating safely in continuous maximum and intermittent maximum icing conditions as described in FAR 25, appendix C.
(c) Compliance with all or portions of this section may be accomplished by reference, where applicable because of similarity of the designs, to analysis and tests performed by the applicant for a type certificated model.
35. Maintenance information. The applicant must make available to the owner at the time of delivery of the airplane the information he considers essential for the proper maintenance of the airplane. That information must include the following:
(a) Description of systems, including electrical, hydraulic, and fuel controls.
(b) Lubrication instructions setting forth the frequency and the lubricants and fluids which are to be used in the various systems.
(c) Pressures and electrical loads applicable to the various systems.
(d) Tolerances and adjustments necessary for proper functioning.
(e) Methods of leveling, raising, and towing.
(f) Methods of balancing control surfaces.
(g) Identification of primary and secondary structures.
(h) Frequency and extent of inspections necessary to the proper operation of the airplane.
(i) Special repair methods applicable to the airplane.
(j) Special inspection techniques, including those that require X-ray, ultrasonic, and magnetic particle inspection.

36. Vibration characteristics. For turbopropeller powered airplanes, the engine installation must not result in vibration characteristics of the engine exceeding those established during the type certification of the engine.
37. In-flight restarting of engine. If the engine on turbopropeller powered airplanes cannot be restarted at the maximum cruise altitude, a determination must be made of the altitude below which restarts can be consistently accomplished. Restart information must be provided in the Airplane Flight Manual.
38. Engines—(a) For turbopropeller powered airplanes. The engine installation must comply with the following requirements:
(1) Engine isolation. The powerplants must be arranged and isolated from each other to allow operation, in at least one configuration, so that the failure or malfunction of any engine, or of any system that can affect the engine, will not—
(i) Prevent the continued safe operation of the remaining engines; or
(ii) Require immediate action by any crewmember for continued safe operation.
(2) Control of engine rotation. There must be a means to individually stop and restart the rotation of any engine in flight except that engine rotation need not be stopped if continued rotation could not jeopardize the safety of the airplane. Each component of the stopping and restarting system on the engine side of the firewall, and that might be exposed to fire, must be at least fire resistant. If hydraulic propeller feathering systems are used for this purpose, the feathering lines must be at least fire resistant under the operating conditions that may be expected to exist during feathering.
(b) For reciprocating-engine powered airplanes. To provide engine isolation, the powerplants must be arranged and isolated from each other to allow operation, in at least one configuration, so that the failure or malfunction of any engine, or of any system that can affect that engine, will not—
(1) Prevent the continued safe operation of the remaining engines; or
(2) Require immediate action by any crewmember for continued safe operation.
39. Turbopropeller reversing systems. (a) Turbopropeller reversing systems intended for
ground operation must be designed so that no single failure or malfunction of the system will result in unwanted reverse thrust under any expected operating condition. Failure of structural elements need not be considered if the probability of this kind of failure is extremely remote.

(b) Turbopropeller reversing systems intended for in-flight use must be designed so that no unsafe condition will result during normal operation of the system, or from any failure (or reasonably likely combination of failures) of the reversing system, under any anticipated condition of operation of the airplane. Failure of structural elements need not be considered if the probability of this kind of failure is extremely remote.

(c) Compliance with this section may be shown by failure analysis, testing, or both for propeller systems that allow propeller blades to move from the flight low-pitch position to a position that is substantially less than that at the normal flight low-pitch stop position. The analysis may include or be supported by the analysis made to show compliance with the type certification of the propeller and associated installation components. Credit will be given for pertinent analysis and testing completed by the engine and propeller manufacturers.

40. Turbopropeller drag-limiting systems. Turbopropeller drag-limiting systems must be designed so that no single failure or malfunction of any of the systems during normal or emergency operation results in propeller drag in excess of that for which the airplane was designed. Failure of structural elements of the drag-limiting systems need not be considered if the probability of this kind of failure is extremely remote.

41. Turbine engine powerplant operating characteristics. For turbopropeller powered airplanes, the turbine engine powerplant operating characteristics must be investigated in flight to determine that no adverse characteristics (such as stall, surge, or flameout) are present to a hazardous degree, during normal and emergency operation within the range of operating limitations of the airplane and of the engine.

42. Fuel flow. (a) For turbopropeller powered airplanes—

1. The fuel system must provide for continuous supply of fuel to the engines for normal operation without interruption due to depletion of fuel in any tank other than the main tank; and

2. The fuel flow rate for turbopropeller engine fuel pump systems must not be less than 125 percent of the fuel flow required to develop the standard sea level atmospheric conditions takeoff power selected and included as an operating limitation in the Airplane Flight Manual.

(b) For reciprocating engine powered airplanes, it is acceptable for the fuel flow rate for each pump system (main and reserve supply) to be 125 percent of the takeoff fuel consumption of the engine.

FUEL SYSTEM COMPONENTS

43. Fuel pumps. For turbopropeller powered airplanes, a reliable and independent power source must be provided for each pump used with turbine engines which do not have provisions for mechanically driving the main pumps. It must be demonstrated that the pump installations provide a reliability and durability equivalent to that provided by FAR 23.991(a).

44. Fuel strainer or filter. For turbopropeller powered airplanes, the following apply:

(a) There must be a fuel strainer or filter between the tank outlet and the fuel metering device of the engine. In addition, the fuel strainer or filter must be—

1. Between the tank outlet and the engine-driven positive displacement pump inlet, if there is an engine-driven positive displacement pump;

2. Accessible for drainage and cleaning and, for the strainer screen, easily removable; and

3. Mounted so that its weight is not supported by the connecting lines or by the inlet or outlet connections of the strainer or filter itself.

(b) Unless there are means in the fuel system to prevent the accumulation of ice on the filter, there must be means to automatically maintain the fuel flow if ice-clogging of the filter occurs; and

(c) The fuel strainer or filter must be of adequate capacity (with respect to operating limitations established to insure proper service) and of appropriate mesh to insure proper engine operation, with the fuel contaminated to a degree (with respect to particle size and density) that can be reasonably expected in service. The degree of fuel filtering may not be less than that established for the engine type certification.

45. Lightning strike protection. Protection must be provided against the ignition of flammable vapors in the fuel vent system due to lightning strikes.

COOLING

46. Cooling test procedures for turbopropeller powered airplanes. (a) Turbopropeller powered airplanes must be shown to comply with the requirements of FAR 23.1041 during takeoff, climb en route, and landing stages of flight that correspond to the applicable performance requirements. The cooling test must be conducted with the airplane in the configuration and operating under the conditions that are critical relative to cooling during each stage of flight. For the cooling tests a temperature is "stabilized" when its rate of change is less than 2 °F. per minute.

(b) Temperatures must be stabilized under the conditions from which entry is made into
each stage of flight being investigated unless the entry condition is not one during which component and engine fluid temperatures would stabilize, in which case, operation through the full entry condition must be conducted before entry into the stage of flight being investigated in order to allow temperatures to reach their natural levels at the time of entry. The takeoff cooling test must be preceded by a period during which the powerplant component and engine fluid temperatures are stabilized with the engines at ground idle.

(c) Cooling tests for each stage of flight must be continued until—
(1) The component and engine fluid temperatures stabilize;
(2) The stage of flight is completed; or
(3) An operating limitation is reached.

INDUCTION SYSTEM

47. Air induction. For turbopropeller powered airplanes—
(a) There must be means to prevent hazardous quantities of fuel leakage or overflow from drains, vents, or other components of flammable fluid systems from entering the engine intake system; and
(b) The air inlet ducts must be located or protected so as to minimize the ingestion of foreign matter during takeoff, landing, and taxing.

48. Induction system icing protection. For turbopropeller powered airplanes, each turbine engine must be able to operate throughout its flight power range without adverse effect on engine operation or serious loss of power or thrust, under the icing conditions specified in appendix C of FAR 25. In addition, there must be means to indicate to appropriate flight crewmembers the functioning of the powerplant ice protection system.

49. Turbine engine bleed air systems. Turbine engine bleed air systems of turbopropeller powered airplanes must be investigated to determine—
(a) That no hazard to the airplane will result if a duct rupture occurs. This condition must consider that a failure of the duct can occur anywhere between the engine port and the airplane bleed service; and
(b) That if the bleed air system is used for direct cabin pressurization, it is not possible for hazardous contamination of the cabin air system to occur in event of lubrication system failure.

EXHAUST SYSTEM

50. Exhaust system drains. Turbopropeller engine exhaust systems having low spots or pockets must incorporate drains at such locations. These drains must discharge clear of the airplane in normal and ground attitudes to prevent the accumulation of fuel after the failure of an attempted engine start.

POWERPLANT CONTROLS AND ACCESSORIES

51. Engine controls. If throttles or power levers for turbopropeller powered airplanes are such that any position of these controls will reduce the fuel flow to the engine(s) below that necessary for satisfactory and safe idle operation of the engine while the airplane is in flight, a means must be provided to prevent inadvertent movement of the control into this position. The means provided must incorporate a positive lock or stop at this idle position and must require a separate and distinct operation by the crew to displace the control from the normal engine operating range.

52. Reverse thrust controls. For turbopropeller powered airplanes, the propeller reverse thrust controls must have a means to prevent their inadvertent operation. The means must have a positive lock or stop at the idle position and must require a separate and distinct operation by the crew to displace the control from the flight regime.

53. Engine ignition systems. Each turbopropeller airplane ignition system must be considered an essential electrical load.

54. Powerplant accessories. The powerplant accessories must meet the requirements of FAR 23.1163, and if the continued rotation of any accessory remotely driven by the engine is hazardous when malfunctioning occurs, there must be means to prevent rotation without interfering with the continued operation of the engine.

POWERPLANT FIRE PROTECTION

55. Fire detector system. For turbopropeller powered airplanes, the following apply:
(a) There must be a means that ensures prompt detection of fire in the engine compartment. An overtemperature switch in each engine cooling air exit is an acceptable method of meeting this requirement.
(b) Each fire detector must be constructed and installed to withstand the vibration, inertia, and other loads to which it may be subjected in operation.
(c) No fire detector may be affected by any oil, water, other fluids, or fumes that might be present.
(d) There must be means to allow the flight crew to check, in flight, the functioning of each fire detector electric circuit.
(e) Wiring and other components of each fire detector system in a fire zone must be at least fire resistant.

56. Fire protection, cooling and nacelle skin. For reciprocating engine powered airplanes, the engine cowling must be designed and constructed so that no fire originating in the engine compartment can enter, either through openings or by burn through, any other region where it would create additional hazards.

57. Flammable fluid fire protection. If flammable fluids or vapors might be liberated by
the leakage of fluid systems in areas other than engine compartments, there must be means to—
(a) Prevent the ignition of those fluids or vapors by any other equipment; or
(b) Control any fire resulting from that ignition.

EQUIPMENT

58. Powerplant instruments. (a) The following are required for turbopropeller airplanes:
   (1) The instruments required by FAR 23.1305 (a)(1) through (4), (b)(2) and (4).
   (2) A gas temperature indicator for each engine.
   (3) Free air temperature indicator.
   (4) A fuel flowmeter indicator for each engine.
   (5) Oil pressure warning means for each engine.
   (6) A torque indicator or adequate means for indicating power output for each engine.
   (7) Fire warning indicator for each engine.
   (8) A means to indicate when the propeller blade angle is below the low-pitch position corresponding to idle operation in flight.
   (9) A means to indicate the functioning of the ice protection system for each engine.
   (b) For turbopropeller powered airplanes, the turbopropeller blade position indicator must begin indicating when the blade has moved below the flight low-pitch position.
   (c) The following instruments are required for reciprocating-engine powered airplanes:
      (1) The instruments required by FAR 23.1305.
      (2) A cylinder head temperature indicator for each engine.
      (3) A manifold pressure indicator for each engine.

SYSTEMS AND EQUIPMENT

GENERAL

59. Function and installation. The systems and equipment of the airplane must meet the requirements of FAR 23.1301, and the following:
(a) Each item of additional installed equipment must—
   (1) Be of a kind and design appropriate to its intended function;
   (2) Be labeled as to its identification, function, or operating limitations, or any applicable combination of these factors, unless misuse or inadvertent actuation cannot create a hazard;
   (3) Be installed according to limitations specified for that equipment; and
   (4) Function properly when installed.
(b) Systems and installations must be designed to safeguard against hazards to the aircraft in the event of their malfunction or failure.
(c) Where an installation, the functioning of which is necessary in showing compliance with the applicable requirements, requires a power supply, such installation must be considered an essential load on the power supply, and the power sources and the distribution system must be capable of supplying the following power loads in probable operation combinations and for probable durations:
   (1) All essential loads after failure of any one engine on two-engine airplanes.
   (2) All essential loads after failure of any one engine on two-engine airplanes.
   (3) In determining the probable operating combinations and durations of essential loads for the power failure conditions described in subparagraphs (1) and (2) of this paragraph, it is permissible to assume that the power loads are reduced in accordance with a monitoring procedure which is consistent with safety in the types of operations authorized.

60. Ventilation. The ventilation system of the airplane must meet the requirements of FAR 23.831, and in addition, for pressurized aircraft the ventilating air in flight crew and passenger compartments must be free of harmful or hazardous concentrations of gases and vapors in normal operation and in the event of reasonably probable failures or malfunctioning of the ventilating, heating, pressurization, or other systems, and equipment. If accumulation of hazardous quantities of smoke in the cockpit area is reasonably probable, smoke evacuation must be readily accomplished.

ELECTRICAL SYSTEMS AND EQUIPMENT

61. General. The electrical systems and equipment of the airplane must meet the requirements of FAR 23.1301, and the following:
(a) Electrical system capacity. The required generating capacity, and number and kinds of power sources must—
   (1) Be determined by an electrical load analysis, and
   (2) Meet the requirements of FAR 23.1301.
(b) Generating system. The generating system includes electrical power sources, main power busses, transmission cables, and associated control, regulation, and protective devices. It must be designed so that—
   (1) The system voltage and frequency (as applicable) at the terminals of all essential load equipment can be maintained within the limits for which the equipment is designed, during any probable operating conditions;
   (2) System transients due to switching, fault clearing, or other causes do not make essential loads inoperative, and do not cause a smoke or fire hazard;
   (3) There are means, accessible in flight to appropriate crewmembers, for the individual and collective disconnection of the electrical power sources from the system; and
   (4) There are means to indicate to appropriate crewmembers the generating system
§ 23.1

quantities essential for the safe operation of the system, including the voltage and current supplied by each generator.

62. Electrical equipment and installation. Electrical equipment controls, and wiring must be installed so that operation of any one unit or system of units will not adversely affect the simultaneous operation of to the safe operation.

63. Distribution system. (a) For the purpose of complying with this section, the distribution system includes the distribution buses, their associated feeders and each control and protective device.

(b) Each system must be designed so that essential load circuits can be supplied in the event of reasonably probable faults or open circuits, including faults in heavy current carrying cables.

(c) If two independent sources of electrical power for particular equipment or systems are required by this regulation, their electrical energy supply must be insured by means such as duplicate electrical equipment, throwover switching, or multichannel or loop circuits separately routed.

64. Circuit protective devices. The circuit protective devices for the electrical circuits of the airplane must meet the requirements of FAR 23.1357, and in addition circuits for loads which are essential to safe operation must have individual and exclusive circuit protection.


Subpart A—General

§ 23.1 Applicability.

(a) This part prescribes airworthiness standards for the issue of type certificates, and changes to those certificates, for airplanes in the normal, utility, acrobatic, and commuter categories.

(b) Each person who applies under Part 21 for such a certificate or change must show compliance with the applicable requirements of this part.


§ 23.2 Special retroactive requirements.

(a) Notwithstanding §§ 21.17 and 21.101 of this chapter and irrespective of the type certification basis, each normal, utility, and acrobatic category airplane having a passenger seating configuration, excluding pilot seats, of nine or less, manufactured after December 12, 1986, or any such foreign airplane for entry into the United States must provide a safety belt and shoulder harness for each forward- or aft-facing seat which will protect the occupant from serious head injury when subjected to the inertia loads resulting from the ultimate static load factors prescribed in §23.561(b)(2) of this part, or which will provide the occupant protection specified in §23.562 of this part when that section is applicable to the airplane. For other seat orientations, the seat/restraint system must be designed to provide a level of occupant protection equivalent to that provided for forward- or aft-facing seats with a safety belt and shoulder harness installed.

(b) Each shoulder harness installed at a flight crewmember station, as required by this section, must allow the crewmember, when seated with the safety belt and shoulder harness fastened, to perform all functions necessary for flight operations.

(c) For the purpose of this section, the date of manufacture is:

(1) The date the inspection acceptance records, or equivalent, reflect that the airplane is complete and meets the FAA approved type design data; or

(2) In the case of a foreign manufactured airplane, the date the foreign civil airworthiness authority certifies the airplane is complete and issues an original standard airworthiness certificate, or the equivalent in that country.

(Amdt. 23–36, 53 FR 30812, Aug. 15, 1988)

§ 23.3 Airplane categories.

(a) The normal category is limited to airplanes that have a seating configuration, excluding pilot seats, of nine or less, a maximum certificated takeoff weight of 12,500 pounds or less, and intended for nonacrobatic operation. Nonacrobatic operation includes:

(1) Any maneuver incident to normal flying;

(2) Stalls (except whip stalls); and

(3) Lazy eights, chandelles, and steep turns, in which the angle of bank is not more than 60 degrees.

(b) The utility category is limited to airplanes that have a seating configuration, excluding pilot seats, of nine or
Federal Aviation Administration, DOT § 23.23

less, a maximum certificated takeoff weight of 12,500 pounds or less, and intended for limited acrobatic operation. Airplanes certificated in the utility category may be used in any of the operations covered under paragraph (a) of this section and in limited acrobatic operations. Limited acrobatic operation includes:

(1) Spins (if approved for the particular type of airplane); and

(2) Lazy eights, chandelles, and steep turns, or similar maneuvers, in which the angle of bank is more than 60 degrees but not more than 90 degrees.

(c) The acrobatic category is limited to airplanes that have a seating configuration, excluding pilot seats, of nine or less, a maximum certificated takeoff weight of 12,500 pounds or less, and intended for use without restrictions, other than those shown to be necessary as a result of required flight tests.

(d) The commuter category is limited to propeller-driven, multiengine airplanes that have a seating configuration, excluding pilot seats, of 19 or less, and a maximum certificated takeoff weight of 19,000 pounds or less. The commuter category operation is limited to any maneuver incident to normal flying, stalls (except whip stalls), and steep turns, in which the angle of bank is not more than 60 degrees.

(e) Except for commuter category, airplanes may be type certificated in more than one category if the requirements of each requested category are met.

§ 23.21 Proof of compliance.

(a) Each requirement of this subpart must be met at each appropriate combination of weight and center of gravity within the range of loading conditions for which certification is requested. This must be shown—

(1) By tests upon an airplane of the type for which certification is requested, or by calculations based on, and equal in accuracy to, the results of required flight tests; and

(2) By systematic investigation of each probable combination of weight and center of gravity, if compliance cannot be reasonably inferred from combinations investigated.

(b) The following general tolerances are allowed during flight testing. However, greater tolerances may be allowed in particular tests:

<table>
<thead>
<tr>
<th>Item</th>
<th>Tolerance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight</td>
<td>+5%, –10%</td>
</tr>
<tr>
<td>Critical items affected by weight</td>
<td>+5%, –1%</td>
</tr>
<tr>
<td>C.G</td>
<td>±7% total travel</td>
</tr>
</tbody>
</table>

§ 23.23 Load distribution limits.

(a) Ranges of weights and centers of gravity within which the airplane may be safely operated must be established. If a weight and center of gravity combination is allowable only within certain lateral load distribution limits that could be inadvertently exceeded, these limits must be established for the corresponding weight and center of gravity combinations.

(b) The load distribution limits may not exceed any of the following:

(1) The selected limits;

(2) The limits at which the structure is proven; or

(3) The limits at which compliance with each applicable flight requirement of this subpart is shown.

[Doc. No. 26269, 58 FR 42156, Aug. 6, 1993]
§ 23.25 Weight limits.

(a) Maximum weight. The maximum weight is the highest weight at which compliance with each applicable requirement of this part (other than those complied with at the design landing weight) is shown. The maximum weight must be established so that it is—

(1) Not more than the least of—
   (i) The highest weight selected by the applicant; or
   (ii) The design maximum weight, which is the highest weight at which compliance with each applicable structural loading condition of this part (other than those complied with at the design landing weight) is shown; or
   (iii) The highest weight at which compliance with each applicable flight requirement is shown, and

(2) Not less than the weight with—
   (i) Each seat occupied, assuming a weight of 170 pounds for each occupant for normal and commuter category airplanes, and 190 pounds for utility and acrobatic category airplanes, except that seats other than pilot seats may be placarded for a lesser weight; and
   (A) Oil at full capacity, and
   (B) At least enough fuel for minimum continuous power operation of at least 30 minutes for day-VFR approved airplanes and at least 45 minutes for night-VFR and IFR approved airplanes; or
   (ii) The required minimum crew, and fuel and oil to full tank capacity.

(b) Minimum weight. The minimum weight (the lowest weight at which compliance with each applicable requirement of this part is shown) must be established so that it is not more than the sum of—

(1) The empty weight determined under §23.29;

(2) The weight of the required minimum crew (assuming a weight of 170 pounds for each crewmember); and

(3) The weight of—
   (i) For turbojet powered airplanes, 5 percent of the total fuel capacity of that particular fuel tank arrangement under investigation, and
   (ii) For other airplanes, the fuel necessary for one-half hour of operation at maximum continuous power.

§ 23.29 Empty weight and corresponding center of gravity.

(a) The empty weight and corresponding center of gravity must be determined by weighing the airplane with—

(1) Fixed ballast;

(2) Unusable fuel determined under §23.959; and

(3) Full operating fluids, including—
   (i) Oil;
   (ii) Hydraulic fluid; and
   (iii) Other fluids required for normal operation of airplane systems, except potable water, lavatory precharge water, and water intended for injection in the engines.

(b) The condition of the airplane at the time of determining empty weight must be one that is well defined and can be easily repeated.

§ 23.31 Removable ballast.

Removable ballast may be used in showing compliance with the flight requirements of this subpart, if—

(a) The place for carrying ballast is properly designed and installed, and is marked under §23.1557; and

(b) Instructions are included in the airplane flight manual, approved manual material, or markings and placards, for the proper placement of the removable ballast under each loading condition for which removable ballast is necessary.

§ 23.33 Propeller speed and pitch limits.

(a) General. The propeller speed and pitch must be limited to values that will assure safe operation under normal operating conditions.
§ 23.45 General.

(a) Unless otherwise prescribed, the performance requirements of this part must be met for—

(1) Still air and standard atmosphere; and

(b) Atmosphere conditions, for commuter category airplanes, for reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight, and for turbine engine-powered airplanes.

(2) Ambient atmospheric conditions.

(b) Performance data must be determined over not less than the following ranges of conditions—

(1) Altitude altitudes from sea level to 10,000 feet; and

(2) For reciprocating engine-powered airplanes of 6,000 pounds, or less, weight, temperature from standard to 30 °C above standard; or

(3) For reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight and turbine engine-powered airplanes, temperature from standard to 30 °C above standard, or the maximum ambient atmospheric temperature at which compliance with the cooling provisions of §§ 23.1041 to 23.1047 is shown, if lower.

(c) Performance data must be determined with the cowl flaps or other means for controlling the engine cooling air supply in the position used in the cooling tests required by §§ 23.1041 to 23.1047.

(d) The available propulsive thrust must correspond to engine power, not exceeding the approved power, less—

(1) Installation losses; and

(2) The power absorbed by the accessories and services appropriate to the particular ambient atmospheric conditions and the particular flight condition.

(e) The performance, as affected by engine power or thrust, must be based on a relative humidity:

(1) Of 80 percent at and below standard temperature; and

(2) From 80 percent, at the standard temperature, varying linearly down to 34 percent at the standard temperature plus 50 °F.

(f) Unless otherwise prescribed, in determining the takeoff and landing distances, changes in the airplane’s configuration, speed, and power must be made in accordance with procedures established by the applicant for operation in service. These procedures must be able to be executed consistently by pilots of average skill in atmospheric conditions reasonably expected to be encountered in service.

§ 23.45 Performance.
§ 23.49 Stalling period.

(a) \( V_{SO} \) and \( V_{S1} \) are the stalling speeds or the minimum steady flight speeds, in knots (CAS), at which the airplane is controllable with—

(1) For reciprocating engine-powered airplanes, the engine(s) idling, the throttle(s) closed or at not more than the power necessary for zero thrust at a speed not more than 110 percent of the stalling speed;

(2) For turbine engine-powered airplanes, the propulsive thrust not greater than zero at the stalling speed, or, if the resultant thrust has no appreciable effect on the stalling speed, with engine(s) idling and throttle(s) closed;

(3) The propeller(s) in the takeoff position;

(4) The airplane in the condition existing in the test, in which \( V_{SO} \) and \( V_{S1} \) are being used;

(5) The center of gravity in the position that results in the highest value of \( V_{SO} \) and \( V_{S1} \); and

(6) The weight used when \( V_{SO} \) and \( V_{S1} \) are being used as a factor to determine compliance with a required performance standard.

(b) \( V_{SO} \) and \( V_{S1} \) must be determined by flight tests, using the procedure and meeting the flight characteristics specified in § 23.201.

(c) Except as provided in paragraph (d) of this section, \( V_{SO} \) and \( V_{S1} \) at maximum weight must not exceed 61 knots for—

(1) Single-engine airplanes; and

(2) Multiengine airplanes of 6,000 pounds or less maximum weight that cannot meet the minimum rate of climb specified in § 23.67(a)(1) with the critical engine inoperative.

(d) All single-engine airplanes, and those multiengine airplanes of 6,000 pounds or less maximum weight with a \( V_{SO} \) of more than 61 knots that do not...
meet the requirements of §23.67(a)(1), must comply with §23.562(d).

[Doc. No. 27807, 61 FR 5184, Feb. 9, 1996]

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75753, Dec. 2, 2011, §23.49 was amended by revising the section heading and the introductory text of paragraphs (a) and (c), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.49 Stalling speed.

(a) $V_{SO}$ (maximum landing flap configuration) and $V_{S1}$ are the stalling speeds or the minimum steady flight speeds, in knots (CAS), at which the airplane is controllable with—

* * * * *

(c) Except as provided in paragraph (d) of this section, $V_{SO}$ at maximum weight may not exceed 61 knots for—

* * * * *

§ 23.51 Takeoff speeds.

(a) For normal, utility, and acrobatic category airplanes, rotation speed, $V_R$, is the speed at which the pilot makes a control input, with the intention of lifting the airplane out of contact with the runway or water surface.

(1) For multiengine landplanes, $V_R$, must not be less than the greater of 1.05 $V_{MC}$ or 1.10 $V_{S1}$;

(2) For single-engine landplanes, $V_R$, must not be less than $V_{S1}$; and

(3) For seaplanes and amphibians taking off from water, $V_R$, may be any speed that is shown to be safe under all reasonably expected conditions, including turbulence and complete failure of the critical engine.

(b) For normal, utility, and acrobatic category airplanes, the speed at 50 feet above the takeoff surface level must not be less than:

(1) or multiengine airplanes, the highest of—

(1) A speed that is shown to be safe for continued flight (or emergency landing, if applicable) under all reasonably expected conditions, including turbulence and complete failure of the critical engine;

(ii) 1.10 $V_{MC}$; or

(iii) 1.20 $V_{S1}$.

(2) For single-engine airplanes, the higher of—

(i) 1.05 $V_{MC}$ determined under §23.149(b); or

(ii) 1.10 $V_{S1}$.

(3) For any given set of conditions, such as weight, altitude, temperature, and configuration, a single value of $V_R$ must be used to show compliance with the one-engine-inoperative takeoff and all-engines-operating takeoff requirements.

(4) The takeoff safety speed, $V_2$, in terms of calibrated airspeed, must be selected by the applicant so as to allow the gradient of climb required in §23.67(c)(1) and (c)(2) but must not be less than 1.10 $V_{MC}$ or less than 1.20 $V_{S1}$.
§ 23.53 Takeoff performance.

(a) For normal, utility, and acrobatic category airplanes, the takeoff distance must be determined in accordance with § 23.51 (a) and (b).

(b) For normal, utility, and acrobatic category airplanes, the distance required to takeoff and climb to a height of 50 feet above the takeoff surface must be determined for each weight, altitude, and temperature within the operational limits established for takeoff with—

(1) Takeoff power on each engine;
(2) Wing flaps in the takeoff position(s); and
(3) Landing gear extended.

(c) For commuter category airplanes, takeoff performance, as required by §§ 23.55 through 23.59, must be determined with the operating engine(s) within approved operating limitations.

§ 23.55 Accelerate-stop distance.

For each commuter category airplane, the accelerate-stop distance must be determined as follows:

(a) The accelerate-stop distance is the sum of the distances necessary to—

(1) Accelerate the airplane from a standing start to $V_{EF}$ with all engines operating;
(2) Accelerate the airplane from $V_{EF}$ to $V_{1}$, assuming the critical engine fails at $V_{EF}$; and
(3) Come to a full stop from the point at which $V_{1}$ is reached.

(b) Means other than wheel brakes may be used to determine the accelerate-stop distances if that means—

(1) Is safe and reliable;
(2) Is used so that consistent results can be expected under normal operating conditions; and
(3) Is such that exceptional skill is not required to control the airplane.


§ 23.53 Takeoff performance.

(c) For normal, utility, and acrobatic category multiengine jets of more than 6,000 pounds maximum weight and commuter category airplanes, takeoff performance, as required by §§ 23.55 through 23.59, must be determined with the operating engine(s) within approved operating limitations.

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75753, Dec. 2, 2011, § 23.53 was amended by revising paragraph (c), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:
§ 23.55 Accelerate-stop distance.
For normal, utility, and acrobatic category multiengine jets of more than 6,000 pounds maximum weight and commuter category airplanes, the accelerate-stop distance must be determined as follows:

* * * * *

§ 23.57 Takeoff path.
For each commuter category airplane, the takeoff path is as follows:

(a) The takeoff path extends from a standing start to a point in the takeoff at which the airplane is 1500 feet above the takeoff surface at or below which height the transition from the takeoff to the enroute configuration must be completed; and

(1) The takeoff path must be based on the procedures prescribed in §23.45;

(2) The airplane must be accelerated on the ground to \( V_{EF} \) at which point the critical engine must be made inoperative and remain inoperative for the rest of the takeoff; and

(3) After reaching \( V_{EF} \), the airplane must be accelerated to \( V_{2} \).

(b) During the acceleration to speed \( V_{2} \), the nose gear may be raised off the ground at a speed not less than \( V_{R} \). However, landing gear retraction must not be initiated until the airplane is airborne.

(c) During the takeoff path determination, in accordance with paragraphs (a) and (b) of this section—

(1) The slope of the airborne part of the takeoff path must not be negative at any point;

(2) The airplane must reach \( V_{2} \) before it is 35 feet above the takeoff surface, and must continue at a speed as close as practical to, but not less than \( V_{2} \), until it is 400 feet above the takeoff surface;

(3) At each point along the takeoff path, starting at the point at which the airplane reaches 400 feet above the takeoff surface, the available gradient of climb must not be less than—

(i) 1.2 percent for two-engine airplanes;

(ii) 1.5 percent for three-engine airplanes;

(iii) 1.7 percent for four-engine airplanes; and

(4) Except for gear retraction and automatic propeller feathering, the airplane configuration must not be changed, and no change in power that requires action by the pilot may be made, until the airplane is 400 feet above the takeoff surface.

(d) The takeoff path to 35 feet above the takeoff surface must be determined by a continuous demonstrated takeoff.

(e) The takeoff path to 35 feet above the takeoff surface must be determined by synthesis from segments; and

(1) The segments must be clearly defined and must be related to distinct changes in configuration, power, and speed;

(2) The weight of the airplane, the configuration, and the power must be assumed constant throughout each segment and must correspond to the most critical condition prevailing in the segment; and

(3) The takeoff flight path must be based on the airplane’s performance without utilizing ground effect.


Effective Date Note: By Amdt. 23–62, 76 FR 75753, Dec. 2, 2011, §23.57 was amended by revising the introductory text, effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.57 Takeoff path.
For normal, utility, and acrobatic category multiengine jets of more than 6,000 pounds maximum weight and commuter category airplanes, the takeoff path is as follows:

* * * * *

§ 23.59 Takeoff distance and takeoff run.
For each commuter category airplane, the takeoff distance and, at the option of the applicant, the takeoff run, must be determined.

(a) Takeoff distance is the greater of—

(1) The horizontal distance along the takeoff path from the start of the takeoff to the point at which the airplane is 35 feet above the takeoff surface as determined under §23.57; or

(2) With all engines operating, 115 percent of the horizontal distance from the start of the takeoff to the point at
which the airplane is 35 feet above the takeoff surface, determined by a procedure consistent with §23.57.

(b) If the takeoff distance includes a clearway, the takeoff run is the greater of:

(1) The horizontal distance along the takeoff path from the start of the takeoff to a point equidistant between the liftoff point and the point at which the airplane is 35 feet above the takeoff surface as determined under §23.57; or

(2) With all engines operating, 115 percent of the horizontal distance from the start of the takeoff to a point equidistant between the liftoff point and the point at which the airplane is 35 feet above the takeoff surface, determined by a procedure consistent with §23.57.


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75753, Dec. 2, 2011, §23.59 was amended by revising the introductory text, effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.59 Takeoff distance and takeoff run.

For normal, utility, and acrobatic category multiengine jets of more than 6,000 pounds maximum weight and commuter category airplanes, the takeoff distance and, at the option of the applicant, the takeoff run, must be determined.

* * * * * * *

§ 23.61 Takeoff flight path.

For each commuter category airplane, the takeoff flight path must be determined as follows:

(a) The takeoff flight path begins 35 feet above the takeoff surface at the end of the takeoff distance determined in accordance with §23.59.

(b) The net takeoff flight path data must be determined so that they represent the actual takeoff flight paths, as determined in accordance with §23.57 and with paragraph (a) of this section, reduced at each point by a gradient of climb equal to—

(1) 0.8 percent for two-engine airplanes;

(2) 0.9 percent for three-engine airplanes; and

(3) 1.0 percent for four-engine airplanes.

(c) The prescribed reduction in climb gradient may be applied as an equivalent reduction in acceleration along that part of the takeoff flight path at which the airplane is accelerated in level flight.

[Amdt. 23–34, 52 FR 1827, Jan. 15, 1987]

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75753, Dec. 2, 2011, §23.61 was amended by revising the introductory text, effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.61 Takeoff flight path.

For normal, utility, and acrobatic category multiengine jets of more than 6,000 pounds maximum weight and commuter category airplanes, the takeoff flight path must be determined as follows:

* * * * *

§ 23.63 Climb: General.

(a) Compliance with the requirements of §§23.65, 23.66, 23.67, 23.69, and 23.77 must be shown—

(1) Out of ground effect; and

(2) At speeds that are not less than those at which compliance with the powerplant cooling requirements of §§23.1041 to 23.1047 has been demonstrated; and

(3) Unless otherwise specified, with one engine inoperative, at a bank angle not exceeding 5 degrees.

(b) For normal, utility, and acrobatic category reciprocating engine-powered airplanes of 6,000 pounds or less maximum weight, compliance must be shown with §23.65(a), §23.67(a), where appropriate, and §23.77(a) at maximum takeoff or landing weight, as appropriate, in a standard atmosphere.

(c) For normal, utility, and acrobatic category reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight, and turboprop engine-powered airplanes in the normal, utility, and acrobatic category, compliance must be shown at weights as a function of airport altitude and ambient temperature, within the operational limits established for takeoff and landing, respectively, with—

(1) Sections 23.65(b) and 23.67(b) (1) and (2), where appropriate, for takeoff, and

(2) Section 23.67(b)(2), where appropriate, and §23.77(b), for landing.
For commuter category airplanes, compliance must be shown at weights as a function of airport altitude and ambient temperature within the operational limits established for takeoff and landing, respectively, with—

1. Sections 23.67(c)(1), 23.67(c)(2), and 23.67(c)(3) for takeoff; and
2. Sections 23.67(c)(3), 23.67(c)(4), and 23.77(c) for landing.

§ 23.63 Climb: General.

(c) For reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight, single-engine turbines, and multiengine turbine airplanes of 6,000 pounds or less maximum weight in the normal, utility, and acrobatic category, compliance must be shown at weights as a function of airport altitude and ambient temperature, within the operational limits established for takeoff and landing, respectively, with—

(d) For multiengine turbine airplanes over 6,000 pounds maximum weight in the normal, utility, and acrobatic category, compliance must be shown at weights as a function of airport altitude and ambient temperature within the operational limits established for takeoff and landing, respectively, with—

§ 23.65 Climb: All engines operating.

(a) Each normal, utility, and acrobatic category reciprocating engine-powered airplane of 6,000 pounds or less maximum weight must have a steady climb gradient at sea level of at least 8.3 percent for landplanes or 6.7 percent for seaplanes and amphibians with—

1. Not more than maximum continuous power on each engine;
2. The landing gear retracted;
3. The wing flaps in the takeoff position(s); and
4. A climb speed not less than the greater of 1.1 \( V_{MC} \) and 1.2 \( V_{S1} \) for multi-engine airplanes and not less than 1.2 \( V_{S1} \) for single-engine airplanes.

(b) Each normal, utility, and acrobatic category reciprocating engine-powered airplane of more than 6,000 pounds maximum weight and turbine engine-powered airplanes in the normal, utility, and acrobatic category must have a steady gradient of climb after takeoff of at least 4 percent with—

1. Takeoff power on each engine;
2. The landing gear extended, except that if the landing gear can be retracted in not more than seven seconds, the test may be conducted with the gear retracted;
3. The wing flaps in the takeoff position(s); and
4. A climb speed as specified in § 23.65(a)(4).

§ 23.66 Takeoff climb: One-engine inoperative.

For normal, utility, and acrobatic category reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight, and turbine engine-powered airplanes in the normal, utility, and acrobatic category, the steady gradient of climb or descent must be determined at each weight, altitude, and ambient temperature within the operational limits established by the applicant with—

(a) The critical engine inoperative and its propeller in the position it rapidly and automatically assumes;
(b) The remaining engine(s) at takeoff power;
§ 23.67 Climb: One engine inoperative.

(a) For normal, utility, and acrobatic category reciprocating engine-powered airplanes of 6,000 pounds or less maximum weight, the following apply:

(1) Except for those airplanes that meet the requirements prescribed in § 23.562(d), each airplane with a \( V_{SO} \) of more than 61 knots must be able to maintain a steady climb gradient of at least 1.5 percent at a pressure altitude of 5,000 feet with the—

(i) Critical engine inoperative and its propeller in the minimum drag position;

(ii) Remaining engine(s) at not more than maximum continuous power;

(iii) Landing gear retracted;

(iv) Wing flaps retracted; and

(v) Climb speed not less than \( 1.2 V_{S1} \).

(2) For each airplane that meets the requirements prescribed in § 23.562(d), or that has a \( V_{SO} \) of 61 knots or less, the steady gradient of climb or descent at a pressure altitude of 5,000 feet must be determined with the—

(i) Critical engine inoperative and its propeller in the minimum drag position;

(ii) Remaining engine(s) at not more than maximum continuous power;

(iii) Landing gear retracted;

(iv) Wing flaps retracted; and

(v) Climb speed not less than \( 1.2 V_{S1} \).

(b) For normal, utility, and acrobatic category reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight, and turbine engine-powered airplanes in the normal, utility, and acrobatic category—

(1) The steady gradient of climb at an altitude of 400 feet above the takeoff must be measurably positive for two-engine airplanes, not less than 0.3 percent for three-engine airplanes, or 0.5 percent for four-engine airplanes with—

(i) The critical engine inoperative and its propeller in the position it rapidly and automatically assumes;

(ii) The remaining engine(s) at takeoff power;

(iii) The landing gear extended, and all landing gear doors open;

(iv) The wing flaps in the takeoff position(s);

(v) The wings level; and

(vi) A climb speed equal to \( V_{2} \).

(2) Takeoff; landing gear retracted. The steady gradient of climb at an altitude of 400 feet above the takeoff surface must be not less than 2.0 percent of two-engine airplanes, 2.3 percent for three-engine airplanes, and 2.6 percent for four-engine airplanes with—

(i) The critical engine inoperative and its propeller in the position it rapidly and automatically assumes;

(ii) The remaining engine(s) at takeoff power;

(iii) The landing gear retracted;

(iv) The wing flaps in the takeoff position(s);

(v) A climb speed equal to \( V_{2} \).

(3) Enroute. The steady gradient of climb at an altitude of 1,500 feet above
the takeoff or landing surface, as appropriate, must be not less than 1.2 percent for two-engine airplanes, 1.5 percent for three-engine airplanes, and 1.7 percent for four-engine airplanes with—

(i) The critical engine inoperative and its propeller in the minimum drag position;
(ii) The remaining engine(s) at not more than maximum continuous power;
(iii) The landing gear retracted;
(iv) The wing flaps retracted; and
(v) A climb speed not less than 1.2 \( V_{S1} \).

(4) Discontinued approach. The steady gradient of climb at an altitude of 400 feet above the takeoff must be not less than 1 percent with the—

(i) Critical engine inoperative;
(ii) Remaining engine(s) at takeoff power;
(iii) Landing gear retracted;
(iv) Wing flaps in the takeoff position(s); and
(v) A climb speed equal to that achieved at 50 feet in the demonstration of §23.53.

(2) The steady gradient of climb may not be less than 0.75 percent at an altitude of 1,500 feet above the takeoff surface, or landing surface, as appropriate, with the—

(i) Critical engine inoperative;
(ii) Remaining engine(s) at maximum continuous power;
(iii) Landing gear retracted;
(iv) Wing flaps retracted; and
(v) A climb speed not less than 1.2 \( V_{S1} \).

(3) For normal, utility, and acrobatic category jets of 6,000 pounds less maximum weight—

(i) Critical engine inoperative;
(ii) Remaining engine(s) at takeoff power;
(iii) Wing flaps in the takeoff position(s); and
(v) Climb speed not less than 1.2 \( V_{S1} \).

(4) For jets over 6,000 pounds maximum weight in the normal, utility and acrobatic category and commuter category airplanes, the following apply:

* * * *

**§ 23.67 Climb: One-engine inoperative.**

1. All engines operating. The steady gradient and rate of climb must be determined at each weight, altitude, and ambient temperature within the operational limits established by the applicant with—

(1) Not more than maximum continuous power on each engine;
(2) The landing gear retracted;
(3) The wing flaps retracted; and
(4) A climb speed not less than 1.3 \( V_{S1} \).

2. One engine inoperative. The steady gradient and rate of climb/descent must be determined at each weight, altitude, and ambient temperature within the operational limits established by the applicant with—

(1) The critical engine inoperative and its propeller in the minimum drag position;
(2) The remaining engine(s) at not more than maximum continuous power;
(3) The landing gear retracted;
(4) The wing flaps retracted; and

* * * *

**§ 23.69 Enroute climb/descent.**

1. All engines operating. The steady gradient and rate of climb must be determined at each weight, altitude, and ambient temperature within the operational limits established by the applicant with—

(1) Not more than maximum continuous power on each engine;
(2) The landing gear retracted;
(3) The wing flaps retracted; and
(4) A climb speed not less than 1.3 \( V_{S1} \).

2. One engine inoperative. The steady gradient and rate of climb/descent must be determined at each weight, altitude, and ambient temperature within the operational limits established by the applicant with—

(1) The critical engine inoperative and its propeller in the minimum drag position;
(2) The remaining engine(s) at not more than maximum continuous power;
(3) The wing flaps retracted; and

* * * *

The maximum horizontal distance traveled in still air, in nautical miles, per 1,000 feet of altitude lost in a glide, and the speed necessary to achieve this must be determined with the engine inoperative, its propeller in the minimum drag position, and landing gear and wing flaps in the most favorable available position.

§ 23.73 Reference landing approach speed.

(a) For normal, utility, and acrobatic category reciprocating engine-powered airplanes of 6,000 pounds or less maximum weight, the reference landing approach speed, $V_{REF}$, may not be less than the greater of $V_{MC}$, determined in §23.149(b) with the wing flaps in the most extended takeoff position, and 1.3 $V_{SO}$.

(b) For normal, utility, and acrobatic category reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight, and turbine engine-powered airplanes in the normal, utility, and acrobatic category, the reference landing approach speed, $V_{REF}$, may not be less than the greater of $V_{MC}$, determined in §23.149(c), and 1.3 $V_{SO}$.

(c) For commuter category airplanes, the reference landing approach speed, $V_{REF}$, may not be less than the greater of 1.05 $V_{MC}$, determined in §23.149(c), and 1.3 $V_{SO}$.

§ 23.75 Landing distance.

The horizontal distance necessary to land and come to a complete stop from a point 50 feet above the landing surface must be determined, for standard temperatures at each weight and altitude within the operational limits established for landing, as follows:

(a) A steady approach at not less than $V_{REF}$, determined in accordance with §23.73 (a), (b), or (c), as appropriate, must be maintained down to the 50 foot height and—

1. The steady approach must be at a gradient of descent not greater than 5.2 percent (3 degrees) down to the 50-foot height.

2. In addition, an applicant may demonstrate by tests that a maximum steady approach gradient steeper than 5.2 percent, down to the 50-foot height, is safe. The gradient must be established as an operating limitation and the information necessary to display the gradient must be available to the pilot by an appropriate instrument.

(b) A constant configuration must be maintained throughout the maneuver.

(c) The landing must be made without excessive vertical acceleration or tendency to bounce, nose over, ground loop, porpoise, or water loop.

(d) It must be shown that a safe transition to the balked landing conditions of §23.77 can be made from the conditions that exist at the 50 foot height, at maximum landing weight, or at the maximum landing weight for altitude and temperature of §23.63 (c)(2) or (d)(2), as appropriate.

(e) The brakes must be used so as to not cause excessive wear of brakes or tires.
§ 23.141 General.

The airplane must meet the requirements of §§23.143 through 23.253 at all practical loading conditions and operating altitudes for which certification has been requested, not exceeding the maximum operating altitude established under §23.1527, and without requiring exceptional piloting skill, alertness, or strength.

[Doc. No. 26269, 56 FR 42156, Aug. 6, 1993]
CONTROLLABILITY AND MANEUVERABILITY

§ 23.143 General.

(a) The airplane must be safely controllable and maneuverable during all flight phases including—
(1) Takeoff;
(2) Climb;
(3) Level flight;
(4) Descent;
(5) Go-around; and
(6) Landing (power on and power off) with the wing flaps extended and retracted.

(b) It must be possible to make a smooth transition from one flight condition to another (including turns and slips) without danger of exceeding the limit load factor, under any probable operating condition (including, for multiengine airplanes, those conditions normally encountered in the sudden failure of any engine).

(c) If marginal conditions exist with regard to required pilot strength, the control forces necessary must be determined by quantitative tests. In no case may the control forces under the conditions specified in paragraphs (a) and (b) of this section exceed those prescribed in the following table:

<table>
<thead>
<tr>
<th>Values in pounds force applied to the relevant control</th>
<th>Pitch</th>
<th>Roll</th>
<th>Yaw</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a) For temporary application:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stick</td>
<td>60</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>Wheel (Two hands on rim)</td>
<td>75</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>Wheel (One hand on rim)</td>
<td>50</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>Rudder Pedal</td>
<td></td>
<td></td>
<td>150</td>
</tr>
<tr>
<td>(b) For prolonged application</td>
<td>10</td>
<td>5</td>
<td>20</td>
</tr>
</tbody>
</table>


§ 23.145 Longitudinal control.

(a) With the airplane as nearly as possible in trim at 1.3 $V_{SI}$, it must be possible, at speeds below the trim speed, to pitch the nose downward so that the rate of increase in airspeed allows prompt acceleration to the trim speed with—
(1) Maximum continuous power on each engine;
(2) Power off; and
(3) Wing flap and landing gear—
(i) retracted, and
(ii) extended.

(b) Unless otherwise required, it must be possible to carry out the following maneuvers without requiring the application of single-handed control forces exceeding those specified in §23.143(c). The trimming controls must not be adjusted during the maneuvers:
(1) With the landing gear extended, the flaps retracted, and the airplanes as nearly as possible in trim at 1.4 $V_{SI}$, extend the flaps as rapidly as possible and allow the airspeed to transition from 1.4$V_{SI}$ to 1.4 $V_{SO}$:
   (i) With power off; and
   (ii) With the power necessary to maintain level flight in the initial condition.

(2) With landing gear and flaps extended, power off, and the airplane as nearly as possible in trim at 1.3 $V_{SO}$, quickly apply takeoff power and retract the flaps as rapidly as possible to the recommended go around setting and allow the airspeed to transition from 1.3$V_{SO}$ to 1.3 $V_{SI}$.

(3) With landing gear and flaps extended, in level flight, power necessary to attain level flight at 1.1 $V_{SO}$, and the airplane as nearly as possible in trim, it must be possible to maintain approximately level flight while retracting the flaps as rapidly as possible with simultaneous application of not more than maximum continuous power. If gated flat positions are provided, the flap retraction may be demonstrated in stages with power and trim reset for level flight at 1.1 $V_{SI}$, in the initial configuration for each stage—
   (i) From the fully extended position to the most extended gated position;
   (ii) Between intermediate gated positions, if applicable; and
   (iii) From the least extended gated position to the fully retracted position.

(4) With power off, flaps and landing gear retracted and the airplane as nearly as possible in trim at 1.4 $V_{SI}$, apply takeoff power rapidly while maintaining the same airspeed.

(5) With power off, landing gear and flaps extended, and the airplane as nearly as possible in trim at $V_{REF}$, obtain and maintain airspeeds between 1.1 $V_{SO}$, and either 1.7 $V_{SO}$ or $V_{FE}$, whichever is lower without requiring
the application of two-handed control forces exceeding those specified in §23.143(c).

(6) With maximum takeoff power, landing gear retracted, flaps in the takeoff position, and the airplane as nearly as possible in trim at $V_{FE}$ appropriate to the takeoff flap position, retract the flaps as rapidly as possible while maintaining constant speed.

(c) At speeds above $V_{MO}$/$M_{MO}$, and up to the maximum speed shown under §23.251, a maneuvering capability of 1.5 g must be demonstrated to provide a margin to recover from upset or inadvertent speed increase.

(d) It must be possible, with a pilot control force of not more than 10 pounds, to maintain a speed of not more than $V_{REF}$ during a power-off glide with landing gear and wing flaps extended, for any weight of the airplane, up to and including the maximum weight.

(e) By using normal flight and power controls, except as otherwise noted in paragraphs (e)(1) and (e)(2) of this section, it must be possible to establish a zero rate of descent at an attitude suitable for a controlled landing without exceeding the operational and structural limitations of the airplane, as follows:

(1) For single-engine and multiengine airplanes, without the use of the primary longitudinal control system.

(2) For multiengine airplanes—

(i) Without the use of the primary directional control; and

(ii) If a single failure of any one connecting or transmitting link would affect both the longitudinal and directional primary control system, without the primary longitudinal and directional control system.

(3) Landing gear—

(i) Retracted; and

(ii) Extended; and

(4) Flaps retracted.

(b) For each multiengine airplane, it must be possible to regain full control of the airplane without exceeding a bank angle of 45 degrees, reaching a dangerous attitude or encountering dangerous characteristics, in the event of a sudden and complete failure of the critical engine, making allowance for a delay of two seconds in the initiation of recovery action appropriate to the situation, with the airplane initially in trim, in the following condition:

(1) Maximum continuous power on each engine;

(2) The wing flaps retracted;

(3) The landing gear retracted;

(4) A speed equal to that at which compliance with §23.69(a) has been shown; and

(5) All propeller controls in the position at which compliance with §23.69(a) has been shown.

(c) For all airplanes, it must be shown that the airplane is safely controllable without the use of the primary lateral control system in any all-engine configuration(s) and at any speed or altitude within the approved operating envelope. It must also be shown that the airplane’s flight characteristics are not impaired below a level needed to permit continued safe flight and the ability to maintain attitudes suitable for a controlled landing without exceeding the operational and structural limitations of the airplane. If a single failure of any one connecting or transmitting link in the lateral control system would also cause the loss of additional control system(s), compliance with the above requirement must be shown with those additional systems also assumed to be inoperative.
§ 23.149 Minimum control speed.

(a) \( V_{MC} \) is the calibrated airspeed at which, when the critical engine is suddenly made inoperative, it is possible to maintain control of the airplane with that engine still inoperative, and thereafter maintain straight flight at the same speed with an angle of bank of not more than 5 degrees. The method used to simulate critical engine failure must represent the most critical mode of powerplant failure expected in service with respect to controllability.

(b) \( V_{MC} \) for takeoff must not exceed 1.2 \( V_{S1} \), where \( V_{S1} \) is determined at the maximum takeoff weight. \( V_{MC} \) must be determined with the most unfavorable weight and center of gravity position and with the airplane airborne and the ground effect negligible, for the takeoff configuration(s) with—

(1) Maximum available takeoff power initially on each engine;
(2) The airplane trimmed for takeoff;
(3) Flaps in the takeoff position(s);
(4) Landing gear retracted; and
(5) All propeller controls in the recommended takeoff position throughout.

(c) For all airplanes except reciprocating engine-powered airplanes of 6,000 pounds or less maximum weight, the conditions of paragraph (a) of this section must also be met for the landing configuration with—

(1) Maximum available takeoff power initially on each engine;
(2) The airplane trimmed for approach, with all engines operating, at \( V_{REF} \), at an approach gradient equal to the steepest used in the landing distance demonstration of §23.75;
(3) Flaps in the landing position;
(4) Landing gear extended; and
(5) All propeller controls in the position recommended for approach with all engines operating.

(d) A minimum speed to intentionally render the critical engine inoperative must be established and designated as the safe, intentional, one-engine-inoperative speed, \( V_{SII} \).

(e) At \( V_{MC} \), the rudder pedal force required to maintain control must not exceed 150 pounds and it must not be necessary to reduce power of the operative engine(s). During the maneuver, the airplane must not assume any dangerous attitude and it must be possible to prevent a heading change of more than 20 degrees.

(f) At the option of the applicant, to comply with the requirements of §23.51(c)(1), \( V_{MCG} \) may be determined. \( V_{MCG} \) is the minimum control speed on the ground, and is the calibrated airspeed during the takeoff run at which, when the critical engine is suddenly made inoperative, it is possible to maintain control of the airplane using the rudder control alone (without the use of nosewheel steering), as limited by 150 pounds of force, and using the lateral control to the extent of keeping the wings level to enable the takeoff to be safely continued. In the determination of \( V_{MCG} \), assuming that the path of the airplane accelerating with all engines operating is along the centerline of the runway, its path from the point at which the critical engine is made inoperative to the point at which recovery to a direction parallel to the centerline is completed may not deviate more than 30 feet laterally from the centerline at any point. \( V_{MCG} \) must be established with—

(1) The airplane in each takeoff configuration or, at the option of the applicant, in the most critical takeoff configuration;
(2) Maximum available takeoff power on the operating engines;
(3) The most unfavorable center of gravity;
(4) The airplane trimmed for takeoff; and
(5) The most unfavorable weight in the range of takeoff weights.

[Doc. No. 27807, 61 FR 5189, Feb. 9, 1996]

§ 23.151 Acrobatic maneuvers.

Each acrobatic and utility category airplane must be able to perform safely the acrobatic maneuvers for which certification is requested. Safe entry speeds for these maneuvers must be determined.

§ 23.153 Control during landings.

It must be possible, while in the landing configuration, to safely complete a landing without exceeding the one-hand control force limits specified in §23.143(c) following an approach to land—

(a) At a speed of \( V_{REF} \) minus 5 knots;
§ 23.155 Elevator control force in maneuvers.

(a) The elevator control force needed to achieve the positive limit maneuvering load factor may not be less than:

(1) For wheel controls, W/100 (where W is the maximum weight) or 20 pounds, whichever is greater, except that it need not be greater than 50 pounds; or

(2) For stick controls, W/140 (where W is the maximum weight) or 15 pounds, whichever is greater, except that it need not be greater than 35 pounds.

(b) The requirement of paragraph (a) of this section must be met at 75 percent of maximum continuous power for reciprocating engines, or the maximum continuous power for turbine engines, and with the wing flaps and landing gear retracted—

(1) In a turn, with the trim setting used for wings level flight at V_{OH}; and

(2) In a turn with the trim setting used for the maximum wings level flight speed, except that the speed may not exceed V_{NE} or V_{MO}/M_{MO}, whichever is appropriate.

(c) There must be no excessive decrease in the gradient of the curve of stick force versus maneuvering load factor with increasing load factor.


§ 23.157 Rate of roll.

(a) Takeoff. It must be possible, using a favorable combination of controls, to roll the airplane from a steady 30-degree banked turn through an angle of 60 degrees, so as to reverse the direction of the turn within:

(1) For an airplane of 6,000 pounds or less maximum weight, 5 seconds from initiation of roll; and

(2) For an airplane of over 6,000 pounds maximum weight,

(W+500)/1,300

seconds, but not more than 10 seconds, where W is the weight in pounds.

(b) The requirement of paragraph (a) of this section must be met when rolling the airplane in each direction with—

(1) Flaps in the takeoff position;

(2) Landing gear retracted;

(3) For a single-engine airplane, at maximum takeoff power; and for a multiengine airplane with the critical engine inoperative and the propeller in the minimum drag position, and the other engines at maximum takeoff power; and

(4) The airplane trimmed at a speed equal to the greater of 1.2 V_{S1} or 1.1 V_{MC}, or as nearly as possible in trim for straight flight.

(c) Approach. It must be possible, using a favorable combination of controls, to roll the airplane from a steady 30-degree banked turn through an angle of 60 degrees, so as to reverse the direction of the turn within:

(1) For an airplane of 6,000 pounds or less maximum weight, 4 seconds from initiation of roll; and

(2) For an airplane of over 6,000 pounds maximum weight,

(W+2,800)/2,200

seconds, but not more than 7 seconds, where W is the weight in pounds.

(d) The requirement of paragraph (c) of this section must be met when rolling the airplane in each direction in the following conditions—

(1) Flaps in the landing position(s);

(2) Landing gear extended;

(3) All engines operating at the power for a 3 degree approach; and

(4) The airplane trimmed at V_{REF}.

§ 23.171 General.

The airplane must be longitudinally, directionally, and laterally stable under §§23.173 through 23.181. In addition, the airplane must show suitable stability and control “feel” (static stability) in any condition normally encountered in service, if flight tests show it is necessary for safe operation.

§ 23.173 Static longitudinal stability.

Under the conditions specified in §23.175 and with the airplane trimmed
as indicated, the characteristics of the elevator control forces and the friction within the control system must be as follows:

(a) A pull must be required to obtain and maintain speeds below the specified trim speed and a push required to obtain and maintain speeds above the specified trim speed. This must be shown at any speed that can be obtained, except that speeds requiring a control force in excess of 40 pounds or speeds above the maximum allowable speed below the minimum speed for steady unstalled flight, need not be considered.

(b) The airspeed must return to within the tolerances specified for applicable categories of airplanes when the control force is slowly released at any speed within the speed range specified in paragraph (a) of this section. The applicable tolerances are—

(1) The airspeed must return to within plus or minus 10 percent of the original trim airspeed; and

(2) For commuter category airplanes, the airspeed must return to within plus or minus 7.5 percent of the original trim airspeed for the cruising condition specified in §23.175(b).

(c) The stick force must vary with speed so that any substantial speed change results in a stick force clearly perceptible to the pilot.

§ 23.175 Demonstration of static longitudinal stability.

Static longitudinal stability must be shown as follows:

(a) Climb. The stick force curve must have a stable slope at speeds between 85 and 115 percent of the trim speed, with—

(1) Flaps retracted;

(2) Landing gear retracted;

(3) Maximum continuous power; and

(4) The airplane trimmed at the speed used in determining the climb performance required by §23.69(a).

(b) Cruise. With flaps and landing gear retracted and the airplane in trim with power for level flight at representative cruising speeds at high and low altitudes, including speeds up to $V_{MO}$ or $V_{MHD}$, as appropriate, except that the speed need not exceed $V_{H}$—

(1) For normal, utility, and acrobatic category airplanes, the stick force curve must have a stable slope at all speeds within a range that is the greater of 15 percent of the trim speed plus the resulting free return speed range, or 40 knots plus the resulting free return speed range, above and below the trim speed, except that the slope need not be stable—

(i) At speeds less than 1.3 $V_{S1}$; or

(ii) For airplanes with $V_{NE}$ established under §23.1505(a), at speeds greater than $V_{NE}$; or

(iii) For airplanes with $V_{MO}$/$M_{MO}$ established under §23.1505(c), at speeds greater than $V_{FC}$/$M_{FC}$.

(2) For commuter category airplanes, the stick force curve must have a stable slope at all speeds within a range of 15 percent of the trim speed plus the resulting free return speed range, above and below the trim speed, except that the slope need not be stable—

(i) At speeds less than 1.3 $V_{S1}$; or

(ii) At speeds greater than $V_{FC}$/$M_{FC}$; or

(iii) At speeds that require a stick force greater than 50 pounds.

(c) Landing. The stick force curve must have a stable slope at speeds between 1.1 $V_{S1}$ and 1.8 $V_{S1}$ with—

(1) Flaps in the landing position;

(2) Landing gear extended; and

(3) The airplane trimmed at—

(i) $V_{REF}$, or the minimum trim speed if higher, with power off; and

(ii) $V_{REF}$ with enough power to maintain a 3 degree angle of descent.

§ 23.177 Static directional and lateral stability.

(a) The static directional stability, as shown by the tendency to recover from a wings level sideslip with the rudder free, must be positive for any landing gear and flap position appropriate to the takeoff, climb, cruise, approach, and landing configurations. This must be shown with symmetrical power up to maximum continuous power, and at speeds from 1.2 $V_{S1}$ up to the maximum allowable speed for the condition being investigated. The angle of sideslip for these tests must be appropriate to the type of airplane. At larger angles of
§ 23.177

sidewall, up to that at which full rudder is used or a control force limit in § 23.143 is reached, whichever occurs first, and at speeds from 1.2 V_{\text{SI}} to V_{\text{O}}, the rudder pedal force must not reverse.

(b) The static lateral stability, as shown by the tendency to raise the low wing in a sideslip, must be positive for all landing gear and flap positions. This must be shown with symmetrical power up to 75 percent of maximum continuous power at speeds above 1.2 V_{\text{SI}} in the takeoff configuration(s) and at speeds above 1.3 V_{\text{SI}} in other configurations, up to the maximum allowable speed for the configuration being investigated, in the takeoff, climb, cruise, approach, and landing configurations. For the landing configuration, the power must be that necessary to maintain a 3 degree angle of descent in coordinated flight. The static lateral stability must not be negative at 1.2 V_{\text{SI}} in the takeoff configuration, or at 1.3 V_{\text{SI}} in other configurations. The angle of sideslip for these tests must be appropriate to the type of airplane, but in no case may the constant heading sideslip angle be less than that obtainable with a 10 degree bank, or if less, the maximum bank angle obtainable with full rudder deflection or 150 pound rudder force.

(c) Paragraph (b) of this section does not apply to acrobatic category airplanes certificated for inverted flight.

(d)(1) In straight, steady slips at 1.2 V_{\text{SI}} for any landing gear and flap positions, and for any symmetrical power conditions up to 50 percent of maximum continuous power, the aileron and rudder control movements and forces must increase steadily, but not necessarily in constant proportion, as the angle of sideslip is increased up to the maximum appropriate to the type of airplane. At larger slip angles, up to the angle at which full rudder or aileron control is used or a control force limit contained in § 23.143 is reached, the aileron and rudder control movements and forces must not reverse as the angle of sideslip is increased. Rapid entry into, and recovery from, a maximum sideslip considered appropriate for the airplane must not result in uncontrolled flight characteristics.

(2) The static lateral stability may not be negative at 1.2 V_{\text{SI}} in the takeoff configuration, or at 1.3 V_{\text{SI}} in other configurations.

(3) The angle of sideslip for these tests must be appropriate to the type of airplane, but in no case may the constant heading sideslip angle be less than that obtainable with a 10 degree bank or, if less, the maximum bank angle obtainable with full rudder deflection or 150 pound rudder force.

* * * * *

(4) In straight, steady slips at 1.2 V_{\text{SI}} for any landing gear and flap position appropriate to the takeoff, climb, cruise, approach, and landing configurations, and for any symmetrical power conditions up to 50 percent of maximum continuous power, the aileron and rudder control movements and forces must increase steadily, but not necessarily in constant proportion, as the angle
Federal Aviation Administration, DOT

§ 23.181 Dynamic stability.

(a) Any short period oscillation not including combined lateral-directional oscillations occurring between the stalling speed and the maximum allowable speed appropriate to the configuration of the airplane must be heavily damped with the primary controls—

(1) Free; and

(2) In a fixed position.

(b) Any combined lateral-directional oscillations (‘‘Dutch roll’’) occurring between the stalling speed and the maximum allowable speed appropriate to the configuration of the airplane with the primary controls in both free and fixed position, must be damped to 1/10 amplitude in: 

(1) Seven (7) cycles below 18,000 feet and

(2) Thirteen (13) cycles from 18,000 feet to the certified maximum altitude.

§ 23.201 Wings level stall.

(a) It must be possible to produce and to correct roll by unreversed use of the rolling control and to produce and to correct yaw by unreversed use of the directional control, up to the time the airplane stalls.

(b) The wings level stall characteristics must be demonstrated in flight as follows. Starting from a speed at least 10 knots above the stall speed, the elevator control must be pulled back so that the rate of speed reduction will not exceed one knot per second until a stall is produced, as shown by either:

(1) An uncontrollable downward pitching motion of the airplane;

(2) A downward pitching motion of the airplane that results from the activation of a stall avoidance device (for example, stick pusher); or

(3) The control reaching the stop.

(c) Normal use of elevator control for recovery is allowed after the downward pitching motion of paragraphs (b)(1) or (b)(2) of this section has unmistakably been produced, or after the control has been held against the stop for not less than the longer of two seconds or the time employed in the minimum steady slight speed determination of §23.49.

(d) During the entry into and the recovery from the maneuver, it must be possible to prevent more than 15 degrees of roll or yaw by the normal use of controls.

(Amdt. 23–21, 43 FR 2318, Jan. 16, 1978, as amended by Amdt. 23–45, 58 FR 42158, Aug. 6, 1993)

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75755, Dec. 2, 2011, §23.181 was amended by revising paragraph (b), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.181 Dynamic stability.

* * * * *

(b) Any combined lateral-directional oscillations (Dutch roll) occurring between the stalling speed and the maximum allowable speed (V_{TE}, V_{LE}, V_{NO}, V_{FC}/M_{FC}) appropriate to the configuration of the airplane with the primary controls in both free and fixed position, must be damped to 1/10 amplitude in:

(1) Seven (7) cycles below 18,000 feet and

(2) Thirteen (13) cycles from 18,000 feet to the certified maximum altitude.

* * * * *

STALLS

§ 23.201 Wings level stall.

(a) It must be possible to produce and to correct roll by unreversed use of the rolling control and to produce and to correct yaw by unreversed use of the directional control, up to the time the airplane stalls.

(b) The wings level stall characteristics must be demonstrated in flight as follows. Starting from a speed at least 10 knots above the stall speed, the elevator control must be pulled back so that the rate of speed reduction will not exceed one knot per second until a stall is produced, as shown by either:

(1) An uncontrollable downward pitching motion of the airplane;

(2) A downward pitching motion of the airplane that results from the activation of a stall avoidance device (for example, stick pusher); or

(3) The control reaching the stop.

(c) Normal use of elevator control for recovery is allowed after the downward pitching motion of paragraphs (b)(1) or (b)(2) of this section has unmistakably been produced, or after the control has been held against the stop for not less than the longer of two seconds or the time employed in the minimum steady slight speed determination of §23.49.

(d) During the entry into and the recovery from the maneuver, it must be possible to prevent more than 15 degrees of roll or yaw by the normal use of controls.
§ 23.203

(e) Compliance with the requirements of this section must be shown under the following conditions:

1. **Wing flaps.** Retracted, fully extended, and each intermediate normal operating position.
2. **Landing gear.** Retracted and extended.
3. **Cowl flaps.** Appropriate to configuration.
4. **Power.**
   (i) Power/Thrust off; and
   (ii) For reciprocating engine powered airplanes: 75 percent of maximum continuous power. However, if the power-to-weight ratio at 75 percent of maximum continuous power results in extreme nose-up attitudes, the test may be carried out with the power required for level flight in the landing configuration at maximum landing weight and a speed of 1.4 \( V_{SO} \), except that the power may not be less than 50 percent of maximum continuous power.
5. **Trim.** The airplane trimmed at a speed as near 1.5 \( V_{S1} \) as practicable.
6. **Propeller.** Full increase r.p.m. position for the power off condition.

[Doc. No. 27807, 61 FR 5191, Feb. 9, 1996]

**Effective Date Note:** By Amdt. 23–62, 76 FR 75755, Dec. 2, 2011, § 23.203 was amended by revising paragraph (d), by revising and redesignating current paragraph (e) as paragraph (t), and by adding a new paragraph (e), effective Jan. 31, 2012. For the convenience of the user, the added and revised text is set forth as follows:

§ 23.201 Wings level stall.

* * * * *

(d) During the entry into and the recovery from the maneuver, it must be possible to prevent more than 15 degrees of roll or yaw by the normal use of controls except as provided for in paragraph (e) of this section.

(e) For airplanes approved with a maximum operating altitude at or above 25,000 feet during the entry into and the recovery from stalls performed at or above 25,000 feet, it must be possible to prevent more than 25 degrees of roll or yaw by the normal use of controls.

(f) Compliance with the requirements of this section must be shown under the following conditions:

1. **Wing flaps:** Retracted, fully extended, and each intermediate normal operating position, as appropriate for the phase of flight.
2. **Landing gear:** Retracted and extended as appropriate for the altitude.
3. **Cowl flaps:** Appropriate to configuration.

(4) **Spoilers/speedbrakes:** Retracted and extended unless they have no measureable effect at low speeds.
5. **Power:**
   (i) Power/Thrust off; and
   (ii) For reciprocating engine powered airplanes: 75 percent of maximum continuous power. However, if the power-to-weight ratio at 75 percent of maximum continuous power results in nose-high attitudes exceeding 30 degrees, the test may be carried out with the power required for level flight in the landing configuration at maximum landing weight and a speed of 1.4 \( V_{SO} \), except that the power may not be less than 50 percent of maximum continuous power; or
   (iii) For turbine engine powered airplanes: The maximum engine thrust, except that it need not exceed the thrust necessary to maintain level flight at 1.5 \( V_{S1} \) (where \( V_{S1} \) corresponds to the stalling speed with flaps in the approach position, the landing gear retracted, and maximum landing weight).
6. **Trim:** At 1.5 \( V_{S1} \) or the minimum trim speed, whichever is higher.

7. **Propeller:** Full increase r.p.m. position for the power off condition.

§ 23.203 Turning flight and accelerated turning stalls.

Turning flight and accelerated turning stalls must be demonstrated in tests as follows:

(a) Establish and maintain a coordinated turn in a 30 degree bank. Reduce speed by steadily and progressively tightening the turn with the elevator until the airplane is stalled, as defined in §23.201(b). The rate of speed reduction must be constant, and—

1. For a turning flight stall, may not exceed one knot per second; and
2. For an accelerated turning stall, be 3 to 5 knots per second with steadily increasing normal acceleration.

(b) After the airplane has stalled, as defined in §23.201(b), it must be possible to regain wings level flight by normal use of the flight controls, but without increasing power and without—

1. Excessive loss of altitude;
2. Undue pitchup;
3. Uncontrollable tendency to spin;
4. Exceeding a bank angle of 60 degrees in the original direction of the turn or 30 degrees in the opposite direction in the case of turning flight stalls;
5. Exceeding a bank angle of 90 degrees in the original direction of the turn or 60 degrees in the opposite direction in the case of accelerated turning stalls; and
(6) Exceeding the maximum permissible speed or allowable limit load factor.

(c) Compliance with the requirements of this section must be shown under the following conditions:

(1) **Wing flaps**: Retracted, fully extended, and each intermediate normal operating position;

(2) **Landing gear**: Retracted and extended;

(3) **Cowl flaps**: Appropriate to configuration;

(4) **Power**:
   (i) Power off; and
   (ii) 75 percent of maximum continuous power. However, if the power-to-weight ratio at 75 percent of maximum continuous power results in nose-high attitudes exceeding 30 degrees, the test may be carried out with the power required for level flight in the landing configuration at maximum landing weight and a speed of 1.4 $V_{so}$, except that the power may not be less than 50 percent of maximum continuous power; or

(iii) For turbine engine powered airplanes: The maximum engine thrust, except that it need not exceed the thrust necessary to maintain level flight at 1.5 $V_{s1}$ (where $V_{s1}$ corresponds to the stalling speed with flaps in the approach position, the landing gear retracted, and maximum landing weight);

(5) **Trim**: The airplane trimmed at a speed as near 1.5 $V_{s1}$ as practicable.

(6) **Propeller**: Full increase rpm position for the power off condition.


§ 23.207 Stall warning.

(a) There must be a clear and distinctive stall warning, with the flaps and landing gear in any normal position, in straight and turning flight.

(b) The stall warning may be furnished either through the inherent aerodynamic qualities of the airplane or by a device that will give clearly distinguishable indications under expected conditions of flight. However, a visual stall warning device that requires the attention of the crew within the cockpit is not acceptable by itself.

(c) During the stall tests required by §§23.201(b) and 23.203(a)(1), the stall warning must begin at a speed exceeding the stalling speed by a margin of not less than 5 knots and continue until the stall occurs.

(d) When following procedures furnished in accordance with §23.1585, the stall warning must not occur during a takeoff with all engines operating, a takeoff continued with one engine inoperative, or during an approach to landing.

(e) During the stall tests required by §23.203(a)(2), the stall warning must begin sufficiently in advance of the stall for the stall to be averted by pilot action taken after the stall warning first occurs.

(f) For acrobatic category airplanes, an artificial stall warning may be mutable, provided that it is armed automatically during takeoff and rearmed automatically in the approach configuration.

§ 23.221 Spinning.

(a) Normal category airplanes. A single-engine, normal category airplane must be able to recover from a one-turn spin or a three-second spin, whichever takes longer, in not more than one additional turn after initiation of the first control action for recovery, or demonstrate compliance with the optional spin resistant requirements of this section.

(1) The following apply to one turn or three-second spins:

(i) For both the flaps-retracted and flaps-extended conditions, the applicable airspeed limit and positive limit maneuvering load factor must not be exceeded;

(ii) No control forces or characteristic encountered during the spin or recovery may adversely affect prompt recovery;

(iii) It must be impossible to obtain unrecoverable spins with any use of the flight or engine power controls either at the entry into or during the spin; and

(iv) For the flaps-extended condition, the flaps may be retracted during the recovery but not before rotation has ceased.

(2) At the applicant’s option, the airplane may be demonstrated to be spin resistant by the following:

(i) During the stall maneuver contained in § 23.201, the pitch control must be pulled back and held against the stop. Then, using ailerons and rudders in the proper direction, it must be possible to maintain wings-level flight within 15 degrees of bank and to roll the airplane from a 30 degree bank in one direction to a 30 degree bank in the other direction;

(ii) Reduce the airplane speed using pitch control at a rate of approximately one knot per second until the pitch control reaches the stop; then, with the pitch control pulled back and held against the stop, apply full rudder control in a manner to promote spin entry for a period of seven seconds or through a 360 degree heading change, whichever occurs first. If the 360 degree heading change is reached first, it must have taken no fewer than four seconds. This maneuver must be performed first with the ailerons in the neutral position, and then with the ailerons deflected opposite the direction of turn in the most adverse manner. Power and airplane configuration must be set in accordance with § 23.201(e) without change during the maneuver. At the end of seven seconds or a 360 degree heading change, the airplane must respond immediately and normally to primary flight controls applied to regain coordinated, unstalled flight without reversal of control effect and without exceeding the temporary control forces specified by § 23.143(c); and

(iii) Compliance with §§ 23.201 and 23.203 must be demonstrated with the airplane in uncoordinated flight, corresponding to one ball width displacement on a slip-slip indicator, unless one ball width displacement cannot be obtained with full rudder, in which case the demonstration must be with full rudder applied.

(b) Utility category airplanes. A utility category airplane must meet the requirements of paragraph (a) of this section. In addition, the requirements of paragraph (c) of this section and § 23.807(b)(7) must be met if approval for spinning is requested.

(c) Acrobatic category airplanes. An acrobatic category airplane must meet the spin requirements of paragraph (a) of this section and § 23.807(b)(6). In addition, the following requirements must be met in each configuration for which approval for spinning is requested:

(1) The airplane must recover from any point in a spin up to and including six turns, or any greater number of turns for which certification is requested, in not more than one and one-half additional turns after initiation of the first control action for recovery. However, beyond three turns, the spin may be discontinued if spiral characteristics appear.

(2) The applicable airspeed limits and limit maneuvering load factors must not be exceeded. For flaps-extended configurations for which approval is requested, the flaps must not be retracted during the recovery.

(3) It must be impossible to obtain unrecoverable spins with any use of the flight or engine power controls either at the entry into or during the spin.
(4) There must be no characteristics during the spin (such as excessive rates of rotation or extreme oscillatory motion) that might prevent a successful recovery due to disorientation or incapacitation of the pilot.

[Doc. No. 27807, 61 FR 5191, Feb. 9, 1996]

GROUND AND WATER HANDLING CHARACTERISTICS

§ 23.231 Longitudinal stability and control.
(a) A landplane may have no uncontrollable tendency to nose over in any reasonably expected operating condition, including rebound during landing or takeoff. Wheel brakes must operate smoothly and may not induce any undue tendency to nose over.
(b) A seaplane or amphibian may not have dangerous or uncontrollable porpoising characteristics at any normal operating speed on the water.

§ 23.233 Directional stability and control.
(a) A 90 degree cross-component of wind velocity, demonstrated to be safe for taxiing, takeoff, and landing must be established and must be not less than 0.2 Vso.
(b) The airplane must be satisfactorily controllable in power-off landings at normal landing speed, without using brakes or engine power to maintain a straight path until the speed has decreased to at least 50 percent of the speed at touchdown.
(c) The airplane must have adequate directional control during taxiing.
(d) Seaplanes must demonstrate satisfactory directional stability and control for water operations up to the maximum wind velocity specified in paragraph (a) of this section.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–45, 58 FR 42159, Aug. 6, 1993]

§ 23.235 Operation on unpaved surfaces.
The airplane must be demonstrated to have satisfactory characteristics and the shock-absorbing mechanism must not damage the structure of the airplane when the airplane is taxied on the roughest ground that may reasonably be expected in normal operation and when takeoffs and landings are performed on unpaved runways having the roughest surface that may reasonably be expected in normal operation.

[Doc. No. 27807, 61 FR 5191, Feb. 9, 1996]

§ 23.237 Operation on water.
A wave height, demonstrated to be safe for operation, and any necessary water handling procedures for seaplanes and amphibians must be established.

[Doc. No. 27807, 61 FR 5192, Feb. 9, 1996]

§ 23.239 Spray characteristics.
Spray may not dangerously obscure the vision of the pilots or damage the propellers or other parts of a seaplane or amphibian at any time during taxiing, takeoff, and landing.

MISCELLANEOUS FLIGHT REQUIREMENTS

§ 23.251 Vibration and buffeting.
There must be no vibration or buffeting severe enough to result in structural damage, and each part of the airplane must be free from excessive vibration, under any appropriate speed and power conditions up to VD/Md, or VDF/MDF for turbojets. In addition, there must be no buffeting in any normal flight condition severe enough to interfere with the satisfactory control of the airplane or cause excessive fatigue to the flight crew. Stall warning buffeting within these limits is allowable.

[Doc. No. 26269, 58 FR 42159, Aug. 6, 1993]

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75755, Dec. 2, 2011, § 23.251 was revised, effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.251 Vibration and buffeting.
(a) There must be no vibration or buffeting severe enough to result in structural damage, and each part of the airplane must be free from excessive vibration, under any appropriate speed and power conditions up to VDF/MDF or VDF/MDF for turbojets. In addition, there must be no buffeting in any normal flight condition, including configuration changes during cruise, severe enough to interfere with the satisfactory control of the airplane or cause excessive fatigue to the flight crew. Stall warning buffeting within these limits is allowable.
(b) There must be no perceptible buffeting condition in the cruise configuration in
§ 23.253 High speed characteristics.

If a maximum operating speed $V_{MO}/M_{MO}$ is established under §23.1505(c), the following speed increase and recovery characteristics must be met:

(a) Operating conditions and characteristics likely to cause inadvertent speed increases (including upsets in pitch and roll) must be simulated with the airplane trimmed at any likely speed up to $V_{MO}/M_{MO}$. These conditions and characteristics include gust upsets, inadvertent control movements, low stick force gradients in relation to control friction, passenger movement, leveling off from climb, and descent from Mach to airspeed limit altitude.

(b) Allowing for pilot reaction time after occurrence of the effective inherent or artificial speed warning specified in §23.1303, it must be shown that the airplane can be recovered to a normal attitude and its speed reduced to $V_{MO}/M_{MO}$, without—

(1) Exceeding $V_{DF}/M_{DF}$, the maximum speed shown under §23.251, or the structural limitations; or

(2) Buffeting that would impair the pilot’s ability to read the instruments or to control the airplane for recovery.

(c) There may be no control reversal about any axis at any speed up to the maximum speed shown under §23.251. Any reversal of elevator control force or tendency of the airplane to pitch, roll, or yaw must be mild and readily controllable, using normal piloting techniques.

§ 23.255 Out of trim characteristics.

For airplanes with an $M_D$ greater than $M_{0.6}$ and that incorporate a trimmable horizontal stabilizer, the following requirements for out-of-trim characteristics apply:

(a) From an initial condition with the airplane trimmed at cruise speeds up to $V_{MO}/M_{MO}$, the airplane must have satisfactory maneuvering stability and controllability with the degree of out-of-trim in both the airplane nose-up and nose-down directions, which results from the greater of the following:

(1) A three-second movement of the longitudinal trim system at its normal rate for the particular flight condition with no aerodynamic load (or an equivalent degree of trim for airplanes that do not have a power-operated trim system), except as limited by stops in the trim system, including those required by §23.655(b) for adjustable stabilizers; or

(2) The maximum mistrim that can be sustained by the autopilot while maintaining level flight in the high speed cruising condition.
§ 23.301 Loads.

(b) In the out-of-trim condition specified in paragraph (a) of this section, when the normal acceleration is varied from +1 g to the positive and negative values specified in paragraph (c) of this section, the following apply:

(1) The stick force versus g curve must have a positive slope at any speed up to and including $V_{FC}/M_{FC}$; and

(2) At speeds between $V_{FC}/M_{FC}$ and $V_{DF}/M_{DF}$, the direction of the primary longitudinal control force may not reverse.

(c) Except as provided in paragraphs (d) and (e) of this section, compliance with the provisions of paragraph (a) of this section must be demonstrated in flight over the acceleration range as follows:

(1) $-1 \ g$ to $+2.5 \ g$; or

(2) $0 \ g$ to $2.0 \ g$, and extrapolating by an acceptable method to $-1 \ g$ and $+2.5 \ g$.

(d) If the procedure set forth in paragraph (c)(2) of this section is used to demonstrate compliance and marginal conditions exist during flight test with regard to reversal of primary longitudinal control force, flight tests must be accomplished from the normal acceleration at which a marginal condition is found to exist to the applicable limit specified in paragraph (b)(1) of this section.

(e) During flight tests required by paragraph (a) of this section, the limit maneuvering load factors, prescribed in §§23.333(b) and 23.397, need not be exceeded. In addition, the entry speeds for flight test demonstrations at normal acceleration values less than 1 g must be limited to the extent necessary to accomplish a recovery without exceeding $V_{DF}/M_{DF}$.

(f) In the out-of-trim condition specified in paragraph (a) of this section, it must be possible from an overspeed condition at $V_{DF}/M_{DF}$ to produce at least 1.5 g for recovery by applying not more than 125 pounds of longitudinal control force using either the primary longitudinal control alone or the primary longitudinal control and the longitudinal trim system. If the longitudinal trim is used to assist in producing the required load factor, it must be shown at $V_{DF}/M_{DF}$ that the longitudinal trim can be actuated in the airplane nose-up direction with the primary surface loaded to correspond to the least of the following airplane nose-up control forces:

(1) The maximum control forces expected in service, as specified in §§23.301 and 23.397.

(2) The control force required to produce 1.5 g.

(3) The control force corresponding to buffeting or other phenomena of such intensity that it is a strong deterrent to further application of primary longitudinal control force.

§ 23.301 Loads.

(a) Strength requirements are specified in terms of limit loads (the maximum loads to be expected in service) and ultimate loads (limit loads multiplied by prescribed factors of safety). Unless otherwise provided, prescribed loads are limit loads.

(b) Unless otherwise provided, the air, ground, and water loads must be placed in equilibrium with inertia forces, considering each item of mass in the airplane. These loads must be distributed to conservatively approximate or closely represent actual conditions. Methods used to determine load intensities and distribution on canard and tandem wing configurations must be validated by flight test measurement unless the methods used for determining those loading conditions are shown to be reliable or conservative on the configuration under consideration.

(c) If deflections under load would significantly change the distribution of external or internal loads, this redistribution must be taken into account.

(d) Simplified structural design criteria may be used if they result in design loads not less than those prescribed in §§23.301 through 23.321. For airplane configurations described in appendix A, §23.1, the design criteria of appendix A of this part are an approved equivalent of §§23.321 through 23.459. If
appendix A of this part is used, the entire appendix must be substituted for the corresponding sections of this part.


§ 23.302 Canard or tandem wing configurations.

The forward structure of a canard or tandem wing configuration must:

(a) Meet all requirements of subpart C and subpart D of this part applicable to a wing; and

(b) Meet all requirements applicable to the function performed by these surfaces.

[Amdt. 23–42, 56 FR 352, Jan. 3, 1991]

§ 23.303 Factor of safety.

Unless otherwise provided, a factor of safety of 1.5 must be used.

§ 23.305 Strength and deformation.

(a) The structure must be able to support limit loads without detrimental, permanent deformation. At any load up to limit loads, the deformation may not interfere with safe operation.

(b) The structure must be able to support ultimate loads without failure for at least three seconds, except local failures or structural instabilities between limit and ultimate load are acceptable only if the structure can sustain the required ultimate load for at least three seconds. However when proof of strength is shown by dynamic tests simulating actual load conditions, the three second limit does not apply.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–45, 58 FR 42160, Aug. 6, 1993]

§ 23.307 Proof of structure.

(a) Compliance with the strength and deformation requirements of § 23.305 must be shown for each critical load condition. Structural analysis may be used only if the structure conforms to those for which experience has shown this method to be reliable. In other cases, substantiating load tests must be made. Dynamic tests, including structural flight tests, are acceptable if the design load conditions have been simulated.

(b) Certain parts of the structure must be tested as specified in Subpart D of this part.

FLIGHT LOADS

§ 23.321 General.

(a) Flight load factors represent the ratio of the aerodynamic force component (acting normal to the assumed longitudinal axis of the airplane) to the weight of the airplane. A positive flight load factor is one in which the aerodynamic force acts upward, with respect to the airplane.

(b) Compliance with the flight load requirements of this subpart must be shown—

(1) At each critical altitude within the range in which the airplane may be expected to operate;

(2) At each weight from the design minimum weight to the design maximum weight; and

(3) For each required altitude and weight, for any practicable distribution of disposable load within the operating limitations specified in §§ 23.1583 through 23.1589.

(c) When significant, the effects of compressibility must be taken into account.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–45, 58 FR 42160, Aug. 6, 1993]

§ 23.331 Symmetrical flight conditions.

(a) The appropriate balancing horizontal tail load must be accounted for in a rational or conservative manner when determining the wing loads and linear inertia loads corresponding to any of the symmetrical flight conditions specified in §§ 23.333 through 23.341.

(b) The incremental horizontal tail loads due to maneuvering and gusts must be reacted by the angular inertia of the airplane in a rational or conservative manner.

(c) Mutual influence of the aerodynamic surfaces must be taken into account when determining flight loads.

§ 23.333 Flight envelope.

(a) General. Compliance with the strength requirements of this subpart must be shown at any combination of airspeed and load factor on and within the boundaries of a flight envelope (similar to the one in paragraph (d) of this section) that represents the envelope of the flight loading conditions specified by the maneuvering and gust criteria of paragraphs (b) and (c) of this section respectively.

(b) Maneuvering envelope. Except where limited by maximum (static) lift coefficients, the airplane is assumed to be subjected to symmetrical maneuvers resulting in the following limit load factors:

(1) The positive maneuvering load factor specified in § 23.337 at speeds up to \( V_D \);

(2) The negative maneuvering load factor specified in § 23.337 at \( V_C \); and

(3) Factors varying linearly with speed from the specified value at \( V_C \) to 0.0 at \( V_D \) for the normal and commuter category, and −1.0 at \( V_D \) for the acrobatic and utility categories.

(c) Gust envelope. (1) The airplane is assumed to be subjected to symmetrical vertical gusts in level flight. The resulting limit load factors must correspond to the conditions determined as follows:

(i) Positive (up) and negative (down) gusts of 50 f.p.s. at \( V_C \) must be considered at altitudes between sea level and 20,000 feet. The gust velocity may be reduced linearly from 50 f.p.s. at 20,000 feet to 25 f.p.s. at 50,000 feet.

(ii) Positive and negative gusts of 25 f.p.s. at \( V_D \) must be considered at altitudes between sea level and 20,000 feet. The gust velocity may be reduced linearly from 25 f.p.s. at 20,000 feet to 12.5 f.p.s. at 50,000 feet.

(iii) In addition, for commuter category airplanes, positive (up) and negative (down) rough air gusts of 66 f.p.s. at \( V_B \) must be considered at altitudes between sea level and 20,000 feet. The gust velocity may be reduced linearly from 66 f.p.s. at 20,000 feet to 38 f.p.s. at 50,000 feet.

(2) The following assumptions must be made:

(i) The shape of the gust is—

\[
U = \frac{U_{de}}{2} \left( 1 - \cos \left( \frac{2\pi s}{25C} \right) \right)
\]

Where—

\( s \) = Distance penetrated into gust (ft.);

\( C \) = Mean geometric chord of wing (ft.); and

\( U_{de} \) = Derived gust velocity referred to in subparagraph (i) of this section.

(ii) Gust load factors vary linearly with speed between \( V_C \) and \( V_D \).

(d) Flight envelope.
§ 23.335 Design airspeeds.

Except as provided in paragraph (a)(4) of this section, the selected design airspeeds are equivalent airspeeds (EAS).

(a) Design cruising speed, \( V_C \). For \( V_C \), the following apply:

1. Where \( W/S' \) = wing loading at the design maximum takeoff weight, \( V_C \) (in knots) may not be less than—
   i. \( 33 \sqrt{W/S} \) (for normal, utility, and commuter category airplanes);
   ii. \( 36 \sqrt{W/S} \) (for acrobatic category airplanes);

2. For values of \( W/S \) more than 20, the multiplying factors may be decreased linearly with \( W/S \) to a value of 28.6 where \( W/S = 100 \).

3. \( V_C \) need not be more than 0.9 \( V_H \) at sea level.

4. At altitudes where an \( M_D \) is established, a cruising speed \( M_C \) limited by compressibility may be selected.

(b) Design dive speed \( V_D \). For \( V_D \), the following apply:

1. \( V_D/M_D \) may not be less than 1.25 \( V_C/M_C \); and

2. With \( V_C \) min, the required minimum design cruising speed, \( V_D \) (in knots) may not be less than—
   i. 1.40 \( V_C \) min (for normal and commuter category airplanes);
   ii. 1.50 \( V_C \) min (for utility category airplanes); and
   iii. 1.55 \( V_C \) min (for acrobatic category airplanes).

3. For values of \( W/S \) more than 20, the multiplying factors in paragraph (b)(2) of this section may be decreased linearly with \( W/S \) to a value of 1.35 where \( W/S = 100 \).

4. Compliance with paragraphs (b)(1) and (2) of this section need not be shown if \( V_D/M_D \) is selected so that the minimum speed margin between \( V_C/M_C \) and \( V_D/M_D \) is the greater of the following:

   i. The speed increase resulting when, from the initial condition of stabilized flight at \( V_C/M_C \), the airplane is assumed to be upset, flown for 20 seconds along a flight path 7.5° below the initial path, and then pulled up with a load factor of 1.5 (0.5 g. acceleration increment). At least 75 percent maximum continuous power for reciprocating engines, and maximum cruising power for turbines, or, if less, the power required for \( V_C/M_C \) for both kinds of engines, must be assumed until the pullup is initiated, at which point power reduction and pilot-controlled drag devices may be used; and either—
Federal Aviation Administration, DOT

§ 23.341 Gust loads factors.

(a) Each airplane must be designed to withstand loads on each lifting surface resulting from gusts specified in §23.333(c).

(b) The gust load for a canard or tandem wing configuration must be computed using a rational analysis, or may be computed in accordance with paragraph (c) of this section, provided that the resulting net loads are shown to be conservative with respect to the gust criteria of §23.333(c).

(c) In the absence of a more rational analysis, the gust load factors must be computed as follows—

\[
n = 1 + \frac{K_n U_{\alpha} V_a}{498 (W/S)}
\]

Where—

\[K_n=0.88\mu_g/3.3+\mu_g=g\text{ gust alleviation factor;}
\]

\[\mu_g=2W/S\rho C_{ag}=\text{airplane mass ratio;}
\]

\[U_{\alpha}=\text{Derived gust velocities referred to in }\text{§23.333(c) (f.p.s.);}
\]

\[\rho=\text{Density of air (slugs/cu.ft.);}
\]

\[W/S=\text{Wing loading (p.s.f.) due to the applicable weight of the airplane in the particular load case.}
\]

\[W=\text{Wing loading (p.s.f.);}
\]

\[C=\text{Mean geometric chord (ft.);}
\]

\[\alpha=\text{Slope of the airplane normal force coefficient curve }C_{na} \text{ per radian if the gust loads are applied to the wings and horizontal tail}
\]
§ 23.343 Design fuel loads.

(a) The disposable load combinations must include each fuel load in the range from zero fuel to the selected maximum fuel load.

(b) If fuel is carried in the wings, the maximum allowable weight of the airplane without any fuel in the wing tank(s) must be established as “maximum zero wing fuel weight,” if it is less than the maximum weight.

(c) For commuter category airplanes, a structural reserve fuel condition, not exceeding fuel necessary for 45 minutes of operation at maximum continuous power, may be selected. If a structural reserve fuel condition is selected, it must be used as the minimum fuel weight condition for showing compliance with the flight load requirements prescribed in this part and—

(1) The structure must be designed to withstand a condition of zero fuel in the wing at limit loads corresponding to:

(i) Ninety percent of the maneuvering load factors defined in § 23.337, and

(ii) Gust velocities equal to 85 percent of the values prescribed in § 23.333(c).

(2) The fatigue evaluation of the structure must account for any increase in operating stresses resulting from the design condition of paragraph (c)(1) of this section.

(3) The flutter, deformation, and vibration requirements must also be met with zero fuel in the wings.

[Doc. No. 27805, 61 FR 5144, Feb. 9, 1996]

§ 23.345 High lift devices.

(a) If flaps or similar high lift devices are to be used for takeoff, approach or landing, the airplane, with the flaps fully extended at $V_F$, is assumed to be subjected to symmetrical maneuvers and gusts within the range determined by—

(1) Maneuvering, to a positive limit load factor of 2.0; and

(2) Positive and negative gust of 25 feet per second acting normal to the flight path in level flight.

(b) $V_F$ must be assumed to be not less than 1.4 $V_S$ or 1.8 $V_{SF}$, whichever is greater, where—

(1) $V_S$ is the computed stalling speed with flaps retracted at the design weight; and

(2) $V_{SF}$ is the computed stalling speed with flaps fully extended at the design weight.

(c) If an automatic flap load limiting device is used, the airplane may be designed for the critical combinations of airspeed and flap position allowed by that device.

(d) In determining external loads on the airplane as a whole, thrust, slipstream, and pitching acceleration may be assumed to be zero.

(e) The flaps, their operating mechanism, and their supporting structures, must be designed to withstand the conditions prescribed in paragraph (a) of this section. In addition, with the flaps fully extended at $V_F$, the following conditions, taken separately, must be accounted for:

(1) A head-on gust having a velocity of 25 feet per second (EAS), combined with propeller slipstream corresponding to 75 percent of maximum continuous power; and

(2) The effects of propeller slipstream corresponding to maximum takeoff power.

[Doc. No. 27805, 61 FR 5144, Feb. 9, 1996]

§ 23.347 Unsymmetrical flight conditions.

(a) The airplane is assumed to be subjected to the unsymmetrical flight conditions of §§ 23.349 and 23.351. Unbalanced aerodynamic moments about the center of gravity must be reacted in a rational or conservative manner, considering the principal masses furnishing the reacting inertia forces.

(b) Acrobatic category airplanes certified for flick maneuvers (snap roll) must be designed for additional asymmetric loads acting on the wing and the horizontal tail.

§ 23.349 Rolling conditions.

The wing and wing bracing must be designed for the following loading conditions:

(a) Unsymmetrical wing loads appropriate to the category. Unless the following values result in unrealistic loads, the rolling accelerations may be obtained by modifying the symmetrical flight conditions in §23.333(d) as follows:

(1) For the acrobatic category, in conditions A and F, assume that 100 percent of the semispan wing airload acts on one side of the plane of symmetry and 60 percent of this load acts on the other side.

(2) For normal, utility, and commuter categories, in Condition A, assume that 100 percent of the semispan wing airload acts on one side of the airplane and 75 percent of this load acts on the other side.

(b) The loads resulting from the aileron deflections and speeds specified in §23.455, in combination with an airplane load factor of at least two thirds of the positive maneuvering load factor used for design. Unless the following values result in unrealistic loads, the effect of aileron displacement on wing torsion may be accounted for by adding the following increment to the basic airfoil moment coefficient over the aileron portion of the span in the critical condition determined in §23.333(d):

\[ \Delta c_m = -0.015 \delta \]

where—

\( \Delta c_m \) is the moment coefficient increment; and

\( \delta \) is the down aileron deflection in degrees in the critical condition.

§ 23.351 Yawing conditions.

The airplane must be designed for yawing loads on the vertical surfaces resulting from the loads specified in §§23.411 through 23.445.

§ 23.361 Engine torque.

(a) Each engine mount and its supporting structure must be designed for the effects of—

(1) A limit engine torque corresponding to takeoff power and propeller speed acting simultaneously with 75 percent of the limit loads from flight condition A of §23.333(d);

(2) A limit engine torque corresponding to maximum continuous power and propeller speed acting simultaneously with the limit loads from flight condition A of §23.333(d); and

(3) For turbopropeller installations, in addition to the conditions specified in paragraphs (a)(1) and (a)(2) of this section, a limit engine torque corresponding to takeoff power and propeller speed, multiplied by a factor accounting for propeller control system malfunction, including quick feathering, acting simultaneously with 1 g level flight loads. In the absence of a rational analysis, a factor of 1.6 must be used.

(b) For turbine engine installations, the engine mounts and supporting structure must be designed to withstand each of the following:

(1) A limit engine torque imposed by sudden engine stoppage due to malfunction or structural failure (such as compressor jamming).

(2) A limit engine torque imposed by the maximum acceleration of the engine.

(c) The limit engine torque to be considered under paragraph (a) of this section must be obtained by multiplying the mean torque by a factor of—

(1) 1.25 for turbopropeller installations;

(2) 1.33 for engines with five or more cylinders; and

(3) Two, three, or four, for engines with four, three, or two cylinders, respectively.

§ 23.363 Side load on engine mount.

(a) Each engine mount and its supporting structure must be designed for a limit load factor in a lateral direction, for the side load on the engine mount, of not less than—

(1) 1.33, or
§ 23.365
(2) One-third of the limit load factor for flight condition A.

(b) The side load prescribed in paragraph (a) of this section may be assumed to be independent of other flight conditions.

§ 23.365 Pressurized cabin loads.
For each pressurized compartment, the following apply:

(a) The airplane structure must be strong enough to withstand the flight loads combined with pressure differential loads from zero up to the maximum relief valve setting.

(b) The external pressure distribution in flight, and any stress concentrations, must be accounted for.

(c) If landings may be made with the cabin pressurized, landing loads must be combined with pressure differential loads from zero up to the maximum allowed during landing.

(d) The airplane structure must be strong enough to withstand the pressure differential loads corresponding to the maximum relief valve setting multiplied by a factor of 1.33, omitting other loads.

(e) If a pressurized cabin has two or more compartments separated by bulkheads or a floor, the primary structure must be designed for the effects of sudden release of pressure in any compartment with external doors or windows. This condition must be investigated for the effects of failure of the largest opening in the compartment. The effects of intercompartmental venting may be considered.

§ 23.367 Unsymmetrical loads due to engine failure.

(a) Turbopropeller airplanes must be designed for the unsymmetrical loads resulting from the failure of the critical engine including the following conditions in combination with a single malfunction of the propeller drag limiting system, considering the probable pilot corrective action on the flight controls:

(1) At speeds between $V_{MC}$ and $V_P$, the loads resulting from power failure because of fuel flow interruption are considered to be limit loads.

(2) At speeds between $V_{MC}$ and $V_C$, the loads resulting from the disconnection of the engine compressor from the turbine or from loss of the turbine blades are considered to be ultimate loads.

(3) The time history of the thrust decay and drag buildup occurring as a result of the prescribed engine failures must be substantiated by test or other data applicable to the particular engine-propeller combination.

(4) The timing and magnitude of the probable pilot corrective action must be conservatively estimated, considering the characteristics of the particular engine-propeller-airplane combination.

(b) Pilot corrective action may be assumed to be initiated at the time maximum yawing velocity is reached, but not earlier than 2 seconds after the engine failure. The magnitude of the corrective action may be based on the limit pilot forces specified in § 23.397 except that lower forces may be assumed where it is shown by analysis or test that these forces can control the yaw and roll resulting from the prescribed engine failure conditions.

[Amtd. 23–7, 34 FR 13089, Aug. 13, 1969]

§ 23.369 Rear lift truss.

(a) If a rear lift truss is used, it must be designed to withstand conditions of reversed airflow at a design speed of—

$V = 8.7 \sqrt{(W/S)} + 8.7$ (knots), where $W/S$ = wing loading at design maximum takeoff weight.

(b) Either aerodynamic data for the particular wing section used, or a value of $C_L$ equalling $0.8$ with a chordwise distribution that is triangular between a peak at the trailing edge and zero at the leading edge, must be used.


§ 23.371 Gyroscopic and aerodynamic loads.

(a) Each engine mount and its supporting structure must be designed for the gyroscopic, inertial, and aerodynamic loads that result, with the engine(s) and propeller(s), if applicable, at maximum continuous r.p.m., under either:

(1) The conditions prescribed in § 23.351 and § 23.423; or

214
(2) All possible combinations of the following—
   (i) A yaw velocity of 2.5 radians per second;
   (ii) A pitch velocity of 1.0 radian per second;
   (iii) A normal load factor of 2.5; and
   (iv) Maximum continuous thrust.

(b) For airplanes approved for aero-batic maneuvers, each engine mount and its supporting structure must meet the requirements of paragraph (a) of this section and be designed to withstand the load factors expected during combined maximum yaw and pitch velocities.

(c) For airplanes certificated in the commuter category, each engine mount and its supporting structure must meet the requirements of paragraph (a) of this section and the gust conditions specified in §23.341 of this part.

§ 23.373 Speed control devices.

If speed control devices (such as spoilers and drag flaps) are incorporated for use in enroute conditions—

(a) The airplane must be designed for the symmetrical maneuvers and gusts prescribed in §§23.333, 23.337, and 23.341, and the yawing maneuvers and lateral gusts in §§23.441 and 23.443, with the device extended at speeds up to the placard device extended speed; and

(b) If the device has automatic operating or load limiting features, the airplane must be designed for the maneuver and gust conditions prescribed in paragraph (a) of this section at the speeds and corresponding device positions that the mechanism allows.

[Amdt. 23–7, 34 FR 13089, Aug. 13, 1969]

§ 23.391 Control surface loads.

The control surface loads specified in §§23.397 through 23.459 are assumed to occur in the conditions described in §§23.331 through 23.331.


§ 23.393 Loads parallel to hinge line.

(a) Control surfaces and supporting hinge brackets must be designed to withstand inertial loads acting parallel to the hinge line.

(b) In the absence of more rational data, the inertial loads may be assumed to be equal to KW, where—
   (1) K=24 for vertical surfaces;
   (2) K=12 for horizontal surfaces; and
   (3) W=weight of the movable surfaces.

[Doc. No. 27805, 61 FR 5145, Feb. 9, 1996]

§ 23.395 Control system loads.

(a) Each flight control system and its supporting structure must be designed for loads corresponding to at least 125 percent of the computed hinge moments of the movable control surface in the conditions prescribed in §§23.391 through 23.459. In addition, the following apply:

(1) The system limit loads need not exceed the higher of the loads that can be produced by the pilot and automatic devices operating the controls. However, autopilot forces need not be added to pilot forces. The system must be designed for the maximum effort of the pilot or autopilot, whichever is higher. In addition, if the pilot and the autopilot act in opposition, the part of the system between them may be designed for the maximum effort of the one that imposes the lesser load. Pilot forces used for design need not exceed the maximum forces prescribed in §23.397(b).

(2) The design must, in any case, provide a rugged system for service use, considering jamming, ground gusts, taxiing downwind, control inertia, and friction. Compliance with this subparagraph may be shown by designing for loads resulting from application of the minimum forces prescribed in §23.397(b).

(b) A 125 percent factor on computed hinge moments must be used to design elevator, aileron, and rudder systems. However, a factor as low as 1.0 may be used if hinge moments are based on accurate flight test data, the exact reduction depending upon the accuracy and reliability of the data.

(c) Pilot forces used for design are assumed to act at the appropriate control grips or pads as they would in flight,
and to react at the attachments of the control system to the control surface horns.


§ 23.397 Limit control forces and torques.

(a) In the control surface flight loading condition, the airloads on movable surfaces and the corresponding deflections need not exceed those that would result in flight from the application of any pilot force within the ranges specified in paragraph (b) of this section. In applying this criterion, the effects of control system boost and servomechanisms, and the effects of tabs must be considered. The automatic pilot effort must be used for design if it alone can produce higher control surface loads than the human pilot.

(b) The limit pilot forces and torques are as follows:

<table>
<thead>
<tr>
<th>Control</th>
<th>Maximum forces or torques for design weight, weight equal to or less than 5,000 pounds</th>
<th>Minimum forces or torques ¹</th>
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</thead>
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<td>Aileron:</td>
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<td>Stick</td>
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<td>Wheel (unsymmetrical)</td>
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<tr>
<td>Rudder</td>
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</tbody>
</table>

¹ For design weight (W) more than 5,000 pounds, the specified maximum values must be increased linearly with weight to 1.18 times the specified values at a design weight of 12,500 pounds and for commuter category airplanes, the specified values must be increased linearly with weight to 1.35 times the specified values at a design weight of 19,000 pounds.

² If the design of any individual set of control systems or surfaces makes these specified minimum forces or torques inapplicable, values corresponding to the present hinge moments obtained under §23.415, but not less than 0.6 of the specified minimum forces or torques, may be used.

³ The critical parts of the aileron control system must also be designed for a single tangential force with a limit value of 1.25 times the couple force determined from the above criteria.

⁴ D=wheel diameter (inches).

⁵ The unsymmetrical force must be applied at one of the normal handgrip points on the control wheel.


§ 23.399 Dual control system.

(a) Each dual control system must be designed to withstand the force of the pilots operating in opposition, using individual pilot forces not less than the greater of—

(1) 0.75 times those obtained under §23.395; or

(2) The minimum forces specified in §23.397(b).

(b) Each dual control system must be designed to withstand the force of the pilots applied together, in the same direction, using individual pilot forces not less than 0.75 times those obtained under §23.395.

[Doc. No. 27805, 61 FR 5145, Feb. 9, 1996]

§ 23.405 Secondary control system.

Secondary controls, such as wheel brakes, spoilers, and tab controls, must be designed for the maximum forces that a pilot is likely to apply to those controls.

§ 23.407 Trim tab effects.

The effects of trim tabs on the control surface design conditions must be accounted for only where the surface loads are limited by maximum pilot effort. In these cases, the tabs are considered to be deflected in the direction that would assist the pilot. These deflections must correspond to the maximum degree of "out of trim" expected at the speed for the condition under consideration.

§ 23.409 Tabs.

Control surface tabs must be designed for the most severe combination of airspeed and tab deflection likely to be obtained within the flight envelope for any usable loading condition.

§ 23.415 Ground gust conditions.

(a) The control system must be investigated as follows for control surface loads due to ground gusts and taxiing downwind:

(1) If an investigation of the control system for ground gust loads is not required by paragraph (a)(2) of this section, but the applicant elects to design a part of the control system of these loads, these loads need only be carried from control surface horns through the
nearest stops or gust locks and their supporting structures.

(2) If pilot forces less than the minimums specified in §23.397(b) are used for design, the effects of surface loads due to ground gusts and taxling downwind must be investigated for the entire control system according to the formula:

\[ H = K \cdot c \cdot S \cdot q \]

where—
\( H \) = limit hinge moment (ft.-lbs.);
\( c \) = mean chord of the control surface aft of the hinge line (ft.);
\( S \) = area of control surface aft of the hinge line (sq. ft.);
\( q \) = dynamic pressure (p.s.f.) based on a design speed not less than \( 14.6 \sqrt{(W/S) + 14.6 (f.p.s.)} \) where \( W/S \) = wing loading at design maximum weight, except that the design speed need not exceed 88 (f.p.s.);
\( K \) = limit hinge moment factor for ground gusts derived in paragraph (b) of this section. (For ailerons and elevators, a positive value of \( K \) indicates a moment tending to depress the surface and a negative value of \( K \) indicates a moment tending to raise the surface).

(b) The limit hinge moment factor \( K \) for ground gusts must be derived as follows:

<table>
<thead>
<tr>
<th>Surface</th>
<th>( K )</th>
<th>Position of controls</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a) Aileron</td>
<td>0.75</td>
<td>Control column locked lashed in mid-position.</td>
</tr>
<tr>
<td>(b) Aileron</td>
<td>±0.50</td>
<td>Ailerons at full throw; + moment on one aileron, - moment on the other.</td>
</tr>
<tr>
<td>(c) Elevator</td>
<td>±0.75</td>
<td>(c) Elevator full up (-).</td>
</tr>
<tr>
<td>(d) Elevator</td>
<td></td>
<td>(d) Elevator full down (+).</td>
</tr>
<tr>
<td>(e) Rudder</td>
<td>±0.75</td>
<td>(e) Rudder in neutral.</td>
</tr>
<tr>
<td>(f) Rudder</td>
<td></td>
<td>(f) Rudder at full throw.</td>
</tr>
</tbody>
</table>

(c) At all weights between the empty weight and the maximum weight declared for tie-down stated in the appropriate manual, any declared tie-down points and surrounding structure, control system, surfaces and associated gust locks, must be designed to withstand the limit load conditions that exist when the airplane is tied down and that result from wind speeds of up to 65 knots horizontally from any direction.

\[ n_m = \text{positive limit maneuvering load factor used in the design of the airplane; and} \]
\[ V = \text{initial speed in knots.} \]

The conditions in this paragraph involve loads corresponding to the loads that may occur in a "checked maneuver" (a maneuver in which the pitching control is suddenly displaced in one direction and then suddenly moved in the opposite direction). The deflections and timing of the "checked maneuver" must avoid exceeding the limit maneuvering load factor. The total horizontal...
§ 23.425 Gust loads.

(a) Each horizontal surface, other than a main wing, must be designed for loads resulting from—
(1) Gust velocities specified in § 23.333(c) with flaps retracted; and
(2) Positive and negative gusts of 25 f.p.s. nominal intensity at \( V_F \) corresponding to the flight conditions specified in § 23.345(a)(2).

(b) [Reserved]

c) When determining the total load on the horizontal surfaces for the conditions specified in paragraph (a) of this section, the initial balancing loads for steady unaccelerated flight at the pertinent design speeds \( V_F, V_C, \) and \( V_D \) must first be determined. The incremental load resulting from the gusts must be added to the initial balancing load to obtain the total load.

d) In the absence of a more rational analysis, the incremental load due to the gust must be computed as follows only on airplane configurations with aft-mounted, horizontal surfaces, unless its use elsewhere is shown to be conservative:

\[
\Delta L_{ht} = \frac{K_g U_{de} V a_{ht} S_{ht}}{498} \left(1 - \frac{d \epsilon}{d \alpha}\right)
\]

where—
\( \Delta L_{ht} \)=Incremental horizontal tailload (lbs.);
\( K_g \)=Gust alleviation factor defined in § 23.341;
\( U_{de} \)=Derived gust velocity (f.p.s.);
\( V \)=Airplane equivalent speed (knots);
\( a_{ht} \)=Slope of aft horizontal lift curve (per radian);
\( S_{ht} \)=Area of aft horizontal lift surface (ft\(^2\));

\[
\left(1 - \frac{d \epsilon}{d \alpha}\right) = \text{Downwash factor}
\]


§ 23.427 Unsymmetrical loads.

(a) Horizontal surfaces other than main wing and their supporting structure must be designed for unsymmetrical loads arising from yawing and slipstream effects, in combination with the loads prescribed for the flight conditions set forth in §§ 23.421 through 23.425.

(b) In the absence of more rational data for airplanes that are conventional in regard to location of engines, wings, horizontal surfaces other than main wing, and fuselage shape:
(1) 100 percent of the maximum loading from the symmetrical flight conditions may be assumed on the surface on one side of the plane of symmetry; and
(2) The following percentage of that loading must be applied to the opposite side:

\[
\text{Percent} = 100 - 10(n-1), \quad \text{where } n \text{ is the specified positive maneuvering load factor, but this value may not be more than 80 percent.}
\]

(c) For airplanes that are not conventional (such as airplanes with horizontal surfaces other than main wing having appreciable dihedral or supported by the vertical tail surfaces) the surfaces and supporting structures must be designed for combined vertical and horizontal surface loads resulting from each prescribed flight condition taken separately.

equal to 1.5 times the static sideslip angle of paragraph (a)(3) of this section may be assumed.

(3) A yaw angle of 15 degrees with the rudder control maintained in the neutral position (except as limited by pilot strength).

(b) For commuter category airplanes, the loads imposed by the following additional maneuver must be substantiated at speeds from \( V_A \) to \( V_D/M_D \).

When computing the tail loads—

(1) The airplane must be yawed to the largest attainable steady state sideslip angle, with the rudder at maximum deflection caused by any one of the following:

   (i) Control surface stops;
   (ii) Maximum available booster effort;
   (iii) Maximum pilot rudder force as shown below:
(2) The rudder must be suddenly displaced from the maximum deflection to the neutral position.

(c) The yaw angles specified in paragraph (a)(3) of this section may be reduced if the yaw angle chosen for a particular speed cannot be exceeded in—
(1) Steady slip conditions;  
(2) Uncoordinated rolls from steep banks; or  
(3) Sudden failure of the critical engine with delayed corrective action.  

§ 23.443 Gust loads.  
(a) Vertical surfaces must be designed to withstand, in unaccelerated flight at speed $V_C$, lateral gusts of the values prescribed for $V_C$ in § 23.333(c).  
(b) In addition, for commuter category airplanes, the airplane is assumed to encounter derived gusts normal to the plane of symmetry while in unaccelerated flight at $V_{B}$, $V_{C}$, $V_{D}$, and $V_F$. The derived gusts and airplane speeds corresponding to these conditions, as determined by §§ 23.341 and 23.345, must be investigated. The shape of the gust must be as specified in § 23.333(c)(2)(i).  
(c) In the absence of a more rational analysis, the gust load must be computed as follows:  
\[
L_{vt} = \frac{K_{gt} U_{de} V a_{vt} S_{vt}}{498}
\]
Where—  
$L_{vt}$=Vertical surface loads (lbs.);  
$k_{gt}=\frac{0.88 \mu_{gt}}{5.3 + \mu_{gt}}$=gust alleviation factor;  
$\mu_{gt}=\frac{2W}{\rho c_l g a_{vt} S_{vt}}$=lateral mass ratio;  
$U_{de}$=Derived gust velocity (f.p.s.);  
$\rho$=Air density (slugs/cu.ft.);  
$W$=the applicable weight of the airplane in the particular load case (lbs.);  
$S_{vt}$=Area of vertical surface (ft.$^2$);  
$c_l$=Mean geometric chord of vertical surface (ft.);  
$a_{vt}$=Lift curve slope of vertical surface (per radian);  
$K$=Radius of gyration in yaw (ft.);  
$L_{vt}$=Distance from airplane c.g. to lift center of vertical surface (ft.);  
$g$=Acceleration due to gravity (ft./sec.$^2$); and  
$V$=Equivalent airspeed (knots).  

§ 23.445 Outboard fins or winglets.  
(a) If outboard fins or winglets are included on the horizontal surfaces or wings, the horizontal surfaces or wings must be designed for their maximum load in combination with loads induced by the fins or winglets and moments or forces exerted on the horizontal surfaces or wings by the fins or winglets.  
(b) If outboard fins or winglets extend above and below the horizontal surface, the critical vertical surface loading (the load per unit area as determined under §§ 23.441 and 23.443) must be applied to—  
(1) The part of the vertical surfaces above the horizontal surface with 80 percent of that loading applied to the part below the horizontal surface; and  
(2) The part of the vertical surfaces below the horizontal surface with 80 percent of that loading applied to the part above the horizontal surface.  
(c) The end plate effects of outboard fins or winglets must be taken into account in applying the yawing conditions of §§ 23.441 and 23.443 to the vertical surfaces in paragraph (b) of this section.  
(d) When rational methods are used for computing loads, the maneuvering loads of § 23.441 on the vertical surfaces and the one-g horizontal surface load, including induced loads on the horizontal surface and moments or forces exerted on the horizontal surfaces by the vertical surfaces, must be applied simultaneously for the structural loading condition.  

§ 23.455 Ailerons.  
(a) The ailerons must be designed for the loads to which they are subjected—  
(1) In the neutral position during symmetrical flight conditions; and
§ 23.459 Special devices.

The loading for special devices using aerodynamic surfaces (such as slots and spoilers) must be determined from test data.

GROUND LOADS

§ 23.471 General.

The limit ground loads specified in this subpart are considered to be external loads and inertia forces that act upon an airplane structure. In each specified ground load condition, the external reactions must be placed in equilibrium with the linear and angular inertia forces in a rational or conservative manner.

§ 23.473 Ground load conditions and assumptions.

(a) The ground load requirements of this subpart must be complied with at the design maximum weight except that §§ 23.479, 23.481, and 23.483 may be complied with at a design landing weight (the highest weight for landing conditions at the maximum descent velocity) allowed under paragraphs (b) and (c) of this section.

(b) The design landing weight may be as low as—

(1) 95 percent of the maximum weight if the minimum fuel capacity is enough for at least one-half hour of operation at maximum continuous power plus a capacity equal to a fuel weight which is the difference between the design maximum weight and the design landing weight; or

(2) The design maximum weight less the weight of 25 percent of the total fuel capacity.

(c) The design landing weight of a multiengine airplane may be less than that allowed under paragraph (b) of this section if—

(1) The airplane meets the one-engine-inoperative climb requirements of § 23.67(b)(1) or (c); and

(2) Compliance is shown with the fuel jettisoning system requirements of § 23.1001.

(d) The selected limit vertical inertia load factor at the center of gravity of the airplane for the ground load conditions prescribed in this subpart may not be less than that which would be obtained when landing with a descent velocity \( (V) \), in feet per second, equal to \( 4.4 \left( \frac{W}{S} \right)^{1/4} \), except that this velocity need not be more than 10 feet per second and may not be less than seven feet per second.

(e) Wing lift not exceeding two-thirds of the weight of the airplane may be assumed to exist throughout the landing impact and to act through the center of gravity. The ground reaction load factor may be equal to the inertia load factor minus the ratio of the above assumed wing lift to the airplane weight.

(f) If energy absorption tests are made to determine the limit load factor corresponding to the required limit descent velocities, these tests must be made under § 23.723(a).

(g) No inertia load factor used for design purposes may be less than 2.67, nor may the limit ground reaction load factor be less than 2.0 at design maximum weight, unless these lower values will not be exceeded in taxiing at speeds up to takeoff speed over terrain as rough as that expected in service.

§ 23.477 Landing gear arrangement.

Sections 23.479 through 23.483, or the conditions in appendix C, apply to airplanes with conventional arrangements.
of main and nose gear, or main and tail gear.

§ 23.479 Level landing conditions.
(a) For a level landing, the airplane is assumed to be in the following attitudes:
(1) For airplanes with tail wheels, a normal level flight attitude.
(2) For airplanes with nose wheels, attitudes in which—
   (i) The nose and main wheels contact the ground simultaneously; and
   (ii) The main wheels contact the ground and the nose wheel is just clear of the ground.
The attitude used in paragraph (a)(2)(i) of this section may be used in the analysis required under paragraph (a)(2)(ii) of this section.
(b) When investigating landing conditions, the drag components simulating the forces required to accelerate the tires and wheels up to the landing speed (spin-up) must be properly combined with the corresponding instantaneous vertical ground reactions, and the forward-acting horizontal loads resulting from rapid reduction of the spin-up drag loads (spring-back) must be combined with vertical ground reactions at the instant of the peak forward load, assuming wing lift and a tire-sliding coefficient of friction of 0.8. However, the drag loads may not be less than 25 percent of the maximum vertical ground reactions (neglecting wing lift).
(c) In the absence of specific tests or a more rational analysis for determining the wheel spin-up and spring-back loads for landing conditions, the method set forth in appendix D of this part must be used. If appendix D of this part is used, the drag components used for design must not be less than those given by appendix C of this part.
(d) For airplanes with tip tanks or large overhung masses (such as turbopropeller or jet engines) supported by the wing, the tip tanks and the structure supporting the tanks or overhung masses must be designed for the effects of dynamic responses under the level landing conditions of either paragraph (a)(1) or (a)(2)(ii) of this section. In evaluating the effects of dynamic response, an airplane lift equal to the weight of the airplane may be assumed.

§ 23.481 Tail down landing conditions.
(a) For a tail down landing, the airplane is assumed to be in the following attitudes:
(1) For airplanes with tail wheels, an attitude in which the main and tail wheels contact the ground simultaneously.
(2) For airplanes with nose wheels, a stalling attitude, or the maximum angle allowing ground clearance by each part of the airplane, whichever is less.
(b) For airplanes with either tail or nose wheels, ground reactions are assumed to be vertical, with the wheels up to speed before the maximum vertical load is attained.

§ 23.483 One-wheel landing conditions.
For the one-wheel landing condition, the airplane is assumed to be in the level attitude and to contact the ground on one side of the main landing gear. In this attitude, the ground reactions must be the same as those obtained on that side under §23.479.

§ 23.485 Side load conditions.
(a) For the side load condition, the airplane is assumed to be in a level attitude with only the main wheels contacting the ground and with the shock absorbers and tires in their static positions.
(b) The limit vertical load factor must be 1.33, with the vertical ground reaction divided equally between the main wheels.
(c) The limit side inertia factor must be 0.83, with the side ground reaction divided between the main wheels so that—
   (1) 0.5 (W) is acting inboard on one side; and
   (2) 0.33 (W) is acting outboard on the other side.
(d) The side loads prescribed in paragraph (c) of this section are assumed to be applied at the ground contact point
§ 23.493 Braked roll conditions.

Under braked roll conditions, with the shock absorbers and tires in their static positions, the following apply:

(a) The limit vertical load factor must be 1.33.

(b) The attitudes and ground contacts must be those described in § 23.479 for level landings.

(c) A drag reaction equal to the vertical reaction at the wheel multiplied by a coefficient of friction of 0.8 must be applied at the ground contact point of each wheel with brakes, except that the drag reaction need not exceed the maximum value based on limiting brake torque.

§ 23.497 Supplementary conditions for tail wheels.

In determining the ground loads on the tail wheel and affected supporting structures, the following apply:

(a) For the obstruction load, the limit ground reaction obtained in the tail down landing condition is assumed to act up and aft through the axle at 45 degrees. The shock absorber and tire may be assumed to be in their static positions.

(b) For the side load, a limit vertical ground reaction equal to the static load on the tail wheel, in combination with a side component of equal magnitude, is assumed. In addition—

(1) If a swivel is used, the tail wheel is assumed to be swiveled 90 degrees to the airplane longitudinal axis with the resultant ground load passing through the axle;

(2) If a lock, steering device, or shimmy damper is used, the tail wheel is also assumed to be in the trailing position with the side load acting at the ground contact point; and

(3) The shock absorber and tire are assumed to be in their static positions.

(c) If a tail wheel, bumper, or an energy absorption device is provided to show compliance with § 23.925(b), the following apply:

(1) Suitable design loads must be established for the tail wheel, bumper, or energy absorption device; and

(2) The supporting structure of the tail wheel, bumper, or energy absorption device must be designed to withstand the loads established in paragraph (c)(1) of this section.

§ 23.499 Supplementary conditions for nose wheels.

In determining the ground loads on nose wheels and affected supporting structures, and assuming that the shock absorbers and tires are in their static positions, the following conditions must be met:

(a) For aft loads, the limit force components at the axle must be—

(1) A vertical component of 2.25 times the static load on the wheel; and

(2) A drag component of 0.8 times the vertical load.

(b) For forward loads, the limit force components at the axle must be—

(1) A vertical component of 2.25 times the static load on the wheel; and

(2) A forward component of 0.4 times the vertical load.

(c) For side loads, the limit force components at ground contact must be—

(1) A vertical component of 2.25 times the static load on the wheel; and

(2) A side component of 0.7 times the vertical load.

(d) For airplanes with a steerable nose wheel that is controlled by hydraulic or other power, at design take-off weight with the nose wheel in any steerable position, the application of 1.33 times the full steering torque combined with a vertical reaction equal to 1.33 times the maximum static reaction on the nose gear must be assumed. However, if a torque limiting device is installed, the steering torque can be reduced to the maximum value allowed by that device.

(e) For airplanes with a steerable nose wheel that has a direct mechanical connection to the rudder pedals, the mechanism must be designed to withstand the steering torque for the
§ 23.505 Supplementary conditions for skiplanes.

In determining ground loads for skiplanes, and assuming that the airplane is resting on the ground with one main ski frozen at rest and the other skis free to slide, a limit side force equal to 0.036 times the design maximum weight must be applied near the tail assembly, with a factor of safety of 1.

[Amdt. 23-7, 34 FR 13090, Aug. 13, 1969]

§ 23.507 Jacking loads.

(a) The airplane must be designed for the loads developed when the aircraft is supported on jacks at the design maximum weight assuming the following load factors for landing gear jacking points at a three-point attitude and for primary flight structure jacking points in the level attitude:

1. Vertical-load factor of 1.35 times the static reactions.
2. Fore, aft, and lateral load factors of 0.4 times the vertical static reactions.

(b) The horizontal loads at the jack points must be reacted by inertia forces so as to result in no change in the resultant loads at the jack points.

(c) The horizontal loads must be considered in all combinations with the vertical load.

[Amdt. 23-14, 38 FR 31821, Nov. 19, 1973]

§ 23.509 Towing loads.

The towing loads of this section must be applied to the design of tow fittings and their immediate attaching structure.

(a) The towing loads specified in paragraph (d) of this section must be considered separately. These loads must be applied at the towing fittings and must act parallel to the ground. In addition:

1. A vertical load factor equal to 1.0 must be considered acting at the center of gravity; and
2. The shock struts and tires must be in their static positions.

(b) For towing points not on the landing gear but near the plane of symmetry of the airplane, the drag and side tow load components specified for the auxiliary gear apply. For towing points located outboard of the main gear, the drag and side tow load components specified for the main gear apply. Where the specified angle of swivel cannot be reached, the maximum obtainable angle must be used.

(c) The towing loads specified in paragraph (d) of this section must be reacted as follows:

1. The side component of the towing load at the main gear must be reacted by a side force at the static ground line of the wheel to which the load is applied.
2. The towing loads at the auxiliary gear and the drag components of the towing loads at the main gear must be reacted as follows:

   (i) A reaction with a maximum value equal to the vertical reaction must be applied at the axle of the wheel to which the load is applied. Enough airplane inertia to achieve equilibrium must be applied.
   (ii) The loads must be reacted by airplane inertia.

(d) The prescribed towing loads are as follows, where W is the design maximum weight:

<table>
<thead>
<tr>
<th>Tow point</th>
<th>Position</th>
<th>Load</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Magnitude No. Direction</td>
</tr>
<tr>
<td>Main gear</td>
<td></td>
<td>0.225W 1 Forward, parallel to drag axis.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 Forward, at 30° to drag axis.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 Alt. parallel to drag axis.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4 Alt. at 30° to drag axis.</td>
</tr>
<tr>
<td>Auxiliary gear</td>
<td>Swiveled forward</td>
<td>0.3W 5 Forward.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6 Alt.</td>
</tr>
<tr>
<td></td>
<td>Swiveled aft</td>
<td>0.3W 7 Forward.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8 Alt.</td>
</tr>
</tbody>
</table>
§ 23.511 Ground load; unsymmetrical loads on multiple-wheel units.

(a) Pivoting loads. The airplane is assumed to pivot about on side of the main gear with—

(1) The brakes on the pivoting unit locked; and

(2) Loads corresponding to a limit vertical load factor of 1, and coefficient of friction of 0.8 applied to the main gear and its supporting structure.

(b) Unequal tire loads. The loads established under §§ 23.471 through 23.483 must be applied in turn, in a 60/40 percent distribution, to the dual wheels and tires in each dual wheel landing gear unit.

(c) Deflated tire loads. For the deflated tire condition—

(1) 60 percent of the loads established under §§ 23.471 through 23.483 must be applied in turn to each wheel in a landing gear unit; and

(2) 60 percent of the limit drag and side loads, and 100 percent of the limit vertical load established under §§ 23.485 and 23.493 or lesser vertical load obtained under paragraph (c)(1) of this section, must be applied in turn to each wheel in the dual wheel landing gear unit.


§ 23.521 Water load conditions.

(a) The structure of seaplanes and amphibians must be designed for water loads developed during takeoff and landing with the seaplane in any attitude likely to occur in normal operation at appropriate forward and sinking velocities under the most severe sea conditions likely to be encountered.

(b) Unless the applicant makes a rational analysis of the water loads, §§ 23.523 through 23.537 apply.

[Doc. No. 26269, 58 FR 42160, Aug. 6, 1993]

§ 23.523 Design weights and center of gravity positions.

(a) Design weights. The water load requirements must be met at each operating weight up to the design landing weight except that, for the takeoff condition prescribed in § 23.531, the design water takeoff weight (the maximum weight for water taxi and takeoff run) must be used.

(b) Center of gravity positions. The critical centers of gravity within the limits for which certification is requested must be considered to reach maximum design loads for each part of the seaplane structure.

[Doc. No. 26269, 58 FR 42160, Aug. 6, 1993]

§ 23.525 Application of loads.

(a) Unless otherwise prescribed, the seaplane as a whole is assumed to be subjected to the loads corresponding to the load factors specified in § 23.527.

(b) In applying the loads resulting from the load factors prescribed in § 23.527, the loads may be distributed over the hull or main float bottom (in order to avoid excessive local shear loads and bending moments at the location of water load application) using pressures not less than those prescribed in § 23.533(c).

(c) For twin float seaplanes, each float must be treated as an equivalent hull on a fictitious seaplane with a weight equal to one-half the weight of the twin float seaplane.

(d) Except in the takeoff condition of § 23.531, the aerodynamic lift on the
§ 23.527 Hull and main float load factors.

(a) Water reaction load factors \(n_w\) must be computed in the following manner:

1. For the step landing case

\[
\frac{C_1 V_{SO}^2}{\left(\tan^2 \beta\right) W^2}
\]

2. For the bow and stern landing cases

\[
\frac{C_1 V_{SO}^2}{\left(\tan^2 \beta\right) W^2} \times \frac{K_1}{\left(1 + r_x^2\right)^{\frac{3}{5}}}
\]

(b) The following values are used:

1. \(n_w\) is the water reaction load factor (that is, the water reaction divided by seaplane weight).

2. \(C_1\) is the empirical seaplane operations factor equal to 0.012 (except that this factor may not be less than that necessary to obtain the minimum value of step load factor of 2.33).

3. \(V_{SO}\) is the seaplane stalling speed in knots with flaps extended in the appropriate landing position and with no slipstream effect.

4. \(\beta\) is the angle of dead rise at the longitudinal station at which the load factor is being determined in accordance with figure 1 of appendix I of this part.

5. \(W\) is the seaplane landing weight in pounds.

6. \(K_1\) is the empirical hull station weighing factor, in accordance with figure 2 of appendix I of this part.

7. \(r_x\) is the ratio of distance, measured parallel to hull reference axis, from the center of gravity of the seaplane to the hull longitudinal station at which the load factor is being computed to the radius of gyration in pitch of the seaplane, the hull reference axis being a straight line, in the plane of symmetry, tangential to the keel at the main step.

(c) For a twin float seaplane, because of the effect of flexibility of the attachment of the floats to the seaplane, the factor \(K_1\) may be reduced at the bow and stern to 0.8 of the value shown in figure 2 of appendix I of this part. This reduction applies only to the design of the carrythrough and seaplane structure.

§ 23.529 Hull and main float landing conditions.

(a) Symmetrical step, bow, and stern landing. For symmetrical step, bow, and stern landings, the limit water reaction load factors are those computed under § 23.527. In addition—

1. For symmetrical step landings, the resultant water load must be applied at the keel, through the center of gravity, and must be directed perpendicularly to the keel line;

2. For symmetrical bow landings, the resultant water load must be applied at the keel, one-fifth of the longitudinal distance from the bow to the step, and must be directed perpendicularly to the keel line; and

3. For symmetrical stern landings, the resultant water load must be applied at the keel, at a point 85 percent of the longitudinal distance from the step to the stern post, and must be directed perpendicularly to the keel line.

(b) Unsymmetrical landing for hull and single float seaplanes. Unsymmetrical step, bow, and stern landing conditions must be investigated. In addition—

1. The loading for each condition consists of an upward component and a side component equal, respectively, to 0.75 and 0.25 \(\tan \beta\) times the resultant load in the corresponding symmetrical landing condition; and

2. The point of application and direction of the upward component of the load is the same as that in the symmetrical condition, and the point of application of the side component is at the same longitudinal station as the upward component but is directed inward perpendicularly to the plane of symmetry at a point midway between the keel and chine lines.

(c) Unsymmetrical landing; twin float seaplanes. The unsymmetrical loading consists of an upward load at the step of each float of 0.75 and a side load of 0.25 \(\tan \beta\) at one float times the step landing load reached under § 23.527.
§ 23.531 Hull and main float takeoff condition.

For the wing and its attachment to the hull or main float—
(a) The aerodynamic wing lift is assumed to be zero; and
(b) A downward inertia load, corresponding to a load factor computed from the following formula, must be applied:

\[ n = \frac{C_T V_S^2}{\left(\tan^2 \beta \right) W^{\frac{1}{3}}} \]

Where—
- \( n \) = inertia load factor;
- \( C_T \) = empirical seaplane operations factor equal to 0.004;
- \( V_S \) = seaplane stalling speed (knots) at the design takeoff weight with the flaps extended in the appropriate takeoff position; and
- \( W \) = design water takeoff weight in pounds.

[Doc. No. 26269, 58 FR 42161, Aug. 6, 1993]

§ 23.533 Hull and main float bottom pressures.

(a) General. The hull and main float structure, including frames and bulkheads, stringers, and bottom plating, must be designed under this section.

(b) Local pressures. For the design of the bottom plating and stringers and their attachments to the supporting structure, the following pressure distributions must be applied:

(1) For an unflared bottom, the pressure at the chine is 0.75 times the pressure at the keel, and the pressures between the keel and chine vary linearly, in accordance with figure 3 of appendix I of this part. The pressure at the keel (p.s.i.) is computed as follows:

\[ P_k = \frac{C_2 K_2 V_{S1}^2}{\tan \beta_k} \]

where—
- \( P_k \) = pressure (p.s.i.) at the keel;
- \( C_2 = 0.00213 \);
- \( K_2 \) = hull station weighing factor, in accordance with figure 2 of appendix I of this part;
- \( V_{S1} \) = seaplane stalling speed (knots) at the design water takeoff weight with flaps extended in the appropriate takeoff position; and
- \( \beta_k \) = angle of dead rise at keel, in accordance with figure 1 of appendix I of this part.

(2) For a flared bottom, the pressure at the beginning of the flare is the same as that for an unflared bottom, and the pressure between the chine and the beginning of the flare varies linearly, in accordance with figure 3 of appendix I of this part. The pressure distribution is the same as that prescribed in paragraph (b)(1) of this section for an unflared bottom except that the pressure at the chine is computed as follows:

\[ P_{ch} = \frac{C_3 K_3 V_{S1}^2}{\tan \beta} \]

where—
- \( P_{ch} \) = pressure (p.s.i.) at the chine;
- \( C_3 = 0.0016 \);
- \( K_3 \) = hull station weighing factor, in accordance with figure 2 of appendix I of this part;
- \( V_{S1} \) = seaplane stalling speed (knots) at the design water takeoff weight with flaps extended in the appropriate takeoff position; and
- \( \beta \) = angle of dead rise at appropriate station.

The area over which these pressures are applied must simulate pressures occurring during high localized impacts on the hull or float, but need not extend over an area that would induce critical stresses in the frames or in the overall structure.

(c) Distributed pressures. For the design of the frames, keel, and chine structure, the following pressure distributions apply:

(1) Symmetrical pressures are computed as follows:

\[ P = \frac{C_4 K_2 V_{S1}^2}{\tan \beta} \]

where—
- \( P \) = pressure (p.s.i.);
- \( C_4 = 0.078 \ C_1 \) (with \( C_1 \) computed under § 23.527);
- \( K_2 \) = hull station weighing factor, determined in accordance with figure 2 of appendix I of this part;
Federal Aviation Administration, DOT § 23.535

V_{s0} = seaplane stalling speed (knots) with landing flaps extended in the appropriate position and with no slipstream effect; and β = angle of dead rise at a station \( \frac{3}{4} \) of the distance from the bow to the step, but need not be less than 15 degrees; and \( r_y \) = ratio of the lateral distance between the center of gravity and the plane of symmetry of the float to the radius of gyration in roll.

(2) The unsymmetrical pressure distribution consists of the pressures prescribed in paragraph (c)(1) of this section on one side of the hull or main float centerline and one-half of that pressure on the other side of the hull or main float centerline, in accordance with figure 3 of appendix I of this part.

(3) These pressures are uniform and must be applied simultaneously over the entire hull or main float bottom. The loads obtained must be carried into the sidewall structure of the hull proper, but need not be transmitted in a fore and aft direction as shear and bending loads.

[Doc. No. 26269, 58 FR 42161, Aug. 6, 1993; 58 FR 51970, Oct. 5, 1993]

§ 23.535 Auxiliary float loads.

(a) General. Auxiliary floats and their attachments and supporting structures must be designed for the conditions prescribed in this section. In the cases specified in paragraphs (b) through (e) of this section, the prescribed water loads may be distributed over the float bottom to avoid excessive local loads, using bottom pressures not less than those prescribed in paragraph (g) of this section.

(b) Step loading. The resultant water load must be applied in the plane of symmetry of the float at a point three-fourths of the distance from the bow to the step and must be perpendicular to the keel line at that point. The magnitude of the resultant load is that specified in paragraph (b) of this section.

(c) Bow loading. The resultant limit load must be applied in the plane of symmetry of the float at a point one-fourth of the distance from the bow to the step and must be perpendicular to the tangent to the keel line at that point. The magnitude of the resultant load is that specified in paragraph (c) of this section.

(d) Unsymmetrical step loading. The resultant water load consists of a component equal to 0.75 times the load specified in paragraph (a) of this section and a side component equal to 0.25 tan β times the load specified in paragraph (b) of this section. The side load must be applied perpendicularly to the plane of symmetry of the float at a point midway between the keel and the chine.

(e) Unsymmetrical bow loading. The resultant water load consists of a component equal to 0.75 times the load specified in paragraph (a) of this section and a side component equal to 0.25 tan β times the load specified in paragraph (c) of this section. The side load must be applied perpendicularly to the plane of symmetry at a point midway between the keel and the chine.

(f) Immersed float condition. The resultant load must be applied at the centroid of the cross section of the float at a point one-third of the distance from the bow to the step. The limit load components are as follows:

vertical = \( \frac{P}{2} g V \)

aft = \( \frac{C_x P V^2 (K V_{s0})^2}{2} \)

side = \( \frac{C_y P V^2 (K V_{s0})^2}{2} \)

where—

\( P \) = mass density of water (slugs/ft.\(^3\))
\( V \) = volume of float (ft.\(^3\))
\( C_x \) = coefficient of drag force, equal to 0.133
\( C_y \) = coefficient of side force, equal to 0.106

\( L \) = limit load (lbs.);
\( C_s = 0.0053 \)
\( V_{s0} \) = seaplane design landing weight in pounds;
§ 23.537

K=0.8, except that lower values may be used if it is shown that the floats are incapable of submerging at a speed of 0.8 \( V_0 \) in normal operations;

\( V_0 \) = seaplane stalling speed (knots) with landing flaps extended in the appropriate position and with no slipstream effect; and

\( g \) = acceleration due to gravity (ft/sec^2).

(g) Float bottom pressures. The float bottom pressures must be established under §23.533, except that the value of \( K^2 \) in the formulae may be taken as 1.0. The angle of dead rise to be used in determining the float bottom pressures is set forth in paragraph (b) of this section.

[Doc. No. 26269, 58 FR 42162, Aug. 6, 1993; 58 FR 51970, Oct. 5, 1993]

§ 23.537 Seawing loads.

Seawing design loads must be based on applicable test data.

[Doc. No. 26269, 58 FR 42163, Aug. 6, 1993]

EMERGENCY LANDING CONDITIONS

§ 23.561 General.

(a) The airplane, although it may be damaged in emergency landing conditions, must be designed as prescribed in this section to protect each occupant under those conditions.

(b) The structure must be designed to give each occupant every reasonable chance of escaping serious injury when—

(1) Proper use is made of the seats, safety belts, and shoulder harnesses provided for in the design;

(2) The occupant experiences the static inertia loads corresponding to the following ultimate load factors—

(i) Upward, 3.0g for normal, utility, and commuter category airplanes, or 4.5g for acrobatic category airplanes;

(ii) Forward, 9.0g; and

(iii) Sideward, 1.5g; and

(iv) Downward, 6.0g when certification to the emergency exit provisions of §23.807(d)(4) is requested; and

(3) The items of mass within the cabin, that could injure an occupant, experience the static inertia loads corresponding to the following ultimate load factors—

(i) Upward, 3.0g;

(ii) Forward, 18.0g; and

(iii) Sideward, 4.5g.

(2) For determining the loads to be applied to the inverted airplane after a turnover, an upward ultimate inertia load factor of 3.0g and a coefficient of friction with the ground of 0.5 must be used.

(e) Except as provided in §23.787(c), the supporting structure must be designed to restrain, under loads up to those specified in paragraph (b)(2) of this section, each item of mass that could injure an occupant if it came loose in a minor crash landing.


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75756, Dec. 2, 2011, §23.561 was amended by adding new paragraph (e)(1), and adding and reserving paragraph (e)(2), effective Jan. 31, 2012. For the convenience of the user, the added text is set forth as follows:

§ 23.561 General.

* * * * * * *

(1) For engines mounted inside the fuselage, aft of the cabin, it must be shown by test or analysis that the engine and attached
accessories, and the engine mounting structure—

(i) Can withstand a forward acting static ultimate inertia load factor of 18.0 g plus the maximum takeoff engine thrust; or

(ii) The airplane structure is designed to preclude the engine and its attached accessories from entering or protruding into the cabin should the engine mounts fail.

(2) [Reserved]

§ 23.562 Emergency landing dynamic conditions.

(a) Each seat/restraint system for use in a normal, utility, or acrobatic category airplane must be designed to protect each occupant during an emergency landing when—

(1) Proper use is made of seats, safety belts, and shoulder harnesses provided for in the design; and

(2) The occupant is exposed to the loads resulting from the conditions prescribed in this section.

(b) Except for those seat/restraint systems that are required to meet paragraph (d) of this section, each seat/restraint system for crew or passenger occupancy in a normal, utility, or acrobatic category airplane, must successfully complete dynamic tests or be demonstrated by rational analysis supported by dynamic tests, in accordance with each of the following conditions. These tests must be conducted with an occupant simulated by an anthropomorphic test dummy (ATD) defined by 49 CFR part 572, subpart B, or an FAA-approved equivalent, with a nominal weight of 170 pounds and seated in the normal upright position.

(1) For the first test, the change in velocity may not be less than 31 feet per second. The seat/restraint system must be oriented in its nominal position with respect to the airplane and with the horizontal plane of the airplane pitched up 60 degrees, with no yaw, relative to the impact vector. For seat/restraint systems to be installed in the first row of the airplane, peak deceleration must occur in not more than 0.05 seconds after impact and must reach a minimum of 19g. For all other seat/restraint systems, peak deceleration must occur in not more than 0.06 seconds after impact and must reach a minimum of 15g.

(2) For the second test, the change in velocity may not be less than 42 feet per second. The seat/restraint system must be oriented in its nominal position with respect to the airplane and with the vertical plane of the airplane yawed 10 degrees, with no pitch, relative to the impact vector in a direction that results in the greatest load on the shoulder harness. For seat/restraint systems to be installed in the first row of the airplane, peak deceleration must occur in not more than 0.05 seconds after impact and must reach a minimum of 26g. For all other seat/restraint systems, peak deceleration must occur in not more than 0.06 seconds after impact and must reach a minimum of 21g.

(3) To account for floor warpage, the floor rails or attachment devices used to attach the seat/restraint system to the airframe structure must be pre-loaded to misalign with respect to each other by at least 10 degrees vertically (i.e., pitch out of parallel) and one of the rails or attachment devices must be preloaded to misalign by 10 degrees in roll prior to conducting the test defined by paragraph (b)(2) of this section.

(c) Compliance with the following requirements must be shown during the dynamic tests conducted in accordance with paragraph (b) of this section:

(1) The seat/restraint system must restrain the ATD although seat/restraint system components may experience deformation, elongation, displacement, or crushing intended as part of the design.

(2) The attachment between the seat/restraint system and the test fixture must remain intact, although the seat structure may have deformed.

(3) Each shoulder harness strap must remain on the ATD's shoulder during the impact.

(4) The safety belt must remain on the ATD's pelvis during the impact.

(5) The results of the dynamic tests must show that the occupant is protected from serious head injury.

(i) When contact with adjacent seats, structure, or other items in the cabin can occur, protection must be provided so that the head impact does not exceed a head injury criteria (HIC) of 1,000.

(ii) The value of HIC is defined as—
$\text{HIC} = \left\{ \left( t_2 - t_1 \right) \frac{1}{(t_2 - t_1)} \int_{t_1}^{t_2} a(t) \, dt \right\}^{2.5}_{\text{Max}}$

Where:

- $t_1$ is the initial integration time, expressed in seconds.
- $t_2$ is the final integration time, expressed in seconds.
- $(t_2 - t_1)$ is the time duration of the major head impact, expressed in seconds.
- $a(t)$ is the resultant deceleration at the center of gravity of the head form expressed as a multiple of $g$ (units of gravity).

(iii) Compliance with the HIC limit must be demonstrated by measuring the head impact during dynamic testing as prescribed in paragraphs (b)(1) and (b)(2) of this section or by a separate showing of compliance with the head injury criteria using test or analysis procedures.

(6) Loads in individual shoulder harness straps may not exceed 1,750 pounds. If dual straps are used for retaining the upper torso, the total strap loads may not exceed 2,000 pounds.

(7) The compression load measured between the pelvis and the lumbar spine of the ATD may not exceed 1,500 pounds.

(d) For all single-engine airplanes with a $V_{SO}$ of more than 61 knots at maximum weight, and those multi-engine airplanes of 6,000 pounds or less maximum weight with a $V_{SO}$ of more than 61 knots at maximum weight that do not comply with §23.561(b):

(1) The ultimate load factors of §23.561(b) must be increased by multiplying the load factors by the square of the ratio of the increased stall speed to 61 knots. The increased ultimate load factors need not exceed the values reached at a $V_{SO}$ of 79 knots. The upward ultimate load factor for acrobatic category airplanes need not exceed 5.0g.

(2) The seat/restraint system test required by paragraph (b)(1) of this section must be conducted in accordance with the following criteria:

(i) The change in velocity may not be less than 31 feet per second.

(ii)(A) The peak deceleration ($g_p$) of 19g and 15g must be increased and multiplied by the square of the ratio of the increased stall speed to 61 knots:

$$g_p = 19.0 \left( \frac{V_{SO}}{61} \right)^2 \text{ or } g_p = 15.0 \left( \frac{V_{SO}}{61} \right)^2$$

(B) The peak deceleration need not exceed the value reached at a $V_{SO}$ of 79 knots.

(iii) The peak deceleration must occur in not more than time ($t_r$), which must be computed as follows:

$$t_r = \frac{31}{32.2 \left( \frac{g_p}{g} \right)} = \frac{96}{g_p}$$

where—

$g_p$ = The peak deceleration calculated in accordance with paragraph (d)(2)(ii) of this section

$t_r$ = The rise time (in seconds) to the peak deceleration.

(e) An alternate approach that achieves an equivalent, or greater, level of occupant protection to that required by this section may be used if substantiated on a rational basis.


§23.562 Emergency landing dynamic conditions.

(a) Each seat/restraint system for use in a normal, utility, or acrobatic category airplane, or in a commuter category jet airplane, must be designed to protect each occupant during an emergency landing when—

* * * * *

(b) Except for those seat/restraint systems that are required to meet paragraph (d) of this section, each seat/restraint system for crew or passenger occupancy in a normal, utility, or acrobatic category airplane, or in a commuter category jet airplane, must successfully complete dynamic tests or be demonstrated by rational analysis supported by dynamic tests, in accordance with each of the following conditions. These tests must be conducted with an occupant simulated by an anthropomorphic test dummy (ATD) defined by 49 CFR part 572, subpart B, or an FAA-approved equivalent, with a nominal weight of 170 pounds and seated in the normal upright position.

* * * * *

(c) * * *

(d)(2) The seat/restraint system test required by paragraph (b)(1) of this section must be conducted in accordance with the following criteria:

(i) The change in velocity may not be less than 31 feet per second.

(ii)(A) The peak deceleration ($g_p$) of 19g and 15g must be increased and multiplied by the square of the ratio of the increased stall speed to 61 knots:
Federal Aviation Administration, DOT

§ 23.572

(ii) The value of HIC is defined as—

\[ HIC = \left( t_2 - t_1 \right) \left( \frac{1}{t_2 - t_1} \int_{t_1}^{t_2} a(t) dt \right)^{2.5} \]  

Where—

- \( t_1 \) is the initial integration time, expressed in seconds,
- \( t_2 \) is the final integration time, expressed in seconds, and
- \( a(t) \) is the total acceleration vs. time curve for the head strike expressed as a multiple of g (units of gravity).

Fatigue Evaluation

§ 23.571 Metallic pressurized cabin structures.

For normal, utility, and acrobatic category airplanes, the strength, detail design, and fabrication of the metallic structure of the pressure cabin must be evaluated under one of the following:

(a) A fatigue strength investigation in which the structure is shown by tests, or by analysis supported by test evidence, to be able to withstand the repeated loads of variable magnitude expected in service; or

(b) A fail safe strength investigation, in which it is shown by analysis, tests, or both that catastrophic failure of the structure is not probable after fatigue failure, or obvious partial failure, of a principal structural element, and that the remaining structures are able to withstand a static ultimate load factor of 75 percent of the critical limit load factor at \( V_c \), considering the combined effects of normal operating pressures, expected external aerodynamic pressures, and flight loads. These loads must be multiplied by a factor of 1.15 unless the dynamic effects of failure under static load are otherwise considered.

(c) The damage tolerance evaluation of §23.573(b).

§ 23.572 Metallic wing, empennage, and associated structures.

(a) For normal, utility, and acrobatic category airplanes, the strength, detail design, and fabrication of those parts of the airframe structure whose failure would be catastrophic must be evaluated under one of the following unless it is shown that the structure, operating stress level, materials and expected uses are comparable, from a fatigue standpoint, to a similar design that has had extensive satisfactory service experience:

(1) A fatigue strength investigation in which the structure is shown by tests, or by analysis supported by test evidence, to be able to withstand the repeated loads of variable magnitude expected in service; or

(2) A fail-safe strength investigation, in which it is shown by analysis, tests, or both, that catastrophic failure of the structure is not probable after fatigue failure, or obvious partial failure, of a principal structural element, and that the remaining structure is able to withstand a static ultimate load factor of 75 percent of the critical limit load factor at \( V_c \). These loads must be multiplied by a factor of 1.15 unless the dynamic effects of failure under static load are otherwise considered.

Effective Date Note: By Amdt. 23–62, 76 FR 75756, Dec. 2, 2011, §23.571 was amended by adding a new paragraph (d), effective Jan. 31, 2012. For the convenience of the user, the added text is set forth as follows:

§ 23.571 Metallic pressurized cabin structures.

(d) If certification for operation above 41,000 feet is requested, a damage tolerance evaluation of the fuselage pressure boundary per §23.573(b) must be conducted.
§ 23.573  Damage tolerance and fatigue evaluation of structure.

(a) Composite airframe structure. Composite airframe structure must be evaluated under this paragraph instead of §§ 23.571 and 23.572. The applicant must evaluate the composite airframe structure, the failure of which would result in catastrophic loss of the airplane, in each wing (including canards, tandem wings, and winglets), empennage, their carrythrough and attaching structure, moveable control surfaces and their attaching structure fuselage, and pressure cabin using the damage-tolerance criteria prescribed in paragraphs (a)(1) through (a)(4) of this section unless shown to be impractical. If the applicant establishes that damage-tolerance criteria is impractical for a particular structure, the structure must also be evaluated in accordance with paragraph (a)(5) of this section. The effects of material variability and environmental conditions on the strength and durability properties of the composite materials must be accounted for in the evaluations required by this section.

(1) It must be demonstrated by tests, or by analysis supported by tests, that the structure is capable of carrying ultimate load with damage up to the threshold of detectability considering the inspection procedures employed.

(2) The growth rate or no-growth of damage that may occur from fatigue, corrosion, manufacturing flaws or impact damage, under repeated loads expected in service, must be established by tests or analysis supported by tests.

(3) The structure must be shown by residual strength tests, or analysis supported by residual strength tests, to be able to withstand critical limit flight loads, considered as ultimate loads, with the extent of detectable damage consistent with the results of the damage tolerance evaluations. For pressurized cabins, the following loads must be withstood:

(i) Critical limit flight loads with the combined effects of normal operating pressure and expected external aerodynamic pressures.

(ii) The expected external aerodynamic pressures in 1g flight combined with a cabin differential pressure equal to 1.1 times the normal operating differential pressure without any other load.

(4) The damage growth, between initial detectability and the value selected for residual strength demonstrations, factored to obtain inspection intervals, must allow development of an inspection program suitable for application by operation and maintenance personnel.

(5) For any bonded joint, the failure of which would result in catastrophic loss of the airplane, the limit load capacity must be substantiated by one of the following methods—

(i) The maximum disbonds of each bonded joint consistent with the capability to withstand the loads in paragraph (a)(3) of this section must be determined by analysis, tests, or both. Disbonds of each bonded joint greater than this must be prevented by design features; or

(ii) Proof testing must be conducted on each production article that will apply the critical limit design load to each critical bonded joint; or

(iii) Repeatable and reliable non-destructive inspection techniques must be established that ensure the strength of each joint.

(6) Structural components for which the damage tolerance method is shown to be impractical must be shown by component fatigue tests, or analysis
supported by tests, to be able to withstand the repeated loads of variable magnitude expected in service. Sufficient component, subcomponent, element, or coupon tests must be done to establish the fatigue scatter factor and the environmental effects. Damage up to the threshold of detectability and ultimate load residual strength capability must be considered in the demonstration.

(b) **Metallic airframe structure.** If the applicant elects to use §23.571(c) or §23.572(a)(3), then the damage tolerance evaluation must include a determination of the probable locations and modes of damage due to fatigue, corrosion, or accidental damage. Damage at multiple sites due to fatigue must be included where the design is such that this type of damage can be expected to occur. The evaluation must incorporate repeated load and static analyses supported by test evidence. The extent of damage for residual strength evaluation at any time within the operational life of the airplane must be consistent with the initial detectability and subsequent growth under repeated loads. The residual strength evaluation must show that the remaining structure is able to withstand critical limit flight loads, considered as ultimate, with the extent of detectable damage consistent with the results of the damage tolerance evaluations. For pressurized cabins, the following load must be withstood:

1. The normal operating differential pressure combined with the expected external aerodynamic pressures applied simultaneously with the flight loading conditions specified in this part, and
2. The expected external aerodynamic pressures in 1g flight combined with a cabin differential pressure equal to 1.1 times the normal operating differential pressure without any other load.

§ 23.603 Materials and workmanship.

(a) **Metallic damage tolerance.** An evaluation of the strength, detail design, and fabrication must show that catastrophic failure due to fatigue, corrosion, defects, or damage will be avoided throughout the operational life of the airplane. This evaluation must be conducted in accordance with the provisions of §23.573, except as specified in paragraph (b) of this section, for each part of the structure that could contribute to a catastrophic failure.

(b) **Fatigue (safe-life) evaluation.** Compliance with the damage tolerance requirements of paragraph (a) of this section is not required if the applicant establishes that the application of those requirements is impractical for a particular structure. This structure must be shown, by analysis supported by test evidence, to be able to withstand the repeated loads of variable magnitude expected during its service life without detectable cracks. Appropriate safe-life scatter factors must be applied.

[Doc. No. 27805, 61 FR 5148, Feb. 9, 1996]

§ 23.575 Inspections and other procedures.

Each inspection or other procedure, based on an evaluation required by §§23.571, 23.572, 23.573 or 23.574, must be established to prevent catastrophic failure and must be included in the Limitations Section of the Instructions for Continued Airworthiness required by §23.1529.

[Doc. No. 27805, 61 FR 5148, Feb. 9, 1996]

Subpart D—Design and Construction

§ 23.601 General.

The suitability of each questionable design detail and part having an important bearing on safety in operations, must be established by tests.

§ 23.603 Materials and workmanship.

(a) The suitability and durability of materials used for parts, the failure of which could adversely affect safety, must—

1. Be established by experience or tests;
2. Meet approved specifications that ensure their having the strength and...
§ 23.605 Fabrication methods.
(a) The methods of fabrication used must produce consistently sound structures. If a fabrication process (such as gluing, spot welding, or heat-treating) requires close control to reach this objective, the process must be performed under an approved process specification.
(b) Each new aircraft fabrication method must be substantiated by a test program.

§ 23.607 Fasteners.
(a) Each removable fastener must incorporate two retaining devices if the loss of such fastener would preclude continued safe flight and landing.
(b) Fasteners and their locking devices must not be adversely affected by the environmental conditions associated with the particular installation.
(c) No self-locking nut may be used on any bolt subject to rotation in operation unless a non-friction locking device is used in addition to the self-locking device.

§ 23.609 Protection of structure.
Each part of the structure must—
(a) Be suitably protected against deterioration or loss of strength in service due to any cause, including—
(1) Weathering;
(2) Corrosion; and
(3) Abrasion; and
(b) Have adequate provisions for ventilation and drainage.

§ 23.611 Accessibility provisions.
For each part that requires maintenance, inspection, or other servicing, appropriate means must be incorporated into the aircraft design to allow such servicing to be accomplished.

§ 23.613 Material strength properties and design values.
(a) Material strength properties must be based on enough tests of material meeting specifications to establish design values on a statistical basis.
(b) Design values must be chosen to minimize the probability of structural failure due to material variability. Except as provided in paragraph (e) of this section, compliance with this paragraph must be shown by selecting design values that ensure material strength with the following probability:
(1) Where applied loads are eventually distributed through a single member within an assembly, the failure of which would result in loss of structural integrity of the component; 99 percent probability with 95 percent confidence.
(2) For redundant structure, in which the failure of individual elements would result in applied loads being safely distributed to other load carrying members; 90 percent probability with 95 percent confidence.
(c) The effects of temperature on allowable stresses used for design in an essential component or structure must be considered where thermal effects are significant under normal operating conditions.
(d) The design of the structure must minimize the probability of catastrophic fatigue failure, particularly at points of stress concentration.
(e) Design values greater than the guaranteed minimums required by this section may be used where only guaranteed minimum values are normally allowed if a “premium selection” of the material is made in which a specimen of each individual item is tested before use to determine that the actual strength properties of that particular item will equal or exceed those used in design.
§ 23.621 Casting factors.

(a) General. The factors, tests, and inspections specified in paragraphs (b) through (d) of this section must be applied in addition to those necessary to establish foundry quality control. The inspections must meet approved specifications. Paragraphs (c) and (d) of this section apply to any structural castings except castings that are pressure tested as parts of hydraulic or other fluid systems and do not support structural loads.

(b) Bearing stresses and surfaces. The casting factors specified in paragraphs (c) and (d) of this section—

(1) Need not exceed 1.25 with respect to bearing stresses regardless of the method of inspection used; and

(2) Need not be used with respect to the bearing surfaces of a part whose bearing factor is larger than the applicable casting factor.

(c) Critical castings. For each casting whose failure would preclude continued safe flight and landing of the airplane or result in serious injury to occupants, the following apply:

(1) Each critical casting must either—

(i) Have a casting factor of not less than 1.25 and receive 100 percent inspection by visual, radiographic, and either magnetic particle, penetrant or other approved equivalent non-destructive inspection method; or

(ii) Have a casting factor of not less than 2.0 and receive 100 percent visual inspection and 100 percent approved non-destructive inspection. When an approved quality control procedure is established and an acceptable statistical analysis supports reduction, non-destructive inspection may be reduced from 100 percent, and applied on a sampling basis.

(2) For each critical casting with a casting factor less than 1.50, three sample castings must be static tested and shown to meet—

(i) The strength requirements of § 23.305 at an ultimate load corresponding to a casting factor of 1.25; and

(ii) The deformation requirements of § 23.305 at a load of 1.15 times the limit load.

(3) Examples of these castings are structural attachment fittings, parts of flight control systems, control surface hinges and balance weight attachments, seat, berth, safety belt, and fuel and oil tank supports and attachments, and cabin pressure valves.

(d) Non-critical castings. For each casting other than those specified in paragraph (c) or (e) of this section, the following apply:

(1) Except as provided in paragraphs (d)(2) and (3) of this section, the casting factors and corresponding inspections must meet the following table:

<table>
<thead>
<tr>
<th>Casting factor</th>
<th>Inspection</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0 or more</td>
<td>100 percent visual.</td>
</tr>
<tr>
<td>Less than 2.0 but more than 1.5</td>
<td>100 percent visual, and magnetic particle or penetrant or equivalent nondestructive inspection methods.</td>
</tr>
<tr>
<td>1.25 through 1.50</td>
<td>100 percent visual, magnetic particle or penetrant, and radiographic, or approved equivalent nondestructive inspection methods.</td>
</tr>
</tbody>
</table>

(2) The percentage of castings inspected by nonvisual methods may be reduced below that specified in subparagraph (d)(1) of this section when an approved quality control procedure is established.

(3) For castings procured to a specification that guarantees the mechanical properties of the material in the casting and provides for demonstration of these properties by test of coupons cut from the castings on a sampling basis—

(i) A casting factor of 1.0 may be used; and

(ii) The castings must be inspected as provided in paragraph (d)(1) of this section for casting factors of "1.25 through
§ 23.623 Bearing factors.
(a) Each part that has clearance (free fit), and that is subject to pounding or vibration, must have a bearing factor large enough to provide for the effects of normal relative motion.
(b) For control surface hinges and control system joints, compliance with the factors prescribed in §§ 23.657 and 23.693, respectively, meets paragraph (a) of this section.

§ 23.625 Fitting factors.
For each fitting (a part or terminal used to join one structural member to another), the following apply:
(a) For each fitting whose strength is not proven by limit and ultimate load tests in which actual stress conditions are simulated in the fitting and surrounding structures, a fitting factor of at least 1.15 must be applied to each part of—
(1) The fitting;
(2) The means of attachment; and
(3) The bearing on the joined members.
(b) No fitting factor need be used for joint designs based on comprehensive test data (such as continuous joints in metal plating, welded joints, and scarf joints in wood).
(c) For each integral fitting, the part must be treated as a fitting up to the point at which the section properties become typical of the member.
(d) For each seat, berth, safety belt, and harness, its attachment to the structure must be shown, by analysis, tests, or both, to be able to withstand the inertia forces prescribed in § 23.561 multiplied by a fitting factor of 1.33.

§ 23.627 Fatigue strength.
The structure must be designed, as far as practicable, to avoid points of stress concentration where variable stresses above the fatigue limit are likely to occur in normal service.

§ 23.629 Flutter.
(a) It must be shown by the methods of paragraph (b) and either paragraph (c) or (d) of this section, that the airplane is free from flutter, control reversal, and divergence for any condition of operation within the limit V-n envelope and at all speeds up to the speed specified for the selected method.
In addition—
(1) Adequate tolerances must be established for quantities which affect flutter, including speed, damping, mass balance, and control system stiffness; and
(2) The natural frequencies of main structural components must be determined by vibration tests or other approved methods.
(b) Flight flutter tests must be made to show that the airplane is free from flutter, control reversal and divergence and to show that—
(1) Proper and adequate attempts to induce flutter have been made within the speed range up to V_D;
(2) The vibratory response of the structure during the test indicates freedom from flutter;
(3) A proper margin of damping exists at V_D; and
(4) There is no large and rapid reduction in damping as V_D is approached.
(c) Any rational analysis used to predict freedom from flutter, control reversal and divergence must cover all speeds up to 1.2 V_D.
(d) Compliance with the rigidity and mass balance criteria (pages 4-12), in Airframe and Equipment Engineering Report No. 45 (as corrected) “Simplified Flutter Prevention Criteria” (published by the Federal Aviation Administration) may be accomplished to show that the airplane is free from flutter, control reversal, or divergence if—
(1) V_D/M_D for the airplane is less than 260 knots (EAS) and less than Mach 0.5,
(2) The wing and aileron flutter prevention criteria, as represented by the wing torsional stiffness and aileron
balance criteria, are limited in use to airplanes without large mass concentrations (such as engines, floats, or fuel tanks in outer wing panels) along the wing span, and

(3) The airplane—

(i) Does not have a T-tail or other unconventional tail configurations;

(ii) Does not have unusual mass distributions or other unconventional design features that affect the applicability of the criteria, and

(iii) Has fixed-fin and fixed-stabilizer surfaces.

(e) For turbopropeller-powered airplanes, the dynamic evaluation must include—

(1) Whirl mode degree of freedom which takes into account the stability of the plane of rotation of the propeller and significant elastic, inertial, and aerodynamic forces, and

(2) Propeller, engine, engine mount, and airplane structure stiffness and damping variations appropriate to the particular configuration.

(f) Freedom from flutter, control reversal, and divergence up to $V_{D}/M_D$ must be shown as follows:

(1) For airplanes that meet the criteria of paragraphs (d)(1) through (d)(3) of this section, after the failure, malfunction, or disconnection of any single element in any tab control system.

(2) For airplanes other than those described in paragraph (f)(1) of this section, after the failure, malfunction, or disconnection of any single element in the primary flight control system, any tab control system, or any flutter damper.

(g) For airplanes showing compliance with the fail-safe criteria of §§23.571 and 23.572, the airplane must be shown by analysis to be free from flutter up to $V_{D}/M_D$ after fatigue failure, or obvious partial failure, of a principal structural element.

(h) For airplanes showing compliance with the damage tolerance criteria of §23.573, the airplane must be shown by analysis to be free from flutter up to $V_{D}/M_D$ with the extent of damage for which residual strength is demonstrated.

(i) For modifications to the type design that could affect the flutter characteristics, compliance with paragraph (a) of this section must be shown, except that analysis based on previously approved data may be used alone to show freedom from flutter, control reversal and divergence, for all speeds up to the speed specified for the selected method.

Effective Date Note: By Amdt. 23–62, 76 FR 75756, Dec. 2, 2011, §23.629 was amended by revising paragraphs (b)(1), (b)(3), (b)(4), and (c), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§23.629 Flutter.

* * * * *

(b) * * *

(1) Proper and adequate attempts to induce flutter have been made within the speed range up to $V_{D}/M_D$, or $V_{DF}/M_{DF}$ for jets;

* * * * *

(3) A proper margin of damping exists at $V_{D}/M_D$, or $V_{DF}/M_{DF}$ for jets; and

(4) As $V_{D}/M_D$ (or $V_{DF}/M_{DF}$ for jets) is approached, there is no large or rapid reduction in damping.

(c) Any rational analysis used to predict freedom from flutter, control reversal and divergence must cover all speeds up to 1.2 $V_{D}/1.2 M_D$, limited to Mach 1.0 for subsonic airplanes.

* * * * *

WINGS

§23.641 Proof of strength.

The strength of stressed-skin wings must be proven by load tests or by combined structural analysis and load tests.

CONTROL SURFACES

§23.651 Proof of strength.

(a) Limit load tests of control surfaces are required. These tests must include the horn or fitting to which the control system is attached.

(b) In structural analyses, rigging loads due to wire bracing must be accounted for in a rational or conservative manner.
§ 23.655 Installation.

(a) Movable surfaces must be installed so that there is no interference between any surfaces, their bracing, or adjacent fixed structure, when one surface is held in its most critical clearance positions and the others are operated through their full movement.

(b) If an adjustable stabilizer is used, it must have stops that will limit its range of travel to that allowing safe flight and landing.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–45, 58 FR 42164, Aug. 6, 1993]

§ 23.657 Hinges.

(a) Control surface hinges, except ball and roller bearing hinges, must have a factor of safety of not less than 6.67 with respect to the ultimate bearing strength of the softest material used as a bearing.

(b) For ball or roller bearing hinges, the approved rating of the bearing may not be exceeded.


§ 23.659 Mass balance.

The supporting structure and the attachment of concentrated mass balance weights used on control surfaces must be designed for—

(a) 24 g normal to the plane of the control surface;
(b) 12 g fore and aft; and
(c) 12 g parallel to the hinge line.

CONTROL SYSTEMS

§ 23.671 General.

(a) Each control must operate easily, smoothly, and positively enough to allow proper performance of its functions.

(b) Controls must be arranged and identified to provide for convenience in operation and to prevent the possibility of confusion and subsequent inadvertent operation.

§ 23.672 Stability augmentation and automatic and power-operated systems.

If the functioning of stability augmentation or other automatic or power-operated systems is necessary to show compliance with the flight characteristics requirements of this part, such systems must comply with §23.671 and the following:

(a) A warning, which is clearly distinguishable to the pilot under expected flight conditions without requiring the pilot’s attention, must be provided for any failure in the stability augmentation system or in any other automatic or power-operated system that could result in an unsafe condition if the pilot was not aware of the failure. Warning systems must not activate the control system.

(b) The design of the stability augmentation system or of any other automatic or power-operated system must permit initial counteraction of failures without requiring exceptional pilot skill or strength, by either the deactivation of the system or a failed portion thereof, or by overriding the failure by movement of the flight controls in the normal sense.

(c) It must be shown that, after any single failure of the stability augmentation system or any other automatic or power-operated system—

1. The airplane is safely controllable when the failure or malfunction occurs at any speed or altitude within the approved operating limitations that is critical for the type of failure being considered;

2. The controllability and maneuverability requirements of this part are met within a practical operational flight envelope (for example, speed, altitude, normal acceleration, and airplane configuration) that is described in the Airplane Flight Manual (AFM); and

3. The trim, stability, and stall characteristics are not impaired below a level needed to permit continued safe flight and landing.

[Doc. No. 26269, 58 FR 42164, Aug. 6, 1993]

§ 23.673 Primary flight controls.

Primary flight controls are those used by the pilot for the immediate control of pitch, roll, and yaw.

§ 23.675 Stops.
(a) Each control system must have stops that positively limit the range of motion of each movable aerodynamic surface controlled by the system.
(b) Each stop must be located so that wear, slackness, or takeup adjustments will not adversely affect the control characteristics of the airplane because of a change in the range of surface travel.
(c) Each stop must be able to withstand any loads corresponding to the design conditions for the control system.

[Amdt. 23–17, 41 FR 55464, Dec. 20, 1976]

§ 23.677 Trim systems.
(a) Proper precautions must be taken to prevent inadvertent, improper, or abrupt trim tab operation. There must be means near the trim control to indicate to the pilot the direction of trim control movement relative to airplane motion. In addition, there must be means to indicate to the pilot the position of the trim device with respect to both the range of adjustment and, in the case of lateral and directional trim, the neutral position. This means must be visible to the pilot and must be located and designed to prevent confusion. The pitch trim indicator must be clearly marked with a position or range within which it has been demonstrated that take-off is safe for all center of gravity positions and each flap position approved for takeoff.
(b) Trimming devices must be designed so that, when any one connecting or transmitting element in the primary flight control system fails, adequate control for safe flight and landing is available with—
(1) For single-engine airplanes, the longitudinal trimming devices; or
(2) For multiengine airplanes, the longitudinal and directional trimming devices.
(c) Tab controls must be irreversible unless the tab is properly balanced and has no unsafe flutter characteristics. Irreversible tab systems must have adequate rigidity and reliability in the portion of the system from the tab to the attachment of the irreversible unit to the airplane structure.
(d) It must be demonstrated that the airplane is safely controllable and that the pilot can perform all maneuvers and operations necessary to effect a safe landing following any probable powered trim system runaway that reasonably might be expected in service, allowing for appropriate time delay after pilot recognition of the trim system runaway. The demonstration must be conducted at critical airplane weights and center of gravity positions.


§ 23.679 Control system locks.
If there is a device to lock the control system on the ground or water:
(a) There must be a means to—
(1) Give unmistakable warning to the pilot when lock is engaged; or
(2) Automatically disengage the device when the pilot operates the primary flight controls in a normal manner.
(b) The device must be installed to limit the operation of the airplane so that, when the device is engaged, the pilot receives unmistakable warning at the start of the takeoff.
(c) The device must have a means to preclude the possibility of it becoming inadvertently engaged in flight.

[Doc. No. 26269, 58 FR 42164, Aug. 6, 1993]

§ 23.681 Limit load static tests.
(a) Compliance with the limit load requirements of this part must be shown by tests in which—
(1) The direction of the test loads produces the most severe loading in the control system; and
(2) Each fitting, pulley, and bracket used in attaching the system to the main structure is included.
(b) Compliance must be shown (by analyses or individual load tests) with the special factor requirements for control system joints subject to angular motion.

§ 23.683 Operation tests.
(a) It must be shown by operation tests that, when the controls are operated from the pilot compartment with
§ 23.685  Control system details.

(a) Each detail of each control system must be designed and installed to prevent jamming, chafing, and interference from cargo, passengers, loose objects, or the freezing of moisture.

(b) There must be means in the cockpit to prevent the entry of foreign objects into places where they would jam the system.

(c) There must be means to prevent the slapping of cables or tubes against other parts.

(d) Each element of the flight control system must have design features, or must be distinctively and permanently marked, to minimize the possibility of incorrect assembly that could result in malfunctioning of the control system.

§ 23.687  Spring devices.

The reliability of any spring device used in the control system must be established by tests simulating service conditions unless failure of the spring will not cause flutter or unsafe flight characteristics.

§ 23.689  Cable systems.

(a) Each cable, cable fitting, turnbuckle, splice, and pulley used must meet approved specifications. In addition—

(1) No cable smaller than 1⁄8 inch diameter may be used in primary control systems;

(2) Each cable system must be designed so that there will be no hazardous change in cable tension throughout the range of travel under operating conditions and temperature variations; and

(b) The prescribed test loads are—

(1) For the entire system, loads corresponding to the limit airloads on the appropriate surface, or the limit pilot forces in § 23.397(b), whichever are less; and

(2) For secondary controls, loads not less than those corresponding to the maximum pilot effort established under § 23.405.

§ 23.691  Artificial stall barrier system.

If the function of an artificial stall barrier, for example, stick pusher, is used to show compliance with § 23.201(c), the system must comply with the following:

(a) With the system adjusted for operation, the plus and minus airspeeds at which downward pitching control will be provided must be established.

(b) Considering the plus and minus airspeed tolerances established by paragraph (a) of this section, an airspeed must be selected for the activation of the downward pitching control that provides a safe margin above any airspeed at which any unsatisfactory stall characteristics occur.

(c) In addition to the stall warning required § 23.07, a warning that is clearly distinguishable to the pilot under all
expected flight conditions without requiring the pilot’s attention, must be provided for faults that would prevent the system from providing the required pitching motion.

(d) Each system must be designed so that the artificial stall barrier can be quickly and positively disengaged by the pilots to prevent unwanted downward pitching of the airplane by a quick release (emergency) control that meets the requirements of §23.1329(b).

(e) A preflight check of the complete system must be established and the procedure for this check made available in the Airplane Flight Manual (AFM). Preflight checks that are critical to the safety of the airplane must be included in the limitations section of the AFM.

(f) For those airplanes whose design includes an autopilot system:

(1) A quick release (emergency) control installed in accordance with §23.1329(b) may be used to meet the requirements of paragraph (d), of this section, and

(2) The pitch servo for that system may be used to provide the stall downward pitching motion.

(g) In showing compliance with §23.1309, the system must be evaluated to determine the effect that any announced or unannounced failure may have on the continued safe flight and landing of the airplane or the ability of the crew to cope with any adverse conditions that may result from such failures. This evaluation must consider the hazards that would result from the airplane’s flight characteristics if the system was not provided, and the hazard that may result from unwanted downward pitching motion, which could result from a failure at airspeeds above the selected stall speed.

[Doc. No. 27806, 61 FR 5165, Feb. 9, 1996]

§ 23.697 Wing flap controls.

(a) Each wing flap control must be designed so that, when the flap has been placed in any position upon which compliance with the performance requirements of this part is based, the flap will not move from that position unless the control is adjusted or is moved by the automatic operation of a flap load limiting device.

(b) The rate of movement of the flaps in response to the operation of the pilot’s control or automatic device must give satisfactory flight and performance characteristics under steady or changing conditions of airspeed, engine power, and attitude.

(c) If compliance with §23.145(b)(3) necessitates wing flap retraction to positions that are not fully retracted, the wing flap control lever settings corresponding to those positions must be positively located such that a definite change of direction of movement of the lever is necessary to select settings beyond those settings.


§ 23.699 Wing flap position indicator.

There must be a wing flap position indicator for—

(a) Flap installations with only the retracted and fully extended position, unless—

(1) A direct operating mechanism provides a sense of “feel” and position (such as when a mechanical linkage is employed); or

(2) The flap position is readily determined without seriously detracting from other piloting duties under any flight condition, day or night; and

(b) Flap installation with intermediate flap positions if—

(1) Any flap position other than retracted or fully extended is used to show compliance with the performance requirements of this part; and

(2) The flap installation does not meet the requirements of paragraph (a)(1) of this section.
§ 23.701 Flap interconnection.

(a) The main wing flaps and related movable surfaces as a system must—

(1) Be synchronized by a mechanical interconnection between the movable flap surfaces that is independent of the flap drive system; or by an approved equivalent means; or

(2) Be designed so that the occurrence of any failure of the flap system that would result in an unsafe flight characteristic of the airplane is extremely improbable; or

(b) The airplane must be shown to have safe flight characteristics with any combination of extreme positions of individual movable surfaces (mechanically interconnected surfaces are to be considered as a single surface).

c) If an interconnection is used in multiengine airplanes, it must be designed to account for the unsymmetrical loads resulting from flight with the engines on one side of the plane of symmetry inoperative and the remaining engines at takeoff power. For single-engine airplanes, and multiengine airplanes with no slipstream effects on the flaps, it may be assumed that 100 percent of the critical air load acts on one side and 70 percent on the other.


§ 23.703 Takeoff warning system.

For commuter category airplanes, unless it can be shown that a lift or longitudinal trim device that affects the takeoff performance of the aircraft would not give an unsafe takeoff configuration when selected out of an approved takeoff position, a takeoff warning system must be installed and meet the following requirements:

(a) The system must provide to the pilots an aural warning that is automatically activated during the initial portion of the takeoff role if the airplane is in a configuration that would not allow a safe takeoff. The warning must continue until—

(1) The configuration is changed to allow safe takeoff, or

(2) Action is taken by the pilot to abandon the takeoff roll.

(b) The means used to activate the system must function properly for all authorized takeoff power settings and procedures and throughout the ranges of takeoff weights, altitudes, and temperatures for which certification is requested.

[Doc. No. 27806, 61 FR 5166, Feb. 9, 1996]

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75757, Dec. 2, 2011, §23.703 was amended by revising the introductory text and adding a new paragraph (c), effective Jan. 31, 2012. For the convenience of the user, the added and revised text is set forth as follows:

§ 23.703 Takeoff warning system.

For all airplanes with a maximum weight more than 6,000 pounds and all jets, unless it can be shown that a lift or longitudinal trim device that affects the takeoff performance of the airplane would not give an unsafe takeoff configuration when selected out of an approved takeoff position, a takeoff warning system must be installed and meet the following requirements:

* * * * * * *

(c) For the purpose of this section, an unsafe takeoff configuration is the inability to rotate or the inability to prevent an immediate stall after rotation.

LANDING GEAR

§ 23.721 General.

For commuter category airplanes that have a passenger seating configuration, excluding pilot seats, of 10 or more, the following general requirements for the landing gear apply:

(a) The main landing-gear system must be designed so that if it fails due to overloads during takeoff and landing (assuming the overloads to act in the upward and aft directions), the failure mode is not likely to cause the spillage of enough fuel from any part of the fuel system to constitute a fire hazard.

(b) Each airplane must be designed so that, with the airplane under control, it can be landed on a paved runway with any one or more landing-gear legs not extended without sustaining a structural component failure that is likely to cause the spillage of enough fuel to constitute a fire hazard.

(c) Compliance with the provisions of this section may be shown by analysis or tests, or both.

[Amdt. 23–34, 52 FR 1830, Jan. 15, 1987]
§ 23.723 Shock absorption tests.

(a) It must be shown that the limit load factors selected for design in accordance with §23.473 for takeoff and landing weights, respectively, will not be exceeded. This must be shown by energy absorption tests except that analysis based on tests conducted on a landing gear system with identical energy absorption characteristics may be used for increases in previously approved takeoff and landing weights.

(b) The landing gear may not fail, but may yield, in a test showing its reserve energy absorption capacity, simulating a descent velocity of 1.2 times the limit descent velocity, assuming wing lift equal to the weight of the airplane.


§ 23.725 Limit drop tests.

(a) If compliance with §23.723(a) is shown by free drop tests, these tests must be made on the complete airplane, or on units consisting of wheel, tire, and shock absorber, in their proper relation, from free drop heights not less than those determined by the following formula:

\[ h = 3.6 \left( \frac{W}{S} \right)^{1/2} \]

However, the free drop height may not be less than 9.2 inches and need not be more than 18.7 inches.

(b) If the effect of wing lift is provided for in free drop tests, the landing gear must be dropped with an effective weight equal to

\[ W_e = W \left[ \frac{h + (1 - L) d}{h + d} \right] \]

where—

- \( W \) is the total weight of the airplane;
- \( h \) is the free drop height in inches;
- \( d \) is the deflection under impact of the tire (at the approved inflation pressure) plus the vertical component of the axle travel relative to the drop mass in inches;
- \( L \) is the ratio of the assumed wing lift to the airplane weight, but not more than 0.667.

\( W = W_T \) for tail gear units (lbs.), equal to the static weight on the tail unit with the airplane in the tail-down attitude;
- \( W = W_N \) for nose wheel units lbs.), equal to the static weight on the airplane in the nose wheel clear in the case of nose wheel type airplanes.

(c) The limit inertia load factor must be determined in a rational or conservative manner, during the drop test, using a landing gear unit attitude, and applied drag loads, that represent the landing conditions.

(d) The value of \( d \) used in the computation of \( W_e \) in paragraph (b) of this section may not exceed the value actually obtained in the drop test.

(e) The limit inertia load factor must be determined from the drop test in paragraph (b) of this section according to the following formula:

\[ n = n_j \frac{W}{W_L} + L \]

where—

- \( n \) is the load factor developed in the drop test (that is, the acceleration \( \frac{dv}{dt} \) in \( g \)s recorded in the drop test) plus 1.0, and \( n_j \) is the load factor developed in the drop test (that is, the acceleration \( \frac{dv}{dt} \) in \( g \)s recorded in the drop test) plus 1.0, and
- \( W, W_L, W_T, W_N, n_j, L \) and \( n \) are the same as in the drop test computation.

(f) The value of \( n \) determined in accordance with paragraph (e) may not be more than the limit inertia load factor used in the landing conditions in §23.473.


§ 23.726 Ground load dynamic tests.

(a) If compliance with the ground load requirements of §§23.479 through 23.483 is shown dynamically by drop test, one drop test must be conducted that meets §23.725 except that the drop height must be—

1. 2.25 times the drop height prescribed in §23.725(a); or

2. Sufficient to develop 1.5 times the limit load factor.

(b) The critical landing condition for each of the design conditions specified
in §§23.479 through 23.483 must be used for proof of strength.

[Amdt. 23–7, 34 FR 13091, Aug. 13, 1969]

§ 23.727 Reserve energy absorption drop test.

(a) If compliance with the reserve energy absorption requirement in §23.723(b) is shown by free drop tests, the drop height may not be less than 1.44 times that specified in §23.725.

(b) If the effect of wing lift is provided for, the units must be dropped with an effective mass equal to

\[ W_e = \frac{W_h}{(h+d)} \]

when the symbols and other details are the same as in §23.725.


§ 23.729 Landing gear extension and retraction system.

(a) General. For airplanes with retractable landing gear, the following apply:

(1) Each landing gear retracting mechanism and its supporting structure must be designed for maximum flight load factors with the gear retracted and must be designed for the combination of friction, inertia, brake torque, and air loads, occurring during retraction at any airspeed up to 1.6 \( V_{SI} \) with flaps retracted, and for any load factor up to those specified in §23.345 for the flaps-extended condition.

(2) The landing gear and retracting mechanism, including the wheel well doors, must withstand flight loads, including loads resulting from all yawing conditions specified in §23.351, with the landing gear extended at any speed up to at least 1.6 \( V_{SI} \) with the flaps retracted.

(b) Landing gear lock. There must be positive means (other than the use of hydraulic pressure) to keep the landing gear extended.

(c) Emergency operation. For a landplane having retractable landing gear that cannot be extended manually, there must be means to extend the landing gear in the event of either—

(1) Any reasonably probable failure in the normal landing gear operation system; or

(2) Any reasonably probable failure in a power source that would prevent the operation of the normal landing gear operation system.

(d) Operation test. The proper functioning of the retracting mechanism must be shown by operation tests.

(e) Position indicator. If a retractable landing gear is used, there must be a landing gear position indicator (as well as necessary switches to actuate the indicator) or other means to inform the pilot that each gear is secured in the extended (or retracted) position. If switches are used, they must be located and coupled to the landing gear mechanical system in a manner that prevents an erroneous indication of either “down and locked” if each gear is not in the fully extended position, or “up and locked” if each landing gear is not in the fully retracted position.

(f) Landing gear warning. For landplanes, the following aural or equally effective landing gear warning devices must be provided:

(1) A device that functions continuously when one or more throttles are closed beyond the power settings normally used for landing approach if the landing gear is not fully extended and locked. A throttle stop may not be used in place of an aural device. If there is a manual shutoff for the warning device prescribed in this paragraph, the warning system must be designed so that when the warning has been suspended after one or more throttles are closed, subsequent retardation of any throttle to, or beyond, the position for normal landing approach will activate the warning device.

(2) A device that functions continuously when the wing flaps are extended beyond the maximum approach flap position, using a normal landing procedure, if the landing gear is not fully extended and locked. There may not be a manual shutoff for this warning device. The flap position sensing unit may be installed at any suitable location. The system for this device may use any part of the system (including the aural warning device) for the device required in paragraph (f)(1) of this section.

(g) Equipment located in the landing gear bay. If the landing gear bay is used as the location for equipment other than the landing gear, that equipment must be designed and installed to minimize damage from items such as a tire.
§ 23.731 Wheels.

(a) The maximum static load rating of each wheel may not be less than the corresponding static ground reaction with—

(1) Design maximum weight; and

(2) Critical center of gravity.

(b) The maximum limit load rating of each wheel must equal or exceed the maximum radial limit load determined under the applicable ground load requirements of this part.

§ 23.733 Tires.

(a) Each landing gear wheel must have a tire whose approved tire ratings (static and dynamic) are not exceeded—

(1) By a load on each main wheel tire (to be compared to the static rating approved for such tires) equal to the corresponding static ground reaction under the design maximum weight and critical center of gravity; and

(2) By a load on nose wheel tires (to be compared with the dynamic rating approved for such tires) equal to the reaction obtained at the nose wheel, assuming the mass of the airplane to be concentrated at the most critical center of gravity and exerting a force of 1.0 W downward and 0.31 W forward (where W is the design maximum weight), with the reactions distributed to the nose and main wheels by the principles of statics and with the drag reaction at the ground applied only at wheels with brakes.

(b) If specially constructed tires are used, the wheels must be plainly and conspicuously marked to that effect. The markings must include the make, size, number of plies, and identification marking of the proper tire.

(c) Each tire installed on a retractable landing gear system must, at the maximum size of the tire type expected in service, have a clearance to surrounding structure and systems that is adequate to prevent contact between the tire and any part of the structure of systems.

§ 23.735 Brakes.

(a) Brakes must be provided. The landing brake kinetic energy capacity rating of each main wheel brake assembly must not be less than the kinetic energy absorption requirements determined under either of the following methods:

(1) The brake kinetic energy absorption requirements must be based on a conservative rational analysis of the sequence of events expected during landing at the design landing weight.

(2) Instead of a rational analysis, the kinetic energy absorption requirements for each main wheel brake assembly may be derived from the following formula:

$$ KE = 0.0443 \frac{WV^2}{N} $$

where—

KE = Kinetic energy per wheel (ft.-lb.);

W = Design landing weight (lb.);

V = Airplane speed in knots. V must be not less than \( V_{S\sqrt{V}} \), the poweroff stalling speed of the airplane at sea level, at the design landing weight, and in the landing configuration; and

N = Number of main wheels with brakes.

(b) Brakes must be able to prevent the wheels from rolling on a paved runway with takeoff power on the critical engine, but need not prevent movement of the airplane with wheels locked.

(c) During the landing distance determination required by § 23.75, the pressure on the wheel braking system must not exceed the pressure specified by the brake manufacturer.

(d) If antiskid devices are installed, the devices and associated systems must be designed so that no single probable malfunction or failure will result in a hazardous loss of braking ability or directional control of the airplane.

(e) In addition, for commuter category airplanes, the rejected takeoff brake kinetic energy capacity rating of

VerDate Mar<15>2010 11:30 Mar 22, 2012 Jkt 226044 PO 00000 Frm 00257 Fmt 8010 Sfmt 8010 Y:\SGML\226044.XXX 226044pmangrum on DSK3VPTVN1PROD with CFR
§ 23.737 Skis.

The maximum limit load rating for each ski must equal or exceed the maximum limit load determined under the applicable ground load requirements of this part.

[Doc. No. 26269, 58 FR 42165, Aug. 6, 1993]

§ 23.745 Nose/tail wheel steering.

(a) If nose/tail wheel steering is installed, it must be demonstrated that its use does not require exceptional pilot skill during takeoff and landing, in crosswinds, or in the event of an engine failure; or its use must be limited to low speed maneuvering.

(b) Movement of the pilot’s steering control must not interfere with the retraction or extension of the landing gear.

[Doc. No. 27806, 61 FR 5166, Feb. 9, 1996]

FLOATS AND HULLS

§ 23.751 Main float buoyancy.

(a) Each main float must meet the requirements of §23.521.

[Doc. No. 26269, 58 FR 42165, Aug. 6, 1993]

§ 23.755 Hulls.

(a) The hull of a hull seaplane or amphibian of 1,500 pounds or more maximum weight must have watertight compartments designed and arranged so that the hull auxiliary floats, and tires (if used), will keep the airplane
§ 23.775 Auxiliary floats.

Auxiliary floats must be arranged so that, when completely submerged in fresh water, they provide a righting moment of at least 1.5 times the upsetting moment caused by the seaplane or amphibian being tilted.

§ 23.777 Windshields and windows.

(a) The internal panels of windshields and windows must be constructed of a nonsplintering material, such as nonsplintering safety glass.

(b) The design of windshields, windows, and canopies in pressurized airplanes must be based on factors peculiar to high altitude operation, including—

(1) The effects of continuous and cyclic pressurization loadings;

(2) The inherent characteristics of the material used; and

(3) The effects of temperatures and temperature gradients.

(c) On pressurized airplanes, if certification for operation up to and including 25,000 feet is requested, an enclosure canopy including a representative part of the installation must be subjected to special tests to account for the combined effects of continuous and cyclic pressurization loadings and flight loads, or compliance with the fail-safe requirements of paragraph (d) of this section must be shown.
§ 23.777 Cockpit controls.

(a) Each cockpit control must be located and (except where its function is obvious) identified to provide convenient operation and to prevent confusion and inadvertent operation.

(b) The controls must be located and arranged so that the pilot, when seated, has full and unrestricted movement of each control without interference from either his clothing or the cockpit structure.

(c) Powerplant controls must be located—

(1) For multiengine airplanes, on the pedestal or overhead at or near the center of the cockpit;

(2) For single and tandem seated single-engine airplanes, on the left side console or instrument panel;

(3) For other single-engine airplanes at or near the center of the cockpit, on the pedestal, instrument panel, or overhead; and

(4) For airplanes, with side-by-side pilot seats and with two sets of powerplant controls, on left and right consoles.

(d) The control location order from left to right must be power (thrust) lever, propeller (rpm control), and mixture control (condition lever and fuel cutoff for turbine-powered airplanes). Power (thrust) levers must be at least one inch higher or longer to make them more prominent than propeller (rpm control) or mixture controls. Carburetor heat or alternate air control must be to the left of the throttle or at least eight inches from the mixture control when located other than on a pedestal. Carburetor heat or alternate air control, when located on a pedestal must be at least one inch higher or longer to make them more prominent than propeller (rpm control) or mixture controls. Carburetor heat or alternate air control, when located on a pedestal must be at or below the power (thrust) lever. Power (thrust) lever, propeller (rpm control) and mixture control.

(e) Identical powerplant controls for each engine must be located to prevent confusion as to the engines they control.

(1) Conventional multiengine powerplant controls must be located so that...
§ 23.779 Motion and effect of cockpit controls.

Cockpit controls must be designed so that they operate in accordance with the following movement and actuation:

(a) Aerodynamic controls:

(1) Primary controls:
- Aileron ...... Right (clockwise) for right wing down.
- Elevator ...... Rearward for nose up.
- Rudder ...... Right pedal forward for nose right.

(2) Secondary controls:
- Flaps (or auxiliary lift devices). Forward or up for flaps up or auxiliary device stowed; rearward or down for flaps down or auxiliary device deployed.

(b) Motion and effect


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75757, Dec. 2, 2011, § 23.777 was amended by revising paragraph (d), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.777 Cockpit controls.

* * * * *

(d) When separate and distinct control levers are co-located (such as located together on the pedestal), the control location order from left to right must be power (thrust) lever, propeller (rpm control), and mixture control (condition lever and fuel cut-off for turbine-powered airplanes). Power (thrust) levers must be easily distinguishable from other controls, and provide for accurate, consistent operation. Carburetor heat or alternate air control must be to the left of the throttle or at least eight inches from the mixture control when located other than on a pedestal. Carburetor heat or alternate air control, when located on a pedestal, must be aft or below the power (thrust) lever. Supercharger controls must be located below or aft of the propeller controls. Airplanes with tandem seating or single-place airplanes may utilize control locations on the left side of the cabin compartment; however, location order from left to right must be power (thrust) lever, propeller (rpm control), and mixture control.

* * * * *
§ 23.781 Cockpit control knob shape.

(b) Powerplant and auxiliary controls:

(1) Powerplant controls:

- **Power (thrust) lever.** Forward to increase forward thrust and rearward to increase rearward thrust.
- **Propellers.** Forward to increase rpm.
- **Mixture.** Forward or upward for rich.

- **Fuel.** Forward for open. Forward or upward for cold.
- **Carburetor.** Forward or upward for low blower. Forward, upward, or clockwise to increase pressure.
- **Supercharger.** Clockwise from off to full on.
- **Turbosuperchargers.** Clockwise from off to full on.

(2) Auxiliary controls:

- **Fuel tank selector.** Right for right tanks, left for left tanks. Down to extend. Aft to extend.
- **Landing gear.** Down to extend.
- **Speed brakes.** Aft to extend.

(a) Flap and landing gear control knobs must conform to the general shapes (but not necessarily the exact sizes or specific proportions) in the following figure:

§ 23.783 Doors.

(a) Each closed cabin with passenger accommodations must have at least one adequate and easily accessible external door.

(b) Passenger doors must not be located with respect to any propeller disk or any other potential hazard so as to endanger persons using the door.

(c) Each external passenger or crew door must comply with the following requirements:
   (1) There must be a means to lock and safeguard the door against inadvertent opening during flight by persons, by cargo, or as a result of mechanical failure.
   (2) The door must be openable from the inside and the outside when the internal locking mechanism is in the locked position.
(3) There must be a means of opening which is simple and obvious and is arranged and marked inside and outside so that the door can be readily located, unlocked, and opened, even in darkness.

(4) The door must meet the marking requirements of §23.811 of this part.

(5) The door must be reasonably free from jamming as a result of fuselage deformation in an emergency landing.

(6) Auxiliary locking devices that are actuated externally to the airplane may be used but such devices must be overridden by the normal internal opening means.

(d) In addition, each external passenger or crew door, for a commuter category airplane, must comply with the following requirements:

(1) Each door must be openable from both the inside and outside, even though persons may be crowded against the door on the inside of the airplane.

(2) If inward opening doors are used, there must be a means to prevent occupants from crowding against the door to the extent that would interfere with opening the door.

(3) Auxiliary locking devices may be used.

(e) Each external door on a commuter category airplane, each external door forward of any engine or propeller on a normal, utility, or acrobatic category airplane, and each door of the pressure vessel on a pressurized airplane must comply with the following requirements:

(1) There must be a means to lock and safeguard each external door, including cargo and service type doors, against inadvertent opening in flight, by persons, by cargo, or as a result of mechanical failure or failure of a single structural element, either during or after closure.

(2) There must be a provision for direct visual inspection of the locking mechanism to determine if the external door, for which the initial opening movement is not inward, is fully closed and locked. The provisions must be discernible, under operating lighting conditions, by a crewmember using a flashlight or an equivalent lighting source.

(3) There must be a visual warning means to signal a flight crewmember if the external door is not fully closed and locked. The means must be designed so that any failure, or combination of failures, that would result in an erroneous closed and locked indication is improbable for doors for which the initial opening movement is not inward.

(f) In addition, for commuter category airplanes, the following requirements apply:

(1) Each passenger entry door must qualify as a floor level emergency exit. This exit must have a rectangular opening of not less than 24 inches wide by 48 inches high, with corner radii not greater than one-third the width of the exit.

(2) If an integral stair is installed at a passenger entry door, the stair must be designed so that, when subjected to the inertia loads resulting from the ultimate static load factors in §23.561(b)(2) and following the collapse of one or more legs of the landing gear, it will not reduce the effectiveness of emergency egress through the passenger entry door.

(g) If lavatory doors are installed, they must be designed to preclude an occupant from becoming trapped inside the lavatory. If a locking mechanism is installed, it must be capable of being unlocked from outside of the lavatory.

§ 23.785

(1) Each seat to the structure; and
(2) Each safety belt and shoulder harness to the seat or structure.

(b) Each forward-facing or aft-facing seat/restraint system in normal, utility, or acrobatic category airplanes must consist of a seat, a safety belt, and a shoulder harness, with a metal-to-metal latching device, that are designed to provide the occupant protection provisions required in §23.562. Other seat orientations must provide the same level of occupant protection as a forward-facing or aft-facing seat with a safety belt and a shoulder harness, and must provide the protection provisions of §23.562.

(c) For commuter category airplanes, each seat and the supporting structure must be designed for occupants weighing at least 170 pounds when subjected to the inertia loads resulting from the ultimate static load factors prescribed in §23.561(b)(2) of this part. Each occupant must be protected from serious head injury when subjected to the inertia loads resulting from these load factors by a safety belt and shoulder harness, with a metal-to-metal latching device, for the front seats and a safety belt, or a safety belt and shoulder harness, with a metal-to-metal latching device, for each seat other than the front seats.

(d) Each restraint system must have a single-point release for occupant evacuation.

(e) The restraint system for each crewmember must allow the crewmember, when seated with the safety belt and shoulder harness fastened, to perform all functions necessary for flight operations.

(f) Each pilot seat must be designed for the reactions resulting from the application of pilot forces to the primary flight controls as prescribed in §23.395 of this part.

(g) There must be a means to secure each safety belt and shoulder harness, when not in use, to prevent interference with the operation of the airplane and with rapid occupant egress in an emergency.

(h) Unless otherwise placarded, each seat in a utility or acrobatic category airplane must be designed to accommodate an occupant wearing a parachute.

(i) The cabin area surrounding each seat, including the structure, interior walls, instrument panel, control wheel, pedals, and seats within striking distance of the occupant’s head or torso (with the restraint system fastened) must be free of potentially injurious objects, sharp edges, protuberances, and hard surfaces. If energy absorbing designs or devices are used to meet this requirement, they must protect the occupant from serious injury when the occupant is subjected to the inertia loads resulting from the ultimate static load factors prescribed in §23.561(b)(2) of this part, or they must comply with the occupant protection provisions of §23.562 of this part, as required in paragraphs (b) and (c) of this section.

(j) Each seat track must be fitted with stops to prevent the seat from sliding off the track.

(k) Each seat/restraint system may use design features, such as crushing or separation of certain components, to reduce occupant loads when showing compliance with the requirements of §23.562 of this part; otherwise, the system must remain intact.

(l) For the purposes of this section, a front seat is a seat located at a flight crewmember station or any seat located alongside such a seat.

(m) Each berth, or provisions for a litter, installed parallel to the longitudinal axis of the airplane, must be designed so that the forward part has a padded end-board, canvas diaphragm, or equivalent means that can withstand the load reactions from a 215-pound occupant when subjected to the inertia loads resulting from the ultimate static load factors of §23.561(b)(2) of this part. In addition—

(1) Each berth or litter must have an occupant restraint system and may not have corners or other parts likely to cause serious injury to a person occupying it during emergency landing conditions; and

(2) Occupant restraint system attachments for the berth or litter must withstand the inertia loads resulting from the ultimate static load factors of §23.561(b)(2) of this part.

(n) Proof of compliance with the static strength requirements of this section for seats and berths approved as
part of the type design and for seat and berth installations may be shown by—
(1) Structural analysis, if the structure conforms to conventional airplane types for which existing methods of analysis are known to be reliable;
(2) A combination of structural analysis and static load tests to limit load; or
(3) Static load tests to ultimate loads.


§ 23.787 Baggage and cargo compartments.
(a) Each baggage and cargo compartment must:
(1) Be designed for its placarded maximum weight of contents and for the critical load distributions at the appropriate maximum load factors corresponding to the flight and ground load conditions of this part.
(2) Have means to prevent the contents of any compartment from becoming a hazard by shifting, and to protect any controls, wiring, lines, equipment or accessories whose damage or failure would affect safe operations.
(3) Have a means to protect occupants from injury by the contents of any compartment, located aft of the occupants and separated by structure, when the ultimate forward inertial load factor is 9g and assuming the maximum allowed baggage or cargo weight for the compartment.
(b) Designs that provide for baggage or cargo to be carried in the same compartment as passengers must have a means to protect the occupants from injury when the baggage or cargo is subjected to the inertial loads resulting from the ultimate static load factors of §23.561(b)(3), assuming the maximum allowed baggage or cargo weight for the compartment.
(c) For airplanes that are used only for the carriage of cargo, the flightcrew emergency exits must meet the requirements of §23.807 under any cargo loading conditions.

[Doc. No. 27806, 61 FR 5167, Feb. 9, 1996]

§ 23.805 Flightcrew emergency exits.

For airplanes where the proximity of the passenger emergency exits to the flightcrew area does not offer a convenient and readily accessible means of evacuation for the flightcrew, the following apply:
(a) There must be either one emergency exit on each side of the airplane, or a top hatch emergency exit, in the flightcrew area;
§ 23.807 Emergency exits.

(a) Number and location. Emergency exits must be located to allow escape without crowding in any probable crash attitude. The airplane must have at least the following emergency exits:

(1) For all airplanes with a seating capacity of two or more, excluding airplanes with canopies, at least one emergency exit on the opposite side of the cabin from the main door specified in §23.783 of this part.

(2) [Reserved]

(3) If the pilot compartment is separated from the cabin by a door that is likely to block the pilot’s escape in a minor crash, there must be an exit in the pilot’s compartment. The number of exits required by paragraph (a)(1) of this section must then be separately determined for the passenger compartment, using the seating capacity of that compartment.

(4) Emergency exits must not be located with respect to any propeller disk or any other potential hazard so as to endanger persons using that exit.

(b) Type and operation. Emergency exits must be movable windows, panels, canopies, or external doors, openable from both inside and outside the airplane, that provide a clear and unobstructed opening large enough to admit a 19-by-26-inch ellipse. Auxiliary locking devices used to secure the airplane must be designed to be overridden by the normal internal opening means. The inside handles of emergency exits that open outward must be adequately protected against inadvertent operation. In addition, each emergency exit must—

(1) Be readily accessible, requiring no exceptional agility to be used in emergencies;

(2) Have a method of opening that is simple and obvious;

(3) Be arranged and marked for easy location and operation, even in darkness;

(4) Have reasonable provisions against jamming by fuselage deformation; and

(5) In the case of acrobatic category airplanes, allow each occupant to abandon the airplane at any speed between $V_{SO}$ and $V_{D}$, and

(6) In the case of utility category airplanes certificated for spinning, allow each occupant to abandon the airplane at the highest speed likely to be achieved in the maneuver for which the airplane is certificated.

(c) Tests. The proper functioning of each emergency exit must be shown by tests.

(d) Doors and exits. In addition, for commuter category airplanes, the following requirements apply:

(1) In addition to the passenger entry door—

(i) For an airplane with a total passenger seating capacity of 15 or fewer, an emergency exit, as defined in paragraph (b) of this section, is required on each side of the cabin; and

(ii) For an airplane with a total passenger seating capacity of 16 through 19, three emergency exits, as defined in paragraph (b) of this section, are required with one on the same side as the passenger entry door and two on the side opposite the door.

(2) A means must be provided to lock each emergency exit and to safeguard against its opening in flight, either inadvertently by persons or as a result of mechanical failure. In addition, a means for direct visual inspection of the locking mechanism must be provided to determine that each emergency exit for which the initial opening movement is outward is fully locked.
(3) Each required emergency exit, except floor level exits, must be located over the wing or, if not less than six feet from the ground, must be provided with an acceptable means to assist the occupants to descend to the ground. Emergency exits must be distributed as uniformly as practical, taking into account passenger seating configuration.

(4) Unless the applicant has complied with paragraph (d)(1) of this section, there must be an emergency exit on the side of the cabin opposite the passenger entry door, provided that—

(i) For an airplane having a passenger seating configuration of nine or fewer, the emergency exit has a rectangular opening measuring not less than 19 inches by 26 inches high with corner radii not greater than one-third the width of the exit, located over the wing, with a step up inside the airplane of not more than 29 inches and a step down outside the airplane of not more than 36 inches;

(ii) For an airplane having a passenger seating configuration of 10 to 19 passengers, the emergency exit has a rectangular opening measuring not less than 20 inches wide by 36 inches high, with corner radii not greater than one-third the width of the exit, and with a step up inside the airplane of not more than 20 inches. If the exit is located over the wing, the step down outside the airplane may not exceed 27 inches;

(iii) The airplane complies with the additional requirements of §§23.561(b)(2)(iv), 23.803(b), 23.811(c), 23.812, 23.813(b), and 23.815.

(e) For multiengine airplanes, ditching emergency exits must be provided in accordance with the following requirements, unless the emergency exits required by paragraph (a) or (d) of this section already comply with them:

(1) One exit above the waterline on each side of the airplane having the dimensions specified in paragraph (b) or (d) of this section, as applicable; and

(2) If side exits cannot be above the waterline, there must be a readily accessible overhead hatch emergency exit that has a rectangular opening measuring not less than 20 inches wide by 36 inches long, with corner radii not greater than one-third the width of the exit.

§ 23.807 Emergency exits.

* * * * *

(e) * * *

(3) In lieu of paragraph (e)(2) of this section, if any side exit(s) cannot be above the waterline, a device may be placed at each of such exit(s) prior to ditching. This device must slow the inflow of water when such exit(s) is opened with the airplane ditched. For commuter category airplanes, the clear opening of such exit(s) must meet the requirements defined in paragraph (d) of this section.

§ 23.811 Emergency exit marking.

(a) Each emergency exit and external door in the passenger compartment must be externally marked and readily identifiable from outside the airplane by—

(1) A conspicuous visual identification scheme; and

(2) A permanent decal or placard on or adjacent to the emergency exit which shows the means of opening the emergency exit, including any special instructions, if applicable.

(b) In addition, for commuter category airplanes, these exits and doors must be internally marked with the word “exit” by a sign which has white letters 1 inch high on a red background 2 inches high, be self-illuminated or independently, internally electrically illuminated, and have a minimum brightness of at least 160 microlamberts. The color may be reversed if the passenger compartment illumination is essentially the same.

(c) In addition, when certification to the emergency exit provisions of §23.807(d)(4) is requested, the following apply:
§ 23.812 Emergency exit markings.

(1) Each emergency exit, its means of access, and its means of opening, must be conspicuously marked;

(2) The identity and location of each emergency exit must be recognizable from a distance equal to the width of the cabin;

(3) Means must be provided to assist occupants in locating the emergency exits in conditions of dense smoke;

(4) The location of the operating handle and instructions for opening each emergency exit from inside the airplane must be shown by marking that is readable from a distance of 30 inches;

(5) Each passenger entry door operating handle must—
   (i) Be self-illuminated with an initial brightness of at least 160 microlamberts; or
   (ii) Be conspicuously located and well illuminated by the emergency lighting even in conditions of occupant crowding at the door;

(6) Each passenger entry door with a locking mechanism that is released by rotary motion of the handle must be marked—
   (i) With a red arrow, with a shaft of at least three-fourths of an inch wide and a head twice the width of the shaft, extending along at least 70 degrees of arc at a radius approximately equal to three-fourths of the handle length;
   (ii) So that the center line of the exit handle is within \( \pm \) one inch of the projected point of the arrow when the handle has reached full travel and has released the locking mechanism;
   (iii) With the word “open” in red letters, one inch high, placed horizontally near the head of the arrow; and

(7) In addition to the requirements of paragraph (a) of this section, the external marking of each emergency exit must—
   (i) Include a 2-inch colorband outlining the exit; and
   (ii) Have a color contrast that is readily distinguishable from the surrounding fuselage surface. The contrast must be such that if the reflectance of the darker color is 15 percent or less, the reflectance of the lighter color must be at least 45 percent. “Reflectance” is the ratio of the luminous flux reflected by a body to the luminous flux it receives. When the reflectance of the darker color is greater than 15 percent, at least a 30 percent difference between its reflectance and the reflectance of the lighter color must be provided.


§ 23.812 Emergency lighting.

When certification to the emergency exit provisions of § 23.807(d)(4) is requested, the following apply:

(a) An emergency lighting system, independent of the main cabin lighting system, must be installed. However, the source of general cabin illumination may be common to both the emergency and main lighting systems if the power supply to the emergency lighting system is independent of the power supply to the main lighting system.

(b) There must be a crew warning light that illuminates in the cockpit when power is on in the airplane and the emergency lighting control device is not armed.

(c) The emergency lights must be operable manually from the flightcrew station and be provided with automatic activation. The cockpit control device must have “on,” “off,” and “armed” positions so that, when armed in the cockpit, the lights will operate by automatic activation.

(d) There must be a means to safeguard against inadvertent operation of the cockpit control device from the “armed” or “on” positions.

(e) The cockpit control device must have provisions to allow the emergency lighting system to be armed or activated at any time that it may be needed.

(f) When armed, the emergency lighting system must activate and remain lighted when—
   (1) The normal electrical power of the airplane is lost; or
   (2) The airplane is subjected to an impact that results in a deceleration in excess of 2g and a velocity change in excess of 3.5 feet-per-second, acting along the longitudinal axis of the airplane; or
   (3) Any other emergency condition exists where automatic activation of the emergency lighting is necessary to aid with occupant evacuation.
(g) The emergency lighting system must be capable of being turned off and reset by the flightcrew after automatic activation.

(h) The emergency lighting system must provide internal lighting, including—

(1) Illuminated emergency exit marking and locating signs, including those required in §23.811(b);

(2) Sources of general illumination in the cabin that provide an average illumination of not less than 0.05 foot-candle and an illumination at any point of not less than 0.01 foot-candle when measured along the center line of the main passenger aisle(s) and at the seat armrest height; and

(3) Floor proximity emergency escape path marking that provides emergency evacuation guidance for the airplane occupants when all sources of illumination more than 4 feet above the cabin aisle floor are totally obscured.

(i) The energy supply to each emergency lighting unit must provide the required level of illumination for at least 10 minutes at the critical ambient conditions after activation of the emergency lighting system.

(j) If rechargeable batteries are used as the energy supply for the emergency lighting system, they may be recharged from the main electrical power system of the airplane provided the charging circuit is designed to preclude inadvertent battery discharge into the charging circuit faults. If the emergency lighting system does not include a charging circuit, battery condition monitors are required.

(k) Components of the emergency lighting system, including batteries, wiring, relays, lamps, and switches, must be capable of normal operation after being subjected to the inertia forces resulting from the ultimate load factors prescribed in §23.561(b)(2).

(l) The emergency lighting system must be designed so that after any single transverse vertical separation of the fuselage during a crash landing:

(1) At least 75 percent of all electrically illuminated emergency lights required by this section remain operative; and

(2) Each electrically illuminated exit sign required by §23.811(b) and (c) remains operative, except those that are directly damaged by the fuselage separation.

[Doc. No. 26324, 59 FR 25774, May 17, 1994]

§ 23.813 Emergency exit access.

(a) For commuter category airplanes, access to window-type emergency exits may not be obstructed by seats or seat backs.

(b) In addition, when certification to the emergency exit provisions of §23.807(d)(4) is requested, the following emergency exit access must be provided:

(1) The passageway leading from the aisle to the passenger entry door must be unobstructed and at least 20 inches wide.

(2) There must be enough space next to the passenger entry door to allow assistance in evacuation of passengers without reducing the unobstructed width of the passageway below 20 inches.

(3) If it is necessary to pass through a passageway between passenger compartments to reach a required emergency exit from any seat in the passenger cabin, the passageway must be unobstructed; however, curtains may be used if they allow free entry through the passageway.

(4) No door may be installed in any partition between passenger compartments unless that door has a means to latch it in the open position. The latching means must be able to withstand the loads imposed upon it by the door when the door is subjected to the inertia loads resulting from the ultimate static load factors prescribed in §23.561(b)(2).

(5) If it is necessary to pass through a doorway separating the passenger cabin from other areas to reach a required emergency exit from any passenger seat, the door must have a means to latch it in the open position. The latching means must be able to withstand the loads imposed upon it by the door when the door is subjected to the inertia loads resulting from the ultimate static load factors prescribed in §23.561(b)(2).

§ 23.815 Width of aisle.

(a) Except as provided in paragraph (b) of this section, for commuter category airplanes, the width of the main passenger aisle at any point between seats must equal or exceed the values in the following table:

<table>
<thead>
<tr>
<th>Number of passenger seats</th>
<th>Minimum main passenger aisle width</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Less than 25 inches from floor</td>
</tr>
<tr>
<td></td>
<td>25 inches and more from floor</td>
</tr>
<tr>
<td>10 through 19</td>
<td>9 inches</td>
</tr>
<tr>
<td></td>
<td>15 inches</td>
</tr>
</tbody>
</table>

(b) When certification to the emergency exist provisions of §23.807(d)(4) is requested, the main passenger aisle width at any point between the seats must equal or exceed the following values:

<table>
<thead>
<tr>
<th>Number of passenger seats</th>
<th>Minimum main passenger aisle width (inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Less than 25 inches from floor</td>
</tr>
<tr>
<td></td>
<td>25 inches and more from floor</td>
</tr>
<tr>
<td>10 or fewer</td>
<td>12</td>
</tr>
<tr>
<td>11 through 19</td>
<td>15</td>
</tr>
</tbody>
</table>

1 A narrower width not less than 9 inches may be approved when substantiated by tests found necessary by the Administrator.

[Amdt. 23–34, 52 FR 1831, Jan. 15, 1987; as amended by Amdt. 23–42, 56 FR 25774, May 17, 1994]

§ 23.831 Ventilation.

(a) Each passenger and crew compartment must be suitably ventilated. Carbon monoxide concentration may not exceed one part in 20,000 parts of air.

(b) For pressurized airplanes, the ventilating air in the flightcrew and passenger compartments must be free of harmful or hazardous concentrations of gases and vapors in normal operations and in the event of reasonably probable failures or malfunctioning of the ventilating, heating, pressurization, or other systems and equipment. If accumulation of hazardous quantities of smoke in the cockpit area is reasonably probable, smoke evacuation must be readily accomplished starting with full pressurization and without depressurizing beyond safe limits.

[c] For jet pressurized airplanes that operate at altitudes above 41,000 feet, other probable and improbable Environmental Control System failure conditions that adversely affect the passenger and flight crew compartment environmental conditions may not affect flight crew performance so as to result in a hazardous condition, and no occupant shall sustain permanent physiological harm.

§ 23.841 Pressurized cabins.

(a) If certification for operation over 25,000 feet is requested, the airplane must be able to maintain a cabin pressure altitude of not more than 15,000 feet in event of any probable failure or malfunction in the pressurization system.

(b) Pressurized cabins must have at least the following valves, controls, and indicators, for controlling cabin pressure:

(1) Two pressure relief valves to automatically limit the positive pressure differential to a predetermined value at the maximum rate of flow delivered by the pressure source. The combined capacity of the relief valves must be large enough so that the failure of any one valve would not cause an appreciable rise in the pressure differential. The pressure differential is positive.
when the internal pressure is greater than the external.
(2) Two reverse pressure differential relief valves (or their equivalent) to automatically prevent a negative pressure differential that would damage the structure. However, one valve is enough if it is of a design that reasonably precludes its malfunctioning.
(3) A means by which the pressure differential can be rapidly equalized.
(4) An automatic or manual regulator for controlling the intake or exhaust airflow, or both, for maintaining the required internal pressures and airflow rates.
(5) Instruments to indicate to the pilot the pressure differential, the cabin pressure altitude, and the rate of change of cabin pressure altitude.
(6) Warning indication at the pilot station to indicate when the safe or preset pressure differential is exceeded and when a cabin pressure altitude of 10,000 feet is exceeded.
(7) A warning placard for the pilot if the structure is not designed for pressure differentials up to the maximum relief valve setting in combination with landing loads.
(8) A means to stop rotation of the compressor or to divert airflow from the cabin if continued rotation of an engine-driven cabin compressor or continued flow of any compressor bleed air will create a hazard if a malfunction occurs.


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75757, Dec. 2, 2011, § 23.841 was amended by revising paragraphs (a) and (b)(6), and by adding paragraphs (c) and (d), effective Jan. 31, 2012. For the convenience of the user, the added and revised text is set forth as follows:

§ 23.841 Pressurized cabins.

(a) If certification for operation above 25,000 feet is requested, the airplane must be able to maintain a cabin pressure altitude of not more than 15,000 feet, in the event of any probable failure condition in the pressurization system. During decompression, the cabin altitude may not exceed 15,000 feet for more than 10 seconds and 25,000 feet for any duration.

(6) Warning indication at the pilot station to indicate when the safe or preset pressure differential is exceeded and when a cabin pressure altitude of 10,000 feet is exceeded. The 10,000 foot cabin altitude warning may be increased up to 15,000 feet for operations from high altitude airfields (10,000 to 15,000 feet) provided:

(i) The landing or the take off modes (normal or high altitude) are clearly indicated to the flight crew.

(ii) Selection of normal or high altitude airfield mode requires no more than one flight crew action and goes to normal airfield mode at engine stop.

(iii) The pressurization system is designed to ensure cabin altitude does not exceed 10,000 feet when in flight above flight level (FL) 250.

(iv) The pressurization system and cabin altitude warning system is designed to ensure cabin altitude warning at 10,000 feet when in flight above FL250.

* * * * *

(c) If certification for operation above 41,000 feet and not more than 45,000 feet is requested—

(1) The airplane must prevent cabin pressure altitude from exceeding the following after decompression from any probable pressurization system failure in conjunction with any undetected, latent pressurization system failure condition:

(i) If depressurization analysis shows that the cabin altitude does not exceed 25,000 feet, the pressurization system must prevent the cabin altitude from exceeding the cabin altitude-time history shown in Figure 1 or this section.

(ii) Maximum cabin altitude is limited to 30,000 feet. If cabin altitude exceeds 25,000 feet, the maximum time the cabin altitude may exceed 25,000 feet is 2 minutes; time starting when the cabin altitude exceeds 25,000 feet and ending when it returns to 25,000 feet.

(2) The airplane must prevent cabin pressure altitude from exceeding the following after decompression from any single pressurization system failure in conjunction with any probable fuselage damage:

(i) If depressurization analysis shows that the cabin altitude does not exceed 37,000 feet, the pressurization system must prevent the cabin altitude from exceeding the cabin altitude-time history shown in Figure 2 of this section.

(ii) Maximum cabin altitude is limited to 40,000 feet. If cabin altitude exceeds 37,000 feet, the maximum time the cabin altitude may exceed 25,000 feet is 2 minutes; time starting when the cabin altitude exceeds 25,000 feet and ending when it returns to 25,000 feet.

(3) In showing compliance with paragraphs (c)(1) and (c)(2) of this section, it may be assumed that an emergency descent is made by
an approved emergency procedure. A 17-second flight crew recognition and reaction time must be applied between cabin altitude warning and the initiation of an emergency descent. Fuselage structure, engine and system failures are to be considered in evaluating the cabin decompression.

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### FIGURE 1—Cabin Altitude—Time History

Note: For Figure 1, time starts at the moment cabin altitude exceeds 10,000 feet during decompression.

### FIGURE 2—Cabin Altitude—Time History

Note: For Figure 2, time starts at the moment cabin altitude exceeds 10,000 feet during decompression.
(d) If certification for operation above 45,000 feet and not more than 51,000 feet is requested—
(1) Pressurized cabins must be equipped to provide a cabin pressure altitude of not more than 8,000 feet at the maximum operating altitude of the airplane under normal operating conditions.
(2) The airplane must prevent cabin pressure altitude from exceeding the following after decompression from any failure condition not shown to be extremely improbable:
   (i) Twenty-five thousand (25,000) feet for more than 2 minutes; or
   (ii) Forty thousand (40,000) feet for any duration.
(3) Fuselage structure, engine and system failures are to be considered in evaluating the cabin decompression.
(4) In addition to the cabin altitude indicating means in (b)(6) of this section, an aural or visual signal must be provided to warn the flight crew when the cabin pressure altitude exceeds 10,000 feet.
(5) The sensing system and pressure sensors necessary to meet the requirements of (b)(5), (b)(6), and (d)(4) of this section and § 23.1447(e), must, in the event of low cabin pressure, actuate the required warning and automatic presentation devices without any delay that would significantly increase the hazards resulting from decompression.

§ 23.843 Pressurization tests.
(a) Strength test. The complete pressurized cabin, including doors, windows, canopy, and valves, must be tested as a pressure vessel for the pressure differential specified in § 23.365(d).
(b) Functional tests. The following functional tests must be performed:
   (1) Tests of the functioning and capacity of the positive and negative pressure differential valves, and of the emergency release valve, to simulate the effects of closed regulator valves.
   (2) Tests of the pressurization system to show proper functioning under each possible condition of pressure, temperature, and moisture, up to the maximum altitude for which certification is requested.
   (3) Flight tests, to show the performance of the pressure supply, pressure and flow regulators, indicators, and warning signals, in steady and stepped climbs and descents at rates corresponding to the maximum attainable within the operating limitations of the airplane, up to the maximum altitude for which certification is requested.
   (4) Tests of each door and emergency exit, to show that they operate properly after being subjected to the flight tests prescribed in paragraph (b)(3) of this section.

FIRE PROTECTION
§ 23.851 Fire extinguishers.
(a) There must be at least one hand fire extinguisher for use in the pilot compartment that is located within easy access of the pilot while seated.
(b) There must be at least one hand fire extinguisher located conveniently in the passenger compartment—
   (1) Of each airplane accommodating more than 6 passengers; and
   (2) Of each commuter category airplane.
(c) For hand fire extinguishers, the following apply:
   (1) The type and quantity of each extinguishing agent used must be appropriate to the kinds of fire likely to occur where that agent is to be used.
   (2) Each extinguisher for use in a personnel compartment must be designed to minimize the hazard of toxic gas concentrations.

§ 23.853 Passenger and crew compartment interiors.
For each compartment to be used by the crew or passengers:
(a) The materials must be at least flame-resistant;
(b) [Reserved]
(c) If smoking is to be prohibited, there must be a placard so stating, and if smoking is to be allowed—
   (1) There must be an adequate number of self-contained, removable ashtrays; and
   (2) Where the crew compartment is separated from the passenger compartment, there must be at least one illuminated sign (using either letters or symbols) notifying all passengers when smoking is prohibited. Signs which notify when smoking is prohibited must—
      (i) When illuminated, be legible to each passenger seated in the passenger cabin under all probable lighting conditions; and
      (ii) Be so constructed that the crew can turn the illumination on and off; and
(d) In addition, for commuter category airplanes the following requirements apply:

(1) Each disposal receptacle for towels, paper, or waste must be fully enclosed and constructed of at least fire resistant materials and must contain fires likely to occur in it under normal use. The ability of the disposal receptacle to contain those fires under all probable conditions of wear, misalignment, and ventilation expected in service must be demonstrated by test. A placard containing the legible words "No Cigarette Disposal" must be located on or near each disposal receptacle door.

(2) Lavatories must have "No Smoking" or "No Smoking in Lavatory" placards located conspicuously on each side of the entry door and self-contained, removable ashtrays located conspicuously on or near the entry side of each lavatory door, except that one ashtray may serve more than one lavatory door if it can be seen from the cabin side of each lavatory door served. The placards must have red letters at least ½ inch high on a white background at least 1 inch high (a "No Smoking" symbol may be included on the placard).

(3) Materials (including finishes or decorative surfaces applied to the materials) used in each compartment occupied by the crew or passengers must meet the following test criteria as applicable:

(i) Interior ceiling panels, interior wall panels, partitions, galley structure, large cabinet walls, structural flooring, and materials used in the construction of stowage compartments (other than underseat stowage compartments and compartments for stowing small items such as magazines and maps) must be self-extinguishing when tested vertically in accordance with the applicable portions of appendix F of this part or by other equivalent methods. The average burn length may not exceed 6 inches and the average flame time after removal of the flame source may not exceed 15 seconds. Drippings from the test specimen may not continue to flame for more than an average of 5 seconds after falling.

(ii) Motion picture film must be safety film meeting the Standard Specifications for Safety Photographic Film PH1.25 (available from the American National Standards Institute, 1430 Broadway, New York, N.Y. 10018) or an FAA approved equivalent. If the film travels through ducts, the ducts must meet the requirements of paragraph (d)(3)(iv) of this section.

(iii) Acrylic windows and signs, parts constructed in whole or in part of elastomeric materials, edge-lighted instrument assemblies consisting of two or more instruments in a common housing, seatbelts, shoulder harnesses, and cargo and baggage tiedown equipment, including containers, bins, pallets, etc., used in passenger or crew compartments, may not have an average burn rate greater than 2.5 inches per minute when tested horizontally in accordance with the applicable portions of appendix F of this part or by other approved equivalent methods.

(iv) Acrylic windows and signs, parts constructed in whole or in part of elastomeric materials, edge-lighted instrument assemblies consisting of two or more instruments in a common housing, seatbelts, shoulder harnesses, and cargo and baggage tiedown equipment, including containers, bins, pallets, etc., used in passenger or crew compartments, may not have an average burn rate greater than 2.5 inches per minute when tested horizontally in accordance with the applicable portions of appendix F of this part or by other approved equivalent methods.

(v) Except for electrical wire cable insulation, and for small parts (such as knobs, handles, rollers, fasteners, clips, grommets, rub strips, pulleys, and small electrical parts) that the Administrator finds would not contribute significantly to the propagation of a fire, materials in items not specified in paragraphs (d)(3)(i), (ii), (iii), or (iv) of this section may not have a burn rate...
Federal Aviation Administration, DOT

§ 23.855 Cargo and baggage compartment fire protection.

(a) Sources of heat within each cargo and baggage compartment that are capable of igniting the compartment contents must be shielded and insulated to prevent such ignition.

(b) Each cargo and baggage compartment must be constructed of materials that meet the appropriate provisions of §23.853(d)(3).

(c) In addition, for commuter category airplanes, each cargo and baggage compartment must:

(1) Be located where the presence of a fire would be easily discovered by the pilots when seated at their duty station, or it must be equipped with a smoke or fire detector system to give a warning at the pilots' station, and provide sufficient access to enable a pilot to effectively reach any part of the compartment with the contents of a hand held fire extinguisher, or

(2) Be equipped with a smoke or fire detector system to give a warning at the pilots' station and have ceiling and sidewall liners and floor panels constructed of materials that have been subjected to and meet the 45 degree angle test of appendix F of this part. The flame may not penetrate (pass through) the material during application of the flame or subsequent to its removal. The average flame time after removal of the flame source may not exceed 10 seconds. The compartment must be constructed to provide fire protection that is not less than that required of its individual panels; or

(3) Be constructed and sealed to contain any fire within the compartment.

§ 23.856 Thermal/acoustic insulation materials.

Thermal/acoustic insulation material installed in the fuselage must meet the flame propagation test requirements of part II of appendix F to this part, or other approved equivalent test requirements. This requirement does not apply to “small parts,” as defined in §23.853(d)(3)(v).

[76 FR 75759, Dec. 2, 2011]
§ 23.859 Combustion heater fire protection.

(a) Combustion heater fire regions. The following combustion heater fire regions must be protected from fire in accordance with the applicable provisions of §§23.1182 through 23.1191 and 23.1203:

(1) The region surrounding the heater, if this region contains any flammable fluid system components (excluding the heater fuel system) that could—
   (i) Be damaged by heater malfunctioning; or
   (ii) Allow flammable fluids or vapors to reach the heater in case of leakage.

(2) The region surrounding the heater, if the heater fuel system has fittings that, if they leaked, would allow fuel vapor to enter this region.

(3) The part of the ventilating air passage that surrounds the combustion chamber.

(b) Ventilating air ducts. Each ventilating air duct passing through any fire region must be fireproof. In addition—

(1) Unless isolation is provided by fireproof valves or by equally effective means, the ventilating air duct downstream of each heater must be fireproof for a distance great enough to ensure that any fire originating in the heater can be contained in the duct; and

(2) Each part of any ventilating duct passing through any region having a flammable fluid system must be constructed or isolated from that system so that the malfunctioning of any component of that system cannot introduce flammable fluids or vapors into the ventilating airstream.

(c) Combustion air ducts. Each combustion air duct must be fireproof for a distance great enough to prevent damage from backfiring or reverse flame propagation. In addition—

(1) No combustion air duct may have a common opening with the ventilating airstream unless flames from backfires or reverse burning cannot enter the ventilating airstream under any operating condition, including reverse flow or malfunctioning of the heater or its associated components; and

(2) No combustion air duct may restrict the prompt relief of any backfire that, if so restricted, could cause heater failure.

(d) Heater controls: general. Provision must be made to prevent the hazardous accumulation of water or ice on or in any heater control component, control system tubing, or safety control.

(e) Heater safety controls. (1) Each combustion heater must have the following safety controls:

(i) Means independent of the components for the normal continuous control of air temperature, airflow, and fuel flow must be provided to automatically shut off the ignition and fuel supply to that heater at a point remote from that heater when any of the following occurs:
   (A) The heater exchanger temperature exceeds safe limits.
   (B) The ventilating air temperature exceeds safe limits.
   (C) The combustion airflow becomes inadequate for safe operation.
   (D) The ventilating airflow becomes inadequate for safe operation.

(ii) Means to warn the crew when any heater whose heat output is essential for safe operation has been shut off by the automatic means prescribed in paragraph (e)(1)(i) of this section.

(2) The means for complying with paragraph (e)(1)(i) of this section for any individual heater must—

(i) Be independent of components serving any other heater whose heat output is essential for safe operations; and

(ii) Keep the heater off until restarted by the crew.

(f) Air intakes. Each combustion and ventilating air intake must be located so that no flammable fluids or vapors can enter the heater system under any operating condition—

(1) During normal operation; or

(2) As a result of the malfunctioning of any other component.

(g) Heater exhaust. Heater exhaust systems must meet the provisions of §§23.1121 and 23.1123. In addition, there must be provisions in the design of the heater exhaust system to safely expel the products of combustion to prevent the occurrence of—

(1) Fuel leakage from the exhaust to surrounding compartments;
Federal Aviation Administration, DOT

§ 23.867 Electrical bonding and lightning protection

(a) The airplane must be protected against catastrophic effects from lightning.

(b) For metallic components, compliance with paragraph (a) of this section may be shown by—
   (1) Bonding the components properly to the airframe; or
   (2) Designing the components so that a strike will not endanger the airplane.

(c) For nonmetallic components, compliance with paragraph (a) of this section may be shown by—
   (1) Designing the components to minimize the effect of a strike; or
   (2) Incorporating acceptable means of diverting the resulting electrical current so as not to endanger the airplane.

[Amdt. 23–7, 34 FR 13092, Aug. 13, 1969]
§ 23.871  Leveling means.

There must be means for determining when the airplane is in a level position on the ground.

[Amdt. 23–7, 34 FR 13092, Aug. 13, 1969]

Subpart E—Powerplant

GENERAL

§ 23.901  Installation.

(a) For the purpose of this part, the airplane powerplant installation includes each component that—

(1) Is necessary for propulsion; and

(2) Affects the safety of the major propulsive units.

(b) Each powerplant installation must be constructed and arranged to—

(1) Ensure safe operation to the maximum altitude for which approval is requested.

(2) Be accessible for necessary inspections and maintenance.

(c) Engine cowls and nacelles must be easily removable or openable by the pilot to provide adequate access to and exposure of the engine compartment for preflight checks.

(d) Each turbine engine installation must be constructed and arranged to—

(1) Result in carcass vibration characteristics that do not exceed those established during the type certification of the engine.

(2) Ensure that the capability of the installed engine to withstand the ingestion of rain, hail, ice, and birds into the engine inlet is not less than the capability established for the engine itself under §23.903(a)(2).

(e) The installation must comply with—

(1) The instructions provided under the engine type certificate and the propeller type certificate.

(2) The applicable provisions of this subpart.

(f) Each auxiliary power unit installation must meet the applicable portions of this part.


§ 23.903  Engines.

(a) Engine type certificate.

(1) Each engine must have a type certificate and must meet the applicable requirements of part 34 of this chapter.

(2) Each turbine engine and its installation must comply with one of the following:

(i) Sections 33.76, 33.77 and 33.78 of this chapter in effect on December 13, 2000, or as subsequently amended; or

(ii) Sections 33.77 and 33.78 of this chapter in effect on April 30, 1998, or as subsequently amended before December 13, 2000; or

(iii) Section 33.77 of this chapter in effect on October 31, 1974, or as subsequently amended before April 30, 1998, unless that engine’s foreign object ingestion service history has resulted in an unsafe condition; or

(iv) Be shown to have a foreign object ingestion service history in similar installation locations which has not resulted in any unsafe condition.

NOTE: §33.77 of this chapter in effect on October 31, 1974, was published in 14 CFR parts 1 to 59, Revised as of January 1, 1975. See 39 FR 35467, October 1, 1974.

(b) Turbine engine installations.

For turbine engine installations—

(1) Design precautions must be taken to minimize the hazards to the airplane in the event of an engine rotor failure or of a fire originating inside the engine which burns through the engine case.

(2) The powerplant systems associated with engine control devices, systems, and instrumentation must be designed to give reasonable assurance that those operating limitations that adversely affect turbine rotor structural integrity will not be exceeded in service.
(c) **Engine isolation.** The powerplants must be arranged and isolated from each other to allow operation, in at least one configuration, so that the failure or malfunction of any engine, or the failure or malfunction (including destruction by fire in the engine compartment) of any system that can affect an engine (other than a fuel tank if only one fuel tank is installed), will not:

(1) Prevent the continued safe operation of the remaining engines; or

(2) Require immediate action by any crewmember for continued safe operation of the remaining engines.

(d) **Starting and stopping (piston engine).** (1) The design of the installation must be such that risk of fire or mechanical damage to the engine or airplane, as a result of starting the engine in any conditions in which starting is to be permitted, is reduced to a minimum. Any techniques and associated limitations for engine starting must be established and included in the Airplane Flight Manual, approved manual material, or applicable operating placards. Means must be provided for—

(i) Restarting any engine of a multi-engine airplane in flight, and

(ii) Stopping any engine in flight, after engine failure, if continued engine rotation would cause a hazard to the airplane.

(2) In addition, for commuter category airplanes, the following apply:

(i) Each component of the stopping system on the engine side of the firewall that might be exposed to fire must be at least fire resistant.

(ii) If hydraulic propeller feathering systems are used for this purpose, the feathering lines must be at least fire resistant under the operating conditions that may be expected to exist during feathering.

(e) **Starting and stopping (turbine engine).** Turbine engine installations must comply with the following:

(1) The design of the installation must be such that risk of fire or mechanical damage to the engine or the airplane, as a result of starting the engine in any conditions in which starting is to be permitted, is reduced to a minimum. Any techniques and associated limitations must be established and included in the Airplane Flight Manual, approved manual material, or applicable operating placards.

(2) There must be means for stopping combustion within any engine and for stopping the rotation of any engine if continued rotation would cause a hazard to the airplane. Each component of the engine stopping system located in any fire zone must be fire resistant. If hydraulic propeller feathering systems are used for stopping the engine, the hydraulic feathering lines or hoses must be fire resistant.

(3) It must be possible to restart an engine in flight. Any techniques and associated limitations must be established and included in the Airplane Flight Manual, approved manual material, or applicable operating placards.

(4) It must be demonstrated in flight that when restarting engines following a false start, all fuel or vapor is discharged in such a way that it does not constitute a fire hazard.

(i) **Restart envelope.** An altitude and airspeed envelope must be established for the airplane for in-flight engine restarting and each installed engine must have a restart capability within that envelope.

(g) **Restart capability.** For turbine engine powered airplanes, if the minimum windmilling speed of the engines, following the in-flight shutdown of all engines, is insufficient to provide the necessary electrical power for engine ignition, a power source independent of the engine-driven electrical power generating system must be provided to permit in-flight engine ignition for restarting.

[Amdt. 23–14, 38 FR 31822, Nov. 19, 1973]

EDITORIAL NOTE: For Federal Register citations affecting §23.903, see the List of CFR Sections Affected, which appears in the Finding Aids section of the printed volume and at www.fdsys.gov.

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75759, Dec. 2, 2011, §23.903 was amended by adding paragraph (b)(3), effective Jan. 31, 2012. For the convenience of the user, the added text is set forth as follows:

§ 23.903 Engines.

*b* * * * *

(b) **Restart capability.** For engines embedded in the fuselage behind the cabin, the effects of a fan exiting
§ 23.904 Automatic power reserve system.

If installed, an automatic power reserve (APR) system that automatically advances the power or thrust on the operating engine(s), when any engine fails during takeoff, must comply with appendix H of this part.

§ 23.905 Propellers.

(a) Each propeller must have a type certificate.

(b) Engine power and propeller shaft rotational speed may not exceed the limits for which the propeller is certificated.

(c) Each featherable propeller must have a means to unfeather it in flight.

(d) The propeller blade pitch control system must meet the requirements of §§35.21, 35.23, 35.42 and 35.43 of this chapter.

(e) All areas of the airplane forward of the pusher propeller that are likely to accumulate and shed ice into the propeller disc during any operating condition must be suitably protected to prevent ice formation, or it must be shown that any ice shed into the propeller disc will not create a hazardous condition.

(f) Each pusher propeller must be marked so that the disc is conspicuous under normal daylight ground conditions.

(g) If the engine exhaust gases are discharged into the pusher propeller disc, it must be shown by tests, or analysis supported by tests, that the propeller is capable of continuous safe operation.

(h) All engine cowling, access doors, and other removable items must be designed to ensure that they will not separate from the airplane and contact the pusher propeller.

§ 23.907 Propeller vibration and fatigue.

This section does not apply to fixed-pitch wood propellers of conventional design.

(a) The applicant must determine the magnitude of the propeller vibration stresses or loads, including any stress peaks and resonant conditions, throughout the operational envelope of the airplane by either:

1. Measurement of stresses or loads through direct testing or analysis based on direct testing of the propeller on the airplane and engine installation for which approval is sought; or

2. Comparison of the propeller to similar propellers installed on similar airplane installations for which these measurements have been made.

(b) The applicant must demonstrate by tests, analysis based on tests, or previous experience on similar designs that the propeller does not experience harmful effects of flutter throughout the operational envelope of the airplane.

(c) The applicant must perform an evaluation of the propeller to show that failure due to fatigue will be avoided throughout the operational life of the propeller using the fatigue and structural data obtained in accordance with part 35 of this chapter and the vibration data obtained from compliance with paragraph (a) of this section. For the purpose of this paragraph, the propeller includes the hub, blades, blade retention component and any other propeller component whose failure due to fatigue could be catastrophic to the airplane. This evaluation must include:

1. The intended loading spectra including all reasonably foreseeable propeller vibration and cyclic load patterns, identified emergency conditions, allowable overspeeds and overtorques, and the effects of temperatures and humidity expected in service.
§ 23.909 Turbocharger systems.

(a) Each turbocharger must be approved under the engine type certificate or it must be shown that the turbocharger system, while in its normal engine installation and operating in the engine environment—

(1) Can withstand, without defect, an endurance test of 150 hours that meets the applicable requirements of §33.49 of this subchapter; and

(2) Will have no adverse effect upon the engine.

(b) Control system malfunctions, vibrations, and abnormal speeds and temperatures expected in service may not damage the turbocharger compressor or turbine.

(c) Each turbocharger case must be able to contain fragments of a compressor or turbine that fails at the highest speed that is obtainable with normal speed control devices inoperative.

(d) Each intercooler installation, where provided, must comply with the following—

(1) The mounting provisions of the intercooler must be designed to withstand the loads imposed on the system;

(2) It must be shown that, under the installed vibration environment, the intercooler will not fail in a manner allowing portions of the intercooler to be ingested by the engine; and

(3) Airflow through the intercooler must not discharge directly on any airplane component (e.g., windshield) unless such discharge is shown to cause no hazard to the airplane under all operating conditions.

(e) Engine power, cooling characteristics, operating limits, and procedures affected by the turbocharger system installations must be evaluated. Turbocharger operating procedures and limitations must be included in the Airplane Flight Manual in accordance with §23.1581.


§ 23.925 Propeller clearance.

Unless smaller clearances are substantiated, propeller clearances, with the airplane at the most adverse combination of weight and center of gravity, and with the propeller in the most adverse pitch position, may not be less than the following:

(a) Ground clearance. There must be a clearance of at least seven inches (for each airplane with nose wheel landing gear) or nine inches (for each airplane with tail wheel landing gear) between each propeller and the ground.

(b) Aft-mounted propellers. In addition to the clearances specified in paragraph (a) of this section, an airplane with an aft mounted propeller must be designed such that the propeller will not contact the runway surface when the airplane is at the maximum pitch attitude attainable during normal takeoffs and landings.

(c) Water clearance. There must be a clearance of at least 18 inches between each propeller and the water, unless compliance with §23.239 can be shown with a lesser clearance.

(d) Structural clearance. There must be——

(1) At least one inch radial clearance between the blade tips and the airplane structure, plus any additional radial clearance necessary to prevent harmful vibration;

(2) At least one-half inch longitudinal clearance between the propeller blades or cuffs and stationary parts of the airplane; and
(3) Positive clearance between other rotating parts of the propeller or spinner and stationary parts of the airplane.

§ 23.929  Engine installation ice protection.

Propellers (except wooden propellers) and other components of complete engine installations must be protected against the accumulation of ice as necessary to enable satisfactory functioning without appreciable loss of thrust when operated in the icing conditions for which certification is requested.

§ 23.933  Reversing systems.

(a) For turbojet and turbofan reversing systems. (1) Each system intended for ground operation only must be designed so that, during any reversal in flight, the engine will produce no more than flight idle thrust. In addition, it must be shown by analysis or test, or both, that—

(i) Each operable reverser can be restored to the forward thrust position; or

(ii) The airplane is capable of continued safe flight and landing under any possible position of the thrust reverser.

(2) Each system intended for in-flight use must be designed so that no unsafe condition will result during normal operation of the system, or from any failure, or likely combination of failures, of the reversing system under any operating condition including ground operation. Failure of structural elements need not be considered if the probability of this type of failure is extremely remote.

(3) Each system must have means to prevent the engine from producing more than idle thrust when the reversing system malfunctions; except that it may produce any greater thrust that is shown to allow directional control to be maintained, with aerodynamic means alone, under the most critical reversing condition expected in operation.

(b) For propeller reversing systems. (1) Each system must be designed so that no single failure, likely combination of failures or malfunction of the system will result in unwanted reverse thrust under any operating condition. Failure of structural elements need not be considered if the probability of this type of failure is extremely remote.

(2) Compliance with paragraph (b)(1) of this section must be shown by failure analysis, or testing, or both, for propeller systems that allow the propeller blades to move from the flight low-pitch position to a position that is substantially less than the normal flight, low-pitch position. The analysis may include or be supported by the analysis made to show compliance with § 35.21 for the type certification of the propeller and associated installation components. Credit will be given for pertinent analysis and testing completed by the engine and propeller manufacturers.

§ 23.934  Turbojet and turbofan engine thrust reverser systems tests.

Thrust reverser systems of turbojet or turbofan engines must meet the requirements of § 33.97 of this chapter or it must be demonstrated by tests that engine operation and vibratory levels are not affected.

§ 23.937  Turbopropeller-drag limiting systems.

(a) Turbopropeller-powered airplane propeller-drag limiting systems must be designed so that no single failure or malfunction of any of the systems during normal or emergency operation results in propeller drag in excess of that for which the airplane was designed under the structural requirements of this part. Failure of structural elements of the drag limiting systems need not be considered if the probability of this kind of failure is extremely remote.

(b) As used in this section, drag limiting systems include manual or automatic devices that, when actuated
after engine power loss, can move the propeller blades toward the feather position to reduce windmilling drag to a safe level.

(Amdt. 23–7, 34 FR 13093, Aug. 13, 1969, as amended by Amdt. 23–43, 58 FR 18971, Apr. 9, 1993)

§ 23.939 Powerplant operating characteristics.

(a) Turbine engine powerplant operating characteristics must be investigated in flight to determine that no adverse characteristics (such as stall, surge, or flameout) are present, to a hazardous degree, during normal and emergency operation within the range of operating limitations of the airplane and of the engine.

(b) Turbocharged reciprocating engine operating characteristics must be investigated in flight to assure that no adverse characteristics, as a result of an inadvertent overboost, surge, flooding, or vapor lock, are present during normal or emergency operation of the engine(s) throughout the range of operating limitations of both airplane and engine.

(c) For turbine engines, the air inlet system must not, as a result of airflow distortion during normal operation, cause vibration harmful to the engine.


§ 23.943 Negative acceleration.

No hazardous malfunction of an engine, an auxiliary power unit approved for use in flight, or any component or system associated with the powerplant or auxiliary power unit may occur when the airplane is operated at the negative accelerations within the flight envelopes prescribed in §23.333. This must be shown for the greatest value and duration of the acceleration expected in service.

(Amdt. 23–18, 42 FR 15041, Mar. 17, 1977, as amended by Amdt. 23–43, 58 FR 18971, Apr. 9, 1993)

FUEL SYSTEM

§ 23.953 Fuel system independence.

(a) Each fuel system for a multiengine airplane must be arranged so that, in at least one system configuration, the failure of any one component (other than a fuel tank) will not result in the loss of power of more than one engine or require immediate action by the pilot to prevent the loss of power of more than one engine.

(b) If a single fuel tank (or series of fuel tanks interconnected to function as a single fuel tank) is used on a multiengine airplane, the following must be provided:

1. Independent tank outlets for each engine, each incorporating a shut-off valve at the tank. This shutoff valve may also serve as the fire wall shutoff valve required if the line between the valve and the engine compartment does not contain more than one quart of fuel (or any greater amount shown to be safe) that can escape into the engine compartment.

2. At least two vents arranged to minimize the probability of both vents becoming obstructed simultaneously.

§ 23.951 General.

(a) Each fuel system must be constructed and arranged to ensure fuel flow at a rate and pressure established for proper engine and auxiliary power unit functioning under each likely operating condition, including any maneuver for which certification is requested and during which the engine or auxiliary power unit is permitted to be in operation.

(b) Each fuel system must be arranged so that—

1. No fuel pump can draw fuel from more than one tank at a time; or

2. There are means to prevent introducing air into the system.

(c) Each fuel system for a turbine engine must be capable of sustained operation throughout its flow and pressure range with fuel initially saturated with water at 80°F and having 0.75cc of free water per gallon added and cooled to the most critical condition for icing likely to be encountered in operation.

(d) Each fuel system for a turbine engine powered airplane must meet the applicable fuel venting requirements of part 34 of this chapter.

§ 23.954 Fuel system lightning protection.

The fuel system must be designed and arranged to prevent the ignition of fuel vapor within the system by—

(a) Direct lightning strikes to areas having a high probability of stroke attachment;

(b) Swept lightning strokes on areas where swept strokes are highly probable; and

(c) Corona or streamering at fuel vent outlets.


§ 23.955 Fuel flow.

(a) General. The ability of the fuel system to provide fuel at the rates specified in this section and at a pressure sufficient for proper engine operation must be shown in the attitude that is most critical with respect to fuel feed and quantity of unusable fuel. These conditions may be simulated in a suitable mockup. In addition—

(1) The quantity of fuel in the tank may not exceed the amount established as the unusable fuel supply for that tank under §23.959(a) plus that quantity necessary to show compliance with this section.

(2) If there is a fuel flowmeter, it must be blocked during the flow test and the fuel must flow through the meter or its bypass.

(3) If there is a flowmeter without a bypass, it must not have any probable failure mode that would restrict fuel flow below the level required for this fuel demonstration.

(4) The fuel flow must include that flow necessary for vapor return flow, jet pump drive flow, and for all other purposes for which fuel is used.

(b) Gravity systems. The fuel flow rate for gravity systems (main and reserve supply) must be 150 percent of the takeoff fuel consumption of the engine.

(c) Pump systems. The fuel flow rate for each pump system (main and reserve supply) for each reciprocating engine must be 125 percent of the fuel flow required by the engine at the maximum takeoff power approved under this part.

(1) This flow rate is required for each main pump and each emergency pump, and must be available when the pump is operating as it would during takeoff;

(2) For each hand-operated pump, this rate must occur at not more than 60 complete cycles (120 single strokes) per minute.

(3) The fuel pressure, with main and emergency pumps operating simultaneously, must not exceed the fuel inlet pressure limits of the engine unless it can be shown that no adverse effect occurs.

(d) Auxiliary fuel systems and fuel transfer systems. Paragraphs (b), (c), and (f) of this section apply to each auxiliary and transfer system, except that—

(1) The required fuel flow rate must be established upon the basis of maximum continuous power and engine rotational speed, instead of takeoff power and fuel consumption; and

(2) If there is a placard providing operating instructions, a lesser flow rate may be used for transferring fuel from any auxiliary tank into a larger main tank. This lesser flow rate must be adequate to maintain engine maximum continuous power but the flow rate must not overfill the main tank at lower engine powers.

(e) Multiple fuel tanks. For reciprocating engines that are supplied with fuel from more than one tank, if engine power loss becomes apparent due to fuel depletion from the tank selected, it must be possible after switching to any full tank, in level flight, to obtain 75 percent maximum continuous power on that engine in not more than—

(1) 10 seconds for naturally aspirated single-engine airplanes;

(2) 20 seconds for turbocharged single-engine airplanes, provided that 75 percent maximum continuous naturally aspirated power is regained within 10 seconds; or

(3) 20 seconds for multiengine airplanes.
(f) **Turbine engine fuel systems.** Each turbine engine fuel system must provide at least 100 percent of the fuel flow required by the engine under each intended operation condition and maneuver. The conditions may be simulated in a suitable mockup. This flow must—

1. Be shown with the airplane in the most adverse fuel feed condition (with respect to altitudes, attitudes, and other conditions) that is expected in operation; and

2. For multiengine airplanes, notwithstanding the lower flow rate allowed by paragraph (d) of this section, be automatically uninterrupted with respect to any engine until all the fuel scheduled for use by that engine has been consumed. In addition—

   (i) For the purposes of this section, “fuel scheduled for use by that engine” means all fuel in any tank intended for use by a specific engine.

   (ii) The fuel system design must clearly indicate the engine for which fuel in any tank is scheduled.

   (iii) Compliance with this paragraph must require no pilot action after completion of the engine starting phase of operations.

3. For single-engine airplanes, require no pilot action after completion of the engine starting phase of operations.

   (3) For single-engine airplanes, require no pilot action after completion of the engine starting phase of operations unless means are provided that unmistakably alert the pilot to take any needed action at least five minutes prior to the needed action; such pilot action must not cause any change in engine operation; and such pilot action must not distract pilot attention from essential flight duties during any phase of operations for which the airplane is approved.


§ 23.959 **Unusable fuel supply.**

(a) The unusable fuel supply for each tank must be established as not less than that quantity at which the first evidence of malfunctioning occurs under the most adverse fuel feed condition occurring under each intended operation and flight maneuver involving that tank. Fuel system component failures need not be considered.

(b) The effect on the usable fuel quantity as a result of a failure of any pump shall be determined.


§ 23.961 **Fuel system hot weather operation.**

Each fuel system must be free from vapor lock when using fuel at its critical temperature, with respect to vapor formation, when operating the airplane in all critical operating and environmental conditions for which approval is requested. For turbine fuel, the initial temperature must be 110 °F, −5 °F or the maximum outside air temperature for which approval is requested, whichever is more critical.

[Doc. No. 26344, 58 FR 18972, Apr. 9, 1993; 58 FR 27060, May 6, 1993]

§ 23.963 **Fuel tanks: General.**

(a) Each fuel tank must be able to withstand, without failure, the vibration, inertia, fluid, and structural loads that it may be subjected to in operation.

(b) Each flexible fuel tank liner must be shown to be suitable for the particular application.

(c) Each integral fuel tank must have adequate facilities for interior inspection and repair.

(d) The total usable capacity of the fuel tanks must be enough for at least one-half hour of operation at maximum continuous power.
§ 23.965 Fuel tank tests.

(a) Each fuel tank must be able to withstand the following pressures without failure or leakage:

(1) For each conventional metal tank and nonmetallic tank with walls not supported by the airplane structure, a pressure of 3.5 p.s.i., or that pressure developed during maximum ultimate acceleration with a full tank, whichever is greater.

(2) For each integral tank, the pressure developed during the maximum limit acceleration of the airplane with a full tank, with simultaneous application of the critical limit structural loads.

(3) For each nonmetallic tank with walls supported by the airplane structure and constructed in an acceptable manner using acceptable basic tank material, and with actual or simulated support conditions, a pressure of 2 p.s.i. for the first tank of a specific design. The supporting structure must be designed for the critical loads occurring in the flight or landing strength conditions combined with the fuel pressure loads resulting from the corresponding accelerations.

(b) Each fuel tank with large, unsupported, or unstiffened flat surfaces, whose failure or deformation could cause fuel leakage, must be able to withstand the following test without leakage, failure, or excessive deformation of the tank walls:

(1) Each complete tank assembly and its support must be vibration tested while mounted to simulate the actual installation.

(2) Except as specified in paragraph (b)(4) of this section, the tank assembly must be vibrated for 25 hours at a total displacement of not less than 4/32 of an inch (unless another displacement is substantiated) while 1/3 filled with water or other suitable test fluid.

(3) The test frequency of vibration must be as follows:

(i) If no frequency of vibration resulting from any rpm within the normal operating range of engine or propeller speeds is critical, the test frequency of vibration is:

(A) The number of cycles per minute obtained by multiplying the maximum continuous propeller speed in rpm by 0.9 for propeller-driven airplanes, and

(B) For non-propeller driven airplanes the test frequency of vibration is 2,000 cycles per minute.

(ii) If only one frequency of vibration resulting from any rpm within the normal operating range of engine or propeller speeds is critical, that frequency of vibration must be the test frequency.

(iii) If more than one frequency of vibration resulting from any rpm within the normal operating range of engine or propeller speeds is critical, the most critical of these frequencies must be the test frequency.

(4) Under paragraph (b)(3) (ii) and (iii) of this section, the time of test must be adjusted to accomplish the same number of vibration cycles that would be accomplished in 25 hours at the frequency specified in paragraph (b)(3)(i) of this section.

(5) During the test, the tank assembly must be rocked at a rate of 16 to 20 complete cycles per minute, through an angle of 15° on either side of the horizontal (30° total), about an axis parallel to the axis of the fuselage, for 25 hours.

(c) Each integral tank using methods of construction and sealing not previously proven to be adequate by test data or service experience must be able to withstand the vibration test specified in paragraphs (b)(1) through (4) of this section.

(d) Each tank with a nonmetallic liner must be subjected to the sloshing test outlined in paragraph (b)(5) of this section, with the fuel at room temperature. In addition, a specimen liner of the same basic construction as that to
be used in the airplane must, when installed in a suitable test tank, withstand the sloshing test with fuel at a temperature of 110 °F.


§ 23.967 Fuel tank installation.

(a) Each fuel tank must be supported so that tank loads are not concentrated. In addition—

(1) There must be pads, if necessary, to prevent chafing between each tank and its supports;

(2) Padding must be nonabsorbent or treated to prevent the absorption of fuel;

(3) If a flexible tank liner is used, it must be supported so that it is not required to withstand fluid loads;

(4) Interior surfaces adjacent to the liner must be smooth and free from projections that could cause wear, unless—

(i) Provisions are made for protection of the liner at those points; or

(ii) The construction of the liner itself provides such protection; and

(5) A positive pressure must be maintained within the vapor space of each bladder cell under any condition of operation, except for a particular condition for which it is shown that a zero or negative pressure will not cause the bladder cell to collapse; and

(6) Syphoning of fuel (other than minor spillage) or collapse of bladder fuel cells may not result from improper securing or loss of the fuel filler cap.

(b) Each tank compartment must be ventilated and drained to prevent the accumulation of flammable fluids or vapors. Each compartment adjacent to a tank that is an integral part of the airplane structure must also be ventilated and drained.

(c) No fuel tank may be on the engine side of the firewall. There must be at least one-half inch of clearance between the fuel tank and the firewall. No part of the engine nacelle skin that lies immediately behind a major air opening from the engine compartment may act as the wall of an integral tank.

(d) Each fuel tank must be isolated from personnel compartments by a fume-proof and fuel-proof enclosure that is vented and drained to the exterior of the airplane. The required enclosure must sustain any personnel compartment pressurization loads without permanent deformation or failure under the conditions of §§23.365 and 23.413 of this part. A bladder-type fuel cell, if used, must have a retaining shell at least equivalent to a metal fuel tank in structural integrity.

(e) Fuel tanks must be designed, located, and installed so as to retain fuel:

(1) When subjected to the inertia loads resulting from the ultimate static load factors prescribed in §23.561(b)(2) of this part; and

(2) Under conditions likely to occur when the airplane lands on a paved runway at a normal landing speed under each of the following conditions:

(i) The airplane in a normal landing attitude and its landing gear retracted.

(ii) The most critical landing gear leg collapsed and the other landing gear legs extended.

In showing compliance with paragraph (e)(2) of this section, the tearing away of an engine mount must be considered unless all the engines are installed above the wing or on the tail or fuselage of the airplane.


§ 23.969 Fuel tank expansion space.

Each fuel tank must have an expansion space of not less than two percent of the tank capacity, unless the tank vent discharges clear of the airplane (in which case no expansion space is required). It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.


§ 23.971 Fuel tank sump.

(a) Each fuel tank must have a drainable sump with an effective capacity, in the normal ground and flight attitudes, of 0.25 percent of the tank capacity, or 1⁄16 gallon, whichever is greater.

(b) Each fuel tank must allow drainage of any hazardous quantity of water
§ 23.973 Fuel tank filler connection.

(a) Each fuel tank filler connection must be marked as prescribed in §23.1557(c).

(b) Spilled fuel must be prevented from entering the fuel tank compartment or any part of the airplane other than the tank itself.

(c) Each filler cap must provide a fuel-tight seal for the main filler opening. However, there may be small openings in the fuel tank cap for venting purposes or for the purpose of allowing passage of a fuel gauge through the cap provided such openings comply with the requirements of §23.975(a).

(d) Each fuel filler point, except pressure fueling connection points, must have a provision for electrically bonding the airplane to ground fueling equipment.

(e) For airplanes with engines requiring gasoline as the only permissible fuel, the inside diameter of the fuel filler opening must be no larger than 2.36 inches.

(f) For airplanes with turbine engines, the inside diameter of the fuel filler opening must be no smaller than 2.95 inches.


§ 23.975 Fuel tank vents and carburetor vapor vents.

(a) Each fuel tank must be vented from the top part of the expansion space. In addition—

(1) Each vent outlet must be located and constructed in a manner that minimizes the possibility of its being obstructed by ice or other foreign matter;

(2) Each vent must be constructed to prevent siphoning of fuel during normal operation;

(3) The venting capacity must allow the rapid relief of excessive differences of pressure between the interior and exterior of the tank;

(4) Airspaces of tanks with interconnected outlets must be interconnected;

(5) There may be no point in any vent line where moisture can accumulate with the airplane in either the ground or level flight attitudes, unless drainage is provided. Any drain valve installed must be accessible for drainage;

(6) No vent may terminate at a point where the discharge of fuel from the vent outlet will constitute a fire hazard or from which fumes may enter personnel compartments; and

(7) Vents must be arranged to prevent the loss of fuel, except fuel discharged because of thermal expansion, when the airplane is parked in any direction on a ramp having a one-percent slope.

(b) Each carburetor with vapor elimination connections and each fuel injection engine employing vapor return provisions must have a separate vent line to lead vapors back to the top of one of the fuel tanks. If there is more than one tank and it is necessary to use these tanks in a definite sequence for any reason, the vapor vent line must lead back to the fuel tank to be used first, unless the relative capacities of the tanks are such that return to another tank is preferable.

(c) For acrobatic category airplanes, excessive loss of fuel during acrobatic maneuvers, including short periods of inverted flight, must be prevented. It must be impossible for fuel to siphon from the vent when normal flight has
§ 23.977 Fuel tank outlet.

(a) There must be a fuel strainer for the fuel tank outlet or for the booster pump. This strainer must—

(1) For reciprocating engine powered airplanes, have 8 to 16 meshes per inch; and

(2) For turbine engine powered airplanes, prevent the passage of any object that could restrict fuel flow or damage any fuel system component.

(b) The clear area of each fuel tank outlet strainer must be at least five times the area of the outlet line.

(c) The diameter of each strainer must be at least that of the fuel tank outlet.

(d) Each strainer must be accessible for inspection and cleaning.

§ 23.979 Pressure fueling systems.

For pressure fueling systems, the following apply:

(a) Each pressure fueling system fuel manifold connection must have means to prevent the escape of hazardous quantities of fuel from the system if the fuel entry valve fails.

(b) An automatic shutoff means must be provided to prevent the quantity of fuel in each tank from exceeding the maximum quantity approved for that tank. This means must—

(1) Allow checking for proper shutoff operation before each fueling of the tank; and

(2) For commuter category airplanes, indicate at each fueling station, a failure of the shutoff means to stop the fuel flow at the maximum quantity approved for that tank.

(c) A means must be provided to prevent damage to the fuel system in the event of failure of the automatic shutoff means prescribed in paragraph (b) of this section.

(d) All parts of the fuel system up to the tank which are subjected to fueling pressures must have a proof pressure of 1.33 times, and an ultimate pressure of at least 2.0 times, the surge pressure likely to occur during fueling.

§ 23.991 Fuel pumps.

(a) Main pumps. For main pumps, the following apply:

(1) For reciprocating engine installations having fuel pumps to supply fuel to the engine, at least one pump for each engine must be directly driven by the engine and must meet § 23.955. This pump is a main pump.

(2) For turbine engine installations, each fuel pump required for proper engine operation, or required to meet the fuel system requirements of this subpart (other than those in paragraph (b) of this section), is a main pump. In addition—

(i) There must be at least one main pump for each turbine engine;

(ii) The power supply for the main pump for each engine must be independent of the power supply for each main pump for any other engine; and

(iii) For each main pump, provision must be made to allow the bypass of each positive displacement fuel pump other than a fuel injection pump approved as part of the engine.

(b) Emergency pumps. There must be an emergency pump immediately available to supply fuel to the engine if any main pump (other than a fuel injection pump approved as part of an engine) fails. The power supply for each emergency pump must be independent of the power supply for each corresponding main pump.

(c) Warning means. If both the main pump and emergency pump operate continuously, there must be a means to indicate to the appropriate flight crew members a malfunction of either pump.

(d) Operation of any fuel pump may not affect engine operation so as to create a hazard, regardless of the engine power or thrust setting or the
§ 23.993 Fuel system lines and fittings.

(a) Each fuel line must be installed and supported to prevent excessive vibration and to withstand loads due to fuel pressure and accelerated flight conditions.

(b) Each fuel line connected to components of the airplane between which relative motion could exist must have provisions for flexibility.

(c) Each flexible connection in fuel lines that may be under pressure and subjected to axial loading must use flexible hose assemblies.

(d) Each flexible hose must be shown to be suitable for the particular application.

(e) No flexible hose that might be adversely affected by exposure to high temperatures may be used where excessive temperatures will exist during operation or after engine shutdown.

§ 23.994 Fuel system components.

Fuel system components in an engine nacelle or in the fuselage must be protected from damage which could result in spillage of enough fuel to constitute a fire hazard as a result of a wheels-up landing on a paved runway.

§ 23.995 Fuel valves and controls.

(a) There must be a means to allow appropriate flight crew members to rapidly shut off, in flight, the fuel to each engine individually.

(b) No shutoff valve may be on the engine side of any firewall. In addition, there must be means to—

(1) Guard against inadvertent operation of each shutoff valve; and

(2) Allow appropriate flight crew members to reopen each valve rapidly after it has been closed.

(c) Each valve and fuel system control must be supported so that loads resulting from its operation or from accelerated flight conditions are not transmitted to the lines connected to the valve.

(d) Each valve and fuel system control must be installed so that gravity and vibration will not affect the selected position.

(e) Each fuel valve handle and its connections to the valve mechanism must have design features that minimize the possibility of incorrect installation.

(f) Each check valve must be constructed, or otherwise incorporate provisions, to preclude incorrect assembly or connection of the valve.

(g) Fuel tank selector valves must—

(1) Require a separate and distinct action to place the selector in the “OFF” position; and

(2) Have the tank selector positions located in such a manner that it is impossible for the selector to pass through the “OFF” position when changing from one tank to another.

§ 23.997 Fuel strainer or filter.

There must be a fuel strainer or filter between the fuel tank outlet and the inlet of either the fuel metering device or an engine driven positive displacement pump, whichever is nearer the fuel tank outlet. This fuel strainer or filter must—

(a) Be accessible for draining and cleaning and must incorporate a screen or element which is easily removable;

(b) Have a sediment trap and drain except that it need not have a drain if the strainer or filter is easily removable for drain purposes;

(c) Be mounted so that its weight is not supported by the connecting lines or by the inlet or outlet connections of the strainer or filter itself, unless adequate strength margins under all loading conditions are provided in the lines and connections; and

(d) Have the capacity (with respect to operating limitations established for the engine) to ensure that engine fuel system functioning is not impaired, with the fuel contaminated to a degree
§ 23.1001 Fuel jettisoning system.

(a) If the design landing weight is less than that permitted under the requirements of §23.473(b), the airplane must have a fuel jettisoning system installed that is able to jettison enough fuel to bring the maximum weight down to the design landing weight. The average rate of fuel jettisoning must be at least 1 percent of the maximum weight per minute, except that the time required to jettison the fuel need not be less than 10 minutes.

(b) Fuel jettisoning must be demonstrated at maximum weight with flaps and landing gear up and in—

(1) A power-off glide at 1.4 \( V_{SI} \);

(2) A climb, at the speed at which the one-engine-inoperative enroute climb data have been established in accordance with §23.69(b), with the critical engine inoperative and the remaining engines at maximum continuous power; and

(3) Level flight at 1.4 \( V_{SI} \), if the results of the tests in the conditions specified in paragraphs (b)(1) and (2) of this section show that this condition could be critical.

(c) During the flight tests prescribed in paragraph (b) of this section, it must be shown that—

(1) The fuel jettisoning system and its operation are free from fire hazard;

(2) The fuel discharges clear of any part of the airplane;

(3) Fuel or fumes do not enter any parts of the airplane; and

(4) The jettisoning operation does not adversely affect the controllability of the airplane.

(d) For reciprocating engine powered airplanes, the jettisoning system must be designed so that it is not possible to jettison the fuel in the tanks used for takeoff and landing below the level allowing 45 minutes flight at 75 percent maximum continuous power. However, if there is an auxiliary control independent of the main jettisoning control, the system may be designed to jettison all the fuel.

(e) For turbine engine powered airplanes, the jettisoning system must be designed so that it is not possible to jettison fuel in the tanks used for takeoff and landing below the level allowing climb from sea level to 10,000 feet and thereafter allowing 45 minutes cruise at a speed for maximum range.

(f) The fuel jettisoning valve must be designed to allow flight crewmembers to close the valve during any part of the jettisoning operation.

(g) Unless it is shown that using any means (including flaps, slots, and slats) for changing the airflow across or around the wings does not adversely affect fuel jettisoning, there must be a placard, adjacent to the jettisoning control, to warn flight crewmembers against jettisoning fuel while the
§ 23.1011 General.

(a) For oil systems and components that have been approved under the engine airworthiness requirements and where those requirements are equal to or more severe than the corresponding requirements of subpart E of this part, that approval need not be duplicated. Where the requirements of subpart E of this part are more severe, substantiation must be shown to the requirements of subpart E of this part.

(b) Each engine must have an independent oil system that can supply it with an appropriate quantity of oil at a temperature not above that safe for continuous operation.

(c) The usable oil tank capacity may not be less than the product of the endurance of the airplane under critical operating conditions and the maximum oil consumption of the engine under the same conditions, plus a suitable margin to ensure adequate circulation and cooling.

(d) For an oil system without an oil transfer system, only the usable oil tank capacity may be considered. The amount of oil in the engine oil lines, the oil radiator, and the feathering reserve, may not be considered.

(e) If an oil tank system is used, and the transfer pump can pump some of the oil in the transfer lines into the main engine oil tanks, the amount of oil in these lines that can be pumped by the transfer pump may be included in the oil capacity.

§ 23.1013 Oil tanks.

(a) Installation. Each oil tank must be installed to—

(1) Meet the requirements of § 23.967 (a) and (b); and

(2) Withstand any vibration, inertia, and fluid loads expected in operation.

(b) Expansion space. Oil tank expansion space must be provided so that—

(1) Each oil tank used with a reciprocating engine has an expansion space of not less than the greater of 10 percent of the tank capacity or 0.5 gallon, and each oil tank used with a turbine engine has an expansion space of not less than 10 percent of the tank capacity; and

(2) It is impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.

(c) Filler connection. Each oil tank filler connection must be marked as specified in § 23.1557(c). Each recessed oil tank filler connection of an oil tank used with a turbine engine, that can retain any appreciable quantity of oil, must have provisions for fitting a drain.

(d) Vent. Oil tanks must be vented as follows:

(1) Each oil tank must be vented to the engine from the top part of the expansion space to prevent hazardous loss of oil during acrobatic maneuvers, including short periods of inverted flight.

(2) Oil tank vents must be arranged so that condensed water vapor that might freeze and obstruct the line cannot accumulate at any point.

(3) For acrobatic category airplanes, there must be means to prevent hazardous loss of oil during acrobatic maneuvers.

(e) Outlet. No oil tank outlet may be enclosed by any screen or guard that would reduce the flow of oil below a safe value at any operating temperature. No oil tank outlet diameter may be less than the diameter of the engine oil pump inlet. Each oil tank used with a turbine engine must have means to prevent entrance into the tank itself, or into the tank outlet, of any object that might obstruct the flow of oil through the system. There must be a shutoff valve at the outlet of each oil tank used with a turbine engine, unless the external portion of the oil system (including oil tank supports) is fireproof.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18973, Apr. 9, 1993]
(f) **Flexible liners.** Each flexible oil tank liner must be of an acceptable kind.

(g) Each oil tank filler cap of an oil tank that is used with an engine must provide an oiltight seal.

§ 23.1015 Oil tank tests.

Each oil tank must be tested under § 23.965, except that—

(a) The applied pressure must be five p.s.i. for the tank construction instead of the pressures specified in § 23.965(a);  
(b) For a tank with a nonmetallic liner the test fluid must be oil rather than fuel as specified in § 23.965(d), and the slosh test on a specimen liner must be conducted with the oil at 250 °F.; and  
(c) For pressurized tanks used with a turbine engine, the test pressure may not be less than 5 p.s.i. plus the maximum operating pressure of the tank.

§ 23.1017 Oil lines and fittings.

(a) **Oil lines.** Oil lines must meet § 23.993 and must accommodate a flow of oil at a rate and pressure adequate for proper engine functioning under any normal operating condition.  
(b) **Breather lines.** Breather lines must be arranged so that—

1. Condensed water vapor or oil that might freeze and obstruct the line cannot accumulate at any point;  
2. The breather discharge will not constitute a fire hazard if foaming occurs, or cause emitted oil to strike the pilot’s windshield;  
3. The breather does not discharge into the engine air induction system; and  
4. For acrobatic category airplanes, there is no excessive loss of oil from the breather during acrobatic maneuvers, including short periods of inverted flight.  
5. The breather outlet is protected against blockage by ice or foreign matter.

(b) Each oil strainer or filter must have the capacity (with respect to operating limitations established for the engine) to ensure that engine oil system functioning is not impaired when the oil is contaminated to a degree (with respect to particle size and density) that is greater than that established for the engine for its type certification.

(3) The oil strainer or filter, unless it is installed at an oil tank outlet, must incorporate a means to indicate contamination before it reaches the capacity established in accordance with paragraph (a)(2) of this section.

(4) The bypass of a strainer or filter must be constructed and installed so that the release of collected contaminants is minimized by appropriate location of the bypass to ensure that collected contaminants are not in the bypass flow path.

(5) An oil strainer or filter that has no bypass, except one that is installed at an oil tank outlet, must have a means to connect it to the warning system required in § 23.1395(a)(9).

(b) Each oil strainer or filter in a powerplant installation using reciprocating engines must be constructed and installed so that oil will flow at the normal rate through the rest of the system with the strainer or filter element completely blocked.
§ 23.1021 Oil system drains.

A drain (or drains) must be provided to allow safe drainage of the oil system. Each drain must—
(a) Be accessible;
(b) Have drain valves, or other closures, employing manual or automatic shut-off means for positive locking in the closed position; and
(c) Be located or protected to prevent inadvertent operation.

[Amdt. 23–29, 49 FR 6847, Feb. 23, 1984, as amended by Amdt. 23–43, 58 FR 18973, Apr. 9, 1993]

§ 23.1023 Oil radiators.

Each oil radiator and its supporting structures must be able to withstand the vibration, inertia, and oil pressure loads to which it would be subjected in operation.

§ 23.1027 Propeller feathering system.

(a) If the propeller feathering system uses engine oil and that oil supply can become depleted due to failure of any part of the oil system, a means must be incorporated to reserve enough oil to operate the feathering system.
(b) The amount of reserved oil must be enough to accomplish feathering and must be available only to the feathering pump.
(c) The ability of the system to accomplish feathering with the reserved oil must be shown.
(d) Provision must be made to prevent sludge or other foreign matter from affecting the safe operation of the propeller feathering system.


COOLING

§ 23.1041 General.

The powerplant and auxiliary power unit cooling provisions must maintain the temperatures of powerplant components and engine fluids, and auxiliary power unit components and fluids within the limits established for those components and fluids under the most adverse ground, water, and flight operations to the maximum altitude and maximum ambient atmospheric temperature conditions for which approval is requested, and after normal engine and auxiliary power unit shutdown.

[Doc. No. 26344, 58 FR 18973, Apr. 9, 1993, as amended by Amdt. 23–51, 61 FR 5137, Feb. 9, 1996]

§ 23.1043 Cooling tests.

(a) General. Compliance with §23.1041 must be shown on the basis of tests, for which the following apply:
(1) If the tests are conducted under ambient atmospheric temperature conditions deviating from the maximum for which approval is requested, the recorded powerplant temperatures must be corrected under paragraphs (c) and (d) of this section, unless a more rational correction method is applicable.
(2) No corrected temperature determined under paragraph (a)(1) of this section may exceed established limits.
(3) The fuel used during the cooling tests must be of the minimum grade approved for the engine.
(4) For turbocharged engines, each turbocharger must be operated through that part of the climb profile for which operation with the turbocharger is requested.
(5) For a reciprocating engine, the mixture settings must be the leanest recommended for climb.
(b) Maximum ambient atmospheric temperature. A maximum ambient atmospheric temperature corresponding to sea level conditions of at least 100 degrees F must be established. The assumed temperature lapse rate is 3.6 degrees F per thousand feet of altitude above sea level until a temperature of −69.7 degrees F is reached, above which altitude the temperature is considered constant at −69.7 degrees F. However, for winterization installations, the applicant may select a maximum ambient atmospheric temperature corresponding to sea level conditions of less than 100 degrees F.
(c) Correction factor (except cylinder barrels). Temperatures of engine fluids and powerplant components (except cylinder barrels) for which temperature limits are established, must be corrected by adding to them the difference
§ 23.1061 Installation.

(a) General. Each liquid-cooled engine must have an independent cooling system (including coolant tank) installed so that—

(1) Each coolant tank is supported so that tank loads are distributed over a large part of the tank surface;

(2) Each coolant tank must have an expansion space of at least 10 percent of the total cooling system capacity;

(3) It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.

(b) Coolant tank. The tank capacity must be at least one gallon, plus 10 percent of the cooling system capacity. In addition—

(1) Each coolant tank must be able to withstand the vibration, inertia, and fluid loads to which it may be subjected in operation;

(2) Each coolant tank must have an expansion space of at least 10 percent of the total cooling system capacity; and

(3) An operating limitation is reached.

§ 23.1047 Cooling test procedures for reciprocating engine powered airplanes.

Compliance with § 23.1041 must be shown for the climb (or, for multi-engine airplanes with negative one-engine-inoperative rates of climb, the descent) stage of flight. The airplane must be flown in the configurations, at the speeds and following the procedures recommended in the Airplane Flight Manual, that correspond to the applicable performance requirements that are critical to cooling.

§ 23.1045 Cooling test procedures for turbine engine powered airplanes.

(a) Compliance with § 23.1041 must be shown for all phases of operation. The airplane must be flown in the configurations, at the speeds, and following the procedures recommended in the Airplane Flight Manual for the relevant stage of flight, that correspond to the applicable performance requirements that are critical to cooling.

(b) Temperatures must be stabilized under the conditions from which entry is made into each stage of flight being investigated, unless the entry condition normally is not one during which component and engine fluid temperatures would stabilize (in which case, operation through the full entry condition must be conducted before entry into the stage of flight being investigated in order to allow temperatures to reach their natural levels at the time of entry). The takeoff cooling test must be preceded by a period during which the powerplant component and engine fluid temperatures are stabilized with the engines at ground idle.

(c) Cooling tests for each stage of flight must be continued until—

(1) The component and engine fluid temperatures stabilize;

(2) The stage of flight is completed; or

(3) An operating limitation is reached.

§ 23.1047 Cooling test procedures for reciprocating engine powered airplanes.

Compliance with § 23.1041 must be shown for the climb (or, for multi-engine airplanes with negative one-engine-inoperative rates of climb, the descent) stage of flight. The airplane must be flown in the configurations, at the speeds and following the procedures recommended in the Airplane Flight Manual, that correspond to the applicable performance requirements that are critical to cooling.

§ 23.1041 Cooling test procedures for turbine engine powered airplanes.

Compliance with § 23.1041 must be shown for all phases of operation. The airplane must be flown in the configurations, at the speeds, and following the procedures recommended in the Airplane Flight Manual for the relevant stage of flight, that correspond to the applicable performance requirements that are critical to cooling.

§ 23.1061 Installation.

(a) General. Each liquid-cooled engine must have an independent cooling system (including coolant tank) installed so that—

(1) Each coolant tank is supported so that tank loads are distributed over a large part of the tank surface;

(2) Each coolant tank must have an expansion space of at least 10 percent of the total cooling system capacity;

(3) It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.

(b) Coolant tank. The tank capacity must be at least one gallon, plus 10 percent of the cooling system capacity. In addition—

(1) Each coolant tank must be able to withstand the vibration, inertia, and fluid loads to which it may be subjected in operation;

(2) Each coolant tank must have an expansion space of at least 10 percent of the total cooling system capacity; and

(3) An operating limitation is reached.

§ 23.1047 Cooling test procedures for reciprocating engine powered airplanes.

Compliance with § 23.1041 must be shown for the climb (or, for multi-engine airplanes with negative one-engine-inoperative rates of climb, the descent) stage of flight. The airplane must be flown in the configurations, at the speeds and following the procedures recommended in the Airplane Flight Manual, that correspond to the applicable performance requirements that are critical to cooling.

§ 23.1045 Cooling test procedures for turbine engine powered airplanes.

(a) Compliance with § 23.1041 must be shown for all phases of operation. The airplane must be flown in the configurations, at the speeds, and following the procedures recommended in the Airplane Flight Manual for the relevant stage of flight, that correspond to the applicable performance requirements that are critical to cooling.

(b) Temperatures must be stabilized under the conditions from which entry is made into each stage of flight being investigated, unless the entry condition normally is not one during which component and engine fluid temperatures would stabilize (in which case, operation through the full entry condition must be conducted before entry into the stage of flight being investigated in order to allow temperatures to reach their natural levels at the time of entry). The takeoff cooling test must be preceded by a period during which the powerplant component and engine fluid temperatures are stabilized with the engines at ground idle.

(c) Cooling tests for each stage of flight must be continued until—

(1) The component and engine fluid temperatures stabilize;

(2) The stage of flight is completed; or

(3) An operating limitation is reached.

§ 23.1047 Cooling test procedures for reciprocating engine powered airplanes.

Compliance with § 23.1041 must be shown for the climb (or, for multi-engine airplanes with negative one-engine-inoperative rates of climb, the descent) stage of flight. The airplane must be flown in the configurations, at the speeds and following the procedures recommended in the Airplane Flight Manual, that correspond to the applicable performance requirements that are critical to cooling.

§ 23.1041 Cooling test procedures for turbine engine powered airplanes.

Compliance with § 23.1041 must be shown for all phases of operation. The airplane must be flown in the configurations, at the speeds, and following the procedures recommended in the Airplane Flight Manual for the relevant stage of flight, that correspond to the applicable performance requirements that are critical to cooling.

§ 23.1061 Installation.

(a) General. Each liquid-cooled engine must have an independent cooling system (including coolant tank) installed so that—

(1) Each coolant tank is supported so that tank loads are distributed over a large part of the tank surface;

(2) Each coolant tank must have an expansion space of at least 10 percent of the total cooling system capacity;

(3) It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.
(c) **Filler connection.** Each coolant tank filler connection must be marked as specified in §23.1557(c). In addition—

(1) Spilled coolant must be prevented from entering the coolant tank compartment or any part of the airplane other than the tank itself; and

(2) Each recessed coolant filler connection must have a drain that discharges clear of the entire airplane.

(d) **Lines and fittings.** Each coolant system line and fitting must meet the requirements of §23.993, except that the inside diameter of the engine coolant inlet and outlet lines may not be less than the diameter of the corresponding engine inlet and outlet connections.

(e) **Radiators.** Each coolant radiator must be able to withstand any vibration, inertia, and coolant pressure load to which it may normally be subjected. In addition—

(1) Each radiator must be supported to allow expansion due to operating temperatures and prevent the transmittal of harmful vibration to the radiator; and

(2) If flammable coolant is used, the air intake duct to the coolant radiator must be located so that (in case of fire) flames from the nacelle cannot strike the radiator.

(f) **Drains.** There must be an accessible drain that—

(1) Drains the entire cooling system (including the coolant tank, radiator, and the engine) when the airplane is in the normal ground altitude;

(2) Discharges clear of the entire airplane; and

(3) Has means to positively lock it closed.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18973, Apr. 9, 1993]

§ 23.1063 **Coolant tank tests.**

Each coolant tank must be tested under §23.965, except that—

(a) The test required by §23.965(a)(1) must be replaced with a similar test using the sum of the pressure developed during the maximum ultimate acceleration with a full tank or a pressure of 3.5 pounds per square inch, whichever is greater, plus the maximum working pressure of the system; and

(b) For a tank with a nonmetallic liner the test fluid must be coolant rather than fuel as specified in §23.965(d), and the slosh test on a specimen liner must be conducted with the coolant at operating temperature.

**INDUCTION SYSTEM**

§ 23.1091 **Air induction system.**

(a) The air induction system for each engine and auxiliary power unit and their accessories must supply the air required by that engine and auxiliary power unit and their accessories under the operating conditions for which certification is requested.

(b) Each reciprocating engine installation must have at least two separate air intake sources and must meet the following:

(1) Primary air intakes may open within the cowling if that part of the cowling is isolated from the engine accessory section by a fire-resistant diaphragm or if there are means to prevent the emergence of backfire flames.

(2) Each alternate air intake must be located in a sheltered position and may not open within the cowling if the emergence of backfire flames will result in a hazard.

(3) The supplying of air to the engine through the alternate air intake system may not result in a loss of excessive power in addition to the power loss due to the rise in air temperature.

(4) Each automatic alternate air door must have an override means accessible to the flight crew.

(5) Each automatic alternate air door must have a means to indicate to the flight crew when it is not closed.

(c) For turbine engine powered airplanes—

(1) There must be means to prevent hazardous quantities of fuel leakage or overflow from drains, vents, or other components of flammable fluid systems from entering the engine intake system; and

(2) The airplane must be designed to prevent water or slush on the runway, taxiway, or other airport operating surfaces from being directed into the engine or auxiliary power unit air intake ducts in hazardous quantities. The air intake ducts must be located or protected so as to minimize the hazard
§ 23.1093 Induction system icing protection.

(a) Reciprocating engines. Each reciprocating engine air induction system must have means to prevent and eliminate icing. Unless this is done by other means, it must be shown that, in air free of visible moisture at a temperature of 30 °F—

(1) Each airplane with sea level engines using conventional venturi carburetors has a preheater that can provide a heat rise of 90 °F, with the engines at 75 percent of maximum continuous power;

(2) Each airplane with altitude engines using conventional venturi carburetors has a preheater that can provide a heat rise of 120 °F, with the engines at 75 percent of maximum continuous power;

(3) Each airplane with altitude engines using fuel metering device tending to prevent icing has a preheater that, with the engines at 60 percent of maximum continuous power, can provide a heat rise of—

(i) 100 °F; or

(ii) 40 °F, if a fluid deicing system meeting the requirements of §§ 23.1095 through 23.1099 is installed;

(4) Each airplane with sea level engine(s) using fuel metering device tending to prevent icing has a preheater capable of providing a heat rise of not less than 60 °F with the engines at 75 percent of maximum continuous power;

(5) Each airplane with sea level or altitude engine(s) having fuel injection systems not having fuel metering components projecting into the airstream on which ice may form, and introducing fuel into the air induction system downstream of any components or other obstruction on which ice produced by fuel evaporation may form, has a sheltered alternate source of air with a preheat of not less than 60 °F with the engines at 75 percent of its maximum continuous power.

(b) Turbine engines. (1) Each turbine engine and its air inlet system must operate throughout the flight power range of the engine (including idling), without the accumulation of ice on engine or inlet system components that would adversely affect engine operation or cause a serious loss of power or thrust—

(i) Under the icing conditions specified in appendix C of part 25 of this chapter; and

(ii) In snow, both falling and blowing, within the limitations established for the airplane for such operation.

(2) Each turbine engine must idle for 30 minutes on the ground, with the air bleed available for engine icing protection at its critical condition, without adverse effect, in an atmosphere that is at a temperature between 15° and 30 °F (between −9° and −1 °C) and has a liquid water content not less than 0.3 grams per cubic meter in the form of drops having a mean effective diameter not less than 20 microns, followed by momentary operation at takeoff power or thrust. During the 30 minutes of idle operation, the engine may be run up periodically to a moderate power or thrust setting in a manner acceptable to the Administrator.

(c) Reciprocating engines with Superchargers. For airplanes with reciprocating engines having superchargers to pressurize the air before it enters the fuel metering device, the heat rise in the air caused by that supercharging at any altitude may be utilized in determining compliance with paragraph (a) of this section if the heat rise utilized is that which will be available, automatically, for the applicable altitudes
and operating condition because of supercharging.


§ 23.1095 Carburetor deicing fluid flow rate.

(a) If a carburetor deicing fluid system is used, it must be able to simultaneously supply each engine with a rate of fluid flow, expressed in pounds per hour, of not less than 2.5 times the square root of the maximum continuous power of the engine.

(b) The fluid must be introduced into the air induction system—

(1) Close to, and upstream of, the carburetor; and

(2) So that it is equally distributed over the entire cross section of the induction system air passages.

§ 23.1097 Carburetor deicing fluid system capacity.

(a) The capacity of each carburetor deicing fluid system—

(1) May not be less than the greater of—

(i) That required to provide fluid at the rate specified in §23.1095 for a time equal to three percent of the maximum endurance of the airplane; or

(ii) 20 minutes at that flow rate; and

(2) Need not exceed that required for two hours of operation.

(b) If the available preheat exceeds 50 °F, but is less than 100 °F., the capacity of the system may be decreased in proportion to the heat rise available in excess of 50 °F.

§ 23.1099 Carburetor deicing fluid system detail design.

Each carburetor deicing fluid system must meet the applicable requirements for the design of a fuel system, except as specified in §§23.1095 and 23.1097.

§ 23.1101 Induction air preheater design.

Each exhaust-heated, induction air preheater must be designed and constructed to—

(a) Ensure ventilation of the preheater when the induction air preheater is not being used during engine operation;

(b) Allow inspection of the exhaust manifold parts that it surrounds; and

(c) Allow inspection of critical parts of the preheater itself.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18974, Apr. 9, 1993]

§ 23.1103 Induction system ducts.

(a) Each induction system duct must have a drain to prevent the accumulation of fuel or moisture in the normal ground and flight attitudes. No drain may discharge where it will cause a fire hazard.

(b) Each duct connected to components between which relative motion could exist must have means for flexibility.

(c) Each flexible induction system duct must be capable of withstanding the effects of temperature extremes, fuel, oil, water, and solvents to which it is expected to be exposed in service and maintenance without hazardous deterioration or delamination.

(d) For reciprocating engine installations, each induction system duct must be—

(1) Strong enough to prevent induction system failures resulting from normal backfire conditions; and

(2) Fire resistant in any compartment for which a fire extinguishing system is required.

(e) Each inlet system duct for an auxiliary power unit must be—

(1) Fireproof within the auxiliary power unit compartment;

(2) Fireproof for a sufficient distance upstream of the auxiliary power unit compartment to prevent hot gas reverse flow from burning through the duct and entering any other compartment of the airplane in which a hazard would be created by the entry of the hot gases;

(3) Constructed of materials suitable to the environmental conditions expected in service, except in those areas
requiring fireproof or fire resistant materials; and
(4) Constructed of materials that will not absorb or trap hazardous quantities of flammable fluids that could be ignited by a surge or reverse-flow condition.
(f) Induction system ducts that supply air to a cabin pressurization system must be suitably constructed of material that will not produce hazardous quantities of toxic gases or isolated to prevent hazardous quantities of toxic gases from entering the cabin during a powerplant fire.

§ 23.1105 Induction system screens.
If induction system screens are used—
(a) Each screen must be upstream of the carburetor or fuel injection system.
(b) No screen may be in any part of the induction system that is the only passage through which air can reach the engine, unless—
(1) The available preheat is at least 100 °F.; and
(2) The screen can be deiced by heated air;
(c) No screen may be deiced by alcohol alone; and
(d) It must be impossible for fuel to strike any screen.

§ 23.1107 Induction system filters.
If an air filter is used to protect the engine against foreign material particles in the induction air supply—
(a) Each air filter must be capable of withstanding the effects of temperature extremes, rain, fuel, oil, and solvents to which it is expected to be exposed in service and maintenance; and
(b) Each air filter shall have a design feature to prevent material separated from the filter media from interfering with proper fuel metering operation.

§ 23.1109 Turbocharger bleed air system.
The following applies to turbocharged bleed air systems used for cabin pressurization:
(a) The cabin air system may not be subject to hazardous contamination following any probable failure of the turbocharger or its lubrication system.
(b) The turbocharger supply air must be taken from a source where it cannot be contaminated by harmful or hazardous gases or vapors following any probable failure or malfunction of the engine exhaust, hydraulic, fuel, or oil system.

§ 23.1111 Turbine engine bleed air system.
For turbine engine bleed air systems, the following apply:
(a) No hazard may result if duct rupture or failure occurs anywhere between the engine port and the airplane unit served by the bleed air.
(b) The effect on airplane and engine performance of using maximum bleed air must be established.
(c) Hazardous contamination of cabin air systems may not result from failures of the engine lubricating system.

§ 23.1121 General.
For powerplant and auxiliary power unit installations, the following apply—
(a) Each exhaust system must ensure safe disposal of exhaust gases without fire hazard or carbon monoxide contamination in any personnel compartment.
(b) Each exhaust system part with a surface hot enough to ignite flammable fluids or vapors must be located or shielded so that leakage from any system carrying flammable fluids or vapors will not result in a fire caused by impingement of the fluids or vapors on any part of the exhaust system including shields for the exhaust system.
(c) Each exhaust system must be separated by fireproof shields from adjacent flammable parts of the airplane that are outside of the engine and auxiliary power unit compartments.

(d) No exhaust gases may discharge dangerously near any fuel or oil system drain.

(e) No exhaust gases may be discharged where they will cause a glare seriously affecting pilot vision at night.

(f) Each exhaust system component must be ventilated to prevent points of excessively high temperature.

(g) If significant traps exist, each turbine engine and auxiliary power unit exhaust system must have drains discharging clear of the airplane, in any normal ground and flight attitude, to prevent fuel accumulation after the failure of an attempted engine or auxiliary power unit start.

(h) Each exhaust heat exchanger must incorporate means to prevent blockage of the exhaust port after any internal heat exchanger failure.

§ 23.1123 Exhaust system.

(a) Each exhaust system must be fireproof and corrosion-resistant, and must have means to prevent failure due to expansion by operating temperatures.

(b) Each exhaust system must be supported to withstand the vibration and inertia loads to which it may be subjected in operation.

(c) Parts of the system connected to components between which relative motion could exist must have means for flexibility.

§ 23.1125 Exhaust heat exchangers.

For reciprocating engine powered airplanes the following apply:

(a) Each exhaust heat exchanger must be constructed and installed to withstand the vibration, inertia, and other loads that it may be subjected to in normal operation. In addition—

(1) Each exchanger must be suitable for continued operation at high temperatures and resistant to corrosion from exhaust gases;

(2) There must be means for inspection of critical parts of each exchanger; and

(3) Each exchanger must have cooling provisions wherever it is subject to contact with exhaust gases.

(b) Each heat exchanger used for heating ventilating air must be constructed so that exhaust gases may not enter the ventilating air.

§ 23.1141 Powerplant controls: General.

(a) Powerplant controls must be located and arranged under §23.777 and marked under §23.1555(a).

(b) Each flexible control must be shown to be suitable for the particular application.

(c) Each control must be able to maintain any necessary position without—

(1) Constant attention by flight crew members; or

(2) Tendency to creep due to control loads or vibration.

(d) Each control must be able to withstand operating loads without failure or excessive deflection.

(e) For turbine engine powered airplanes, no single failure or malfunction, or probable combination thereof, in any powerplant control system may cause the failure of any powerplant function necessary for safety.

(f) The portion of each powerplant control located in the engine compartment that is required to be operated in the event of fire must be at least fire resistant.

(g) Powerplant valve controls located in the cockpit must have—

(1) For manual valves, positive stops or in the case of fuel valves suitable index provisions, in the open and closed position; and
Federal Aviation Administration, DOT

§ 23.1147 Mixture controls.

(a) If there are mixture controls, each engine must have a separate control, and each mixture control must have guards or must be shaped or arranged to prevent confusion by feel with other controls.

(1) The controls must be grouped and arranged to allow—

(i) Separate control of each engine; and

(ii) Simultaneous control of all engines.

(2) The controls must require a separate and distinct operation to move the control toward lean or shutoff position.

(b) For reciprocating single-engine airplanes, each manual engine mixture control must be designed so that, if the control separates at the engine fuel metering device, the airplane is capable of continued safe flight and landing.

§ 23.1149 Propeller speed and pitch controls.
(a) If there are propeller speed or pitch controls, they must be grouped and arranged to allow—
(1) Separate control of each propeller; and
(2) Simultaneous control of all propellers.
(b) The controls must allow ready synchronization of all propellers on multiengine airplanes.

§ 23.1153 Propeller feathering controls.
If there are propeller feathering controls installed, it must be possible to feather each propeller separately. Each control must have a means to prevent inadvertent operation.

§ 23.1155 Turbine engine reverse thrust and propeller pitch settings below the flight regime.
For turbine engine installations, each control for reverse thrust and for propeller pitch settings below the flight regime must have means to prevent its inadvertent operation. The means must have a positive lock or stop at the flight idle position and must require a separate and distinct operation by the crew to displace the control from the flight regime (forward thrust regime for turbojet powered airplanes).

§ 23.1163 Powerplant accessories.
(a) Each engine mounted accessory must—
(1) Be approved for mounting on the engine involved and use the provisions on the engines for mounting;
(2) Have torque limiting means on all accessory drives in order to prevent the torque limits established for those drives from being exceeded; and
(3) In addition to paragraphs (a)(1) or (a)(2) of this section, be sealed to prevent contamination of the engine oil system and the accessory system.
(b) Electrical equipment subject to arcing or sparking must be installed to minimize the probability of contact with any flammable fluids or vapors that might be present in a free state.
(c) Each generator rated at or more than 6 kilowatts must be designed and installed to minimize the probability of a fire hazard in the event it malfunctions.
(d) If the continued rotation of any accessory remotely driven by the engine is hazardous when malfunctioning occurs, a means to prevent rotation without interfering with the continued operation of the engine must be provided.
(e) Each accessory driven by a gearbox that is not approved as part of the powerplant driving the gearbox must—
(1) Have torque limiting means to prevent the torque limits established for the affected drive from being exceeded;
(2) Use the provisions on the gearbox for mounting; and
(3) Be sealed to prevent contamination of the gearbox oil system and the accessory system.

§ 23.1165 Engine ignition systems.
(a) Each battery ignition system must be supplemented by a generator that is automatically available as an alternate source of electrical energy to allow continued engine operation if any battery becomes depleted.
(b) The capacity of batteries and generators must be large enough to meet the simultaneous demands of the engine ignition system and the greatest demands of any electrical system components that draw from the same source.
(c) The design of the engine ignition system must account for—
(1) The condition of an inoperative generator;
(2) The condition of a completely depleted battery with the generator running at its normal operating speed; and
Federal Aviation Administration, DOT

§ 23.1183

(3) The condition of a completely depleted battery with the generator operating at idling speed, if there is only one battery.

(d) There must be means to warn appropriate crewmembers if malfunctioning of any part of the electrical system is causing the continuous discharge of any battery used for engine ignition.

(e) Each turbine engine ignition system must be independent of any electrical circuit that is not used for assisting, controlling, or analyzing the operation of that system.

(f) In addition, for commuter category airplanes, each turbopropeller ignition system must be an essential electrical load.


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75759, Dec. 2, 2011, § 23.1165 was amended by revising paragraph (f), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1165 Engine ignition systems.

* * * * *

(f) In addition, for commuter category airplanes, each turbine engine ignition system must be an essential electrical load.

§ 23.1182 Nacelle areas behind firewalls.

Components, lines, and fittings, except those subject to the provisions of §23.1351(e), located behind the engine-compartment firewall must be constructed of such materials and located at such distances from the firewall that they will not suffer damage sufficient to endanger the airplane if a portion of the engine side of the firewall is subjected to a flame temperature of not less than 2000 °F for 15 minutes.

[Amdt. 23–14, 38 FR 31816, Nov. 19, 1973]

§ 23.1183 Lines, fittings, and components.

(a) Except as provided in paragraph (b) of this section, each component, line, and fitting carrying flammable fluids, gas, or air in any area subject to engine fire conditions must be at least fire resistant, except that flammable fluid tanks and supports which are part of and attached to the engine must be fireproof or be enclosed by a fireproof shield unless damage by fire to any non-fireproof part will not cause leakage or spillage of flammable fluid. Components must be shielded or located so as to safeguard against the ignition of leaking flammable fluid. Flexible hose assemblies (hose and end fittings) must be shown to be suitable for the particular application. An integral oil sump of less than 25-quart capacity on a reciprocating engine need not be fireproof nor be enclosed by a fireproof shield.

(b) Paragraph (a) of this section does not apply to—

(1) Lines, fittings, and components which are already approved as part of a type certificated engine; and

(2) Vent and drain lines, and their fittings, whose failure will not result in, or add to, a fire hazard.

§ 23.1189 Shutoff means.

(a) For each multiengine airplane the following apply:

(1) Each engine installation must have means to shut off or otherwise prevent hazardous quantities of fuel, oil, deicing fluid, and other flammable liquids from flowing into, within, or through any engine compartment, except in lines, fittings, and components forming an integral part of an engine.

(2) The closing of the fuel shutoff valve for any engine may not make any fuel unavailable to the remaining engines that would be available to those engines with that valve open.

(3) Operation of any shutoff means may not interfere with the later emergency operation of other equipment such as propeller feathering devices.

(4) Each shutoff must be outside of the engine compartment unless an equal degree of safety is provided with the shutoff inside the compartment.

(5) Not more than one quart of flammable fluid may escape into the engine compartment after engine shutoff. For those installations where the flammable fluid that escapes after shutdown cannot be limited to one quart, it must be demonstrated that this greater amount can be safely contained or drained overboard.

(6) There must be means to guard against inadvertent operation of each shutoff means, and to make it possible for the crew to reopen the shutoff means in flight after it has been closed.

(b) Turbine engine installations need not have an engine oil system shutoff if—

(1) The oil tank is integral with, or mounted on, the engine; and

(2) All oil system components external to the engine are fireproof or located in areas not subject to engine fire conditions.

(c) Power operated valves must have means to indicate to the flight crew when the valve has reached the selected position and must be designed so that the valve will not move from the selected position under vibration conditions likely to exist at the valve location.


§ 23.1191 Firewalls.

(a) Each engine, auxiliary power unit, fuel burning heater, and other combustion equipment, must be isolated from the rest of the airplane by firewalls, shrouds, or equivalent means.

(b) Each firewall or shroud must be constructed so that no hazardous quantity of liquid, gas, or flame can pass from the compartment created by the firewall or shroud to other parts of the airplane.

(c) Each opening in the firewall or shroud must be sealed with close fitting, fireproof grommets, bushings, or firewall fittings.

(d) [Reserved]

(e) Each firewall and shroud must be fireproof and protected against corrosion.

(f) Compliance with the criteria for fireproof materials or components must be shown as follows:

(1) The flame to which the materials or components are subjected must be 2,000 ±150 °F.

(2) Sheet materials approximately 10 inches square must be subjected to the flame from a suitable burner.

(3) The flame must be large enough to maintain the required test temperature over an area approximately five inches square.

(g) Firewall materials and fittings must resist flame penetration for at least 15 minutes.

(h) The following materials may be used in firewalls or shrouds without being tested as required by this section:

(1) Stainless steel sheet, 0.015 inch thick.

(2) Mild steel sheet (coated with aluminum or otherwise protected against corrosion) 0.018 inch thick.

(3) Terne plate, 0.018 inch thick.

(4) Monel metal, 0.018 inch thick.

(5) Steel or copper base alloy firewall fittings.
(6) Titanium sheet, 0.016 inch thick. [Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18975, Apr. 9, 1993; 58 FR 27060, May 6, 1993; Amdt. 23–51, 61 FR 5138, Feb. 9, 1996]

§ 23.1192 Engine accessory compartment diaphragm.

For aircooled radial engines, the engine power section and all portions of the exhaust system must be isolated from the engine accessory compartment by a diaphragm that meets the firewall requirements of §23.1191. [Amdt. 23–14, 38 FR 31823, Nov. 19, 1973]

§ 23.1193 Cowling and nacelle.

(a) Each cowling must be constructed and supported so that it can resist any vibration, inertia, and air loads to which it may be subjected in operation.

(b) There must be means for rapid and complete drainage of each part of the cowling in the normal ground and flight attitudes. Drain operation may be shown by test, analysis, or both, to ensure that under normal aerodynamic pressure distribution expected in service each drain will operate as designed. No drain may discharge where it will cause a fire hazard.

(c) Cowling must be at least fire resistant.

(d) Each part behind an opening in the engine compartment cowling must be at least fire resistant for a distance of at least 24 inches aft of the opening.

(e) Each part of the cowling subjected to high temperatures due to its nearness to exhaust system ports or exhaust gas impingement, must be fire proof.

(f) Each nacelle of a multiengine airplane with supercharged engines must be designed and constructed so that with the landing gear retracted, a fire in the engine compartment will not burn through a cowling or nacelle and enter a nacelle area other than the engine compartment.

(g) In addition, for commuter category airplanes, the airplane must be designed so that no fire originating in any engine compartment can enter, either through openings or by burn-through, any other region where it would create additional hazards.

§ 23.1195 Fire extinguishing systems.

(a) For commuter category airplanes, fire extinguishing systems must be installed and compliance shown with the following:

(1) Except for combustor, turbine, and tailpipe sections of turbine-engine installations that contain lines or components carrying flammable fluids or gases for which a fire originating in any engine compartment can enter, either through openings or by burn-through, any other region where it would create additional hazards.

(b) If an auxiliary power unit is installed in any airplane certificated to this part, that auxiliary power unit compartment must be served by a fire extinguishing system meeting the requirements of paragraph (a)(2) of this section.

[EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75759, Dec. 2, 2011, §23.1193 was amended by revising paragraph (g), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1193 Cowling and nacelle.

| * | * | * | * | * |

(g) In addition, for all airplanes with engine(s) embedded in the fuselage or in pylons on the aft fuselage, the airplane must be designed so that no fire originating in any engine compartment can enter, either through openings or by burn-through, any other region where it would create additional hazards.

§ 23.1195 Fire extinguishing systems.

(a) For commuter category airplanes, fire extinguishing systems must be installed and compliance shown with the following:

(1) Except for combustor, turbine, and tailpipe sections of turbine-engine installations that contain lines or components carrying flammable fluids or gases for which a fire originating in these sections is shown to be controllable, a fire extinguisher system must serve each engine compartment:

(2) The fire extinguishing system, the quantity of the extinguishing agent, the rate of discharge, and the discharge distribution must be adequate to extinguish fires. An individual “one shot” system may be used.

(3) The fire extinguishing system for a nacelle must be able to simultaneously protect each compartment of the nacelle for which protection is provided.

(b) If an auxiliary power unit is installed in any airplane certificated to this part, that auxiliary power unit compartment must be served by a fire extinguishing system meeting the requirements of paragraph (a)(2) of this section.

§ 23.1195 Fire extinguishing systems.

(a) For all airplanes with engine(s) embedded in the fuselage or in pylons on the aft fuselage, fire extinguishing systems must be installed and compliance shown with the following:

(2) The fire extinguishing system, the quantity of the extinguishing agent, the rate of discharge, and the discharge distribution must be adequate to extinguish fires. An individual “one shot” system may be used, except for engine(s) embedded in the fuselage, where a “two shot” system is required.

§ 23.1197 Fire extinguishing agents.

For commuter category airplanes, the following applies:

(a) Fire extinguishing agents must—

(1) Be capable of extinguishing flames emanating from any burning of fluids or other combustible materials in the area protected by the fire extinguishing system; and

(2) Have thermal stability over the temperature range likely to be experienced in the compartment in which they are stored.

(b) If any toxic extinguishing agent is used, provisions must be made to prevent harmful concentrations of fluid or fluid vapors (from leakage during normal operation of the airplane or as a result of discharging the fire extinguisher on the ground or in flight) from entering any personnel compartment, even though a defect may exist in the extinguishing system. This must be shown by test except for built-in carbon dioxide fuselage compartment fire extinguishing systems for which—

(1) Five pounds or less of carbon dioxide will be discharged, under established fire control procedures, into any fuselage compartment; or

(2) Protective breathing equipment is available for each flight crewmember on flight deck duty.

[Amdt. 23–34, 52 FR 1833, Jan. 15, 1987]

§ 23.1197 Fire extinguishing agents.

For commuter category airplanes, the following applies:

(a) Each extinguishing agent container must have a pressure relief to prevent bursting of the container by excessive internal pressures.

(b) The discharge end of each discharge line from a pressure relief connection must be located so that discharge of the fire extinguishing agent would not damage the airplane. The line must also be located or protected to prevent clogging caused by ice or other foreign matter.

(c) A means must be provided for each fire extinguishing agent container to indicate that the container has discharged or that the charging pressure is below the established minimum necessary for proper functioning.

(d) The temperature of each container must be maintained, under intended operating conditions, to prevent the pressure in the container from—

(1) Falling below that necessary to provide an adequate rate of discharge; or

(2) Rising high enough to cause premature discharge.

(e) If a pyrotechnic capsule is used to discharge the extinguishing agent, each container must be installed so that temperature conditions will not cause hazardous deterioration of the pyrotechnic capsule.

§ 23.1199 Extinguishing agent containers.
For all airplanes with engine(s) embedded in the fuselage or in pylons on the aft fuselage the following applies:

* * * * *

§ 23.1201 Fire extinguishing systems materials.
For commuter category airplanes, the following apply:
(a) No material in any fire extinguishing system may react chemically with any extinguishing agent so as to create a hazard.
(b) Each system component in an engine compartment must be fireproof.

[Amdt. 23–34, 52 FR 1833, Jan. 15, 1987; 52 FR 7262, Mar. 9, 1987]

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75760, Dec. 2, 2011, §23.1201 was amended by revising the introductory text, effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1201 Fire extinguishing systems materials.
For all airplanes with engine(s) embedded in the fuselage or in pylons on the aft fuselage the following applies:

* * * * *

§ 23.1203 Fire detector system.
(a) There must be means that ensure the prompt detection of a fire in—
(1) An engine compartment of—
(ii) Multiengine turbine powered airplanes;
(iii) Multiengine reciprocating engine powered airplanes incorporating turbochargers;
(iv) Airplanes with engine(s) located where they are not readily visible from the cockpit; and
(iv) All commuter category airplanes.
(2) The auxiliary power unit compartment of any airplane incorporating an auxiliary power unit.
(b) Each fire detector must be constructed and installed to withstand the vibration, inertia, and other loads to which it may be subjected in operation.
(c) No fire detector may be affected by any oil, water, other fluids, or fumes that might be present.
(d) There must be means to allow the crew to check, in flight, the functioning of each fire detector electric circuit.
(e) Wiring and other components of each fire detector system in a designated fire zone must be at least fire resistant.


Subpart F—Equipment

§ 23.1301 Function and installation.
Each item of installed equipment must—
(a) Be of a kind and design appropriate to its intended function.
(b) Be labeled as to its identification, function, or operating limitations, or any applicable combination of these factors;
(c) Be installed according to limitations specified for that equipment; and
(d) Function properly when installed.

[Amdt. 23–20, 42 FR 36968, July 18, 1977]

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75760, Dec. 2, 2011, §23.1301 was amended by revising paragraphs (b) and (c) and by removing paragraph (d), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1301 Function and installation.

* * * * *

§ 23.1303 Flight and navigation instruments.
The following are the minimum required flight and navigation instruments:
(a) An airspeed indicator.
(b) An altimeter.
(c) A direction indicator (non-stabilized magnetic compass).
(d) For reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight and turbine engine
powered airplanes, a free air temperature indicator or an air-temperature indicator which provides indications that are convertible to free-air.

(e) A speed warning device for—

(1) Turbine engine powered airplanes; and

(2) Other airplanes for which VMO/MMO and Vn/MD are established under §§23.335(b)(4) and 23.1505(c) if VMO/MMO is greater than 0.8 Vn/MD.

The speed warning device must give effective aural warning (differing distinctively from aural warnings used for other purposes) to the pilots whenever the speed exceeds VMO plus 6 knots or MMO +0.01. The upper limit of the production tolerance for the warning device may not exceed the prescribed warning speed. The lower limit of the warning device must be set to minimize nuisance warning;

(f) When an attitude display is installed, the instrument design must not provide any means, accessible to the flightcrew, of adjusting the relative positions of the attitude reference symbol and the horizon line beyond that necessary for parallax correction.

(g) In addition, for commuter category airplanes:

(1) If airspeed limitations vary with altitude, the airspeed indicator must have a maximum allowable airspeed indicator showing the variation of VMO with altitude.

(2) The altimeter must be a sensitive type.

(3) Having a passenger seating configuration of 10 or more, excluding the pilot’s seats and that are approved for IFR operations, a third attitude instrument must be provided that:

(i) Is powered from a source independent of the electrical generating system;

(ii) Continues reliable operation for a minimum of 30 minutes after total failure of the electrical generating system;

(iii) Operates independently of any other attitude indicating system;

(iv) Is operative without selection after total failure of the electrical generating system;

(v) Is located on the instrument panel in a position acceptable to the Administrator that will make it plainly visible to and usable by any pilot at the pilot’s station; and

(vi) Is appropriately lighted during all phases of operation.

Effect Date Note: By Amdt. 23–62, 76 FR 75760, Dec. 2, 2011, §23.1303 was amended by revising paragraph (c), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1303 Flight and navigation instruments.

* * * * *

(c) A magnetic direction indicator.

* * * * *

§ 23.1305 Powerplant instruments.

The following are required powerplant instruments:

(a) For all airplanes. (1) A fuel quantity indicator for each fuel tank, installed in accordance with §23.1337(b).

(2) An oil pressure indicator for each engine.

(3) An oil temperature indicator for each engine.

(4) For each pump-fed engine, a means:

(i) That continuously indicates, to the pilot, the fuel pressure or fuel flow; or

(ii) That continuously indicates, to the pilot, the fuel pressure or fuel flow; or
Federal Aviation Administration, DOT

§ 23.1306

(i) That continuously monitors the fuel system and warns the pilot of any fuel flow trend that could lead to engine failure.

(5) A manifold pressure indicator for each altitude engine and for each engine with a controllable propeller.

(6) For each turbocharger installation:
   (i) If limitations are established for either carburetor (or manifold) air inlet temperature or exhaust gas or turbocharger turbine inlet temperature, indicators must be furnished for each temperature for which the limitation is established unless it is shown that the limitation will not be exceeded in all intended operations.
   (ii) If its oil system is separate from the engine oil system, oil pressure and oil temperature indicators must be provided.

(7) A coolant temperature indicator for each liquid-cooled engine.

(c) For turbine engine-powered airplanes. In addition to the powerplant instruments required by paragraph (a) of this section, the following powerplant instruments are required:
   (1) A gas temperature indicator for each engine.
   (2) A fuel flowmeter indicator for each engine.
   (3) A fuel low pressure warning means for each engine.
   (4) A fuel low level warning means for any fuel tank that should not be depleted of fuel in normal operations.
   (5) A tachometer indicator (to indicate the speed of the rotors with established limiting speeds) for each engine.
   (6) An oil low pressure warning means for each engine.
   (7) An indicating means to indicate the functioning of the powerplant ice protection system for each engine.
   (8) For each engine, an indicating means for the fuel strainer or filter required by §23.997 to indicate the occurrence of contamination of the strainer or filter before it reaches the capacity established in accordance with §23.997(d).
   (9) For each engine, a warning means for the oil strainer or filter required by §23.1019, if it has no bypass, to warn the pilot of the occurrence of contamination of the strainer or filter screen before it reaches the capacity established in accordance with §23.1019(a)(5).
   (10) An indicating means to indicate the functioning of any heater used to prevent ice clogging of fuel system components.

(d) For turbojet/turbofan engine-powered airplanes. In addition to the powerplant instruments required by paragraphs (a) and (c) of this section, the following powerplant instruments are required:
   (1) For each engine, an indicator to indicate thrust or to indicate a parameter that can be related to thrust, including a free air temperature indicator if needed for this purpose.
   (2) For each engine, a position indicating means to indicate to the flight crew when the thrust reverser, if installed, is in the reverse thrust position.

(e) For turbopropeller-powered airplanes. In addition to the powerplant instruments required by paragraphs (a) and (c) of this section, the following powerplant instruments are required:
   (1) A torque indicator for each engine.
   (2) A position indicating means to indicate to the flight crew when the propeller blade angle is below the flight low pitch position, for each propeller, unless it can be shown that such occurrence is highly improbable.

§ 23.1306 Electrical and electronic system lightning protection.

(a) Each electrical and electronic system that performs a function, for which failure would prevent the continued safe flight and landing of the airplane, must be designed and installed so that—
   (1) The function is not adversely affected during and after the time the airplane is exposed to lightning; and
   (2) The system automatically recovers normal operation of that function in a timely manner after the airplane is exposed to lightning.

(b) For airplanes approved for instrument flight rules operation, each electrical and electronic system that performs a function, for which failure
§ 23.1307 Miscellaneous equipment.

The equipment necessary for an airplane to operate at the maximum operating altitude and in the kinds of operation and meteorological conditions for which certification is requested and is approved in accordance with § 23.1559 must be included in the type design.


§ 23.1308 High-intensity Radiated Fields (HIRF) Protection.

(a) Except as provided in paragraph (d) of this section, each electrical and electronic system that performs a function whose failure would prevent the continued safe flight and landing of the airplane must be designed and installed so that—

(1) The function is not adversely affected during and after the time the airplane is exposed to HIRF environment I, as described in appendix J to this part;

(2) The system automatically recovers normal operation of that function, in a timely manner, after the airplane is exposed to HIRF environment I, as described in appendix J to this part, unless the system’s recovery conflicts with other operational or functional requirements of the system; and

(3) The system is not adversely affected during and after the time the airplane is exposed to HIRF environment II, as described in appendix J to this part.

(b) Each electrical and electronic system that performs a function whose failure would significantly reduce the capability of the airplane or the ability of the flightcrew to respond to an adverse operating condition must be designed and installed so the system is not adversely affected when the equipment providing the function is exposed to equipment HIRF test level 1 or 2, as described in appendix J to this part.

(c) Each electrical and electronic system that performs a function whose failure would reduce the capability of the airplane or the ability of the flightcrew to respond to an adverse operating condition must be designed and installed so the system is not adversely affected when the equipment providing the function is exposed to equipment HIRF test level 3, as described in appendix J to this part.

(d) Before December 1, 2012, an electrical or electronic system that performs a function whose failure would prevent the continued safe flight and landing of an airplane may be designed and installed without meeting the provisions of paragraph (a) provided—

(1) The system has previously been shown to comply with special conditions for HIRF, prescribed under § 21.16, issued before December 1, 2007;

(2) The HIRF immunity characteristics of the system have not changed since compliance with the special conditions was demonstrated; and

(3) The data used to demonstrate compliance with the special conditions is provided.


§ 23.1309 Equipment, systems, and installations.

(a) Each item of equipment, each system, and each installation:

(1) When performing its intended function, may not adversely affect the response, operation, or accuracy of any—

(i) Equipment essential to safe operation; or

(ii) Other equipment unless there is a means to inform the pilot of the effect.

(2) In a single-engine airplane, must be designed to minimize hazards to the airplane in the event of a probable malfunction or failure.

(3) In a multiengine airplane, must be designed to prevent hazards to the airplane in the event of a probable malfunction or failure.

(b) Each electrical and electronic system that performs a function whose failure would significantly reduce the capability of the airplane or the ability of the flightcrew to respond to an adverse operating condition must be designed and installed so the system is not adversely affected when the equipment providing the function is exposed to equipment HIRF test level 1 or 2, as described in appendix J to this part.

(c) Each electrical and electronic system that performs a function whose failure would reduce the capability of the airplane or the ability of the flightcrew to respond to an adverse operating condition must be designed and installed so the system is not adversely affected when the equipment providing the function is exposed to equipment HIRF test level 3, as described in appendix J to this part.

(d) Before December 1, 2012, an electrical or electronic system that performs a function whose failure would prevent the continued safe flight and landing of an airplane may be designed and installed without meeting the provisions of paragraph (a) provided—

(1) The system has previously been shown to comply with special conditions for HIRF, prescribed under § 21.16, issued before December 1, 2007;

(2) The HIRF immunity characteristics of the system have not changed since compliance with the special conditions was demonstrated; and

(3) The data used to demonstrate compliance with the special conditions is provided.

(b) The design of each item of equipment, each system, and each installation must be examined separately and in relationship to other airplane systems and installations to determine if the airplane is dependent upon its function for continued safe flight and landing and, for airplanes not limited to VFR conditions, if failure of a system would significantly reduce the capability of the airplane or the ability of the crew to cope with adverse operating conditions. Each item of equipment, each system, and each installation identified by this examination as one upon which the airplane is dependent for proper functioning to ensure continued safe flight and landing, or whose failure would significantly reduce the capability of the airplane or the ability of the crew to cope with adverse operating conditions, must be designed to comply with the following additional requirements:

(1) It must perform its intended function under any foreseeable operating condition.

(2) When systems and associated components are considered separately and in relation to other systems—
   (i) The occurrence of any failure condition that would prevent the continued safe flight and landing of the airplane must be extremely improbable; and
   (ii) The occurrence of any other failure condition that would significantly reduce the capability of the airplane or the ability of the crew to cope with adverse operating conditions must be improbable.

(3) Warning information must be provided to alert the crew to unsafe system operating conditions and to enable them to take appropriate corrective action. Systems, controls, and associated monitoring and warning means must be designed to minimize crew errors that could create additional hazards.

(4) Compliance with the requirements of paragraph (b)(2) of this section may be shown by analysis and, where necessary, by appropriate ground, flight, or simulator tests. The analysis must consider—
   (i) Possible modes of failure, including malfunctions and damage from external sources;
   (ii) The probability of multiple failures, and the probability of undetected faults;
   (iii) The resulting effects on the airplane and occupants, considering the stage of flight and operating conditions; and
   (iv) The crew warning cues, corrective action required, and the crew’s capability of determining faults.

(c) Each item of equipment, each system, and each installation whose functioning is required by this chapter and that requires a power supply is an “essential load” on the power supply. The power sources and the system must be able to supply the following power loads in probable operating combinations and for probable durations:

(1) Loads connected to the power distribution system with the system functioning normally.

(2) Essential loads after failure of—
   (i) Any one engine on two-engine airplanes; or
   (ii) Any two engines on an airplane with three or more engines; or
   (iii) Any power converter or energy storage device.

(3) Essential loads for which an alternate source of power is required, as applicable, by the operating rules of this chapter, after any failure or malfunction in any one power supply system, distribution system, or other utilization system.

(d) In determining compliance with paragraph (c)(2) of this section, the power loads may be assumed to be reduced under a monitoring procedure consistent with safety in the kinds of operations authorized. Loads not required in controlled flight need not be considered for the two-engine-inoperative condition on airplanes with three or more engines.

(e) In showing compliance with this section with regard to the electrical power system and to equipment design and installation, critical environmental and atmospheric conditions, including radio frequency energy and the effects (both direct and indirect) of lightning strikes, must be considered. For electrical generation, distribution, and utilization equipment required by or used in complying with this chapter, the ability to provide continuous, safe service under foreseeable environmental
§ 23.1310  Power source capacity and distribution.

(a) Each installation whose functioning is required for type certification or under operating rules and that requires a power supply is an “essential load” on the power supply. The power sources and the system must be able to supply the following power loads in probable operating combinations and for probable durations:

(1) Loads connected to the system with the system functioning normally.

(2) Essential loads, after failure of any one prime mover, power converter, or energy storage device.

(3) Essential loads after failure of—

(i) Any one engine on two-engine airplanes; and

(ii) Any two engines on airplanes with three or more engines.

(4) Essential loads for which an alternate source of power is required, after any failure or malfunction in any one power supply system, distribution system, or other utilization system.

(b) In determining compliance with paragraphs (a)(2) and (3) of this section, the power loads may be assumed to be reduced under a monitoring procedure consistent with safety in the kinds of operation authorized. Loads not required in controlled flight need not be considered for the two-engine-inoperative condition on airplanes with three or more engines.

[76 FR 75760, Dec. 2, 2011]  


§ 23.1310

conditions may be shown by environmental tests, design analysis, or reference to previous comparable service experience on other airplanes.

(f) As used in this section, “system” refers to all pneumatic systems, fluid systems, electrical systems, mechanical systems, and powerplant systems included in the airplane design, except for the following:

(1) Powerplant systems provided as part of the certificated engine.

(2) The flight structure (such a wing, empennage, control surfaces and their systems, the fuselage, engine mounting, and landing gear and their related primary attachments) whose requirements are specific in subparts C and D of this part.

[76 FR 75760, Dec. 2, 2011]

§ 23.1311 Electronic display instrument systems.

(a) Electronic display indicators, including those with features that make isolation and independence between powerplant instrument systems impractical, must:

(1) Meet the arrangement and visibility requirements of §23.1321.

(2) Be easily legible under all lighting conditions encountered in the cockpit, including direct sunlight, considering the expected electronic display brightness level at the end of an electronic display indicator’s useful life. Specific limitations on display system useful life must be contained in the Instructions for Continued Airworthiness required by §23.1529.

(3) Not inhibit the primary display of attitude, airspeed, altitude, or powerplant parameters needed by any pilot to set power within established limitations, in any normal mode of operation.

(4) Not inhibit the primary display of engine parameters needed by any pilot to properly set or monitor powerplant limitations during the engine starting mode of operation.

(5) Have an independent magnetic direction indicator and either an independent secondary mechanical altimeter, airspeed indicator, and attitude instrument or individual electronic display indicators for the attitude, airspeed, and attitude that are independent from the airplane’s primary electrical power system. These secondary instruments may be installed in panel positions that are displaced from the primary positions specified by §23.1321(d), but must be located where they meet the pilot’s visibility requirements of §23.1321(a).

(6) Incorporate sensory cues for the pilot that are equivalent to those in the instrument being replaced by the electronic display indicators.

(7) Incorporate visual displays of instrument markings, required by §§23.1541 through 23.1553, or visual displays that alert the pilot to abnormal operational values or approaches to established limitation values, for each parameter required to be displayed by this part.

(b) The electronic display indicators, including their systems and installations, and considering other airplane systems, must be designed so that one display of information essential for continued safe flight and landing will remain available to the crew, without need for immediate action by any pilot for continued safe operation, after any single failure or probable combination of failures.

(c) As used in this section, “instrument” includes devices that are physically contained in one unit, and devices that are composed of two or more physically separate units or components connected together (such as a remote indicating gyroscopic direction indicator that includes a magnetic sensing element, a gyroscopic unit, an amplifier, and an indicator connected together). As used in this section, “primary” display refers to the display of a parameter that is located in the instrument panel such that the pilot looks at it first when wanting to view that parameter.

[Doc. No. 27806, 61 FR 5168, Feb. 9, 1996]

EFFECTIVE DATE NOTE:By Amdt. 23–62, 76 FR 75760, Dec. 2, 2011, §23.1311 was amended by revising paragraphs (a)(5), (a)(6), (a)(7), and paragraph (b), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1311 Electronic display instrument systems.

(a) * * *

(5) For certification for Instrument Flight Rules (IFR) operations, have an independent magnetic direction indicator and either an independent secondary mechanical altimeter, airspeed indicator, and attitude instrument or an electronic display parameters for the altitude, airspeed, and attitude that are independent from the airplane’s primary electrical power system. These secondary instruments may be installed in panel positions that are displaced from the primary positions specified by §23.1321(d), but must be located where they meet the pilot’s visibility requirements of §23.1321(a).

(6) Incorporate sensory cues that provide a quick glance sense of rate and, where appropriate, trend information to the parameter being displayed to the pilot.

(7) Incorporate equivalent visual displays of the instrument markings required by §§23.1541 through 23.1553, or visual displays that alert the pilot to abnormal operational
values or approaches to established limitation values, for each parameter required to be displayed by this part.

(b) The electronic display indicators, including their systems and installations, and considering other airplane systems, must be designed so that one display of information essential for continued safe flight and landing will be available within one second to the crew by a single pilot action or by automatic means for continued safe operation, after any single failure or probable combination of failures.

§ 23.1321 Arrangement and visibility.

(a) Each flight, navigation, and powerplant instrument for use by any required pilot during takeoff, initial climb, final approach, and landing must be located so that any pilot seated at the controls can monitor the airplane’s flight path and these instruments with minimum head and eye movement. The powerplant instruments for these flight conditions are those needed to set power within powerplant limitations.

(b) For each multiengine airplane, identical powerplant instruments must be located so as to prevent confusion as to which engine each instrument relates.

(c) Instrument panel vibration may not damage, or impair the accuracy of, any instrument.

(d) For each airplane, the flight instruments required by §23.1303, and, as applicable, by the operating rules of this chapter, must be grouped on the instrument panel and centered as nearly as practicable about the vertical plane of each required pilot’s forward vision. In addition:

(1) The instrument that most effectively indicates the attitude must be on the panel in the top center position;

(2) The instrument that most effectively indicates airspeed must be adjacent to and directly below the instrument in the top center position;

(3) The instrument that most effectively indicates altitude must be adjacent to and directly below the instrument in the top center position;

(4) The instrument that most effectively indicates direction of flight, other than the magnetic direction indicator required by §23.1303(c), must be adjacent to and directly below the instrument in the top center position; and

(5) Electronic display indicators may be used for compliance with paragraphs (d)(1) through (d)(4) of this section when such displays comply with requirements in §23.1311.

(e) If a visual indicator is provided to indicate malfunction of an instrument, it must be effective under all probable cockpit lighting conditions.


§ 23.1322 Warning, caution, and advisory lights.

If warning, caution, or advisory lights are installed in the cockpit, they must, unless otherwise approved by the Administrator, be—

(a) Red, for warning lights (lights indicating a hazard which may require immediate corrective action);

(b) Amber, for caution lights (lights indicating the possible need for future corrective action);

(c) Green, for safe operation lights; and

(d) Any other color, including white, for lights not described in paragraphs (a) through (c) of this section, provided the color differs sufficiently from the colors prescribed in paragraphs (a) through (c) of this section to avoid possible confusion.

(e) Effective under all probable cockpit lighting conditions.

[Amdt. 23–17, 41 FR 55465, Dec. 20, 1976, as amended by Amdt. 23–43, 58 FR 18976, Apr. 9, 1993]

§ 23.1323 Airspeed indicating system.

(a) Each airspeed indicating instrument must be calibrated to indicate true airspeed (at sea level with a standard atmosphere) with a minimum practicable instrument calibration error when the corresponding pitot and static pressures are applied.

(b) Each airspeed system must be calibrated in flight to determine the system error. The system error, including position error, but excluding the
airspeed indicator instrument calibration error, may not exceed three percent of the calibrated airspeed or five knots, whichever is greater, throughout the following speed ranges:

(1) $1.3 \, V_{SI}$ to $V_{MO}/$ $M_{MO}$ or $V_{NE}$, whichever is appropriate with flaps retracted.

(2) $1.3 \, V_{SI}$ to $V_{WE}$ with flaps extended.

(c) The design and installation of each airspeed indicating system must provide positive drainage of moisture from the pitot static plumbing.

(d) If certification for instrument flight rules or flight in icing conditions is requested, each airspeed system must have a heated pitot tube or an equivalent means of preventing malfunction due to icing.

(e) In addition, for commuter category airplanes, the airspeed indicating system must be calibrated to determine the system error during the accelerate-takeoff ground run. The ground run calibration must be obtained between $0.8$ of the minimum value of $V_J$, and $1.2$ times the maximum value of $V_J$ considering the approved ranges of altitude and weight. The ground run calibration must be determined assuming an engine failure at the minimum value of $V_J$.

(f) For commuter category airplanes, where duplicate airspeed indicators are required, their respective pitot tubes must be far enough apart to avoid damage to both tubes in a collision with a bird.


Effective Date Note: By Amdt. 23–62, 76 FR 75761, Dec. 2, 2011, §23.1323 was amended by revising paragraph (e), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1325 Airspeed indicating system.

(a) Each instrument provided with static pressure case connections must be so vented that the influence of airplane speed, the opening and closing of windows, airflow variations, moisture, or other foreign matter will least affect the accuracy of the instruments except as noted in paragraph (b)(3) of this section.

(b) If a static pressure system is necessary for the functioning of instruments, systems, or devices, it must comply with the provisions of paragraphs (b)(1) through (3) of this section.

(1) The design and installation of a static pressure system must be such that—

(i) Positive drainage of moisture is provided;

(ii) Chafing of the tubing, and excessive distortion or restriction at bends in the tubing, is avoided; and

(iii) The materials used are durable, suitable for the purpose intended, and protected against corrosion.

(ii) A proof test must be conducted to demonstrate the integrity of the static pressure system in the following manner:

(i) Unpressurized airplanes. Evacuate the static pressure system to a pressure differential of approximately 1 inch of mercury or to a reading on the altimeter, 1,000 feet above the aircraft elevation at the time of the test. Without additional pumping for a period of 1 minute, the loss of indicated altitude must not exceed 100 feet on the altimeter.

(ii) Pressurized airplanes. Evacuate the static pressure system until a pressure differential equivalent to the maximum cabin pressure differential for which the airplane is type certificated is achieved. Without additional pumping for a period of 1 minute, the loss of indicated altitude must not exceed 2 percent of the equivalent altitude of
§ 23.1326 Pitot heat indication systems.

If a flight instrument pitot heating system is installed to meet the requirements specified in §23.1323(d), an indication system must be provided to indicate to the flight crew when that pitot heating system is not operating. The indication system must comply with the following requirements:

(a) The indication provided must incorporate an amber light that is in clear view of a flightcrew member.

(b) The indication provided must be designed to alert the flight crew if either of the following conditions exist:

(1) The pitot heating system is switched “off.”

(2) The pitot heating system is switched “on” and any pitot tube heating element is inoperative.

§ 23.1327 Magnetic direction indicator.

(a) Except as provided in paragraph (b) of this section—

(1) Each magnetic direction indicator must be installed so that its accuracy is not excessively affected by the airplane’s vibration or magnetic fields; and

(2) The compensated installation may not have a deviation in level flight, greater than ten degrees on any heading.

(b) A magnetic nonstabilized direction indicator may deviate more than ten degrees due to the operation of electrically powered systems such as electrically heated windshields if either a magnetic stabilized direction indicator, which does not have a deviation in level flight greater than ten degrees on any heading, or a gyroscopic
direction indicator, is installed. Deviations of a magnetic nonstabilized direction indicator of more than 10 degrees must be placarded in accordance with §23.1547(e).

[Amdt. 23–20, 42 FR 36969, July 18, 1977]

§ 23.1329 Automatic pilot system.

If an automatic pilot system is installed, it must meet the following:

(a) Each system must be designed so that the automatic pilot can—

1. Be quickly and positively disengaged by the pilots to prevent it from interfering with their control of the airplane; or

2. Be sufficiently overpowered by one pilot to let him control the airplane.

(b) If the provisions of paragraph (a)(1) of this section are applied, the quick release (emergency) control must be located on the control wheel (both control wheels if the airplane can be operated from either pilot seat) on the side opposite the throttles, or on the stick control, (both stick controls, if the airplane can be operated from either pilot seat) such that it can be operated without moving the hand from its normal position on the control.

(c) Unless there is automatic synchronization, each system must have a means to readily indicate to the pilot the alignment of the actuating device in relation to the control system it operates.

(d) Each manually operated control for the system operation must be readily accessible to the pilot. Each control must operate in the same plane and sense of motion as specified in §23.779 for cockpit controls. The direction of motion must be plainly indicated on or near each control.

(e) Each system must be designed and adjusted so that, within the range of adjustment available to the pilot, it cannot produce hazardous loads on the airplane or create hazardous deviations in the flight path, under any flight condition appropriate to its use, either during normal operation or in the event of a malfunction, assuming that corrective action begins within a reasonable period of time.

(f) Each system must be designed so that a single malfunction will not produce a hardover signal in more than one control axis. If the automatic pilot integrates signals from auxiliary controls or furnishes signals for operation of other equipment, positive interlocks and sequencing of engagement to prevent improper operation are required.

(g) There must be protection against adverse interaction of integrated components, resulting from a malfunction.

(h) If the automatic pilot system can be coupled to airborne navigation equipment, means must be provided to indicate to the flight crew the current mode of operation. Selector switch position is not acceptable as a means of indication.


§ 23.1331 Instruments using a power source.

For each instrument that uses a power source, the following apply:

(a) Each instrument must have an integral visual power annunciator or separate power indicator to indicate when power is not adequate to sustain proper instrument performance. If a separate indicator is used, it must be located so that the pilot using the instruments can monitor the indicator with minimum head and eye movement. The power must be sensed at or near the point where it enters the instrument.

(b) The installation and power supply systems must be designed so that—

1. The failure of one instrument will not interfere with the proper supply of energy to the remaining instrument; and

2. The failure of the energy supply from one source will not interfere with the proper supply of energy from any other source.

(c) There must be at least two independent sources of power (not driven by the same engine on multiengine airplanes), and a manual or an automatic means to select each power source.

[Doc. No. 26344, 58 FR 18976, Apr. 9, 1993]
§ 23.1335 Flight director systems.

If a flight director system is installed, means must be provided to indicate to the flight crew its current mode of operation. Selector switch position is not acceptable as a means of indication.

[Amtd. 23–20, 42 FR 36969, July 18, 1977]

§ 23.1337 Powerplant instruments installation.

(a) Instruments and instrument lines.

(1) Each powerplant and auxiliary power unit instrument line must meet the requirements of § 23.993.

(2) Each line carrying flammable fluids under pressure must—

(i) Have restricting orifices or other safety devices at the source of pressure to prevent the escape of excessive fluid if the line fails; and

(ii) Be installed and located so that the escape of fluids would not create a hazard.

(3) Each powerplant and auxiliary power unit instrument that utilizes flammable fluids must be installed and located so that the escape of fluid would not create a hazard.

(b) Fuel quantity indication. There must be a means to indicate to the flight crew members the quantity of usable fuel in each tank during flight. An indicator calibrated in appropriate units and clearly marked to indicate those units must be used. In addition—

(1) Each fuel quantity indicator must be calibrated to read “zero” during level flight when the quantity of fuel remaining in the tank is equal to the unusable fuel supply determined under § 23.959(a);

(2) Each exposed sight gauge used as a fuel quantity indicator must be protected against damage;

(3) Each sight gauge that forms a trap in which water can collect and freeze must have means to allow drainage on the ground;

(4) There must be a means to indicate the amount of usable fuel in each tank when the airplane is on the ground (such as by a stick gauge);

(5) Tanks with interconnected outlets and airspaces may be considered as one tank and need not have separate indicators; and

(6) No fuel quantity indicator is required for an auxiliary tank that is used only to transfer fuel to other tanks if the relative size of the tank, the rate of fuel transfer, and operating instructions are adequate to—

(i) Guard against overflow; and

(ii) Give the flight crew members prompt warning if transfer is not proceeding as planned.

(c) Fuel flowmeter system. If a fuel flowmeter system is installed, each metering component must have a means to by-pass the fuel supply if malfunctioning of that component severely restricts fuel flow.

(d) Oil quantity indicator. There must be a means to indicate the quantity of oil in each tank—

(1) On the ground (such as by a stick gauge); and

(2) In flight, to the flight crew members, if there is an oil transfer system or a reserve oil supply system.


ELECTRICAL SYSTEMS AND EQUIPMENT

§ 23.1351 General.

(a) Electrical system capacity. Each electrical system must be adequate for the intended use. In addition—

(1) Electric power sources, their transmission cables, and their associated control and protective devices, must be able to furnish the required
§ 23.1351 — Power supply systems for airmen:

(a) Source of power. (1) Each load circuit essential for safe operation must be supplied with electric power at the proper voltage to each load circuit essential for safe operation; and

(2) Compliance with paragraph (a)(1) of this section must be shown as follows—

(i) For normal, utility, and acrobatic category airplanes, by an electrical load analysis or by electrical measurements that account for the electrical loads applied to the electrical system in probable combinations and for probable durations; and

(ii) For commuter category airplanes, by an electrical load analysis that accounts for the electrical loads applied to the electrical system in probable combinations and for probable durations.

(b) Function. For each electrical system, the following apply:

(1) Each system, when installed, must be—

(i) Free from hazards in itself, in its method of operation, and in its effects on other parts of the airplane;

(ii) Protected from fuel, oil, water, other detrimental substances, and mechanical damage; and

(iii) So designed that the risk of electrical shock to crew, passengers, and ground personnel is reduced to a minimum.

(2) Electric power sources must function properly when connected in combination or independently.

(3) No failure or malfunction of any electric power source may impair the ability of any remaining source to supply load circuits essential for safe operation.

(4) In addition, for commuter category airplanes, the following apply:

(i) Each system must be designed so that essential load circuits can be supplied in the event of reasonably probable faults or open circuits including faults in heavy current carrying cables;

(ii) A means must be accessible in flight to the flight crewmembers for the individual and collective disconnection of the electrical power sources from the system;

(iii) The system must be designed so that voltage and frequency, if applicable, at the terminals of all essential load equipment can be maintained within the limits for which the equipment is designed during any probable operating conditions;

(iv) If two independent sources of electric power for particular equipment or systems are required, their electrical energy supply must be ensured by means such as duplicate electrical equipment, throwover switching, or multichannel or loop circuits separately routed; and

(v) For the purpose of complying with paragraph (b)(5) of this section, the distribution system includes the distribution busses, their associated feeders, and each control and protective device.

(c) Generating system. There must be at least one generator/alternator if the electrical system supplies power to load circuits essential for safe operation. In addition—

(1) Each generator/alternator must be able to deliver its continuous rated power, or such power as is limited by its regulation system.

(2) Generator/alternator voltage control equipment must be able to dependably regulate the generator/alternator output within rated limits.

(3) Automatic means must be provided to prevent damage to any generator/alternator and adverse effects on the airplane electrical system due to reverse current. A means must also be provided to disconnect each generator/alternator from the battery and other generators/alternators.

(4) There must be a means to give immediate warning to the flight crew of a failure of any generator/alternator.

(5) Each generator/alternator must have an overvoltage control designed and installed to prevent damage to the electrical system, or to equipment supplied by the electrical system that could result if that generator/alternator were to develop an overvoltage condition.

(d) Instruments. A means must exist to indicate to appropriate flight crewmembers the electric power system quantities essential for safe operation.

(1) For normal, utility, and acrobatic category airplanes with direct current systems, an ammeter that can be switched into each generator feeder may be used and, if only one generator exists, the ammeter may be in the battery feeder.
§ 23.1353 Storage battery design and installation.

(a) Each storage battery must be designed and installed as prescribed in this section.

(b) Safe cell temperatures and pressures must be maintained during any probable charging and discharging condition. No uncontrolled increase in cell temperature may result when the battery is recharged (after previous complete discharge)—
   (1) At maximum regulated voltage or power;
   (2) During a flight of maximum duration; and
   (3) Under the most adverse cooling condition likely to occur in service.

(c) Compliance with paragraph (b) of this section must be shown by tests unless experience with similar batteries and installations has shown that maintaining safe cell temperatures and pressures presents no problem.

(d) No explosive or toxic gases emitted by any battery in normal operation, or as the result of any probable malfunction in the charging system or battery installation, may accumulate in hazardous quantities within the airplane.

(e) No corrosive fluids or gases that may escape from the battery may damage surrounding structures or adjacent essential equipment.

(f) Each nickel cadmium battery installation capable of being used to start an engine or auxiliary power unit must have provisions to prevent any hazardous effect on structure or essential systems that may be caused by the maximum amount of heat the battery can generate during a short circuit of the battery or of its individual cells.

(g) Nickel cadmium battery installations capable of being used to start an engine or auxiliary power unit must have—
   (1) A system to control the charging rate of the battery automatically so as to prevent battery over heating;
   (2) A battery temperature sensing and over-temperature warning system with a means for disconnecting the battery from its charging source in the event of an over-temperature condition; or
§ 23.1353 Storage battery design and installation.

(h)(1) In the event of a complete loss of the primary electrical power generating system, the battery must be capable of providing electrical power to those loads that are essential to continued safe flight and landing for:

(i) At least 30 minutes for airplanes that are certificated with a maximum altitude of 25,000 feet or less; and

(ii) At least 60 minutes for airplanes that are certificated with a maximum altitude over 25,000 feet.

(2) The time period includes the time to recognize the loss of generated power and to take appropriate load shedding action.

§ 23.1357 Circuit protective devices.

(a) Protective devices, such as fuses or circuit breakers, must be installed in all electrical circuits other than—

(1) Main circuits of starter motors used during starting only; and

(2) Circuits in which no hazard is presented by their omission.

(b) A protective device for a circuit essential to flight safety may not be used to protect any other circuit.

(c) Each resettable circuit protective device (“trip free” device in which the tripping mechanism cannot be over-ridden by the operating control) must be designed so that—

(1) A manual operation is required to restore service after tripping; and

(2) If an overload or circuit fault exists, the device will open the circuit regardless of the position of the operating control.

(d) If the ability to reset a circuit breaker or replace a fuse is essential to safety in flight, that circuit breaker or fuse must be so located and identified that it can be readily reset or replaced in flight.

(e) For fuses identified as replaceable in flight—

(1) There must be one spare of each rating or 50 percent spare fuses of each rating, whichever is greater; and

(2) The spare fuse(s) must be readily accessible to any required pilot.

§ 23.1359 Electrical system fire protection.

(a) Each component of the electrical system must meet the applicable fire protection requirements of §§ 23.863 and 23.1182.

(b) Electrical cables, terminals, and equipment in designated fire zones that are used during emergency procedures must be fire-resistant.

(c) Insulation on electrical wire and electrical cable must be self-extinguishing when tested at an angle of 60 degrees in accordance with the applicable portions of appendix F of this part, or other approved equivalent methods. The average burn length must not exceed 3 inches (76 mm) and the average flame time after removal of the flame source must not exceed 30 seconds. Drippings from the test specimen must not continue to flame for more than an average of 3 seconds after falling.

§ 23.1361 Master switch arrangement.

(a) There must be a master switch arrangement to allow ready disconnection of each electric power source from power distribution systems, except as provided in paragraph (b) of this section. The point of disconnection must be adjacent to the sources controlled.
§ 23.1365 Electric cables and equipment.

(a) Each electric connecting cable must be of adequate capacity.

(b) Any equipment that is associated with any electrical cable installation and that would overheat in the event of circuit overload or fault must be flame resistant. That equipment and the electrical cables must not emit dangerous quantities of toxic fumes.

(c) Main power cables (including generator cables) in the fuselage must be designed to allow a reasonable degree of deformation and stretching without failure and must—

(1) Be separated from flammable fluid lines; or

(2) Be shrouded by means of electrically insulated flexible conduit, or equivalent, which is in addition to the normal cable insulation.

(d) Means of identification must be provided for electrical cables, terminals, and connectors.

(e) Electrical cables must be installed such that the risk of mechanical damage and/or damage caused by fluids, vapors, or sources of heat, is minimized.

(f) Where a cable cannot be protected by a circuit protection device or other overload protection, it must not cause a fire hazard under fault conditions.

§ 23.1367 Switches.

Each switch must be—

(a) Able to carry its rated current;

(b) Constructed with enough distance or insulating material between current carrying parts and the housing so that vibration in flight will not cause shorting;

(c) Accessible to appropriate flight crewmembers; and

(d) Labeled as to operation and the circuit controlled.

§ 23.1381 Instrument lights.

The instrument lights must—

(a) Make each instrument and control easily readable and discernible;

(b) Be installed so that their direct rays, and rays reflected from the windshield or other surface, are shielded from the pilot's eyes; and

(c) Have enough distance or insulating material between current carrying parts and the housing so that vibration in flight will not cause shorting.

A cabin dome light is not an instrument light.

§ 23.1383 Taxi and landing lights.

Each taxi and landing light must be designed and installed so that:

(a) No dangerous glare is visible to the pilots.

(b) The pilot is not seriously affected by halation.

(c) It provides enough light for night operations.
§ 23.1385 Position light system installation.

(a) General. Each part of each position light system must meet the applicable requirements of this section and each system as a whole must meet the requirements of §§ 23.1387 through 23.1397.

(b) Left and right position lights. Left and right position lights must consist of a red and a green light spaced laterally as far apart as practicable and installed on the airplane such that, with the airplane in the normal flying position, the red light is on the left side and the green light is on the right side.

(c) Rear position light. The rear position light must be a white light mounted as far aft as practicable on the tail or on each wing tip.

(d) Light covers and color filters. Each light cover or color filter must be at least flame resistant and may not change color or shape or lose any appreciable light transmission during normal use.

§ 23.1387 Position light system dihedral angles.

(a) Except as provided in paragraph (e) of this section, each position light must, as installed, show unbroken light within the dihedral angles described in this section.

(b) Dihedral angle $L$ (left) is formed by two intersecting vertical planes, the first parallel to the longitudinal axis of the airplane, and the other at 110 degrees to the left of the first, as viewed when looking forward along the longitudinal axis.

(c) Dihedral angle $R$ (right) is formed by two intersecting vertical planes, the first parallel to the longitudinal axis of the airplane, and the other at 110 degrees to the right of the first, as viewed when looking forward along the longitudinal axis.

(d) Dihedral angle $A$ (aft) is formed by two intersecting vertical planes making angles of 70 degrees to the right and to the left, respectively, to a vertical plane passing through the longitudinal axis, as viewed when looking aft along the longitudinal axis.

(e) If the rear position light, when mounted as far aft as practicable in accordance with §23.1385(c), cannot show unbroken light within dihedral angle $A$ (as defined in paragraph (d) of this section), a solid angle or angles of obstructed visibility totaling not more than 0.04 steradians is allowable within that dihedral angle, if such solid angle is within a cone whose apex is at the rear position light and whose elements make an angle of 30° with a vertical line passing through the rear position light.

§ 23.1389 Position light distribution and intensities.

(a) General. The intensities prescribed in this section must be provided by new equipment with each light cover and color filter in place. Intensities must be determined with the light source operating at a steady value equal to the average luminous output of the source at the normal operating voltage of the airplane. The light distribution and intensity of each position light must meet the requirements of paragraph (b) of this section.

(b) Position lights. The light distribution and intensities of position lights must be expressed in terms of minimum intensities in the horizontal plane, minimum intensities in any vertical plane, and maximum intensities in overlapping beams, within dihedral angles $L$, $R$, and $A$, and must meet the following requirements:

1. Intensities in the horizontal plane. Each intensity in the horizontal plane (the plane containing the longitudinal axis of the airplane and perpendicular to the plane of symmetry of the airplane) must equal or exceed the values in §23.1391.

2. Intensities in any vertical plane. Each intensity in any vertical plane (the plane perpendicular to the horizontal plane) must equal or exceed the appropriate value in §23.1393, where $I$ is the minimum intensity prescribed in
§ 23.1391 for the corresponding angles in the horizontal plane.

(3) Intensities in overlaps between adjacent signals. No intensity in any overlap between adjacent signals may exceed the values in §23.1395, except that higher intensities in overlaps may be used with main beam intensities substantially greater than the minima specified in §§23.1391 and 23.1393, if the overlap intensities in relation to the main beam intensities do not adversely affect signal clarity. When the peak intensity of the left and right position lights is more than 100 candles, the maximum overlap intensities between them may exceed the values in §23.1395 if the overlap intensity in Area A is not more than 10 percent of peak position light intensity and the overlap intensity in Area B is not more than 2.5 percent of peak position light intensity.

(c) Rear position light installation. A single rear position light may be installed in a position displaced laterally from the plane of symmetry of an airplane if—

(1) The axis of the maximum cone of illumination is parallel to the flight path in level flight; and

(2) There is no obstruction aft of the light and between planes 70 degrees to the right and left of the axis of maximum illumination.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18977, Apr. 9, 1993]

§ 23.1391 Minimum intensities in the horizontal plane of position lights.

Each position light intensity must equal or exceed the applicable values in the following table:

<table>
<thead>
<tr>
<th>Dihedral angle (light included)</th>
<th>Angle from right or left of longitudinal axis, measured from dead ahead</th>
<th>Intensity (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>L and R (red and green) ......</td>
<td>0° to 10° ..........</td>
<td>40</td>
</tr>
<tr>
<td></td>
<td>10° to 20° ........</td>
<td>30</td>
</tr>
<tr>
<td></td>
<td>20° to 110° ........</td>
<td>5</td>
</tr>
<tr>
<td>A (rear white) ..........</td>
<td>110° to 180° ......</td>
<td>20</td>
</tr>
</tbody>
</table>

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18977, Apr. 9, 1993]

§ 23.1393 Minimum intensities in any vertical plane of position lights.

Each position light intensity must equal or exceed the applicable values in the following table:

<table>
<thead>
<tr>
<th>Angle above or below the horizontal plane</th>
<th>Intensity, I</th>
</tr>
</thead>
<tbody>
<tr>
<td>0° ........................................</td>
<td>1.00</td>
</tr>
<tr>
<td>0° to 5° ..................................</td>
<td>0.90</td>
</tr>
<tr>
<td>5° to 10° ..................................</td>
<td>0.80</td>
</tr>
<tr>
<td>10° to 15° ................................</td>
<td>0.70</td>
</tr>
<tr>
<td>15° to 20° ................................</td>
<td>0.50</td>
</tr>
<tr>
<td>20° to 30° ................................</td>
<td>0.30</td>
</tr>
<tr>
<td>30° to 40° ................................</td>
<td>0.10</td>
</tr>
<tr>
<td>40° to 90° ................................</td>
<td>0.05</td>
</tr>
</tbody>
</table>

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18977, Apr. 9, 1993]

§ 23.1395 Maximum intensities in overlapping beams of position lights.

No position light intensity may exceed the applicable values in the following equal or exceed the applicable values in §23.1389(b)(3):

<table>
<thead>
<tr>
<th>Overlaps</th>
<th>Maximum intensity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Area A (candles)</td>
</tr>
<tr>
<td>Green in dihedral angle L ..........</td>
<td>10</td>
</tr>
<tr>
<td>Red in dihedral angle R ..........</td>
<td>10</td>
</tr>
<tr>
<td>Green in dihedral angle A ..........</td>
<td>5</td>
</tr>
<tr>
<td>Red in dihedral angle A ..........</td>
<td>5</td>
</tr>
<tr>
<td>Rear white in dihedral angle L ..........</td>
<td>5</td>
</tr>
<tr>
<td>Rear white in dihedral angle R ..........</td>
<td>5</td>
</tr>
</tbody>
</table>

Where—

(a) Area A includes all directions in the adjacent dihedral angle that pass through the light source and intersect the common boundary plane at more than 10 degrees but less than 20 degrees; and

(b) Area B includes all directions in the adjacent dihedral angle that pass through the light source and intersect the common boundary plane at more than 20 degrees.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–43, 58 FR 18977, Apr. 9, 1993]

§ 23.1397 Color specifications.

Each position light color must have the applicable International Commission on Illumination chromaticity coordinates as follows:

(a) Aviation red—

$y$ is not greater than 0.335; and

$z$ is not greater than 0.002.
Federal Aviation Administration, DOT

§ 23.1401 Anticollision light system.

(a) General. The airplane must have an anticollision light system that:

(1) Consists of one or more approved anticollision lights located so that their light will not impair the flight crewmembers’ vision or detract from the conspicuousness of the position lights; and

(2) Meets the requirements of paragraphs (b) through (f) of this section.

(b) Field of coverage. The system must consist of enough lights to illuminate the vital areas around the airplane, considering the physical configuration and flight characteristics of the airplane. The field of coverage must extend in each direction within at least 75 degrees above and 75 degrees below the horizontal plane of the airplane, except that there may be solid angles of obstructed visibility totaling not more than 0.5 steralands.

(c) Flashing characteristics. The arrangement of the system, that is, the number of light sources, beam width, speed of rotation, and other characteristics, must give an effective flash frequency of not less than 40, nor more than 100, cycles per minute. The effective flash frequency is the frequency at which the airplane’s complete anticollision light system is observed from a distance, and applies to each sector of light including any overlaps that exist when the system consists of more than one light source. In overlaps, flash frequencies may exceed 100, but not 180, cycles per minute.

(d) Color. Each anticollision light must be either aviation red or aviation white and must meet the applicable requirements of §23.1397.

(e) Light intensity. The minimum light intensities in any vertical plane, measured with the red filter (if used) and expressed in terms of “effective” intensities, must meet the requirements of paragraph (f) of this section. The following relation must be assumed:

\[
I_e = \frac{\int_{t_1}^{t_2} I(t) dt}{0.2 + (t_2 - t_1)}
\]

where:

\(I_e\) = effective intensity (candles),

\(I(t)\) = instantaneous intensity as a function of time,

\(t_2 - t_1\) = flash time interval (seconds).

Normally, the maximum value of effective intensity is obtained when \(t_2\) and \(t_1\) are chosen so that the effective intensity is equal to the instantaneous intensity at \(t_2\) and \(t_1\).

(f) Minimum effective intensities for anticollision lights. Each anticollision light effective intensity must equal or exceed the applicable values in the following table.

<table>
<thead>
<tr>
<th>Angle above or below the horizontal plane</th>
<th>Effective intensity (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0° to 5°</td>
<td>400</td>
</tr>
<tr>
<td>5° to 10°</td>
<td>240</td>
</tr>
<tr>
<td>10° to 20°</td>
<td>80</td>
</tr>
<tr>
<td>20° to 30°</td>
<td>40</td>
</tr>
<tr>
<td>30° to 75°</td>
<td>20</td>
</tr>
</tbody>
</table>

§ 23.1411 Safety equipment

SAFETY EQUIPMENT

§ 23.1411 General.

(a) Required safety equipment to be used by the flight crew in an emergency, such as automatic liferaft releases, must be readily accessible.

(b) Stowage provisions for required safety equipment must be furnished and must—

(1) Be arranged so that the equipment is directly accessible and its location is obvious; and

(2) Protect the safety equipment from damage caused by being subjected to the inertia loads resulting from the ultimate static load factors specified in § 23.561(b)(3) of this part.


§ 23.1415 Ditching equipment.

(a) Emergency flotation and signaling equipment required by any operating rule in this chapter must be installed so that it is readily available to the crew and passengers.

(b) Each raft and each life preserver must be approved.

(c) Each raft released automatically or by the pilot must be attached to the airplane by a line to keep it alongside the airplane. This line must be weak enough to break before submerging the empty raft to which it is attached.

(d) Each signaling device required by any operating rule in this chapter, must be accessible, function satisfactorily, and must be free of any hazard in its operation.

§ 23.1416 Pneumatic de-icer boot system.

If certification with ice protection provisions is desired and a pneumatic de-icer boot system is installed—

(a) The system must meet the requirements specified in § 23.1419.

(b) The system and its components must be designed to perform their intended function under any normal system operating temperature or pressure, and

(c) Means to indicate to the flight crew that the pneumatic de-icer boot system is receiving adequate pressure and is functioning normally must be provided.


§ 23.1419 Ice protection.

If certification with ice protection provisions is desired, compliance with the requirements of this section and other applicable sections of this part must be shown:

(a) An analysis must be performed to establish, on the basis of the airplane’s operational needs, the adequacy of the ice protection system for the various components of the airplane. In addition, tests of the ice protection system must be conducted to demonstrate that the airplane is capable of operating safely in continuous maximum and intermittent maximum icing conditions, as described in appendix C of part 25 of this chapter. As used in this section, “Capable of operating safely” means that airplane performance, controllability, maneuverability, and stability must not be less than that required in part 23, subpart B.

(b) Except as provided by paragraph (c) of this section, in addition to the analysis and physical evaluation prescribed in paragraph (a) of this section, the effectiveness of the ice protection system and its components must be shown by flight tests of the airplane or its components in measured natural atmospheric icing conditions and by one or more of the following tests, as found necessary to determine the adequacy of the ice protection system—

(1) Laboratory dry air or simulated icing tests, or a combination of both, of the components or models of the components.

(2) Flight dry air tests of the ice protection system as a whole, or its individual components.

(3) Flight test of the airplane or its components in measured simulated icing conditions.

§ 23.1419 (a) and (b), provided that the applicant accounts for any differences in installation of these components.

(d) A means must be identified or provided for determining the formation of ice on the critical parts of the airplane. Adequate lighting must be provided for the use of this means during night operation. Also, when monitoring of the external surfaces of the airplane by the flight crew is required for operation of the ice protection equipment, external lighting must be provided that is adequate to enable the monitoring to be done at night. Any illumination that is used must be of a type that will not cause glare or reflection that would handicap crewmembers in the performance of their duties. The Airplane Flight Manual or other approved manual material must describe the means of determining ice formation and must contain information for the safe operation of the airplane in icing conditions.

[Doc. No. 26344, 58 FR 18977, Apr. 9, 1993]

MISCELLANEOUS EQUIPMENT

§ 23.1431 Electronic equipment.

(a) In showing compliance with § 23.1309(b)(1) and (2) with respect to radio and electronic equipment and their installations, critical environmental conditions must be considered.

(b) Radio and electronic equipment, controls, and wiring must be installed so that operation of any unit or system of units will not adversely affect the simultaneous operation of any other radio or electronic unit, or system of units, required by this chapter.

(c) For those airplanes required to have more than one flightcrew member, or whose operation will require more than one flightcrew member, the cockpit must be evaluated to determine if the flightcrew members, when seated at their duty station, can converse without difficulty under the actual cockpit noise conditions when the airplane is being operated. If the airplane design includes provision for the use of communication headsets, the evaluation must also consider conditions where headsets are being used. If the evaluation shows conditions under which it will be difficult to converse, an intercommunication system must be provided.

(d) If installed communication equipment includes transmitter “off-on” switching, that switching means must be designed to return from the “transmit” to the “off” position when it is released and ensure that the transmitter will return to the off (non transmitting) state.

(e) If provisions for the use of communication headsets are provided, it must be demonstrated that the flightcrew members will receive all aural warnings under the actual cockpit noise conditions when the airplane is being operated when any headset is being used.


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75761, Dec. 2, 2011, § 23.1431 was amended by revising paragraph (a), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1431 Electronic equipment.

(a) In showing compliance with § 23.1309(a), (b), and (c) with respect to radio and electronic equipment and their installations, critical environmental conditions must be considered.

* * * * * * *

§ 23.1435 Hydraulic systems.

(a) Design. Each hydraulic system must be designed as follows:

(1) Each hydraulic system and its elements must withstand, without yielding, the structural loads expected in addition to hydraulic loads.

(2) A means to indicate the pressure in each hydraulic system which supplies two or more primary functions must be provided to the flight crew.

(3) There must be means to ensure that the pressure, including transient (surge) pressure, in any part of the system will not exceed the safe limit above design operating pressure and to prevent excessive pressure resulting from fluid volumetric changes in all lines which are likely to remain closed long enough for such changes to occur.

(4) The minimum design burst pressure must be 2.5 times the operating pressure.
§ 23.1437  Accessories for multiengine airplanes.
For multiengine airplanes, engine-driven accessories essential to safe operation must be distributed among two or more engines so that the failure of any one engine will not impair safe operation through the malfunctioning of these accessories.

§ 23.1438  Pressurization and pneumatic systems.
(a) Pressurization system elements must be burst pressure tested to 2.0 times, and proof pressure tested to 1.5 times, the maximum normal operating pressure.
(b) Pneumatic system elements must be burst pressure tested to 3.0 times, and proof pressure tested to 1.5 times, the maximum normal operating pressure.
(c) An analysis, or a combination of analysis and test, may be substituted for any test required by paragraph (a) or (b) of this section if the Administrator finds it equivalent to the required test.

§ 23.1443  Minimum mass flow of supplemental oxygen.
(a) If continuous flow oxygen equipment is installed, an applicant must show compliance with the requirements of either paragraphs (a)(1) and (a)(2) or paragraph (a)(3) of this section:

1. For each passenger, the minimum mass flow of supplemental oxygen required at various cabin pressure altitudes may not be less than the flow required to maintain, during inspiration and while using the oxygen equipment (including masks) provided, the following mean tracheal oxygen partial pressures:

   (1) At cabin pressure altitudes above 10,000 feet up to and including 18,500 feet, a mean tracheal oxygen partial pressure of 100 mm Hg when breathing
Federal Aviation Administration, DOT § 23.1443

15 liters per minute, Body Temperature, Pressure, Saturated (BTPS) and with a tidal volume of 700 cc. with a constant time interval between respirations.

(ii) At cabin pressure altitudes above 18,500 feet up to and including 40,000 feet, a mean tracheal oxygen partial pressure of 83.8 mm. Hg when breathing 30 liters per minute, BTPS, and with a tidal volume of 1,100 cc. with a constant time interval between respirations.

(2) For each flight crewmember, the minimum mass flow may not be less than the flow required to maintain, during inspiration, a mean tracheal oxygen partial pressure of 149 mm. Hg when breathing 15 liters per minute, BTPS, and with a maximum tidal volume of 700 cc. with a constant time interval between respirations.

(3) The minimum mass flow of supplemental oxygen supplied for each user must be at a rate not less than that shown in the following figure for each altitude up to and including the maximum operating altitude of the airplane.

(b) If demand equipment is installed for use by flight crewmembers, the minimum mass flow of supplemental oxygen required for each flight crewmember may not be less than the flow required to maintain, during inspiration, a mean tracheal oxygen partial pressure of 122 mm. Hg up to and including a cabin pressure altitude of 35,000 feet, and 95 percent oxygen between cabin pressure altitudes of 35,000 and 40,000 feet, when breathing 20 liters per minute BTPS. In addition, there must be means to allow the crew to use undiluted oxygen at their discretion.

(c) If first-aid oxygen equipment is installed, the minimum mass flow of oxygen to each user may not be less than 4 liters per minute, STPD. However, there may be a means to decrease this flow to not less than 2 liters per minute, STPD, at any cabin altitude. The quantity of oxygen required is based upon an average flow rate of 3 liters per minute per person for whom first-aid oxygen is required.

(d) As used in this section:
(1) BTPS means Body Temperature, and Pressure, Saturated (which is, 37 °C, and the ambient pressure to which the body is exposed, minus 47 mm. Hg, which is the tracheal pressure displaced by water vapor pressure when the breathed air becomes saturated with water vapor at 27 °C).
(2) STPD means Standard, Temperature, and Pressure, Dry (which is, 0 °C at 760 mm. Hg with no water vapor).

[Doc. No. 26344, 58 FR 18978, Apr. 9, 1993]
§ 23.1443, Nt.

EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75761, Dec. 2, 2011, §23.1443 was revised, effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1443 Minimum mass flow of supplemental oxygen.

(a) If the airplane is to be certified above 41,000 feet, a continuous flow oxygen system must be provided for each passenger.

(b) If continuous flow oxygen equipment is installed, an applicant must show compliance with the requirements of either paragraphs (b)(1) and (b)(2) or paragraph (b)(3) of this section:

(1) For each passenger, the minimum mass flow of supplemental oxygen required at various cabin pressure altitudes may not be less than the flow required to maintain, during inspiration and while using the oxygen equipment (including masks) provided, the following mean tracheal oxygen partial pressures:

(i) At cabin pressure altitudes above 10,000 feet up to and including 18,500 feet, a mean tracheal oxygen partial pressure of 100mm Hg when breathing 15 liters per minute, Body Temperature, Pressure, Saturated (BTPS) and with a tidal volume of 700cc with a constant time interval between respirations.

(ii) At cabin pressure altitudes above 18,500 feet up to and including 40,000 feet, a mean tracheal oxygen partial pressure of 83.8mm Hg when breathing 30 liters per minute, BTPS, and with a tidal volume of 1,100cc with a constant time interval between respirations.

(2) For each flight crewmember, the minimum mass flow may not be less than the flow required to maintain, during inspiration, a mean tracheal oxygen partial pressure of 149mm Hg when breathing 15 liters per minute, BTPS, and with a maximum tidal volume of 700cc with a constant time interval between respirations.

(3) The minimum mass flow of supplemental oxygen supplied for each user must be at a rate not less than that shown in the following figure for each altitude up to and including the maximum operating altitude of the airplane.

Cabin Pressure Altitude Thousands of Feet.

![Cabin Pressure Altitude Graph]

FIGURE 1--Cabin Pressure Altitude

(c) If demand equipment is installed for use by flight crewmembers, the minimum mass flow of supplemental oxygen required for each flight crewmember may not be less
than the flow required to maintain, during inspiration, a mean tracheal oxygen partial pressure of 122 mm Hg up to and including a cabin pressure altitude of 35,000 feet, and 95 percent oxygen between cabin pressure altitudes of 35,000 and 40,000 feet, when breathing 20 liters per minutes BTPS. In addition, there must be means to allow the flight crew to use undiluted oxygen at their discretion.

(d) If first-aid oxygen equipment is installed, the minimum mass flow of oxygen to each user may not be less than 4 liters per minute, STPD. However, there may be a means to decrease this flow to not less than 2 liters per minute, STPD, at any cabin altitude. The quantity of oxygen required is based upon an average flow rate of 3 liters per minute per person for whom first-aid oxygen is required.

(e) As used in this section:
(1) BTPS means Body Temperature, and Pressure, Saturated (which is 37 °C, and the ambient pressure to which the body is exposed, minus 47 mm Hg, which is the tracheal pressure displaced by water vapor pressure when the breathed air becomes saturated with water vapor at 37 °C).
(2) STPD means Standard, Temperature, and Pressure, Dry (which is 0 °C and 760 mm Hg with no water vapor).

§ 23.1445 Oxygen distribution system.

(a) Except for flexible lines from oxygen outlets to the dispensing units, or where shown to be otherwise suitable to the installation, nonmetallic tubing must not be used for any oxygen line that is normally pressurized during flight.

(b) Nonmetallic oxygen distribution lines must not be routed where they may be subjected to elevated temperatures, electrical arcing, and released flammable fluids that might result from any probable failure.

§ 23.1447 Equipment standards for oxygen dispensing units.

If oxygen dispensing units are installed, the following apply:

(a) There must be an individual dispensing unit for each occupant for whom supplemental oxygen is to be supplied. Each dispensing unit must:
(1) Provide for effective utilization of the oxygen being delivered to the unit.
(2) Be capable of being readily placed into position on the face of the user.
(3) Be equipped with a suitable means to retain the unit in position on the face.

(4) If radio equipment is installed, the flightcrew oxygen dispensing units must be designed to allow the use of that equipment and to allow communication with any other required crew member while at their assigned duty station.

(b) If certification for operation up to and including 18,000 feet (MSL) is requested, each oxygen dispensing unit must:
(1) Cover the nose and mouth of the user; or
(2) Be a nasal cannula, in which case one oxygen dispensing unit covering both the nose and mouth of the user must be available. In addition, each nasal cannula or its connecting tubing must have permanently affixed—
   (i) A visible warning against smoking while in use;
   (ii) An illustration of the correct method of donning; and
   (iii) A visible warning against use with nasal obstructions or head colds with resultant nasal congestion.

(c) If certification for operation above 18,000 feet (MSL) is requested, each oxygen dispensing unit must cover the nose and mouth of the user.

(d) For a pressurized airplane designed to operate at flight altitudes above 25,000 feet (MSL), the dispensing units must meet the following:

(1) The dispensing units for passengers must be connected to an oxygen supply terminal and be immediately available to each occupant wherever seated.

(2) The dispensing units for crewmembers must be automatically presented to each crewmember before the cabin pressure altitude exceeds 15,000 feet, or the units must be of the quick-
§ 23.1449 Means for determining use of oxygen.

There must be a means to allow the crew to determine whether oxygen is being delivered to the dispensing equipment.

[Amdt. 23–9, 35 FR 6387, Apr. 21, 1970]

§ 23.1450 Chemical oxygen generators.

(a) For the purpose of this section, a chemical oxygen generator is defined as a device which produces oxygen by chemical reaction.

(b) Each chemical oxygen generator must be designed and installed in accordance with the following requirements:

(1) Surface temperature developed by the generator during operation may not create a hazard to the airplane or to its occupants.

(2) Means must be provided to relieve any internal pressure that may be hazardous.

(c) In addition to meeting the requirements in paragraph (b) of this section, each portable chemical oxygen generator that is capable of sustained operation by successive replacement of a generator element must be placarded to show—

(1) The rate of oxygen flow, in liters per minute;

(2) The duration of oxygen flow, in minutes, for the replaceable generator element; and

(3) A warning that the replaceable generator element may be hot, unless the element construction is such that the surface temperature cannot exceed 100 °F.

[Amdt. 23–20, 42 FR 36969, July 18, 1977]

§ 23.1451 Fire protection for oxygen equipment.

Oxygen equipment and lines must:

(a) Not be installed in any designated fire zones.

(b) Be protected from heat that may be generated in, or escape from, any designated fire zone.

(c) Be installed so that escaping oxygen cannot come in contact with and cause ignition of grease, fluid, or vapor accumulations that are present in normal operation or that may result from the failure or malfunction of any other system.

[Doc. No. 27806, 61 FR 5170, Feb. 9, 1996]
that may be acting on that part of the system.

(b) Oxygen pressure sources and the lines between the source and the shut-off means must be:

(1) Protected from unsafe temperatures; and

(2) Located where the probability and hazard of rupture in a crash landing are minimized.

[Doc. No. 27806, 61 FR 5170, Feb. 9, 1996]

§ 23.1457 Cockpit voice recorders.

(a) Each cockpit voice recorder required by the operating rules of this chapter must be approved and must be installed so that it will record the following:

(1) Voice communications transmitted from or received in the airplane by radio.

(2) Voice communications of flight crewmembers on the flight deck.

(3) Voice communications of flight crewmembers on the flight deck, using the airplane’s interphone system.

(4) Voice or audio signals identifying navigation or approach aids introduced into a headset or speaker.

(5) Voice communications of flight crewmembers using the passenger loudspeaker system, if there is such a system and if the fourth channel is available in accordance with the requirements of paragraph (c)(4)(ii) of this section.

(6) If datalink communication equipment is installed, all datalink communications, using an approved data message set. Datalink messages must be recorded as the output signal from the communications unit that translates the signal into usable data.

(b) The recording requirements of paragraph (a)(2) of this section must be met by installing a cockpit-mounted area microphone, located in the best position for recording voice communications originating at the first and second pilot stations and voice communications of other crewmembers on the flight deck when directed to those stations. The microphone must be so located and, if necessary, the pre-amplifiers and filters of the recorder must be so adjusted or supplemented, so that the intelligibility of the recorded communications is as high as practicable when recorded under flight cockpit noise conditions and played back. Repeated aural or visual playback of the record may be used in evaluating intelligibility.

(c) Each cockpit voice recorder must be installed so that the part of the communication or audio signals specified in paragraph (a) of this section obtained from each of the following sources is recorded on a separate channel:

(1) For the first channel, from each boom, mask, or handheld microphone, headset, or speaker used at the first pilot station.

(2) For the second channel from each boom, mask, or handheld microphone, headset, or speaker used at the second pilot station.

(3) For the third channel—from the cockpit-mounted area microphone.

(4) For the fourth channel from:

(i) Each boom, mask, or handheld microphone, headset, or speaker used at the station for the third and fourth crewmembers.

(ii) If the stations specified in paragraph (c)(4)(i) of this section are not required or if the signal at such a station is picked up by another channel, each microphone on the flight deck that is used with the passenger loudspeaker system, if its signals are not picked up by another channel.

(5) And that as far as is practicable all sounds received by the microphone listed in paragraphs (c)(1), (2), and (4) of this section must be recorded without interruption irrespective of the position of the interphone-transmitter key switch. The design shall ensure that sidetone for the flight crew is produced only when the interphone, public address system, or radio transmitters are in use.

(d) Each cockpit voice recorder must be installed so that:

(1)(i) It receives its electrical power from the bus that provides the maximum reliability for operation of the cockpit voice recorder without jeopardizing service to essential or emergency loads.

(ii) It remains powered for as long as possible without jeopardizing emergency operation of the airplane.

(2) There is an automatic means to simultaneously stop the recorder and
§ 23.1459 Flight data recorders.

(a) Each flight recorder required by the operating rules of this chapter must be installed so that:

1. It is supplied with airspeed, altitude, and directional data obtained from sources that meet the accuracy requirements of §§23.1323, 23.1325, and 23.1327, as appropriate;

2. The vertical acceleration sensor is rigidly attached, and located longitudinally either within the approved center of gravity limits of the airplane, or at a distance forward or aft of these limits that does not exceed 25 percent of the airplane’s mean aerodynamic chord;

3. It receives its electrical power from the bus that provides the maximum reliability for operation of the flight data recorder without jeopardizing service to essential or emergency loads.

(b) There is an aural or visual means for preflight checking of the recorder for proper recording of data in the storage medium;

(c) Except for recorders powered solely by the engine-driven electrical generator system, there is an automatic means to simultaneously stop a recorder that has a data erasure feature and prevent each erasure feature from functioning, within 10 minutes after crash impact;

3. Any single electrical failure external to the recorder does not disable the ability of inadvertent operation and actuation of the device during crash impact.

(g) Each recorder container must:

1. Be either bright orange or bright yellow;

2. Have reflective tape affixed to its external surface to facilitate its location under water; and

3. Have an underwater locating device, when required by the operating rules of this chapter, on or adjacent to the container which is secured in such manner that they are not likely to be separated during crash impact.
both the cockpit voice recorder and the flight data recorder; and
(7) It is in a separate container from the cockpit voice recorder when both are required. If used to comply with only the flight data recorder requirements, a combination unit may be installed. If a combination unit is installed as a cockpit voice recorder to comply with § 23.1505(e)(2), a combination unit must be used to comply with this flight data recorder requirement.

(b) Each nonejectable record container must be located and mounted so as to minimize the probability of container rupture resulting from crash impact and subsequent damage to the record from fire. In meeting this requirement the record container must be located as far aft as practicable, but need not be aft of the pressurized compartment, and may not be where aft-mounted engines may crush the container upon impact.

(c) A correlation must be established between the flight recorder readings of airspeed, altitude, and heading and the corresponding readings (taking into account correction factors) of the first pilot’s instruments. The correlation must cover the airspeed range over which the airplane is to be operated, the range of altitude to which the airplane is limited, and 360 degrees of heading. Correlation may be established on the ground as appropriate.

(d) Each recorder container must:
(1) Be either bright orange or bright yellow;
(2) Have reflective tape affixed to its external surface to facilitate its location under water; and
(3) Have an underwater locating device, when required by the operating rules of this chapter, on or adjacent to the container which is secured in such a manner that they are not likely to be separated during crash impact.

(e) Any novel or unique design or operational characteristics of the aircraft shall be evaluated to determine if any dedicated parameters must be recorded on flight recorders in addition to or in place of existing requirements.

§ 23.1505 Airspeed limitations.
(a) The never-exceed speed $V_{NE}$ must be established so that it is—
(1) Not less than 0.9 times the minimum value of $V_D$ allowed under § 23.335; and
§ 23.1505 Airspeed limitations.

* * * * *

(c)(1) Paragraphs (a) and (b) of this section do not apply to turbine airplanes or to airplanes for which a design diving speed $V_{NO}$ is established under § 23.335(b)(4). For those airplanes, a maximum operating limit speed ($V_{MO}/M_{MO}$-airspeed or Mach number, whichever is critical at a particular altitude) must be established so that it is—

Not less than the minimum value of $V_C$ allowed under § 23.335; and

(2) Not more than the lesser of—

(i) 0.9 $V_D$ established under § 23.335; or

(ii) 0.9 times the maximum speed shown under § 23.251.

(b) The maximum structural cruising speed $V_{NO}$ must be established so that it is—

(1) Not less than the minimum value of $V_C$ allowed under § 23.335; and

(2) Not more than the lesser of—

(i) $V_C$ established under § 23.335; or

(ii) 0.89 $V_{NE}$ established under paragraph (a) of this section.

(c) Paragraphs (a) and (b) of this section do not apply to turbine airplanes or to airplanes for which a design diving speed $V_{NO}$ is established under § 23.335(b)(4). For those airplanes, a maximum operating limit speed ($V_{MO}/M_{MO}$-airspeed or Mach number, whichever is critical at a particular altitude) must be established as a speed that may not be deliberately exceeded in any regime of flight (climb, cruise, or descent) unless a higher speed is authorized for flight test or pilot training operations.

§ 23.1507 Operating maneuvering speed.

The maximum operating maneuvering speed, $V_{MO}$, must be established as an operating limitation. $V_{MO}$ is a selected speed that is not greater than $V_{SV/N}$ established in § 23.335(c).

[Doc. No. 26269, 58 FR 42165, Aug. 6, 1993]

§ 23.1511 Flap extended speed.

(a) The flap extended speed $V_{FE}$ must be established so that it is—

(1) Not less than the minimum value of $V_C$ allowed in § 23.345(b); and

(2) Not more than $V_F$ established under § 23.345(a), (c), and (d).

(b) Additional combinations of flap setting, airspeed, and engine power may be established if the structure has been proven for the corresponding design conditions.

[Doc. No. 4080, 29 FR 7762, Dec. 2, 1964; as amended by Amdt. 23–7, 34 FR 13096, Aug. 13, 1969—Effective Date Note: By Amdt. 23–62, 76 FR 75762, Dec. 2, 2011, § 23.1505 was amended by revising paragraph (c), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:]

§ 23.1505 Airspeed limitations.

* * * * *

(c)(1) Paragraphs (a) and (b) of this section do not apply to turbine airplanes or to airplanes for which a design diving speed $V_{NO}$ is established under § 23.335(b)(4). For those airplanes, a maximum operating limit speed ($V_{MO}/M_{MO}$-airspeed or Mach number, whichever is critical at a particular altitude) must be established as a speed that may not be deliberately exceeded in any regime of flight (climb, cruise, or descent) unless a higher speed is authorized for flight test or pilot training operations.

(2) $V_{MO}/M_{MO}$ must be established so that it is not greater than the design cruising speed $V_{C}/M_{C}$ and so that it is sufficiently below $V_{D}/M_{D}$, or $V_{DF}/M_{DF}$ for jets, and the maximum speed shown under § 23.251 to make it highly improbable that the latter speeds will be inadvertently exceeded in operations.

(3) The speed margin between $V_{MO}/M_{MO}$ and $V_{DF}/M_{DF}$ for jets, may not be less than that determined under § 23.335(b), or the speed margin found necessary in the flight tests conducted under § 23.253.

§ 23.1513 Minimum control speed.

The minimum control speed $V_{MC}$, determined under § 23.149, must be established as an operating limitation.

§ 23.1519 Weight and center of gravity.

The weight and center of gravity limitations determined under § 23.23 must be established as operating limitations.

§ 23.1521 Powerplant limitations.

(a) General. The powerplant limitations prescribed in this section must be established so that they do not exceed the corresponding limits for which the engines or propellers are type certificated. In addition, other powerplant
limitations used in determining compliance with this part must be established.

(b) **Takeoff operation.** The powerplant takeoff operation must be limited by—

1. The maximum rotational speed (rpm);
2. The maximum allowable manifold pressure (for reciprocating engines);
3. The maximum allowable gas temperature (for turbine engines);
4. The time limit for the use of the power or thrust corresponding to the limitations established in paragraphs (b)(1) through (3) of this section; and
5. The maximum allowable cylinder head (as applicable), liquid coolant and oil temperatures.

(c) **Continuous operation.** The continuous operation must be limited by—

1. The maximum rotational speed;
2. The maximum allowable manifold pressure (for reciprocating engines);
3. The maximum allowable gas temperature (for turbine engines); and
4. The maximum allowable cylinder head, oil, and liquid coolant temperatures.

(d) **Fuel grade or designation.** The minimum fuel grade (for reciprocating engines), or fuel designation (for turbine engines), must be established so that it is not less than that required for the operation of the engines within the limitations in paragraphs (b) and (c) of this section.

(e) **Ambient temperature.** For all airplanes except reciprocating engine-powered airplanes of 6,000 pounds or less maximum weight, ambient temperature limitations (including limitations for winterization installations if applicable) must be established as the maximum ambient atmospheric temperature at which compliance with the cooling provisions of §§23.1041 through 23.1047 is shown.

§ 23.1523 Minimum flight crew.

The minimum flight crew must be established so that it is sufficient for safe operation considering—

(a) The workload on individual crewmembers and, in addition for commuter category airplanes, each crewmember workload determination must consider the following:

1. Flight path control,
2. Collision avoidance,
3. Navigation,
4. Communications,
5. Operation and monitoring of all essential airplane systems,
6. Command decisions, and
7. The accessibility and ease of operation of necessary controls by the appropriate crewmember during all normal and emergency operations when at the crewmember flight station;

(b) The accessibility and ease of operation of necessary controls by the appropriate crewmember; and

(c) The kinds of operation authorized under §23.1525.

§ 23.1524 Maximum passenger seating configuration.

The maximum passenger seating configuration must be established.

§ 23.1525 Kinds of operation.

The kinds of operation authorized (e.g. VFR, IFR, day or night) and the meteorological conditions (e.g. icing) to which the operation of the airplane is limited or from which it is prohibited, must be established appropriate to the installed equipment.

§ 23.1527 Maximum operating altitude.

(a) The maximum altitude up to which operation is allowed, as limited by flight, structural, powerplant, functional or equipment characteristics, must be established.
§ 23.1529 Instructions for Continued Airworthiness.

The applicant must prepare Instructions for Continued Airworthiness in accordance with appendix G to this part that are acceptable to the Administrator. The instructions may be incomplete at type certification if a program exists to ensure their completion prior to delivery of the first airplane or issuance of a standard certificate of airworthiness, whichever occurs later.

[Doc. No. 26269, 58 FR 42166, Aug. 6, 1993]

MARKINGS AND PLACARDS

§ 23.1541 General.

(a) The airplane must contain—

(1) The markings and placards specified in §§ 23.1545 through 23.1567; and

(2) Any additional information, instrument markings, and placards required for the safe operation if it has unusual design, operating, or handling characteristics.

(b) Each marking and placard prescribed in paragraph (a) of this section—

(1) Must be displayed in a conspicuous place; and

(2) May not be easily erased, disfigured, or obscured.

(c) For airplanes which are to be certificated in more than one category—

(1) The applicant must select one category upon which the placards and markings are to be based; and

(2) The placards and marking information for all categories in which the airplane is to be certificated must be furnished in the Airplane Flight Manual.


§ 23.1543 Instrument markings: General.

For each instrument—

(a) When markings are on the cover glass of the instrument, there must be means to maintain the correct alignment of the glass cover with the face of the dial; and

(b) Each arc and line must be wide enough and located to be clearly visible to the pilot.

(c) All related instruments must be calibrated in compatible units.

Federal Aviation Administration, DOT

§ 23.1555 Control markings.

(d) Paragraphs (b)(1) through (b)(3) and paragraph (c) of this section do not apply to aircraft for which a maximum operating speed $V_{MO}/M_{MO}$ is established under §23.1505(c). For those aircraft there must either be a maximum allowable airspeed indication showing the variation of $V_{MO}/M_{MO}$ with altitude or compressibility limitations (as appropriate), or a radial red line marking for $V_{MO}/M_{MO}$ must be made at lowest value of $V_{MO}/M_{MO}$ established for any altitude up to the maximum operating altitude for the airplane.


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75762, Dec. 2, 2011, §23.1545 was amended by revising paragraph (d), effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1545 Airspeed indicator.

* * * * *

(d) Paragraphs (b)(1) through (b)(4) and paragraph (c) of this section do not apply to airplanes for which a maximum operating speed $V_{MO}/M_{MO}$ is established under §23.1505(c). For those airplanes, there must either be a maximum allowable airspeed indication showing the variation of $V_{MO}/M_{MO}$ with altitude or compressibility limitations (as appropriate), or a radial red line marking for $V_{MO}/M_{MO}$ must be made at lowest value of $V_{MO}/M_{MO}$ established for any altitude up to the maximum operating altitude for the airplane.


§ 23.1547 Magnetic direction indicator.

(a) A placard meeting the requirements of this section must be installed on or near the magnetic direction indicator.

(b) The placard must show the calibration of the instrument in level flight with the engines operating.

(c) The placard must state whether the calibration was made with radio receivers on or off.

(d) Each calibration reading must be in terms of magnetic headings in not more than 30 degree increments.

(e) If a magnetic nonstabilized direction indicator can have a deviation of more than 10 degrees caused by the operation of electrical equipment, the placard must state which electrical loads, or combination of loads, would cause a deviation of more than 10 degrees when turned on.


§ 23.1549 Powerplant and auxiliary power unit instruments.

For each required powerplant and auxiliary power unit instrument, as appropriate to the type of instruments—

(a) Each maximum and, if applicable, minimum safe operating limit must be marked with a red radial or a red line; and

(b) Each normal operating range must be marked with a green arc or green line, not extending beyond the maximum and minimum safe limits;

(c) Each takeoff and precautionary range must be marked with a yellow arc or a yellow line; and

(d) Each engine, auxiliary power unit, or propeller range that is restricted because of excessive vibration stresses must be marked with red arcs or red lines.


§ 23.1551 Oil quantity indicator.

Each oil quantity indicator must be marked in sufficient increments to indicate readily and accurately the quantity of oil.

§ 23.1553 Fuel quantity indicator.

A red radial line must be marked on each indicator at the calibrated zero reading, as specified in §23.1337(b)(1).

[Doc. No. 27807, 61 FR 5193, Feb. 9, 1996]

§ 23.1555 Control markings.

(a) Each cockpit control, other than primary flight controls and simple push button type starter switches, must be plainly marked as to its function and method of operation.

(b) Each secondary control must be suitably marked.

(c) For powerplant fuel controls—

(1) Each fuel tank selector control must be marked to indicate the position corresponding to each tank and to each existing cross feed position;
§ 23.1557 Control markings.

(2) If safe operation requires the use of any tanks in a specific sequence, that sequence must be marked on or near the selector for those tanks;

(3) The conditions under which the full amount of usable fuel in any restricted usage fuel tank can safely be used must be stated on a placard adjacent to the selector valve for that tank; and

(4) Each valve control for any engine of a multiengine airplane must be marked to indicate the position corresponding to each engine controlled.

(d) Usable fuel capacity must be marked as follows:

(1) For fuel systems having no selector controls, the usable fuel capacity of the system must be indicated at the fuel quantity indicator.

(2) For fuel systems having selector controls, the usable fuel capacity available at each selector control position must be indicated near the selector control.

(e) For accessory, auxiliary, and emergency controls—

(1) If retractable landing gear is used, the indicator required by § 23.729 must be marked so that the pilot can, at any time, ascertain that the wheels are secured in the extreme positions; and

(2) Each emergency control must be red and marked as to method of operation. No control other than an emergency control, or a control that serves an emergency function in addition to its other functions, shall be this color.


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75763, Dec. 2, 2011, § 23.1555 was amended by adding a new paragraph (d)(3), effective Jan. 31, 2012. For the convenience of the user, the added text is set forth as follows:

§ 23.1555 Control markings.

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§ 23.1557 Miscellaneous markings and placards.

(a) Baggage and cargo compartments, and ballast location. Each baggage and cargo compartment, and each ballast location, must have a placard stating any limitations on contents, including weight, that are necessary under the loading requirements.

(b) Seats. If the maximum allowable weight to be carried in a seat is less than 170 pounds, a placard stating the lesser weight must be permanently attached to the seat structure.

(c) Fuel, oil, and coolant filler openings. The following apply:

(1) Fuel filler openings must be marked at or near the filler cover with—

(A) The word “Avgas”; and

(B) The minimum fuel grade.

(ii) For turbine engine-powered airplanes—

(A) The words “Jet Fuel”; and

(B) The permissible fuel designations, or references to the Airplane Flight Manual (AFM) for permissible fuel designations.

(iii) For pressure fueling systems, the maximum permissible fueling supply pressure and the maximum permissible defueling pressure.

(2) Oil filler openings must be marked at or near the filler cover with the word “Oil” and the permissible oil designations, or references to the Airplane Flight Manual (AFM) for permissible oil designations.

(3) Coolant filler openings must be marked at or near the filler cover with the word “Coolant”.

(d) Emergency exit placards. Each placard and operating control for each emergency exit must be red. A placard must be near each emergency exit control and must clearly indicate the location of that exit and its method of operation.

(e) The system voltage of each direct current installation must be clearly
§ 23.1559 Operating limitations placard.

(a) There must be a placard in clear view of the pilot stating—
   (1) That the airplane must be operated in accordance with the Airplane Flight Manual; and
   (2) The certification category of the airplane to which the placards apply.

(b) For airplanes certificated in more than one category, there must be a placard in clear view of the pilot stating that other limitations are contained in the Airplane Flight Manual.

(c) There must be a placard in clear view of the pilot that specifies the kind of operations to which the operation of the airplane is limited or from which it is prohibited under § 23.1525.

§ 23.1561 Safety equipment.

(a) Safety equipment must be plainly marked as to method of operation.

(b) Stowage provisions for required safety equipment must be marked for the benefit of occupants.

§ 23.1563 Airspeed placards.

There must be an airspeed placard in clear view of the pilot and as close as practicable to the airspeed indicator. This placard must list—

(a) The operating maneuvering speed, \( V_{MO} \); and

(b) The maximum landing gear operating speed \( V_{LO} \).

(c) For reciprocating multiengine-powered airplanes of more than 6,000 pounds maximum weight, and turbine engine-powered airplanes, the maximum value of the minimum control speed, \( V_{MC} \) (one-engine-inoperative) determined under § 23.149(b).

§ 23.1567 Flight maneuver placard.

(a) For normal category airplanes, there must be a placard in front of and in clear view of the pilot stating: “No acrobatic maneuvers, including spins, approved.”

(b) For utility category airplanes, there must be—
   (1) A placard in clear view of the pilot stating: “Acrobatic maneuvers are limited to the following ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ ___ 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or not more than any greater number of turns for which the airplane has been certificated.


EFFECTIVE DATE NOTE: By Amdt. 23–62, 76 FR 75763, Dec. 2, 2011, §23.1567 was amended by adding a new paragraph (e), effective Jan. 31, 2012. For the convenience of the user, the added text is set forth as follows:

§23.1567 Flight maneuver placard.

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(e) The placard(s) required by this section need not be lighted.

AIRPLANE FLIGHT MANUAL AND APPROVED MANUAL MATERIAL

§23.1581 General.

(a) Furnishing information. An Airplane Flight Manual must be furnished with each airplane, and it must contain the following:

(1) Information required by §§23.1583 through 23.1589.

(2) Other information that is necessary for safe operation because of design, operating, or handling characteristics.

(3) Further information necessary to comply with the relevant operating rules.

(b) Approved information. (1) Except as provided in paragraph (b)(2) of this section, each part of the Airplane Flight Manual containing information prescribed in §§23.1583 through 23.1589 must be approved, segregated, identified and clearly distinguished from each unapproved part of that Airplane Flight Manual.

(2) The requirements of paragraph (b)(1) of this section do not apply to reciprocating engine-powered airplanes of 6,000 pounds or less maximum weight, if the following is met:

(i) Each part of the Airplane Flight Manual containing information prescribed in §23.1583 must be approved, identified, and clearly distinguished from each other part of the Airplane Flight Manual.

(ii) The information prescribed in §§23.1585 through 23.1589 must be determined in accordance with the applicable requirements of this part and presented in its entirety in a manner acceptable to the Administrator.

(3) Each page of the Airplane Flight Manual containing information prescribed in this section must be of a type that is not easily erased, disfigured, or misplaced, and is capable of being inserted in a manual provided by the applicant, or in a folder, or in any other permanent binder.

(c) The units used in the Airplane Flight Manual must be the same as those marked on the appropriate instruments and placards.

(d) All Airplane Flight Manual operational airspeeds, unless otherwise specified, must be presented as indicated airspeeds.

(e) Provision must be made for stowing the Airplane Flight Manual in a suitable fixed container which is readily accessible to the pilot.

(f) Revisions and amendments. Each Airplane Flight Manual (AFM) must contain a means for recording the incorporation of revisions and amendments.


§23.1583 Operating limitations.

The Airplane Flight Manual must contain operating limitations determined under this part 23, including the following—

(a) Airspeed limitations. The following information must be furnished:

(1) Information necessary for the marking of the airspeed limits on the indicator as required in §23.1545, and the significance of each of those limits and of the color coding used on the indicator.

(2) The speeds $V_{MC}$, $V_O$, $V_{LE}$, and $V_{LO}$, if established, and their significance.

(3) In addition, for turbine powered commuter category airplanes—

(i) The maximum operating limit speed, $V_{MO}/M_O$ and a statement that this speed must not be deliberately exceeded in any regime of flight (climb, cruise or descent) unless a higher speed is authorized for flight test or pilot training;
(i) If an airspeed limitation is based upon compressibility effects, a statement to this effect and information as to any symptoms, the probable behavior of the airplane, and the recommended recovery procedures; and
(ii) The airspeed limits must be shown in terms of $V_{MO}/M_{MO}$ instead of $V_{NO}$ and $V_{NE}$.

(b) Powerplant limitations. The following information must be furnished:
(1) Limitations required by §23.1521.
(2) Explanation of the limitations, when appropriate.
(3) Information necessary for marking the instruments required by §§23.1549 through 23.1553.

(c) Weight. The airplane flight manual must include—
(1) The maximum weight; and
(2) The maximum landing weight, if the design landing weight selected by the applicant is less than the maximum weight.

(3) For normal, utility, and acrobatic category reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight and for turbine engine-powered airplanes in the normal, utility, and acrobatic category, performance operating limitations as follows—
(i) The maximum takeoff weight for each airport altitude and ambient temperature within the range selected by the applicant at which the airplane complies with the climb requirements of §23.63(c)(1).
(ii) The maximum landing weight for each airport altitude and ambient temperature within the range selected by the applicant at which the airplane complies with the climb requirements of §23.63(c)(2).

(4) For commuter category airplanes, the maximum takeoff weight for each airport altitude and ambient temperature within the range selected by the applicant at which—
(i) The airplane complies with the climb requirements of §23.63(d)(1); and
(ii) The accelerate-stop distance determined under §23.55 is equal to the available runway length plus the length of any stopway, if utilized; and either:

(iii) The takeoff distance determined under §23.59(a) is equal to the available runway length; or

(iv) At the option of the applicant, the takeoff distance determined under §23.59(a) is equal to the available runway length plus the length of any clearway and the takeoff run determined under §23.59(b) is equal to the available runway length.

(5) For commuter category airplanes, the maximum landing weight for each airport altitude within the range selected by the applicant at which—
(i) The airplane complies with the climb requirements of §23.63(d)(2) for ambient temperatures within the range selected by the applicant; and
(ii) The landing distance determined under §23.75 for standard temperatures is equal to the available runway length.

(6) The maximum zero wing fuel weight, where relevant, as established in accordance with §23.343.

(d) Center of gravity. The established center of gravity limits.

(e) Maneuvers. The following authorized maneuvers, appropriate airspeed limitations, and unauthorized maneuvers, as prescribed in this section.
(1) Normal category airplanes. No acrobatic maneuvers, including spins, are authorized.
(2) Utility category airplanes. A list of authorized maneuvers demonstrated in the type flight tests, together with recommended entry speeds and any other associated limitations. No other maneuver is authorized.
(3) Acrobatic category airplanes. A list of approved flight maneuvers demonstrated in the type flight tests, together with recommended entry speeds and any other associated limitations.
(4) Acrobatic category airplanes and utility category airplanes approved for spinning. Spin recovery procedure established to show compliance with §23.221(c).
(5) Commuter category airplanes. Maneuvers are limited to any maneuver incident to normal flying, stalls, (except whip stalls) and steep turns in which the angle of bank is not more than 60 degrees.

(f) Maneuver load factor. The positive limit load factors in g's, and, in addition, the negative limit load factor for acrobatic category airplanes.
§ 23.1583 Operating limitations.

(c) * * *
(3) For reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight, single-engine turbines, and multihull airplanes of 6,000 pounds or less maximum weight in the normal, utility, and acrobatic category, performance operating limitations as follows—

* * * * *

(4) For normal, utility, and acrobatic category multiengine jets over 6,000 pounds and commuter category airplanes, the maximum takeoff weight for each airport altitude and ambient temperature within the range selected by the applicant at which—

* * * * *

(5) For normal, utility, and acrobatic category multiengine jets over 6,000 pounds and commuter category airplanes, the maximum landing weight for each airport altitude within the range selected by the applicant at which—

* * * * *

§ 23.1585 Operating procedures.

(a) For all airplanes, information concerning normal, abnormal (if applicable), and emergency procedures and other pertinent information necessary for safe operation and the achievement of the scheduled performance must be furnished, including—

(1) An explanation of significant or unusual flight or ground handling characteristics;

(2) The maximum demonstrated values of crosswind for takeoff and landing, and procedures and information pertinent to operations in crosswinds;

(3) A recommended speed for flight in rough air. This speed must be chosen to protect against the occurrence, as a result of gusts, of structural damage to the airplane and loss of control (for example, stalling);

(4) Procedures for restarting any turbine engine in flight, including the effects of altitude; and

(5) Procedures, speeds, and configuration(s) for making a normal approach and landing, in accordance with §§23.73 and 23.75, and a transition to the balked landing condition.

(6) For seaplanes and amphibians, water handling procedures and the demonstrated wave height.
Federal Aviation Administration, DOT § 23.1587

(b) In addition to paragraph (a) of this section, for all single-engine airplanes, the procedures, speeds, and configuration(s) for a glide following engine failure, in accordance with §23.71 and the subsequent forced landing, must be furnished.

c) In addition to paragraph (a) of this section, for all multiengine airplanes, the following information must be furnished:

(1) Procedures, speeds, and configuration(s) for making an approach and landing with one engine inoperative;

(2) Procedures, speeds, and configuration(s) for making a balked landing with one engine inoperative and the conditions under which a balked landing can be performed safely, or a warning against attempting a balked landing.

(3) The V\textsubscript{SSE} determined in §23.149;

and

(4) Procedures for restarting any engine in flight including the effects of altitude.

d) In addition to paragraphs (a) and either (b) or (c) of this section, as appropriate, for all normal, utility, and acrobatic category airplanes, the following information must be furnished:

(1) Procedures, speeds, and configuration(s) for making a normal takeoff, in accordance with §23.51 (a) and (b), and §23.53 (a) and (b), and the subsequent climb, in accordance with §§23.65 and 23.69(a).

(2) Procedures for abandoning a takeoff due to engine failure or other cause.

(e) In addition to paragraphs (a), (c), and (d) of this section, for all normal, utility, and acrobatic category multiengine airplanes, the information must include the following:

(1) Procedures and speeds for continuing a takeoff following engine failure or other cause.

(2) Procedures, speeds, and configurations for continuing a climb following engine failure, after takeoff, in accordance with §23.67, or enroute, in accordance with §23.69(b).

(f) In addition to paragraphs (a) and (c) of this section, for commuter category airplanes, the information must include the following:

(1) Procedures, speeds, and configuration(s) for making a normal takeoff.

(2) Procedures and speeds for carrying out an accelerate-stop in accordance with §23.55.

(3) Procedures and speeds for continuing a takeoff following engine failure in accordance with §23.59(a)(1) and for following the flight path determined under §§23.57 and 23.61(a).

(g) For multiengine airplanes, information identifying each operating condition in which the fuel system independence prescribed in §23.953 is necessary for safety must be furnished, together with instructions for placing the fuel system in a configuration used to show compliance with that section.

(h) For each airplane showing compliance with §23.1353 (g)(2) or (g)(3), the operating procedures for disconnecting the battery from its charging source must be furnished.

(i) Information on the total quantity of usable fuel for each fuel tank, and the effect on the usable fuel quantity, as a result of a failure of any pump, must be furnished.

(j) Procedures for the safe operation of the airplane’s systems and equipment, both in normal use and in the event of malfunction, must be furnished.

[Doc. No. 27807, 61 FR 5194, Feb. 9, 1996]

Effective Date Note: By Amdt. 23–62, 76 FR 75763, Dec. 2, 2011, §23.1585 was amended by revising paragraph (f) introductory text, effective Jan. 31, 2012. For the convenience of the user, the revised text is set forth as follows:

§ 23.1585 Operating procedures.

* * * * * *

(f) In addition to paragraphs (a) and (c) of this section, for normal, utility, and acrobatic category multiengine jets weighing over 6,000 pounds, and commuter category airplanes, the information must include the following:

* * * * * *

§ 23.1587 Performance information.

Unless otherwise prescribed, performance information must be provided over the altitude and temperature ranges required by §23.45(b).
§ 23.1587

(a) For all airplanes, the following information must be furnished—

(1) The stalling speeds $V_{SO}$ and $V_{S1}$ with the landing gear and wing flaps retracted, determined at maximum weight under §23.49, and the effect on these stalling speeds of angles of bank up to 60 degrees;

(2) The steady rate and gradient of climb with all engines operating, determined under §23.69(a);

(3) The landing distance, determined under §23.75 for each airport altitude and standard temperature, and the type of surface for which it is valid;

(4) The effect on landing distances of operation on other than smooth hard surfaces, when dry, determined under §23.45(g); and

(5) The effect on landing distances of runway slope and 50 percent of the headwind component and 150 percent of the tailwind component.

(b) In addition to paragraph (a) of this section, for all normal, utility, and acrobatic category reciprocating engine-powered airplanes of 6,000 pounds or less maximum weight, the steady angle of climb/descent, determined under §23.77(a), must be furnished.

(c) In addition to paragraphs (a) and (b) of this section, if appropriate, for normal, utility, and acrobatic category airplanes, the following information must be furnished—

(1) The takeoff distance, determined under §23.53 and the type of surface for which it is valid.

(2) The effect on takeoff distance of operation on other than smooth hard surfaces, when dry, determined under §23.45(g);

(3) The effect on takeoff distance of runway slope and 50 percent of the headwind component and 150 percent of the tailwind component;

(4) For multiengine reciprocating engine-powered airplanes of more than 6,000 pounds maximum weight and multiengine turbine powered airplanes, the one-engine-inoperative takeoff climb/descent gradient, determined under §23.66;

(5) For multiengine airplanes, the enroute rate and gradient of climb/descent with one engine inoperative, determined under §23.69(b); and

(6) For single-engine airplanes, the glide performance determined under §23.71.

(d) In addition to paragraph (a) of this section, for commuter category airplanes, the following information must be furnished—

(1) The accelerate-stop distance determined under §23.55;

(2) The takeoff distance determined under §23.59(a);

(3) At the option of the applicant, the takeoff run determined under §23.59(b);

(4) The effect on accelerate-stop distance, takeoff distance, and, if determined, takeoff run, of operation on other than smooth hard surfaces, when dry, determined under §23.45(g);

(5) The effect on accelerate-stop distance, takeoff distance, and, if determined, takeoff run, of runway slope and 50 percent of the headwind component and 150 percent of the tailwind component;

(6) The net takeoff flight path determined under §23.61(b);

(7) The enroute gradient of climb/descent with one engine inoperative, determined under §23.69(b);

(8) The effect, on the net takeoff flight path and on the enroute gradient of climb/descent with one engine inoperative, of 50 percent of the headwind component and 150 percent of the tailwind component;

(9) Overweight landing performance information (determined by extrapolation and computed for the range of weights between the maximum landing and maximum takeoff weights) as follows—

(i) The maximum weight for each airport altitude and ambient temperature at which the airplane complies with the climb requirements of §23.63(d)(2); and

(ii) The landing distance determined under §23.75 for each airport altitude and standard temperature.

(10) The relationship between IAS and CAS determined in accordance with §23.1323 (b) and (c).

(11) The altimeter system calibration required by §23.1325(e).

[Doc. No. 27807, 61 FR 5194, Feb. 9, 1996]

Effective Date Note: By Amdt. 23–62, 76 FR 75763, Dec. 2, 2011, §23.1587 was amended by revising paragraph (d) introductory text, effective Jan. 31, 2012. For the convenience of
§ 23.1587 Performance information.

(d) In addition to paragraph (a) of this section, for normal, utility, and acrobatic category multiengine jets weighing over 6,000 pounds, and commuter category airplanes, the following information must be furnished:

§ 23.1589 Loading information.

The following loading information must be furnished:

(a) The weight and location of each item of equipment that can be easily removed, relocated, or replaced and that is installed when the airplane was weighed under the requirement of § 23.25.

(b) Appropriate loading instructions for each possible loading condition between the maximum and minimum weights established under § 23.25, to facilitate the center of gravity remaining within the limits established under § 23.23.

APPENDIX A TO PART 23—SIMPLIFIED DESIGN LOAD CRITERIA

A23.1 General.

(a) The design load criteria in this appendix are an approved equivalent of those in §§ 23.321 through 23.459 of this subchapter for an airplane having a maximum weight of 6,000 pounds or less and the following configuration:

1. A single engine excluding turbine powerplants;
2. A main wing located closer to the airplane’s center of gravity than to the airt, fuselage-mounted, empennage;
3. A main wing that contains a quarter-chord sweep angle of not more than 15 degrees fore or aft;
4. A main wing that is equipped with trailing-edge controls (ailerons or flaps, or both);
5. A main wing aspect ratio not greater than 7;
6. A horizontal tail aspect ratio not greater than 4;
7. A horizontal tail volume coefficient not less than 0.34;
8. A vertical tail aspect ratio not greater than 2;
9. A vertical tail platform area not greater than 10 percent of the wing platform area; and
10. Symmetrical airfoils must be used in both the horizontal and vertical tail designs.

(b) Appendix A criteria may not be used on any airplane configuration that contains any of the following design features:

1. Canard, tandem-wing, close-coupled, or tailless arrangements of the lifting surfaces;
2. Biplane or multiplane wing arrangements;
3. T-tail, V-tail, or cruciform-tail (+) arrangements;
4. Highly-swept wing platform (more than 15-degrees of sweep at the quarter-chord), delta planforms, or slatted lifting surfaces; or
5. Winglets or other wing tip devices, or outboard fins.

A23.3 Special symbols.

\[ n_{1} = \text{Airplane Positive Maneuvering Limit Load Factor.} \]

\[ n_{2} = \text{Airplane Negative Maneuvering Limit Load Factor.} \]

\[ n_{3} = \text{Airplane Positive Gust Limit Load Factor at } V_{C}. \]

\[ n_{4} = \text{Airplane Negative Gust Limit Load Factor at } V_{C}. \]

\[ n_{\text{flap}} = \text{Airplane Positive Limit Load Factor With Flaps Fully Extended at } V_{F}. \]

A23.5 Certification in more than one category.

The criteria in this appendix may be used for certification in the normal, utility, and acrobatic categories, or in any combination of these categories. If certification in more than one category is desired, the design category weights must be selected to make the term \( n_{1}W \) constant for all categories or greater for one desired category than for others. The wings and control surfaces (including wing flaps and tabs) need only be investigated for the maximum value of \( n_{1}W \), or for the category corresponding to the maximum design weight, where \( n_{1}W \) is constant. If the acrobatic category is selected, a special unsymmetrical flight load investigation
in accordance with paragraphs A23.9(c)(2) and A23.11(c)(2) of this appendix must be completed. The wing, wing carrythrough, and the horizontal tail structures must be checked for this condition. The basic fuselage structure need only be investigated for the highest load factor design category selected. The local supporting structure for dead weight items need only be designed for the highest load factor imposed when the particular items are installed in the airplane. The engine mount, however, must be designed for a higher side load factor. If certification in the acrobatic category is desired, than that required for certification in the normal and utility categories. When designing for landing loads, the landing gear and the airplane as a whole need only be investigated for the category corresponding to the maximum design weight. These simplifications apply to single-engine aircraft of conventional types for which experience is available, and the Administrator may require additional investigations for aircraft with unusual design features.

A23.7 Flight loads.

(a) Each flight load may be considered independent of altitude and, except for the local supporting structure for dead weight items, only the maximum design weight conditions must be investigated.

(b) Table 1 and figures 3 and 4 of this appendix must be used to determine values of \( n_1, n_2, n_3, \text{ and } n_4 \) corresponding to the maximum design weights in the desired categories.

(c) Figures 1 and 2 of this appendix must be used to determine values of \( n_1 \) and \( n_2 \) corresponding to the minimum flying weights in the desired categories, and, if these load factors are greater than the load factors at the design weight, the supporting structure for dead weight items must be substantiated for the resulting higher load factors.

(d) Each specified wing and tail loading is independent of the center of gravity range. The applicant, however, must select a c.g. range, and the basic fuselage structure must be investigated for the most adverse dead weight loading conditions for the c.g. range selected.

(e) The following loads and loading conditions are the minimums for which strength must be provided in the structure:

1. **Airplane equilibrium.** The aerodynamic wing loads may be considered to act normal to the relative wind, and to have a magnitude of 1.05 times the airplane normal loads (as determined from paragraphs A23.9(b) and (c) of this appendix) for the positive flight conditions and a magnitude equal to the airplane normal loads for the negative conditions. Each chordwise and normal component of this wing load must be considered.

2. **Minimum design airspeeds.** The minimum design airspeeds may be chosen by the applicant except that they may not be less than the minimum speeds found by using figure 3 of this appendix. In addition, \( V_{Cmin} \) need not exceed values of 0.9 \( V_T \) actually obtained at sea level for the lowest design weight category for which certification is desired. In computing these minimum design airspeeds, \( n_1 \) may not be less than 3.8.

3. **Flight load factor.** The limit flight load factors specified in Table 1 of this appendix represent the ratio of the aerodynamic force component (acting normal to the assumed longitudinal axis of the airplane) to the weight of the airplane. A positive flight load factor is an aerodynamic force acting upward, with respect to the airplane.

A23.9 Flight conditions.

(a) General. Each design condition in paragraphs (b) and (c) of this section must be used to assure sufficient strength for each condition of speed and load factor on or within the boundary of a \( V-n \) diagram for the airplane similar to the diagram in figure 4 of this appendix. This diagram must also be used to determine the airplane structural operating limitations as specified in §23.1510 through §23.1513 and §23.1519.

(b) Symmetrical flight conditions. The airplane must be designed for symmetrical flight conditions as follows:

1. The airplane must be designed for at least the four basic flight conditions, "A", "D", "E", and "G" as noted on the flight envelope of figure 4 of this appendix. In addition, the following requirements apply:

   (i) The design limit flight load factors corresponding to conditions "D" and "E" of figure 4 must be at least as great as those specified in Table 1 and figure 4 of this appendix, and the design speed for these conditions must be at least equal to the value of \( V_n \) found from figure 3 of this appendix.

   (ii) For conditions "A" and "G" of figure 4, the load factors must correspond to those specified in Table 1 of this appendix, and the design speeds must be computed using these load factors with the maximum static lift coefficient \( C_{L\alpha} \) determined by the applicant. However, in the absence of more precise computations, these latter conditions may be based on a value of \( C_{L\alpha} = 1.35 \) and the design speed for condition "A" may be less than \( V_{Cmin} \). The load factors with the condition "A" must be determined by the applicant.

   (iii) Conditions "C" and "F" of figure 4 need only be investigated when \( n_1 \) W/S or \( n_2 \) W/S are greater than \( n_1 \) W/S or \( n_2 \) W/S of this airplane, respectively.

(c) Flight load factors corresponding to conditions "A" and "G" of figure 4 may be extended at not less than the design flap speed \( V_{Cmin} \) from figure 3 of this appendix.
Federal Aviation Administration, DOT

(c) Unsymmetrical flight conditions. Each affected structure must be designed for unsymmetrical loadings as follows:

(1) The aft fuselage-to-wing attachment must be designed (critical vertical surface load determined in accordance with paragraph SAA 23.11(c)(1) and (2) of this appendix).

(2) The wing and wing carry-through structures must be designed for 100 percent of condition “A” loading on one side of the plane of symmetry and 70 percent on the opposite side for certification in the normal and utility categories, or 60 percent on the opposite side for certification in the acrobatic category.

(3) The wing and wing carry-through structures must be designed for the loads resulting from a combination of 75 percent of the positive maneuvering wing loading on both sides of the plane of symmetry and the maximum wing torsion resulting from aileron displacement. The effect of aileron displacement on wing torsion at V<sub>C</sub> or V<sub>D</sub> using the basic airfoil moment coefficient modified over the aileron portion of the span, must be computed as follows:

(i) \( C_{m}=C_{m_{0}}+0.01\Delta \delta \) (up aileron side) wing basic airfoil.

(ii) \( C_{m}=C_{m_{0}}-0.01\Delta \delta \) (down aileron side) wing basic airfoil, where \( \delta \) is the up aileron deflection and \( \Delta \delta \) is the down aileron deflection.

(4) A critical, which is the sum of \( \Delta \delta + \delta \) must be computed as follows:

(i) Compute \( \Delta \alpha \) and \( \Delta \beta \) from the formulas:

\[
\Delta \alpha = \frac{V}{V_{C}} \times \Delta \rho \quad \text{and} \quad \Delta \beta = \frac{V}{V_{D}} \times \Delta \rho
\]

where \( \Delta \rho \) is the maximum total deflection (sum of both aileron deflections) at \( V_{A} \) with \( V_{C}, V_{D} \) and \( V_{A} \) described in subparagraph (2) of 23.7(e) of this appendix.

(ii) Compute \( K \) from the formula:

\[
K = \frac{(C_{m} - 0.01\delta_{b})V_{A}^{c}}{(C_{m} - 0.01\delta_{a})V_{C}^{c}}
\]

where \( \delta_{a} \) is the down aileron deflection corresponding to \( \Delta \alpha \) and \( \delta_{b} \) is the down aileron deflection corresponding to \( \Delta \beta \) as computed in step (i).

(iii) If \( K \) is less than 1.0, \( \Delta \alpha \) is \( \Lambda \) critical and must be used to determine \( \delta \) and \( \Delta \beta \). In this case, \( V_{C} \) is the critical speed which must be used in computing the wing torsion loads over the aileron span.

(iv) If \( K \) is equal to or greater than 1.0, \( \Delta \beta \) is \( \Lambda \) critical and must be used to determine \( \delta \) and \( \Delta \alpha \). In this case, \( V_{A} \) is the critical speed which must be used in computing the wing torsion loads over the aileron span.

(d) Supplementary conditions; rear lift truss; engine torque; side load on engine mount. Each of the following supplementary conditions must be investigated:

(1) In designing the rear lift truss, the special condition specified in §23.365 may be investigated instead of condition “G” of figure 4 of this appendix. If this is done, and if certification in more than one category is desired, the value of W/S used in the formula appearing in §23.369 must be that for the category corresponding to the maximum gross weight.

(2) Each engine mount and its supporting structure must be designed for the maximum limit load factor resulting from a lateral limit load factor of not less than 1.47 for the normal and utility categories, or 2.0 for the acrobatic category.

A23.11 Control surface loads.

(a) General. Each control surface load must be determined using the criteria of paragraph (b) of this section and must lie within the simplified loadings of paragraph (c) of this section.

(b) Limit pilot forces. In each control surface loading condition described in paragraphs (c) through (e) of this section, the airloads on the movable surfaces and the corresponding deflections need not exceed those which could be obtained in flight by employing the maximum limit pilot forces specified in the table in §23.397(b). If the surface loads are limited by these maximum limit pilot forces, the tabs must either be considered to be deflected to their maximum travel in the direction which would assist the pilot or the deflection must correspond to the maximum degree of “out of trim” expected at the speed for the condition under consideration. The tab load, however, need not exceed the value specified in Table 2 of this appendix.

(c) Surface loading conditions. Each surface loading condition must be investigated as follows:

(i) Simplified limit surface loadings for the horizontal tail, vertical tail, aileron, wing flaps, and trim tabs are specified in figures 5 and 6 of this appendix.

(ii) The distribution of load along the span of the surface, irrespective of the chordwise...
load distribution, must be assumed proportional to the total chord, except on horn balance surfaces.
(ii) The load on the stabilizer and elevator, and the load on fin and rudder, must be distributed chordwise as shown in figure 7 of this appendix.
(iii) In order to ensure adequate torsional strength and to account for maneuvers and gusts, the most severe loads must be considered in association with every center of pressure position between the leading edge and the half chord of the mean chord of the surface (stabilizer and elevator, or fin and rudder).
(iv) To ensure adequate strength under high leading edge loads, the most severe stabilizer and fin loads must be further considered as being increased by 50 percent over the leading 10 percent of the chord with the loads aft of this appropriately decreased to retain the same total load.
(v) The most severe elevator and rudder loads should be further considered as being distributed parabolically from three times the mean loading of the surface (stabilizer and elevator, or fin and rudder) at the leading edge of the elevator and rudder, respectively, to zero at the trailing edge according to the equation:

\[ P(x) = 3\bar{w}\frac{(c-x)^2}{c_f^2} \]

Where—
- \( P(x) \) = local pressure at the chordwise stations \( x \),
- \( c \) = chord length of the tail surface,
- \( c_f \) = chord length of the elevator and rudder, respectively, and
- \( \bar{w} \) = average surface loading as specified in Figure A5.
(vi) The chordwise loading distribution for ailerons, wing flaps, and trim tabs are specified in Table 2 of this appendix.
(2) If certification in the acrobatic category is desired, the horizontal tail must be investigated for an unsymmetrical load of 100 percent \( w \) on one side of the airplane centerline and 50 percent on the other side of the airplane centerline.
(d) Outboard fins. Outboard fins must meet the requirements of §23.445.
(e) Special devices. Special devices must meet the requirements of §23.459.

A23.13 Control system loads.

(a) Primary flight controls and systems. Each primary flight control and system must be designed as follows:
(i) The flight control system and its supporting structure must be designed for loads corresponding to 125 percent of the computed hinge moments of the movable control surface in the conditions prescribed in A23.11 of this appendix. In addition—
(ii) The system limit loads need not exceed those that could be produced by the pilot and automatic devices operating the controls; and
(iii) The design must provide a rugged system for service use, including jamming.
ground gusts, taxing downwind, control inertia, and friction.

(2) Acceptable maximum and minimum limit pilot forces for elevator, aileron, and rudder controls are shown in the table in §23.397(b). These pilot loads must be assumed to act at the appropriate control grips or pads as they would under flight conditions, and to be reacted at the attachments of the control system to the control surface horn.

(b) Dual controls. If there are dual controls, the systems must be designed for pilots operating in opposition, using individual pilot loads equal to 75 percent of those obtained in accordance with paragraph (a) of this section, except that individual pilot loads may not be less than the minimum limit pilot forces shown in the table in §23.397(b).

(c) Ground gust conditions. Ground gust conditions must meet the requirements of §23.415.

(d) Secondary controls and systems. Secondary controls and systems must meet the requirements of §23.405.

<table>
<thead>
<tr>
<th>Flight load factors</th>
<th>Normal category</th>
<th>Utility category</th>
<th>Acrobatic category</th>
</tr>
</thead>
<tbody>
<tr>
<td>n</td>
<td>3.0</td>
<td>4.4</td>
<td>6.0</td>
</tr>
<tr>
<td>n</td>
<td>-0.5 n</td>
<td></td>
<td></td>
</tr>
<tr>
<td>n</td>
<td>(1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flaps down:</td>
<td>0.5 n</td>
<td></td>
<td></td>
</tr>
<tr>
<td>n flap</td>
<td>Zero</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1 Find n, from Fig. 1
2 Find n, from Fig. 2
3 Vertical wing load may be assumed equal to zero and only the flap part of the wing need be checked for this condition.

Table 2 - Average limit control surface loading

<table>
<thead>
<tr>
<th>SURFACE</th>
<th>DIRECTION OF LOADING</th>
<th>MAGNITUDE OF LOADING</th>
<th>CHORDWISE DISTRIBUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Horizontal Tail I</td>
<td>Up and Down</td>
<td>Figure A5 Curve [2]</td>
<td>See Figure A7</td>
</tr>
<tr>
<td></td>
<td>b) Unsymmetrical Loading (Up and Down)</td>
<td>100% W on one side of airplane c, 65% W on other side of airplane c, for normal and utility categories. For acrobatic category see A3.11(c)</td>
<td></td>
</tr>
<tr>
<td>Vertical Tail II</td>
<td>Right and Left</td>
<td>Figure A5 Curve (1)</td>
<td>Same as above</td>
</tr>
<tr>
<td>Aileron III</td>
<td>a) Up and Down</td>
<td>Figure A6 Curve (5)</td>
<td>(C)</td>
</tr>
<tr>
<td>Wing Flap IV</td>
<td>a) Up</td>
<td>Figure A6 Curve [4]</td>
<td>(D)</td>
</tr>
<tr>
<td></td>
<td>b) Down</td>
<td>.25 x Up Load [6]</td>
<td></td>
</tr>
<tr>
<td>Trim Tab V</td>
<td>a) Up and Down</td>
<td>Figure A6 Curve (3)</td>
<td>Same as (D) above</td>
</tr>
</tbody>
</table>

NOTE: The surface loading I, II, III, and V above are based on speeds V_A min and V_C min. The loading of IV is based on V_C min. If values of speed greater than these minimums are selected for design, the appropriate surface loadings must be multiplied by the ratio $\frac{V_{selected}}{V_{minimum}}$. For conditions I, II, III, and V the multiplying factor used must be the higher of $\left(\frac{V_A{sel.}}{V_A{min.}}\right)^2$ or $\left(\frac{V_C{sel.}}{V_C{min.}}\right)^2$. 

343
Figure A3—Determinations of Minimum Design Speeds—Equations
Speeds are in knots

\[ V_D \text{ min} = 24.0 \sqrt{\frac{n_1 \frac{W}{S}}{1.4 \sqrt{n_1 \frac{n_2}{3.8}}} \text{ but need not exceed}} \]

\[ V_e \text{ min} = 17.0 \sqrt{n_1 \frac{W}{S}} \text{ but need not exceed} \]

\[ \frac{0.9 \ V_A}{V_D \max} = 15.0 \sqrt{n_1 \frac{W}{S}} \text{ but need not exceed } V_c \text{ used} \]

\[ V_r \text{ min} = 11.0 \sqrt{n_1 \frac{W}{S}} \]

In design, \( V_r \text{ min} = 11.0 \sqrt{n_1 \frac{W}{S}} \)

Figure A-4—Flight Envelope

1. Conditions "C" or "F" need only be investigated when \( n_3 \frac{W}{S} > n_2 \sqrt{\frac{W}{S}} \) or \( n_4 \sqrt{\frac{W}{S}} > n_1 \frac{W}{S} \), respectively.

2. Condition "G" need not be investigated when the supplementary condition specified in §23.369 is investigated.
**Figure A5 - Average Limit Control Surface Loading**

1. \( \bar{w} = 3.66 \left( n_1 \frac{W}{S} \right)^{\frac{1}{2}} \) for \( n_1 \frac{W}{S} < 47 \) and \( AR \leq 2.0 \)
2. \( \bar{w} = 0.534 \left( n_1 \frac{W}{S} \right) \) for \( n_1 \frac{W}{S} > 47 \)

\( \bar{w} = 4.8 + 0.534 \left( n_1 \frac{W}{S} \right) \)

- 1) Vertical Tail
- 2) Horizontal Tail (Up & Down Loads)
FIGURE A6 - AVERAGE LIMIT CONTROL SURFACE LOADING

(3) \( \frac{W}{W_n} = 0.78 \, n_{1/S} \left( C_{n} / 0.80 \right) \)

(4) \( \frac{W}{W_n} = 0.64 \, n_{1/S} \left( C_{n} / 1.6 \right) \)

(5) \( \frac{W}{W_n} = 0.466 \, n_{1/S} \)

DESIGN MANEUVERING WING LOADING \( \frac{W}{S} \) POUNDS/SQ. FT.

AVERAGE SURFACE LOADING \( \frac{W}{S} \) POUNDS/SQ. FT.
**Figure A7—Chordwise Load Distribution for Stabilizer and Elevator or Fin and Rudder**

\[
P_1 = 2 \left( \overline{W} \right) \frac{2 - E - 3d'}{1 - E} \]

\[
P_2 = 2 \left( \overline{W} \right) (3d' + E - 1) \]

where:
- \( \overline{W} \) = average surface loading (as specified in figure A.5)
- \( E \) = ratio of elevator (or rudder) chord to total stabilizer and elevator (or fin and rudder) chord.
- \( d' \) = ratio of distance of center of pressure of a unit spanwise length of combined stabilizer and elevator (or fin and rudder) measured from stabilizer (or fin) leading edge to the local chord. Sign convention is positive when center of pressure is behind leading edge.
- \( c \) = local chord.

**Note:** Positive values of \( \overline{W} \), \( P_1 \), and \( P_2 \) are all measured in the same direction.

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**Appendix C to Part 23—Basic Landing Conditions**

<table>
<thead>
<tr>
<th>Condition</th>
<th>Tail wheel type</th>
<th>Nose wheel type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reference section</td>
<td>23.479(a)(1)</td>
<td>23.481(a)(1)</td>
</tr>
<tr>
<td>Vertical component at c. g.</td>
<td>( nW )</td>
<td>( nW )</td>
</tr>
<tr>
<td>Fore and aft component at c. g.</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Lateral component in either direction at c. g.</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Shock absorber extension (hydraulic shock absorber).</td>
<td>Note (2)</td>
<td>Note (2)</td>
</tr>
<tr>
<td>Shock absorber deflection (rubber or spring shock absorber), percent.</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>Tire deflection</td>
<td>Static</td>
<td>Static</td>
</tr>
<tr>
<td>Main wheel loads (both wheels) (( V_f ))</td>
<td>( (n-L)W )</td>
<td>( (n-L)W )</td>
</tr>
<tr>
<td>Main wheel loads (both wheels) (( D_f ))</td>
<td>KnW</td>
<td>KnW</td>
</tr>
</tbody>
</table>

---


APPENDIX B TO PART 23 [RESERVED]
### D23.1 Basic landing conditions

<table>
<thead>
<tr>
<th>Condition</th>
<th>Tail wheel type</th>
<th>Nose wheel type</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Level landing</td>
<td>Level landing</td>
</tr>
<tr>
<td>Tail (nose) wheel loads (Vf)</td>
<td>0</td>
<td>(n-L)W/a/d</td>
</tr>
<tr>
<td>Tail (nose) wheel loads (DF)</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

**Notes**

1. K may be determined as follows: K = 0.25 for W = 3,000 pounds or less; K = 0.33 for W = 6,000 pounds or greater, with linear variation of K between these weights.

2. For the purpose of design, the maximum load factor is assumed to occur throughout the shock absorber stroke from 25 percent deflection to 100 percent deflection unless otherwise shown and the load factor must be used with whatever shock absorber extension is most critical for each element of the landing gear.

3. Unbalanced moments must be balanced by a rational or conservative method.

4. L is defined in §23.725(b).

5. n is the limit inertia load factor, at the c.g. of the airplane, selected under §23.473 (d), (f), and (g).

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**APPENDIX D TO PART 23—WHEEL SPIN-UP AND SPRING-BACK LOADS**

**D23.1 Wheel spin-up loads.**

(a) The following method for determining wheel spin-up loads for landing conditions is based on NACA T.N. 863. However, the drag component used for design may not be less than the drag load prescribed in §23.479(b).

\[ F_{\text{max}} = \frac{1}{2} \rho C_D \frac{V^2}{2} (V_{\text{f}} - V_c) n F_{\text{max}}/s \]

where—

- \( F_{\text{max}} \) = maximum rearward horizontal force acting on the wheel (in pounds);
- \( r_w \) = effective rolling radius of wheel under impact based on recommended operating tire pressure (which may be assumed to be equal to the rolling radius under a static load of \( n_0 W_0 \)) in feet;
- \( \rho \) = air density; and
- \( C_D \) = drag coefficient.

APPENDIX E TO PART 23 [RESERVED]

APPENDIX F TO PART 23—TEST PROCEDURE


(a) Conditioning. Specimens must be conditioned to 70 degrees F, plus or minus 5 degrees, and at 50 percent plus or minus 5 percent relative humidity until moisture equilibrium is reached or for 24 hours. Only one specimen at a time may be removed from the conditioning environment immediately before subjecting it to the flame.

(b) Specimen configuration. Except as provided for materials used in electrical wire and cable insulation and in small parts, materials must be tested either as a section cut from a fabricated part as installed in the airplane or as a specimen simulating a cut section, such as: a specimen cut from a flat sheet of the material or a model of the fabricated part. The specimen may be cut from any location in a fabricated part; however, fabricated units, such as sandwich panels, may not be separated for a test. The specimen thickness must be no thicker than the minimum thickness to be qualified for use in the airplane, except that: (1) Thick foam parts, such as seat cushions, must be tested in 1/8 inch thickness; (2) when showing compliance with §23.853(d)(3)(v) for materials used in small parts that must be tested, the materials must be tested in no more than 1/8 inch thickness; (3) when showing compliance with §23.1359(c) for materials used in electrical wire and cable insulation, the wire and cable specimens must be the same size as used in the airplane. In the case of fabrics, both the warp and fill direction of the weave must be tested to determine the most critical flammability conditions. When performing the tests prescribed in paragraphs (d) and (e) of this appendix, the specimen must be mounted in a metal frame so that (1) in the vertical tests of paragraph (d) of this appendix, the two long edges and the upper edge are held securely; (2) in the horizontal test of paragraph (e) of this appendix, the two long edges and the edge away from the flame are held securely; (3) the exposed area of the specimen is at least 2 inches wide and 12 inches long, unless the actual size used in the airplane is smaller; and (4) the edge to which the burner flame is applied must not consist of the finished or protected edge of the specimen but must be representative of the actual cross section of the material or part installed in the airplane. When performing the test prescribed in paragraph (f) of this appendix, the specimen must be mounted in metal frame so that all four edges are held securely and the exposed area of the specimen is at least 8 inches by 8 inches.

(c) Apparatus. Except as provided in paragraph (g) of this appendix, tests must be conducted in a draft-free cabinet in accordance with Federal Test Method Standard 191 Method 5903 (revised Method 5902) which is available from the General Services Administration, Business Service Center, Region 3, Seventh and D Streets SW, Washington,
of 1\frac{1}{2} inches in height. The minimum flame temperature measured by a calibrated thermocouple pyrometer in the center of the flame must be 1550 °F. The lower edge of the specimen must be adjusted to provide a three-inch-high flame must be 1550 °F. The lower edge of the specimen must be three-fourths inch above the top edge of the burner. The flame must be applied to the center line of the lower edge of the specimen. For materials covered by §23.853(d)(3)(i) and 23.853(f), the flame must be applied for 60 seconds and then removed. For materials covered by §23.853(d)(3)(ii), the flame must be applied for 12 seconds and then removed. Flame time, burn length, and flaming time of drippings, if any, must be recorded. The burn length determined in accordance with paragraph (h) of this appendix must be measured to the nearest one-tenth inch.

(e) **Horizontal test.** A minimum of three specimens must be tested and the results averaged. Each specimen must be supported horizontally. The exposed surface when installed in the airplane must be face down for the test. The specimen must be exposed to a Bunsen or Tirrill burner with a nominal \frac{3}{8}-inch I.D. tube adjusted to give a flame of 1\frac{1}{2} inches in height. The minimum flame temperature measured by a calibrated thermocouple pyrometer in the center of the flame must be 1550 °F. The specimen must be held rigidly clamped. The upper end of the specimen must pass over a pulley or rod and must have an appropriate weight attached to it so that the specimen is held tautly throughout the flammability test. The test specimen span between lower clamp and upper pulley or rod must be 24 inches. Flame from a Bunsen or Tirrill burner must be applied for 30 seconds at the test mark. The burner must be mounted underneath the test mark on the specimen, perpendicular to the specimen and at an angle of 30 degrees to the vertical plane of the specimen. The burner must have a nominal bore of three-eighths inch, and must be adjusted to provide a three-inch-high flame with an inner cone approximately one-third of the flame height. The minimum temperature of the hottest portion of the flame, measured with a calibrated thermocouple pyrometer, may not be less than 1,750 °F. The burner must be positioned so that the hottest portion of the flame is applied to the test mark on the wire. Flame time, burn length, and flaming time drippings, if any, must be recorded. The burn length determined in accordance with paragraph (h) of this appendix must be measured to the nearest one-tenth inch. Breaking of the wire specimen is not considered a failure.

(f) **Forty-five degree test.** A minimum of three specimens must be tested and the results averaged. The specimens must be supported at an angle of 45 degrees to a horizontal surface. The exposed surface when installed in the aircraft must be face down for the test. The specimens must be exposed to a Bunsen or Tirrill burner with a nominal \frac{3}{8} inch I.D. tube adjusted to give a flame of 1\frac{1}{2} inches in height. The minimum flame temperature measured by a calibrated thermocouple pyrometer in the center of the flame must be 1550 °F. Suitable precautions must be taken to avoid drafts. The flame must be applied for 30 seconds with one-third contacting the material at the center of the specimen and then removed. Flame time, glow time, and whether the flame penetrates (passes through) the specimen must be recorded.

(g) **Sixty-degree test.** A minimum of three specimens of each wire specification (make and size) must be tested. The specimen of wire or cable (including insulation) must be placed at an angle of 60 degrees with the horizontal in the cabinet specified in paragraph (c) of this appendix, with the cabinet door open during the test or placed within a chamber approximately 2 feet high x 1 foot, open at the top and at one vertical side (front), that allows sufficient flow of air for complete combustion but is free from drafts. The specimen must be parallel to and approximately 6 inches from the front of the chamber. The lower end of the specimen must be held rigidly clamped. The upper end of the specimen must pass over a pulley or rod and must have an appropriate weight attached to it so that the specimen is held tautly throughout the flammability test. The test specimen span between lower clamp and upper pulley or rod must be 24 inches and must be marked 8 inches from the lower end to indicate the central point for flame application. A flame from a Bunsen or Tirrill burner must be applied for 30 seconds at the test mark. The burner must be mounted underneath the test mark on the specimen, perpendicular to the specimen and at an angle of 30 degrees to the vertical plane of the specimen. The burner must have a nominal bore of three-eighths inch, and must be adjusted to provide a three-inch-high flame with an inner cone approximately one-third of the flame height. The minimum temperature of the hottest portion of the flame, as measured with a calibrated thermocouple pyrometer, may not be less than 1,750 °F. The burner must be positioned so that the hottest portion of the flame is applied to the test mark on the wire. Flame time, burn length, and flaming time drippings, if any, must be recorded. The burn length determined in accordance with paragraph (h) of this appendix must be measured to the nearest one-tenth inch. Breaking of the wire specimen is not considered a failure.

(h) **Burn length.** Burn length is the distance from the original edge to the farthest evidence of damage to the test specimen at the point of flame impingement, including areas of partial or complete consumption, charring, or embrittlement, but not including areas sooted, stained, warped, or discolored, nor areas where material has shrunk or melted away from the heat source.

Federal Aviation Administration, DOT

Effective Date Note: By Amdt. 23–62, 76 FR 75763, Dec. 2, 2011, appendix F to Part 23 was amended by redesignating the existing text as Part I and adding a new Part I heading and a new Part II, effective Jan. 31, 2012. For the convenience of the user, the added text is set forth as follows:

APPENDIX F TO PART 23—TEST PROCEDURE

PART I—ACCEPTABLE TEST PROCEDURE FOR SELF-EXTINGUISHING MATERIALS FOR SHOWING COMPLIANCE WITH §§23.853, 23.855, AND 23.1359

* * * * *

PART II—TEST METHOD TO DETERMINE THE FLAMMABILITY AND FLAME PROPAGATION CHARACTERISTICS OF THERMAL/ACOUSTIC INSULATION MATERIALS

Use this test method to evaluate the flammability and flame propagation characteristics of thermal/acoustic insulation when exposed to both a radiant heat source and a flame.

(a) Definitions.

Flame propagation means the furthest distance of the propagation of visible flame towards the far end of the test specimen, measured from the midpoint of the ignition source flame. Measure this distance after initially applying the ignition source and before all flame on the test specimen is extinguished. The measurement is not a determination of burn length made after the test.

Radiant heat source means an electric or air propane panel.

Thermal/acoustic insulation means a material or system of materials used to provide thermal and/or acoustic protection. Examples include fiberglass or other batting material encapsulated by a film covering and foams.

Zero point means the point of application of the pilot burner to the test specimen.

(b) Test apparatus.

![Figure F1—Radiant Panel Test Chamber](image)

(1) Radiant panel test chamber. Conduct tests in a radiant panel test chamber (see figure F1 above). Place the test chamber under an exhaust hood to facilitate clearing the chamber of smoke after each test. The radiant panel test chamber must be an enclosure 55 inches (1397 mm) long by 19.5 inches (495 mm) deep by 28 inches (710 mm) to 30 inches (maximum) (762 mm) above the test specimen. Insulate the sides, ends, and top with a fibrous ceramic insulation, such as Kaowool MTM board. On the front side, provide a 52 by 12-inch (1321 by 305 mm) draft-free, high-temperature, glass window for viewing the sample during testing. Place a door below the window to provide access to the movable specimen platform holder. The bottom of the test chamber must be a sliding steel platform that has provision for securing the test specimen holder in a fixed and level position. The chamber must have an internal chimney with exterior dimensions of 5.1 inches (129 mm) wide, by 16.2 inches (411 mm) deep by 13 inches (330 mm) high at the opposite end of the chamber from the radiant energy source. The interior dimensions must be 4.5 inches (114 mm) wide by 15.6 inches (396 mm) deep.
(2) Radiant heat source. Mount the radiant heat energy source in a cast iron frame or equivalent. An electric panel must have six, 3-inch wide emitter strips. The emitter strips must be perpendicular to the length of the panel. The panel must have a radiation surface of 12¾ by 18½ inches (327 by 470 mm). The panel must be capable of operating at temperatures up to 1,300 °F (704 °C). An air propane panel must be made of a porous refractory material and have a radiation surface of 12 by 18 inches (305 by 457 mm). The panel must be capable of operating at temperatures up to 1,500 °F (816 °C). See figures F3a and F3b.
(i) *Electric radiant panel.* The radiant panel must be 3-phase and operate at 208 volts. A single-phase, 240 volt panel is also acceptable. Use a solid-state power controller and microprocessor-based controller to set the electric panel operating parameters.

(ii) *Gas radiant panel.* Use propane (liquid petroleum gas—2.1 UN 1075) for the radiant
panel fuel. The panel fuel system must consist of a venturi-type aspirator for mixing gas and air at approximately atmospheric pressure. Provide suitable instrumentation for monitoring and controlling the flow of fuel and air to the panel. Include an air flow gauge, an air flow regulator, and a gas pressure gauge.

(iii) Radiant panel placement. Mount the panel in the chamber at 30 degrees to the horizontal specimen plane, and 7 1/2 inches above the zero point of the specimen.

(3) Specimen holding system.

(i) The sliding platform serves as the housing for test specimen placement. Brackets may be attached (via wing nuts) to the top lip of the platform in order to accommodate various thicknesses of test specimens. Place the test specimens on a sheet of Kaowool MTM board or 1260 Standard Board (manufactured by Thermal Ceramics and available in Europe), or equivalent, either resting on the bottom lip of the sliding platform or on the base of the brackets. It may be necessary to use multiple sheets of material based on the thickness of the test specimen (to meet the sample height requirement). Typically, these non-combustible sheets of material are available in 1/4-inch (6 mm) thicknesses. See figure F4. A sliding platform that is deeper than the 2-inch (50.8mm) platform shown in figure F4 is also acceptable as long as the sample height requirement is met.

(ii) Attach a 1/2-inch (13 mm) piece of Kaowool MTM board or other high temperature material measuring 41 1/2 by 8 1/4 inches (1054 by 210 mm) to the back of the platform. This board serves as a heat retainer and protects the test specimen from excessive preheating. The height of this board may not impede the sliding platform movement (in and out of the test chamber). If the platform has been fabricated such that the back side of the platform is high enough to prevent excessive preheating of the specimen when the sliding platform is out, a retainer board is not necessary.

(iii) Place the test specimen horizontally on the non-combustible board(s). Place a steel retaining/securing frame fabricated of mild steel, having a thickness of 1/8-inch (3.2 mm) and overall dimensions of 23 by 13 5/8 inches (584 by 333 mm) with a specimen opening of 19 by 10 7/8 inches (483 by 273 mm) over the test specimen. The front, back, and right portions of the top flange of the frame must rest on the top of the sliding platform, and the bottom flanges must pinch all 4 sides of the test specimen. The right bottom flange must be flush with the sliding platform. See figure F5.
(4) **Pilot Burner.** The pilot burner used to ignite the specimen must be a Bernzomatic™ commercial propane venturi torch with an axially symmetric burner tip and a propane supply tube with an orifice diameter of 0.006 inches (0.15 mm). The length of the burner tube must be 2½ inches (71 mm). The propane flow must be adjusted via gas pressure through an in-line regulator to produce a blue inner cone length of ¾-inch (19 mm). A ⅛-inch (19 mm) guide (such as a thin strip of metal) may be soldered to the top of the burner to aid in setting the flame height. The overall flame length must be approximately 5 inches long (127 mm). Provide a way to move the burner out of the ignition position so that the flame is horizontal and at least 2 inches (50 mm) above the specimen plane. See figure F6.
Thermocouples. Install a 24 American Wire Gauge (AWG) Type K (Chromel-Alumel) thermocouple in the test chamber for temperature monitoring. Insert it into the chamber through a small hole drilled through the back of the chamber. Place the thermocouple so that it extends 11 inches (279 mm) out from the back of the chamber wall, 11 1/2 inches (292 mm) from the right side of the chamber wall, and is 2 inches (51 mm) below the radiant panel. The use of other thermocouples is optional.

Calorimeter. The calorimeter must be a one-inch cylindrical water-cooled, total heat flux density, foil type Gardon Gage that has a range of 0 to 5 BTU/ft²-second (0 to 5.7 Watts/cm²).

Calorimeter calibration specification and procedure.

(i) Calorimeter specification.
(A) Foil diameter must be 0.25 ± 0.005 inches (6.35 ± 0.13 mm).
(B) Foil thickness must be 0.0005 ± 0.0001 inches (0.013 ± 0.0025 mm).
(C) Foil material must be thermocouple grade Constantan.
(D) Temperature measurement must be a Copper Constantan thermocouple.
(E) The copper center wire diameter must be 0.0005 inches (0.013 mm).
(F) The entire face of the calorimeter must be lightly coated with "Black Velvet" paint having an emissivity of 96 or greater.

(ii) Calorimeter calibration.
(A) The calibration method must be by comparison to a like standardized transducer.
(B) The standardized transducer must meet the specifications given in paragraph II(b)(6) of this appendix.
(C) Calibrate the standard transducer against a primary standard traceable to the National Institute of Standards and Technology (NIST).
(D) The method of transfer must be a heated graphite plate.
(E) The graphite plate must be electrically heated, have a clear surface area on each side of the plate of at least 2 by 2 inches (51 by 51 mm), and be 1/4-inch ± 1/8-inch thick (3.2 ± 1.6 mm).
(F) Center the 2 transducers on opposite sides of the plates at equal distances from the plate.
(G) The distance of the calorimeter to the plate must be no less than 0.0625 inches (1.6 mm), and no greater than 0.375 inches (9.5 mm).
(H) The range used in calibration must be at least 0-3.5 BTU/ft²-second (0-3.9 Watts/cm²) and no greater than 0-5.7 BTU/ft²-second (0-6.4 Watts/cm²).

Calorimeter fixture. With the sliding platform pulled out of the chamber, install the calorimeter holding frame and place a sheet of non-combustible material in the bottom of the sliding platform adjacent to the holding frame. This will prevent heat losses during calibration. The frame must be 13 1/8 inches (333 mm) deep (front to back) by 8 inches (203 mm) wide and must rest on the top of the sliding platform. It must be fabricated of 1/8-inch (3.2 mm) flat stock steel and have an opening that accommodates a 1/2-inch (12.7 mm) thick piece of refractory board, which is level with the top of the sliding platform. The board must have three 1-inch (25.4 mm) diameter holes drilled through the board for calorimeter insertion. The distance to the radiant panel surface from the centerline of the first hole ("zero" position) must be 7 1/2 ± 1/8-inches (191 ± 3 mm). The distance between the centerline of the first hole to the centerline of the second hole must be 2 inches (51 mm). It must also be the same distance from the centerline of the second hole to the centerline of the third hole. See figure F7. A calorimeter holding frame that differs in construction is acceptable as long as the height from the centerline of the first hole to the radiant panel and the distance between holes is the same as described in this paragraph.
Federal Aviation Administration, DOT
Pt. 23, App. F, Nt.

(9) **Instrumentation.** Provide a calibrated recording device with an appropriate range or a computerized data acquisition system to measure and record the outputs of the calorimeter and the thermocouple. The data acquisition system must be capable of recording the calorimeter output every second during calibration.

(10) **Timing device.** Provide a stopwatch or other device, accurate to ±1 second/hour, to measure the time of application of the pilot burner flame.

(c) **Test specimens.**

(1) **Specimen preparation.** Prepare and test a minimum of three test specimens. If an oriented film cover material is used, prepare and test both the warp and fill directions.

(2) **Construction.** Test specimens must include all materials used in construction of the insulation (including batting, film, scrim, tape, etc.). Cut a piece of core material such as foam or fiberglass, and cut a piece of film cover material (if used) large enough to cover the core material. Heat sealing is the preferred method of preparing fiberglass samples, since they can be made without compressing the fiberglass ("box sample"). Cover materials that are not heat sealable may be stapled, sewn, or taped as long as the cover material is sufficiently over-cut to be drawn down the sides without compressing the core material. The fastening means should be as continuous as possible along the length of the seams. The specimen thickness must be of the same thickness as installed in the airplane.

(3) **Specimen Dimensions.** To facilitate proper placement of specimens in the sliding platform housing, cut non-rigid core materials, such as fiberglass, 12½ inches (318mm) wide by 23 inches (584mm) long. Cut rigid materials, such as foam, 11½ ± ¼ inches (292 mm ± 6mm) wide by 23 inches (584mm) long in order to fit properly in the sliding platform housing and provide a flat, exposed surface equal to the opening in the housing.

(d) **Specimen conditioning.** Condition the test specimens at 70 ± 5 °F (21 ± 2 °C) and 55 percent ± 10 percent relative humidity, for a minimum of 24 hours prior to testing.

(e) **Apparatus Calibration.**

(1) With the sliding platform out of the chamber, install the calorimeter holding frame. Push the platform back into the chamber and insert the calorimeter into the first hole ("zero" position). See figure F7. Close the bottom door located below the sliding platform. The distance from the centerline of the calorimeter to the radiant panel surface at this point must be 7½ inches ± ¼ (191 mm ± 3). Before igniting the radiant panel, ensure that the calorimeter face is clean and that there is water running through the calorimeter.

(2) **Apparatus Calibration.**

Ignite the panel. Adjust the fuel/air mixture to achieve 1.5 BTUs/feet²-second ± 5 percent (1.7 Watts/cm² ± 5 percent) at the "zero" position. If using an electric panel, set the power controller to achieve the proper heat flux. Allow the unit to reach steady state (this may take up to 1 hour). The pilot burner must be off and in the down position during this time.
(3) After steady-state conditions have been reached, move the calorimeter 2 inches (51 mm) from the “zero” position (first hole) to position 1 and record the heat flux. Move the calorimeter to position 2 and record the heat flux. Allow enough time at each position for the calorimeter to stabilize. Table 1 depicts typical calibration values at the three positions.

**Table 1—Calibration Table**

<table>
<thead>
<tr>
<th>Position</th>
<th>BTU/ft²/sec</th>
<th>Watts/cm²</th>
</tr>
</thead>
<tbody>
<tr>
<td>“Zero” Position</td>
<td>1.5</td>
<td>1.7</td>
</tr>
<tr>
<td>Position 1</td>
<td>1.51–1.50–1.49</td>
<td>1.71–1.70–1.69</td>
</tr>
<tr>
<td>Position 2</td>
<td>1.43–1.44</td>
<td>1.62–1.63</td>
</tr>
</tbody>
</table>

(4) Open the bottom door, remove the calorimeter and holder fixture. Use caution as the fixture is very hot.

(5) Test Procedure.

(1) Ignite the pilot burner. Ensure that it is at least 2 inches (51 mm) above the top of the platform. The burner may not contact the specimen until the test begins.

(2) Place the test specimen in the sliding platform holder. Ensure that the test sample surface is level with the top of the platform. At “zero” point, the specimen surface must be 7 1/2 inches ± 1/8 inch (191 mm ± 3) below the radiant panel.

(3) Place the retaining/securing frame over the test specimen. It may be necessary (due to compression) to adjust the sample (up or down) in order to maintain the distance from the sample to the radiant panel (7½ inches ± ½ inch (191 mm ± 3) at “zero” position). With film/fiberglass assemblies, it is critical to make a slit in the film cover to purge any air inside. This allows the operator to maintain the proper test specimen position (level with the top of the platform) and to allow ventilation of gases during testing. A longitudinal slit, approximately 2 inches (51mm) in length, must be centered 3 inches ± 1/2 inch (76mm ± 13mm) from the left flange of the securing frame. A utility knife is acceptable for slitting the film cover.

(4) Immediately push the sliding platform into the chamber and close the bottom door.

(5) Bring the pilot burner flame into contact with the center of the specimen at the “zero” point and simultaneously start the timer. The pilot burner must be at a 27 degree angle with the sample and be approximately ½ inch (12 mm) above the sample. See figure F7. A stop, as shown in figure F8, allows the operator to position the burner correctly each time.

![FIGURE F8—Propane Burner Stop](image-url)
(6) Leave the burner in position for 15 seconds and then remove to a position at least 2 inches (51 mm) above the specimen.

(g) Report:
(1) Identify and describe the test specimen.
(2) Report any shrinkage or melting of the test specimen.
(3) Report the flame propagation distance. If this distance is less than 2 inches, report this as a pass (no measurement required).

(4) Report the after-flame time.

(b) Requirements:
(1) There must be no flame propagation beyond 2 inches (51 mm) to the left of the centerline of the pilot flame application.
(2) The flame time after removal of the pilot burner may not exceed 3 seconds on any specimen.

APPENDIX G TO PART 23—INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

G23.1 General. (a) This appendix specifies requirements for the preparation of Instructions for Continued Airworthiness for each airplane required by §23.1529.

(b) The Instructions for Continued Airworthiness for each airplane must include the Instructions for Continued Airworthiness for each engine and propeller (hereinafter designated “products”), for each airplane required by this chapter, and any required information relating to the interface of those appliances and products with the airplane. If Instructions for Continued Airworthiness are not supplied by the manufacturer of an appliance or product installed in the airplane, the Instructions for Continued Airworthiness for the airplane must include the information essential to the continued airworthiness of the airplane.

(c) The applicant must submit to the FAA a program to show how changes to the Instructions for Continued Airworthiness made by the applicant or by the manufacturers of products and appliances installed in the airplane will be distributed.

G23.2 Format. (a) The Instructions for Continued Airworthiness must be in the form of a manual or manuals as appropriate for the quantity of data to be provided.

(b) The format of the manual or manuals must provide for a practical arrangement.

G23.3 Content. The contents of the manual or manuals must be prepared in the English language. The Instructions for Continued Airworthiness must contain the following manuals or sections, as appropriate, and information:

(a) Airplane maintenance manual or section.

(1) Introduction information that includes an explanation of the airplane’s features and data to the extent necessary for maintenance or preventive maintenance.

(2) A description of the airplane and its systems and installations including its engines, propellers, and appliances.

(3) Basic control and operation information describing how the airplane components and systems are controlled and how they operate, including any special procedures and limitations that apply.

(4) Servicing information that covers details regarding servicing points, capacities of tanks, reservoirs, types of fluids to be used, pressures applicable to the various systems, location of access panels for inspection and servicing, locations of lubrication points, lubricants to be used, equipment required for servicing, tow instructions and limitations, mooring, jacking, and leveling information.

(b) Maintenance instructions. (1) Scheduling information for each part of the airplane and its engines, auxiliary power units, propellers, accessories, instruments, and equipment that provides the recommended periods at which they should be cleaned, inspected, adjusted, tested, and lubricated, and the degree of inspection, the applicable wear tolerances, and work recommended at these periods. However, the applicant may refer to an accessory, instrument, or equipment manufacturer as the source of this information if the applicant shows that the item has an exceptionally high degree of complexity requiring specialized maintenance techniques, test equipment, or expertise. The recommended overhaul periods and necessary cross reference to the Airworthiness Limitations section of the manual must also be included. In addition, the applicant must include an inspection program that includes the frequency and extent of the inspections necessary to provide for the continued airworthiness of the airplane.

(2) Troubleshooting information describing probable malfunctions, how to recognize those malfunctions, and the remedial action for those malfunctions.

(3) Information describing the order and method of removing and replacing products and parts with any necessary precautions to be taken.

(4) Other general procedural instructions including procedures for system testing during ground running, symmetry checks, weighing and determining the center of gravity, lifting and shoring, and storage limitations.

(c) Diagrams of structural access plates and information needed to gain access for inspections when access plates are not provided.

(d) Details for the application of special inspection techniques including radiographic and ultrasonic testing where such processes are specified.

(e) Information needed to apply protective treatments to the structure after inspection.

(f) All data relative to structural fasteners such as identification, discard recommendations, and torque values.

(g) A list of special tools needed.

361
(b) In addition, for commuter category airplanes, the following information must be furnished:

1. Electrical loads applicable to the various systems;
2. Methods of balancing control surfaces;
3. Identification of primary and secondary structures; and
4. Special repair methods applicable to the airplane.

G23.4 Airworthiness Limitations section. The Instructions for Continued Airworthiness must contain a section titled Airworthiness Limitations that is segregated and clearly distinguishable from the rest of the document. This section must set forth each mandatory replacement time, structural inspection interval, and related structural inspection procedure required for type certification. If the Instructions for Continued Airworthiness consist of multiple documents, the section required by this paragraph must be included in the principal manual. This section must contain a legible statement in a prominent location that reads: “The Airworthiness Limitations section is FAA approved and specifies maintenance required under §§ 43.16 and 91.403 of the Federal Aviation Regulations unless an alternative program has been FAA approved.”


APPENDIX H TO PART 23—INSTALLATION OF AN AUTOMATIC POWER RESERVE (APR) SYSTEM

H23.1, General.

(a) This appendix specifies requirements for installation of an APR engine power control system that automatically advances power or thrust on the operating engine(s) in the event any engine fails during takeoff.

(b) With the APR system and associated systems functioning normally, all applicable requirements (except as provided in this appendix) must be met without requiring any action by the crew to increase power or thrust.

H23.2, Definitions.

(a) **Automatic power reserve system** means the entire automatic system used only during takeoff, including all devices both mechanical and electrical that sense engine failure, transmit signals, actuate fuel controls or power levers on operating engines, including power sources, to achieve the scheduled power increase and furnish cockpit information on system operation.

(b) **Selected takeoff power,** notwithstanding the definition of “Takeoff Power” in part 1 of the Federal Aviation Regulations, means the power obtained from each initial power setting approved for takeoff.

(c) **Critical Time Interval,** as illustrated in figure H1, means that period starting at $V_1$ minus one second and ending at the intersection of the engine and APR failure flight path line with the minimum performance all engine flight path line. The engine and APR failure flight path line intersects the one-engine-inoperative flight path line at 400 feet above the takeoff surface. The engine and APR failure flight path is based on the airplane’s performance and must have a positive gradient of at least 0.5 percent at 400 feet above the takeoff surface.

![Critical Time Interval Illustration](image-url)
H23.3, Reliability and performance requirements.

(a) It must be shown that, during the critical time interval, an APR failure that increases or does not affect power on either engine will not create a hazard to the airplane, or it must be shown that such failures are improbable.

(b) It must be shown that, during the critical time interval, there are no failure modes of the APR system that would result in a failure that will decrease the power on either engine or it must be shown that such failures are extremely improbable.

(c) It must be shown that, during the critical time interval, there will be no failure of the APR system in combination with an engine failure or it must be shown that such failures are extremely improbable.

(d) All applicable performance requirements must be met with an engine failure occurring at the most critical point during takeoff with the APR system functioning normally.

H23.4, Power setting.

The selected takeoff power set on each engine at the beginning of the takeoff roll may not be less than—

(a) The power necessary to attain, at \( V_1 \), 90 percent of the maximum takeoff power approved for the airplane for the existing conditions;

(b) That required to permit normal operation of all safety-related systems and equipment that are dependent upon engine power or power lever position; and

(c) That shown to be free of hazardous engine response characteristics when power is advanced from the selected takeoff power level to the maximum approved takeoff power.

H23.5, Powerplant controls—general.

(a) In addition to the requirements of §23.1141, no single failure or malfunction (or probable combination thereof) of the APR, including associated systems, may cause the failure of any powerplant function necessary for safety.

(b) The APR must be designed to—

(1) Provide a means to verify to the flight crew before takeoff that the APR is in an operating condition to perform its intended function;

(2) Automatically advance power on the operating engines following an engine failure during takeoff to achieve the maximum attainable takeoff power without exceeding engine operating limits;

(3) Prevent deactivation of the APR by manual adjustment of the power levers following an engine failure;

(4) Provide a means for the flight crew to deactivate the automatic function. This means must be designed to prevent inadvertent deactivation; and

(5) Allow normal manual decrease or increase in power up to the maximum takeoff power approved for the airplane under the existing conditions through the use of power levers, as stated in §23.1141(c), except as provided under paragraph (c) of H23.5 of this appendix.

(c) For airplanes equipped with limiters that automatically prevent engine operating limits from being exceeded, other means may be used to increase the maximum level of power controlled by the power levers in the event of an APR failure. The means must be located on or forward of the power levers, must be easily identified and operated under all operating conditions by a single action of any pilot with the hand that is normally used to actuate the power levers, and must meet the requirements of §23.777 (a), (b), and (c).

H23.6, Powerplant instruments.

In addition to the requirements of §23.1305:

(a) A means must be provided to indicate when the APR is in the armed or ready condition.

(b) If the inherent flight characteristics of the airplane do not provide warning that an engine has failed, a warning system independent of the APR must be provided to give the pilot a clear warning of any engine failure during takeoff.

(c) Following an engine failure at \( V_1 \) or above, there must be means for the crew to readily and quickly verify that the APR has operated satisfactorily.
FIGURE 1. Pictorial definition of angles, dimensions, and directions on a seaplane.
This appendix specifies the HIRF environments and equipment HIRF test levels for electrical and electronic systems under §23.1308. The field strength values for the HIRF environments and equipment HIRF test levels are expressed in root-mean-square units measured during the peak of the modulation cycle.

(a) HIRF environment I is specified in the following table:
### TABLE I.—HIRF ENVIRONMENT I

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Field strength (volts/meter)</th>
<th>Peak</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–2 MHz</td>
<td>50</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>2 MHz–30 MHz</td>
<td>100</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>50</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>100 MHz–400 MHz</td>
<td>100</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>400 MHz–700 MHz</td>
<td>700</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>700 MHz–1 GHz</td>
<td>700</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>GHz–2 GHz</td>
<td>2,000</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>2 GHz–6 GHz</td>
<td>3,000</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>1,000</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>3,000</td>
<td>300</td>
<td></td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>2,000</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>2,000</td>
<td>200</td>
<td></td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(b) HIRF environment II is specified in the following table:

### TABLE II.—HIRF ENVIRONMENT II

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Field strength (volts/meter)</th>
<th>Peak</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–500 kHz</td>
<td>20</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>500 kHz–2 MHz</td>
<td>30</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>2 MHz–30 MHz</td>
<td>100</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>10</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>100 MHz–200 MHz</td>
<td>30</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>200 MHz–400 MHz</td>
<td>10</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>400 MHz–1 GHz</td>
<td>700</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>1,300</td>
<td>160</td>
<td></td>
</tr>
<tr>
<td>2 GHz–4 GHz</td>
<td>3,000</td>
<td>120</td>
<td></td>
</tr>
<tr>
<td>4 GHz–6 GHz</td>
<td>3,000</td>
<td>160</td>
<td></td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>400</td>
<td>170</td>
<td></td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>1,230</td>
<td>230</td>
<td></td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>730</td>
<td>190</td>
<td></td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>600</td>
<td>150</td>
<td></td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(c) Equipment HIRF Test Level 1.

(1) From 10 kilohertz (kHz) to 400 megahertz (MHz), use conducted susceptibility tests with continuous wave (CW) and 1 kHz square wave modulation with 90 percent depth or greater. The conducted susceptibility current must start at a minimum of 0.6 milliamperes (mA) at 10 kHz, increasing 20 decibels (dB) per frequency decade to a minimum of 30 mA at 500 kHz.

(2) From 500 kHz to 40 MHz, the conducted susceptibility current must be at least 30 mA.

(3) From 40 MHz to 400 MHz, use conducted susceptibility tests, starting at a minimum of 30 mA at 40 MHz, decreasing 20 dB per frequency decade to a minimum of 3 mA at 400 MHz.

(4) From 100 MHz to 400 MHz, use radiated susceptibility tests at a minimum of 20 volts per meter (V/m) peak with CW and 1 kHz square wave modulation with 90 percent depth or greater.

(5) From 400 MHz to 8 gigahertz (GHz), use radiated susceptibility tests at a minimum of 150 V/m peak with pulse modulation of 4 percent duty cycle with a 1 kHz pulse repetition frequency. This signal must be switched on and off at a rate of 1 Hz with a duty cycle of 50 percent.

(d) Equipment HIRF Test Level 2. Equipment HIRF test level 2 is HIRF environment II in table II of this appendix reduced by acceptable aircraft transfer function and attenuation curves. Testing must cover the frequency band of 10 kHz to 8 GHz.

(e) Equipment HIRF Test Level 3. (1) From 10 kHz to 400 MHz, use conducted susceptibility tests, starting at a minimum of 0.15 mA at 10 kHz, increasing 20 dB per frequency decade to a minimum of 7.5 mA at 500 kHz.

(2) From 500 kHz to 40 MHz, use conducted susceptibility tests at a minimum of 7.5 mA.

(3) From 40 MHz to 400 MHz, use conducted susceptibility tests, starting at a minimum of 7.5 mA at 40 MHz, decreasing 20 dB per frequency decade to a minimum of 0.75 mA at 400 MHz.

(4) From 100 MHz to 8 GHz, use radiated susceptibility tests at a minimum of 5 V/m.

Federal Aviation Administration, DOT

25.109 Accelerate-stop distance.
25.111 Takeoff path.
25.113 Takeoff distance and takeoff run.
25.115 Takeoff flight path.
25.117 Climb: general.
25.119 Landing climb: All-engines-operating.
25.121 Climb: One-engine-inoperative.
25.123 En route flight paths.
25.125 Landing.

CONTROLLABILITY AND MANEUVERABILITY
25.143 General.
25.145 Longitudinal control.
25.147 Directional and lateral control.
25.149 Minimum control speed.

TRIM
25.161 Trim.

STABILITY
25.171 General.
25.173 Static longitudinal stability.
25.175 Demonstration of static longitudinal stability.
25.177 Static lateral-directional stability.
25.181 Dynamic stability.

STALLS
25.201 Stall demonstration.
25.203 Stall characteristics.
25.207 Stall warning.

GROUND AND WATER HANDLING CHARACTERISTICS
25.231 Longitudinal stability and control.
25.233 Directional stability and control.
25.235 Taxiing condition.
25.237 Wind velocities.
25.239 Spray characteristics, control, and stability on water.

MISCELLANEOUS FLIGHT REQUIREMENTS
25.251 Vibration and buffeting.
25.253 High-speed characteristics.
25.255 Out-of-trim characteristics.

Subpart C—Structure

GENERAL
25.301 Loads.
25.303 Factor of safety.
25.305 Strength and deformation.
25.307 Proof of structure.

FLIGHT LOADS
25.321 General.

FLIGHT MANEUVER AND GUST CONDITIONS
25.331 Symmetric maneuvering conditions.
25.333 Flight maneuvering envelope.
25.335 Design airspeeds.
25.337 Limit maneuvering load factors.
25.341 Gust and turbulence loads.
25.343 Design fuel and oil loads.
25.345 High lift devices.

25.349 Rolling conditions.
25.351 Yaw maneuver conditions.

SUPPLEMENTARY CONDITIONS
25.361 Engine torque.
25.363 Side load on engine and auxiliary power unit mounts.
25.365 Pressurized compartment loads.
25.367 Unsymmetrical loads due to engine failure.
25.371 Gyroscopic loads.
25.373 Speed control devices.

CONTROL SURFACE AND SYSTEM LOADS
25.381 Control surface loads: General.
25.383 Loads parallel to hinge line.
25.385 Control system.
25.387 Control system loads.
25.389 Dual control system.
25.395 Secondary control system.
25.397 Trim tab effects.
25.399 Tabs.
25.415 Ground gust conditions.
25.427 Unsymmetrical loads.
25.445 Auxiliary aerodynamic surfaces.
25.457 Wing flaps.
25.459 Special devices.

GROUND LOADS
25.471 General.
25.473 Landing load conditions and assumptions.
25.477 Landing gear arrangement.
25.479 Level landing conditions.
25.481 Tail-down landing conditions.
25.483 One-gear landing conditions.
25.485 Side load conditions.
25.487 Rebound landing condition.
25.489 Ground handling conditions.
25.491 Taxi, takeoff and landing roll.
25.493 Braked roll conditions.
25.495 Turning.
25.497 Tail-wheel yawing.
25.499 Nose-wheel yaw and steering.
25.503 Pivoting.
25.507 Reversed braking.
25.509 Towing loads.
25.511 Ground load: unsymmetrical loads on multiple-wheel units.
25.519 Jacking and tie-down provisions.

WATER LOADS
25.521 General.
25.523 Design weights and center of gravity positions.
25.525 Application of loads.
25.527 Hull and main float load factors.
25.529 Hull and main float landing conditions.
25.531 Hull and main float takeoff condition.
25.533 Hull and main float bottom pressures.
25.535 Auxiliary float loads.
25.537 Seawing loads.

367
Pt. 25

EMERGENCY LANDING CONDITIONS
25.561 General.
25.562 Emergency landing dynamic conditions.
25.563 Structural ditching provisions.

FATIGUE EVALUATION
25.571 Damage—tolerance and fatigue evaluation of structure.

LIGHTNING PROTECTION
25.581 Lightning protection.

Subpart D—Design and Construction

GENERAL
25.601 General.
25.603 Materials.
25.605 Fabrication methods.
25.607 Fasteners.
25.609 Protection of structure.
25.613 Material strength properties and material design values.
25.619 Special factors.
25.621 Casting factors.
25.623 Bearing factors.
25.625 Fitting factors.
25.629 Aeroelastic stability requirements.
25.631 Bird strike damage.

CONTROL SURFACES
25.651 Proof of strength.
25.653 Installation.
25.657 Hinges.

CONTROL SYSTEMS
25.671 General.
25.672 Stability augmentation and automatic and power-operated systems.
25.675 Stops.
25.677 Trim systems.
25.679 Control system gust locks.
25.681 Limit load static tests.
25.683 Operation tests.
25.685 Control system details.
25.689 Cable systems.
25.693 Joints.
25.697 Lift and drag devices, controls.
25.699 Lift and drag device indicator.
25.701 Flap and slat interconnection.
25.703 Takeoff warning system.

LANDING GEAR
25.721 General.
25.723 Shock absorption tests.
25.725–25.727 [Reserved]
25.729 Retracting mechanism.
25.731 Wheels.
25.733 Tires.
25.735 Brakes and braking systems.
25.737 Skis.

FLOATS AND HULLS
25.751 Main float buoyancy.
25.753 Main float design.
25.755 Hulls.

PERSONNEL AND CARGO ACCOMMODATIONS
25.771 Pilot compartment.
25.772 Pilot compartment doors.
25.773 Pilot compartment view.
25.775 Windshields and windows.
25.777 Cockpit controls.
25.779 Motion and effect of cockpit controls.
25.781 Cockpit control knob shape.
25.783 Fuselage doors.
25.785 Seats, berths, safety belts, and harnesses.
25.787 Stowage compartments.
25.789 Retention of items of mass in passenger and crew compartments and galleys.
25.791 Passenger information signs and placards.
25.793 Floor surfaces.
25.795 Security considerations.

EMERGENCY PROVISIONS
25.801 Ditching.
25.803 Emergency evacuation.
25.807 Emergency exits.
25.809 Emergency exit arrangement.
25.810 Emergency egress assist means and escape routes.
25.811 Emergency exit marking.
25.812 Emergency lighting.
25.813 Emergency exit access.
25.815 Width of aisle.
25.817 Maximum number of seats abreast.
25.819 Lower deck service compartments (including galleys).
25.820 Lavatory doors.

VENTILATION AND HEATING
25.831 Ventilation.
25.832 Cabin ozone concentration.
25.833 Combustion heating systems.

PRESSURIZATION
25.841 Pressurized cabins.
25.843 Tests for pressurized cabins.

FIRE PROTECTION
25.851 Fire extinguishers.
25.853 Compartment interiors.
25.854 Lavatory fire protection.
25.855 Cargo or baggage compartments.
25.856 Thermal/Acoustic insulation materials.
25.857 Cargo compartment classification.
25.858 Cargo or baggage compartment smoke or fire detection systems.
25.859 Combustion heater fire protection.
25.863 Flammable fluid fire protection.
25.865 Fire protection of flight controls, engine mounts, and other flight structure.
25.867 Fire protection: other components.
25.869 Fire protection: systems.

368
Federal Aviation Administration, DOT

Pt. 25

MISCELLANEOUS
25.871 Leveling means.
25.875 Reinforcement near propellers.
25.899 Electrical bonding and protection against static electricity.

Subpart E—Powerplant

GENERAL
25.901 Installation.
25.903 Engines.
25.904 Automatic takeoff thrust control system (ATTCS).
25.905 Propellers.
25.907 Propeller vibration and fatigue.
25.925 Propeller clearance.
25.929 Propeller deicing.
25.933 Reversing systems.
25.934 Turbojet engine thrust reverser system tests.
25.937 Turbopropeller-drag limiting systems.
25.939 Turbine engine operating characteristics.
25.941 Inlet, engine, and exhaust compatibility.
25.943 Negative acceleration.
25.945 Thrust or power augmentation system.

FUEL SYSTEM
25.951 General.
25.952 Fuel system analysis and test.
25.954 Fuel system lightning protection.
25.955 Fuel flow.
25.957 Flow between interconnected tanks.
25.959 Unsuitable fuel supply.
25.961 Fuel system hot weather operation.
25.963 Fuel tanks: general.
25.965 Fuel tank tests.
25.967 Fuel tank installations.
25.969 Fuel tank expansion space.
25.971 Fuel tank sump.
25.973 Fuel tank filler connection.
25.975 Fuel tank vents and carburetor vapor vents.
25.977 Fuel tank outlet.
25.979 Pressure fueling system.
25.981 Fuel tank ignition prevention.

FUEL SYSTEM COMPONENTS
25.991 Fuel pumps.
25.993 Fuel system lines and fittings.
25.994 Fuel system components.
25.995 Fuel valves.
25.997 Fuel strainer or filter.
25.999 Fuel system drains.
25.1001 Fuel jettisoning system.

OIL SYSTEM
25.1011 General.
25.1013 Oil tanks.
25.1015 Oil tank tests.
25.1017 Oil lines and fittings.
25.1019 Oil strainer or filter.
25.1021 Oil system drains.
25.1023 Oil radiators.
25.1025 Oil valves.
25.1027 Propeller feathering system.

COOLING
25.1041 General.
25.1043 Cooling tests.
25.1045 Cooling test procedures.

INDUCTION SYSTEM
25.1091 Air induction.
25.1093 Induction system icing protection.
25.1101 Carburetor air preheater design.
25.1103 Induction system ducts and air duct systems.
25.1105 Induction system screens.
25.1107 Inter-coolers and after-coolers.

EXHAUST SYSTEM
25.1121 General.
25.1123 Exhaust piping.
25.1125 Exhaust heat exchangers.
25.1127 Exhaust driven turbo-superchargers.

POWERPLANT CONTROLS AND ACCESSORIES
25.1141 Powerplant controls: general.
25.1142 Auxiliary power unit controls.
25.1143 Engine controls.
25.1145 Ignition switches.
25.1147 Mixture controls.
25.1149 Propeller speed and pitch controls.
25.1153 Propeller feathering controls.
25.1155 Reverse thrust and propeller pitch settings below the flight regime.
25.1157 Carburetor air temperature controls.
25.1159 Supercharger controls.
25.1161 Fuel jettisoning system controls.
25.1163 Powerplant accessories.
25.1165 Engine ignition systems.
25.1167 Accessory gearboxes.

POWERPLANT FIRE PROTECTION
25.1181 Designated fire zones; regions included.
25.1182 Nacelle areas behind firewalls, and engine pod attaching structures containing flammable fluid lines.
25.1183 Flammable fluid-carrying components.
25.1185 Flammable fluids.
25.1187 Drainage and ventilation of fire zones.
25.1189 Shutoff means.
25.1191 Firewalls.
25.1192 Engine accessory section diaphragm.
25.1193 Cowling and nacelle skin.
25.1195 Fire extinguishing systems.
25.1197 Fire extinguishing agents.
25.1199 Extinguishing agent containers.
25.1201 Fire extinguishing system materials.
25.1203 Fire detector system.
25.1207 Compliance.
Subpart F—Equipment

GENERAL
25.1301 Function and installation.
25.1303 Flight and navigation instruments.
25.1305 Powerplant instruments.
25.1307 Miscellaneous equipment.
25.1309 Equipment, systems, and installations.
25.1310 Power source capacity and distribution.
25.1316 Electrical and electronic system lightning protection.
25.1317 High-intensity Radiated Fields (HIRF) Protection.

INSTRUMENTS: INSTALLATION
25.1321 Arrangement and visibility.
25.1322
25.1323 Airspeed indicating system.
25.1325 Static pressure systems.
25.1326 Pitot heat indication systems.
25.1327 Magnetic direction indicator.
25.1329 Flight guidance system.
25.1331 Instruments using a power supply.
25.1333 Instrument systems.
25.1335 Powerplant instruments.

ELECTRICAL SYSTEMS AND EQUIPMENT
25.1351 General.
25.1353 Electrical equipment and installations.
25.1355 Distribution system.
25.1357 Circuit protective devices.
25.1360 Precautions against injury.
25.1362 Electrical supplies for emergency conditions.
25.1363 Electrical system tests.
25.1365 Electrical appliances, motors, and transformers.

LIGHTS
25.1381 Instrument lights.
25.1383 Landing lights.
25.1385 Position light system installation.
25.1387 Position light system dihedral angles.
25.1389 Position light distribution and intensities.
25.1391 Minimum intensities in the horizontal plane of forward and rear position lights.
25.1393 Minimum intensities in any vertical plane of forward and rear position lights.
25.1395 Maximum intensities in overlapping beams of forward and rear position lights.
25.1397 Color specifications.
25.1399 Riding light.
25.1401 Anticollision light system.
25.1403 Wing icing detection lights.

SAFETY EQUIPMENT
25.1411 General.
25.1415 Ditching equipment.
25.1419 Ice protection.
25.1421 Megaphones.
25.1423 Public address system.

MISCELLANEOUS EQUIPMENT
25.1431 Electronic equipment.
25.1433 Vacuum systems.
25.1435 Hydraulic systems.
25.1438 Pressurization and pneumatic systems.
25.1439 Protective breathing equipment.
25.1441 Oxygen equipment and supply.
25.1443 Minimum mass flow of supplemental oxygen.
25.1445 Equipment standards for the oxygen distributing system.
25.1447 Equipment standards for oxygen dispensing units.
25.1449 Means for determining use of oxygen.
25.1450 Chemical oxygen generators.
25.1453 Protection of oxygen equipment from rupture.
25.1455 Draining of fluids subject to freezing.
25.1457 Cockpit voice recorders.
25.1459 Flight data recorders.
25.1461 Equipment containing high energy rotors.

Subpart G—Operating Limitations and Information

25.1501 General.

OPERATING LIMITATIONS
25.1505 Maximum operating limit speed.
25.1507 Maneuvering speed.
25.1511 Flap extended speed.
25.1513 Minimum control speed.
25.1515 Landing gear speeds.
25.1516 Other speed limitations.
25.1517 Rough air speed, V_{RA}.
25.1519 Weight, center of gravity, and weight distribution.
25.1521 Powerplant limitations.
25.1522 Auxiliary power unit limitations.
25.1523 Minimum flight crew.
25.1525 Kinds of operation.
25.1527 Ambient air temperature and operating altitude.
25.1529 Instructions for Continued Airworthiness.
25.1531 Maneuvering flight load factors.
25.1533 Additional operating limitations.
25.1535 ETOPS approval.

MARKINGS AND PLACARDS
25.1541 General.
25.1543 Instrument markings: general.
25.1545 Airspeed limitation information.
25.1547 Magnetic direction indicator.
25.1549 Powerplant and auxiliary power unit instruments.
25.1551 Oil quantity indication.
Federal Aviation Administration, DOT

25.1553 Fuel quantity indicator.
25.1555 Control markings.
25.1557 Miscellaneous markings and placards.
25.1561 Safety equipment.
25.1563 Airspeed placard.

AIRPLANE FLIGHT MANUAL

25.1581 General.
25.1583 Operating limitations.
25.1585 Operating procedures.
25.1587 Performance information.

Subpart H—Electrical Wiring Interconnection Systems (EWIS)

25.1701 Definition.
25.1703 Function and installation: EWIS.
25.1705 Systems and functions: EWIS.
25.1707 System separation: EWIS.
25.1709 System safety: EWIS.
25.1711 Component identification: EWIS.
25.1713 Fire protection: EWIS.
25.1715 Electrical bonding and protection against static electricity: EWIS.
25.1717 Circuit protective devices: EWIS.
25.1719 Accessibility provisions: EWIS.
25.1721 Protection of EWIS.
25.1723 Flammable fluid fire protection: EWIS.
25.1725 Powerplants: EWIS.
25.1727 Flammable fluid shutoff means: EWIS.
25.1729 Instructions for Continued Airworthiness: EWIS.
25.1731 Powerplant and APU fire detector system: EWIS.
25.1733 Fire detector systems, general: EWIS.

Subpart I—Special Federal Aviation Regulations


APPENDIX A TO PART 25—Inflammability Exposure and Reliability Analysis

AUTHORITY: 49 U.S.C. 106(g), 40113, 44701, 44702 and 44704.

SOURCE: Docket No. 5066, 29 FR 18291, Dec. 24, 1964, unless otherwise noted.

SPECIAL FEDERAL AVIATION REGULATION NO. 13

1. Applicability. Contrary provisions of the Civil Air Regulations regarding certification notwithstanding,1 this regulation shall provide the basis for approval by the Administrator of modifications of individual Douglas DC-3 and Lockheed L-18 airplanes subsequent to the effective date of this regulation.

2. General modifications. Except as modified in sections 3 and 4 of this regulation, an applicant for approval of modifications to a DC-3 or L-18 airplane which result in changes in design or in changes to approved limitations shall show that the modifications were accomplished in accordance with the rules of either Part 4a or Part 4b in effect on September 1, 1953, which are applicable to the modification being made: Provided, That an applicant may elect to accomplish a modification in accordance with the rules of Part 4b in effect on the date of application for the modification in lieu of Part 4a or Part 4b as in effect on September 1, 1953: And provided further, That each specific modification must be accomplished in accordance with all of the provisions contained in the elected rules relating to the particular modification.

3. Specific conditions for approval. An applicant for any approval of the following specific changes shall comply with section 2 of this regulation as modified by the applicable provisions of this section.

(a) Increase in take-off power limitation—1,200 to 1,350 horsepower. The engine take-off power limitation for the airplane may be increased to more than 1,200 horsepower but not to more than 1,350 horsepower per engine if the increase in power does not adversely affect the flight characteristics of the airplane.

(b) Increase in take-off power limitation to more than 1,350 horsepower. The engine take-off power limitation for the airplane may be increased to more than 1,350 horsepower per engine if compliance is shown with the flight characteristics and ground handling requirements of Part 4b.

(c) Installation of engines of not more than 1,830 cubic inches displacement and not having

1It is not intended to waive compliance with such airworthiness requirements as are included in the operating parts of the Civil Air Regulations for specific types of operation.
a certificated take-off rating of more than 1,350 horsepower. Engines of not more than 1,830 cubic inches displacement and not having a certificated take-off rating of more than 1,350 horsepower, and which do not necessitate a major modification of redesign of the engine installation may be installed, if the engine fire prevention and fire protection are equivalent to those on the prior engine installation.

(d) Installation of engines of more than 1,830 cubic inches displacement or having certificated take-off rating of more than 1,350 horsepower. Engines of more than 1,830 cubic inches displacement or having certificated take-off rating of more than 1,350 horsepower may be installed if compliance is shown with the engine installation requirements of Part 4b:

Provided. That where literal compliance with the engine installation requirements of Part 4b is extremely difficult to accomplish and would not contribute materially to the objective sought, and the Administrator finds that the experience with the DC–3 or L–18 airplanes justifies it, he is authorized to accept such measures of compliance as he finds will effectively accomplish the basic objective.

4. Establishment of new maximum certificated weights. An applicant for approval of new maximum certificated weights shall apply for an amendment of the airworthiness certificate of the airplane and shall show that the weights sought have been established, and the appropriate manual material obtained, as provided in this section.

NOTE: Transport category performance requirements result in the establishment of maximum certificated weights for various altitudes.

(a) Weights 25,200 to 26,900 for the DC–3 and 18,500 to 19,500 for the L–18. New maximum certificated weights of more than 25,200 but not more than 26,900 for DC–3 and more than 18,500 but not more than 19,500 pounds for L–18 airplanes may be established in accordance with the transport category performance requirements of either Part 4a or Part 4b, if the airplane at the new maximum weights can meet the structural requirements of the elected part.

(b) Weights of more than 26,900 for the DC–3 and 19,500 for the L–18. New maximum certificated weights of more than 26,900 pounds for DC–3 and 19,500 pounds for L–18 airplanes shall be established in accordance with the structural performance, flight characteristics, and ground handling requirements of Part 4b: Provided, That where literal compliance with the structural requirements of Part 4b is extremely difficult to accomplish and would not contribute materially to the objective sought, and the Administrator finds that experience with the DC–3 or L–18 airplanes justifies it, he is authorized to accept such measures of compliance as he finds will effectively accomplish the basic objective.

(c) Airplane flight manual-performance operating information. An approved airplane flight manual shall contain the applicable performance information prescribed in this chapter. The airplane flight manual shall contain the applicable performance information prescribed in Part 25. Unless otherwise provided, all references in this regulation to Part 25 and 14 CFR parts 21, 25, and 119 of this chapter notwithstanding, an applicant is entitled to an amended type certificate or supplemental type certificate in the transport category, if the applicant complies with all applicable provisions of this SFAR.

SPECIAL FEDERAL AVIATION REGULATION NO. 109

1. Applicability. Contrary provisions of 14 CFR parts 21, 25, and 119 of this chapter notwithstanding, an applicant for an amended type certificate or supplemental type certificate in the transport category, if the applicant complies with all applicable provisions of this SFAR

Operations

2. General.

(a) The passenger capacity may not exceed 60. If more than 60 passenger seats are installed, then:

(1) If the extra seats are not suitable for occupancy during taxi, takeoff and landing, each extra seat must be clearly marked (e.g., a placard sewn to the top of the armrest, or a placard sewn into the top of the back cushion) that the seat is not to be occupied during taxi, takeoff and landing.

(2) If the extra seats are suitable for occupancy during taxi, takeoff and landing (i.e., meet all the strength and passenger injury criteria in part 25), then a note must be included in the Limitations Section of the Airplane Flight Manual that there are extra seats installed but that the number of passengers on the airplane must not exceed 60.
Additionally, there must be a placard installed adjacent to each door that can be used as a passenger boarding door that states that the maximum passenger capacity is 60. The placard must be clearly legible to passengers entering the airplane.

(b) For airplanes outfitted with interior doors under paragraph 19 of this SFAR, the airplane flight manual (AFM) must include an appropriate limitation that the airplane must be staffed with at least the following number of flight attendants who meet the requirements of 14 CFR 91.533(b):

(1) The number of flight attendants required by §91.533(a)(1) and (2) of this chapter, and

(2) At least one flight attendant if the airplane model was originally certified for 75 passengers or more.

(c) The AFM must include appropriate limitation(s) to require a preflight passenger briefing describing the appropriate functions to be performed by the passengers and the relevant features of the airplane to ensure the safety of the passengers and crew.

(d) The airplane may not be offered for common carriage or operated for hire. The operating limitations section of the AFM must be revised to prohibit any operations involving the carryage of persons or property for compensation or hire. The operators may receive remuneration to the extent consistent with parts 125 and 91, subpart F, of this chapter.

(e) A placard stating that “Operations involving the carriage of persons or property for compensation or hire are prohibited,” must be located in the area of the Airworthiness Certificate holder at the entrance to the flightdeck.

(f) For passenger capacities of 45 to 60 passengers, analysis must be submitted that demonstrates that the airplane can be evacuated in less than 90 seconds under the conditions specified in §25.803 and appendix J to part 25.

(g) In order for any airplane certified under this SFAR to be placed in part 135 or part 121 operations, the airplane must be brought back into full compliance with the applicable operational part.

Equipment and Design

3. General. Unless otherwise noted, compliance is required with the applicable certification basis for the airplane. Some provisions of this SFAR impose alternative requirements to certain airworthiness standards that do not apply to airplanes certificated to earlier standards. Those airplanes with an earlier certification basis are not required to comply with those alternative requirements.

4. Occupant Protection.

(a) Firm Handhold. In lieu of the requirements of §25.766(j), there must be means provided to enable persons to steady themselves in moderately rough air while occupying aisles that are along the cabin sidewall, or where practicable, bordered by seats (seat backs providing a 25-pound minimum breakaway force are an acceptable means of compliance).

(b) Injury criteria for multiple occupancy side-facing seats. The following requirements are only applicable to airplanes that are subject to §25.562.

1. Existing Criteria. All injury protection criteria of §25.562(c)(1) through (c)(6) apply to the occupants of side-facing seating. The Head Injury Criterion (HIC) assessments are only required for head contact with the seat and/or adjacent structures.

2. Body-to-Body Contact. Contact between the head, pelvis, torso or shoulder area of one Anthropomorphic Test Dummy (ATD) with the head, pelvis, torso or shoulder area of the ATD in the adjacent seat is not allowed during the tests conducted in accordance with §25.562(b)(1) and (b)(2). Contact during rebound is allowed.

3. Thoracic Trauma. If the torso of an ATD at the forward-most seat place impacts the seat and/or adjacent structure during testing, compliance with the Thoracic Trauma Index (TTI) injury criterion must be substantiated by dynamic test or by rational analysis based on previous test(s) of a similar seat installation. TTI data must be acquired with a Side Impact Dummy (SID), as defined by 49 CFR part 572, subpart F, or an equivalent ATD or a more appropriate ATD and must be processed as defined in Federal Motor Vehicle Safety Standards (FMVSS) part 571.214, section 56.13.5. (49 CFR 571.214). The TTI must be less than 85, as defined in 49 CFR part 572, subpart F. Torsos contact during rebound is acceptable and need not be measured.

4. Pelvis. If the pelvis of an ATD at any seat place impacts seat and/or adjacent structure during testing, pelvic lateral acceleration injury criteria must be substantiated by dynamic test or by rational analysis based on previous test(s) of a similar seat installation. Pelvic lateral acceleration must not exceed 130g. Pelvic acceleration data must be processed as defined in FMVSS part 571.214, section 56.13.5. (49 CFR 571.214).

5. Body-to-Wall/Furnishing Contact. If the seat is installed aft of a structure—such as an interior wall or furnishing that may contact the pelvis, upper arm, chest, or head of an occupant seated next to the structure—the structure or a conservative representation of the structure and its stiffness must be included in the tests. It is recommended, but not required, that the contact surface of the actual structure be covered with at least two inches of energy absorbing protective padding (foam or equivalent) such as Ensolite.
§ 25.807(g) for the original certified exits or model using the exit ratings listed in §25.807(g) for the original certified exits or the maximum allowable after modification when exits are deactivated, whichever is less.

(d) A distance of more than 60 feet between adjacent passenger emergency exits on the same side of the same deck of the fuselage, as measured parallel to the airplane’s longitudinal axis between the nearest exit edges, is allowed only once on each side of the fuselage.

8. **Emergency Exit Signs.** In lieu of the requirements of §25.811(d)(1) and (2) a single sign at each exit may be installed provided:

(a) The sign can be read from the aisle while directly facing the exit, and

(b) The sign can be read from the aisle adjacent to the passenger seat that is farthest from the exit and that does not have an intervening bulkhead/divider or exit.

9. **Emergency Lighting.**

(a) **Exit Signs.** In lieu of the requirements of §25.812(b)(1), for airplanes that have a passenger seating configuration, excluding pilot seats, of 19 seats or less, the emergency exit signs required by §25.811(d)(1), (2), and (3) must have red letters at least 1-inch high on a white background at least 2 inches high. These signs may be internally electrically illuminated, or self illuminated by other than electrical means, with an initial brightness.
of at least 160 microcandles. The color may be reversed in the case of a sign that is self-illuminated by other than electrical means.

(b) Floor Proximity Escape Path Marking. In lieu of the requirements of §25.812(e)(1), for cabin seating compartments that do not have the main cabin aisle entering and exiting the compartment, the following are applicable:

(1) After a passenger leaves any passenger seat in the compartment, he/she must be able to exit the compartment to the main cabin aisle using only markings and visual features not more that 4 feet above the cabin floor, and

(2) Proceed to the exits using the marking system necessary to accomplish the actions in §25.812(e)(1) and (e)(2).

(c) Transverse Separation of the Fuselage. In the event of a transverse separation of the fuselage, compliance must be shown with §25.812(1) except as follows:

(1) For each airplane type originally type certificated with a maximum passenger seating capacity of 9 or less, not more than 50 percent of all electrically illuminated emergency lights required by §25.812 may be rendered inoperative in addition to the lights that are directly damaged by the separation.

(2) For each airplane type originally type certificated with a maximum passenger seating capacity of 10 to 19, not more than 33 percent of all electrically illuminated emergency lights required by §25.812 may be rendered inoperative in addition to the lights that are directly damaged by the separation.

10. Interior doors. In lieu of the requirements of §25.812(e), interior doors may be installed between passenger seats and exits, provided the following requirements are met.

(a) Each door between any passenger seat, occupiable for taxi, takeoff, and landing, and any emergency exit must have a means to signal to the flightcrew in the event of a fire in any isolated room not occupiable for taxi, takeoff and landing, which can be closed off from the rest of the cabin by a door. The indication must identify the compartment where the fire is located. This does not apply to lavatories, which continue to be governed by §25.854.

11. Width of Aisle. Compliance is required with §25.815, except that aisle width may be reduced to 0 inches between passenger seats during in-flight operations only, provided that the applicant demonstrates that all areas of the cabin are easily accessible by a crew member in the event of an emergency (e.g., in-flight fire, decompression). Additionally, instructions must be provided at each passenger seat for restoring the aisle width required by §25.815. Procedures must be established and documented in the AFM to ensure that the required aisle widths are provided during taxi, takeoff, and landing.

12. Materials for Compartment Interiors. Compliance is required with the applicable provisions of §25.883, except that compliance with appendix F, parts IV and V, to part 25, need not be demonstrated if it can be shown by test or a combination of test and analysis that the maximum time for evacuation of all occupants does not exceed 45 seconds under the conditions specified in appendix J to part 25.

13. Fire Detection. For airplanes with a type certificated passenger capacity of 20 or more, there must be means that meet the requirements of §25.830(a) through (d) to signal the flightcrew in the event of a fire in any isolated room not occupiable for taxi, takeoff and landing, which can be closed off from the rest of the cabin by a door. The indication must identify the compartment where the fire is located. This does not apply to lavatories, which continue to be governed by §25.854.

14. Cooktops. Each cooktop must be designed and installed to minimize any potential threat to the airplane, passengers, and crew. Compliance with this requirement must be found in accordance with the following criteria:

(a) Means, such as conspicuous burner-on indicators, physical barriers, or handholds, must be installed to minimize the potential for inadvertent personnel contact with hot surfaces of both the cooktop and cookware. Conditions of turbulence must be considered.

(b) Sufficient design means must be included to restrain cookware while in place on the cooktop, as well as representative contents, e.g., soup, sauces, etc., from the effects of flight loads and turbulence. Restraints must be provided to preclude hazardous movement of cookware and contents. These restraints must accommodate any cookware that is identified for use with the cooktop. Restraints must be designed to be easily utilized and effective in service. The cookware restraint system should also be designed so that it will not be easily disabled, thus rendering it unusable. Placarding must be installed which prohibits the use of cookware that cannot be accommodated by the restraint system.
(c) Placarding must be installed which prohibits the use of cooktops (i.e., power on any burner) during taxi, takeoff, and landing.

(d) Means must be provided to address the possibility of a fire occurring on or in the immediate vicinity of the cooktop. Two acceptable means of complying with this requirement are as follows:

(1) Placarding must be installed that prohibits any burner from being powered when the cooktop is unattended. (NOTE: This would prohibit a single person from cooking on the cooktop and intermittently serving food to passengers while any burner is powered.) A fire detector must be installed in the vicinity of the cooktop which provides an audible warning in the passenger cabin, and a fire extinguisher of appropriate size and extinguishing agent must be installed in the immediate vicinity of the cooktop. Access to the extinguisher may not be blocked by a fire on or around the cooktop.

(2) An automatic, thermally activated fire suppression system must be installed to extinguish a fire at the cooktop and immediately adjacent surfaces. The agent used in the system must be an approved total flooding agent suitable for use in an occupied area. The fire suppression system must have a manual override. The automatic activation of the fire suppression system must also automatically shut off power to the cooktop.

(e) The surfaces of the galley surrounding the cooktop which would be exposed to a fire on the cooktop surface or in cookware on the cooktop must be constructed of materials that comply with the flammability requirements of part III of appendix F to part 25. This requirement is in addition to the flammability requirements typically required of the materials in these galley surfaces. During the selection of these materials, consideration must also be given to ensure that the flammability characteristics of the materials will not be adversely affected by the use of cleaning agents and utensils used to remove cooking stains.

(f) The cooktop must be ventilated with a system independent of the airplane cabin and cargo ventilation system. Procedures and time intervals must be established to inspect and clean or replace the ventilation system to prevent a fire hazard from the accumulation of flammable oils and be included in the instructions for continued airworthiness. The ventilation system ducting must be protected by a flame arrestor. (NOTE: The applicant may submit additional information in support of the ventilation system in the form of a supplemental type certificate.)

(g) Means must be provided to contain spilled foods or fluids in a manner that will prevent the creation of a slipping hazard to occupants and will not lead to the loss of structural strength due to airplane corrosion.

(h) Cooktop installations must provide adequate space for the user to immediately escape a hazardous cooktop condition.

(i) A means to shut off power to the cooktop must be provided at the galley containing the cooktop and in the cockpit. If additional switches are introduced in the cockpit, revisions to smoke or fire emergency procedures of the AFM will be required.

(j) If the cooktop is required to have a lid to enclose the cooktop there must be a means to automatically shut off power to the cooktop when the lid is closed.


(a) For airplanes that were originally type certificated with more than 60 passengers, the number of hand-held fire extinguishers must be the greater of—

(1) That provided in accordance with the requirements of §25.851, or

(2) A number equal to the number of originally type certificated exit pairs, regardless of whether the exits are deactivated for the proposed configuration.

(b) Extinguishers must be evenly distributed throughout the cabin. These extinguishers are in addition to those required by paragraph 14 of this SFAR, unless it can be shown that the cooktop was installed in the immediate vicinity of the original exits.

16. Security. The requirements of §25.795 are not applicable to airplanes approved in accordance with this SFAR.


Subpart A—General

§ 25.1 Applicability.

(a) This part prescribes airworthiness standards for the issue of type certificates, and changes to those certificates, for transport category airplanes. (b) Each person who applies under Part 21 for such a certificate or change must show compliance with the applicable requirements in this part.

§ 25.2 Special retroactive requirements.

The following special retroactive requirements are applicable to an airplane for which the regulations referenced in the type certificate predate the sections specified below—

(a) Irrespective of the date of application, each applicant for a supplemental type certificate (or an amendment to a type certificate) involving an increase in passenger seating capacity to a total
§ 25.5 Incorporations by reference.

(a) The materials listed in this section are incorporated by reference in the corresponding sections noted. These incorporations by reference were approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. These materials are incorporated as they exist on the date of the approval, and notice of any change in these materials will be published in the Federal Register. The materials are available for purchase at the corresponding addresses noted below, and all are available for inspection at the National Archives and Records Administration (NARA), and at FAA, Transport Airplane Directorate, Aircraft Certification Service, 1601 Lind Avenue, SW., Renton, Washington 98057–3356. For information on the availability of this material at NARA, call 202–741–6030, or go to: http://www.archives.gov/federal_regulations/ibr_locations.html.

(b) The following materials are available for purchase from the following address: The National Technical Information Services (NTIS), Springfield, Virginia 22166.


(2) [Reserved]

[73 FR 42494, July 21, 2008]
§ 25.21

Subpart B—Flight

GENERAL

§ 25.21 Proof of compliance.

(a) Each requirement of this subpart must be met at each appropriate combination of weight and center of gravity within the range of loading conditions for which certification is requested. This must be shown—

(1) By tests upon an airplane of the type for which certification is requested, or by calculations based on, and equal in accuracy to, the results of testing; and

(2) By systematic investigation of each probable combination of weight and center of gravity, if compliance cannot be reasonably inferred from combinations investigated.

(b) [Reserved]

(c) The controllability, stability, trim, and stalling characteristics of the airplane must be shown for each altitude up to the maximum expected in operation.

(d) Parameters critical for the test being conducted, such as weight, loading (center of gravity and inertia), airspeed, power, and wind, must be maintained within acceptable tolerances of the critical values during flight testing.

(e) If compliance with the flight characteristics requirements is dependent upon a stability augmentation system or upon any other automatic or power-operated system, compliance must be shown with §§ 25.671 and 25.672.

(f) In meeting the requirements of §§ 25.105(d), 25.125, 25.233, and 25.237, the wind velocity must be measured at a height of 10 meters above the surface, or corrected for the difference between the height at which the wind velocity is measured and the 10-meter height.

(g) The requirements of this subpart with icing conditions apply only if the applicant is seeking certification for flight in icing conditions.

(1) Each requirement of this subpart, except §§ 25.121(a), 25.123(c), 25.143(b)(1) and (b)(2), 25.149, 25.201(c)(2), 25.207(c) and (d), 25.239, and 25.251(b) through (e), must be met in icing conditions. Section 25.207(c) and (d) must be met in the landing configuration in icing conditions, but need not be met for other configurations. Compliance must be shown using the ice accretions defined in appendix C, assuming normal operation of the airplane and its ice protection system in accordance with the operating limitations and operating procedures established by the applicant and provided in the Airplane Flight Manual.

(2) No changes in the load distribution limits of § 25.23, the weight limits of § 25.25 (except where limited by performance requirements of this subpart), and the center of gravity limits of § 25.27, from those for non-icing conditions, are allowed for flight in icing conditions or with ice accretion.

§ 25.23 Load distribution limits.

(a) Ranges of weights and centers of gravity within which the airplane may be safely operated must be established. If a weight and center of gravity combination is allowable only within certain load distribution limits (such as spanwise) that could be inadvertently exceeded, these limits and the corresponding weight and center of gravity combinations must be established.

(b) The load distribution limits may not exceed—

(1) The selected limits;
§ 25.25 Weight limits.
(a) Maximum weights. Maximum weights corresponding to the airplane operating conditions (such as ramp, ground or water taxi, takeoff, en route, and landing), environmental conditions (such as altitude and temperature), and loading conditions (such as zero fuel weight, center of gravity position and weight distribution) must be established so that they are not more than—
(1) The highest weight selected by the applicant for the particular conditions; or
(2) The highest weight at which compliance with each applicable structural loading and flight requirement is shown, except that for airplanes equipped with standby power rocket engines the maximum weight must not be more than the highest weight established in accordance with appendix E of this part; or
(3) The highest weight at which compliance is shown with the certification requirements of part 36 of this chapter.
(b) Minimum weight. The minimum weight (the lowest weight at which compliance with each applicable requirement of this part is shown) must be established so that it is not less than—
(1) The lowest weight selected by the applicant;
(2) The design minimum weight (the lowest weight at which compliance with each structural loading condition of this part is shown); or
(3) The lowest weight at which compliance with each applicable flight requirement is shown.

§ 25.29 Empty weight and corresponding center of gravity.
(a) The empty weight and corresponding center of gravity must be determined by weighing the airplane with—
(1) Fixed ballast;
(2) Usable fuel determined under §25.959; and
(3) Full operating fluids, including—
(i) Oil;
(ii) Hydraulic fluid; and
(iii) Other fluids required for normal operation of airplane systems, except potable water, lavatory precharge water, and fluids intended for injection in the engine.
(b) The condition of the airplane at the time of determining empty weight must be one that is well defined and can be easily repeated.

§ 25.31 Removable ballast.
Removable ballast may be used on showing compliance with the flight requirements of this subpart.

§ 25.33 Propeller speed and pitch limits.
(a) The propeller speed and pitch must be limited to values that will ensure—
(1) Safe operation under normal operating conditions; and
(2) Compliance with the performance requirements of §§25.101 through 25.125.
(b) There must be a propeller speed limiting means at the governor. It must limit the maximum possible governed engine speed to a value not exceeding the maximum allowable r.p.m.
(c) The means used to limit the low pitch position of the propeller blades must be set so that the engine does not exceed 103 percent of the maximum allowable engine rpm or 99 percent of an approved maximum overspeed, whichever is greater, with—
(1) The propeller blades at the low pitch limit and governor inoperative;
§ 25.101

(2) The airplane stationary under standard atmospheric conditions with no wind; and

(3) The engines operating at the takeoff manifold pressure limit for reciprocating engine powered airplanes or the maximum takeoff torque limit for turbopropeller engine-powered airplanes.


PERFORMANCE

§ 25.101 General.

(a) Unless otherwise prescribed, airplanes must meet the applicable performance requirements of this subpart for ambient atmospheric conditions and still air.

(b) The performance, as affected by engine power or thrust, must be based on the following relative humidities;

(1) For turbine engine powered airplanes, a relative humidity of—

(i) 80 percent, at and below standard temperatures; and

(ii) 34 percent, at and above standard temperatures plus 50 °F. Between these two temperatures, the relative humidity must vary linearly.

(2) For reciprocating engine powered airplanes, a relative humidity of 80 percent in a standard atmosphere. Engine power corrections for vapor pressure must be made in accordance with the following table:

<table>
<thead>
<tr>
<th>Altitude H (ft)</th>
<th>Vapor pressure e (in. Hg.)</th>
<th>Specific humidity w (Lb. moisture per lb. dry air)</th>
<th>Density ratio ( \rho / \sigma =0.0023769 )</th>
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</tbody>
</table>

(c) The performance must correspond to the propulsive thrust available under the particular ambient atmospheric conditions, the particular flight condition, and the relative humidity specified in paragraph (b) of this section. The available propulsive thrust must correspond to engine power or thrust, not exceeding the approved power or thrust less—

(1) Installation losses; and

(2) The power or equivalent thrust absorbed by the accessories and services appropriate to the particular ambient atmospheric conditions and the particular flight condition.

(d) Unless otherwise prescribed, the applicant must select the takeoff, en route, approach, and landing configurations for the airplane.

(e) The airplane configurations may vary with weight, altitude, and temperature, to the extent they are compatible with the operating procedures required by paragraph (f) of this section.

(f) Unless otherwise prescribed, in determining the accelerate-stop distances, takeoff flight paths, takeoff distances, and landing distances, changes in the airplane’s configuration, speed, power, and thrust, must be made in accordance with procedures established by the applicant for operation in service.

(g) Procedures for the execution of balked landings and missed approaches associated with the conditions prescribed in §§25.119 and 25.121(d) must be established.

(h) The procedures established under paragraphs (f) and (g) of this section must—

(1) Be able to be consistently executed in service by crews of average skill;

(2) Use methods or devices that are safe and reliable; and

(3) Include allowance for any time delays, in the execution of the procedures, that may reasonably be expected in service.

(i) The accelerate-stop and landing distances prescribed in §§25.109 and 25.125, respectively, must be determined with all the airplane wheel brake assemblies at the fully worn limit of their allowable wear range.

§ 25.103 Stall speed.

(a) The reference stall speed, \( V_{SR} \), is a calibrated airspeed defined by the applicant. \( V_{SR} \) may not be less than a 1-g stall speed. \( V_{SR} \) is expressed as:

\[
V_{SR} \geq \frac{V_{CL_{MAX}}}{\sqrt{n_{ZW}}}
\]

where:

\( V_{CL_{MAX}} \) = Calibrated airspeed obtained when the load factor-corrected lift coefficient

\( n_{ZW} \) = Load factor normal to the flight path at \( V_{CL_{MAX}} \)

\( W \) = Airplane gross weight;

\( S \) = Aerodynamic reference wing area; and

\( q \) = Dynamic pressure.

(b) \( V_{CL_{MAX}} \) is determined with:

(1) Engines idling, or, if that resultant thrust causes an appreciable decrease in stall speed, not more than zero thrust at the stall speed;

(2) Propeller pitch controls (if applicable) in the takeoff position;

(3) The airplane in other respects (such as flaps, landing gear, and ice accretions) in the condition existing in the test or performance standard in which \( V_{SR} \) is being used;

(4) The weight used when \( V_{SR} \) is being used as a factor to determine compliance with a required performance standard;

(5) The center of gravity position that results in the highest value of reference stall speed; and

(6) The airplane trimmed for straight flight at a speed selected by the applicant, but not less than 1.13\( V_{SR} \) and not greater than 1.3\( V_{SR} \).

(c) Starting from the stabilized trim condition, apply the longitudinal control to decelerate the airplane so that the speed reduction does not exceed one knot per second.

(d) In addition to the requirements of paragraph (a) of this section, when a device that abruptly pushes the nose down at a selected angle of attack (e.g., a stick pusher) is installed, the reference stall speed, \( V_{SR} \), may not be less than 2 knots or 2 percent, whichever is greater, above the speed at which the device operates.


§ 25.105 Takeoff.

(a) The takeoff speeds prescribed by §25.107, the accelerate-stop distance prescribed by §25.109, the takeoff path prescribed by §25.111, the takeoff distance and takeoff run prescribed by §25.113, and the net takeoff flight path prescribed by §25.115, must be determined in the selected configuration for takeoff at each weight, altitude, and ambient temperature within the operational limits selected by the applicant—

(1) In non-icing conditions; and

(2) In icing conditions, if in the configuration of §25.121(b) with the takeoff ice accretion defined in appendix C:

(i) The stall speed at maximum takeoff weight exceeds that in non-icing conditions by more than the greater of 3 knots CAS or 3 percent of \( V_{SR} \); or

(ii) The degradation of the gradient of climb determined in accordance with §25.121(b) is greater than one-half of the applicable actual-to-net takeoff flight path gradient reduction defined in §25.115(b).

(b) No takeoff made to determine the data required by this section may require exceptional piloting skill or alertness.

(c) The takeoff data must be based on—

(1) In the case of land planes and amphibians:

(i) Smooth, dry and wet, hard-surfaced runways; and

(ii) At the option of the applicant, grooved or porous friction course wet, hard-surfaced runways.

(2) Smooth water, in the case of seaplanes and amphibians; and

(3) Smooth, dry snow, in the case of skiplanes.

(d) The takeoff data must include, within the established operational limits of the airplane, the following operational correction factors:
§ 25.107 Takeoff speeds.

(a) \( V_1 \) must be established in relation to \( V_{EF} \) as follows:

(1) \( V_{EF} \) is the calibrated airspeed at which the critical engine is assumed to fail. \( V_{EF} \) must be selected by the applicant, but may not be less than \( V_{MCG} \) determined under §25.149(e).

(2) \( V_1 \), in terms of calibrated airspeed, is selected by the applicant; however, \( V_1 \) may not be less than \( V_{EF} \) plus the speed gained with critical engine inoperative during the time interval between the instant at which the critical engine is failed, and the instant at which the pilot recognizes and reacts to the engine failure, as indicated by the pilot’s initiation of the first action (e.g., applying brakes, reducing thrust, deploying speed brakes) to stop the airplane during accelerate-stop tests.

(b) \( V_{2MIN} \), in terms of calibrated airspeed, may not be less than—

(1) 1.13 \( V_{SR} \) for—

(i) Two-engine and three-engine turbopropeller and reciprocating engine powered airplanes; and

(ii) Turbojet powered airplanes without provisions for obtaining a significant reduction in the one-engine-inoperative power-on stall speed;

(2) 1.08 \( V_{SR} \) for—

(i) Turbopropeller and reciprocating engine powered airplanes with more than three engines; and

(ii) Turbojet powered airplanes with provisions for obtaining a significant reduction in the one-engine-inoperative power-on stall speed; and

(3) 1.10 times \( V_{MCG} \) established under §25.149.

(c) \( V_2 \), in terms of calibrated airspeed, must be selected by the applicant to provide at least the gradient of climb required by §25.121(b) but may not be less than—

(1) \( V_{2MIN} \);
§ 25.109 Accelerate-stop distance.

(a) The accelerate-stop distance on a dry runway is the greater of the following distances:

1. The sum of the distances necessary to—
   (i) Accelerate the airplane from a standing start with all engines operating to \( V_{EF} \) for takeoff from a dry runway;
   (ii) Allow the airplane to accelerate from \( V_{EF} \) to the highest speed reached during the rejected takeoff, assuming the critical engine fails at \( V_{EF} \) and the pilot takes the first action to reject the takeoff at the \( V_1 \) for takeoff from a dry runway; and
   (iii) Come to a full stop on a dry runway from the speed reached as prescribed in paragraph (a)(1)(ii) of this section; plus
   (iv) A distance equivalent to 2 seconds at the \( V_1 \) for takeoff from a dry runway.

(b) The accelerate-stop distance on a wet runway is the greater of the following distances:

1. The accelerate-stop distance on a dry runway determined in accordance with paragraph (a) of this section; or
2. The accelerate-stop distance determined in accordance with paragraph (a) of this section, except that the runway is wet and the corresponding wet runway values of \( V_{EF} \) and \( V_1 \) are used. In determining the wet runway accelerate-stop distance, the stopping force from the wheel brakes may never exceed:
   (i) The wheel brakes stopping force determined in meeting the requirements of §25.101(i) and paragraph (a) of this section; and
   (ii) The force resulting from the wet runway braking coefficient of friction.
determined in accordance with paragraphs (c) or (d) of this section, as applicable, taking into account the distribution of the normal load between braked and unbraked wheels at the most adverse center-of-gravity position approved for takeoff.

(c) The wet runway braking coefficient of friction for a smooth wet runway is defined as a curve of friction coefficient versus ground speed and must be computed as follows:

(1) The maximum tire-to-ground wet runway braking coefficient of friction is defined as:

\[
\mu_{t/g_{\text{MAX}}} = \frac{V}{100} - 0.0350 \left( \frac{V}{100} \right)^3 + 0.306 \left( \frac{V}{100} \right)^2 - 0.851 \left( \frac{V}{100} \right) + 0.883
\]

(2) The maximum tire-to-ground wet runway braking coefficient of friction must be adjusted to take into account the efficiency of the anti-skid system on a wet runway. Anti-skid system operation must be demonstrated by flight testing on a smooth wet runway, and its efficiency must be determined. Unless a specific anti-skid system efficiency is determined from a quantitative analysis of the flight testing on a smooth wet runway, the maximum tire-to-ground wet runway braking coefficient of friction determined in paragraph (c)(1) of this section must be multiplied by the efficiency value associated with the type of anti-skid system installed on the airplane:

<table>
<thead>
<tr>
<th>Type of anti-skid system</th>
<th>Efficiency value</th>
</tr>
</thead>
<tbody>
<tr>
<td>On-Off</td>
<td>0.30</td>
</tr>
<tr>
<td>Quasi-Modulating</td>
<td>0.50</td>
</tr>
<tr>
<td>Fully Modulating</td>
<td>0.80</td>
</tr>
</tbody>
</table>

(d) At the option of the applicant, a higher wet runway braking coefficient of friction may be used for runway surfaces that have been grooved or treated with a porous friction course material. For grooved and porous friction course runways, the wet runway braking coefficient of friction is defined as either:

(1) 70 percent of the dry runway braking coefficient of friction used to determine the dry runway accelerate-stop distance; or

(2) The wet runway braking coefficient defined in paragraph (c) of this section, except that a specific anti-skid system efficiency, if determined, is appropriate for a grooved or porous friction course wet runway, and the maximum tire-to-ground wet runway braking coefficient of friction is defined as:
### § 25.111 Takeoff path.

(a) The takeoff path extends from a standing start to a point in the takeoff at which the airplane is 1,500 feet above the takeoff surface, or at which the transition from the takeoff to the en route configuration is completed and \( V_{\text{FTE}} \) is reached, whichever point is higher. In addition—

(1) The takeoff path must be based on the procedures prescribed in §25.101(f);

(2) The airplane must be accelerated on the ground to \( V_{\text{EF}} \), at which point the critical engine must be made inoperative and remain inoperative for the rest of the takeoff; and

(3) After reaching \( V_{\text{EF}} \), the airplane must be accelerated to \( V_{\text{FE}} \).

(b) During the acceleration to speed \( V_{\text{FE}} \), the nose gear may be raised off the ground at a speed not less than \( V_{\text{RF}} \). However, landing gear retraction may not be begun until the airplane is airborne.

(c) During the takeoff path determination in accordance with paragraphs (a) and (b) of this section.

---

### Tire Pressure (psi) Maximum Braking Coefficient (tire-to-ground)

<table>
<thead>
<tr>
<th>Tire Pressure</th>
<th>( \mu_{\text{t/gMAX}} )</th>
</tr>
</thead>
<tbody>
<tr>
<td>50</td>
<td>0.1470 ( \left( \frac{V}{100} \right)^5 - 1.050 \left( \frac{V}{100} \right)^4 + 2.673 \left( \frac{V}{100} \right)^3 - 2.683 \left( \frac{V}{100} \right)^2 + 0.403 \left( \frac{V}{100} \right) + 0.859 )</td>
</tr>
<tr>
<td>100</td>
<td>0.1106 ( \left( \frac{V}{100} \right)^5 - 0.813 \left( \frac{V}{100} \right)^4 + 2.135 \left( \frac{V}{100} \right)^3 - 2.200 \left( \frac{V}{100} \right)^2 + 0.317 \left( \frac{V}{100} \right) + 0.807 )</td>
</tr>
<tr>
<td>200</td>
<td>0.0498 ( \left( \frac{V}{100} \right)^5 - 0.398 \left( \frac{V}{100} \right)^4 + 1.140 \left( \frac{V}{100} \right)^3 - 1.285 \left( \frac{V}{100} \right)^2 + 0.140 \left( \frac{V}{100} \right) + 0.701 )</td>
</tr>
<tr>
<td>300</td>
<td>0.0314 ( \left( \frac{V}{100} \right)^5 - 0.247 \left( \frac{V}{100} \right)^4 + 0.703 \left( \frac{V}{100} \right)^3 - 0.779 \left( \frac{V}{100} \right)^2 - 0.00954 \left( \frac{V}{100} \right) + 0.614 )</td>
</tr>
</tbody>
</table>

Where—

Tire Pressure=maximum airplane operating tire pressure (psi);

\( \mu_{\text{t/gMAX}} \)=maximum tire-to-ground braking coefficient;

\( V \)=airplane true ground speed (knots); and

Linear interpolation may be used for tire pressures other than those listed.

(e) Except as provided in paragraph (f)(1) of this section, means other than wheel brakes may be used to determine the accelerate-stop distance if that means—

1. Is safe and reliable;
2. Is used so that consistent results can be expected under normal operating conditions; and
3. Is such that exceptional skill is not required to control the airplane.

(f) The effects of available reverse thrust—

1. Shall not be included as an additional means of deceleration when determining the accelerate-stop distance on a dry runway; and
2. May be included as an additional means of deceleration using recommended reverse thrust procedures when determining the accelerate-stop distance on a wet runway, provided the requirements of paragraph (e) of this section are met.

(g) The landing gear must remain extended throughout the accelerate-stop distance.

(h) If the accelerate-stop distance includes a stopway with surface characteristics substantially different from those of the runway, the takeoff data must include operational correction factors for the accelerate-stop distance. The correction factors must account for the particular surface characteristics of the stopway and the variations in these characteristics with seasonal weather conditions (such as temperature, rain, snow, and ice) within the established operational limits.

(i) A flight test demonstration of the maximum brake kinetic energy accelerate-stop distance must be conducted with not more than 10 percent of the allowable brake wear range remaining on each of the airplane wheel brakes.

§ 25.113  

(1) The slope of the airborne part of the takeoff path must be positive at each point;  

(2) The airplane must reach $V_2$ before it is 35 feet above the takeoff surface and must continue at a speed as close as practical to, but not less than $V_2$, until it is 400 feet above the takeoff surface;  

(3) At each point along the takeoff path, starting at the point at which the airplane reaches 400 feet above the takeoff surface, the available gradient of climb may not be less than—  
   (i) 1.2 percent for two-engine airplanes;  
   (ii) 1.5 percent for three-engine airplanes; and  
   (iii) 1.7 percent for four-engine airplanes.  

(4) The airplane configuration may not be changed, except for gear retraction and automatic propeller feathering, and no change in power or thrust that requires action by the pilot may be made until the airplane is 400 feet above the takeoff surface; and  

(5) If § 25.105(a)(2) requires the takeoff path to be determined for flight in icing conditions, the airborne part of the takeoff must be based on the airplane drag:  
   (i) With the takeoff ice accretion defined in appendix C, from a height of 35 feet above the takeoff surface up to the point where the airplane is 400 feet above the takeoff surface; and  
   (ii) With the final takeoff ice accretion defined in appendix C, from the point where the airplane is 400 feet above the takeoff surface to the end of the takeoff path.  

(d) The takeoff path must be determined by a continuous demonstrated takeoff or by synthesis from segments. If the takeoff path is determined by the segmental method—  
   (1) The segments must be clearly defined and must be related to the distinct changes in the configuration, power or thrust, and speed;  
   (2) The weight of the airplane, the configuration, and the power or thrust must be constant throughout each segment and must correspond to the most critical condition prevailing in the segment;  
   (3) The flight path must be based on the airplane’s performance without ground effect; and  
   (4) The takeoff path data must be checked by continuous demonstrated takeoffs up to the point at which the airplane is out of ground effect and its speed is stabilized, to ensure that the path is conservative relative to the continuous path.  

The airplane is considered to be out of the ground effect when it reaches a height equal to its wing span.  

(e) For airplanes equipped with standby power rocket engines, the takeoff path may be determined in accordance with section II of appendix E.  

§ 25.113 Takeoff distance and takeoff run.  

(a) Takeoff distance on a dry runway is the greater of—  
   (1) The horizontal distance along the takeoff path from the start of the takeoff to the point at which the airplane is 35 feet above the takeoff surface, determined under § 25.111 for a dry runway; or  
   (2) 115 percent of the horizontal distance along the takeoff path, with all engines operating, from the start of the takeoff to the point at which the airplane is 35 feet above the takeoff surface, as determined by a procedure consistent with § 25.111.  

(b) Takeoff distance on a wet runway is the greater of—  
   (1) The horizontal distance along the takeoff path from the start of the takeoff to the point at which the airplane is 15 feet above the takeoff surface, determined under § 25.111 for a wet runway; or  
   (2) 115 percent of the horizontal distance along the takeoff path, with all engines operating, from the start of the takeoff to the point at which the airplane is 15 feet above the takeoff surface, achieved in a manner consistent with the achievement of $V_2$ before reaching 35 feet above the takeoff surface, determined under § 25.111 for a wet runway.  

(c) If the takeoff distance does not include a clearway, the takeoff run is
equal to the takeoff distance. If the takeoff distance includes a clearway—
(1) The takeoff run on a dry runway is the greater of—
   (i) The horizontal distance along the takeoff path from the start of the takeoff to a point equidistant between the point at which V_{LOF} is reached and the point at which the airplane is 35 feet above the takeoff surface, as determined under §25.111 for a dry runway; or
   (ii) 115 percent of the horizontal distance along the takeoff path, with all engines operating, from the start of the takeoff to a point equidistant between the point at which V_{LOF} is reached and the point at which the airplane is 35 feet above the takeoff surface, determined by a procedure consistent with §25.111.
(2) The takeoff run on a wet runway is the greater of—
   (i) The horizontal distance along the takeoff path from the start of the takeoff to the point at which the airplane is 15 feet above the takeoff surface, achieved in a manner consistent with the achievement of V_{2} before reaching 35 feet above the takeoff surface, as determined under §25.111 for a wet runway; or
   (ii) 115 percent of the horizontal distance along the takeoff path, with all engines operating, from the start of the takeoff to a point equidistant between the point at which V_{LOF} is reached and the point at which the airplane is 35 feet above the takeoff surface, determined by a procedure consistent with §25.111.
§ 25.115 Takeoff flight path.
(a) The takeoff flight path shall be considered to begin 35 feet above the takeoff surface at the end of the takeoff distance determined in accordance with §25.113(a) or (b), as appropriate for the runway surface condition.
(b) The net takeoff flight path data must be determined so that they represent the actual takeoff flight paths (determined in accordance with §25.111 and with paragraph (a) of this section) reduced at each point by a gradient of climb equal to—
(1) 0.8 percent for two-engine airplanes;
(2) 0.9 percent for three-engine airplanes; and
(3) 1.0 percent for four-engine airplanes.
(c) The prescribed reduction in climb gradient may be applied as an equivalent reduction in acceleration along that part of the takeoff flight path at which the airplane is accelerated in level flight.
§ 25.117 Climb: general.
Compliance with the requirements of §§25.119 and 25.121 must be shown at each weight, altitude, and ambient temperature within the operational limits established for the airplane and with the most unfavorable center of gravity for each configuration.
§ 25.119 Landing climb: All-engines-operating.
In the landing configuration, the steady gradient of climb may not be less than 3.2 percent, with the engines at the power or thrust that is available 8 seconds after initiation of movement of the power or thrust controls from the minimum flight idle to the go-around power or thrust setting—
(a) In non-icing conditions, with a climb speed of V_{REF} determined in accordance with §25.125(b)(2)(i); and
(b) In icing conditions with the landing ice accretion defined in appendix C, and with a climb speed of V_{REF} determined in accordance with §25.125(b)(2)(ii).
[Amdt. 25–92, 63 FR 8320, Feb. 18, 1998; Amdt. 25–121, 72 FR 44666, Aug. 8, 2007]
§ 25.121 Climb: One-engine-inoperative.
(a) Takeoff; landing gear extended. In the critical takeoff configuration existing along the flight path (between the points at which the airplane reaches V_{LOF} and at which the landing gear is fully retracted and in the configuration used in §25.111 but without ground effect, the steady gradient of climb must be positive for two-engine airplanes, and not less than 0.3 percent for three-engine airplanes or 0.5 percent
for four-engine airplanes, at \( V_{LOF} \) and with—

(1) The critical engine inoperative and the remaining engines at the power or thrust available when retraction of the landing gear is begun in accordance with §25.111 unless there is a more critical power operating condition existing later along the flight path but before the point at which the landing gear is fully retracted; and

(2) The weight equal to the weight existing when retraction of the landing gear is begun, determined under §25.111.

(b) Takeoff: landing gear retracted. In the takeoff configuration existing at the point of the flight path at which the landing gear is fully retracted, and in the configuration used in §25.111 but without ground effect:

(1) The steady gradient of climb may not be less than 2.4 percent for two-engine airplanes, 2.7 percent for three-engine airplanes, and 3.0 percent for four-engine airplanes, at \( V_2 \) with:

   (i) The critical engine inoperative, the remaining engines at the takeoff power or thrust available at the time the landing gear is fully retracted, determined under §25.111, unless there is a more critical power operating condition existing later along the flight path but before the point where the airplane reaches a height of 400 feet above the takeoff surface; and

   (ii) The weight equal to the weight existing when the airplane’s landing gear is fully retracted, determined under §25.111.

(2) The requirements of paragraph (b)(1) of this section must be met:

   (i) In non-icing conditions; and

   (ii) In icing conditions with the final takeoff ice accretion defined in appendix C, if in the configuration of §25.121(b) with the takeoff ice accretion:

      (A) The stall speed at maximum takeoff weight exceeds that in non-icing conditions by more than the greater of 3 knots CAS or 3 percent of \( V_{SR} \); or

      (B) The degradation of the gradient of climb determined in accordance with §25.121(b) is greater than one-half of the applicable actual-to-net takeoff flight path gradient reduction defined in §25.115(b).

(c) Final takeoff. In the en route configuration at the end of the takeoff path determined in accordance with §25.111:

(1) The steady gradient of climb may not be less than 1.2 percent for two-engine airplanes, 1.5 percent for three-engine airplanes, and 1.7 percent for four-engine airplanes, at \( V_{FG} \) with—

      (i) The critical engine inoperative and the remaining engines at the available maximum continuous power or thrust; and

      (ii) The weight equal to the weight existing at the end of the takeoff path, determined under §25.111.

(2) The requirements of paragraph (c)(1) of this section must be met:

   (i) In non-icing conditions; and

   (ii) In icing conditions with the final takeoff ice accretion defined in appendix C, if in the configuration of §25.121(b) with the takeoff ice accretion:

      (A) The stall speed at maximum takeoff weight exceeds that in non-icing conditions by more than the greater of 3 knots CAS or 3 percent of \( V_{SR} \); or

      (B) The degradation of the gradient of climb determined in accordance with §25.121(b) is greater than one-half of the applicable actual-to-net takeoff flight path gradient reduction defined in §25.115(b).

(d) Approach. In a configuration corresponding to the normal all-engines-operating procedure in which \( V_{SR} \) for this configuration does not exceed 110 percent of the \( V_{SR} \) for the related all-engines-operating landing configuration:

(1) The steady gradient of climb may not be less than 2.1 percent for two-engine airplanes, 2.4 percent for three-engine airplanes, and 2.7 percent for four-engine airplanes, with—

   (i) The critical engine inoperative, the remaining engines at the go-around power or thrust setting;

   (ii) The maximum landing weight;

   (iii) A climb speed established in connection with normal landing procedures, but not exceeding 1.4 \( V_{SR} \); and

   (iv) Landing gear retracted.

(2) The requirements of paragraph (d)(1) of this section must be met:

   (i) In non-icing conditions; and
(ii) In icing conditions with the approach ice accretion defined in appendix C. The climb speed selected for non-icing conditions may be used if the climb speed for icing conditions, computed in accordance with paragraph (d)(1)(ii) of this section, does not exceed that for non-icing conditions by more than the greater of 3 knots CAS or 3 percent.


§ 25.123 En route flight paths.

(a) For the en route configuration, the flight paths prescribed in paragraph (b) and (c) of this section must be determined at each weight, altitude, and ambient temperature, within the operating limits established for the airplane. The variation of weight along the flight path, accounting for the progressive consumption of fuel and oil by the operating engines, may be included in the computation. The flight paths must be determined at a speed not less than \( V_{\text{FTO}} \), with—

1. The most unfavorable center of gravity;
2. The critical engines inoperative;
3. The remaining engines at the available maximum continuous power or thrust; and
4. The means for controlling the engine-cooling air supply in the position that provides adequate cooling in the hot-day condition.

(b) The one-engine-inoperative net flight path data must represent the actual climb performance diminished by a gradient of climb of 1.1 percent for two-engine airplanes, 1.4 percent for three-engine airplanes, and 1.6 percent for four-engine airplanes—

1. In non-icing conditions; and
2. In icing conditions with the en route ice accretion defined in appendix C, if:
   1. A speed of 1.18 \( V_{\text{SR0}} \) with the en route ice accretion exceeds the en route speed selected for non-icing conditions by more than the greater of 3 knots CAS or 3 percent of \( V_{\text{SR0}} \); or
   2. The degradation of the gradient of climb is greater than one-half of the applicable actual-to-net flight path reduction defined in paragraph (b) of this section.

(c) For three- or four-engine airplanes, the two-engine-inoperative net flight path data must represent the actual climb performance diminished by a gradient of climb of 0.3 percent for three-engine airplanes and 0.5 percent for four-engine airplanes.

[Docket No. 5066, 29 FR 18291, Dec. 24, 1964, as amended by Amdt. 25–121, 72 FR 44666; Aug. 8, 2007]

§ 25.125 Landing.

(a) The horizontal distance necessary to land and to come to a complete stop (or to a speed of approximately 3 knots for water landings) from a point 50 feet above the landing surface must be determined (for standard temperatures, at each weight, altitude, and wind within the operational limits established by the applicant for the airplane):

1. In non-icing conditions; and
2. In icing conditions with the landing ice accretion defined in appendix C if \( V_{\text{REF}} \) for icing conditions exceeds \( V_{\text{REF}} \) for non-icing conditions by more than 5 knots CAS at the maximum landing weight.

(b) In determining the distance in paragraph (a) of this section:

1. The airplane must be in the landing configuration.
2. A stabilized approach, with a calibrated airspeed of not less than \( V_{\text{REF}} \), must be maintained down to the 50-foot height.

   (i) In non-icing conditions, \( V_{\text{REF}} \) may not be less than:
      A. \( 1.23 V_{\text{SR0}} \);
      B. \( V_{\text{MCL}} \) established under § 25.149(f); and
      C. A speed that provides the maneuvering capability specified in § 25.143(h).

   (ii) In icing conditions, \( V_{\text{REF}} \) may not be less than:
      A. The speed determined in paragraph (b)(2)(i) of this section;
      B. 1.23 \( V_{\text{SR0}} \) with the landing ice accretion defined in appendix C if that speed exceeds \( V_{\text{REF}} \) for non-icing conditions by more than 5 knots CAS; and
      C. A speed that provides the maneuvering capability specified in § 25.149(h) with the landing ice accretion defined in appendix C.
§ 25.143

(3) Changes in configuration, power or thrust, and speed, must be made in accordance with the established procedures for service operation.

(4) The landing must be made without excessive vertical acceleration, tendency to bounce, nose over, ground loop, porpoise, or water loop.

(5) The landings may not require exceptional piloting skill or alertness.

(c) For landplanes and amphibians, the landing distance on land must be determined on a level, smooth, dry, hard-surfaced runway. In addition—

(1) The pressures on the wheel braking systems may not exceed those specified by the brake manufacturer;

(2) The brakes may not be used so as to cause excessive wear of brakes or tires; and

(3) Means other than wheel brakes may be used if that means—

(i) Is safe and reliable;

(ii) Is used so that consistent results can be expected in service; and

(iii) Is such that exceptional skill is not required to control the airplane.

(d) For seaplanes and amphibians, the landing distance on water must be determined on smooth water.

(e) For skiplanes, the landing distance on snow must be determined on smooth, dry, snow.

(f) The landing distance data must include correction factors for not more than 50 percent of the nominal wind components along the landing path opposite to the direction of landing, and not less than 150 percent of the nominal wind components along the landing path in the direction of landing.

(g) If any device is used that depends on the operation of any engine, and if the landing distance would be noticeably increased when a landing is made with that engine inoperative, the landing distance must be determined with that engine inoperative unless the use of compensating means will result in a landing distance not more than that with each engine operating.

[Amdt. 25–121, 72 FR 44666; Aug. 8, 2007; 72 FR 50467, Aug. 31, 2007]
### Federal Aviation Administration, DOT

**§ 25.145**

(e) Approved operating procedures or conventional operating practices must be followed when demonstrating compliance with the control force limitations for short term application that are prescribed in paragraph (d) of this section. The airplane must be in trim, or as near to being in trim as practical, in the preceding steady flight condition. For the takeoff condition, the airplane must be trimmed according to the approved operating procedures.

(f) When demonstrating compliance with the control force limitations for long term application that are prescribed in paragraph (d) of this section, the airplane must be in trim, or as near to being in trim as practical.

(g) When maneuvering at a constant airspeed or Mach number (up to $V_{\text{FC}}/M_{\text{FC}}$), the stick forces and the gradient of the stick force versus maneuvering load factor must lie within satisfactory limits. The stick forces must not be so great as to make excessive demands on the pilot's strength when maneuvering the airplane, and must not be so low that the airplane can easily be overstressed inadvertently. Changes of gradient that occur with changes of load factor must not cause undue difficulty in maintaining control of the airplane, and local gradients must not be so low as to result in a danger of overcontrolling.

(h) The maneuvering capabilities in a constant speed coordinated turn at forward center of gravity, as specified in the following table, must be free of stall warning or other characteristics that might interfere with normal maneuvering:

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Speed</th>
<th>Maneuvering bank angle in a coordinated turn</th>
<th>Thrust/power setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>Takeoff</td>
<td>$V_T$</td>
<td>$30^\circ$</td>
<td>Asymmetric WAT-Limited. 1</td>
</tr>
<tr>
<td>Takeoff</td>
<td>$V_T + XX$</td>
<td>$40^\circ$</td>
<td>All-engines-operating climb. 2</td>
</tr>
<tr>
<td>En route</td>
<td>$V_{\text{FC}}$</td>
<td>$40^\circ$</td>
<td>Asymmetric WAT-Limited. 1</td>
</tr>
<tr>
<td>Landing</td>
<td>$V_{\text{REF}}$</td>
<td>$40^\circ$</td>
<td>Symmetric for $3^\circ$ flight path angle.</td>
</tr>
</tbody>
</table>

1 A combination of weight, altitude, and temperature (WAT) such that the thrust or power setting produces the minimum climb gradient specified in §25.121 for the flight condition.

2 Airspeed approved for all-engines-operating initial climb.

(i) When demonstrating compliance with §25.143 in icing conditions—

(1) Controllability must be demonstrated with the ice accretion defined in appendix C that is most critical for the particular flight phase;

(2) It must be shown that a push force is required throughout a pushover maneuver down to a zero g load factor, or the lowest load factor obtainable if limited by elevator power or other design characteristic of the flight control system. It must be possible to promptly recover from the maneuver without exceeding a pull control force of 50 pounds; and

(3) Any changes in force that the pilot must apply to the pitch control to maintain speed with increasing sideslip angle must be steadily increasing with no force reversals, unless the change in control force is gradual and easily controllable by the pilot without using exceptional piloting skill, alertness, or strength.

(j) For flight in icing conditions before the ice protection system has been activated and is performing its intended function, it must be demonstrated in flight with the ice accretion defined in appendix C, part II(e) of this part that:

(1) The airplane is controllable in a pull-up maneuver up to 1.5 g load factor; and

(2) There is no pitch control force reversal during a pushover maneuver down to 0.5 g load factor.


### § 25.145 Longitudinal control.

(a) It must be possible, at any point between the trim speed prescribed in §25.103(b)(6) and stall identification (as defined in §25.201(d)), to pitch the nose
downward so that the acceleration to this selected trim speed is prompt with
(1) The airplane trimmed at the trim speed prescribed in §25.103(b)(6);
(2) The landing gear extended;
(3) The wing flaps (i) retracted and (ii) extended; and
(4) Power (i) off and (ii) at maximum continuous power on the engines.

(b) With the landing gear extended, no change in trim control, or exertion of more than 50 pounds control force (representative of the maximum short term force that can be applied readily by one hand) may be required for the following maneuvers:

(1) With power off, flaps retracted, and the airplane trimmed at 1.3 V_{SR1}, extend the flaps as rapidly as possible while maintaining the airspeed at approximately 30 percent above the reference stall speed existing at each instant throughout the maneuver.

(2) Repeat paragraph (b)(1) except initially extend the flaps and then retract them as rapidly as possible.

(3) Repeat paragraph (b)(2), except at the go-around power or thrust setting.

(4) With power off, flaps retracted, and the airplane trimmed at 1.3 V_{SR1}, rapidly set go-around power or thrust while maintaining the same airspeed.

(5) Repeat paragraph (b)(4) except with flaps extended.

(6) With power off, flaps extended, and the airplane trimmed at 1.3 V_{SR1}, obtain and maintain airspeeds between V_{SW} and either 1.6 V_{SR1} or V_{FE}, whichever is lower.

(c) It must be possible, without exception, to yaw into the operative engine and to safely make a reasonably sudden change in heading of up to 15 degrees in the direction of the critical inoperative engine. This must be shown at 1.3 V_{SR1} for heading changes up to 15 degrees (except that the heading change at which the rudder pedal force is 150 pounds need not be exceeded), and with—

(1) Simultaneous movement of the power or thrust controls to the go-around power or thrust setting;
(2) The landing gear extended; and
(3) The critical combinations of landing weights and altitudes.

(d) If gated high-lift device control positions are provided, paragraph (c) of this section applies to retractions of the high-lift devices from any position from the maximum landing position to the first gated position, between gated positions, and from the last gated position to the fully retracted position. The requirements of paragraph (c) of this section also apply to retractions from each approved landing position to the control position(s) associated with the high-lift device configuration(s) used to establish the go-around procedure(s) from that landing position. In addition, the first gated control position from the maximum landing position must correspond with a configuration of the high-lift devices used to establish a go-around procedure from a landing configuration. Each gated control position must require a separate and distinct motion of the control to pass through the gated position and must have features to prevent inadvertent movement of the control through the gated position. It must only be possible to make this separate and distinct motion once the control has reached the gated position.

§25.147 Directional and lateral control.

(a) Directional control; general. It must be possible, with the wings level, to yaw into the operative engine and to safely make a reasonably sudden change in heading of up to 15 degrees in the direction of the critical inoperative engine. This must be shown at 1.3 V_{SR1} for heading changes up to 15 degrees (except that the heading change at which the rudder pedal force is 150 pounds need not be exceeded), and with—

(1) The critical engine inoperative and its propeller in the minimum drag position;
(2) The power required for level flight at 1.3 V_{SR1}, but not more than maximum continuous power;
(3) The most unfavorable center of gravity;
(4) Landing gear retracted;
(5) Flaps in the approach position; and
(6) Maximum landing weight.
§ 25.149 Minimum control speed.

(a) In establishing the minimum control speeds required by this section, the method used to simulate critical engine failure must represent the most critical mode of powerplant failure with respect to controllability expected in service.

(b) $V_{MC}$ is the calibrated airspeed at which, when the critical engine is suddenly made inoperative, it is possible to maintain control of the airplane with that engine still inoperative and maintain straight flight with an angle of bank of not more than 5 degrees.

(c) $V_{MC}$ may not exceed $1.13V_{SR}$ with—

(1) Maximum available takeoff power or thrust on the engines;
(2) The most unfavorable center of gravity;
(3) The airplane trimmed for takeoff;
(4) The maximum sea level takeoff weight (or any lesser weight necessary to show $V_{MC}$);
(5) The airplane in the most critical takeoff configuration existing along the flight path after the airplane becomes airborne, except with the landing gear retracted;
(6) The airplane airborne and the ground effect negligible; and
(7) If applicable, the propeller of the inoperative engine—

(i) Windmilling;
(ii) In the most probable position for the specific design of the propeller control; or
(iii) Feathered, if the airplane has an automatic feathering device acceptable for showing compliance with the climb requirements of §25.121.

(d) The rudder forces required to maintain control at $V_{MC}$ may not exceed 150 pounds nor may it be necessary to reduce power or thrust of the operative engines. During recovery, the airplane may not assume any dangerous attitude or require exceptional piloting skill, alertness, or strength to
prevent a heading change of more than 20 degrees.

(e) $V_{MCG}$, the minimum control speed on the ground, is the calibrated airspeed during the takeoff run at which, when the critical engine is suddenly made inoperative, it is possible to maintain control of the airplane using the rudder control alone (without the use of nosewheel steering), as limited by 150 pounds of force, and the lateral control to the extent of keeping the wings level to enable the takeoff to be safely continued using normal piloting skill. In the determination of $V_{MCG}$, assuming that the path of the airplane accelerating with all engines operating is along the centerline of the runway, its path from the point at which the critical engine is made inoperative to the point at which recovery to a direction parallel to the centerline is completed may not deviate more than 30 feet laterally from the centerline at any point. $V_{MCG}$ must be established with—

1. The airplane in each takeoff configuration or, at the option of the applicant, in the most critical takeoff configuration;
2. Maximum available takeoff power or thrust on the operating engines;
3. The most unfavorable center of gravity;
4. The airplane trimmed for takeoff; and
5. The most unfavorable weight in the range of takeoff weights.

(f) $V_{MCL}$, the minimum control speed during approach and landing with all engines operating, is the calibrated airspeed at which, when the critical engine is suddenly made inoperative, it is possible to maintain control of the airplane with that engine still inoperative, and maintain straight flight with an angle of bank of not more than 5 degrees. $V_{MCL}$ must be established with—

1. The airplane in the most critical configuration (or, at the option of the applicant, each configuration) for approach and landing with one critical engine inoperative;
2. The most unfavorable center of gravity;
3. The airplane trimmed for approach with all engines operating;
4. The most favorable weight, or, at the option of the applicant, as a function of weight;
5. For propeller airplanes, the propeller of the inoperative engine in the position it achieves without pilot action, assuming the engine fails while at the power or thrust necessary to maintain a three degree approach path angle; and
6. Go-around power or thrust setting on the operating engine(s).

(g) For airplanes with three or more engines, $V_{MCL-2}$, the minimum control speed during approach and landing with one critical engine inoperative, is the calibrated airspeed at which, when a second critical engine is suddenly made inoperative, it is possible to maintain control of the airplane with both engines still inoperative, and maintain straight flight with an angle of bank of not more than 5 degrees. $V_{MCL-2}$ must be established with—

1. The airplane in the most critical configuration (or, at the option of the applicant, each configuration) for approach and landing with one critical engine inoperative;
2. The most unfavorable center of gravity;
3. The airplane trimmed for approach with one critical engine inoperative;
4. The most unfavorable weight, or, at the option of the applicant, as a function of weight;
5. For propeller airplanes, the propeller of the more critical inoperative engine in the position it achieves without pilot action, assuming the engine fails while at the power or thrust necessary to maintain a three degree approach path angle, and the propeller of the other inoperative engine feathered;
6. The power or thrust on the operating engine(s) necessary to maintain an approach path angle of three degrees when one critical engine is inoperative; and
7. The power or thrust on the operating engine(s) rapidly changed, immediately after the second critical engine is made inoperative, from the power or thrust prescribed in paragraph (g)(6) of this section to—

   i. Minimum power or thrust; and
   ii. Go-around power or thrust setting.
(h) In demonstrations of $V_{MCL}$ and $V_{MCL-2}$—
(1) The rudder force may not exceed 150 pounds;
(2) The airplane may not exhibit hazardous flight characteristics or require exceptional piloting skill, alertness, or strength;
(3) Lateral control must be sufficient to roll the airplane, from an initial condition of steady flight, through an angle of 20 degrees in the direction necessary to initiate a turn away from the inoperative engine(s), in not more than 5 seconds; and
(4) For propeller airplanes, hazardous flight characteristics must not be exhibited due to any propeller position achieved when the engine fails or during any likely subsequent movements of the engine or propeller controls.


**TRIM**

§ 25.161 Trim.

(a) General. Each airplane must meet the trim requirements of this section after being trimmed, and without further pressure upon, or movement of, either the primary controls or their corresponding trim controls by the pilot or the automatic pilot.

(b) Lateral and directional trim. The airplane must maintain lateral and directional trim with the most adverse lateral displacement of the center of gravity within the relevant operating limitations, during normally expected conditions of operation (including operation at any speed from 1.3 $V_{SRI}$ to $V_{MO}/M_{MO}$).

(c) Longitudinal trim. The airplane must maintain longitudinal trim during—
(1) A climb with maximum continuous power at a speed not more than 1.3 $V_{SRI}$, with the landing gear retracted, and the flaps (i) retracted and (ii) in the takeoff position;
(2) Either a glide with power off at a speed not more than 1.3 $V_{SRI}$, or an approach within the normal range of approach speeds appropriate to the weight and configuration with power settings corresponding to a 3 degree glidepath, whichever is the most severe, with the landing gear extended, the wing flaps (i) retracted and (ii) extended, and with the most unfavorable combination of center of gravity position and weight approved for landing; and
(3) Level flight at any speed from 1.3 $V_{SRI}$ to $V_{MO}/M_{MO}$ with the landing gear and flaps retracted, and from 1.3 $V_{SRI}$ to $V_{LE}$ with the landing gear extended.

(d) Longitudinal, directional, and lateral trim. The airplane must maintain longitudinal, directional, and lateral trim (and for the lateral trim, the angle of bank may not exceed five degrees) at 1.3 $V_{SRI}$ during climbing flight with—
(1) The critical engine inoperative;
(2) The remaining engines at maximum continuous power; and
(3) The landing gear and flaps retracted.

(e) Airplanes with four or more engines. Each airplane with four or more engines must also maintain trim in rectilinear flight with the most unfavorable center of gravity and at the climb speed, configuration, and power required by §25.123(a) for the purpose of establishing the en route flight paths with two engines inoperative.


**STABILITY**

§ 25.171 General.

The airplane must be longitudinally, directionally, and laterally stable in accordance with the provisions of §§25.173 through 25.177. In addition, suitable stability and control feel (static stability) is required in any condition normally encountered in service, if flight tests show it is necessary for safe operation.

§ 25.173 Static longitudinal stability.

Under the conditions specified in §25.175, the characteristics of the elevator control forces (including friction) must be as follows:

(a) A pull must be required to obtain and maintain speeds below the specified trim speed, and a push must be required to obtain and maintain speeds above the specified trim speed. This must be shown at any speed that can be obtained except speeds higher than the landing gear or wing flap operating limit speeds or $V_{FC}/M_{FC}$, whichever is appropriate, or lower than the minimum speed for steady unloaded flight.

(b) The airspeed must return to within ten percent of the original trim speed for the climb, approach, and landing conditions specified in §25.175 (a), (c), and (d), and must return to within 7.5 percent of the original trim speed for the cruising condition specified in §25.175 (b), when the control force is slowly released from any speed within the range specified in paragraph (a) of this section.

(c) The average gradient of the stable slope of the stick force versus speed curve may not be less than 1 pound for each 6 knots.

(d) Within the free return speed range specified in paragraph (b) of this section, it is permissible for the airplane, without control forces, to stabilize on speeds above or below the desired trim speeds if exceptional attention on the part of the pilot is not required to return to and maintain the desired trim speed and altitude.

[Amtd. 25–7, 30 FR 13117, Oct. 15, 1965]

§ 25.175 Demonstration of static longitudinal stability.

Static longitudinal stability must be shown as follows:

(a) Climb. The stick force curve must have a stable slope at speeds between 85 and 115 percent of the speed at which the airplane—

(1) Is trimmed, with—

(i) Wing flaps retracted;

(ii) Landing gear retracted;

(iii) Maximum takeoff weight; and

(iv) 75 percent of maximum continuous power for reciprocating engines or the maximum power or thrust selected by the applicant as an operating limitation for use during climb for turbine engines; and

(2) Is trimmed at the speed for best rate-of-climb except that the speed need not be less than 1.3 $V_{SRI}$.

(b) Cruise. Static longitudinal stability must be shown in the cruise condition as follows:

(1) With the landing gear retracted at high speed, the stick force curve must have a stable slope at all speeds within a range which is the greater of 15 percent of the trim speed plus the resulting free return speed range, or 50 knots plus the resulting free return speed range, above and below the trim speed (except that the speed range need not include speeds less than 1.3 $V_{SRI}$, nor speeds greater than $V_{FC}/M_{FC}$, nor speeds that require a stick force of more than 50 pounds), with—

(i) The wing flaps retracted;

(ii) The center of gravity in the most adverse position (see §25.27);

(iii) The most critical weight between the maximum takeoff and maximum landing weights;

(iv) 75 percent of maximum continuous power for reciprocating engines or for turbine engines, the maximum cruising power selected by the applicant as an operating limitation (see §25.1521), except that the power need not exceed that required at $V_{MO}/M_{MO}$; and

(v) The airplane trimmed for level flight with the power required in paragraph (b)(1)(iv) of this section.

(2) With the landing gear retracted at low speed, the stick force curve must have a stable slope at all speeds within a range which is the greater of 15 percent of the trim speed plus the resulting free return speed range, or 50 knots plus the resulting free return speed range, above and below the trim speed (except that the speed range need not include speeds less than 1.3 $V_{SRI}$, nor speeds greater than the minimum speed of the applicable speed range prescribed in paragraph (b)(1), nor speeds that require a stick force of more than 50 pounds), with—

(i) Wing flaps, center of gravity position, and weight as specified in paragraph (b)(1) of this section;

(ii) Power required for level flight at a speed equal to $(V_{MO} + 1.3 V_{SRI})/2$; and
§ 25.177 Static lateral-directional stability.

(a) The static directional stability (as shown by the tendency to recover from a skid with the rudder free) must be positive for any landing gear and flap position, and symmetrical power condition, at speeds from 1.13 V_{SR1} to V_{FE}, V_{LE}, or V_{FC}/M_{FC} as appropriate.

(b) The rudder gradients must meet the requirements of paragraph (c) at speeds between V_{MO}/M_{MO} and V_{FC}/M_{FC} except that the dihedral effect (aileron deflection opposite the corresponding rudder input) may be negative provided the divergence is gradual, easily recognized, and easily controlled by the pilot.

(c) In straight, steady sideslips, the aileron and rudder control movements and forces must be substantially proportional to the angle of sideslip in a stable sense; and the factor of proportionality must lie between limits found necessary for safe operation throughout the range of sideslip angles appropriate to the operation of the airplane. At greater angles, up to the angle at which full rudder is used or a rudder force of 180 pounds is obtained, the rudder pedal forces may not reverse; and increased rudder deflection must be needed for increased angles of sideslip. Compliance with this paragraph must be demonstrated for all landing gear and flap positions and symmetrical power conditions at speeds from 1.13 V_{SR1} to V_{FE}, V_{LE}, or V_{FC}/M_{FC} as appropriate.

(d) The rudder gradients must meet the requirements of paragraph (c) at speeds between V_{MO}/M_{MO} and V_{FC}/M_{FC} except that the dihedral effect (aileron deflection opposite the corresponding rudder input) may be negative provided the divergence is gradual, easily recognized, and easily controlled by the pilot.


§ 25.177 Static lateral-directional stability.

(a) The static directional stability (as shown by the tendency to recover from a skid with the rudder free) must be positive for any landing gear and flap position, and symmetrical power condition, at speeds from 1.13 V_{SR1} to V_{FE}, V_{LE}, or V_{FC}/M_{FC} as appropriate for the airplane configuration.

(b) The static lateral stability (as shown by the tendency to raise the low wing in a sideslip with the aileron controls free) for any landing gear and flap position and symmetric power condition, may not be negative at any airspeed (except that speeds higher than V_{FE} need not be considered for flaps extended configurations nor speeds higher than V_{LE} for landing gear extended configurations) in the following airspeed ranges:

(1) From 1.13 V_{SR1} to V_{MO}/M_{MO}.
§ 25.181 Dynamic stability.

(a) Any short period oscillation, not including combined lateral-directional oscillations, occurring between 1.13 VS and maximum allowable speed appropriate to the configuration of the airplane must be heavily damped with the primary controls—

(1) Free; and

(2) In a fixed position.

(b) Any combined lateral-directional oscillations ("Dutch roll") occurring between 1.13 VS and maximum allowable speed appropriate to the configuration of the airplane must be positively damped with controls free, and must be controllable with normal use of the primary controls without requiring exceptional pilot skill.


§ 25.201 Stall demonstration.

(a) Stalls must be shown in straight flight and in 30 degree banked turns with—

(1) Power off; and

(2) The power necessary to maintain level flight at 1.5 VS (where VS corresponds to the reference stall speed at maximum landing weight with flaps in the approach position and the landing gear retracted).

(b) In each condition required by paragraph (a) of this section, it must be possible to meet the applicable requirements of § 25.203 with—

(1) Flaps, landing gear, and deceleration devices in any likely combination of positions approved for operation;

(2) Representative weights within the range for which certification is requested;

(3) The most adverse center of gravity for recovery; and

(4) The airplane trimmed for straight flight at the speed prescribed in § 25.103(b)(6).

(c) The following procedures must be used to show compliance with § 25.203:

(1) Starting at a speed sufficiently above the stalling speed to ensure that a steady rate of speed reduction can be established, apply the longitudinal control so that the speed reduction does not exceed one knot per second until the airplane is stalled.

(2) In addition, for turning flight stalls, apply the longitudinal control to achieve airspeed deceleration rates up to 3 knots per second.

(3) As soon as the airplane is stalled, recover by normal recovery techniques.

(d) The airplane is considered stalled when the behavior of the airplane gives the pilot a clear and distinctive indication of an acceptable nature that the airplane is stalled. Acceptable indications of a stall, occurring either individually or in combination, are—

(1) A nose-down pitch that cannot be readily arrested;
§ 25.207 Stall warning.

(a) Stall warning with sufficient margin to prevent inadvertent stalling with the flaps and landing gear in any normal position must be clear and distinctive to the pilot in straight and turning flight.

(b) The warning must be furnished either through the inherent aerodynamic qualities of the airplane or by a device that will give clearly distinguishable indications under expected conditions of flight. However, a visual stall warning device that requires the attention of the crew within the cockpit is not acceptable by itself. If a warning device is used, it must provide a warning in each of the airplane configurations prescribed in paragraph (a) of this section at the speed prescribed in paragraphs (c) and (d) of this section. Except for showing compliance with the stall warning margin prescribed in paragraph (h)(3)(ii) of this section, stall warning for flight in icing conditions must be provided by the same means as stall warning for flight in non-icing conditions.

(c) When the speed is reduced at rates not exceeding one knot per second, stall warning must begin, in each normal configuration, at a speed, \( V_{SW} \), exceeding the speed at which the stall is identified in accordance with § 25.201(d) by not less than five knots or five percent CAS, whichever is greater. Once initiated, stall warning must continue until the angle of attack is reduced to approximately that at which stall warning began.

(d) In addition to the requirement of paragraph (c) of this section, when the speed is reduced at rates not exceeding one knot per second, in straight flight with engines idling and at the center-of-gravity position specified in § 25.103(b)(5), \( V_{SW} \), in each normal configuration, must exceed \( V_{SR} \) by not less than three knots or three percent CAS, whichever is greater.

(e) In icing conditions, the stall warning margin in straight and turning flight must be sufficient to allow the pilot to prevent stalling (as defined in § 25.201(d)) when the pilot starts a recovery maneuver not less than three seconds after the onset of stall warning. When demonstrating compliance with this paragraph, the pilot must perform the recovery maneuver in the same way as for the airplane in non-icing conditions. Compliance with this requirement must be demonstrated in flight with the speed reduced at rates not exceeding one knot per second, with—
§ 25.231

(1) The more critical of the takeoff
ice and final takeoff ice accretions de-
defined in appendix C for each configura-
tion used in the takeoff phase of flight;
(2) The en route ice accretion defined
in appendix C for the en route configu-
ration;
(3) The holding ice accretion defined
in appendix C for the holding configura-
tion(s);
(4) The approach ice accretion de-
defined in appendix C for the approach
configuration(s); and
(5) The landing ice accretion defined
in appendix C for the landing and go-
around configuration(s).

(f) The stall warning margin must be
sufficient in both non-icing and icing
conditions to allow the pilot to prevent
stalling when the pilot starts a recov-
ery maneuver not less than one second
after the onset of stall warning in slow-
down turns with at least 1.5 g load fac-
tor normal to the flight path and air-
speed deceleration rates of at least 2
knots per second. When demonstrating
compliance with this paragraph for
icing conditions, the pilot must per-
form the recovery maneuver in the
same way as for the airplane in non-
icing conditions. Compliance with this
requirement must be demonstrated in
flight with—

(1) The flaps and landing gear in any
normal position;
(2) The airplane trimmed for straight
flight at a speed of 1.3 \( V_{SR} \); and
(3) The power or thrust necessary to
maintain level flight at 1.3 \( V_{SR} \).

(g) Stall warning must also be pro-
vided in each abnormal configuration
of the high lift devices that is likely to
be used in flight following system fail-
ures (including all configurations cov-
ered by Airplane Flight Manual proce-
dures).

(h) For flight in icing conditions
before the ice protection system has been
activated and is performing its in-
tended function, with the ice accretion
declared in appendix C, part II(e) of this
part, the stall warning margin in
straight and turning flight must be suf-
cient to allow the pilot to prevent
stalling without encountering any ad-
verse flight characteristics when:

(1) The speed is reduced at rates not
exceeding one knot per second;
(2) The stall warning margin must be
sufficient in both non-icing and icing
conditions to allow the pilot to prevent
stalling when the pilot starts a recov-
ery maneuver not less than one second
after the onset of stall warning in slow-
down turns with at least 1.5 g load fac-
tor normal to the flight path and air-
speed deceleration rates of at least 2
knots per second. When demonstrating
compliance with this paragraph for
icing conditions, the pilot must per-
form the recovery maneuver in the
same way as for the airplane in non-
icing conditions. Compliance with this
requirement must be demonstrated in
flight with—

(1) The flaps and landing gear in any
normal position;
(2) The airplane trimmed for straight
flight at a speed of 1.3 \( V_{SR} \); and
(3) The power or thrust necessary to
maintain level flight at 1.3 \( V_{SR} \).

(g) Stall warning must also be pro-
vided in each abnormal configuration
of the high lift devices that is likely to
be used in flight following system fail-
ures (including all configurations cov-
ered by Airplane Flight Manual proce-
dures).

(h) For flight in icing conditions
before the ice protection system has been
activated and is performing its in-
tended function, with the ice accretion
declared in appendix C, part II(e) of this
part, the stall warning margin in
straight and turning flight must be suf-
cient to allow the pilot to prevent
stalling without encountering any ad-
verse flight characteristics when:

(1) The speed is reduced at rates not
exceeding one knot per second;
(2) The stall warning margin must be
sufficient in both non-icing and icing
conditions to allow the pilot to prevent
stalling when the pilot starts a recov-
ery maneuver not less than one second
after the onset of stall warning in slow-
down turns with at least 1.5 g load fac-
tor normal to the flight path and air-
speed deceleration rates of at least 2
knots per second. When demonstrating
compliance with this paragraph for
icing conditions, the pilot must per-
form the recovery maneuver in the
same way as for the airplane in non-
icing conditions. Compliance with this
requirement must be demonstrated in
flight with—

(1) The flaps and landing gear in any
normal position;
(2) The airplane trimmed for straight
flight at a speed of 1.3 \( V_{SR} \); and
(3) The power or thrust necessary to
maintain level flight at 1.3 \( V_{SR} \).

(g) Stall warning must also be pro-
vided in each abnormal configuration
of the high lift devices that is likely to
be used in flight following system fail-
ures (including all configurations cov-
ered by Airplane Flight Manual proce-
dures).

(h) For flight in icing conditions
before the ice protection system has been
activated and is performing its in-
tended function, with the ice accretion
declared in appendix C, part II(e) of this
part, the stall warning margin in
straight and turning flight must be suf-
cient to allow the pilot to prevent
stalling without encountering any ad-
verse flight characteristics when:

(1) The speed is reduced at rates not
exceeding one knot per second;
§ 25.233 Directional stability and control.

(a) There may be no uncontrollable ground-looping tendency in 90° cross winds, up to a wind velocity of 20 knots or 0.2 VS0, whichever is greater, except that the wind velocity need not exceed 25 knots at any speed at which the airplane may be expected to be operated on the ground. This may be shown while establishing the 90° cross component of wind velocity required by § 25.237.

(b) Landplanes must be satisfactorily controllable, without exceptional piloting skill or alertness, in power-off landings at normal landing speed, without using brakes or engine power to maintain a straight path. This may be shown during power-off landings made in conjunction with other tests.

(c) The airplane must have adequate directional control during taxiing. This may be shown during taxiing prior to takeoffs made in conjunction with other tests.

§ 25.235 Taxiing condition.

The shock absorbing mechanism may not damage the structure of the airplane when the airplane is taxied on the roughest ground that may reasonably be expected in normal operation.

§ 25.237 Wind velocities.

(a) For land planes and amphibians, the following applies:

1. A 90-degree cross component of wind velocity, up to which takeoff and landing is safe under all water conditions that may reasonably be expected in normal operation, must be established and must be at least 20 knots or 0.2 VS0, whichever is greater, except that it need not exceed 25 knots.

2. The crosswind component for takeoff established without ice accretions is valid in icing conditions.

3. The landing crosswind component must be established for:
   (i) Non-icing conditions, and
   (ii) Icing conditions with the landing ice accretion defined in appendix C.

(b) For seaplanes and amphibians, the following applies:

1. A 90-degree cross component of wind velocity, up to which takeoff and landing is safe under all water conditions that may reasonably be expected in normal operation, must be established and must be at least 20 knots or 0.2 VS0, whichever is greater, except that it need not exceed 25 knots.

2. A wind velocity, for which taxiing is safe in any direction under all water conditions that may reasonably be expected in normal operation, must be established and must be at least 20 knots or 0.2 VS0, whichever is greater, except that it need not exceed 25 knots.


§ 25.239 Spray characteristics, control, and stability on water.

(a) For seaplanes and amphibians, during takeoff, taxiing, and landing, and in the conditions set forth in paragraph (b) of this section, there may be no—

1. Spray characteristics that would impair the pilot’s view, cause damage, or result in the taking in of an undue quantity of water;

2. Dangerously uncontrollable porpoising, bounding, or swinging tendency; or

3. Immersion of auxiliary floats or sponsons, wing tips, propeller blades, or other parts not designed to withstand the resulting water loads.

(b) Compliance with the requirements of paragraph (a) of this section must be shown—

1. In water conditions, from smooth to the most adverse condition established in accordance with § 25.231;

2. In wind and cross-wind velocities, water currents, and associated waves and swells that may reasonably be expected in operation on water;

3. At speeds that may reasonably be expected in operation on water;

4. With sudden failure of the critical engine at any time while on water; and

5. At each weight and center of gravity position, relevant to each operating condition, within the range of loading conditions for which certification is requested.

(c) In the water conditions of paragraph (b) of this section, and in the
§ 25.251 Vibration and buffeting.
(a) The airplane must be demonstrated in flight to be free from any vibration and buffeting that would prevent continued safe flight in any likely operating condition.
(b) Each part of the airplane must be demonstrated in flight to be free from excessive vibration under any appropriate speed and power conditions up to \(V_{DF}/M_{DF}\). The maximum speeds shown must be used in establishing the operating limitations of the airplane in accordance with § 25.1505.
(c) Except as provided in paragraph (d) of this section, there may be no buffeting condition, in normal flight, including configuration changes during cruise, severe enough to interfere with the control of the airplane, to cause excessive fatigue to the crew, or to cause structural damage. Stall warning buffeting within these limits is allowable.
(d) There may be no perceptible buffeting condition in the cruise configuration in straight flight at any speed up to \(V_{MCO}/M_{MCO}\), except that stall warning buffeting is allowable.
(e) For an airplane with \(M_D\) greater than .6 or with a maximum operating altitude greater than 20,000 feet, the positive maneuvering load factors at which the onset of perceptible buffeting occurs must be determined with the airplane in the cruise configuration for the ranges of airspeed or Mach number, weight, and altitude for which the airplane is to be certificated. The envelopes of load factor, speed, altitude, and weight must provide a sufficient range of speeds and load factors for normal operations. Probable inadvertent excursions beyond the boundaries of the buffet onset envelopes may not result in unsafe conditions.

(a) Speed increase and recovery characteristics. The following speed increase and recovery characteristics must be met:

(1) Operating conditions and characteristics likely to cause inadvertent speed increases (including upsets in pitch and roll) must be simulated with the airplane trimmed at any likely cruise speed up to \(V_{MDO}/M_{MDO}\). These conditions and characteristics include gust upsets, inadvertent control movements, low stick force gradient in relation to control friction, passenger movement, leveling off from climb, and descent from Mach to airspeed limit altitudes.

(2) Allowing for pilot reaction time after effective inherent or artificial speed warning occurs, it must be shown that the airplane can be recovered to a normal attitude and its speed reduced to \(V_{MCO}/M_{MCO}\), without—
   (i) Exceptional piloting strength or skill;
   (ii) Exceeding \(V_{DF}/M_{DF}\), \(V_{DF}/M_{DF}\), or the structural limitations; and
   (iii) Buffeting that would impair the pilot’s ability to read the instruments or control the airplane for recovery.

(3) With the airplane trimmed at any speed up to \(V_{MDO}/M_{MDO}\), there must be no reversal of the response to control input about any axis at any speed up to \(V_{DF}/M_{DF}\). Any tendency to pitch, roll, or yaw must be mild and readily controllable, using normal piloting techniques. When the airplane is trimmed at \(V_{MDO}/M_{MDO}\), the slope of the elevator control force versus speed curve need not be stable at speeds greater than \(V_{FC}/M_{FC}\), but there must be a push force at all speeds up to \(V_{DF}/M_{DF}\) and there must be no sudden or excessive reduction of elevator control force as \(V_{DF}/M_{DF}\) is reached.

(b) Maximum speed for stability characteristics. \(V_{FC}/M_{FC}\), \(V_{FC}/M_{FC}\) is the maximum speed at which the requirements of §§ 25.143(g), 25.147(e), 25.175(b)(1), 25.177, and 25.181 must be met with flaps and landing gear retracted. Except as noted in § 25.253(c), \(V_{FC}/M_{FC}\) may not be less than a speed midway between \(V_{MDO}/M_{MDO}\) and \(V_{DF}/M_{DF}\), except that for altitudes where Mach number
§ 25.253 High-speed characteristics.

(a) * * *

(4) Adequate roll capability to assure a prompt recovery from a lateral upset condition must be available at any speed up to $V_{DF}/M_{DF}$.

(5) With the airplane trimmed at $V_{MO}/M_{MO}$, extension of the speedbrakes over the available range of movements of the pilot’s control, at all speeds above $V_{MO}/M_{MO}$, but not so high that $V_{DF}/M_{DF}$ would be exceeded during the maneuver, must not result in:

(i) An excessive positive load factor when the normal acceleration is varied from $+1$ g to the positive and negative values specified in paragraph (a)(4) and (5) and revising paragraphs (b) and (c) introductory text, effective Jan. 30, 2012.

(ii) Buffeting that would impair the pilot’s ability to read the instruments or control the airplane for recovery; or

(iii) A nose down pitching moment, unless it is small.

(b) Maximum speed for stability characteristics. $V_{RC}/M_{RC}$: $V_{BC}/M_{BC}$ is the maximum speed at which the requirements of §§ 25.143(g), 25.147(f), 25.175(b)(1), and 25.177 must be met with flaps and landing gear retracted. Except as noted in § 25.253(c), $V_{BC}/M_{BC}$ may not be less than the speed midway between $V_{MO}/M_{MO}$ and $V_{DF}/M_{DF}$, except that, for altitudes where Mach number is the limiting factor, $M_{BC}$ need not exceed the Mach number at which effective speed warning occurs.

(c) Maximum speed for stability characteristics in icing conditions. The maximum speed for stability characteristics with the ice accretions defined in appendix C, at which the requirements of §§ 25.143(g), 25.147(f), 25.175(b)(1), 25.177(a) through (c), and 25.181 must be met, is the lower of:

* * *

§ 25.255 Out-of-trim characteristics.

(a) From an initial condition with the airplane trimmed at cruise speeds up to $V_{MO}/M_{MO}$, the airplane must have satisfactory maneuvering stability and controllability with the degree of out-of-trim in both the airplane nose-up and nose-down directions, which results from the greater of—

(1) A three-second movement of the longitudinal trim system at its normal rate for the particular flight condition with no aerodynamic load (or an equivalent degree of trim for airplanes that do not have a power-operated trim system), except as limited by stops in the trim system, including those required by § 25.655(b) for adjustable stabilizers; or

(2) The maximum mistrim that can be sustained by the autopilot while maintaining level flight in the high speed cruising condition.

(b) In the out-of-trim condition specified in paragraph (a) of this section, when the normal acceleration is varied from $+1$ g to the positive and negative values specified in paragraph (c) of this section—

(1) The stick force vs. $g$ curve must have a positive slope at any speed up to and including $V_{BC}/M_{BC}$; and

(2) At speeds between $V_{BC}/M_{BC}$ and $V_{DF}/M_{DF}$ the direction of the primary longitudinal control force may not reverse.

(c) Except as provided in paragraphs (d) and (e) of this section, compliance with the provisions of paragraph (a) of this section must be demonstrated in flight over the acceleration range—

(1) $-1$ g to $+2.5$ g; or

(2) $0$ g to $2.0$ g, and extrapolating by an acceptable method to $-1$ g and $+2.5$ g.

(d) If the procedure set forth in paragraph (c)(2) of this section is used to demonstrate compliance and marginal conditions exist during flight test with
regard to reversal of primary longitudinal control force, flight tests must be accomplished from the normal acceleration at which a marginal condition is found to exist to the applicable limit specified in paragraph (b)(1) of this section.

(e) During flight tests required by paragraph (a) of this section, the limit maneuvering load factors prescribed in §§25.333(b) and 25.337, and the maneuvering load factors associated with probable inadvertent excursions beyond the boundaries of the buffet onset envelopes determined under §25.251(e), need not be exceeded. In addition, the entry speeds for flight test demonstrations at normal acceleration values less than 1 g must be limited to the extent necessary to accomplish a recovery without exceeding $V_{DF}/M_{DF}$.

(f) In the out-of-trim condition specified in paragraph (a) of this section, it must be possible from an overspeed condition at $V_{DF}/M_{DF}$ to produce at least 1.5 g for recovery by applying not more than 125 pounds of longitudinal control force using either the primary longitudinal control alone or the primary longitudinal control and the longitudinal trim system. If the longitudinal trim is used to assist in producing the required load factor, it must be shown at $V_{DF}/M_{DF}$ that the longitudinal trim can be actuated in the airplane nose-up direction with the primary surface loaded to correspond to the least of the following airplane nose-up control forces:

(1) The maximum control forces expected in service as specified in §§25.301 and 25.397.

(2) The control force required to produce 1.5 g.

(3) The control force corresponding to buffeting or other phenomena of such intensity that it is a strong deterrent to further application of primary longitudinal control force.


§25.303 Factor of safety.

Unless otherwise specified, a factor of safety of 1.5 must be applied to the prescribed limit load which are considered external loads on the structure. When a loading condition is prescribed in terms of ultimate loads, a factor of safety need not be applied unless otherwise specified.

[Amdt. 25–23, 35 FR 5672, Apr. 8, 1970]

§25.305 Strength and deformation.

(a) The structure must be able to support limit loads without detrimental permanent deformation. At any load up to limit loads, the deformation may not interfere with safe operation.

(b) The structure must be able to support ultimate loads without failure for at least 3 seconds. However, when proof of strength is shown by dynamic tests simulating actual load conditions, the 3-second limit does not apply. Static tests conducted to ultimate load must include the ultimate deflections and ultimate deformation induced by the loading. When analytical methods are used to show compliance with the ultimate load strength requirements, it must be shown that—

(1) The effects of deformation are not significant;
(2) The deformations involved are fully accounted for in the analysis; or
(3) The methods and assumptions used are sufficient to cover the effects of these deformations.
(c) Where structural flexibility is such that any rate of load application likely to occur in the operating conditions might produce transient stresses appreciably higher than those corresponding to static loads, the effects of this rate of application must be considered.
(d) [Reserved]
(e) The airplane must be designed to withstand any vibration and buffeting that might occur in any likely operating condition up to $V_D/M_D$, including stall and probable inadvertent excursions beyond the boundaries of the buffet onset envelope. This must be shown by analysis, flight tests, or other tests found necessary by the Administrator.
(f) Unless shown to be extremely improbable, the airplane must be designed to withstand any forced structural vibration resulting from any failure, malfunction or adverse condition in the flight control system. These must be considered limit loads and must be investigated at airspeeds up to $V_C/M_C$.

§ 25.321 General.
(a) Flight load factors represent the ratio of the aerodynamic force component (acting normal to the assumed longitudinal axis of the airplane) to the weight of the airplane. A positive load factor is one in which the aerodynamic force acts upward with respect to the airplane.
(b) Considering compressibility effects at each speed, compliance with the flight load requirements of this subpart must be shown—
(1) At each critical altitude within the range of altitudes selected by the applicant;
(2) At each weight from the design minimum weight to the design maximum weight appropriate to each particular flight load condition; and
(3) For each required altitude and weight, for any practicable distribution of disposable load within the operating limitations recorded in the Airplane Flight Manual.
(c) Enough points on and within the boundaries of the design envelope must be investigated to ensure that the maximum load for each part of the airplane structure is obtained.
(d) The significant forces acting on the airplane must be placed in equilibrium in a rational or conservative manner. The linear inertia forces must be considered in equilibrium with the thrust and all aerodynamic loads, while the angular (pitching) inertia forces must be considered in equilibrium with thrust and all aerodynamic moments, including moments due to loads on components such as tail surfaces and nacelles. Critical thrust values in the range from zero to maximum continuous thrust must be considered.
§ 25.331 Symmetric maneuvering conditions.

(a) Procedure. For the analysis of the maneuvering flight conditions specified in paragraphs (b) and (c) of this section, the following provisions apply:

1. Where sudden displacement of a control is specified, the assumed rate of control surface displacement may not be less than the rate that could be applied by the pilot through the control system.

2. In determining elevator angles and chordwise load distribution in the maneuvering conditions of paragraphs (b) and (c) of this section, the effect of corresponding pitching velocities must be taken into account. The in-trim and out-of-trim flight conditions specified in § 25.255 must be considered.

(b) Maneuvering balanced conditions. Assuming the airplane to be in equilibrium with zero pitching acceleration, the maneuvering conditions A through I on the maneuvering envelope in § 25.333(b) must be investigated.

(c) Pitch maneuver conditions. The conditions specified in paragraphs (c)(1) and (2) of this section must be investigated. The movement of the pitch control surfaces may be adjusted to take into account limitations imposed by the maximum pilot effort specified by § 25.397(b), control system stops and any indirect effect imposed by limitations in the output side of the control system (for example, stalling torque or maximum rate obtainable by a power control system.)

1. Maximum pitch control displacement at $V_A$. The airplane is assumed to be flying in steady level flight (point $A_1$, § 25.333(b)) and the cockpit pitch control is suddenly moved to obtain extreme nose up pitching acceleration. In defining the tail load, the response of the airplane must be taken into account. Airplane loads that occur subsequent to the time when normal acceleration at the c.g. exceeds the positive limit maneuvering load factor (at point $A_2$ in § 25.333(b)), or the resulting tailplane normal load reaches its maximum, whichever occurs first, need not be considered.

2. Specified control displacement. A checked maneuver, based on a rational pitching control motion vs. time profile, must be established in which the design limit load factor specified in § 25.337 will not be exceeded. Unless lesser values cannot be exceeded, the airplane response must result in pitching accelerations not less than the following:

   (i) A positive pitching acceleration (nose up) is assumed to be reached concurrently with the airplane load factor of 1.0 (Points $A_1$ to $D_1$, § 25.333(b)). The positive acceleration must be equal to at least

   \[ \frac{39n}{V} (n - 1.5), \text{ (Radians/sec.}^2) \]

   where—
   
   $n$ is the positive load factor at the speed under consideration, and $V$ is the airplane equivalent speed in knots.

   (ii) A negative pitching acceleration (nose down) is assumed to be reached concurrently with the positive maneuvering load factor (points $A_2$ to $D_2$, § 25.333(b)). This negative pitching acceleration must be equal to at least

   \[ \frac{-26n}{V} (n - 1.5), \text{ (Radians/sec.}^2) \]

   where—
§ 25.333 Flight maneuvering envelope.

(a) General. The strength requirements must be met at each combination of airspeed and load factor on and within the boundaries of the representative maneuvering envelope (V-\(n\) diagram) of paragraph (b) of this section. This envelope must also be used in determining the airplane structural operating limitations as specified in §25.1501.

(b) Maneuvering envelope.

§ 25.335 Design airspeeds.

The selected design airspeeds are equivalent airspeeds (EAS). Estimated values of \(V_{S0}\) and \(V_{S1}\) must be conservative.

(a) Design cruising speed, \(V_C\). For \(V_C\) the following apply:

(1) The minimum value of \(V_C\) must be sufficiently greater than \(V_B\) to provide for inadvertent speed increases likely to occur as a result of severe atmospheric turbulence.

(2) Except as provided in §25.335(d)(2), \(V_C\) may not be less than \(V_B + 1.32 U_{REF}\) (with \(U_{REF}\) as specified in §25.341(a)(5)(i)). However \(V_C\) need not exceed the maximum speed in level flight at maximum continuous power for the corresponding altitude.

(3) At altitudes where \(V_D\) is limited by Mach number, \(V_C\) may be limited to a selected Mach number.

(b) Design dive speed, \(V_D\). \(V_D\) must be selected so that \(V_C/M_C\) is not greater than 0.8 \(V_D/M_D\), or so that the minimum speed margin between \(V_C/M_C\) and
§ 25.335

\( \frac{V_S}{M_D} \) is the greater of the following values:

(1) From an initial condition of stabilized flight at \( V_C/M_C \), the airplane is upset, flown for 20 seconds along a flight path 7.5° below the initial path, and then pulled up at a load factor of 1.5g (0.5g acceleration increment). The speed increase occurring in this maneuver may be calculated if reliable or conservative aerodynamic data is used. Power as specified in §25.175(b)(1)(iv) is assumed until the pullup is initiated, at which time power reduction and the use of pilot controlled drag devices may be assumed.

(2) The minimum speed margin must be enough to provide for atmospheric variations (such as horizontal gusts, and penetration of jet streams and cold fronts) and for instrument errors and airframe production variations. These factors may be considered on a probability basis. The margin at altitude where \( M_C \) is limited by compressibility effects must not less than 0.07M unless a lower margin is determined using a rational analysis that includes the effects of any automatic systems. In any case, the margin may not be reduced to less than 0.05M.

(c) Design maneuvering speed \( V_A \). For \( V_A \) the following apply:

(1) \( V_A \) may not be less than \( V_S \) \( \forall n \) where—

(i) \( n \) is the limit positive maneuvering load factor at \( V_C \); and

(ii) \( V_S \) is the stalling speed with flaps retracted.

(2) \( V_A \) and \( V_S \) must be evaluated at the design weight and altitude under consideration.

(3) \( V_A \) need not be more than \( V_C \) or the speed at which the positive \( C_{N_{max}} \) curve intersects the positive maneuver load factor line, whichever is less.

(d) Design speed for maximum gust intensity, \( V_B \).

(1) \( V_B \) may not be less than

\[
V_S \left[ 1 + \frac{\frac{K_g U_{ref} C_a}{498 w}}{\mu} \right]^{1/2}
\]

where—

\( V_S \)=the 1-g stalling speed based on \( C_{M_{stall}} \) with the flaps retracted at the particular weight under consideration;

\( V_C \)=design cruise speed (knots equivalent airspeed);

\( U_{ref} \)=the reference gust velocity (feet per second equivalent airspeed) from §25.341(a)(5)(i);

\( w \)=average wing loading (pounds per square foot) at the particular weight under consideration.

\[
K_g = \frac{0.88 \mu}{5.3 + \mu}
\]

\[
\mu = \frac{2w}{\rho c a}^g
\]

\( \rho \)=density of air (slug/ft³);

\( c \)=mean geometric chord of the wing (feet);

\( g \)=acceleration due to gravity (ft/sec²);

\( a \)=slope of the airplane normal force coefficient curve, \( C_{Na} \), per radian;

(2) At altitudes where \( V_C \) is limited by Mach number—

(i) \( V_B \) may be chosen to provide an optimum margin between low and high speed buffet boundaries; and,

(ii) \( V_B \) need not be greater than \( V_C \).

(e) Design flap speeds, \( V_F \). For \( V_F \) the following apply:

(1) The design flap speed for each flap position (established in accordance with §25.697(a)) must be sufficiently greater than the operating speed recommended for the corresponding stage of flight (including balked landings) to allow for probable variations in control of airspeed and for transition from one flap position to another.

(2) If an automatic flap positioning or load limiting device is used, the speeds and corresponding flap positions programmed or allowed by the device may be used.

(3) \( V_F \) may not be less than—

(i) 1.6 \( V_S \) with the flaps in takeoff position at maximum takeoff weight;

(ii) 1.8 \( V_S \) with the flaps in approach position at maximum landing weight, and

(iii) 1.8 \( V_D \) with the flaps in landing position at maximum landing weight.

(f) Design drag device speeds, \( V_{DD} \). The selected design speed for each drag device must be sufficiently greater than the speed recommended for the operation of the device to allow for probable variations in speed control. For drag devices intended for use in high speed descents, \( V_{DD} \) may not be less than \( V_D \). When an automatic drag device positioning or load limiting means is used, the speeds and corresponding
§ 25.337 Limit maneuvering load factors.

(a) Except where limited by maximum (static) lift coefficients, the airplane is assumed to be subjected to symmetrical maneuvers resulting in the limit maneuvering load factors prescribed in this section. Pitching velocities appropriate to the corresponding pull-up and steady turn maneuvers must be taken into account.

(b) The positive limit maneuvering load factor \( n \) for any speed up to \( V_n \) may not be less than \( 2.1 + 24,000/(W + 10,000) \) except that \( n \) may not be less than 2.5 and need not be greater than 3.8—where \( W \) is the design maximum takeoff weight.

(c) The negative limit maneuvering load factor—

(1) May not be less than \(-1.0\) at speeds up to \( V_C \); and

(2) Must vary linearly with speed from the value at \( V_C \) to zero at \( V_D \).

(d) Maneuvering load factors lower than those specified in this section may be used if the airplane has design features that make it impossible to exceed these values in flight.

§ 25.341 Gust and turbulence loads.

(a) Discrete Gust Design Criteria. The airplane is assumed to be subjected to symmetrical vertical and lateral gusts in level flight. Limit gust loads must be determined in accordance with the provisions:

(1) Loads on each part of the structure must be determined by dynamic analysis. The analysis must take into account unsteady aerodynamic characteristics and all significant structural degrees of freedom including rigid body motions.

(2) The shape of the gust must be:

\[
U = \frac{U_{ds}}{2} \left[ 1 - \cos \left( \frac{\pi s}{H} \right) \right]
\]

for \( 0 \leq s \leq 2H \)

where—

\( s \) = distance penetrated into the gust (feet);

\( U_{ds} \) = the design gust velocity in equivalent airspeed specified in paragraph (a)(4) of this section; and

\( H \) = the gust gradient which is the distance (feet) parallel to the airplane’s flight path for the gust to reach its peak velocity.

(3) A sufficient number of gust gradient distances in the range 30 feet to 350 feet must be investigated to find the critical response for each load quantity.

(4) The design gust velocity must be:

\[
U_{ds} = U_{ref} F_g (H/350)^{1/6}
\]

where—

\( U_{ref} \) = the reference gust velocity in equivalent airspeed defined in paragraph (a)(5) of this section.

\( F_g \) = the flight profile alleviation factor defined in paragraph (a)(6) of this section.

(5) The following reference gust velocities apply:

(i) At the airplane design speed \( V_C \): Positive and negative gusts with reference gust velocities of 56.0 ft/sec EAS must be considered at sea level. The reference gust velocity may be reduced linearly from 56.0 ft/sec EAS at sea level to 44.0 ft/sec EAS at 15000 feet. The reference gust velocity may be further reduced linearly from 44.0 ft/sec EAS at 15000 feet to 26.0 ft/sec EAS at 50000 feet.

(ii) At the airplane design speed \( V_D \): The reference gust velocity must be 0.5 times the value obtained under §25.341(a)(5)(i).

(6) The flight profile alleviation factor, \( F_g \), must be increased linearly from the sea level value to a value of 1.0 at the maximum operating altitude defined in §25.1527. At sea level, the flight profile alleviation factor is determined by the following equation:
§ 25.343  

\[ F_g = 0.5 \left( F_{gz} + F_{gm} \right) \]

Where:

\[ F_{gz} = \frac{1 - \frac{Z_{mo}}{250000}}{} \]

\[ F_{gm} = \sqrt{R_2 \tan \left( \frac{\pi R_1}{4} \right)} \]

\[ R_1 = \frac{\text{Maximum Landing Weight}}{\text{Maximum Take-off Weight}} \]

\[ R_2 = \frac{\text{Maximum Zero-Fuel Weight}}{\text{Maximum Take-off Weight}} \]

\[ Z_{mo} = \text{Maximum operating altitude defined in §25.1527.} \]

(7) When a stability augmentation system is included in the analysis, the effect of any significant system nonlinearities should be accounted for when deriving limit loads from limit gust conditions.

(b) Continuous Gust Design Criteria. The dynamic response of the airplane to vertical and lateral continuous turbulence must be taken into account. The continuous gust design criteria of appendix G of this part must be used to establish the dynamic response unless more rational criteria are shown.


§ 25.343  Design fuel and oil loads.

(a) The disposable load combinations must include each fuel and oil load in the range from zero fuel and oil to the selected maximum fuel and oil load. A structural reserve fuel condition, not exceeding 45 minutes of fuel under the operating conditions in §25.1001(e) and (f), as applicable, may be selected.

(b) If a structural reserve fuel condition is selected, it must be used as the minimum fuel weight condition for showing compliance with the flight load requirements as prescribed in this subpart. In addition—

(i) The structure must be designed for a condition of zero fuel and oil in the wing at limit loads corresponding to—

(1) A maneuvering load factor of +2.25; and

(ii) The gust conditions of §25.341(a) but assuming 85% of the design velocities prescribed in §25.341(a)(4).

(2) Fatigue evaluation of the structure must account for any increase in operating stresses resulting from the design condition of paragraph (b)(1) of this section; and

(3) The flutter, deformation, and vibration requirements must also be met with zero fuel.

[Doc. No. 27902, 61 FR 5221, Feb. 9, 1996; 61 FR 9533, Mar. 8, 1996]

§ 25.345  High lift devices.

(a) If wing flaps are to be used during takeoff, approach, or landing, at the design flap speeds established for these stages of flight under §25.335(e) and with the wing flaps in the corresponding positions, the airplane is assumed to be subjected to symmetrical maneuvers and gusts. The resulting limit loads must correspond to the conditions determined as follows:

(1) Maneuvering to a positive limit load factor of 2.0; and

(2) Positive and negative gusts of 25 ft/sec EAS acting normal to the flight path in level flight. Gust loads resulting on each part of the structure must be determined by rational analysis. The analysis must take into account the unsteady aerodynamic characteristics and rigid body motions of the aircraft. The shape of the gust must be as described in §25.341(a)(2) except that—

\[ U_a=25 \text{ ft/sec EAS;} \]

\[ H=12.5 \text{ c;} \]

\[ c=\text{mean geometric chord of the wing (feet).} \]

(b) The airplane must be designed for the conditions prescribed in paragraph (a) of this section, except that the airplane load factor need not exceed 1.0, taking into account, as separate conditions, the effects of—

(1) Propeller slipstream corresponding to maximum continuous power at the design flap speeds \( V_F \), and with takeoff power at not less than 1.4 times the stalling speed for the particular flap position and associated maximum weight; and

410
§ 25.351 Yaw maneuver conditions.

The airplane must be designed for loads resulting from the yaw maneuver conditions specified in paragraphs (a) through (d) of this section at speeds from $V_{MC}$ to $V_D$. Unbalanced aerodynamic moments about the center of gravity must be reacted in a rational or conservative manner considering the airplane inertia forces. In computing the tail loads the yawing velocity may be assumed to be zero.

(a) With the airplane in unaccelerated flight at zero yaw, it is assumed that the cockpit rudder control is suddenly displaced to achieve the resulting rudder deflection, as limited by:

(1) The control system on control surface stops; or

(2) A limit pilot force of 300 pounds from $V_{MC}$ to $V_A$ and 200 pounds from $V_C/M_C$ to $V_C/M_D$, with a linear variation between $V_A$ and $V_C/M_C$.

(b) With the cockpit rudder control deflected so as always to maintain the maximum rudder deflection available within the limitations specified in paragraph (a) of this section, it is assumed that the airplane yaws to the overswing sideslip angle.

§ 25.349 Rolling conditions.

The airplane must be designed for loads resulting from the rolling conditions specified in paragraphs (a) and (b) of this section. Unbalanced aerodynamic moments about the center of gravity must be reacted in a rational or conservative manner, considering the principal masses furnishing the reacting inertia forces.

(a) Maneuvering. The following conditions, speeds, and aileron deflections (except as the deflections may be limited by pilot effort) must be considered in combination with an airplane load factor of zero and of two-thirds of the positive maneuvering factor used in design. In determining the required aileron deflections, the torsional flexibility of the wing must be considered in accordance with §25.301(b):

(1) Conditions corresponding to steady rolling velocities must be investigated. In addition, conditions corresponding to maximum angular acceleration must be investigated for airplanes with engines or other weight concentrations outboard of the fuselage. For the angular acceleration conditions, zero rolling velocity may be assumed in the absence of a rational time history investigation of the maneuver.

(2) A head-on gust of 25 feet per second velocity (EAS).

(3) At $V_D$, a sudden deflection of the aileron to the stop is assumed.

(4) At $V_D$, the aileron deflection must be that required to produce a rate of roll not less than one-third of that in paragraph (a)(2) of this section.

(b) Unsymmetrical gusts. The airplane is assumed to be subjected to unsymmetrical vertical gusts in level flight. The resulting limit loads must be determined from either the wing maximum airload derived directly from §25.341(a), or the wing maximum airload derived indirectly from the vertical load factor calculated from §25.341(a). It must be assumed that 100 percent of the wing air load acts on one side of the airplane and 80 percent of the wing air load acts on the other side.

§ 25.351 Yaw maneuver conditions.

The airplane must be designed for loads resulting from the yaw maneuver conditions specified in paragraphs (a) through (d) of this section at speeds from $V_{MC}$ to $V_D$. Unbalanced aerodynamic moments about the center of gravity must be reacted in a rational or conservative manner considering the airplane inertia forces. In computing the tail loads the yawing velocity may be assumed to be zero.

(a) With the airplane in unaccelerated flight at zero yaw, it is assumed that the cockpit rudder control is suddenly displaced to achieve the resulting rudder deflection, as limited by:

(1) The control system on control surface stops; or

(2) A limit pilot force of 300 pounds from $V_{MC}$ to $V_A$ and 200 pounds from $V_C/M_C$ to $V_C/M_D$, with a linear variation between $V_A$ and $V_C/M_C$.

(b) With the cockpit rudder control deflected so as always to maintain the maximum rudder deflection available within the limitations specified in paragraph (a) of this section, it is assumed that the airplane yaws to the overswing sideslip angle.
(c) With the airplane yawed to the static equilibrium sideslip angle, it is assumed that the cockpit rudder control is held so as to achieve the maximum rudder deflection available within the limitations specified in paragraph (a) of this section. 

(d) With the airplane yawed to the static equilibrium sideslip angle of paragraph (c) of this section, it is assumed that the cockpit rudder control is suddenly returned to neutral.

[SUPPLEMENTARY CONDITIONS

§ 25.361  Engine torque. 

(a) Each engine mount and its supporting structure must be designed for the effects of—

(1) A limit engine torque corresponding to takeoff power and propeller speed acting simultaneously with 75 percent of the limit loads from flight condition A of §25.333(b);

(2) A limit torque corresponding to the maximum continuous power and propeller speed, acting simultaneously with the limit loads from flight condition A of §25.333(b); and

(3) For turbopropeller installations, in addition to the conditions specified in paragraphs (a)(1) and (2) of this section, a limit engine torque corresponding to takeoff power and propeller speed, multiplied by a factor accounting for propeller control system malfunction, including quick feathering, acting simultaneously with 1g level flight loads. In the absence of a rational analysis, a factor of 1.6 must be used.

(b) For turbine engine installations, the engine mounts and supporting structure must be designed to withstand each of the following:

(1) A limit engine torque load imposed by sudden engine stoppage due to malfunction or structural failure (such as compressor jamming).

(2) A limit engine torque load imposed by the maximum acceleration of the engine.

(c) The limit engine torque to be considered under paragraph (a) of this section must be obtained by multiplying mean torque for the specified power and speed by a factor of—

(1) 1.25 for turbopropeller installations;

(2) 1.33 for reciprocating engines with five or more cylinders; or

(3) Two, three, or four, for engines with four, three, or two cylinders, respectively.


§ 25.363  Side load on engine and auxiliary power unit mounts. 

(a) Each engine and auxiliary power unit mount and its supporting structure must be designed for a limit load factor in lateral direction, for the side load on the engine and auxiliary power unit mount, at least equal to the maximum load factor obtained in the yawing conditions but not less than—

(1) 1.33; or

(2) One-third of the limit load factor for flight condition A as prescribed in §25.333(b).

(b) The side load prescribed in paragraph (a) of this section may be assumed to be independent of other flight conditions.


§ 25.365  Pressurized compartment loads. 

For airplanes with one or more pressurized compartments the following apply:

(a) The airplane structure must be strong enough to withstand the flight loads combined with pressure differential loads from zero up to the maximum relief valve setting.

(b) The external pressure distribution in flight, and stress concentrations and fatigue effects must be accounted for.

(c) If landings may be made with the compartment pressurized, landing loads must be combined with pressure differential loads from zero up to the maximum allowed during landing.

(d) The airplane structure must be designed to be able to withstand the pressure differential loads corresponding to the maximum relief valve setting multiplied by a factor of 1.33 for airplanes to be approved for operation to 45,000 feet or by a factor of 2.0 for airplanes to be approved for operation to 30,000 feet. 

§ 25.367 Unsymmetrical loads due to engine failure.

(a) The airplane must be designed for the unsymmetrical loads resulting from the failure of the critical engine. Turbopropeller airplanes must be designed for the following conditions in combination with a single malfunction of the propeller drag limiting system, considering the probable pilot corrective action on the flight controls:

(1) At speeds between \( V_{MC} \) and \( V_D \), the loads resulting from power failure because of fuel flow interruption are considered to be limit loads.

(2) At speeds between \( V_{MC} \) and \( V_C \), the loads resulting from the disconnection of the engine compressor from the turbine or from loss of the turbine blades are considered to be ultimate loads.

(3) The time history of the thrust decay and drag build-up occurring as a result of the prescribed engine failures must be substantiated by test or other data applicable to the particular engine-propeller combination.

(4) The timing and magnitude of the probable pilot corrective action must be conservatively estimated, considering the characteristics of the particular engine-propeller-airplane combination.

(b) Pilot corrective action may be assumed to be initiated at the time maximum yawing velocity is reached, but not earlier than two seconds after the engine failure. The magnitude of the corrective action may be based on the control forces specified in § 25.397(b) except that lower forces may be assumed where it is shown by analysis or test that these forces can control the yaw and roll resulting from the prescribed engine failure conditions.

(g) Bulkheads, floors, and partitions in pressurized compartments for occupants must be designed to withstand the conditions specified in paragraph (e) of this section. In addition, reasonable design precautions must be taken to minimize the probability of parts becoming detached and injuring occupants while in their seats.

§ 25.371 Gyroscopic loads.

The structure supporting any engine or auxiliary power unit must be designed for the loads including the gyroscopic loads arising from the conditions specified in §§ 25.331, 25.341(a), 25.349, 25.351, 25.473, 25.479, and 25.481, with the engine or auxiliary power unit at the maximum rpm appropriate to the condition. For the purposes of compliance with this section, the pitch maneuver in § 25.331(c)(1) must be carried out until the positive limit maneuvering load factor (point A2 in § 25.333(b)) is reached.


§ 25.373 Speed control devices.

If speed control devices (such as spoilers and drag flaps) are installed for use in en route conditions—

(a) The airplane must be designed for the symmetrical maneuvers prescribed in §25.333 and §25.337, the yawing maneuvers prescribed in §25.351, and the vertical and later gust conditions prescribed in §25.341(a), at each setting and the maximum speed associated with that setting; and

(b) If the device has automatic operating or load limiting features, the airplane must be designed for the maneuver and gust conditions prescribed in paragraph (a) of this section, at the speeds and corresponding device positions that the mechanism allows.


CONTROL SURFACE AND SYSTEM LOADS

§ 25.391 Control surface loads: General.

The control surfaces must be designed for the limit loads resulting from the flight conditions in §§25.331, 25.341(a), 25.349 and 25.351 and the ground gust conditions in §25.415, considering the requirements for—

(a) Loads parallel to hinge line, in §25.393;

(b) Pilot effort effects, in §25.397;

(c) Trim tab effects, in §25.407;

(d) Unsymmetrical loads, in §25.427; and

(e) Auxiliary aerodynamic surfaces, in §25.445.


§ 25.393 Loads parallel to hinge line.

(a) Control surfaces and supporting hinge brackets must be designed for inertia loads acting parallel to the hinge line.

(b) In the absence of more rational data, the inertia loads may be assumed to be equal to $KW$, where—

1. $K=24$ for vertical surfaces;

2. $K=12$ for horizontal surfaces; and

3. $W=$ weight of the movable surfaces.

§ 25.395 Control system.

(a) Longitudinal, lateral, directional, and drag control system and their supporting structures must be designed for loads corresponding to 125 percent of the computed hinge moments of the movable control surface in the conditions prescribed in §25.391.

(b) The system limit loads, except the loads resulting from ground gusts, need not exceed the loads that can be produced by the pilot (or pilots) and by automatic or power devices operating the controls.

(c) The loads must not be less than those resulting from application of the minimum forces prescribed in §25.397(c).


§ 25.397 Control system loads.

(a) General. The maximum and minimum pilot forces, specified in paragraph (c) of this section, are assumed to act at the appropriate control grips or pads (in a manner simulating flight conditions) and to be reacted at the attachment of the control system to the control surface horn.

(b) Pilot effort effects. In the control surface flight loading condition, the air loads on movable surfaces and the corresponding deflections need not exceed those that would result in flight from the application of any pilot force within the ranges specified in paragraph (c) of this section. Two-thirds of the maximum values specified for the aileron and elevator may be used if control
Federal Aviation Administration, DOT

§ 25.415 Ground gust conditions.

(a) The control system must be designed as follows for control surface loads due to ground gusts and taxiing downwind:

1. The control system between the stops nearest the surfaces and the cockpit controls must be designed for loads corresponding to the limit hinge moments.

(c) Limit pilot forces and torques. The limit pilot forces and torques are as follows:

<table>
<thead>
<tr>
<th>Control</th>
<th>Maximum forces or torques</th>
<th>Minimum forces or torques</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aileron:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stick</td>
<td>100 lbs</td>
<td>40 lbs</td>
</tr>
<tr>
<td>Wheel</td>
<td>80 D in.-lbs</td>
<td>40 D in.-lbs</td>
</tr>
<tr>
<td>Elevator:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stick</td>
<td>250 lbs</td>
<td>100 lbs</td>
</tr>
<tr>
<td>Wheel (symmetrical)</td>
<td>300 lbs</td>
<td>100 lbs</td>
</tr>
<tr>
<td>Wheel (unsymmetrical)</td>
<td>300 lbs</td>
<td>100 lbs</td>
</tr>
<tr>
<td>Rudder</td>
<td>300 lbs</td>
<td>130 lbs</td>
</tr>
</tbody>
</table>

1 The critical parts of the aileron control system must be designed for a single tangential force with a limit value equal to 1.25 times the couple force determined from these criteria.
2 Wheel diameter (inches).
3 The unsymmetrical forces must be applied at one of the normal handgrip points on the periphery of the control wheel.


§ 25.399 Dual control system.

(a) Each dual control system must be designed for the pilots operating in opposition, using individual pilot forces not less than—

1. 0.75 times those obtained under § 25.395; or
2. The minimum forces specified in § 25.397(c).

(b) The control system must be designed for pilot forces applied in the same direction, using individual pilot forces not less than 0.75 times those obtained under § 25.395.

§ 25.405 Secondary control system.

Secondary controls, such as wheel brake, spoiler, and tab controls, must be designed for the maximum forces that a pilot is likely to apply to those controls. The following values may be used:

<table>
<thead>
<tr>
<th>Control Force Limits (Secondary Controls)—Continued</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control</td>
</tr>
<tr>
<td>Push-pull</td>
</tr>
</tbody>
</table>

*Limited to flap, tab, stabilizer, spoiler, and landing gear operation controls.

§ 25.407 Trim tab effects.

The effects of trim tabs on the control surface design conditions must be accounted for only where the surface loads are limited by maximum pilot effort. In these cases, the tabs are considered to be deflected in the direction that would assist the pilot, and the deflections are—

(a) For elevator trim tabs, those required to trim the airplane at any point within the positive portion of the pertinent flight envelope in § 25.333(b), except as limited by the stops; and

(b) For aileron and rudder trim tabs, those required to trim the airplane in the critical unsymmetrical power and loading conditions, with appropriate allowance for rigging tolerances.

§ 25.409 Tabs.

(a) Trim tabs. Trim tabs must be designed to withstand loads arising from all likely combinations of tab setting, primary control position, and airplane speed (obtainable without exceeding the flight load conditions prescribed for the airplane as a whole), when the effect of the tab is opposed by pilot effort forces up to those specified in § 25.397(b).

(b) Balancing tabs. Balancing tabs must be designed for deflections consistent with the primary control surface loading conditions.

(c) Servo tabs. Servo tabs must be designed for deflections consistent with the primary control surface loading conditions obtainable within the pilot maneuvering effort, considering possible opposition from the trim tabs.

§ 25.415 Ground gust conditions.

(a) The control system must be designed as follows for control surface loads due to ground gusts and taxiing downwind:

1. The control system between the stops nearest the surfaces and the cockpit controls must be designed for loads corresponding to the limit hinge moments.

(c) Limit pilot forces and torques. The limit pilot forces and torques are as follows:

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<tr>
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</tr>
<tr>
<td>Rudder</td>
<td>300 lbs</td>
<td>130 lbs</td>
</tr>
</tbody>
</table>

1 The critical parts of the aileron control system must be designed for a single tangential force with a limit value equal to 1.25 times the couple force determined from these criteria.
2 Wheel diameter (inches).
3 The unsymmetrical forces must be applied at one of the normal handgrip points on the periphery of the control wheel.

§ 25.427

Unsymmetrical loads.

(a) In designing the airplane for lateral gust, yaw maneuver and roll maneuver conditions, account must be taken of unsymmetrical loads on the empennage arising from effects such as slipstream and aerodynamic interference with the wing, vertical fin and other aerodynamic surfaces.

(b) The horizontal tail must be assumed to be subjected to unsymmetrical loading conditions determined as follows:

<table>
<thead>
<tr>
<th>Surface</th>
<th>K</th>
<th>Position of controls</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a) Aileron</td>
<td>0.75</td>
<td>Control column locked or lashed in mid-position.</td>
</tr>
<tr>
<td>(b) ........</td>
<td>1</td>
<td>Ailerons at full throw.</td>
</tr>
<tr>
<td>(c) Elevator</td>
<td>0.75</td>
<td>Elevator full down.</td>
</tr>
<tr>
<td>(d) ........</td>
<td>1</td>
<td>Elevator full up.</td>
</tr>
<tr>
<td>(e) Rudder</td>
<td>0.75</td>
<td>Rudder in neutral.</td>
</tr>
<tr>
<td>(f) ........</td>
<td>0.75</td>
<td>Rudder at full throw.</td>
</tr>
</tbody>
</table>

1 A positive value of K indicates a moment tending to depress the surface, while a negative value of K indicates a moment tending to raise the surface.

100 percent of the maximum loading from the symmetrical maneuver conditions of §25.331 and the vertical gust conditions of §25.341(a) acting separately on the surface on one side of the plane of symmetry; and

(2) 80 percent of these loadings acting on the other side.

(c) For empennage arrangements where the horizontal tail surfaces have dihedral angles greater than plus or minus 10 degrees, or are supported by the vertical tail surfaces, the surfaces and the supporting structure must be designed for gust velocities specified in §25.341(a) acting in any orientation at right angles to the flight path.

(d) Unsymmetrical loading on the empennage arising from buffet conditions of §25.305(e) must be taken into account.


§ 25.445 Auxiliary aerodynamic surfaces.

(a) When significant, the aerodynamic influence between auxiliary aerodynamic surfaces, such as outboard fins and winglets, and their supporting aerodynamic surfaces, must be taken into account for all loading conditions including pitch, roll, and yaw maneuvers, and gusts as specified in §25.341(a) acting at any orientation at right angles to the flight path.

(b) To provide for unsymmetrical loading when outboard fins extend above and below the horizontal surface, the critical vertical surface loading (load per unit area) determined under §25.391 must also be applied as follows:

(1) 100 percent to the area of the vertical surfaces above (or below) the horizontal surface.

(2) 80 percent to the area below (or above) the horizontal surface.

[Doc. No. 27902, 61 FR 5222, Feb. 9, 1996]

§ 25.457 Wing flaps.

Wing flaps, their operating mechanisms, and their supporting structures must be designed for critical loads occurring in the conditions prescribed in §25.345, accounting for the loads occurring during transition from one flap position and airspeed to another.
§ 25.459 Special devices.

The loading for special devices using aerodynamic surfaces (such as slots, slats and spoilers) must be determined from test data.


GROUND LOADS

§ 25.471 General.

(a) Loads and equilibrium. For limit ground loads—

(1) Limit ground loads obtained under this subpart are considered to be external forces applied to the airplane structure; and

(2) In each specified ground load condition, the external loads must be placed in equilibrium with the linear and angular inertia loads in a rational or conservative manner.

(b) Critical centers of gravity. The critical centers of gravity within the range for which certification is requested must be selected so that the maximum design loads are obtained in each landing gear element. Fore and aft, vertical, and lateral airplane centers of gravity must be considered. Lateral displacements of the c.g. from the airplane centerline which would result in main gear loads not greater than 103 percent of the critical design load for symmetrical loading conditions may be selected without considering the effects of these lateral c.g. displacements on the loading of the main gear elements, or on the airplane structure provided—

(1) The lateral displacement of the c.g. results from random passenger or cargo disposition within the fuselage or from random unsymmetrical fuel loading or fuel usage; and

(2) Appropriate loading instructions for random disposable loads are included under the provisions of § 25.1583(c)(1) to ensure that the lateral displacement of the center of gravity is maintained within these limits.

(c) Landing gear dimension data. Figure 1 of appendix A contains the basic landing gear dimension data.

[Amtd. 25–23, 35 FR 5673, Apr. 8, 1970]

§ 25.473 Landing load conditions and assumptions.

(a) For the landing conditions specified in § 25.479 to § 25.485 the airplane is assumed to contact the ground—

(1) In the attitudes defined in § 25.479 and § 25.481;

(2) With a limit descent velocity of 10 fps at the design landing weight (the maximum weight for landing conditions at maximum descent velocity); and

(3) With a limit descent velocity of 6 fps at the design take-off weight (the maximum weight for landing conditions at a reduced descent velocity).

(4) The prescribed descent velocities may be modified if it is shown that the airplane has design features that make it impossible to develop these velocities.

(b) Airplane lift, not exceeding airplane weight, may be assumed unless the presence of systems or procedures significantly affects the lift.

(c) The method of analysis of airplane and landing gear loads must take into account at least the following elements:

(1) Landing gear dynamic characteristics.

(2) Spin-up and springback.

(3) Rigid body response.

(4) Structural dynamic response of the airframe, if significant.

(d) The landing gear dynamic characteristics must be validated by tests as defined in § 25.723(a).

(e) The coefficient of friction between the tires and the ground may be established by considering the effects of skidding velocity and tire pressure. However, this coefficient of friction need not be more than 0.8.


§ 25.477 Landing gear arrangement.

Sections 25.479 through 25.485 apply to airplanes with conventional arrangements of main and nose gears, or main and tail gears, when normal operating techniques are used.

§ 25.479 Level landing conditions.

(a) In the level attitude, the airplane is assumed to contact the ground at forward velocity components, ranging
from $V_{L1}$ to 1.25 $V_{L2}$ parallel to the ground under the conditions prescribed in §25.473 with—

1. $V_{L1}$ equal to $V_{S0}$ (TAS) at the appropriate landing weight and in standard sea level conditions; and
2. $V_{L2}$ equal to $V_{S0}$ (TAS) at the appropriate landing weight and altitudes in a hot day temperature of 41 degrees F. above standard.

(3) The effects of increased contact speed must be investigated if approval of downwind landings exceeding 10 knots is requested.

(b) For the level landing attitude for airplanes with tail wheels, the conditions specified in this section must be investigated with the airplane horizontal reference line horizontal in accordance with Figure 2 of Appendix A of this part.

(c) For the level landing attitude for airplanes with nose wheels, shown in Figure 2 of Appendix A of this part, the conditions specified in this section must be investigated assuming the following attitudes:

1. An attitude in which the main wheels are assumed to contact the ground with the nose wheel just clear of the ground; and
2. If reasonably attainable at the specified descent and forward velocities, an attitude in which the nose and main wheels are assumed to contact the ground simultaneously.

(d) In addition to the loading conditions prescribed in paragraph (a) of this section, but with maximum vertical ground reactions calculated from paragraph (a), the following apply:

1. The landing gear and directly affected attaching structure must be designed for the maximum vertical ground reaction combined with an aft acting drag component of not less than 25% of this maximum vertical ground reaction.
2. The most severe combination of loads that are likely to arise during a lateral drift landing must be taken into account. In absence of a more rational analysis of this condition, the following must be investigated:
   1. A vertical load equal to 75% of the maximum ground reaction of §25.473 must be considered in combination with a drag and side load of 40% and 25% respectively of that vertical load.
   2. The shock absorber and tire deflections must be assumed to be 75% of the deflection corresponding to the maximum ground reaction of §25.473(a)(2). This load case need not be considered in combination with flat tires.
3. The combination of vertical and drag components is considered to be acting at the wheel axle centerline.

§ 25.481 Tail-down landing conditions.

(a) In the tail-down attitude, the airplane is assumed to contact the ground at forward velocity components, ranging from $V_{L1}$ to $V_{L2}$ parallel to the ground under the conditions prescribed in §25.473 with—

1. $V_{L1}$ equal to $V_{S0}$ (TAS) at the appropriate landing weight and in standard sea level conditions; and
2. $V_{L2}$ equal to $V_{S0}$ (TAS) at the appropriate landing weight and altitudes in a hot day temperature of 41 degrees F. above standard.

(3) The combination of vertical and drag components is considered to be acting at the wheel axle centerline.

(b) For the tail-down landing condition for airplanes with tail wheels, the main and tail wheels are assumed to contact the ground simultaneously, in accordance with figure 3 of appendix A. Ground reaction conditions on the tail wheel are assumed to act—

1. Vertically; and
2. Up and aft through the axle at 45 degrees to the ground line.

(c) For the tail-down landing condition for airplanes with nose wheels, the airplane is assumed to be at an attitude corresponding to either the stalling angle or the maximum angle allowing clearance with the ground by each part of the airplane other than the main wheels, in accordance with figure 3 of appendix A, whichever is less.

§ 25.483 One-gear landing conditions.

For the one-gear landing conditions, the airplane is assumed to be in the level attitude and to contact the ground on one main landing gear, in
accordance with Figure 4 of Appendix A of this part. In this attitude—
(a) The ground reactions must be the same as those obtained on that side under §25.479(d)(1), and
(b) Each unbalanced external load must be reacted by airplane inertia in a rational or conservative manner.


§ 25.485 Side load conditions.

In addition to §25.479(d)(2) the following conditions must be considered:
(a) For the side load condition, the airplane is assumed to be in the level attitude with only the main wheels contacting the ground, in accordance with figure 5 of appendix A.
(b) Side loads of 0.8 of the vertical reaction (on one side) acting inward and 0.6 of the vertical reaction (on the other side) acting outward must be combined with one-half of the maximum vertical ground reactions obtained in the level landing conditions. These loads are assumed to be applied at the ground contact point and to be resisted by the inertia of the airplane. The drag loads may be assumed to be zero.


§ 25.487 Rebound landing condition.

(a) The landing gear and its supporting structure must be investigated for the loads occurring during rebound of the airplane from the landing surface.
(b) With the landing gear fully extended and not in contact with the ground, a load factor of 20.0 must act on the unsprung weights of the landing gear. This load factor must act in the direction of motion of the unsprung weights as they reach their limiting positions in extending with relation to the sprung parts of the landing gear.

§ 25.489 Ground handling conditions.

Unless otherwise prescribed, the landing gear and airplane structure must be investigated for the conditions in §§25.491 through 25.509 with the airplane at the design ramp weight (the maximum weight for ground handling conditions). No wing lift may be considered. The shock absorbers and tires may be assumed to be in their static position.


§ 25.491 Taxi, takeoff and landing roll.

Within the range of appropriate ground speeds and approved weights, the airplane structure and landing gear are assumed to be subjected to loads not less than those obtained when the aircraft is operating over the roughest ground that may reasonably be expected in normal operation.


§ 25.493 Braked roll conditions.

(a) An airplane with a tail wheel is assumed to be in the level attitude with the load on the main wheels, in accordance with figure 6 of appendix A. The limit vertical load factor is 1.2 at the design landing weight and 1.0 at the design ramp weight. A drag reaction equal to the vertical reaction multiplied by a coefficient of friction of 0.8, must be combined with the vertical ground reaction and applied at the ground contact point.
(b) For an airplane with a nose wheel the limit vertical load factor is 1.2 at the design landing weight, and 1.0 at the design ramp weight. A drag reaction equal to the vertical reaction, multiplied by a coefficient of friction of 0.8, must be combined with the vertical reaction and applied at the ground contact point of each wheel with brakes. The following two attitudes, in accordance with figure 6 of appendix A, must be considered:
(1) The level attitude with the wheels contacting the ground and the loads distributed between the main and nose gear. Zero pitching acceleration is assumed.
(2) The level attitude with only the main gear contacting the ground and with the pitching moment resisted by angular acceleration.
(c) A drag reaction lower than that prescribed in this section may be used if it is substantiated that an effective
§ 25.495 Turning.

In the static position, in accordance with figure 7 of appendix A, the airplane is assumed to execute a steady turn by nose gear steering, or by application of sufficient differential power, so that the limit load factors applied at the center of gravity are 1.0 vertically and 0.5 laterally. The side ground reaction of each wheel must be 0.5 of the vertical reaction.

§ 25.497 Tail-wheel yawing.

(a) A vertical ground reaction equal to the static load on the tail wheel, in combination with a side component of equal magnitude, is assumed.

(b) If there is a swivel, the tail wheel is assumed to be swiveled 90° to the airplane longitudinal axis with the resultant load passing through the axle.

(c) If there is a lock, steering device, or shimmy damper the tail wheel is also assumed to be in the trailing position with the side load acting at the ground contact point.

§ 25.499 Nose-wheel yaw and steering.

(a) A vertical load factor of 1.0 at the airplane center of gravity, and a side component at the nose wheel ground contact equal to 0.8 of the vertical ground reaction at that point are assumed.

(b) With the airplane assumed to be in static equilibrium with the loads resulting from the use of brakes on one side of the main landing gear, the nose gear, its attaching structure, and the fuselage structure forward of the center of gravity must be designed for the following loads:

(1) A vertical load factor at the center of gravity of 1.0.

(2) A forward acting load at the airplane center of gravity of 0.8 times the vertical load on one main gear.

(3) Side and vertical loads at the ground contact point on the nose gear that are required for static equilibrium.

(4) A side load factor at the airplane center of gravity of zero.

(c) If the loads prescribed in paragraph (b) of this section result in a nose gear side load higher than 0.8 times the vertical nose gear load, the design nose gear side load may be limited to 0.8 times the vertical load, with
unbalanced yawing moments assumed to be resisted by airplane inertia forces.

(d) For other than the nose gear, its attaching structure, and the forward fuselage structure, the loading conditions are those prescribed in paragraph (b) of this section, except that—

(1) A lower drag reaction may be used if an effective drag force of 0.8 times the vertical reaction cannot be reached under any likely loading condition; and

(2) The forward acting load at the center of gravity need not exceed the maximum drag reaction on one main gear, determined in accordance with §25.493(b).

(e) With the airplane at design ramp weight, and the nose gear in any steerable position, the combined application of full normal steering torque and vertical force equal to 1.33 times the maximum static reaction on the nose gear must be considered in designing the nose gear, its attaching structure, and the forward fuselage structure.

§25.509 Towing loads.

(a) The towing loads specified in paragraph (d) of this section must be considered separately. These loads must be applied at the towing fittings and must act parallel to the ground. In addition—

(1) A vertical load factor equal to 1.0 must be considered acting at the center of gravity;

(2) The shock struts and tires must be in their static positions; and

(3) With $W_T$ as the design ramp weight, the towing load, $F_{TOW}$ is—

(i) 0.3 $W_T$ for $W_T$ less than 30,000 pounds;

(ii) $(6W_T + 450,000)/70$ for $W_T$ between 30,000 and 100,000 pounds; and

(iii) 0.15 $W_T$ for $W_T$ over 100,000 pounds.

(b) For towing points not on the landing gear but near the plane of symmetry of the airplane, the drag and side tow load components specified for the auxiliary gear apply. For towing points located outboard of the main gear, the drag and side tow load components specified for the main gear apply. Where the specified angle of swivel cannot be reached, the maximum obtainable angle must be used.

(c) The towing loads specified in paragraph (d) of this section must be reacted as follows:

(1) The side component of the towing load at the main gear must be reacted by a side force at the static ground line of the wheel to which the load is applied.

(2) The towing loads at the auxiliary gear and the drag components of the towing loads at the main gear must be reacted as follows:

(i) A reaction with a maximum value equal to the vertical reaction must be applied at the axle of the wheel to which the load is applied. Enough airplane inertia to achieve equilibrium must be applied.

(ii) The loads must be reacted by airplane inertia.

(d) The prescribed towing loads are as follows:
§ 25.511 Ground load: unsymmetrical loads on multiple-wheel units.

(a) General. Multiple-wheel landing gear units are assumed to be subjected to the limit ground loads prescribed in this subpart under paragraphs (b) through (f) of this section. In addition—

(1) A tandem strut gear arrangement is a multiple-wheel unit; and

(2) In determining the total load on a gear unit with respect to the provisions of paragraphs (b) through (f) of this section, the transverse shift in the load centroid, due to unsymmetrical load distribution on the wheels, may be neglected.

(b) Distribution of limit loads to wheels; tires inflated. The distribution of the limit loads among the wheels of the landing gear must be established for each landing, taxiing, and ground handling condition, taking into account the physical arrangements of the gear components. For truck type landing gear units, the effect of any seesaw motion of the truck during the landing impact must be considered in determining the maximum design loads for the fore and aft wheel pairs.

(2) Any differentials in tire diameters resulting from a combination of manufacturing tolerances, tire growth, and tire wear. A maximum tire-diameter differential equal to 1/10 of the most unfavorable combination of diameter variations that is obtained when taking into account manufacturing tolerances, tire growth, and tire wear, may be assumed.

(3) Any unequal tire inflation pressure, assuming the maximum variation to be ±5 percent of the nominal tire inflation pressure.

(4) A runway crown of zero and a runway crown having a convex upward shape that may be approximated by a slope of 1/2 percent with the horizontal. Runway crown effects must be considered with the nose gear unit on either slope of the crown.

(5) The airplane attitude.

(6) Any structural deflections.

(c) Deflated tires. The effect of deflated tires on the structure must be considered with respect to the loading conditions specified in paragraphs (d) through (f) of this section, taking into account the physical arrangement of the gear components. In addition—

(1) The deflation of any one tire for each multiple wheel landing gear unit, and the deflation of any two critical tires for each landing gear unit using four or more wheels per unit, must be considered; and

(2) The ground reactions must be applied to the wheels with inflated tires except that, for multiple-wheel gear units with more than one shock strut, a rational distribution of the ground reactions between the deflated and inflated tires, accounting for the differences in shock strut extensions resulting from a deflated tire, may be used.

(d) Landing conditions. For one and for two deflated tires, the applied load to each gear unit is assumed to be 60 percent and 50 percent, respectively, of the limit load applied to each gear for...
Federal Aviation Administration, DOT § 25.523

§ 25.523 Design weights and center of gravity positions.

(a) Design weights. The water load requirements must be met at each operating weight up to the design landing weight except that, for the takeoff condition prescribed in §25.531, the design water takeoff weight (the maximum weight for water taxi and takeoff run) must be used.

(b) Center of gravity positions. The critical centers of gravity within the limits for which certification is requested must be considered to reach

(a) Seaplanes must be designed for the water loads developed during takeoff and landing, with the seaplane in any attitude likely to occur in normal operation, and at the appropriate forward and sinking velocities under the most severe sea conditions likely to be encountered.

(b) Unless a more rational analysis of the water loads is made, or the standards in ANC–3 are used, §§25.523 through 25.537 apply.

(c) The requirements of this section and §§25.523 through 25.537 apply also to amphibians.

§ 25.519 Jacking and tie-down provisions.

(a) General. The airplane must be designed to withstand the limit load conditions resulting from the static ground load conditions of paragraph (b) of this section and, if applicable, paragraph (c) of this section at the most critical combinations of airplane weight and center of gravity. The maximum allowable load at each jack pad must be specified.

(b) Jacking. The airplane must have provisions for jacking and must withstand the following limit loads when the airplane is supported on jacks—

(1) For jacking by the landing gear at the maximum ramp weight of the airplane, the airplane structure must be designed for a vertical load of 1.33 times the vertical static reaction at each jacking point acting singly and in combination with a horizontal load of 0.33 times the vertical static reaction applied in any direction.

(2) For jacking by other airplane structure at maximum approved jacking weight:

(i) The airplane structure must be designed for a vertical load of 1.33 times the vertical reaction at each jacking point acting singly and in combination with a horizontal load of 0.33 times the vertical static reaction applied in any direction.

(ii) The jacking pads and local structure must withstand the limit loads resulting from a 65-knot horizontal wind from any direction.

[Doc. No. 26129, 59 FR 22102, Apr. 28, 1994]

WATER LOADS

§ 25.521 General.

(a) Seaplanes must be designed for the water loads developed during takeoff and landing, with the seaplane in any attitude likely to occur in normal operation, and at the appropriate forward and sinking velocities under the most severe sea conditions likely to be encountered.

(b) Unless a more rational analysis of the water loads is made, or the standards in ANC–3 are used, §§25.523 through 25.537 apply.

(c) The requirements of this section and §§25.523 through 25.537 apply also to amphibians.

§ 25.523 Design weights and center of gravity positions.

(a) Design weights. The water load requirements must be met at each operating weight up to the design landing weight except that, for the takeoff condition prescribed in §25.531, the design water takeoff weight (the maximum weight for water taxi and takeoff run) must be used.

(b) Center of gravity positions. The critical centers of gravity within the limits for which certification is requested must be considered to reach

each of the prescribed landing conditions. However, for the drift landing condition of §25.485, 100 percent of the vertical load must be applied.

(e) Taxiing and ground handling conditions. For one and for two deflated tires—

(1) The applied side or drag load factor, or both factors, at the center of gravity must be the most critical value up to 50 percent and 40 percent, respectively, of the limit side or drag load factors, or both factors, corresponding to the most severe condition resulting from consideration of the prescribed taxiing and ground handling conditions;

(2) For the braked roll conditions of §25.493 (a) and (b)(2), the drag loads on each inflated tire may not be less than those at each tire for the symmetrical load distribution with no deflated tires;

(3) The vertical load factor at the center of gravity must be 60 percent and 50 percent, respectively, of the factor with no deflated tires, except that it may not be less than 1g; and

(4) Pivoting need not be considered.

(f) Towing conditions. For one and for two deflated tires, the towing load, \( F_{TOW} \), must be 60 percent and 50 percent, respectively, of the load prescribed.

§25.519 Jacking and tie-down provisions.

(a) General. The airplane must be designed to withstand the limit load conditions resulting from the static ground load conditions of paragraph (b) of this section and, if applicable, paragraph (c) of this section at the most critical combinations of airplane weight and center of gravity. The maximum allowable load at each jack pad must be specified.

(b) Jacking. The airplane must have provisions for jacking and must withstand the following limit loads when the airplane is supported on jacks—

(1) For jacking by the landing gear at the maximum ramp weight of the airplane, the airplane structure must be designed for a vertical load of 1.33 times the vertical static reaction at each jacking point acting singly and in combination with a horizontal load of 0.33 times the vertical static reaction applied in any direction.

(2) For jacking by other airplane structure at maximum approved jacking weight:

(i) The airplane structure must be designed for a vertical load of 1.33 times the vertical reaction at each jacking point acting singly and in combination with a horizontal load of 0.33 times the vertical static reaction applied in any direction.

(ii) The jacking pads and local structure must withstand the limit loads resulting from a 65-knot horizontal wind from any direction.

[Doc. No. 26129, 59 FR 22102, Apr. 28, 1994]
§ 25.525 Application of loads.

(a) Unless otherwise prescribed, the seaplane as a whole is assumed to be subjected to the loads corresponding to the load factors specified in § 25.527.

(b) In applying the loads resulting from the load factors prescribed in § 25.527, the loads may be distributed over the hull or main float bottom (in order to avoid excessive local shear loads and bending moments at the location of water load application) using pressures not less than those prescribed in § 25.533(b).

(c) For twin float seaplanes, each float must be treated as an equivalent hull on a fictitious seaplane with a weight equal to one-half the weight of the twin float seaplane.

(d) Except in the takeoff condition of § 25.531, the aerodynamic lift on the seaplane during the impact is assumed to be 2/3 of the weight of the seaplane.

§ 25.527 Hull and main float load factors.

(a) Water reaction load factors $n_w$ must be computed in the following manner:

1. For the step landing case
   
   
   \[
   n_w = \frac{C_1 V_{SO}^2}{\left(\frac{2}{3} \beta\right)^\frac{3}{2} \tan \beta} \left(\frac{1}{\frac{W}{W^3}}\right)
   \]

2. For the bow and stern landing cases
   
   
   \[
   n_w = \frac{C_1 V_{SO}^2}{\left(\frac{2}{3} \beta\right)^\frac{3}{2} \tan \beta} \left(\frac{1}{\frac{W}{W^3}}\right) \times K_1
   \]

   (b) The following values are used:
   
   1. $n_w$=water reaction load factor (that is, the water reaction divided by seaplane weight).
   
   2. $C_1$=empirical seaplane operations factor equal to 0.012 (except that this factor may not be less than that necessary to obtain the minimum value of step load factor of 2.33).
   
   3. $V_{SO}$=seaplane stalling speed in knots with flaps extended in the appropriate landing position and with no slipstream effect.
   
   4. $\beta$=angle of dead rise at the longitudinal station at which the load factor is being determined in accordance with figure 1 of appendix B.
   
   5. $W$=seaplane design landing weight in pounds.

   (c) For a twin float seaplane, because of the effect of flexibility of the attachment of the floats to the seaplane, the factor $K_1$ may be reduced at the bow and stern to 0.8 of the value shown in figure 2 of appendix B. This reduction applies only to the design of the carry-through and seaplane structure.

§ 25.529 Hull and main float landing conditions.

(a) Symmetrical step, bow, and stern landing. For symmetrical step, bow, and stern landings, the limit water reaction load factors are those computed under § 25.527. In addition—

1. For symmetrical step landings, the resultant water load must be applied at the keel, through the center of gravity, and must be directed perpendicularly to the keel line;

2. For symmetrical bow landings, the resultant water load must be applied at the keel, one-fifth of the longitudinal distance from the bow to the step, and must be directed perpendicularly to the keel line; and

3. For symmetrical stern landings, the resultant water load must be applied at the keel, at a point 85 percent of the longitudinal distance from the step to the stern post, and must be directed perpendicularly to the keel line.
(b) **Unsymmetrical landing for hull and single float seaplanes.** Unsymmetrical step, bow, and stern landing conditions must be investigated. In addition—

1. The loading for each condition consists of an upward component and a side component equal, respectively, to 0.75 and 0.25 tan β times the resultant load in the corresponding symmetrical landing condition; and

2. The point of application and direction of the upward component of the load is the same as that in the symmetrical condition, and the point of application of the side component is at the same longitudinal station as the upward component but is directed inward perpendicularly to the plane of symmetry at a point midway between the keel and chine lines.

(c) **Unsymmetrical landing; twin float seaplanes.** The unsymmetrical loading consists of an upward load at the step of each float of 0.75 and a side load of 0.25 tan β at one float times the step landing load reached under § 25.527. The side load is directed inboard, perpendicularly to the plane of symmetry midway between the keel and chine lines of the float, at the same longitudinal station as the upward load.

§ 25.531 Hull and main float takeoff condition.

For the wing and its attachment to the hull or main float—

(a) The aerodynamic wing lift is assumed to be zero; and

(b) A downward inertia load, corresponding to a load factor computed from the following formula, must be applied:

\[
 n = \frac{C_{10} V_{S1}^2}{\left(\tan^2 \beta \right) W^2}
\]

where—

- \(n\) = inertia load factor;
- \(C_{10}\) = empirical seaplane operations factor equal to 0.004;
- \(V_{S1}\) = seaplane stalling speed (Knots) at the design takeoff weight with the flaps extended in the appropriate takeoff position;
- \(\beta\) = angle of dead rise at the main step (degrees); and
- \(W\) = design water takeoff weight in pounds.


§ 25.533 Hull and main float bottom pressures.

(a) **General.** The hull and main float structure, including frames and bulkheads, stringers, and bottom plating, must be designed under this section.

(b) **Local pressures.** For the design of the bottom plating and stringers and their attachments to the supporting structure, the following pressure distributions must be applied:

1. For an unflared bottom, the pressure at the chine is 0.75 times the pressure at the keel, and the pressures between the keel and chine vary linearly, in accordance with figure 3 of appendix B. The pressure at the keel (psi) is computed as follows:

\[
 P_k = C_2 \times \frac{K_2 V_{S1}^2}{\tan \beta}
\]

where—

- \(P_k\) = pressure (p.s.i.) at the keel;
- \(C_2 = 0.00213;
- \(K_2\) = hull station weighing factor, in accordance with figure 2 of appendix B;
- \(V_{S1}\) = seaplane stalling speed (Knots) at the design water takeoff weight with flaps extended in the appropriate takeoff position; and
- \(\beta\) = angle of dead rise at keel, in accordance with figure 1 of appendix B.

2. For a flared bottom, the pressure at the beginning of the flare is the same as that for an unflared bottom, and the pressure between the chine and the beginning of the flare varies linearly, in accordance with figure 3 of appendix B. The pressure distribution is the same as that prescribed in paragraph (b)(1) of this section for an unflared bottom except that the pressure at the chine is computed as follows:

\[
 P_{ch} = C_3 \times \frac{K_2 V_{S1}^2}{\tan \beta}
\]

where—

- \(P_{ch}\) = pressure (p.s.i.) at the chine;
- \(C_3 = 0.0016;
- \(K_2\) = hull station weighing factor, in accordance with figure 2 of appendix B;
- \(V_{S1}\) = seaplane stalling speed at the design water takeoff weight with flaps extended in the appropriate takeoff position; and
- \(\beta\) = angle of dead rise at appropriate station.
§ 25.535 Auxiliary float loads.

(a) General. Auxiliary floats and their attachments and supporting structures must be designed for the conditions prescribed in this section. In the cases specified in paragraphs (b) through (e) of this section, the prescribed water loads may be distributed over the float bottom to avoid excessive local loads, using bottom pressures not less than those prescribed in paragraph (g) of this section.

(b) Step loading. The resultant water load must be applied in the plane of symmetry of the float at a point three-fourths of the distance from the bow to the step and must be perpendicular to the keel. The resultant limit load is computed as follows, except that the value of \( L \) need not exceed three times the weight of the displaced water when the float is completely submerged:

\[
L = \frac{C_5 V_{S0}^2 W^2}{\tan^2 \beta_s \left(1 + r_s^2\right)^{\frac{3}{2}}}
\]

where—

- \( L \)=limit load (lbs.);
- \( C_5=0.0053; \)
- \( V_{S0}=seaplane stalling speed (knots) with landing flaps extended in the appropriate position and with no slipstream effect; \)
- \( W=seaplane design landing weight in pounds; \)
- \( \beta_s=angle of dead rise at a station \frac{3}{4} of the distance from the bow to the step, but need not be less than 15 degrees; \)
- \( r_s=\)ratio of the lateral distance between the center of gravity and the plane of symmetry of the float to the radius of gyration in roll.

(c) Bow loading. The resultant limit load must be applied in the plane of symmetry of the float at a point one-fourth of the distance from the bow to the step and must be perpendicular to the tangent to the keel line at that point. The magnitude of the resultant load is that specified in paragraph (b) of this section.

(d) Unsymmetrical step loading. The resultant water load consists of a component equal to 0.75 times the load specified in paragraph (a) of this section and a side component equal to 3.25 tan \( \beta \) times the load specified in paragraph (b) of this section. The side load must be applied perpendicularly to the plane of symmetry of the float at a point midway between the keel and the chine.

(e) Unsymmetrical bow loading. The resultant water load consists of a component equal to 0.75 times the load specified in paragraph (b) of this section and a side component equal to 0.25 tan \( \beta \) times the load specified in paragraph (c) of this section. The side load must be applied perpendicularly to the plane
of symmetry at a point midway between the keel and the chine.

(f) **Immersed float condition.** The resultant load must be applied at the centroid of the cross section of the float at a point one-third of the distance from the bow to the step. The limit load components are as follows:

\[
\text{vertical} = \rho g V \\
\text{aft} = C_{x2} \rho V^3 \left(K V_{s0}\right)^2 \\
\text{side} = C_{y2} \rho V^3 \left(K V_{s0}\right)^2
\]

where—

- \(\rho\) = mass density of water (slugs/ft.\(^3\));
- \(V\) = volume of float (ft.\(^3\));
- \(C_{x2}\) = coefficient of drag force, equal to 0.133; \(C_{y2}\) = coefficient of side force, equal to 0.106;
- \(K\) = 0.8, except that lower values may be used if it is shown that the floats are incapable of submerging at a speed of 0.8 \(V_{s0}\) in normal operations;
- \(V_{s0}\) = seaplane stalling speed (knots) with landing flaps extended in the appropriate position and with no slipstream effect; and
- \(g\) = acceleration due to gravity (ft./sec.\(^2\)).

(g) **Float bottom pressures.** The float bottom pressures must be established under §25.533, except that the value of \(K\) in the formulae may be taken as 1.0. The angle of dead rise to be used in determining the float bottom pressures is set forth in paragraph (b) of this section.


§ 25.562 Emergency landing dynamic conditions.

(a) The seat and restraint system in the airplane must be designed as prescribed in this section to protect each occupant under those conditions.

(b) The structure must be designed to give each occupant every reasonable chance of escaping serious injury in a minor crash landing when—

1. Proper use is made of seats, belts, and all other safety design provisions;
2. The wheels are retracted (where applicable); and
3. The occupant experiences the following ultimate inertia forces acting separately relative to the surrounding structure:
   - (i) Upward, 3.0g
   - (ii) Forward, 9.0g
   - (iii) Sideward, 3.0g on the airframe; and 4.0g on the seats and their attachments.
   - (iv) Downward, 6.0g
   - (v) Rearward, 1.5g
4. For equipment, cargo in the passenger compartments and any other large masses, the following apply:
   - (1) Except as provided in paragraph (c)(2) of this section, these items must be positioned so that if they break loose they will be unlikely to:
     - (i) Cause direct injury to occupants;
     - (ii) Penetrate fuel tanks or lines or cause fire or explosion hazard by damage to adjacent systems; or
     - (iii) Nullify any of the escape facilities provided for use after an emergency landing.
   - (2) When such positioning is not practical (e.g. fuselage mounted engines or auxiliary power units) each such item of mass shall be restrained under all loads up to those specified in paragraph (b)(3) of this section. The local attachments for these items should be designed to withstand 1.33 times the specified loads if these items are subject to severe wear and tear through frequent removal (e.g. quick change interior items).
   - (d) Seats and items of mass (and their supporting structure) must not deform under any loads up to those specified in paragraph (b)(3) of this section in any manner that would impede subsequent rapid evacuation of occupants.

§ 25.562

occupant during an emergency landing condition when—

(1) Proper use is made of seats, safety belts, and shoulder harnesses provided for in the design; and

(2) The occupant is exposed to loads resulting from the conditions prescribed in this section.

(b) Each seat type design approved for crew or passenger occupancy during takeoff and landing must successfully complete dynamic tests or be demonstrated by rational analysis based on dynamic tests of a similar type seat, in accordance with each of the following emergency landing conditions. The tests must be conducted with an occupant simulated by a 170-pound anthropomorphic test dummy, as defined by 49 CFR part 572, subpart B, or its equivalent, sitting in the normal upright position.

(1) A change in downward vertical velocity \((\Delta v)\) of not less than 35 feet per second, with the airplane’s longitudinal axis canted downward 30 degrees with respect to the horizontal plane and with the wings level. Peak floor deceleration must occur in not more than 0.08 seconds after impact and must reach a minimum of 14g.

(2) A change in forward longitudinal velocity \((\Delta v)\) of not less than 44 feet per second, with the airplane’s longitudinal axis horizontal and yawed 10 degrees either right or left, whichever would cause the greatest likelihood of the upper torso restraint system (where installed) moving off the occupant’s shoulder, and with the wings level. Peak floor deceleration must occur in not more than 0.09 seconds after impact and must reach a minimum of 16g. Where floor rails or floor fittings are used to attach the seating devices to the test fixture, the rails or fittings must be misaligned with respect to the adjacent set of rails or fittings by at least 10 degrees vertically (i.e., out of Parallel) with one rolled 10 degrees.

(c) The following performance measures must not be exceeded during the dynamic tests conducted in accordance with paragraph (b) of this section:

(1) Where upper torso straps are used for crewmembers, tension loads in individual straps must not exceed 1,750 pounds. If dual straps are used for restraining the upper torso, the total strap tension loads must not exceed 2,000 pounds.

(2) The maximum compressive load measured between the pelvis and the lumbar column of the anthropomorphic dummy must not exceed 1,500 pounds.

(3) The upper torso restraint straps (where installed) must remain on the occupant’s shoulder during the impact.

(4) The lap safety belt must remain on the occupant’s pelvis during the impact.

(5) Each occupant must be protected from serious head injury under the conditions prescribed in paragraph (b) of this section. Where head contact with seats or other structure can occur, protection must be provided so that the head impact does not exceed a Head Injury Criterion (HIC) of 1,000 units. The level of HIC is defined by the equation:

\[
HIC = \left( \frac{t_2 - t_1}{(t_2 - t_1)^{2.5}} \int_{t_1}^{t_2} a(t) \, dt \right)_{\text{max}}
\]

Where:

\(t_1\) is the initial integration time,
\(t_2\) is the final integration time, and

\(a(t)\) is the total acceleration vs. time curve for the head strike, and where

\((t)\) is in seconds, and \((a)\) is in units of gravity (g).

(6) Where leg injuries may result from contact with seats or other structure, protection must be provided to prevent axially compressive loads exceeding 2,250 pounds in each femur.

(7) The seat must remain attached at all points of attachment, although the structure may have yielded.

(8) Seats must not yield under the tests specified in paragraphs (b)(1) and (b)(2) of this section to the extent they
Federal Aviation Administration, DOT § 25.571

would impede rapid evacuation of the airplane occupants.

[Amdt. 25–64, 53 FR 17646, May 17, 1988]

§ 25.563 Structural ditching provisions.

Structural strength considerations of ditching provisions must be in accordance with § 25.801(e).

FATIGUE EVALUATION

§ 25.571 Damage—tolerance and fatigue evaluation of structure.

(a) General. An evaluation of the strength, detail design, and fabrication must show that catastrophic failure due to fatigue, corrosion, manufacturing defects, or accidental damage, will be avoided throughout the operational life of the airplane. This evaluation must be conducted in accordance with the provisions of paragraphs (b) and (e) of this section, except as specified in paragraph (c) of this section, for each part of the structure that could contribute to a catastrophic failure (such as wing, empennage, control surfaces and their systems, the fuselage, engine mounting, landing gear, and their related primary attachments). For turbojet powered airplanes, those parts that could contribute to a catastrophic failure must also be evaluated under paragraph (d) of this section. In addition, the following apply:

(1) Each evaluation required by this section must include—

(i) The typical loading spectra, temperatures, and humidities expected in service;

(ii) The identification of principal structural elements and detail design points, the failure of which could cause catastrophic failure of the airplane; and

(iii) An analysis, supported by test evidence, of the principal structural elements and detail design points identified in paragraph (a)(1)(ii) of this section.

(2) The service history of airplanes of similar structural design, taking due account of differences in operating conditions and procedures, may be used in the evaluations required by this section.

(3) Based on the evaluations required by this section, inspections or other procedures must be established, as necessary, to prevent catastrophic failure, and must be included in the Airworthiness Limitations section of the Instructions for Continued Airworthiness required by § 25.1529. The limit of validity of the engineering data that supports the structural maintenance program (hereafter referred to as LOV), stated as a number of total accumulated flight cycles or flight hours or both, established by this section must also be included in the Airworthiness Limitations section of the Instructions for Continued Airworthiness required by § 25.1529. Inspection thresholds for the following types of structure must be established based on crack growth analyses and/or tests, assuming the structure contains an initial flaw of the maximum probable size that could exist as a result of manufacturing or service-induced damage:

(i) Single load path structure, and

(ii) Multiple load path "fail-safe" structure and crack arrest "fail-safe" structure, where it cannot be demonstrated that load path failure, partial failure, or crack arrest will be detected and repaired during normal maintenance, inspection, or operation of an airplane prior to failure of the remaining structure.

(b) Damage-tolerance evaluation. The evaluation must include a determination of the probable locations and modes of damage due to fatigue, corrosion, or accidental damage. Repeated load and static analyses supported by test evidence and (if available) service experience must also be incorporated in the evaluation. Special consideration for widespread fatigue damage must be included where the design is such that this type of damage could occur. An LOV must be established that corresponds to the period of time, stated as a number of total accumulated flight cycles or flight hours or both, during which it is demonstrated that widespread fatigue damage will not occur in the airplane structure. This demonstration must be by full-scale fatigue test evidence. The type certificate may be issued prior to completion of full-scale fatigue testing.
§ 25.571  

provided the Administrator has approved a plan for completing the required tests. In that case, the Airworthiness Limitations section of the Instructions for Continued Airworthiness required by § 25.1529 must specify that no airplane may be operated beyond a number of cycles equal to \( \frac{1}{2} \) the number of cycles accumulated on the fatigue test article, until such testing is completed. The extent of damage for residual strength evaluation at any time within the operational life of the airplane must be consistent with the initial detectability and subsequent growth under repeated loads. The residual strength evaluation must show that the remaining structure is able to withstand the loads (considered as static ultimate loads) corresponding to the following conditions:

1. The limit symmetrical maneuvering conditions specified in § 25.337 at all speeds up to \( V_c \) and in § 25.345.
2. The limit gust conditions specified in § 25.341 at the specified speeds up to \( V_c \) and in § 25.345.
3. The limit rolling conditions specified in § 25.349 and the limit unsymmetrical conditions specified in §§ 25.367 and 25.427 (a) through (c), at speeds up to \( V_c \).
4. The limit yaw maneuvering conditions specified in § 25.351(a) at the specified speeds up to \( V_c \).
5. For pressurized cabins, the following conditions:
   1. The normal operating differential pressure combined with the expected external aerodynamic pressures applied simultaneously with the flight loading conditions specified in paragraphs (b)(1) through (4) of this section, if they have a significant effect.
   2. The maximum value of normal operating differential pressure (including the expected external aerodynamic pressures during 1 g level flight) multiplied by a factor of 1.15, omitting other loads.
6. For landing gear and directly-affected airframe structure, the limit ground loading conditions specified in §§ 25.473, 25.491, and 25.493.

If significant changes in structural stiffness or geometry, or both, follow from a structural failure, or partial failure, the effect on damage tolerance must be further investigated.

(c) Fatigue (safe-life) evaluation. Compliance with the damage-tolerance requirements of paragraph (b) of this section is not required if the applicant establishes that their application for particular structure is impractical. This structure must be shown by analysis, supported by test evidence, to be able to withstand the repeated loads of variable magnitude expected during its service life without detectable cracks. Appropriate safe-life scatter factors must be applied.

(d) Sonic fatigue strength. It must be shown by analysis, supported by test evidence, or by the service history of airplanes of similar structural design and sonic excitation environment, that—

1. Sonic fatigue cracks are not probable in any part of the flight structure subject to sonic excitation; or
2. Catastrophic failure caused by sonic cracks is not probable assuming that the loads prescribed in paragraph (b) of this section are applied to all areas affected by those cracks.

(e) Damage-tolerance (discrete source) evaluation. The airplane must be capable of successfully completing a flight during which likely structural damage occurs as a result of—

1. Impact with a 4-pound bird when the velocity of the airplane relative to the bird along the airplane's flight path is equal to \( V_c \) at sea level or \( 0.85V_c \) at 8,000 feet, whichever is more critical;
2. Uncontained fan blade impact;
3. Uncontained engine failure; or
4. Uncontained high energy rotating machinery failure.

The damaged structure must be able to withstand the static loads (considered as ultimate loads) which are reasonably expected to occur on the flight. Dynamic effects on these static loads need not be considered. Corrective action to be taken by the pilot following the incident, such as limiting maneuvers, avoiding turbulence, and reducing speed, must be considered. If significant changes in structural stiffness or...
geometry, or both, follow from a structural failure or partial failure, the effect on damage tolerance must be further investigated.


LIGHTNING PROTECTION

§ 25.581 Lightning protection.

(a) The airplane must be protected against catastrophic effects from lightning.

(b) For metallic components, compliance with paragraph (a) of this section may be shown by—

(1) Bonding the components properly to the airframe; or

(2) Designing the components so that a strike will not endanger the airplane.

(c) For nonmetallic components, compliance with paragraph (a) of this section may be shown by—

(1) Designing the components to minimize the effect of a strike; or

(2) Incorporating acceptable means of diverting the resulting electrical current so as not to endanger the airplane.

[Amdt. 25–23, 35 FR 5674, Apr. 8, 1970]

Subpart D—Design and Construction

GENERAL

§ 25.601 General.

The airplane may not have design features or details that experience has shown to be hazardous or unreliable. The suitability of each questionable design detail and part must be established by tests.

§ 25.603 Materials.

The suitability and durability of materials used for parts, the failure of which could adversely affect safety, must—

(a) Be established on the basis of experience or tests;

(b) Conform to approved specifications (such as industry or military specifications, or Technical Standard Orders) that ensure their having the strength and other properties assumed in the design data; and

(c) Take into account the effects of environmental conditions, such as temperature and humidity, expected in service.


§ 25.605 Fabrication methods.

(a) The methods of fabrication used must produce a consistently sound structure. If a fabrication process (such as gluing, spot welding, or heat treating) requires close control to reach this objective, the process must be performed under an approved process specification.

(b) Each new aircraft fabrication method must be substantiated by a test program.


§ 25.607 Fasteners.

(a) Each removable bolt, screw, nut, pin, or other removable fastener must incorporate two separate locking devices if—

(1) Its loss could preclude continued flight and landing within the design limitations of the airplane using normal pilot skill and strength; or

(2) Its loss could result in reduction in pitch, yaw, or roll control capability or response below that required by subpart B of this chapter.

(b) The fasteners specified in paragraph (a) of this section and their locking devices may not be adversely affected by the environmental conditions associated with the particular installation.

(c) No self-locking nut may be used on any bolt subject to rotation in operation unless a nonfriction locking device is used in addition to the self-locking device.

[Amdt. 25–23, 35 FR 5674, Apr. 8, 1970]

§ 25.609 Protection of structure.

Each part of the structure must—

(a) Be suitably protected against deterioration or loss of strength in service due to any cause, including—

(1) Weathering;
§ 25.611 Accessibility provisions.

(a) Means must be provided to allow inspection (including inspection of principal structural elements and control systems), replacement of parts normally requiring replacement, adjustment, and lubrication as necessary for continued airworthiness. The inspection means for each item must be practicable for the inspection interval for the item. Nondestructive inspection aids may be used to inspect structural elements where it is impracticable to provide means for direct visual inspection if it is shown that the inspection is effective and the inspection procedures are specified in the maintenance manual required by §25.1529.

(b) EWIS must meet the accessibility requirements of §25.1719.


§ 25.613 Material strength properties and material design values.

(a) Material strength properties must be based on enough tests of material meeting approved specifications to establish design values on a statistical basis.

(b) Material design values must be chosen to minimize the probability of structural failures due to material variability. Except as provided in paragraphs (e) and (f) of this section, compliance must be shown by selecting material design values which assure material strength with the following probability:

(1) Where applied loads are eventually distributed through a single member within an assembly, the failure of which would result in loss of structural integrity of the component, 99 percent probability with 95 percent confidence.

(2) For redundant structure, in which the failure of individual elements would result in applied loads being safely distributed to other load carrying members, 90 percent probability with 95 percent confidence.

(c) The effects of environmental conditions, such as temperature and moisture, on material design values used in an essential component or structure must be considered where these effects are significant within the airplane operating envelope.

(d) [Reserved]

(e) Greater material design values may be used if a “premium selection” of the material is made in which a specimen of each individual item is tested before use to determine that the actual strength properties of that particular item will equal or exceed those used in design.

(f) Other material design values may be used if approved by the Administrator.


§ 25.619 Special factors.

The factor of safety prescribed in §25.303 must be multiplied by the highest pertinent special factor of safety prescribed in §§25.621 through 25.625 for each part of the structure whose strength is—

(a) Uncertain;

(b) Likely to deteriorate in service before normal replacement; or

(c) Subject to appreciable variability because of uncertainties in manufacturing processes or inspection methods.


§ 25.621 Casting factors.

(a) General. The factors, tests, and inspections specified in paragraphs (b) through (d) of this section must be applied in addition to those necessary to establish foundry quality control. The inspections must meet approved specifications. Paragraphs (c) and (d) of this section apply to any structural castings except castings that are pressure tested as parts of hydraulic or other fluid systems and do not support structural loads.

(b) Bearing stresses and surfaces. The casting factors specified in paragraphs (c) and (d) of this section—
Federal Aviation Administration, DOT § 25.625

(1) Need not exceed 1.25 with respect to bearing stresses regardless of the method of inspection used; and

(2) Need not be used with respect to the bearing surfaces of a part whose bearing factor is larger than the applicable casting factor.

(c) Critical castings. For each casting whose failure would preclude continued safe flight and landing of the airplane or result in serious injury to occupants, the following apply:

1. Each critical casting must—
   (i) Have a casting factor of not less than 1.25; and
   (ii) Receive 100 percent inspection by visual, radiographic, and magnetic particle or penetrant inspection methods or approved equivalent nondestructive inspection methods.

2. For each critical casting with a casting factor less than 1.50, three sample castings must be static tested and shown to meet—
   (i) The strength requirements of §25.305 at an ultimate load corresponding to a casting factor of 1.25; and
   (ii) The deformation requirements of §25.305 at a load of 1.15 times the limit load.

3. Examples of these castings are structural attachment fittings, parts of flight control systems, control surface hinges and balance weight attachments, seat, berth, safety belt, and fuel and oil tank supports and attachments, and cabin pressure valves.

(d) Noncritical castings. For each casting other than those specified in paragraph (c) of this section, the following apply:

1. Except as provided in paragraphs (d)(2) and (3) of this section, the casting factors and corresponding inspections must meet the following table:

<table>
<thead>
<tr>
<th>Casting factor</th>
<th>Inspection</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0 or more</td>
<td>100 percent visual.</td>
</tr>
<tr>
<td>Less than 2.0</td>
<td>100 percent visual, and magnetic particle or</td>
</tr>
<tr>
<td>but more than 1.5</td>
<td>penetrant or equivalent nondestructive</td>
</tr>
<tr>
<td></td>
<td>inspection methods.</td>
</tr>
<tr>
<td>1.25 through 1.50</td>
<td>100 percent visual, magnetic particle or</td>
</tr>
<tr>
<td></td>
<td>penetrant, and radiographic, or approved</td>
</tr>
<tr>
<td></td>
<td>equivalent nondestructive inspection methods.</td>
</tr>
</tbody>
</table>

2. The percentage of castings inspected by nonvisual methods may be reduced below that specified in paragraph (d)(1) of this section when an approved quality control procedure is established.

3. For castings procured to a specification that guarantees the mechanical properties of the material in the casting and provides for demonstration of these properties by test of coupons cut from the castings on a sampling basis—
   (i) A casting factor of 1.0 may be used; and
   (ii) The castings must be inspected as provided in paragraph (d)(1) of this section for casting factors of “1.25 through 1.50” and tested under paragraph (c)(2) of this section.

§ 25.623 Bearing factors.

(a) Except as provided in paragraph (b) of this section, each part that has clearance (free fit), and that is subject to pounding or vibration, must have a bearing factor large enough to provide for the effects of normal relative motion.

(b) No bearing factor need be used for a part for which any larger special factor is prescribed.

§ 25.625 Fitting factors.

For each fitting (a part or terminal used to join one structural member to another), the following apply:

(a) For each fitting whose strength is not proven by limit and ultimate load tests in which actual stress conditions are simulated in the fitting and surrounding structures, a fitting factor of at least 1.15 must be applied to each part of—
   (1) The fitting;
   (2) The means of attachment; and
   (3) The bearing on the joined members.

(b) No fitting factor need be used—
   (1) For joints made under approved practices and based on comprehensive test data (such as continuous joints in metal plating, welded joints, and scarf joints in wood); or
   (2) With respect to any bearing surface for which a larger special factor is used.

(c) For each integral fitting, the part must be treated as a fitting up to the point at which the section properties become typical of the member.
§ 25.629 Aeroelastic stability requirements.

(a) General. The aeroelastic stability evaluations required under this section include flutter, divergence, control reversal and any undue loss of stability and control as a result of structural deformation. The aeroelastic evaluation must include whirl modes associated with any propeller or rotating device that contributes significant dynamic forces. Compliance with this section must be shown by analyses, wind tunnel tests, ground vibration tests, flight tests, or other means found necessary by the Administrator.

(b) Aeroelastic stability envelopes. The airplane must be designed to be free from aeroelastic instability for all configurations and design conditions within the aeroelastic stability envelopes as follows:

(1) For normal conditions without failures, malfunctions, or adverse conditions, all combinations of altitudes and speeds encompassed by the $V_D/M_D$ versus altitude envelope enlarged at all points by an increase of 15 percent in equivalent airspeed at both constant Mach number and constant altitude. In addition, a proper margin of stability must exist at all speeds up to $V_D/M_D$ and, there must be no large and rapid reduction in stability as $V_D/M_D$ is approached. The enlarged envelope may be limited to Mach 1.0 when $M_D$ is less than 1.0 at all design altitudes, and

(2) For the conditions described in §25.629(d) below, for all approved altitudes, any airspeed up to the greater airspeed defined by:

(i) The $V_D/M_D$ envelope determined by §25.335(b); or,

(ii) An altitude-airspeed envelope defined by a 15 percent increase in equivalent airspeed above $V_C$ at constant altitude, from sea level to the altitude of the intersection of 1.15 $V_C$ with the extension of the constant cruise Mach number line, $M_C$, then a linear variation in equivalent airspeed to $M_C+0.05$ at the altitude of the lowest $V_C/M_C$ intersection; then, at higher altitudes, up to the maximum flight altitude, the boundary defined by a 0.05 Mach increase in $M_C$ at constant altitude.

(c) Balance weights. If concentrated balance weights are used, their effectiveness and strength, including supporting structure, must be substantiated.

(d) Failures, malfunctions, and adverse conditions. The failures, malfunctions, and adverse conditions which must be considered in showing compliance with this section are:

(1) Any critical fuel loading conditions, not shown to be extremely improbable, which may result from mismanagement of fuel.

(2) Any single failure in any flutter damper system.

(3) For airplanes not approved for operation in icing conditions, the maximum likely ice accumulation expected as a result of an inadvertent encounter.

(4) Failure of any single element of the structure supporting any engine, independently mounted propeller shaft, large auxiliary power unit, or large externally mounted aerodynamic body (such as an external fuel tank).

(5) For airplanes with engines that have propellers or large rotating devices capable of significant dynamic forces, any single failure of the engine structure that would reduce the rigidity of the rotational axis.

(6) The absence of aerodynamic or gyroscopic forces resulting from the most adverse combination of feathered propellers or other rotating devices capable of significant dynamic forces. In addition, the effect of a single feathered propeller or rotating device must be coupled with the failures of paragraphs (d)(4) and (d)(5) of this section.

(7) Any single propeller or rotating device capable of significant dynamic forces rotating at the highest likely overspeed.

(8) Any damage or failure condition, required or selected for investigation by §25.571. The single structural failures described in paragraphs (d)(4) and (d)(5) of this section need not be considered in showing compliance with this section if:
(i) The structural element could not fail due to discrete source damage resulting from the conditions described in §25.571(e), and

(ii) A damage tolerance investigation in accordance with §25.571(b) shows that the maximum extent of damage assumed for the purpose of residual strength evaluation does not involve complete failure of the structural element.

(9) Any damage, failure, or malfunction considered under §§25.631, 25.671, 25.672, and 25.1309.

(10) Any other combination of failures, malfunctions, or adverse conditions not shown to be extremely improbable.

(e) Flight flutter testing. Full scale flight flutter tests at speeds up to \( V_{DF}/M_{DF} \) must be conducted for new type designs and for modifications to a type design unless the modifications have been shown to have an insignificant effect on the aerelastic stability. These tests must demonstrate that the airplane has a proper margin of damping at all speeds up to \( V_{DF}/M_{DF} \), and that there is no large and rapid reduction in damping as \( V_{DF}/M_{DF} \), is approached. If a failure, malfunction, or adverse condition is simulated during flight test in showing compliance with paragraph (d) of this section, the maximum speed investigated need not exceed \( V_{FC}/M_{FC} \) if it is shown, by correlation of the flight test data with other test data or analyses, that the airplane is free from any aerelastic instability at all speeds within the altitude-airspeed envelope described in paragraph (b)(2) of this section.

[Doc. No. 26007, 57 FR 28949, June 29, 1992]

§ 25.651 Proof of strength.

(a) Limit load tests of control surfaces are required. These tests must include the horn or fitting to which the control system is attached.

(b) Compliance with the special factors requirements of §§25.619 through 25.625 and 25.657 for control surface hinges must be shown by analysis or individual load tests.

§ 25.655 Installation.

(a) Movable tail surfaces must be installed so that there is no interference between any surfaces when one is held in its extreme position and the others are operated through their full angular movement.

(b) If an adjustable stabilizer is used, it must have stops that will limit its range of travel to the maximum for which the airplane is shown to meet the trim requirements of §25.161.

§ 25.657 Hinges.

(a) For control surface hinges, including ball, roller, and self-lubricated bearing hinges, the approved rating of the bearing may not be exceeded. For nonstandard bearing hinge configurations, the rating must be established on the basis of experience or tests and, in the absence of a rational investigation, a factor of safety of not less than 6.67 must be used with respect to the ultimate bearing strength of the softest material used as a bearing.

(b) Hinges must have enough strength and rigidity for loads parallel to the hinge line.

[Amend. 25–23, 35 FR 5674, Apr. 8, 1970]

§ 25.671 General.

(a) Each control and control system must operate with the ease, smoothness, and positiveness appropriate to its function.
§ 25.672 Stability augmentation and automatic and power-operated systems.

If the functioning of stability augmentation or other automatic or power-operated systems is necessary to show compliance with the flight characteristics requirements of this part, such systems must comply with § 25.671 and the following:

(a) A warning which is clearly distinguishable to the pilot under expected flight conditions without requiring his attention must be provided for any failure in the stability augmentation system or in any other automatic or power-operated system which could result in an unsafe condition if the pilot were not aware of the failure. Warning systems must not activate the control systems.

(b) The design of the stability augmentation system or of any other automatic or power-operated system must permit initial counteraction of failures of the type specified in § 25.671(c) without requiring exceptional pilot skill or strength, by either the deactivation of the system, or a failed portion thereof, or by overriding the failure by movement of the flight controls in the normal sense.

(c) It must be shown that after any single failure of the stability augmentation system or any other automatic or power-operated system—

(1) The airplane is safely controllable when the failure or malfunction occurs at any speed or altitude within the approved operating limitations that is critical for the type of failure being considered;

(2) The controllability and maneuverability requirements of this part are met within a practical operational flight envelope (for example, speed, altitude, normal acceleration, and airplane configurations) which is described in the Airplane Flight Manual; and

(3) The trim, stability, and stall characteristics are not impaired below a level needed to permit continued safe flight and landing.


§ 25.675 Stops.

(a) Each control system must have stops that positively limit the range of motion of each movable aerodynamic surface controlled by the system.

(b) Each stop must be located so that wear, slackness, or take-up adjustments will not adversely affect the control characteristics of the airplane because of a change in the range of surface travel.
§ 25.677 Trim systems.

(a) Trim controls must be designed to prevent inadvertent or abrupt operation and to operate in the plane, and with the sense of motion, of the airplane.

(b) There must be means adjacent to the trim control to indicate the direction of the control movement relative to the airplane motion. In addition, there must be clearly visible means to indicate the position of the trim device with respect to the range of adjustment. The indicator must be clearly marked with the range within which it has been demonstrated that takeoff is safe for all center of gravity positions approved for takeoff.

(c) Trim control systems must be designed to prevent creeping in flight. Trim tab controls must be irreversible unless the tab is appropriately balanced and shown to be free from flutter.

(d) If an irreversible tab control system is used, the part from the tab to the attachment of the irreversible unit to the airplane structure must consist of a rigid connection.

§ 25.679 Control system gust locks.

(a) There must be a device to prevent damage to the control surfaces (including tabs), and to the control system, from gusts striking the airplane while it is on the ground or water. If the device, when engaged, prevents normal operation of the control surfaces by the pilot, it must—

(1) Automatically disengage when the pilot operates the primary flight controls in a normal manner; or

(2) Limit the operation of the airplane so that the pilot receives unmistakable warning at the start of takeoff.

(b) The device must have means to preclude the possibility of it becoming inadvertently engaged in flight.

§ 25.681 Limit load static tests.

(a) Compliance with the limit load requirements of this Part must be shown by tests in which—

(1) The direction of the test loads produces the most severe loading in the control system; and

(2) Each fitting, pulley, and bracket used in attaching the system to the main structure is included.

(b) Compliance must be shown (by analyses or individual load tests) with the special factor requirements for control system joints subject to angular motion.

§ 25.683 Operation tests.

It must be shown by operation tests that when portions of the control system subject to pilot effort loads are loaded to 80 percent of the limit load specified for the system and the powered portions of the control system are loaded to the maximum load expected in normal operation, the system is free from:

(a) Jamming;

(b) Excessive friction; and

(c) Excessive deflection.

§ 25.685 Control system details.

(a) Each detail of each control system must be designed and installed to prevent jamming, chafing, and interference from cargo, passengers, loose objects, or the freezing of moisture.

(b) There must be means in the cockpit to prevent the entry of foreign objects into places where they would jam the system.

(c) There must be means to prevent the slapping of cables or tubes against other parts.

(d) Sections 25.689 and 25.693 apply to cable systems and joints.

§ 25.689 Cable systems.

(a) Each cable, cable fitting, turnbuckle, splice, and pulley must be approved. In addition—
§ 25.693 Joints.

Control system joints (in push-pull systems) that are subject to angular motion, except those in ball and roller bearing systems, must have a special factor of safety of not less than 3.33 with respect to the ultimate bearing strength of the softest material used as a bearing. This factor may be reduced to 2.0 for joints in cable control systems. For ball or roller bearings, the approved ratings may not be exceeded.

[Amdt. 25–72, 55 FR 29777, July 20, 1990]

§ 25.697 Lift and drag devices, controls.

(a) Each lift device control must be designed so that the pilots can place the device in any takeoff, en route, approach, or landing position established under §25.101(d). Lift and drag devices must maintain the selected positions, except for movement produced by an automatic positioning or load limiting device, without further attention by the pilots.

(b) Each lift and drag device control must be designed and located to make inadvertent operation improbable. Lift and drag devices intended for ground operation only must have means to prevent the inadvertent operation of their controls in flight if that operation could be hazardous.

(c) The rate of motion of the surfaces in response to the operation of the control and the characteristics of the automatic positioning or load limiting device must give satisfactory flight and performance characteristics under steady or changing conditions of airspeed, engine power, and airplane attitude.

(d) The lift device control must be designed to retract the surfaces from the fully extended position, during steady flight at maximum continuous engine power at any speed below $V_{fe} +9.0$ (knots).


§ 25.699 Lift and drag device indicator.

(a) There must be means to indicate to the pilots the position of each lift or drag device having a separate control in the cockpit to adjust its position. In addition, an indication of unsymmetrical operation or other malfunction in the lift or drag device systems must be provided when such indication is necessary to enable the pilots to prevent or counteract an unsafe flight or ground condition, considering the effects on flight characteristics and performance.

(b) There must be means to indicate to the pilots the takeoff, en route, approach, and landing lift device positions.

(c) If any extension of the lift and drag devices beyond the landing position is possible, the controls must be clearly marked to identify this range of extension.

[Amdt. 25–23, 35 FR 5675, Apr. 8, 1970]
on opposite sides of the plane of symmetry must be synchronized by a mechanical interconnection or approved equivalent means.

(b) If a wing flap or slat interconnection or equivalent means is used, it must be designed to account for the applicable unsymmetrical loads, including those resulting from flight with the engines on one side of the plane of symmetry inoperative and the remaining engines at takeoff power.

(c) For airplanes with flaps or slats that are not subjected to slipstream conditions, the structure must be designed for the loads imposed when the wing flaps or slats on one side are carrying the most severe load occurring in the prescribed symmetrical conditions and those on the other side are carrying not more than 80 percent of that load.

(d) The interconnection must be designed for the loads resulting when interconnected flap or slat surfaces on one side of the plane of symmetry are jammed and immovable while the surfaces on the other side are free to move and the full power of the surface actuating system is applied.

§ 25.703 Takeoff warning system.

A takeoff warning system must be installed and must meet the following requirements:

(a) The system must provide to the pilots an aural warning that is automatically activated during the initial portion of the takeoff roll if the airplane is in a configuration, including any of the following, that would not allow a safe takeoff:

(1) The wing flaps or leading edge devices are not within the approved range of takeoff positions.

(2) Wing spoilers (except lateral control spoilers meeting the requirements of §25.671), speed brakes, or longitudinal trim devices are in a position that would not allow a safe takeoff.

(b) The warning required by paragraph (a) of this section must continue until—

(1) The configuration is changed to allow a safe takeoff;

(2) Action is taken by the pilot to terminate the takeoff roll;

(3) The airplane is rotated for takeoff; or

(4) The warning is manually deactivated by the pilot.

(c) The means used to activate the system must function properly throughout the ranges of takeoff weights, altitudes, and temperatures for which certification is requested.

§ 25.721 General.

(a) The main landing gear system must be designed so that if it fails due to overloads during takeoff and landing (assuming the overloads to act in the upward and aft directions), the failure mode is not likely to cause—

(1) For airplanes that have passenger seating configuration, excluding pilots seats, of nine seats or less, the spillage of enough fuel from any fuel system in the fuselage to constitute a fire hazard; and

(2) For airplanes that have a passenger seating configuration, excluding pilots seats, of 10 seats or more, the spillage of enough fuel from any part of the fuel system to constitute a fire hazard.

(b) Each airplane that has a passenger seating configuration excluding pilots seats, of 10 seats or more must be designed so that with the airplane under control it can be landed on a paved runway with any one or more landing gear legs not extended without sustaining a structural component failure that is likely to cause the spillage of enough fuel to constitute a fire hazard.

(c) Compliance with the provisions of this section may be shown by analysis or tests, or both.

§ 25.723 Shock absorption tests.

(a) The analytical representation of the landing gear dynamic characteristics that is used in determining the landing loads must be validated by energy absorption tests. A range of tests must be conducted to ensure that the analytical representation is valid for the design conditions specified in §25.473.
(1) The configurations subjected to energy absorption tests at limit design conditions must include at least the design landing weight or the design takeoff weight, whichever produces the greater value of landing impact energy.

(2) The test attitude of the landing gear unit and the application of appropriate drag loads during the test must simulate the airplane landing conditions in a manner consistent with the development of rational or conservative limit loads.

(b) The landing gear may not fail in a test, demonstrating its reserve energy absorption capacity, simulating a descent velocity of 12 f.p.s. at design landing weight, assuming airplane lift not greater than airplane weight acting during the landing impact.

(c) In lieu of the tests prescribed in this section, changes in previously approved design weights and minor changes in design may be substantiated by analyses based on previous tests conducted on the same basic landing gear system that has similar energy absorption characteristics.


§§ 25.725–25.727 [Reserved]

§ 25.729 Retracting mechanism.

(a) General. For airplanes with retractable landing gear, the following apply:

(1) The landing gear retracting mechanism, wheel well doors, and supporting structure, must be designed for—

(i) The loads occurring in the flight conditions when the gear is in the retracted position.

(ii) The combination of friction loads, inertia loads, brake torque loads, air loads, and gyroscopic loads resulting from the wheels rotating at a peripheral speed equal to 1.3 \( V_e \) (with the flaps in takeoff position at design takeoff weight), occurring during retraction and extension at any airspeed up to 1.6 \( V_e \) (with the flaps in the approach position at design landing weight), and

(iii) Any load factor up to those specified in §25.345(a) for the flaps extended condition.

(2) Unless there are other means to decelerate the airplane in flight at this speed, the landing gear, the retracting mechanism, and the airplane structure (including wheel well doors) must be designed to withstand the flight loads occurring with the landing gear in the extended position at any speed up to 0.67 \( V_c \).

(3) Landing gear doors, their operating mechanism, and their supporting structures must be designed for the yawing maneuvers prescribed for the airplane in addition to the conditions of airspeed and load factor prescribed in paragraphs (a)(1) and (2) of this section.

(b) Landing gear lock. There must be positive means to keep the landing gear extended, in flight and on the ground.

(c) Emergency operation. There must be an emergency means for extending the landing gear in the event of—

(1) Any reasonably probable failure in the normal retraction system; or

(2) The failure of any single source of hydraulic, electric, or equivalent energy supply.

(d) Operation test. The proper functioning of the retracting mechanism must be shown by operation tests.

(e) Position indicator and warning device. If a retractable landing gear is used, there must be a landing gear position indicator (as well as necessary switches to actuate the indicator) or other means to inform the pilot that the gear is secured in the extended (or retracted) position. This means must be designed as follows:

(1) If switches are used, they must be located and coupled to the landing gear mechanical systems in a manner that prevents an erroneous indication of “down and locked” if the landing gear is not in a fully extended position, or of “up and locked” if the landing gear is not in the fully retracted position. The switches may be located where they are operated by the actual landing gear locking latch or device.

(2) The flightcrew must be given an aural warning that functions continuously, or is periodically repeated, if a landing is attempted when the landing gear is not locked down.

(3) The warning must be given in sufficient time to allow the landing gear to be locked down or a go-around to be made.
Federal Aviation Administration, DOT

§ 25.733

(a) When a landing gear axle is fitted with a single wheel and tire assembly, the wheel must be fitted with a suitable tire of proper fit with a speed rating approved by the Administrator that is not exceeded under critical conditions and with a load rating approved by the Administrator that is not exceeded under—

(1) The loads on the main wheel tire, corresponding to the most critical combination of airplane weight (up to maximum weight) and center of gravity position, and

(2) The loads corresponding to the ground reactions in paragraph (b) of this section, on the nose wheel tire, except as provided in paragraphs (b)(2) and (b)(3) of this section.

(b) The applicable ground reactions for nose wheel tires are as follows:

(1) The static ground reaction for the tire corresponding to the most critical combination of airplane weight (up to maximum ramp weight) and center of gravity position with a force of 1.0g acting downward at the center of gravity. This load may not exceed the load rating of the tire.

(2) The ground reaction of the tire corresponding to the most critical combination of airplane weight (up to maximum landing weight) and center of gravity position combined with forces of 1.0g downward and 0.31g forward acting at the center of gravity. The reactions in this case must be distributed to the nose and main wheels by the principles of statics with a drag reaction equal to 0.31 times the vertical load at each wheel with brakes capable of producing this ground reaction. This nose tire load may not exceed 1.5 times the load rating of the tire.

(3) The ground reaction of the tire corresponding to the most critical combination of airplane weight (up to maximum ramp weight) and center of gravity position combined with forces of 1.0g downward and 0.20g forward acting at the center of gravity. The reactions in this case must be distributed to the nose and main wheels by the principles of statics with a drag reaction equal to 0.20 times the vertical load at each wheel with brakes capable of producing this ground reaction.
§ 25.735 Brakes and braking systems.

(a) Approval. Each assembly consisting of a wheel(s) and brake(s) must be approved.

(b) Brake system capability. The brake system, associated systems and components must be designed and constructed so that:

(1) If any electrical, pneumatic, hydraulic, or mechanical connecting or transmitting element fails, or if any single source of hydraulic or other brake operating energy supply is lost, it is possible to bring the airplane to rest with a braked roll stopping distance of not more than two times that obtained in determining the landing distance as prescribed in §25.125.

(2) Fluid lost from a brake hydraulic system following a failure in, or in the vicinity of, the brakes is insufficient to cause or support a hazardous fire on the ground or in flight.

(c) Brake controls. The brake controls must be designed and constructed so that:

(1) Excessive control force is not required for their operation.

(2) If an automatic braking system is installed, means are provided to:

(i) Arm and disarm the system, and

(ii) Allow the pilot(s) to override the system by use of manual braking.

(d) Parking brake. The airplane must have a parking brake control that, when selected on, will, without further attention, prevent the airplane from rolling on a dry and level paved runway when the most adverse combination of maximum thrust on one engine and up to maximum ground idle thrust on any, or all, other engine(s) is applied. The control must be suitably located or be adequately protected to prevent inadvertent operation. There must be indication in the cockpit when the parking brake is not fully released.

(e) Antiskid system. If an antiskid system is installed:

(1) It must operate satisfactorily over the range of expected runway conditions, without external adjustment.

(2) It must, at all times, have priority over the automatic braking system, if installed.

(f) Kinetic energy capacity—(1) Design landing stop. The design landing stop is an operational landing stop at maximum landing weight. The design landing stop kinetic energy absorption requirement of each wheel, brake, and tire assembly must be determined. It must be substantiated by dynamometer testing that the wheel, brake and tire assembly is capable of absorbing not less than this level of kinetic energy throughout the defined wear range of the brake. The energy absorption rate derived from the airplane manufacturer’s braking requirements must be achieved. The mean deceleration must not be less than 10 fps².

§ 25.735 Brakes and braking systems.

(a) Approval. Each assembly consisting of a wheel(s) and brake(s) must be approved.

(b) Brake system capability. The brake system, associated systems and components must be designed and constructed so that:

(1) The loads on each main wheel tire, corresponding to the most critical combination of airplane weight (up to maximum weight) and center of gravity position, when multiplied by a factor of 1.07; and

(2) Loads specified in paragraphs (a)(2), (b)(1), (b)(2), and (b)(3) of this section on each nose wheel tire.

(d) Each tire installed on a retractable landing gear system must, at the maximum size of the tire type expected in service, have a clearance to surrounding structure and systems that is adequate to prevent unintended contact between the tire and any part of the structure or systems.

(e) For an airplane with a maximum certificated takeoff weight of more than 75,000 pounds, tires mounted on braked wheels must be inflated with dry nitrogen or other gases shown to be inert so that the gas mixture in the tire does not contain oxygen in excess of 5 percent by volume, unless it can be shown that the tire liner material will not produce a volatile gas when heated or that means are provided to prevent tire temperatures from reaching unsafe levels.

Federal Aviation Administration, DOT

§ 25.755

(2) Maximum kinetic energy accelerate-stop. The maximum kinetic energy accelerate-stop is a rejected takeoff for the most critical combination of airplane takeoff weight and speed. The accelerate-stop brake kinetic energy absorption requirement of each wheel, brake, and tire assembly must be determined. It must be substantiated by dynamometer testing that the wheel, brake, and tire assembly is capable of absorbing not less than this level of kinetic energy throughout the defined wear range of the brake. The energy absorption rate derived from the airplane manufacturer’s braking requirements must be achieved. The mean deceleration must not be less than 6 fps².

(3) Most severe landing stop. The most severe landing stop is a stop at the most critical combination of airplane landing weight and speed. The most severe landing stop brake kinetic energy absorption requirement of each wheel, brake, and tire assembly must be determined. It must be substantiated by dynamometer testing that, at the declared fully worn limit(s) of the brake heat sink, the wheel, brake and tire assembly is capable of absorbing not less than this level of kinetic energy. The most severe landing stop need not be considered for extremely improbable failure conditions or if the maximum kinetic energy accelerate-stop energy is more severe.

(g) Brake condition after high kinetic energy dynamometer stop(s). Following the high kinetic energy stop demonstration(s) required by paragraph (f) of this section, with the parking brake promptly and fully applied for at least 3 minutes, it must be demonstrated that for at least 5 minutes from application of the parking brake, no condition occurs (or has occurred during the stop), including fire associated with the tire or wheel and brake assembly, that could prejudice the safe and complete evacuation of the airplane.

(h) Stored energy systems. An indication to the flightcrew of the usable stored energy must be provided if a stored energy system is used to show compliance with paragraph (b)(1) of this section. The available stored energy must be sufficient for:

(1) At least 6 full applications of the brakes when an antiskid system is not operating; and
(2) Bringing the airplane to a complete stop when an antiskid system is operating, under all runway surface conditions for which the airplane is certified.

(i) Brake wear indicators. Means must be provided for each brake assembly to indicate when the heat sink is worn to the permissible limit. The means must be reliable and readily visible.

(j) Overtemperature burst prevention. Means must be provided in each braked wheel to prevent a wheel failure, a tire burst, or both, that may result from elevated brake temperatures. Additionally, all wheels must meet the requirements of §25.731(d).

(k) Compatibility. Compatibility of the wheel and brake assemblies with the airplane and its systems must be substantiated.


§ 25.737 Skis.

Each ski must be approved. The maximum limit load rating of each ski must equal or exceed the maximum limit load determined under the applicable ground load requirements of this part.

FLOATS AND HULLS

§ 25.751 Main float buoyancy.

Each main float must have—

(a) A buoyancy of 80 percent in excess of that required to support the maximum weight of the seaplane or amphibian in fresh water; and

(b) Not less than five watertight compartments approximately equal in volume.

§ 25.753 Main float design.

Each main float must be approved and must meet the requirements of §25.521.

§ 25.755 Hulls.

(a) Each hull must have enough watertight compartments so that, with any two adjacent compartments flooded, the buoyancy of the hull and auxiliary floats (and wheel tires, if used)
§ 25.771  Pilot compartment.

(a) Each pilot compartment and its equipment must allow the minimum flight crew (established under §25.1523) to perform their duties without unreasonable concentration or fatigue.

(b) The primary controls listed in §25.779(a), excluding cables and control rods, must be located with respect to the propellers so that no member of the minimum flight crew (established under §25.1523), or part of the controls, lies in the region between the plane of rotation of any inboard propeller and the surface generated by a line passing through the center of the propeller hub making an angle of five degrees forward or aft of the plane of rotation of the propeller.

(c) If provision is made for a second pilot, the airplane must be controllable with equal safety from either pilot seat.

(d) The pilot compartment must be constructed so that, when flying in rain or snow, it will not leak in a manner that will distract the crew or harm the structure.

(e) Vibration and noise characteristics of cockpit equipment may not interfere with safe operation of the airplane.


§ 25.772  Pilot compartment doors.

For an airplane that has a lockable door installed between the pilot compartment and the passenger compartment:

(a) For airplanes with a maximum passenger seating configuration of more than 20 seats, the emergency exit configuration must be designed so that neither crewmembers nor passengers require use of the flightdeck door in order to reach the emergency exits provided for them; and

(b) Means must be provided to enable flight crewmembers to directly enter the passenger compartment from the pilot compartment if the cockpit door becomes jammed.

(c) There must be an emergency means to enable a flight attendant to enter the pilot compartment in the event that the flightcrew becomes incapacitated.


§ 25.773  Pilot compartment view.

(a) Nonprecipitation conditions. For nonprecipitation conditions, the following apply:

(1) Each pilot compartment must be arranged to give the pilots a sufficiently extensive, clear, and undistorted view, to enable them to safely perform any maneuvers within the operating limitations of the airplane, including taxiing, takeoff, approach, and landing.

(2) The airplane must have a means to maintain a clear portion of the windshield, during precipitation conditions, sufficient for both pilots to have a sufficiently extensive view along the flight path in normal flight attitudes of the airplane. This means must be designed to function, without continuous attention on the part of the crew, in—

(i) Heavy rain at speeds up to 1.5 V\text{SR}_1 with lift and drag devices retracted; and

(ii) The icing conditions specified in §25.1419 if certification for flight in icing conditions is requested.

(b) Precipitation conditions. For precipitation conditions, the following apply:

(1) The airplane must have a means to maintain a clear portion of the windshield, during precipitation conditions, sufficient for both pilots to have a sufficiently extensive view along the flight path in normal flight attitudes of the airplane. This means must be designed to function, without continuous attention on the part of the crew, in—

(i) A window that is openable under the conditions prescribed in paragraph (b)(1) of this section when the cabin is
§ 25.775 Windshields and windows.

(a) Internal panes must be made of nonsplintering material.

(b) Windshield panes directly in front of the pilots in the normal conduct of their duties, and the supporting structures for these panes, must withstand, without penetration, the impact of a four-pound bird when the velocity of the airplane (relative to the bird along the airplane’s flight path) is equal to the value of \( V_C \), at sea level, selected under §25.335(a).

(c) Unless it can be shown by analysis or tests that the probability of occurrence of a critical windshield fragmentation condition is of a low order, the airplane must have a means to minimize the danger to the pilots from flying windshield fragments due to bird impact. This must be shown for each transparent pane in the cockpit that—

1. Appears in the front view of the airplane;
2. Is inclined 15 degrees or more to the longitudinal axis of the airplane; and
3. Has any part of the pane located where its fragmentation will constitute a hazard to the pilots.

(d) The design of windshields and windows in pressurized airplanes must be based on factors peculiar to high altitude operation, including the effects of continuous and cyclic pressurization loadings, the inherent characteristics of the material used, and the effects of temperatures and temperature differentials. The windshield and window panels must be capable of withstanding the maximum cabin pressure differential loads combined with critical aerodynamic pressure and temperature effects after any single failure in the installation or associated systems. It may be assumed that, after a single failure that is obvious to the flight crew (established under §25.1523), the cabin pressure differential is reduced from the maximum, in accordance with appropriate operating limitations, to allow continued safe flight of the airplane with a cabin pressure altitude of not more than 15,000 feet.

(e) The windshield panels in front of the pilots must be arranged so that, assuming the loss of vision through any one panel, one or more panels remain available for use by a pilot seated at a pilot station to permit continued safe flight and landing.

§ 25.777 Cockpit controls.

(a) Each cockpit control must be located to provide convenient operation and to prevent confusion and inadvertent operation.

(b) The direction of movement of cockpit controls must meet the requirements of §25.779. Wherever practicable, the sense of motion involved in the operation of other controls must correspond to the sense of the effect of the operation upon the airplane or upon the part operated. Controls of a variable nature using a rotary motion
§ 25.779 Motion and effect of cockpit controls.

Cockpit controls must be designed so that they operate in accordance with the following movement and actuation:

(a) Aerodynamic controls:

<table>
<thead>
<tr>
<th>Controls</th>
<th>Motion and effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aileron</td>
<td>Right (clockwise) for right wing down</td>
</tr>
<tr>
<td>Elevator</td>
<td>Rearward for nose up</td>
</tr>
<tr>
<td>Rudder</td>
<td>Right pedal forward for nose right</td>
</tr>
</tbody>
</table>

(2) Secondary.

<table>
<thead>
<tr>
<th>Controls</th>
<th>Motion and effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flaps (or auxiliary lift devices).</td>
<td>Forward for flaps up; rearward for flaps down.</td>
</tr>
<tr>
<td>Trim tabs (or equivalent).</td>
<td>Rotate to produce similar rotation of the airplane about an axis parallel to the axis of the control.</td>
</tr>
</tbody>
</table>

(b) Powerplant and auxiliary controls:

(1) Powerplant.

<table>
<thead>
<tr>
<th>Controls</th>
<th>Motion and effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power or thrust</td>
<td>Forward to increase forward thrust and rearward to increase rearward thrust.</td>
</tr>
<tr>
<td>Propellers</td>
<td>Forward to increase rpm</td>
</tr>
<tr>
<td>Mixture</td>
<td>Forward or upward for rich</td>
</tr>
<tr>
<td>Carburetor air heat</td>
<td>Forward or upward for cold</td>
</tr>
<tr>
<td>Supercharger</td>
<td>For turbosuperchargers, forward, upward, or clockwise, to increase pressure.</td>
</tr>
</tbody>
</table>

(2) Auxiliary.

<table>
<thead>
<tr>
<th>Controls</th>
<th>Motion and effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Landing gear</td>
<td>Down to extend</td>
</tr>
</tbody>
</table>


§ 25.781 Cockpit control knob shape.

Cockpit control knobs must conform to the general shapes (but not necessarily the exact sizes or specific proportions) in the following figure:
§ 25.783 Fuselage doors.

(a) General. This section applies to fuselage doors, which includes all doors, hatches, openable windows, access panels, covers, etc., on the exterior of the fuselage that do not require the use of tools to open or close. This also applies to each door or hatch through a pressure bulkhead, including any bulkhead that is specifically designed to function as a secondary bulkhead under the prescribed failure conditions of part 25. These doors must meet the requirements of this section, taking into account both pressurized and unpressurized flight, and must be designed as follows:

1. Each door must have means to safeguard against opening in flight as a result of mechanical failure, or failure of any single structural element.
§ 25.783 14 CFR Ch. I (1–1–12 Edition)

(2) Each door that could be a hazard if it unlatches must be designed so that unlatching during pressurized and unpressurized flight from the fully closed, latched, and locked condition is extremely improbable. This must be shown by safety analysis.

(3) Each element of each door operating system must be designed or, where impracticable, distinctively and permanently marked, to minimize the probability of incorrect assembly and adjustment that could result in a malfunction.

(4) All sources of power that could initiate unlocking or unlatching of any door must be automatically isolated from the latching and locking systems prior to flight and it must not be possible to restore power to the door during flight.

(5) Each removable bolt, screw, nut, pin, or other removable fastener must meet the locking requirements of §25.607.

(6) Certain doors, as specified by §25.807(h), must also meet the applicable requirements of §§25.809 through 25.812 for emergency exits.

(b) Opening by persons. There must be a means to safeguard each door against opening during flight due to inadvertent action by persons. In addition, design precautions must be taken to minimize the possibility for a person to open a door intentionally during flight. If these precautions include the use of auxiliary devices, those devices and their controlling systems must be designed so that—

(1) No single failure will prevent more than one exit from being opened; and

(2) Failures that would prevent opening of the exit after landing are improbable.

(c) Pressurization prevention means. There must be a provision to prevent pressurization of the airplane to an unsafe level if any door subject to pressurization is not fully closed, latched, and locked.

(1) The provision must be designed to function after any single failure, or after any combination of failures not shown to be extremely improbable.

(2) Doors that meet the conditions described in paragraph (b) of this section are not required to have a dedicated pressurization prevention means if, from every possible position of the door, it will remain open to the extent that it prevents pressurization or safely close and latch as pressurization takes place. This must also be shown with any single failure and malfunction, except that—

(i) With failures or malfunctions in the latching mechanism, it need not latch after closing; and

(ii) With jamming as a result of mechanical failure or blocking debris, the door need not close and latch if it can be shown that the pressurization loads on the jammed door or mechanism would not result in an unsafe condition.

(d) Latching and locking. The latching and locking mechanisms must be designed as follows:

(1) There must be a provision to latch each door.

(2) The latches and their operating mechanism must be designed so that, under all airplane flight and ground loading conditions, with the door latched, there is no force or torque tending to unlatch the latches. In addition, the latching system must include a means to secure the latches in the latched position. This means must be independent of the locking system.

(3) Each door subject to pressurization, and for which the initial opening movement is not inward, must—

(i) Have an individual lock for each latch;

(ii) Have the lock located as close as practicable to the latch; and

(iii) Be designed so that, during pressurized flight, no single failure in the locking system would prevent the locks from restraining the latches necessary to secure the door.

(4) Each door for which the initial opening movement is inward, and unlatching of the door could result in a hazard, must have a locking means to prevent the latches from becoming disengaged. The locking means must ensure sufficient latching to prevent opening of the door even with a single failure of the latching mechanism.

(5) It must not be possible to position the lock in the locked position if the latch and the locking mechanism are not in the latched position.
(6) It must not be possible to unlatch the latches with the locks in the locked position. Locks must be designed to withstand the limit loads resulting from—

(i) The maximum operator effort when the latches are operated manually;
(ii) The powered latch actuators, if installed; and
(iii) The relative motion between the latch and the structural counterpart.

(7) Each door for which unlatching would not result in a hazard is not required to have a locking mechanism meeting the requirements of paragraphs (d)(3) through (d)(6) of this section.

(e) Warning, caution, and advisory indications. Doors must be provided with the following indications:

(1) There must be a positive means to indicate at each door operator’s station that all required operations to close, latch, and lock the door(s) have been completed.

(2) There must be a positive means clearly visible from each operator station for any door that could be a hazard if unlatched to indicate if the door is not fully closed, latched, and locked.

(3) There must be a visual means on the flight deck to signal the pilots if any door is not fully closed, latched, and locked. The means must be designed such that any failure or combination of failures that would result in an erroneous closed, latched, and locked indication is improbable for—

(i) Each door that is subject to pressurization and for which the initial opening movement is not inward; or
(ii) Each door that could be a hazard if unlatched.

(4) There must be an aural warning to the pilots prior to or during the initial portion of takeoff roll if any door is not fully closed, latched, and locked, and its opening would prevent a safe takeoff and return to landing.

(f) Visual inspection provision. Each door for which unlatching of the door could be a hazard must have a provision for direct visual inspection to determine, without ambiguity, if the door is fully closed, latched, and locked. The provision must be permanent and discernible under operational lighting conditions, or by means of a flashlight or equivalent light source.

(g) Certain maintenance doors, removable emergency exits, and access panels. Some doors not normally opened except for maintenance purposes or emergency evacuation and some access panels need not comply with certain paragraphs of this section as follows:

(1) Access panels that are not subject to cabin pressurization and would not be a hazard if open during flight need not comply with paragraphs (a) through (f) of this section, but must have a means to prevent inadvertent opening during flight.

(2) Inward-opening removable emergency exits that are not normally removed, except for maintenance purposes or emergency evacuation, and flight deck-openable windows need not comply with paragraphs (c) and (f) of this section.

(3) Maintenance doors that meet the conditions of paragraph (h) of this section, and for which a placard is provided limiting use to maintenance access, need not comply with paragraphs (c) and (f) of this section.

(h) Doors that are not a hazard. For the purposes of this section, a door is considered not to be a hazard in the unlatched condition during flight, provided it can be shown to meet all of the following conditions:

(1) Doors in pressurized compartments would remain in the fully closed position if not restrained by the latches when subject to a pressure greater than ½ psi. Opening by persons, either inadvertently or intentionally, need not be considered in making this determination.

(2) The door would remain inside the airplane or remain attached to the airplane if it opens either in pressurized or unpressurized portions of the flight. This determination must include the consideration of inadvertent and intentional opening by persons during either pressurized or unpressurized portions of the flight.

(3) The disengagement of the latches during flight would not allow depressurization of the cabin to an unsafe level. This safety assessment must include the physiological effects on the occupants.
§ 25.785 Seats, berths, safety belts, and harnesses.

(a) A seat (or berth for a nonambulant person) must be provided for each occupant who has reached his or her second birthday.

(b) Each seat, berth, safety belt, harness, and adjacent part of the airplane at each station designated as occupiable during takeoff and landing must be designed so that a person making proper use of these facilities will not suffer serious injury in an emergency landing as a result of the inertia forces specified in §§25.561 and 25.562.

(c) Each seat or berth must be approved.

(d) Each occupant of a seat that makes more than an 18-degree angle with the vertical plane containing the airplane centerline must be protected from head injury by a safety belt and an energy absorbing rest that will support the arms, shoulders, head, and spine, or by a safety belt and shoulder harness that will prevent the head from contacting any injurious object. Each occupant of any other seat must be protected from head injury by a safety belt and, as appropriate to the type, location, and angle of facing of each seat, by one or more of the following:

   (1) A shoulder harness that will prevent the head from contacting any injurious object.

   (2) The elimination of any injurious object within striking radius of the head.

   (3) An energy absorbing rest that will support the arms, shoulders, head, and spine.

(e) Each berth must be designed so that the forward part has a padded end board, canvas diaphragm, or equivalent means, that can withstand the static load reaction of the occupant when subjected to the forward inertia force specified in §25.561. Berths must be free from corners and protuberances likely to cause injury to a person occupying the berth during emergency conditions.

(f) Each seat or berth, and its supporting structure, and each safety belt or harness and its anchorage must be designed for an occupant weight of 170 pounds, considering the maximum load factors, inertia forces, and reactions among the occupant, seat, safety belt, and harness for each relevant flight and ground load condition (including the emergency landing conditions prescribed in §25.561). In addition—

   (1) The structural analysis and testing of the seats, berths, and their supporting structures may be determined by assuming that the critical load in the forward, sideward, downward, upward, and rearward directions (as determined from the prescribed flight, ground, and emergency landing conditions) acts separately or using selected combinations of loads if the required strength in each specified direction is substantiated. The forward load factor need not be applied to safety belts for berths.

   (2) Each pilot seat must be designed for the reactions resulting from the application of the pilot forces prescribed in §25.395.

   (3) The inertia forces specified in §25.561 must be multiplied by a factor of 1.33 (instead of the fitting factor prescribed in §25.625) in determining the strength of the attachment of each seat to the structure and each belt or harness to the seat or structure.

(g) Each seat at a flight deck station must have a restraint system consisting of a combined safety belt and shoulder harness with a single-point release that permits the flight deck occupant, when seated with the restraint system fastened, to perform all of the occupant’s necessary flight deck functions. There must be a means to secure each combined restraint system when not in use to prevent interference with the operation of the airplane and with rapid egress in an emergency.
Federal Aviation Administration, DOT § 25.789

(h) Each seat located in the passenger compartment and designated for use during takeoff and landing by a flight attendant required by the operating rules of this chapter must be:

1. Near a required floor level emergency exit, except that another location is acceptable if the emergency egress of passengers would be enhanced with that location. A flight attendant seat must be located adjacent to each Type A or B emergency exit. Other flight attendant seats must be evenly distributed among the required floor-level emergency exits to the extent feasible.

2. To the extent possible, without compromising proximity to a required floor level emergency exit, located to provide a direct view of the cabin area for which the flight attendant is responsible.

3. Positioned so that the seat will not interfere with the use of a passageway or exit when the seat is not in use.

4. Located to minimize the probability that occupants would suffer injury by being struck by items dislodged from service areas, stowage compartments, or service equipment.

5. Either forward or rearward facing with an energy absorbing rest that is designed to support the arms, shoulders, head, and spine.

6. Equipped with a restraint system consisting of a combined safety belt and shoulder harness unit with a single point release. There must be means to secure each restraint system when not in use to prevent interference with rapid egress in an emergency.

i. Each safety belt must be equipped with a metal to metal latching device.

j. If the seat backs do not provide a firm handhold, there must be a handgrip or rail along each aisle to enable persons to steady themselves while using the aisles in moderately rough air.

k. Each projecting object that would injure persons seated or moving about the airplane in normal flight must be padded.

l. Each forward observer’s seat required by the operating rules must be shown to be suitable for use in conducting the necessary enroute inspection.


§ 25.787 Stowage compartments.

(a) Each compartment for the stowage of cargo, baggage, carry-on articles, and equipment (such as life rafts), and any other stowage compartment must be designed for its placarded maximum weight of contents and for the critical load distribution at the appropriate maximum load factors corresponding to the specified flight and ground load conditions, and to the emergency landing conditions of §25.561(b), except that the forces specified in the emergency landing conditions need not be applied to compartments located below, or forward, of all occupants in the airplane. If the airplane has a passenger seating configuration, excluding pilots seats, of 10 seats or more, each stowage compartment in the passenger cabin, except for underseat and overhead compartments for passenger convenience, must be completely enclosed.

(b) There must be a means to prevent the contents in the compartments from becoming a hazard by shifting, under the loads specified in paragraph (a) of this section. For stowage compartments in the passenger and crew cabin, if the means used is a latched door, the design must take into consideration the wear and deterioration expected in service.

(c) If cargo compartment lamps are installed, each lamp must be installed so as to prevent contact between lamp bulb and cargo.


§ 25.789 Retention of items of mass in passenger and crew compartments and galleys.

(a) Means must be provided to prevent each item of mass (that is part of the airplane type design) in a passenger or crew compartment or galley from becoming a hazard by shifting under the appropriate maximum load factors corresponding to the specified flight
§ 25.791 \hspace{1cm} 14 CFR Ch. I (1–1–12 Edition)

and ground load conditions, and to the emergency landing conditions of §25.561(b).

(b) Each interphone restraint system must be designed so that when subjected to the load factors specified in §25.561(b)(3), the interphone will remain in its stowed position.


§ 25.791 Passenger information signs and placards.

(a) If smoking is to be prohibited, there must be at least one placard so stating that is legible to each person seated in the cabin. If smoking is to be allowed, and if the crew compartment is separated from the passenger compartment, there must be at least one sign notifying when smoking is prohibited. Signs which notify when smoking is prohibited must be operable by a member of the flightcrew and, when illuminated, must be legible under all probable conditions of cabin illumination to each person seated in the cabin.

(b) Signs that notify when seat belts should be fastened and that are installed to comply with the operating rules of this chapter must be operable by a member of the flightcrew and, when illuminated, must be legible under all probable conditions of cabin illumination to each person seated in the cabin.

(c) A placard must be located on or adjacent to the door of each receptacle used for the disposal of flammable waste materials to indicate that use of the receptacle for disposal of cigarettes, etc., is prohibited.

(d) Lavatories must have “No Smoking” or “No Smoking in Lavatory” placards conspicuously located on or adjacent to each side of the entry door.

(e) Symbols that clearly express the intent of the sign or placard may be used in lieu of letters.

[Amdt. 25–72, 55 FR 29780, July 20, 1990]

§ 25.793 Floor surfaces.

The floor surface of all areas which are likely to become wet in service must have slip resistant properties.

[Amdt. 25–51, 45 FR 7755, Feb. 4, 1980]

§ 25.795 Security considerations.

(a) Protection of flightcrew compartment.

(1) The bulkhead, door, and any other accessible boundary separating the flightcrew compartment from occupied areas must be designed to resist forcible intrusion by unauthorized persons and be capable of withstanding impacts of 300 joules (221.3 foot pounds).

(2) The bulkhead, door, and any other accessible boundary separating the flightcrew compartment from occupied areas must be designed to resist a constant 250 pound (1,113 Newtons) tensile load on accessible handholds, including the doorknob or handle.

(3) The bulkhead, door, and any other boundary separating the flightcrew compartment from any occupied areas must be designed to resist penetration by small arms fire and fragmentation devices to a level equivalent to level IIIa of the National Institute of Justice (NIJ) Standard 0101.04.

(b) Airplanes with a maximum certificated passenger seating capacity of more than 60 persons or a maximum certificated takeoff gross weight of over 100,000 pounds (45,359 Kilograms) must be designed to limit the effects of an explosive or incendiary device as follows:

(1) Flightdeck smoke protection. Means must be provided to limit entry of smoke, fumes, and noxious gases into the flightdeck.

(2) Passenger cabin smoke protection. Means must be provided to prevent passenger incapacitation in the cabin resulting from smoke, fumes, and noxious gases as represented by the initial combined volumetric concentrations of 0.59% carbon monoxide and 1.23% carbon dioxide.

(3) Cargo compartment fire suppression. An extinguishing agent must be capable of suppressing a fire. All cargo-compartment fire suppression systems must be designed to withstand the following effects, including support structure displacements or adjacent materials displacing against the distribution system:

(i) Impact or damage from a 0.5-inch diameter aluminum sphere traveling at 430 feet per second (131.1 meters per second);
Federal Aviation Administration, DOT § 25.795

(ii) A 15-pound per square-inch (103.4 kPa) pressure load if the projected surface area of the component is greater than 4 square feet. Any single dimension greater than 4 feet (1.22 meters) may be assumed to be 4 feet (1.22 meters) in length; and

(iii) A 6-inch (0.152 meters) displacement, except where limited by the fuselage contour, from a single point force applied anywhere along the distribution system where relative movement between the system and its attachment can occur.

(iv) Paragraphs (b)(3)(i) through (iii) of this section do not apply to components that are redundant and separated in accordance with paragraph (c)(2) of this section or are installed remotely from the cargo compartment.

(c) An airplane with a maximum certificated passenger seating capacity of more than 60 persons or a maximum certificated takeoff gross weight of over 100,000 pounds (45,359 Kilograms) must comply with the following:

(1) Least risk bomb location. An airplane must be designed with a designated location where a bomb or other explosive device could be placed to best protect flight-critical structures and systems from damage in the case of detonation.

(2) Survivability of systems. (i) Except where impracticable, redundant airplane systems necessary for continued safe flight and landing must be physically separated, at a minimum, by an amount equal to a sphere of diameter

\[ D = 2\sqrt{\frac{H_0}{\pi}} \]

(where \( H_0 \) is defined under §25.365(e)(2) of this part and \( D \) need not exceed 5.05 feet (1.54 meters)). The sphere is applied everywhere within the fuselage—limited by the forward bulkhead and the aft bulkhead of the passenger cabin and cargo compartment beyond which only one-half the sphere is applied.

(ii) Where compliance with paragraph (c)(2)(i) of this section is impracticable, other design precautions must be taken to maximize the survivability of those systems.

(iii) Life preservers or their storage locations must be designed so that tampering is evident.

(d) Exceptions. Airplanes used solely to transport cargo only need to meet the requirements of paragraphs (b)(1), (b)(3), and (c)(2) of this section.


(1) The Director of the Federal Register approved the incorporation by reference of this document under 5 U.S.C. 552(a) and 1 CFR part 51.

(2) You may review copies of NIJ Standard 0101.04 at the:

(i) FAA Transport Airplane Directorate, 1601 Lind Avenue, SW., Renton, Washington 98055;

(ii) National Institute of Justice (NIJ), http://www.ojp.usdoj.gov/nij, telephone (202) 307–2942; or

(iii) National Archives and Records Administration (NARA). For information on the availability of this material at NARA go to http://www.archives.gov/federal_register/code_of_federal_regulations/ibr_locations.html or call (202) 741–6030.

(3) You may obtain copies of NIJ Standard 0101.04 from the National Criminal Justice Reference Service, P.O. Box 6000, Rockville, MD 20849–6000, telephone (800) 851–3420.

§ 25.801 Ditching.

(a) If certification with ditching provisions is requested, the airplane must meet the requirements of this section and §§ 25.807(e), 25.1411, and 25.1415(a).

(b) Each practicable design measure, compatible with the general characteristics of the airplane, must be taken to minimize the probability that in an emergency landing on water, the behavior of the airplane would cause immediate injury to the occupants or would make it impossible for them to escape.

(c) The probable behavior of the airplane in a water landing must be investigated by model tests or by comparison with airplanes of similar configuration for which the ditching characteristics are known. Scoops, flaps, projections, and any other factor likely to affect the hydrodynamic characteristics of the airplane, must be considered.

(d) It must be shown that, under reasonably probable water conditions, the flotation time and trim of the airplane will allow the occupants to leave the airplane and enter the life rafts required by § 25.1415. If compliance with this requirement is shown by buoyancy and trim computations, appropriate allowances must be made for probable structural damage and leakage. If the airplane has fuel tanks (with fuel jettisoning provisions) that can reasonably be expected to withstand a ditching without leakage, the jettisonable volume of fuel may be considered as buoyancy volume.

(e) Unless the effects of the collapse of external doors and windows are accounted for in the investigation of the probable behavior of the airplane in a water landing (as prescribed in paragraphs (c) and (d) of this section), the external doors and windows must be designed to withstand the probable maximum local pressures.


§ 25.803 Emergency evacuation.

(a) Each crew and passenger area must have emergency means to allow rapid evacuation in crash landings, with the landing gear extended as well as with the landing gear retracted, considering the possibility of the airplane being on fire.

(b) [Reserved]

(c) For airplanes having a seating capacity of more than 44 passengers, it must be shown that the maximum seating capacity, including the number of crewmembers required by the operating rules for which certification is requested, can be evacuated from the airplane to the ground under simulated emergency conditions within 90 seconds. Compliance with this requirement must be shown by actual demonstration using the test criteria outlined in appendix J of this part unless the Administrator finds that a combination of analysis and testing will provide data equivalent to that which would be obtained by actual demonstration.

(d)–(e) [Reserved]

[Doc. No. 24344, 55 FR 29781, July 20, 1990]

§ 25.807 Emergency exits.

(a) Type. For the purpose of this part, the types of exits are defined as follows:

(1) Type I. This type is a floor-level exit with a rectangular opening of not less than 24 inches wide by 48 inches high, with corner radii not greater than eight inches.

(2) Type II. This type is a rectangular opening of not less than 20 inches wide by 44 inches high, with corner radii not greater than seven inches. Type II exits must be floor-level exits unless located over the wing, in which case they must not have a step-up inside the airplane of more than 10 inches nor a step-down outside the airplane of more than 17 inches.

(3) Type III. This type is a rectangular opening of not less than 20 inches wide by 36 inches high, with corner radii not greater than seven inches, and with a step-up inside the airplane over the wing, in which case they must not have a step-up inside the airplane of more than 10 inches nor a step-down outside the airplane of more than 17 inches.

(4) Type IV. This type is a rectangular opening of not less than 19 inches wide by 26 inches high, with corner radii not greater than 6.3 inches, located over the wing, with a step-up inside the airplane of not more than 29 inches.
Federal Aviation Administration, DOT

§ 25.807

inches and a step-down outside the airplane of not more than 36 inches.

(5) Ventral. This type is an exit from the passenger compartment through the pressure shell and the bottom fuselage skin. The dimensions and physical configuration of this type of exit must allow at least the same rate of egress as a Type I exit with the airplane in the normal ground attitude, with landing gear extended.

(6) Tailcone. This type is an aft exit from the passenger compartment through the pressure shell and through an openable cone of the fuselage aft of the pressure shell. The means of opening the tailcone must be simple and obvious and must employ a single operation.

(7) Type A. This type is a floor-level exit with a rectangular opening of not less than 42 inches wide by 72 inches high, with corner radii not greater than seven inches.

(8) Type B. This type is a floor-level exit with a rectangular opening of not less than 32 inches wide by 72 inches high, with corner radii not greater than six inches.

(9) Type C. This type is a floor-level exit with a rectangular opening of not less than 30 inches wide by 48 inches high, with corner radii not greater than 10 inches.

(b) Step down distance. Step down distance, as used in this section, means the actual distance between the bottom of the required opening and a usable foot hold, extending out from the fuselage, that is large enough to be effective without searching by sight or feel.

(c) Over-sized exits. Openings larger than those specified in this section, whether or not of rectangular shape, may be used if the specified rectangular opening can be inscribed within the opening and the base of the inscribed rectangular opening meets the specified step-up and step-down heights.

(d) Asymmetry. Exits of an exit pair need not be diametrically opposite each other nor of the same size; however, the number of passenger seats permitted under paragraph (g) of this section is based on the smaller of the two exits.

(e) Uniformity. Exits must be distributed as uniformly as practical, taking into account passenger seat distribution.

(f) Location. (1) Each required passenger emergency exit must be accessible to the passengers and located where it will afford the most effective means of passenger evacuation.

(2) If only one floor-level exit per side is prescribed, and the airplane does not have a tailcone or ventral emergency exit, the floor-level exits must be in the rearward part of the passenger compartment unless another location affords a more effective means of passenger evacuation.

(3) If more than one floor-level exit per side is prescribed, and the airplane does not have a combination cargo and passenger configuration, at least one floor-level exit must be located in each side near each end of the cabin.

(4) For an airplane that is required to have more than one passenger emergency exit for each side of the fuselage, no passenger emergency exit shall be more than 60 feet from any adjacent passenger emergency exit on the same side of the same deck of the fuselage, as measured parallel to the airplane’s longitudinal axis between the nearest exit edges.

(g) Type and number required. The maximum number of passenger seats permitted depends on the type and number of exits installed in each side of the fuselage. Except as further restricted in paragraphs (g)(1) through (g)(9) of this section, the maximum number of passenger seats permitted for each exit of a specific type installed in each side of the fuselage is as follows:

<table>
<thead>
<tr>
<th>Type</th>
<th>Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type A</td>
<td>110</td>
</tr>
<tr>
<td>Type B</td>
<td>75</td>
</tr>
<tr>
<td>Type C</td>
<td>55</td>
</tr>
<tr>
<td>Type I</td>
<td>45</td>
</tr>
<tr>
<td>Type II</td>
<td>40</td>
</tr>
<tr>
<td>Type III</td>
<td>35</td>
</tr>
<tr>
<td>Type IV</td>
<td>9</td>
</tr>
</tbody>
</table>

(1) For a passenger seating configuration of 1 to 9 seats, there must be at least one Type IV or larger overwing exit in each side of the fuselage or, if overwing exits are not provided, at least one exit in each side that meets the minimum dimensions of a Type III exit.
(2) For a passenger seating configuration of more than 9 seats, each exit must be a Type III or larger exit.

(3) For a passenger seating configuration of 10 to 19 seats, there must be at least one Type III or larger exit in each side of the fuselage.

(4) For a passenger seating configuration of 20 to 40 seats, there must be at least two exits, one of which must be a Type II or larger exit, in each side of the fuselage.

(5) For a passenger seating configuration of 41 to 110 seats, there must be at least two exits, one of which must be a Type I or larger exit, in each side of the fuselage.

(6) For a passenger seating configuration of more than 110 seats, the emergency exits in each side of the fuselage must include at least two Type I or larger exits.

(7) The combined maximum number of passenger seats permitted for all Type III exits is 70, and the combined maximum number of passenger seats permitted for two Type III exits in each side of the fuselage that are separated by fewer than three passenger seat rows is 65.

(8) If a Type A, Type B, or Type C exit is installed, there must be at least two Type C or larger exits in each side of the fuselage.

(9) If a passenger ventral or tail cone exit is installed and that exit provides at least the same rate of egress as a Type III exit with the airplane in the most adverse exit opening condition that would result from the collapse of one or more legs of the landing gear, an increase in the passenger seating configuration is permitted as follows:

(i) For a ventral exit, 12 additional passenger seats.

(ii) For a tailcone exit incorporating a floor level opening of not less than 20 inches wide by 60 inches high, with corner radii not greater than seven inches, in the pressure shell and incorporating an approved assist means in accordance with §25.810(a), 25 additional passenger seats.

(iii) For a tailcone exit incorporating an opening in the pressure shell which is at least equivalent to a Type III emergency exit with respect to dimensions, step-up and step-down distance, and with the top of the opening not less than 56 inches from the passenger compartment floor, 15 additional passenger seats.

(h) Other exits. The following exits also must meet the applicable emergency exit requirements of §§25.809 through 25.812, and must be readily accessible:

(1) Each emergency exit in the passenger compartment in excess of the minimum number of required emergency exits.

(2) Any other floor-level door or exit that is accessible from the passenger compartment and is as large or larger than a Type II exit, but less than 46 inches wide.

(3) Any other ventral or tail cone passenger exit.

(i) Ditching emergency exits for passengers. Whether or not ditching certification is requested, ditching emergency exits must be provided in accordance with the following requirements, unless the emergency exits required by paragraph (g) of this section already meet them:

(1) For airplanes that have a passenger seating configuration of nine or fewer seats, excluding pilot seats, one exit above the waterline in each side of the airplane, meeting at least the dimensions of a Type IV exit.

(2) For airplanes that have a passenger seating configuration of 10 of more seats, excluding pilot seats, one exit above the waterline in a side of the airplane, meeting at least the dimensions of a Type III exit for each unit (or part of a unit) of 35 passenger seats, but no less than two such exits in the passenger cabin, with one on each side of the airplane. The passenger seat/exit ratio may be increased through the use of larger exits, or other means, provided it is shown that the evacuation capability during ditching has been improved accordingly.

(3) If it is impractical to locate side exits above the waterline, the side exits must be replaced by an equal number of readily accessible overhead hatches of not less than the dimensions of a Type III exit, except that for airplanes with a passenger configuration of 35 or fewer seats, excluding pilot seats, the two required Type III side exits need be replaced by only one overhead hatch.
Flightcrew emergency exits. For airplanes in which the proximity of passenger emergency exits to the flightcrew area does not offer a convenient and readily accessible means of evacuation of the flightcrew, and for all airplanes having a passenger seating capacity greater than 20, flightcrew exits shall be located in the flightcrew area. Such exits shall be of sufficient size and so located as to permit rapid evacuation by the crew. One exit shall be provided on each side of the airplane; or, alternatively, a top hatch shall be provided. Each exit must encompass an unobstructed rectangular opening of at least 19 by 20 inches unless satisfactory exit utility can be demonstrated by a typical crewmember.

Emergency exit arrangement.

Each emergency exit, including each flightcrew emergency exit, must be a moveable door or hatch in the external walls of the fuselage, allowing an unobstructed opening to the outside. In addition, each emergency exit must have means to permit viewing of the conditions outside the exit when the exit is closed. The viewing means may be on or adjacent to the exit provided no obstructions exist between the exit and the viewing means. Means must also be provided to permit viewing of the likely areas of evacuee ground contact. The likely areas of evacuee ground contact must be viewable under all lighting conditions with the landing gear extended as well as in all conditions of landing gear collapse.

Each emergency exit must be openable from the inside and the outside except that sliding window emergency exits in the flight crew area need not be openable from the outside if other approved exits are convenient and readily accessible to the flight crew area. Each emergency exit must be capable of being opened, when there is no fuselage deformation—

1. With the airplane in the normal ground attitude and in each of the attitudes corresponding to collapse of one or more legs of the landing gear; and

2. Within 10 seconds measured from the time when the opening means is actuated to the time when the exit is fully opened.

3. Even though persons may be crowded against the door on the inside of the airplane.

The means of opening emergency exits must be simple and obvious; may not require exceptional effort; and must be arranged and marked so that it can be readily located and operated, even in darkness. Internal exit-opening means involving sequence operations (such as operation of two handles or latches, or the release of safety catches) may be used for flightcrew emergency exits if it can be reasonably established that these means are simple and obvious to crewmembers trained in their use.

If a single power-boost or single power-operated system is the primary system for operating more than one exit in an emergency, each exit must be capable of meeting the requirements of paragraph (b) of this section in the event of failure of the primary system. Manual operation of the exit (after failure of the primary system) is acceptable.

Each emergency exit must be shown by tests, or by a combination of analysis and tests, to meet the requirements of paragraphs (b) and (c) of this section.

Each door must be located where persons using them will not be endangered by the propellers when appropriate operating procedures are used.

There must be provisions to minimize the probability of jamming of the emergency exits resulting from fuselage deformation in a minor crash landing.

When required by the operating rules for any large passenger-carrying turbojet-powered airplane, each ventral exit and tailcone exit must be—

1. Designed and constructed so that it cannot be opened during flight; and

2. Marked with a placard readable from a distance of 30 inches and installed at a conspicuous location near the means of opening the exit, stating that the exit has been designed and
§ 25.810 Emergency egress assist means and escape routes.

(a) Each non over-wing Type A, Type B or Type C exit, and any other non over-wing landplane emergency exit more than 6 feet from the ground with the airplane on the ground and the landing gear extended, must have an approved means to assist the occupants in descending to the ground.

(1) The assisting means for each passenger emergency exit must be a self-supporting slide or equivalent; and, in the case of Type A or Type B exits, it must be capable of carrying simultaneously two parallel lines of evacuees. In addition, the assisting means must be designed to meet the following requirements—

(i) It must be automatically deployed and deployment must begin during the interval between the time the exit opening means is actuated from inside the airplane and the time the exit is fully opened. However, each passenger emergency exit which is also a passenger entrance door or a service door must be provided with means to prevent deployment of the assisting means when it is opened from either the inside or the outside under non-emergency conditions for normal use.

(ii) Except for assisting means installed at Type C exits, it must be automatically erected within 6 seconds after deployment is begun. Assisting means installed at Type C exits must be automatically erected within 10 seconds from the time the opening means of the exit is actuated.

(iii) It must be of such length after full deployment that the lower end is self-supporting on the ground and provides safe evacuation of occupants to the ground after collapse of one or more legs of the landing gear.

(iv) It must have the capability, in 25-knot winds directed from the most critical angle, to deploy and, with the assistance of only one person, to remain usable after full deployment to evacuate occupants safely to the ground.

(b) Assist means from the cabin to the wing are required for each type A or Type B exit located above the wing and having a stepdown unless the exit without an assist-means can be shown to have a rate of passenger egress at least equal to that of the same type of non over-wing exit. If an assist means is required, it must be automatically deployed and automatically erected concurrent with the opening of the
exit. In the case of assist means installed at Type C exits, it must be self-supporting within 10 seconds from the time the opening means of the exit is actuated. For all other exit types, it must be self-supporting 6 seconds after deployment is begun.

(c) An escape route must be established from each overwing emergency exit, and (except for flap surfaces suitable as slides) covered with a slip resistant surface. Except where a means for channeling the flow of evacuees is provided—

(1) The escape route from each Type A or Type B passenger emergency exit, or any common escape route from two Type III passenger emergency exits, must be at least 42 inches wide; that from any other passenger emergency exit must be at least 24 inches wide; and

(2) The escape route surface must have a reflectance of at least 80 percent, and must be defined by markings with a surface-to-marking contrast ratio of at least 5:1.

(d) Means must be provided to assist evacuees to reach the ground for all Type C exits located over the wing and, if the place on the airplane structure at which the escape route required in paragraph (c) of this section terminates is more than 6 feet from the ground with the airplane on the ground and the landing gear extended, for all other exit types.

(1) If the escape route is over the flap, the height of the terminal edge must be measured with the flap in the takeoff or landing position, whichever is higher from the ground.

(2) The assisting means must be usable and self-supporting with one or more landing gear legs collapsed and under a 25-knot wind directed from the most critical angle.

(3) The assisting means provided for each escape route leading from a Type A or B emergency exit must be capable of carrying simultaneously two parallel lines of evacuees; and, the assisting means leading from any other exit type must be capable of carrying as many parallel lines of evacuees as there are required escape routes.

(4) The assisting means provided for each escape route leading from a Type C exit must be automatically erected within 10 seconds from the time the opening means of the exit is actuated, and that provided for the escape route leading from any other exit type must be automatically erected within 10 seconds after actuation of the erection system.

(e) If an integral stair is installed in a passenger entry door that is qualified as a passenger emergency exit, the stair must be designed so that, under the following conditions, the effectiveness of passenger emergency egress will not be impaired:

(1) The door, integral stair, and operating mechanism have been subjected to the inertia forces specified in §25.561(b)(3), acting separately relative to the surrounding structure.

(2) The airplane is in the normal ground attitude and in each of the attitudes corresponding to collapse of one or more legs of the landing gear.


§ 25.811 Emergency exit marking.

(a) Each passenger emergency exit, its means of access, and its means of opening must be conspicuously marked.

(b) The identity and location of each passenger emergency exit must be recognizable from a distance equal to the width of the cabin.

(c) Means must be provided to assist the occupants in locating the exits in conditions of dense smoke.

(d) The location of each passenger emergency exit must be indicated by a sign visible to occupants approaching along the main passenger aisle (or aisles). There must be—

(1) A passenger emergency exit locator sign above the aisle (or aisles) near each passenger emergency exit, or at another overhead location if it is more practical because of low headroom, except that one sign may serve more than one exit if each exit can be seen readily from the sign;

(2) A passenger emergency exit marking sign next to each passenger emergency exit, except that one sign may serve two such exits if they both can be seen readily from the sign; and
§ 25.812 Emergency lighting.

(a) An emergency lighting system, independent of the main lighting system, must be installed. However, the sources of general cabin illumination may be common to both the emergency and the main lighting systems if the power supply to the emergency lighting system is independent of the power supply to the main lighting system. The emergency lighting system must include:

(1) Illuminated emergency exit marking and locating signs, sources of general cabin illumination, interior lighting in emergency exit areas, and floor proximity escape path marking.

(2) Exterior emergency lighting.

(b) Emergency exit signs—

(1) For airplanes that have a passenger seating configuration, excluding pilot seats, of 10 seats or more must meet the following requirements:

(i) Each passenger emergency exit locator sign required by §25.811(d)(1) and
each passenger emergency exit marking sign required by §25.811(d)(2) must have red letters at least 1 1/2 inches high on an illuminated white background, and must have an area of at least 21 square inches excluding the letters. The lighted background-to-letter contrast must be at least 10:1. The letter height to stroke-width ratio may not be more than 7:1 nor less than 6:1. These signs must be internally electrically illuminated with a background brightness of at least 25 foot-lamberts and a high-to-low background contrast no greater than 3:1.

(ii) Each passenger emergency exit sign required by §25.811(d)(3) must have red letters at least 1 1/2 inches high on a white background having an area of at least 21 square inches excluding the letters. These signs must be internally electrically illuminated or self-illuminated by other than electrical means and must have an initial brightness of at least 400 microlamberts. The colors may be reversed in the case of a sign that is self-illuminated by other than electrical means.

(2) For airplanes that have a passenger seating configuration, excluding pilot seats, of nine seats or less, that are required by §25.811(d)(1), (2), and (3) must have red letters at least 1 inch high on a white background at least 2 inches high. These signs may be internally electrically illuminated, or self-illuminated by other than electrical means, with an initial brightness of at least 160 microlamberts. The colors may be reversed in the case of a sign that is self-illuminated by other than electrical means.

(c) General illumination in the passenger cabin must be provided so that when measured along the centerline of main passenger aisle(s), and cross aisle(s) between main aisles, at seat arm-rest height and at 40-inch intervals, the average illumination is not less than 0.05 foot-candle and the illumination at each 40-inch interval is not less than 0.01 foot-candle. A main passenger aisle(s) is considered to extend along the fuselage from the most forward passenger emergency exit or cabin occupant seat, whichever is farther forward, to the most rearward passenger emergency exit or cabin occupant seat, whichever is farther aft.

(d) The floor of the passageway leading to each floor-level passenger emergency exit, between the main aisles and the exit openings, must be provided with illumination that is not less than 0.02 foot-candle measured along a line that is within 6 inches of and parallel to the floor and is centered on the passenger evacuation path.

(e) Floor proximity emergency escape path marking must provide emergency evacuation guidance for passengers when all sources of illumination more than 4 feet above the cabin aisle floor are totally obscured. In the dark of the night, the floor proximity emergency escape path marking must enable each passenger to—

1. After leaving the passenger seat, visually identify the emergency escape path along the cabin aisle floor to the first exits or pair of exits forward and aft of the seat; and

2. Readily identify each exit from the emergency escape path by reference only to markings and visual features not more than 4 feet above the cabin floor.

(f) Except for subsystems provided in accordance with paragraph (h) of this section that serve no more than one assist means, are independent of the airplane’s main emergency lighting system, and are automatically activated when the assist means is erected, the emergency lighting system must be designed as follows.

1. The lights must be operable manually from the flight crew station and from a point in the passenger compartment that is readily accessible to a normal flight attendant seat.

2. There must be a flight crew warning light which illuminates when power is on in the airplane and the emergency lighting control device is not armed.

3. The cockpit control device must have an “on,” “off,” and “armed” position so that when armed in the cockpit or turned on at either the cockpit or flight attendant station the lights will either light or remain lighted upon interruption (except an interruption caused by a transverse vertical separation of the fuselage during crash landing) of the airplane’s normal electric power. There must be a means to safeguard against inadvertent operation of
§ 25.812 14 CFR Ch. I (1–1–12 Edition)

the control device from the "armed" or "on" positions.

(g) Exterior emergency lighting must be provided as follows:

(1) At each overwing emergency exit the illumination must be—

(i) Not less than 0.03 foot-candle (measured normal to the direction of the incident light) on a 2-square-foot area where an evacuee is likely to make his first step outside the cabin;

(ii) Not less than 0.05 foot-candle (measured normal to the direction of the incident light) for a minimum width of 42 inches for a Type A overwing emergency exit and two feet for all other overwing emergency exits along the 30 percent of the slip-resistant portion of the escape route required in §25.810(c) that is farthest from the exit; and

(iii) Not less than 0.03 foot-candle on the ground surface with the landing gear extended (measured normal to the direction of the incident light) where an evacuee using the established escape route would normally make first contact with the ground.

(2) At each non-overwing emergency exit not required by §25.810(a) to have descent assist means the illumination must be not less than 0.03 foot-candle (measured normal to the direction of the incident light) on the ground surface with the landing gear extended where an evacuee is likely to make first contact with the ground outside the cabin.

(h) The means required in §§25.810(a)(1) and (d) to assist the occupants in descending to the ground must be illuminated so that the erected assist means is visible from the airplane.

(1) If the assist means is illuminated by exterior emergency lighting, it must provide illumination of not less than 0.03 foot-candle (measured normal to the direction of the incident light) at the ground end of the erected assist means where an evacuee using the established escape route would normally make first contact with the ground, with the airplane in each of the attitudes corresponding to the collapse of one or more legs of the landing gear.

(i) May not be adversely affected by stowage; and

(ii) Must provide illumination of not less than 0.03 foot-candle (measured normal to the direction of incident light) at the ground and of the erected assist means where an evacuee would normally make first contact with the ground, with the airplane in each of the attitudes corresponding to the collapse of one or more legs of the landing gear.

(i) The energy supply to each emergency lighting unit must provide the required level of illumination for at least 10 minutes at the critical ambient conditions after emergency landing.

(j) If storage batteries are used as the energy supply for the emergency lighting system, they may be recharged from the airplane's main electric power system: Provided, That, the charging circuit is designed to preclude inadvertent battery discharge into charging circuit faults.

(k) Components of the emergency lighting system, including batteries, wiring relays, lamps, and switches must be capable of normal operation after having been subjected to the inertia forces listed in §25.561(b).

(l) The emergency lighting system must be designed so that after any single transverse vertical separation of the fuselage during crash landing—

(1) Not more than 25 percent of all electrically illuminated emergency lights required by this section are rendered inoperative, in addition to the lights that are directly damaged by the separation;

(2) Each electrically illuminated exit sign required under §25.811(d)(2) remains operative exclusive of those that are directly damaged by the separation; and

(3) At least one required exterior emergency light for each side of the airplane remains operative exclusive of
§ 25.813 Emergency exit access.

Each required emergency exit must be accessible to the passengers and located where it will afford an effective means of evacuation. Emergency exit distribution must be as uniform as practical, taking passenger distribution into account; however, the size and location of exits on both sides of the cabin need not be symmetrical. If only one floor level exit per side is prescribed, and the airplane does not have a tailcone or ventral emergency exit, the floor level exit must be in the rearward part of the passenger compartment, unless another location affords a more effective means of passenger evacuation. Where more than one floor level exit per side is prescribed, at least one floor level exit per side must be located near each end of the cabin, except that this provision does not apply to combination cargo/passenger configurations. In addition—

(a) There must be a passageway leading from the nearest main aisle to each Type A, Type B, Type C, Type I, or Type II emergency exit and between individual passenger areas. Each passageway leading to a Type A or Type B exit must be unobstructed and at least 36 inches wide. Passageways between individual passenger areas and those leading to Type I, Type II, or Type C emergency exits must be unobstructed and at least 20 inches wide. Unless there are two or more main aisles, each Type A or B exit must be located so that there is passenger flow along the main aisle to that exit from both the forward and aft directions. If two or more main aisles are provided, there must be unobstructed cross-aisles at least 20 inches wide between main aisles. There must be—

(1) A cross-aisle which leads directly to each passageway between the nearest main aisle and a Type A or B exit; and

(2) A cross-aisle which leads to the immediate vicinity of each passageway between the nearest main aisle and a Type I, Type II, or Type III exit; except that when two Type III exits are located within three passenger rows of each other, a single cross-aisle may be used if it leads to the vicinity between the passageways from the nearest main aisle to each exit.

(b) Adequate space to allow crewmember(s) to assist in the evacuation of passengers must be provided as follows:

(1) Each assist space must be a rectangle on the floor, of sufficient size to enable a crewmember, standing erect, to effectively assist evacuees. The assist space must not reduce the unobstructed width of the passageway below that required for the exit.

(2) For each Type A or B exit, assist space must be provided at each side of the exit regardless of whether an assist means is required by §25.810(a).

(3) For each Type C, I or II exit installed in an airplane with seating for more than 80 passengers, an assist space must be provided at one side of the passageway regardless of whether an assist means is required by §25.810(a).

(4) For each Type C, I or II exit, an assist space must be provided at one side of the passageway if an assist means is required by §25.810(a).

(5) For any tailcone exit that qualifies for 25 additional passenger seats under the provisions of §25.807(g)(9)(i), an assist space must be provided, if an assist means is required by §25.810(a).

(6) There must be a handle, or handles, at each assist space, located to enable the crewmember to steady himself or herself:

(i) While manually activating the assist means (where applicable) and,

(ii) While assisting passengers during an evacuation.

(c) The following must be provided for each Type III or Type IV exit—

(1) There must be access from the nearest aisle to each exit. In addition, for each Type III exit in an airplane that has a passenger seating configuration of 60 or more—
§ 25.815 Width of aisle.

The passenger aisle width at any point between seats must equal or exceed the values in the following table:

<table>
<thead>
<tr>
<th>Passenger seating capacity</th>
<th>Minimum passenger aisle width (inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Less than 25 in. from floor</td>
</tr>
<tr>
<td>10 or less</td>
<td>12</td>
</tr>
</tbody>
</table>

Federal Aviation Administration, DOT

§ 25.820

Lavatory doors.

All lavatory doors must be designed to preclude anyone from becoming trapped inside the lavatory. If a locking mechanism is installed, it must be capable of being unlocked from the outside without the aid of special tools.

§ 25.831 Ventilation and Heating

§ 25.831 Ventilation.

(a) Under normal operating conditions and in the event of any probable failure conditions of any system which would adversely affect the ventilating air, the ventilation system must be designed to provide a sufficient amount of uncontaminated air to enable the crewmembers to perform their duties without undue discomfort or fatigue and to provide reasonable passenger comfort. For normal operating conditions, the ventilation system must be designed to provide each occupant with an airflow containing at least 0.55 pounds of fresh air per minute.

(b) Crew and passenger compartment air must be free from harmful or hazardous concentrations of gases or vapors. In meeting this requirement, the following apply:

(1) Carbon monoxide concentrations in excess of 1 part in 20,000 parts of air are considered hazardous. For test purposes, any acceptable carbon monoxide detection method may be used.

(2) Carbon dioxide concentration during flight must be shown not to exceed 0.5 percent by volume (sea level equivalent) in compartments normally occupied by passengers or crewmembers.

(c) There must be provisions made to ensure that the conditions prescribed in paragraph (b) of this section are met after reasonably probable failures or malfunctioning of the ventilating, heating, pressurization, or other systems and equipment.

(d) If accumulation of hazardous quantities of smoke in the cockpit area is reasonably probable, smoke evacuation must be readily accomplished, starting with full pressurization and without depressurizing beyond safe limits.

(e) Except as provided in paragraph (f) of this section, means must be provided to enable the occupants of the following compartments and areas to control the temperature and quantity of ventilating air supplied to their compartment or area independently of the temperature and quantity of air supplied to other compartments and areas:

(1) The flight crew compartment.

(2) Crewmember compartments and areas other than the flight crew compartment unless the crewmember compartment or area is ventilated by air interchange with other compartments or areas under all operating conditions.

(f) Means to enable the flight crew to control the temperature and quantity of ventilating air supplied to the flight crew compartment independently of the temperature and quantity of ventilating air supplied to other compartments are not required if all of the following conditions are met:

(1) The total volume of the flight crew and passenger compartments is 800 cubic feet or less.

(2) The air inlets and passages for air to flow between flight crew and passenger compartments are arranged to provide compartment temperatures within 5 degrees F. of each other and adequate ventilation to occupants in both compartments.

(3) The temperature and ventilation controls are accessible to the flight crew.

(g) The exposure time at any given temperature must not exceed the values shown in the following graph after any improbable failure condition.
§ 25.832 Cabin ozone concentration.

(a) The airplane cabin ozone concentration during flight must be shown not to exceed—

(1) 0.25 parts per million by volume, sea level equivalent, at any time above flight level 320; and

(2) 0.1 parts per million by volume, sea level equivalent, time-weighted average during any 3-hour interval above flight level 270.

(b) For the purpose of this section, "sea level equivalent" refers to conditions of 25 °C and 760 millimeters of mercury pressure.

(c) Compliance with this section must be shown by analysis or tests based on airplane operational procedures and performance limitations, that demonstrate that either—

(1) The airplane cannot be operated at an altitude which would result in cabin ozone concentrations exceeding the limits prescribed by paragraph (a) of this section; or

(2) The airplane ventilation system, including any ozone control equipment, will maintain cabin ozone concentrations at or below the limits prescribed by paragraph (a) of this section.


§ 25.833 Combustion heating systems.

Combustion heaters must be approved.

[Amdt. 25–72, 55 FR 29763, July 20, 1990]

PRESSURIZATION

§ 25.841 Pressurized cabins.

(a) Pressurized cabins and compartments to be occupied must be equipped to provide a cabin pressure altitude of not more than 8,000 feet at the maximum operating altitude of the airplane under normal operating conditions.

(1) If certification for operation above 25,000 feet is requested, the airplane must be designed so that occupants will not be exposed to cabin pressure altitudes in excess of 15,000 feet after any probable failure condition in the pressurization system.

(2) The airplane must be designed so that occupants will not be exposed to a cabin pressure altitude that exceeds the following after decompression from any failure condition not shown to be extremely improbable:

(i) Twenty-five thousand (25,000) feet for more than 2 minutes; or

(ii) Forty thousand (40,000) feet for any duration.
§ 25.843

(3) Fuselage structure, engine and system failures are to be considered in evaluating the cabin decompression.

(b) Pressurized cabins must have at least the following valves, controls, and indicators for controlling cabin pressure:

(1) Two pressure relief valves to automatically limit the positive pressure differential to a predetermined value at the maximum rate of flow delivered by the pressure source. The combined capacity of the relief valves must be large enough so that the failure of any one valve would not cause an appreciable rise in the pressure differential. The pressure differential is positive when the internal pressure is greater than the external.

(2) Two reverse pressure differential relief valves (or their equivalents) to automatically prevent a negative pressure differential that would damage the structure. One valve is enough, however, if it is of a design that reasonably precludes its malfunctioning.

(3) A means by which the pressure differential can be rapidly equalized.

(4) An automatic or manual regulator for controlling the intake or exhaust airflow, or both, for maintaining the required internal pressures and airflow rates.

(5) Instruments at the pilot or flight engineer station to show the pressure differential, the cabin pressure altitude, and the rate of change of the cabin pressure altitude.

(6) Warning indication at the pilot or flight engineer station to indicate when the safe or preset pressure differential and cabin pressure altitude limits are exceeded. Appropriate warning markings on the cabin pressure differential indicator meet the warning requirement for pressure differential limits and an aural or visual signal (in addition to cabin altitude indicating means) meets the warning requirement for cabin pressure altitude limits if it warns the flight crew when the cabin pressure altitude exceeds 10,000 feet.

(7) A warning placard at the pilot or flight engineer station if the structure is not designed for pressure differentials up to the maximum relief valve setting in combination with landing loads.

(8) The pressure sensors necessary to meet the requirements of paragraphs (b)(5) and (b)(6) of this section and §25.1447(c), must be located and the sensing system designed so that, in the event of loss of cabin pressure in any passenger or crew compartment (including upper and lower lobe galleys), the warning and automatic presentation devices, required by those provisions, will be actuated without any delay that would significantly increase the hazards resulting from decompression.


§ 25.843 Tests for pressurized cabins.

(a) Strength test. The complete pressurized cabin, including doors, windows, and valves, must be tested as a pressure vessel for the pressure differential specified in §25.365(d).

(b) Functional tests. The following functional tests must be performed:

(1) Tests of the functioning and capacity of the positive and negative pressure differential valves, and of the emergency release valve, to stimulate the effects of closed regulator valves.

(2) Tests of the pressurization system to show proper functioning under each possible condition of pressure, temperature, and moisture, up to the maximum altitude for which certification is requested.

(3) Flight tests, to show the performance of the pressure supply, pressure and flow regulators, indicators, and warning signals, in steady and stepped climbs and descents at rates corresponding to the maximum attainable within the operating limitations of the airplane, up to the maximum altitude for which certification is requested.

(4) Tests of each door and emergency exit, to show that they operate properly after being subjected to the flight tests prescribed in paragraph (b)(3) of this section.

FIRE PROTECTION

§ 25.851 Fire extinguishers.

(a) Hand fire extinguishers. (1) The following minimum number of hand fire
extinguishers must be conveniently located and evenly distributed in passenger compartments:

<table>
<thead>
<tr>
<th>Passenger capacity</th>
<th>No. of extinguishers</th>
</tr>
</thead>
<tbody>
<tr>
<td>7 through 30</td>
<td>1</td>
</tr>
<tr>
<td>31 through 60</td>
<td>2</td>
</tr>
<tr>
<td>61 through 200</td>
<td>3</td>
</tr>
<tr>
<td>201 through 300</td>
<td>4</td>
</tr>
<tr>
<td>301 through 400</td>
<td>5</td>
</tr>
<tr>
<td>401 through 500</td>
<td>6</td>
</tr>
<tr>
<td>501 through 600</td>
<td>7</td>
</tr>
<tr>
<td>601 through 700</td>
<td>8</td>
</tr>
</tbody>
</table>

(2) At least one hand fire extinguisher must be conveniently located in the pilot compartment.

(3) At least one readily accessible hand fire extinguisher must be available for use in each Class A or Class B cargo or baggage compartment and in each Class E cargo or baggage compartment that is accessible to crewmembers in flight.

(4) At least one hand fire extinguisher must be located in, or readily accessible for use in, each galley located above or below the passenger compartment.

(5) Each hand fire extinguisher must be approved.

(6) At least one of the required fire extinguishers located in the passenger compartment of an airplane with a passenger capacity of at least 31 and not more than 60, and at least two of the fire extinguishers located in the passenger compartment of an airplane with a passenger capacity of 61 or more must contain Halon 1211 (bromochlorodifluoromethane CBrClF<sub>2</sub>), or equivalent, as the extinguishing agent. The type of extinguishing agent used in any other extinguisher required by this section must be appropriate for the kinds of fires likely to occur where used.

(7) The quantity of extinguishing agent used in each extinguisher required by this section must be appropriate for the kinds of fires likely to occur where used.

(8) Each extinguisher intended for use in a personnel compartment must be designed to minimize the hazard of toxic gas concentration.

(b) Built-in fire extinguishers. If a built-in fire extinguisher is provided—

(1) Each built-in fire extinguishing system must be installed so that—

(i) No extinguishing agent likely to enter personnel compartments will be hazardous to the occupants; and

(ii) No discharge of the extinguisher can cause structural damage.

(2) The capacity of each required built-in fire extinguishing system must be adequate for any fire likely to occur in the compartment where used, considering the volume of the compartment and the ventilation rate.

[Amdt. 25–74, 56 FR 15456, Apr. 16, 1991]

§ 25.853 Compartment interiors.

For each compartment occupied by the crew or passengers, the following apply:

(a) Materials (including finishes or decorative surfaces applied to the materials) must meet the applicable test criteria prescribed in part I of appendix F of this part, or other approved equivalent methods, regardless of the passenger capacity of the airplane.

(b) [Reserved]

(c) In addition to meeting the requirements of paragraph (a) of this section, seat cushions, except those on flight crewmember seats, must meet the test requirements of part II of appendix F of this part, or other equivalent methods, regardless of the passenger capacity of the airplane.

(d) Except as provided in paragraph (e) of this section, the following interior components of airplanes with passenger capacities of 20 or more must also meet the test requirements of parts IV and V of appendix F of this part, or other approved equivalent method, in addition to the flammability requirements prescribed in paragraph (a) of this section:

(1) Interior ceiling and wall panels, other than lighting lenses and windows;

(2) Partitions, other than transparent panels needed to enhance cabin safety;

(3) Galley structure, including exposed surfaces of stowed carts and standard containers and the cavity walls that are exposed when a full complement of such carts or containers is not carried; and

(4) Large cabinets and cabin stowage compartments, other than underseat stowage compartments for stowing small items such as magazines and maps.
§ 25.854 Lavatory fire protection.

For airplanes with a passenger capacity of 20 or more:
(a) Each lavatory must be equipped with a smoke detector system or equivalent that provides a warning light in the cockpit, or provides a warning light or audible warning in the passenger cabin that would be readily detected by a flight attendant; and
(b) Each lavatory must be equipped with a built-in fire extinguisher for each disposal receptacle for towels, paper, or waste, located within the lavatory. The extinguisher must be designed to discharge automatically into each disposal receptacle upon occurrence of a fire in that receptacle.


§ 25.855 Cargo or baggage compartments.

For each cargo or baggage compartment, the following apply:
(a) The compartment must meet one of the class requirements of § 25.857.
(b) Class B through Class E cargo or baggage compartments, as defined in § 25.857, must have a liner, and the liner must be separate from (but may be attached to) the airplane structure.
(c) Ceiling and sidewall liner panels of Class C compartments must meet the test requirements of part III of appendix F of this part or other approved equivalent methods.
(d) All other materials used in the construction of the cargo or baggage compartment must meet the applicable test criteria prescribed in part I of appendix F of this part or other approved equivalent methods.
(e) No compartment may contain any controls, lines, equipment, or accessories whose damage or failure would affect safe operation, unless those items are protected so that—
   (1) They cannot be damaged by the movement of cargo in the compartment, and
   (2) Their breakage or failure will not create a fire hazard.
(f) There must be means to prevent cargo or baggage from interfering with the functioning of the fire protective features of the compartment.
(g) Sources of heat within the compartment must be shielded and insulated to prevent igniting the cargo or baggage.
(h) Flight tests must be conducted to show compliance with the provisions of § 25.857 concerning—
   (1) Compartment accessibility,
   (2) The entries of hazardous quantities of smoke or extinguishing agent into compartments occupied by the crew or passengers, and
   (3) The dissipation of the extinguishing agent in Class C compartments.

(1) During the above tests, it must be shown that no inadvertent operation of smoke or fire detectors in any compartment would occur as a result of
§ 25.858 Cargo or baggage compartment smoke or fire detection systems.

If certification with cargo or baggage compartment smoke or fire detection systems is required, each cargo or baggage compartment shall have a smoke or fire detection system installed that will—

1. Operate automatically to detect the presence of smoke, flames, or extinguishing agent, and will enter any compartment occupied by the crew or passengers;

2. Give warning at the pilot or flight engineer station;

3. Be shut off or disconnected when the cargo or baggage compartment is being loaded or unloaded;

4. Be safe against false operation when the cargo or baggage compartment is empty;

5. Be operable and testable from the flight crew station;

6. Be operable from the control station of the cargo or baggage compartment smoke or fire extinguishing system, if such a system is installed; and

7. Be operable from any other station where supervision of the cargo or baggage compartment is necessary to prevent or control fires.

[Amdt. 25–111, 68 FR 45059, July 31, 2003]
provisions is requested, the following must be met for each cargo or baggage compartment with those provisions:

(a) The detection system must provide a visual indication to the flight crew within one minute after the start of a fire.

(b) The system must be capable of detecting a fire at a temperature significantly below that at which the structural integrity of the airplane is substantially decreased.

(c) There must be means to allow the crew to check in flight, the functioning of each fire detector circuit.

(d) The effectiveness of the detection system must be shown for all approved operating configurations and conditions.


§ 25.859 Combustion heater fire protection.

(a) Combustion heater fire zones. The following combustion heater fire zones must be protected from fire in accordance with the applicable provisions of §§25.1181 through 25.1191 and §§25.1195 through 25.1203:

1. The region surrounding the heater, if this region contains any flammable fluid system components (excluding the heater fuel system), that could—
   (i) Be damaged by heater malfunctioning; or
   (ii) Allow flammable fluids or vapors to reach the heater in case of leakage.

2. The region surrounding the heater, if the heater fuel system has fittings that, if they leaked, would allow fuel or vapors to enter this region.

3. The part of the ventilating air passage that surrounds the combustion chamber. However, no fire extinguishment is required in cabin ventilating air passages.

(b) Ventilating air ducts. Each ventilating air duct passing through any fire zone must be fireproof. In addition—

1. Unless isolation is provided by fireproof valves or by equally effective means, the ventilating air duct downstream of each heater must be fireproof for a distance great enough to ensure that any fire originating in the heater can be contained in the duct; and

2. Each part of any ventilating duct passing through any region having a flammable fluid system must be constructed or isolated from that system so that the malfunctioning of any component of that system cannot introduce flammable fluids or vapors into the ventilating airstream.

(c) Combustion air ducts. Each combustion air duct must be fireproof for a distance great enough to prevent damage from backfiring or reverse flame propagation. In addition—

1. No combustion air duct may have a common opening with the ventilating airstream unless flames from backfires or reverse burning cannot enter the ventilating airstream under any operating condition, including reverse flow or malfunctioning of the heater or its associated components; and

2. No combustion air duct may restrict the prompt relief of any backfire that, if so restricted, could cause heater failure.

(d) Heater controls; general. Provision must be made to prevent the hazardous accumulation of water or ice on or in any heater control component, control system tubing, or safety control.

(e) Heater safety controls. For each combustion heater there must be the following safety control means:

1. Means independent of the components provided for the normal continuous control of air temperature, airflow, and fuel flow must be provided, for each heater, to automatically shut off the ignition and fuel supply to that heater at a point remote from that heater when any of the following occurs:
   (i) The heat exchanger temperature exceeds safe limits.
   (ii) The ventilating air temperature exceeds safe limits.
   (iii) The combustion airflow becomes inadequate for safe operation.

2. The means of complying with paragraph (e)(1) of this section for any individual heater must—
   (1) Be independent of components serving any other heater whose heat output is essential for safe operation; and
§ 25.865 Fire protection of flight controls, engine mounts, and other flight structure.

Essential flight controls, engine mounts, and other flight structures located in designated fire zones or in adjacent areas which would be subjected to the effects of fire in the fire zone must be constructed of fireproof material or shielded so that they are capable of withstanding the effects of fire.

[Amdt. 25-23, 35 FR 5676, Apr. 8, 1970]
§ 25.867 Fire protection: other components.

(a) Surfaces to the rear of the nacelles, within one nacelle diameter of the nacelle centerline, must be at least fire-resistant.

(b) Paragraph (a) of this section does not apply to tail surfaces to the rear of the nacelles that could not be readily affected by heat, flames, or sparks coming from a designated fire zone or engine compartment of any nacelle.

[Amendment 25–23, 35 FR 5676, Apr. 8, 1970]

§ 25.869 Fire protection: systems.

(a) Electrical system components:

(1) Components of the electrical system must meet the applicable fire and smoke protection requirements of §§ 25.831(c) and 25.863.

(2) Equipment that is located in designated fire zones and is used during emergency procedures must be at least fire-resistant.

(3) EWIS components must meet the requirements of § 25.1713.

(b) Each vacuum air system line and fitting on the discharge side of the pump that might contain flammable vapors or fluids must meet the requirements of § 25.1183 if the line or fitting is in a designated fire zone. Other vacuum air systems components in designated fire zones must be at least fire-resistant.

(c) Oxygen equipment and lines must—

(1) Not be located in any designated fire zone,

(2) Be protected from heat that may be generated in, or escape from, any designated fire zone, and

(3) Be installed so that escaping oxygen cannot cause ignition of grease, fluid, or vapor accumulations that are present in normal operation or as a result of failure or malfunction of any system.

[Amendment 25–23, 35 FR 5676, Apr. 8, 1970; Amdt. 25–123, 72 FR 63405, Nov. 8, 2007]

Subpart E—Powerplant

GENERAL

§ 25.901 Installation.

(a) For the purpose of this part, the airplane powerplant installation includes each component that—

(1) Is necessary for propulsion;

(2) Affects the control of the major propulsive units; or

(3) Affects the safety of the major propulsive units between normal inspections or overhauls.

(b) For each powerplant—

(1) The installation must comply with—
§ 25.903 Engines.

(a) Engine type certificate. (1) Each engine must have a type certificate and must meet the applicable requirements of part 34 of this chapter.

(2) Each turbine engine must comply with one of the following:

(i) Sections 33.76, 33.77 and 33.78 of this chapter in effect on December 13, 2000, or as subsequently amended; or

(ii) Sections 33.77 and 33.78 of this chapter in effect on April 30, 1998, or as subsequently amended before December 13, 2000; or

(iii) Comply with §33.77 of this chapter in effect on October 31, 1974, or as subsequently amended prior to April 30, 1998, unless that engine’s foreign object ingestion service history has resulted in an unsafe condition; or

(iv) Be shown to have a foreign object ingestion service history in similar installation locations which has not resulted in any unsafe condition.

(b) Engine isolation. The powerplants must be arranged and isolated from each other to allow operation, in at least one configuration, so that the failure or malfunction of any engine, or of any system that can affect the engine, will not—

(1) Prevent the continued safe operation of the remaining engines; or

(2) Require immediate action by any crewmember for continued safe operation.

(c) Control of engine rotation. There must be means for stopping the rotation of any engine individually in flight, except that, for turbine engine installations, the means for stopping the rotation of any engine need be provided only where continued rotation could jeopardize the safety of the airplane. Each component of the stopping system on the engine side of the firewall that might be exposed to fire must be at least fire-resistant. If hydraulic propeller feathering systems are used for this purpose, the feathering lines must be at least fire resistant under the operating conditions that may be expected to exist during feathering.

(d) Turbine engine installations. For turbine engine installations—

(1) Design precautions must be taken to minimize the hazards to the airplane in the event of an engine rotor failure or of a fire originating within the engine which burns through the engine case.

(2) The powerplant systems associated with engine control devices, systems, and instrumentation, must be designed to give reasonable assurance that those engine operating limitations that adversely affect turbine rotor structural integrity will not be exceeded in service.

(e) Restart capability. (1) Means to restart any engine in flight must be provided.

(2) An altitude and airspeed envelope must be established for in-flight engine restarting, and each engine must have a restart capability within that envelope.

(3) For turbine engine powered airplanes, if the minimum windmilling...
speed of the engines, following the inflight shutdown of all engines, is insufficient to provide the necessary electrical power for engine ignition, a power source independent of the engine-driven electrical power generating system must be provided to permit inflight engine ignition for restarting.

(f) Auxiliary Power Unit. Each auxiliary power unit must be approved or meet the requirements of the category for its intended use.


§ 25.904 Automatic takeoff thrust control system (ATTCS).

Each applicant seeking approval for installation of an engine power control system that automatically resets the power or thrust on the operating engine(s) when any engine fails during the takeoff must comply with the requirements of appendix I of this part.


§ 25.905 Propellers.

(a) Each propeller must have a type certificate.

(b) Engine power and propeller shaft rotational speed may not exceed the limits for which the propeller is certificated.

(c) The propeller blade pitch control system must meet the requirements of §§ 35.21, 35.23, 35.42 and 35.43 of this chapter.

(d) Design precautions must be taken to minimize the hazards to the airplane in the event a propeller blade fails or is released by a hub failure. The hazards which must be considered include damage to structure and vital systems due to impact of a failed or released blade and the unbalance created by such failure or release.


§ 25.907 Propeller vibration and fatigue.

This section does not apply to fixed-pitch wood propellers of conventional design.

(a) The applicant must determine the magnitude of the propeller vibration stresses or loads, including any stress peaks and resonant conditions, throughout the operational envelope of the airplane by either:

(1) Measurement of stresses or loads through direct testing or analysis based on direct testing of the propeller on the airplane and engine installation for which approval is sought; or

(2) Comparison of the propeller to similar propellers installed on similar airplane installations for which these measurements have been made.

(b) The applicant must demonstrate by tests, analysis based on tests, or previous experience on similar designs that the propeller does not experience harmful effects of flutter throughout the operational envelope of the airplane.

(c) The applicant must perform an evaluation of the propeller to show that failure due to fatigue will be avoided throughout the operational life of the propeller using the fatigue and structural data obtained in accordance with part 35 of this chapter and the vibration data obtained from compliance with paragraph (a) of this section. For the purpose of this paragraph, the propeller includes the hub, blades, blade retention component and any other propeller component whose failure due to fatigue could be catastrophic to the airplane. This evaluation must include:

(1) The intended loading spectra including all reasonably foreseeable propeller vibration and cyclic load patterns, identified emergency conditions, allowable overspeeds and overtorques, and the effects of temperatures and humidity expected in service.

(2) The effects of airplane and propeller operating and airworthiness limitations.

§ 25.933 Reversing systems.

(a) For turbojet reversing systems—

(1) Each system intended for ground operation only must be designed so that during any reversal in flight the engine will produce no more than flight idle thrust. In addition, it must be shown by analysis or test, or both, that—

(i) Each operable reverser can be restored to the forward thrust position; and

(ii) The airplane is capable of continued safe flight and landing under any possible position of the thrust reverser.

(2) Each system intended for inflight use must be designed so that no unsafe condition will result during normal operation of the system, or from any failure (or reasonably likely combination of failures) of the reversing system, under any anticipated condition of operation of the airplane including ground operation. Failure of structural elements need not be considered if the probability of this kind of failure is extremely remote.

(3) Each system must have means to prevent the engine from producing more than idle thrust when the reversing system malfunctions, except that it may produce any greater forward thrust that is shown to allow directional control to be maintained, with aerodynamic means alone, under the most critical reversing condition expected in operation.

(b) For propeller reversing systems—

(1) Each system intended for ground operation only must be designed so that no single failure (or reasonably likely combination of failures) or malfunction of the system will result in unwanted reverse thrust under any expected operating condition. Failure of structural elements need not be considered if this kind of failure is extremely remote.

(2) Compliance with this section may be shown by failure analysis or testing, or both, for propeller systems that allow propeller blades to move from the flight low-pitch position to a position that is substantially less than that at the normal flight low-pitch position. The analysis may include or be supported by the analysis made to show compliance with the requirements of §35.21 of this chapter for the propeller and associated installation components.

[Amdt. 25–72, 55 FR 29784, July 20, 1990]

§ 25.929 Propeller deicing.

(a) For airplanes intended for use where icing may be expected, there must be a means to prevent or remove hazardous ice accumulation on propellers or on accessories where ice accumulation would jeopardize engine performance.

(b) If combustible fluid is used for propeller deicing, §§25.1181 through 25.1185 and 25.1189 apply.

§ 25.933 Reversing systems.

(a) For turbojet reversing systems—

(1) Each system intended for ground operation only must be designed so
§ 25.934 Turbojet engine thrust reverser system tests.

Thrust reversers installed on turbojet engines must meet the requirements of § 33.97 of this chapter.

[Amdt. 25–23, 35 FR 5677, Apr. 8, 1970]

§ 25.937 Turbopropeller-drag limiting systems.

Turbopropeller power airplane propeller-drag limiting systems must be designed so that no single failure or malfunction of any of the systems during normal or emergency operation results in propeller drag in excess of that for which the airplane was designed under § 25.367. Failure of structural elements of the drag limiting systems need not be considered if the probability of this kind of failure is extremely remote.


§ 25.939 Turbine engine operating characteristics.

(a) Turbine engine operating characteristics must be investigated in flight to determine that no adverse characteristics (such as stall, surge, or flameout) are present, to a hazardous degree, during normal and emergency operation within the range of operating limitations of the airplane and of the engine.

(b) [Reserved]

(c) The turbine engine air inlet system may not, as a result of air flow distortion during normal operation, cause vibration harmful to the engine.


§ 25.941 Inlet, engine, and exhaust compatibility.

For airplanes using variable inlet or exhaust system geometry, or both—

(a) The system comprised of the inlet, engine (including thrust augmentation systems, if incorporated), and exhaust must be shown to function properly under all operating conditions for which approval is sought, including all engine rotating speeds and power settings, and engine inlet and exhaust configurations;

(b) The dynamic effects of the operation of these (including consideration of probable malfunctions) upon the aerodynamic control of the airplane may not result in any condition that would require exceptional skill, alertness, or strength on the part of the pilot to avoid exceeding an operational or structural limitation of the airplane; and

(c) In showing compliance with paragraph (b) of this section, the pilot strength required may not exceed the limits set forth in § 25.143(d), subject to the conditions set forth in paragraphs (e) and (f) of § 25.143.


§ 25.943 Negative acceleration.

No hazardous malfunction of an engine, an auxiliary power unit approved for use in flight, or any component or system associated with the powerplant or auxiliary power unit may occur when the airplane is operated at the negative accelerations within the flight envelopes prescribed in § 25.333. This must be shown for the greatest duration expected for the acceleration.

[Amdt. 25–40, 42 FR 15043, Mar. 17, 1977]

§ 25.945 Thrust or power augmentation system.

(a) General. Each fluid injection system must provide a flow of fluid at the rate and pressure established for proper engine functioning under each intended operating condition. If the fluid can freeze, fluid freezing may not damage the airplane or adversely affect airplane performance.

(b) Fluid tanks. Each augmentation system fluid tank must meet the following requirements:

(1) Each tank must be able to withstand without failure the vibration, inertia, fluid, and structural loads that it may be subject to in operation.

(2) The tanks as mounted in the airplane must be able to withstand without failure or leakage an internal pressure 1.5 times the maximum operating pressure.

(3) If a vent is provided, the venting must be effective under all normal flight conditions.

(4) [Reserved]

(5) Each tank must have an expansion space of not less than 2 percent of
the tank capacity. It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.

(c) Augmentation system drains must be designed and located in accordance with §25.1455 if—
(1) The augmentation system fluid is subject to freezing; and
(2) The fluid may be drained in flight or during ground operation.

(d) The augmentation liquid tank capacity available for the use of each engine must be large enough to allow operation of the airplane under the approved procedures for the use of liquid-augmented power. The computation of liquid consumption must be based on the maximum approved rate appropriate for the desired engine output and must include the effect of temperature on engine performance as well as any other factors that might vary the amount of liquid required.

(e) This section does not apply to fuel injection systems.

§ 25.952 Fuel system analysis and test.

(a) Proper fuel system functioning under all probable operating conditions must be shown by analysis and those tests found necessary by the Administrator. Tests, if required, must be made using the airplane fuel system or a test article that reproduces the operating characteristics of the portion of the fuel system to be tested.

(b) The likely failure of any heat exchanger using fuel as one of its fluids may not result in a hazardous condition.

§ 25.953 Fuel system independence.

Each fuel system must meet the requirements of §25.903(b) by—
(a) Allowing the supply of fuel to each engine through a system independent of each part of the system supplying fuel to any other engine; or
(b) Any other acceptable method.

§ 25.954 Fuel system lightning protection.

The fuel system must be designed and arranged to prevent the ignition of fuel vapor within the system by—
(a) Direct lightning strikes to areas having a high probability of stroke attachment;
(b) Swept lightning strokes to areas where swept strokes are highly probable; and
(c) Corona and streamerizing at fuel vent outlets.

§ 25.955 Fuel flow.

(a) Each fuel system must provide at least 100 percent of the fuel flow required under each intended operating condition and maneuver. Compliance must be shown as follows:
§ 25.957 Flow between interconnected tanks.

If fuel can be pumped from one tank to another in flight, the fuel tank vents and the fuel transfer system must be designed so that no structural damage to the tanks can occur because of overfilling.

§ 25.959 Unusable fuel supply.

The unusable fuel quantity for each fuel tank and its fuel system components must be established at not less than the quantity at which the first evidence of engine malfunction occurs under the most adverse fuel feed condition for all intended operations and flight maneuvers involving fuel feeding from that tank. Fuel system component failures need not be considered.


§ 25.961 Fuel system hot weather operation.

(a) The fuel system must perform satisfactorily in hot weather operation. This must be shown by showing that the fuel system from the tank outlets to each engine is pressurized, under all intended operations, so as to prevent vapor formation, or must be shown by climbing from the altitude of the airport elected by the applicant to the maximum altitude established as an operating limitation under §25.1527. If a climb test is elected, there may be no evidence of vapor lock or other malfunctioning during the climb test conducted under the following conditions:

(1) For reciprocating engine powered airplanes, the engines must operate at maximum continuous power, except that takeoff power must be used for the altitudes from 1,000 feet below the critical altitude through the critical attitude. The time interval during which takeoff power is used may not be less than the takeoff time limitation.

(2) For turbine engine powered airplanes, the engines must operate at takeoff power for the time interval selected for showing the takeoff flight path, and at maximum continuous power for the rest of the climb.

(3) The weight of the airplane must be the weight with full fuel tanks, minimum crew, and the ballast necessary to maintain the center of gravity within allowable limits.

(4) The climb airspeed may not exceed—

(1) For reciprocating engine powered airplanes, the maximum airspeed established for climbing from takeoff to the maximum operating altitude with the airplane in the following configuration:

(A) Landing gear retracted.

(B) Wing flaps in the most favorable position.
§ 25.965 Fuel tank tests.

(a) It must be shown by tests that the fuel tanks, as mounted in the airplane, can withstand, without failure or leakage, the more critical of the pressures resulting from the conditions specified in paragraphs (a)(1) and (2) of this section. In addition, it must be shown by either analysis or tests, that tank surfaces subjected to more critical pressures resulting from the condition of paragraphs (a)(3) and (4) of this section, are able to withstand the following pressures:

1. An internal pressure of 3.5 psig.
2. 125 percent of the maximum air pressure developed in the tank from ram effect.
3. Fluid pressures developed during maximum limit accelerations, and deflections, of the airplane with a full tank.
4. Fluid pressures developed during the most adverse combination of airplane roll and fuel load.

(b) Each metallic tank with large unsupported or unstiffened flat surfaces, whose failure or deformation could cause fuel leakage, must be able to withstand the following test, or its equivalent, without leakage or excessive deformation of the tank walls:

1. Each complete tank assembly and its supports must be vibration tested while mounted to simulate the actual installation.
2. Except as specified in paragraph (b)(4) of this section, the tank assembly must be vibrated for 25 hours at an amplitude of not less than \( \frac{1}{32} \) of an inch (unless another amplitude is substantiated) while \( \frac{1}{2} \) filled with water or other suitable test fluid.
3. The test frequency of vibration must be as follows:
§ 25.967 Fuel tank installations.

(a) Each fuel tank must be supported so that tank loads (resulting from the weight of the fuel in the tanks) are not concentrated on unsupported tank surfaces. In addition—

(i) If no frequency of vibration resulting from any r.p.m. within the normal operating range of engine speeds is critical, the test frequency of vibration must be 2,000 cycles per minute.

(ii) If only one frequency of vibration resulting from any r.p.m. within the normal operating range of engine speeds is critical, that frequency of vibration must be the test frequency.

(iii) If more than one frequency of vibration resulting from any r.p.m. within the normal operating range of engine speeds is critical, the most critical of these frequencies must be the test frequency.

(4) Under paragraphs (b)(3)(ii) and (iii) of this section, the time of test must be adjusted to accomplish the same number of vibration cycles that would be accomplished in 25 hours at the frequency specified in paragraph (b)(3)(i) of this section.

(5) During the test, the tank assembly must be rocked at the rate of 16 to 20 complete cycles per minute, through an angle of $15^\circ$ on both sides of the horizontal ($30^\circ$ total), about the most critical axis, for 25 hours. If motion about more than one axis is likely to be critical, the tank must be rocked about each critical axis for 12½ hours.

(c) Except where satisfactory operating experience with a similar tank in a similar installation is shown, nonmetallic tanks must withstand the test specified in paragraph (b)(5) of this section, with fuel at a temperature of 110 °F. During this test, a representative specimen of the tank must be installed in a supporting structure simulating the installation in the airplane.

(d) For pressurized fuel tanks, it must be shown by analysis or tests that the fuel tanks can withstand the maximum pressure likely to occur on the ground or in flight.

§ 25.969 Fuel tank expansion space.

Each fuel tank must have an expansion space of not less than 2 percent of the tank capacity. It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude. For pressure fueling systems, compliance with this section may be shown with the means provided to comply with § 25.979(b).

[Amendment 25–11, 32 FR 6913, May 5, 1967]

§ 25.971 Fuel tank sump.

(a) Each fuel tank must have a sump with an effective capacity, in the normal ground attitude, of not less than the greater of 0.10 percent of the tank capacity or one-sixteenth of a gallon unless operating limitations are established to ensure that the accumulation of water in service will not exceed the sump capacity.

(b) Each fuel tank must allow drainage of any hazardous quantity of water from any part of the tank to its sump.
with the airplane in the ground attitude.

(c) Each fuel tank sump must have an accessible drain that—
(1) Allows complete drainage of the sump on the ground;
(2) Discharges clear of each part of the airplane; and
(3) Has manual or automatic means for positive locking in the closed position.

§ 25.973 Fuel tank filler connection.

Each fuel tank filler connection must prevent the entrance of fuel into any part of the airplane other than the tank itself. In addition—
(a) [Reserved]
(b) Each recessed filler connection that can retain any appreciable quantity of fuel must have a drain that discharges clear of each part of the airplane;
(c) Each filler cap must provide a fuel-tight seal; and
(d) Each fuel filling point must have a provision for electrically bonding the airplane to ground fueling equipment.

§ 25.975 Fuel tank vents and carburetor vapor vents.

(a) Fuel tank vents. Each fuel tank must be vented from the top part of the expansion space so that venting is effective under any normal flight condition. In addition—
(1) Each vent must be arranged to avoid stoppage by dirt or ice formation;
(2) The vent arrangement must prevent siphoning of fuel during normal operation;
(3) The venting capacity and vent pressure levels must maintain acceptable differences of pressure between the interior and exterior of the tank, during—
(i) Normal flight operation;
(ii) Maximum rate of ascent and descent; and
(iii) Refueling and defueling (where applicable);
(4) Airspaces of tanks with interconnected outlets must be interconnected;
(5) There may be no point in any vent line where moisture can accumulate with the airplane in the ground attitude or the level flight attitude, unless drainage is provided; and
(6) No vent or drainage provision may end at any point—
(i) Where the discharge of fuel from the vent outlet would constitute a fire hazard; or
(ii) From which fumes could enter personnel compartments.
(b) Carburetor vapor vents. Each carburetor with vapor elimination connections must have a vent line to lead vapors back to one of the fuel tanks. In addition—
(1) Each vent system must have means to avoid stoppage by ice; and
(2) If there is more than one fuel tank, and it is necessary to use the tanks in a definite sequence, each vapor vent return line must lead back to the fuel tank used for takeoff and landing.

§ 25.977 Fuel tank outlet.

(a) There must be a fuel strainer for the fuel tank outlet or for the booster pump. This strainer must—
(1) For reciprocating engine powered airplanes, have 8 to 16 meshes per inch; and
(2) For turbine engine powered airplanes, prevent the passage of any object that could restrict fuel flow or damage any fuel system component.
(b) [Reserved]
(b) The clear area of each fuel tank outlet strainer must be at least five times the area of the outlet line.
(c) Each finger strainer must be accessible for inspection and cleaning.

§ 25.979 Pressure fueling system.

For pressure fueling systems, the following apply:
(a) Each pressure fueling system fuel manifold connection must have means to prevent the escape of hazardous quantities of fuel from the system if the fuel entry valve fails.
§ 25.981 Fuel tank ignition prevention.

(a) No ignition source may be present at each point in the fuel tank or fuel tank system where catastrophic failure could occur due to ignition of fuel or vapors. This must be shown by:

(1) Determining the highest temperature allowing a safe margin below the lowest expected autoignition temperature of the fuel in the fuel tanks.

(2) Demonstrating that no temperature at each place inside each fuel tank where fuel ignition is possible will exceed the temperature determined under paragraph (a)(1) of this section. This must be verified under all probable operating, failure, and malfunction conditions of each component whose operation, failure, or malfunction could increase the temperature inside the tank.

(3) Demonstrating that an ignition source could not result from each single failure, from each single failure in combination with each latent failure condition not shown to be extremely remote, and from all combinations of failures not shown to be extremely improbable. The effects of manufacturing variability, aging, wear, corrosion, and likely damage must be considered.

(b) Except as provided in paragraphs (b)(2) and (c) of this section, no fuel tank Fleet Average Flammability Exposure on an airplane may exceed three percent of the Flammability Exposure Evaluation Time (FEET) as defined in Appendix N of this part, or that of a fuel tank within the wing of the airplane model being evaluated, whichever is greater. If the wing is not a conventional unheated aluminum wing, the analysis must be based on an assumed Equivalent Conventional Unheated Aluminum Wing Tank.

(1) Fleet Average Flammability Exposure is determined in accordance with Appendix N of this part. The assessment must be done in accordance with the methods and procedures set forth in the Fuel Tank Flammability Assessment Method User’s Manual, dated May 2008, document number DOT/FAA/AR–05/8 (incorporated by reference, see §25.5).

(2) Any fuel tank other than a main fuel tank on an airplane must meet the flammability exposure criteria of Appendix M to this part if any portion of the tank is located within the fuselage contour.

(3) As used in this paragraph:

(i) Equivalent Conventional Unheated Aluminum Wing Tank is an integral tank in an unheated semi-monocoque aluminum wing of a subsonic airplane that is equivalent in aerodynamic performance, structural capability, fuel tank capacity and tank configuration to the designed wing.

(ii) Fleet Average Flammability Exposure is defined in Appendix N to this part and means the percentage of time each fuel tank ullage is flammable for a fleet of an airplane type operating over the range of flight lengths.

(iii) Main Fuel Tank means a fuel tank that feeds fuel directly into one
§ 25.995 Fuel valves.

In addition to the requirements of §25.1189 for shutoff means, each fuel valve must—

(a) [Reserved]

(b) Be supported so that no loads resulting from their operation or from

or more engines and holds required fuel reserves continually throughout each flight.

(c) Paragraph (b) of this section does not apply to a fuel tank if means are provided to mitigate the effects of an ignition of fuel vapors within that fuel tank such that no damage caused by an ignition will prevent continued safe flight and landing.

(d) Critical design configuration control limitations (CDCCL), inspections, or other procedures must be established, as necessary, to prevent development of ignition sources within the fuel tank system pursuant to paragraph (a) of this section, to prevent increasing the flammability exposure of the tanks above that permitted under paragraph (b) of this section, and to prevent degradation of the performance and reliability of any means provided according to paragraphs (a) or (c) of this section. These CDCCL, inspections, and procedures must be included in the Airworthiness Limitations section of the instructions for continued airworthiness required by §25.1529.

Visible means of identifying critical features of the design must be placed in areas of the airplane where foreseeable maintenance actions, repairs, or alterations may compromise the critical design configuration control limitations (e.g., color-coding of wire to identify separation limitation). These visible means must also be identified as CDCCL.

[Federal Aviation Administration, DOT § 25.995

§ 25.993 Fuel system lines and fittings.

(a) Each fuel line must be installed and supported to prevent excessive vibration and to withstand loads due to fuel pressure and accelerated flight conditions.

(b) Each fuel line connected to components of the airplane between which relative motion could exist must have provisions for flexibility.

(c) Each flexible connection in fuel lines that may be under pressure and subjected to axial loading must use flexible hose assemblies.

(d) Flexible hose must be approved or must be shown to be suitable for the particular application.

(e) No flexible hose that might be adversely affected by exposure to high temperatures may be used where excessive temperatures will exist during operation or after engine shut-down.

(f) Each fuel line within the fuselage must be designed and installed to allow a reasonable degree of deformation and stretching without leakage.

[Federal Aviation Administration, DOT § 25.993

§ 25.991 Fuel pumps.

(a) Main pumps. Each fuel pump required for proper engine operation, or required to meet the fuel system requirements of this subpart (other than those in paragraph (b) of this section, is a main pump. For each main pump, provision must be made to allow the bypass of each positive displacement fuel pump other than a fuel injection pump (a pump that supplies the proper flow and pressure for fuel injection when the injection is not accomplished in a carburetor) approved as part of the engine.

(b) Emergency pumps. There must be emergency pumps or another main pump to feed each engine immediately after failure of any main pump (other than a fuel injection pump approved as part of the engine).

[Federal Aviation Administration, DOT § 25.991

§ 25.994 Fuel system components.

Fuel system components in an engine nacelle or in the fuselage must be protected from damage which could result in spillage of enough fuel to constitute a fire hazard as a result of a wheels-up landing on a paved runway.

[Federal Aviation Administration, DOT § 25.994

$ 25.999 Fuel system components.

Fuel system components in an engine nacelle or in the fuselage must be protected from damage which could result in spillage of enough fuel to constitute a fire hazard as a result of a wheels-up landing on a paved runway.
accelerated flight conditions are transmitted to the lines attached to the valve.


§ 25.997 Fuel strainer or filter.
There must be a fuel strainer or filter between the fuel tank outlet and the inlet of either the fuel metering device or an engine driven positive displacement pump, whichever is nearer the fuel tank outlet. This fuel strainer or filter must—

(a) Be accessible for draining and cleaning and must incorporate a screen or element which is easily removable;

(b) Have a sediment trap and drain except that it need not have a drain if the strainer or filter is easily removable for drain purposes;

(c) Be mounted so that its weight is not supported by the connecting lines or by the inlet or outlet connections of the strainer or filter itself, unless adequate strength margins under all loading conditions are provided in the lines and connections; and

(d) Have the capacity (with respect to operating limitations established for the engine) to ensure that engine fuel system functioning is not impaired, with the fuel contaminated to a degree (with respect to particle size and density) that is greater than that established for the engine in part 33 of this chapter.


§ 25.999 Fuel system drains.

(a) Drainage of the fuel system must be accomplished by the use of fuel strainer and fuel tank sump drains.

(b) Each drain required by paragraph (a) of this section must—

1. Discharge clear of all parts of the airplane;

2. Have manual or automatic means for positive locking in the closed position; and

3. Have a drain valve—

(i) That is readily accessible and which can be easily opened and closed; and

(ii) That is either located or protected to prevent fuel spillage in the event of a landing with landing gear retracted.


§ 25.1001 Fuel jettisoning system.

(a) A fuel jettisoning system must be installed on each airplane unless it is shown that the airplane meets the climb requirements of §§25.119 and 25.121(d) at maximum takeoff weight, less the actual or computed weight of fuel necessary for a 15-minute flight comprised of a takeoff, go-around, and landing at the airport of departure with the airplane configuration, speed, power, and thrust the same as that used in meeting the applicable takeoff, approach, and landing climb performance requirements of this part.

(b) If a fuel jettisoning system is required it must be capable of jettisoning enough fuel within 15 minutes, starting with the weight given in paragraph (a) of this section, to enable the airplane to meet the climb requirements of §§25.119 and 25.121(d), assuming that the fuel is jettisoned under the conditions, except weight, found least favorable during the flight tests prescribed in paragraph (c) of this section.

(c) Fuel jettisoning must be demonstrated beginning at maximum takeoff weight with flaps and landing gear up and in—

1. A power-off glide at 1.3 $V_{SR1}$;

2. A climb at the one-engine inoperative best rate-of-climb speed, with the critical engine inoperative and the remaining engines at maximum continuous power; and

3. Level flight at 1.3 $V_{SR1}$; if the results of the tests in the conditions specified in paragraphs (c)(1) and (2) of this section show that this condition could be critical.

(d) During the flight tests prescribed in paragraph (c) of this section, it must be shown that—

1. The fuel jettisoning system and its operation are free from fire hazard;

2. The fuel discharges clear of any part of the airplane;

3. Fuel or fumes do not enter any parts of the airplane; and

4. The jettisoning operation does not adversely affect the controllability of the airplane.
(e) For reciprocating engine powered airplanes, means must be provided to prevent jettisoning the fuel in the tanks used for takeoff and landing below the level allowing 45 minutes flight at 75 percent maximum continuous power. However, if there is an auxiliary control independent of the main jettisoning control, the system may be designed to jettison the remaining fuel by means of the auxiliary jettisoning control.

(f) For turbine engine powered airplanes, means must be provided to prevent jettisoning the fuel in the tanks used for takeoff and landing below the level allowing climb from sea level to 10,000 feet and thereafter allowing 45 minutes cruise at a speed for maximum range. However, if there is an auxiliary control independent of the main jettisoning control, the system may be designed to jettison the remaining fuel by means of the auxiliary jettisoning control.

(g) The fuel jettisoning valve must be designed to allow flight personnel to close the valve during any part of the jettisoning operation.

(h) Unless it is shown that using any means (including flaps, slots, and slats) for changing the airflow across or around the wings does not adversely affect fuel jettisoning, there must be a placard, adjacent to the jettisoning control, to warn flight crewmembers against jettisoning fuel while the means that change the airflow are being used.

(i) The fuel jettisoning system must be designed so that any reasonably probable single malfunction in the system will not result in a hazardous condition due to unsymmetrical jettisoning of, or inability to jettison, fuel.

(2) For airplanes without a reserve oil or oil transfer system, a fuel/oil ratio of 30:1 by volume.

(2) For airplanes with either a reserve oil or oil transfer system, a fuel/oil ratio of 40:1 by volume.

(c) Fuel/oil ratios higher than those prescribed in paragraphs (b)(1) and (2) of this section may be used if substantiated by data on actual engine oil consumption.

§ 25.1013 Oil tanks.

(a) Installation. Each oil tank installation must meet the requirements of §25.967.

(b) Expansion space. Oil tank expansion space must be provided as follows:

(1) Each oil tank used with a reciprocating engine must have an expansion space of not less than the greater of 10 percent of the tank capacity or 0.5 gallon, and each oil tank used with a turbine engine must have an expansion space of not less than 10 percent of the tank capacity.

(2) Each reserve oil tank not directly connected to any engine may have an expansion space of not less than two percent of the tank capacity.

(3) It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.

(c) Filler connection. Each recessed oil tank filler connection that can retain any appreciable quantity of oil must have a drain that discharges clear of each part of the airplane. In addition, each oil tank filler cap must provide an oil-tight seal.

(d) Vent. Oil tanks must be vented as follows:

(1) Each oil tank must be vented from the top part of the expansion space so that venting is effective under any normal flight condition.
§ 25.1015 Oil tank tests.

Each oil tank must be designed and installed so that—
(a) It can withstand, without failure, each vibration, inertia, and fluid load that it may be subjected to in operation; and
(b) It meets the provisions of § 25.965, except—
(1) The test pressure—
(i) For pressurized tanks used with a turbine engine, may not be less than 5 p.s.i. plus the maximum operating pressure of the tank instead of the pressure specified in § 25.965(a); and
(ii) For all other tanks may not be less than 5 p.s.i. instead of the pressure specified in § 25.965(a); and
(2) The test fluid must be oil at 250 °F. instead of the fluid specified in § 25.965(c).


§ 25.1017 Oil lines and fittings.

(a) Each oil line must meet the requirements of § 25.993 and each oil line and fitting in any designated fire zone must so meet the requirements of § 25.1183.
(b) Breather lines must be arranged so that—
(1) Condensed water vapor that might freeze and obstruct the line cannot accumulate at any point;
(2) The breather discharge does not constitute a fire hazard if foaming occurs or causes emitted oil to strike the pilot’s windshield; and
(3) The breather does not discharge into the engine air induction system.

§ 25.1019 Oil strainer or filter.

(a) Each turbine engine installation must incorporate an oil strainer or filter through which all of the engine oil flows and which meets the following requirements:
(1) Each oil strainer or filter that has a bypass must be constructed and installed so that oil will flow at the normal rate through the rest of the system with the strainer or filter completely blocked.
(2) The oil strainer or filter must have the capacity (with respect to operating limitations established for the engine) to ensure that engine oil system functioning is not impaired when the oil is contaminated to a degree (with respect to particle size and density) that is greater than that established for the engine under part 33 of this chapter.
(3) The oil strainer or filter, unless it is installed at an oil tank outlet, must incorporate an indicator that will indicate contamination before it reaches the capacity established in accordance with paragraph (a)(2) of this section.
(4) The bypass of a strainer or filter must be constructed and installed so that the release of collected contaminants is minimized by appropriate location of the bypass to ensure that collected contaminants are not in the bypass flow path.
(5) An oil strainer or filter that has no bypass, except one that is installed at an oil tank outlet, must have a means to connect it to the warning system required in § 25.1305(c)(7).


§ 25.1043 Cooling tests.

(a) General. Compliance with §25.1041 must be shown by tests, under critical ground, water, and flight operating conditions. For these tests, the following apply:

1. If the tests are conducted under conditions deviating from the maximum ambient atmospheric temperature, the recorded powerplant temperatures must be corrected under paragraphs (c) and (d) of this section.

2. No corrected temperatures determined under paragraph (a)/(1) of this section may exceed established limits.

3. For reciprocating engines, the fuel used during the cooling tests must be the minimum grade approved for the engines, and the mixture settings must be those normally used in the flight stages for which the cooling tests are conducted. The test procedures must be as prescribed in §25.1045.

(b) Maximum ambient atmospheric temperature. A maximum ambient atmospheric temperature corresponding to sea level conditions of at least 100 degrees F must be established. The assumed temperature lapse rate is 3.6 degrees F per thousand feet of altitude above sea level until a temperature of −69.7 degrees F is reached, above which altitude the temperature is considered...
§ 25.1045  Cooling test procedures.

(a) Compliance with § 25.1041 must be shown for the takeoff, climb, en route, and landing stages of flight that correspond to the applicable performance requirements. The cooling tests must be conducted with the airplane in the configuration, and operating under the conditions, that are critical relative to cooling during each stage of flight. For the cooling tests, a temperature is “stabilized” when its rate of change is less than two degrees F. per minute.

(b) Temperatures must be stabilized under the conditions from which entry is made into each stage of flight being investigated, unless the entry condition normally is not one during which component and the engine fluid temperatures would stabilize (in which case, operation through the full entry condition must be conducted before entry into the stage of flight being investigated in order to allow temperatures to reach their natural levels at the time of entry). The takeoff cooling test must be preceded by a period during which the powerplant component and engine fluid temperatures are stabilized with the engines at ground idle.

(c) Cooling tests for each stage of flight must be continued until—

1. The component and engine fluid temperatures stabilize;
2. The stage of flight is completed; or
3. An operating limitation is reached.

(d) For reciprocating engine powered airplanes, it may be assumed, for cooling test purposes, that the takeoff stage of flight is complete when the airplane reaches an altitude of 1,500 feet above the takeoff surface or reaches a point in the takeoff where the transition from the takeoff to the en route configuration is completed and a speed is reached at which compliance with § 25.121(c) is shown, whichever point is at a higher altitude. The airplane must be in the following configuration:

1. Landing gear retracted.
2. Wing flaps in the most favorable position.
3. Cowl flaps (or other means of controlling the engine cooling supply) in the position that provides adequate cooling in the hot-day condition.
5. Remaining engines at the maximum continuous power available for the altitude.

(e) For hull seaplanes and amphibians, cooling must be shown during taxing downwind for 10 minutes, at five knots above step speed.

§ 25.1091  Air induction.

(a) The air induction system for each engine and auxiliary power unit must supply—

1. The air required by that engine and auxiliary power unit under each operating condition for which certification is requested; and
(2) The air for proper fuel metering and mixture distribution with the induction system valves in any position.  
(b) Each reciprocating engine must have an alternate air source that prevents the entry of rain, ice, or any other foreign matter.  
(c) Air intakes may not open within the cowling, unless—  
(1) That part of the cowling is isolated from the engine accessory section by means of a fireproof diaphragm; or  
(2) For reciprocating engines, there are means to prevent the emergence of backfire flames.  
(d) For turbine engine powered airplanes and airplanes incorporating auxiliary power units—  
(1) There must be means to prevent hazardous quantities of fuel leakage or overflow from drains, vents, or other components of flammable fluid systems from entering the engine or auxiliary power unit intake system; and  
(2) The airplane must be designed to prevent water or slush on the runway, taxiway, or other airport operating surfaces from being directed into the engine or auxiliary power unit air inlet ducts in hazardous quantities, and the air inlet ducts must be located or protected so as to minimize the ingestion of foreign matter during takeoff, landing, and taxiing.  
(e) If the engine induction system contains parts or components that could be damaged by foreign objects entering the air inlet, it must be shown by tests or, if appropriate, by analysis that the induction system design can withstand the foreign object ingestion test conditions of §§33.76, 33.77 and 33.78(a)(1) of this chapter without failure of parts or components that could create a hazard.  

§25.1093 Induction system icing protection.  
(a) Reciprocating engines. Each reciprocating engine air induction system must have means to prevent and eliminate icing. Unless this is done by other means, it must be shown that, in air free of visible moisture at a temperature of 30 °F, each airplane with altitude engines using—  
(1) Conventional venturi carburetors have a preheater that can provide a heat rise of 120 °F, with the engine at 60 percent of maximum continuous power; or  
(2) Carburetors tending to reduce the probability of ice formation has a preheater that can provide a heat rise of 100 °F with the engine at 60 percent of maximum continuous power.  
(b) Turbine engines. (1) Each turbine engine must operate throughout the flight power range of the engine (including idling), without the accumulation of ice on the engine, inlet system components, or airframe components that would adversely affect engine operation or cause a serious loss of power or thrust—  
(i) Under the icing conditions specified in appendix C, and  
(ii) In falling and blowing snow within the limitations established for the airplane for such operation.  
(2) Each turbine engine must idle for 30 minutes on the ground, with the air bleed available for engine icing protection at its critical condition, without adverse effect, in an atmosphere that is at a temperature between 15 °F and 30 °F (between −9 °C and −1 °C) and has a liquid water content not less than 0.3 grams per cubic meter in the form of drops having a mean effective diameter not less than 20 microns, followed by momentary operation at takeoff power or thrust. During the 30 minutes of idle operation, the engine may be run up periodically to a moderate power or thrust setting in a manner acceptable to the Administrator.  
(c) Supercharged reciprocating engines.  
For each engine having a supercharger to pressurize the air before it enters the carburetor, the heat rise in the air caused by that supercharging at any altitude may be utilized in determining compliance with paragraph (a) of this section if the heat rise utilized is that which will be available, automatically,
§ 25.1101 Carburetor air preheater design.

Each carburetor air preheater must be designed and constructed to—
(a) Ensure ventilation of the preheater when the engine is operated in cold air;
(b) Allow inspection of the exhaust manifold parts that it surrounds; and 
(c) Allow inspection of critical parts of the preheater itself.

§ 25.1103 Induction system ducts and air duct systems.

(a) Each induction system duct upstream of the first stage of the engine supercharger and of the auxiliary power unit compressor must have a drain to prevent the hazardous accumulation of fuel and moisture in the ground attitude. No drain may discharge where it might cause a fire hazard.
(b) Each induction system duct must be—
(1) Strong enough to prevent induction system failures resulting from normal backfire conditions; and
(2) Fire-resistant if it is in any fire zone for which a fire-extinguishing system is required, except that ducts for auxiliary power units must be fireproof within the auxiliary power unit fire zone.
(c) Each duct connected to components between which relative motion could exist must have means for flexibility.
(d) For turbine engine and auxiliary power unit bleed air duct systems, no hazard may result if a duct failure occurs at any point between the air duct source and the airplane unit served by the air.
(e) Each auxiliary power unit induction system duct must be fireproof for a sufficient distance upstream of the auxiliary power unit compartment to prevent hot gas reverse flow from burning through auxiliary power unit ducts and entering any other compartment or area of the airplane in which a hazard would be created resulting from the entry of hot gases. The materials used to form the remainder of the induction system duct and plenum chamber of the auxiliary power unit must be capable of resisting the maximum heat conditions likely to occur.
(f) Each auxiliary power unit induction system duct must be constructed of materials that will not absorb or trap hazardous quantities of flammable fluids that could be ignited in the event of a surge or reverse flow condition.

§ 25.1105 Induction system screens.

If induction system screens are used—
(a) Each screen must be upstream of the carburetor;
(b) No screen may be in any part of the induction system that is the only passage through which air can reach the engine, unless it can be deiced by heated air;
(c) No screen may be deiced by alcohol alone; and
(d) It must be impossible for fuel to strike any screen.

§ 25.1107 Inter-coolers and after-coolers.

Each inter-cooler and after-cooler must be able to withstand any vibration, inertia, and air pressure load to which it would be subjected in operation.

EXHAUST SYSTEM

§ 25.1121 General.

For powerplant and auxiliary power unit installations the following apply:
(a) Each exhaust system must ensure safe disposal of exhaust gases without fire hazard or carbon monoxide contamination in any personnel compartment. For test purposes, any acceptable carbon monoxide detection method may be used to show the absence of carbon monoxide.
(b) Each exhaust system part with a surface hot enough to ignite flammable fluids or vapors must be located or
§ 25.1127 Exhaust driven turbo-superchargers.

(a) Each exhaust driven turbo-supercharger must be approved or shown to be suitable for the particular application. It must be installed and supported to ensure safe operation between normal inspections and overhauls. In addition, there must be provisions for expansion and flexibility between exhaust conduits and the turbine.  

(b) There must be provisions for lubricating the turbine and for cooling turbine parts where temperatures are critical.  

(c) If the normal turbo-supercharger control system malfunctions, the turbine speed may not exceed its maximum allowable value. Except for the waste gate operating components, the components provided for meeting this requirement must be independent of the normal turbo-supercharger controls.
§ 25.1141  Powerplant controls: general.

Each powerplant control must be located, arranged, and designed under §§ 25.777 through 25.781 and marked under § 25.1555. In addition, it must meet the following requirements:

(a) Each control must be located so that it cannot be inadvertently operated by persons entering, leaving, or moving normally in the cockpit.

(b) Each flexible control must be approved or must be shown to be suitable for the particular application.

(c) Each control must have sufficient strength and rigidity to withstand operating loads without failure and without excessive deflection.

(d) Each control must be able to maintain any set position without constant attention by flight crewmembers and without creep due to control loads or vibration.

(e) The portion of each powerplant control located in a designated fire zone that is required to be operated in the event of fire must be at least fire resistant.

(f) For powerplant valve controls located in the flight deck there must be a means:

(1) For the flightcrew to select each intended position or function of the valve; and

(2) To indicate to the flightcrew:

(i) The selected position or function of the valve; and

(ii) When the valve has not responded as intended to the selected position or function.

§ 25.1142 Auxiliary power unit controls.

Means must be provided on the flight deck for starting, stopping, and emergency shutdown of each installed auxiliary power unit.

§ 25.1143 Engine controls.

(a) There must be a separate power or thrust control for each engine.

(b) Power and thrust controls must be arranged to allow—

(1) Separate control of each engine; and

(2) Simultaneous control of all engines.

(c) Each power and thrust control must provide a positive and immediately responsive means of controlling its engine.

(d) For each fluid injection (other than fuel) system and its controls not provided and approved as part of the engine, the applicant must show that the flow of the injection fluid is adequately controlled.

(e) If a power or thrust control incorporates a fuel shutoff feature, the control must have a means to prevent the inadvertent movement of the control into the shutoff position. The means must—

(1) Have a positive lock or stop at the idle position; and

(2) Require a separate and distinct operation to place the control in the shutoff position.

§ 25.1145 Ignition switches.

(a) Ignition switches must control each engine ignition circuit on each engine.

(b) There must be means to quickly shut off all ignition by the grouping of switches or by a master ignition control.

(c) Each group of ignition switches, except ignition switches for turbine engines for which continuous ignition is not required, and each master ignition control must have a means to prevent its inadvertent operation.

§ 25.1147 Mixture controls.

(a) If there are mixture controls, each engine must have a separate control. The controls must be grouped and arranged to allow—

(1) Separate control of each engine; and

(2) Simultaneous control of all engines.
(b) Each intermediate position of the mixture controls that corresponds to a normal operating setting must be identifiable by feel and sight.

(c) The mixture controls must be accessible to both pilots. However, if there is a separate flight engineer station with a control panel, the controls need be accessible only to the flight engineer.

§ 25.1149 Propeller speed and pitch controls.

(a) There must be a separate propeller speed and pitch control for each propeller.

(b) The controls must be grouped and arranged to allow—

(1) Separate control of each propeller; and

(2) Simultaneous control of all propellers.

(c) The controls must allow synchronization of all propellers.

(d) The propeller speed and pitch controls must be to the right of, and at least one inch below, the pilot’s throttle controls.

§ 25.1153 Propeller feathering controls.

(a) There must be a separate propeller feathering control for each propeller. The control must have means to prevent its inadvertent operation.

(b) If feathering is accomplished by movement of the propeller pitch or speed control lever, there must be means to prevent the inadvertent movement of this lever to the feathering position during normal operation.


§ 25.1155 Reverse thrust and propeller pitch settings below the flight regime.

Each control for reverse thrust and for propeller pitch settings below the flight regime must have means to prevent its inadvertent operation. The means must have a positive lock or stop at the flight idle position and must require a separate and distinct operation by the crew to displace the control from the flight regime (forward thrust regime for turbojet powered airplanes).

[Amtd. 25–11, 32 FR 6913, May 5, 1967]

§ 25.1157 Carburetor air temperature controls.

There must be a separate carburetor air temperature control for each engine.

§ 25.1159 Supercharger controls.

Each supercharger control must be accessible to the pilots or, if there is a separate flight engineer station with a control panel, to the flight engineer.

§ 25.1161 Fuel jettisoning system controls.

Each fuel jettisoning system control must have guards to prevent inadvertent operation. No control may be near any fire extinguisher control or other control used to combat fire.

§ 25.1163 Powerplant accessories.

(a) Each engine mounted accessory must—

(1) Be approved for mounting on the engine involved;

(2) Use the provisions on the engine for mounting; and

(3) Be sealed to prevent contamination of the engine oil system and the accessory system.

(b) Electrical equipment subject to arcing or sparking must be installed to minimize the probability of contact with any flammable fluids or vapors that might be present in a free state.

(c) If continued rotation of an engine-driven cabin supercharger or of any remote accessory driven by the engine is hazardous if malfunctioning occurs, there must be means to prevent rotation without interfering with the continued operation of the engine.


§ 25.1165 Engine ignition systems.

(a) Each battery ignition system must be supplemented by a generator that is automatically available as an alternate source of electrical energy to allow continued engine operation if any battery becomes depleted.
§ 25.1167 Accessory gearboxes.

For airplanes equipped with an accessory gearbox that is not certificated as part of an engine—
(a) The engine with gearbox and connecting transmissions and shafts attached must be subjected to the tests specified in §33.49 or §33.87 of this chapter, as applicable;
(b) The accessory gearbox must meet the requirements of §§33.25 and 33.53 or 33.91 of this chapter, as applicable; and
(c) Possible misalignments and torsional loadings of the gearbox, transmission, and shaft system, expected to result under normal operating conditions must be evaluated.


§ 25.1181 Designated fire zones; regions included.

(a) Designated fire zones are—
(1) The engine power section;
(2) The engine accessory section;
(3) Except for reciprocating engines, any complete powerplant compartment in which no isolation is provided between the engine power section and the engine accessory section;
(4) Any auxiliary power unit compartment;
(5) Any fuel-burning heater and other combustion equipment installation described in §25.859;
(6) The compressor and accessory sections of turbine engines; and
(7) Combustor, turbine, and tailpipe sections of turbine engine installations that contain lines or components carrying flammable fluids or gases.

(b) Each designated fire zone must meet the requirements of §§25.1165 through 25.1203.


§ 25.1182 Nacelle areas behind firewalls, and engine pod attaching structures containing flammable fluid lines.

(a) Each nacelle area immediately behind the firewall, and each portion of any engine pod attaching structure containing flammable fluid lines, must meet the requirements of §§25.1165(d) and (e), 25.1183, 25.1185, 25.1187, 25.1189, and 25.1195 through 25.1203, including those concerning designated fire zones. However, engine pod attaching structures need not contain fire detection or extinguishing means.

(b) For each area covered by paragraph (a) of this section that contains a retractable landing gear, compliance
§ 25.1183 Flammable fluid-carrying components.

(a) Except as provided in paragraph (b) of this section, each line, fitting, and other component carrying flammable fluid in any area subject to engine fire conditions, and each component which conveys or contains flammable fluid in a designated fire zone must be fire resistant, except that flammable fluid tanks and supports in a designated fire zone must be fireproof or be enclosed by a fireproof shield unless damage by fire to any non-fireproof part will not cause leakage or spillage of flammable fluid. Components must be shielded or located to safeguard against the ignition of leaking flammable fluid. An integral oil sump of less than 25-quart capacity on a reciprocating engine need not be fireproof nor be enclosed by a fireproof shield.

(b) Paragraph (a) of this section does not apply to—

(1) Lines, fittings, and components which are already approved as part of a type certificated engine; and

(2) Vent and drain lines, and their fittings, whose failure will not result in, or add to, a fire hazard.

(c) All components, including ducts, within a designated fire zone must be fireproof if, when exposed to or damaged by fire, they could—

(1) Result in fire spreading to other regions of the airplane; or

(2) Cause unintentional operation of, or inability to operate, essential services or equipment.

§ 25.1185 Flammable fluids.

(a) Except for the integral oil sumps specified in §25.1183(a), no tank or reservoir that is a part of a system containing flammable fluids or gases may be in a designated fire zone unless the fluid contained, the design of the system, the materials used in the tank, the shut-off means, and all connections, lines, and control provide a degree of safety equal to that which would exist if the tank or reservoir were outside such a zone.

(b) There must be at least one-half inch of clear airspace between each tank or reservoir and each firewall or shroud isolating a designated fire zone.

(c) Absorbent materials close to flammable fluid system components that might leak must be covered or treated to prevent the absorption of hazardous quantities of fluids.

§ 25.1187 Drainage and ventilation of fire zones.

(a) There must be complete drainage of each part of each designated fire zone to minimize the hazards resulting from failure or malfunctioning of any component containing flammable fluids. The drainage means must be—

(1) Effective under conditions expected to prevail when drainage is needed; and

(2) Arranged so that no discharged fluid will cause an additional fire hazard.

(b) Each designated fire zone must be ventilated to prevent the accumulation of flammable vapors.

(c) No ventilation opening may be where it would allow the entry of flammable fluids, vapors, or flame from other zones.

(d) Each ventilation means must be arranged so that no discharged vapors will cause an additional fire hazard.

(e) Unless the extinguishing agent capacity and rate of discharge are based on maximum air flow through a zone, there must be means to allow the crew to shut off sources of forced ventilation to any fire zone except the engine power section of the nacelle and the combustion heater ventilating air ducts.

§ 25.1189 Shutoff means.

(a) Each engine installation and each fire zone specified in §25.1181(a)(4) and (5) must have a means to shut off or otherwise prevent hazardous quantities of fuel, oil, deicer, and other flammable fluids, from flowing into, within, or
§ 25.1191 Firewalls.

(a) Each engine, auxiliary power unit, fuel-burning heater, other combustion equipment intended for operation in flight, and the combustion, turbine, and tailpipe sections of turbine engines, must be isolated from the rest of the airplane by firewalls, shrouds, or equivalent means.

(b) Each firewall and shroud must be—

(1) Fireproof;

(2) Constructed so that no hazardous quantity of air, fluid, or flame can pass from the compartment to other parts of the airplane;

(3) Constructed so that each opening is sealed with close fitting fireproof grommets, bushings, or firewall fittings; and

(4) Protected against corrosion.

§ 25.1192 Engine accessory section diaphragm.

For reciprocating engines, the engine power section and all portions of the exhaust system must be isolated from the engine accessory compartment by a diaphragm that complies with the firewall requirements of §25.1191.

[Amdt. 25–23, 35 FR 5678, Apr. 8, 1970]

§ 25.1193 Cowling and nacelle skin.

(a) Each cowling must be constructed and supported so that it can resist any vibration, inertia, and air load to which it may be subjected in operation.

(b) Cowling must meet the drainage and ventilation requirements of §25.1187.

(c) On airplanes with a diaphragm isolating the engine power section from the engine accessory section, each part of the accessory section cowling subject to flame in case of fire in the engine power section of the powerplant must—

(1) Be fireproof; and

(2) Meet the requirements of §25.1191.

(d) Each part of the cowling subject to high temperatures due to its nearness to exhaust system parts or exhaust gas impingement must be fireproof.

(e) Each airplane must—

(1) Be designed and constructed so that no fire originating in any fire zone can enter, either through openings or by burning through external skin, any other zone or region where it would create additional hazards;

(2) Meet paragraph (e)(1) of this section with the landing gear retracted (if applicable); and

(3) Have fireproof skin in areas subject to flame if a fire starts in the engine power or accessory sections.

§ 25.1195 Fire extinguishing systems.

(a) Except for combustor, turbine, and tail pipe sections of turbine engine
installations that contain lines or components carrying flammable fluids or gases for which it is shown that a fire originating in these sections can be controlled, there must be a fire extinguisher system serving each designated fire zone.

(b) The fire extinguishing system, the quantity of the extinguishing agent, the rate of discharge, and the discharge distribution must be adequate to extinguish fires. It must be shown by either actual or simulated flights tests that under critical airflow conditions in flight the discharge of the extinguishing agent in each designated fire zone specified in paragraph (a) of this section will provide an agent concentration capable of extinguishing fires in that zone and of minimizing the probability of reignition. An individual “one-shot” system may be used for auxiliary power units, fuel burning heaters, and other combustion equipment. For each other designated fire zone, two discharges must be provided each of which produces adequate agent concentration.

(c) The fire extinguishing system for a nacelle must be able to simultaneously protect each zone of the nacelle for which protection is provided.

§ 25.1199 Extinguishing agent containers.

(a) Each extinguishing agent container must have a pressure relief to prevent bursting of the container by excessive internal pressures.

(b) The discharge end of each discharge line from a pressure relief connection must be located so that discharge of the fire extinguishing agent would not damage the airplane. The line must also be located or protected to prevent clogging caused by ice or other foreign matter.

(c) There must be a means for each fire extinguishing agent container to indicate that the container has discharged or that the charging pressure is below the established minimum necessary for proper functioning.

(d) The temperature of each container must be maintained, under intended operating conditions, to prevent the pressure in the container from—

(1) Falling below that necessary to provide an adequate rate of discharge; or

(2) Rising high enough to cause premature discharge.

(e) If a pyrotechnic capsule is used to discharge the extinguishing agent, each container must be installed so that temperature conditions will not cause hazardous deterioration of the pyrotechnic capsule.

§ 25.1201 Fire extinguishing system materials.

(a) No material in any fire extinguishing system may react chemically with any extinguishing agent so as to create a hazard.
§ 25.1203 Fire detector system.

(a) There must be approved, quick acting fire or overheat detectors in each designated fire zone, and in the combustion, turbine, and tailpipe sections of turbine engine installations, in numbers and locations ensuring prompt detection of fire in those zones.

(b) Each fire detector system must be constructed and installed so that—

(1) It will withstand the vibration, inertia, and other loads to which it may be subjected in operation;

(2) There is a means to warn the crew in the event that the sensor or associated wiring within a designated fire zone is severed at one point, unless the system continues to function as a satisfactory detection system after the severing; and

(3) There is a means to warn the crew in the event of a short circuit in the sensor or associated wiring within a designated fire zone, unless the system continues to function as a satisfactory detection system after the short circuit.

(c) No fire or overheat detector may be affected by any oil, water, other fluids or fumes that might be present.

(d) There must be means to allow the crew to check, in flight, the functioning of each fire or overheat detector electric circuit.

(e) Components of each fire or overheat detector system in a fire zone must be fire-resistant.

(f) No fire or overheat detector system component for any fire zone may pass through another fire zone, unless—

(1) It is protected against the possibility of false warnings resulting from fires in zones through which it passes; or

(2) Each zone involved is simultaneously protected by the same detector and extinguishing system.

(g) Each fire detector system must be constructed so that when it is in the configuration for installation it will not exceed the alarm activation time approved for the detectors using the response time criteria specified in the appropriate Technical Standard Order for the detector.

(h) EWIS for each fire or overheat detector system in a fire zone must meet the requirements of §25.1731.


§ 25.1207 Compliance.

Unless otherwise specified, compliance with the requirements of §§25.1181 through 25.1203 must be shown by a full scale fire test or by one or more of the following methods:

(a) Tests of similar powerplant configurations;

(b) Tests of components;

(c) Service experience of aircraft with similar powerplant configurations;

(d) Analysis.


Subpart F—Equipment

GENERAL

§ 25.1301 Function and installation.

(a) Each item of installed equipment must—

(1) Be of a kind and design appropriate to its intended function;

(2) Be labeled as to its identification, function, or operating limitations, or any applicable combination of these factors;

(3) Be installed according to limitations specified for that equipment; and

(4) Function properly when installed.

(b) EWIS must meet the requirements of subpart H of this part.


§ 25.1303 Flight and navigation instruments.

(a) The following flight and navigation instruments must be installed so that the instrument is visible from each pilot station:

(1) A free air temperature indicator or an air-temperature indicator which provides indications that are convertible to free-air temperature.

(2) A clock displaying hours, minutes, and seconds with a sweep-second pointer or digital presentation.
Federal Aviation Administration, DOT § 25.1305

(3) A direction indicator (non-stabilized magnetic compass).

(b) The following flight and navigation instruments must be installed at each pilot station:

(1) An airspeed indicator. If airspeed limitations vary with altitude, the indicator must have a maximum allowable airspeed indicator showing the variation of V_{MO} with altitude.

(2) An altimeter (sensitive).

(3) A rate-of-climb indicator (vertical speed).

(4) A gyroscopic rate-of-turn indicator combined with an integral slip-skid indicator (turn-and-bank indicator) except that only a slip-skid indicator is required on large airplanes with a third attitude instrument system useable through flight attitudes of 360° of pitch and roll and installed in accordance with §121.305(k) of this title.

(5) A bank and pitch indicator (gyroscopically stabilized).

(6) A direction indicator (gyroscopically stabilized, magnetic or non-magnetic).

(c) The following flight and navigation instruments are required as prescribed in this paragraph:

(1) A speed warning device is required for turbine engine powered airplanes and for airplanes with V_{MO}/M_{MO} greater than 0.8 V_{DF}/M_{DF} or 0.8 V_{D}/M_{D}. The speed warning device must give effective aural warning (differing distinctly from aural warnings used for other purposes) to the pilots, whenever the speed exceeds V_{MO} plus 6 knots or M_{MO} +0.01. The upper limit of the production tolerance for the warning device may not exceed the prescribed warning speed.

(2) A machmeter is required at each pilot station for airplanes with compressibility limitations not otherwise indicated to the pilot by the airspeed indicating system required under paragraph (b)(1) of this section.


§ 25.1305 Powerplant instruments.

The following are required powerplant instruments:

(a) For all airplanes. (1) A fuel pressure warning means for each engine, or a master warning means for all engines with provision for isolating the individual warning means from the master warning means.

(2) A fuel quantity indicator for each fuel tank.

(3) An oil quantity indicator for each oil tank.

(4) An oil pressure indicator for each independent pressure oil system of each engine.

(5) An oil pressure warning means for each engine, or a master warning means for all engines with provision for isolating the individual warning means from the master warning means.

(6) An oil temperature indicator for each engine.

(7) Fire-warning devices that provide visual and audible warning.

(8) An augmentation liquid quantity indicator (appropriate for the manner in which the liquid is to be used in operation) for each tank.

(b) For reciprocating engine-powered airplanes. In addition to the powerplant instruments required by paragraph (a) of this section, the following powerplant instruments are required:

(1) A carburetor air temperature indicator for each engine.

(2) A cylinder head temperature indicator for each air-cooled engine.

(3) A manifold pressure indicator for each engine.

(4) A fuel pressure indicator (to indicate the pressure at which the fuel is supplied) for each engine.

(5) A fuel flowmeter, or fuel mixture indicator, for each engine without an automatic altitude mixture control.

(6) A tachometer for each engine.

(7) A device that indicates, to the flight crew (during flight), any change in the power output, for each engine with—

(i) An automatic propeller feathering system, whose operation is initiated by a power output measuring system; or

(ii) A total engine piston displacement of 2,000 cubic inches or more.

(8) A means to indicate to the pilot when the propeller is in reverse pitch, for each reversing propeller.

(c) For turbine engine-powered airplanes. In addition to the powerplant instruments required by paragraph (a)
§ 25.1307 Miscellaneous equipment.

The following is required miscellaneous equipment:

(a) [Reserved]

(b) Two or more independent sources of electrical energy.

(c) Electrical protective devices, as prescribed in this part.

(d) Two systems for two-way radio communications, with controls for each accessible from each pilot station, designed and installed so that failure of one system will not preclude operation of the other system. The use of a common antenna system is acceptable if adequate reliability is shown.

(e) Two systems for radio navigation, with controls for each accessible from each pilot station, designed and installed so that failure of one system will not preclude operation of the other system. The use of a common antenna system is acceptable if adequate reliability is shown.

§ 25.1307 Miscellaneous equipment.

The following is required miscellaneous equipment:

(a) A gas temperature indicator for each engine.

(b) A fuel flowmeter indicator for each engine.

(c) A tachometer (to indicate the speed of the rotors with established limiting speeds) for each engine.

(d) A means to indicate, to the flight crew, the operation of each engine starter that can be operated continuously but that is neither designed for continuous operation nor designed to prevent hazard if it failed.

(e) An indicator to indicate the functioning of the powerplant ice protection system for each engine.

(f) An indicator for the fuel strainer or filter required by § 25.997 to indicate the occurrence of contamination of the strainer or filter before it reaches the capacity established in accordance with § 25.997(d).

(g) A warning means for the oil strainer or filter required by § 25.1019, if it has no bypass, to warn the pilot of the occurrence of contamination of the strainer or filter screen before it reaches the capacity established in accordance with § 25.1019(a)(2).

(h) An indicator to indicate the proper functioning of any heater used to prevent ice clogging of fuel system components.

(i) For turbojet engine powered airplanes. In addition to the powerplant instruments required by paragraphs (a) and (c) of this section, the following powerplant instruments are required:

(1) A torque indicator for each engine.

(2) Position indicating means to indicate the thrust reversing device—

(i) Is not in the selected position, and

(ii) Is in the reverse thrust position, for each engine using a thrust reversing device.

(3) An indicator to indicate rotor system unbalance.

(e) For turbopropeller-powered airplanes. In addition to the powerplant instruments required by paragraphs (a) and (c) of this section, the following powerplant instruments are required:

(1) A gas temperature indicator for each engine.

(2) A fuel flowmeter indicator for each engine.

(3) A tachometer (to indicate the speed of the rotors with established limiting speeds) for each engine.

(4) A means to indicate, to the flight crew, the operation of each engine starter that can be operated continuously but that is neither designed for continuous operation nor designed to prevent hazard if it failed.

(5) An indicator to indicate the functioning of the powerplant ice protection system for each engine.

(6) An indicator for the fuel strainer or filter required by § 25.997 to indicate the occurrence of contamination of the strainer or filter before it reaches the capacity established in accordance with § 25.997(d).

(7) A warning means for the oil strainer or filter required by § 25.1019, if it has no bypass, to warn the pilot of the occurrence of contamination of the strainer or filter screen before it reaches the capacity established in accordance with § 25.1019(a)(2).

(8) An indicator to indicate the proper functioning of any heater used to prevent ice clogging of fuel system components.

(e) For turbopropeller-powered airplanes. In addition to the powerplant instruments required by paragraphs (a) and (c) of this section, the following powerplant instruments are required:

(1) A torque indicator for each engine.

(2) Position indicating means to indicate the thrust reversing device—

(i) Is not in the selected position, and

(ii) Is in the reverse thrust position, for each engine using a thrust reversing device.

(3) An indicator to indicate rotor system unbalance.

(d) For turbojet engine powered airplanes. In addition to the powerplant instruments required by paragraphs (a) and (c) of this section, the following powerplant instruments are required:

(1) A torque indicator for each engine.

(2) Position indicating means to indicate the thrust reversing device—

(i) Is not in the selected position, and

(ii) Is in the reverse thrust position, for each engine using a thrust reversing device.

(3) An indicator to indicate rotor system unbalance.
§ 25.1309 Equipment, systems, and installations.

(a) The equipment, systems, and installations whose functioning is required by this subchapter, must be designed to ensure that they perform their intended functions under any foreseeable operating condition.

(b) The airplane systems and associated components, considered separately and in relation to other systems, must be designed so that—

(1) The occurrence of any failure condition which would prevent the continued safe flight and landing of the airplane is extremely improbable, and

(2) The occurrence of any other failure conditions which would reduce the capability of the airplane or the ability of the crew to cope with adverse operating conditions is improbable.

(c) Warning information must be provided to alert the crew to unsafe system operating conditions, and to enable them to take appropriate corrective action. Systems, controls, and associated monitoring and warning means must be designed to minimize crew errors which could create additional hazards.

(d) Compliance with the requirements of paragraph (b) of this section must be shown by analysis, and where necessary, by appropriate ground, flight, or simulator tests. The analysis must consider—

(1) Possible modes of failure, including malfunctions and damage from external sources.

(2) The probability of multiple failures and undetected failures.

(3) The resulting effects on the airplane and occupants, considering the stage of flight and operating conditions, and

(4) The crew warning cues, corrective action required, and the capability of detecting faults.

(e) In showing compliance with paragraphs (a) and (b) of this section with regard to the electrical system and equipment, design and installation, critical environmental conditions must be considered. For electrical generation, distribution, and utilization equipment required by or used in complying with this chapter, except equipment covered by Technical Standard Orders containing environmental test procedures, the ability to provide continuous, safe service under foreseeable environmental conditions may be shown by environmental tests, design analysis, or reference to previous comparable service experience on other aircraft.

(f) EWIS must be assessed in accordance with the requirements of §25.1709.


§ 25.1310 Power source capacity and distribution.

(a) Each installation whose functioning is required for type certification or under operating rules and that requires a power supply is an “essential load” on the power supply. The power sources and the system must be able to supply the following power loads in probable operating combinations and for probable durations:

(1) Loads connected to the system with the system functioning normally.

(2) Essential loads, after failure of any one prime mover, power converter, or energy storage device.

(3) Essential loads after failure of—

(i) Any one engine on two-engine airplanes; and

(ii) Any two engines on airplanes with three or more engines.

(4) Essential loads for which an alternate source of power is required, after any failure or malfunction in any one power supply system, distribution system, or other utilization system.

(b) In determining compliance with paragraphs (a)(2) and (3) of this section, the power loads may be assumed to be reduced under a monitoring procedure consistent with safety in the kinds of operation authorized. Loads not required in controlled flight need not be considered for the two-engine-inoperative condition on airplanes with three or more engines.

(Amdt. 25–123, 72 FR 63405, Nov. 8, 2007)

§ 25.1316 Electrical and electronic system lightning protection.

(a) Each electrical and electronic system that performs a function, for
which failure would prevent the continued safe flight and landing of the airplane, must be designed and installed so that—

(1) The function is not adversely affected during and after the time the airplane is exposed to lightning; and

(2) The system automatically recovers normal operation of that function in a timely manner after the airplane is exposed to lightning.

(b) Each electrical and electronic system that performs a function, for which failure would reduce the capability of the airplane or the ability of the flightcrew to respond to an adverse operating condition, must be designed and installed so that the function recovers normal operation in a timely manner after the airplane is exposed to lightning.

§ 25.1321 Arrangement and visibility.

(a) Each flight, navigation, and powerplant instrument for use by any pilot must be plainly visible to him from his station with the minimum practicable deviation from his normal position and line of vision when he is looking forward along the flight path.

(b) The flight instruments required by §25.1303 must be grouped on the instrument panel and centered as nearly as practicable about the vertical plane of the pilot’s forward vision. In addition—

(1) The instrument that most effectively indicates attitude must be on the panel in the top center position;

(2) The instrument that most effectively indicates airspeed must be adjacent to and directly to the left of the instrument in the top center position:
(3) The instrument that most effectively indicates altitude must be adjacent to and directly to the right of the instrument in the top center position; and

(4) The instrument that most effectively indicates direction of flight must be adjacent to and directly below the instrument in the top center position.

(c) Required powerplant instruments must be closely grouped on the instrument panel. In addition—

(1) The location of identical powerplant instruments for the engines must prevent confusion as to which engine each instrument relates; and

(2) Powerplant instruments vital to the safe operation of the airplane must be plainly visible to the appropriate crewmembers.

(d) Instrument panel vibration may not damage or impair the accuracy of any instrument.

(e) If a visual indicator is provided to indicate malfunction of an instrument, it must be effective under all probable cockpit lighting conditions.


§ 25.1322 Flightcrew alerting.

(a) Flightcrew alerts must:

(1) Provide the flightcrew with the information needed to:

(ii) Identify non-normal operation or airplane system conditions, and

(2) Determine the appropriate actions, if any.

(2) Be readily and easily detectable and intelligible by the flightcrew under all foreseeable operating conditions, including conditions where multiple alerts are provided.

(3) Be removed when the alerting condition no longer exists.

(b) Alerts must conform to the following prioritization hierarchy based on the urgency of flightcrew awareness and response.

(1) Warning: For conditions that require immediate flightcrew awareness and immediate flightcrew response.

(2) Caution: For conditions that require immediate flightcrew awareness and subsequent flightcrew response.

(3) Advisory: For conditions that require flightcrew awareness and may require subsequent flightcrew response.

(c) Warning and caution alerts must:

(1) Be prioritized within each category, when necessary.

(2) Provide timely attention-getting cues through at least two different senses by a combination of aural, visual, or tactile indications.

(3) Permit each occurrence of the attention-getting cues required by paragraph (c)(2) of this section to be acknowledged and suppressed, unless they are required to be continuous.

(d) The alert function must be designed to minimize the effects of false and nuisance alerts. In particular, it must be designed to:

(1) Prevent the presentation of an alert that is inappropriate or unnecessary.

(2) Provide a means to suppress an attention-getting component of an alert caused by a failure of the alerting function that interferes with the flightcrew’s ability to safely operate the airplane. This means must not be readily available to the flightcrew so that it could be operated inadvertently or by habitual reflexive action. When an alert is suppressed, there must be a clear and unmistakable annunciation to the flightcrew that the alert has been suppressed.

(e) Visual alert indications must:

(1) Conform to the following color convention:

(ii) Amber or yellow for caution alert indications.

(iii) Any color except red or green for advisory alert indications.

(2) Use visual coding techniques, together with other alerting function elements on the flight deck, to distinguish between warning, caution, and advisory alert indications, if they are presented on monochromatic displays that are not capable of conforming to the color convention in paragraph (e)(1) of this section.

(f) Use of the colors red, amber, and yellow on the flight deck for functions other than flightcrew alerting must be limited and must not adversely affect flightcrew alerting.

[Amtd. 25–131, 75 FR 67209, Nov. 2, 2010]
§ 25.1323 Airspeed indicating system.

For each airspeed indicating system, the following apply:

(a) Each airspeed indicating instrument must be approved and must be calibrated to indicate true airspeed (at sea level with a standard atmosphere) with a minimum practicable instrument calibration error when the corresponding pitot and static pressures are applied.

(b) Each system must be calibrated to determine the system error (that is, the relation between IAS and CAS) in flight and during the accelerated takeoff ground run. The ground run calibration must be determined—

1. From 0.8 of the minimum value of \( V_1 \) to the maximum value of \( V_2 \), considering the approved ranges of altitude and weight; and

2. With the flaps and power settings corresponding to the values determined in the establishment of the takeoff path under §25.111 assuming that the critical engine fails at the minimum value of \( V_1 \).

(c) The airspeed error of the installation, excluding the airspeed indicator instrument calibration error, may not exceed three percent or five knots, whichever is greater, throughout the speed range, from—

1. \( V_{MO} \) to 1.23 \( V_{SRL} \), with flaps retracted; and

2. 1.23 \( V_{SR0} \) to \( V_{FE} \) with flaps in the landing position.

(d) From 1.23 \( V_{SR} \) to the speed at which stall warning begins, the IAS must change perceptibly with CAS and in the same sense, and at speeds below stall warning speed the IAS must not change in an incorrect sense.

(e) From \( V_{MO} \) to \( V_{MO} + 23 (V_{DF} - V_{MO}) \), the IAS must change perceptibly with CAS and in the same sense, and at higher speeds up to \( V_{DF} \) the IAS must not change in an incorrect sense.

(f) There must be no indication of airspeed that would cause undue difficulty to the pilot during the takeoff between the initiation of rotation and the achievement of a steady climbing condition.

(g) The effects of airspeed indicating system lag may not introduce significant takeoff indicated airspeed bias, or significant errors in takeoff or accelerate-stop distances.

(h) Each system must be arranged, so far as practicable, to prevent malfunction or serious error due to the entry of moisture, dirt, or other substances.

(i) Each system must have a heated pitot tube or an equivalent means of preventing malfunction due to icing.

(j) Where duplicate airspeed indicators are required, their respective pitot tubes must be far enough apart to avoid damage to both tubes in a collision with a bird.

§ 25.1325 Static pressure systems.

(a) Each instrument with static air case connections must be vented to the outside atmosphere through an appropriate piping system.

(b) Each static port must be designed and located in such manner that the static pressure system performance is least affected by airflow variation, or by moisture or other foreign matter, and that the correlation between air pressure in the static pressure system and true ambient atmospheric static pressure is not changed when the airplane is exposed to the continuous and intermittent maximum icing conditions defined in appendix C of this part.

(c) The design and installation of the static pressure system must be such that—

1. Positive drainage of moisture is provided; chafing of the tubing and excessive distortion or restriction at bends in the tubing is avoided; and the materials used are durable, suitable for the purpose intended, and protected against corrosion; and

2. It is airtight except for the port into the atmosphere. A proof test must be conducted to demonstrate the integrity of the static pressure system in the following manner:

1. Unpressurized airplanes. Evacuate the static pressure system to a pressure differential of approximately 1 inch of mercury or to a reading on the altimeter, 1,000 feet above the airplane elevation at the time of the test. Without additional pumping for a period of 1 minute, the loss of indicated altitude must not exceed 100 feet on the altimeter.
(l) **Pressurized airplanes.** Evacuate the static pressure system until a pressure differential equivalent to the maximum cabin pressure differential for which the airplane is type certificated is achieved. Without additional pumping for a period of 1 minute, the loss of indicated altitude must not exceed 2 percent of the equivalent altitude of the maximum cabin differential pressure or 100 feet, whichever is greater.

(d) Each pressure altimeter must be approved and must be calibrated to indicate pressure altitude in a standard atmosphere, with a minimum practicable calibration error when the corresponding static pressures are applied.

(e) Each system must be designed and installed so that the error in indicated pressure altitude, at sea level, with a standard atmosphere, excluding instrument calibration error, does not result in an error of more than ±30 feet per 100 knots speed for the appropriate configuration in the speed range between 1.23 $V_{Smo}$ with flaps extended and 1.7 $V_{SRI}$ with flaps retracted. However, the error need not be less than ±30 feet.

(f) If an altimeter system is fitted with a device that provides corrections to the altimeter indication, the device must be designed and installed in such manner that it can be bypassed when it malfunctions, unless an alternate altimeter system is provided. Each correction device must be fitted with a means for indicating the occurrence of reasonably probable malfunctions, including power failure, to the flight crew. The indicating means must be effective for any cockpit lighting condition likely to occur.

(g) Except as provided in paragraph (h) of this section, if the static pressure system incorporates both a primary and an alternate static pressure source, the means for selecting one or the other source must be designed so that—

1. When either source is selected, the other is blocked off; and
2. Both sources cannot be blocked off simultaneously.

(h) For unpressurized airplanes, paragraph (g)(1) of this section does not apply if it can be demonstrated that the static pressure system calibration, when either static pressure source is selected, is not changed by the other static pressure source being open or blocked.


### § 25.1326 Pitot heat indication systems.

If a flight instrument pitot heating system is installed, an indication system must be provided to indicate to the flight crew when that pitot heating system is not operating. The indication system must comply with the following requirements:

(a) The indication provided must incorporate an amber light that is in clear view of a flight crewmember.

(b) The indication provided must be designed to alert the flight crew if either of the following conditions exist:

1. The pitot heating system is switched “off”.
2. The pitot heating system is switched “on” and any pitot tube heating element is inoperative.

[Amdt. 25–43, 43 FR 10339, Mar. 13, 1978]

### § 25.1327 Magnetic direction indicator.

(a) Each magnetic direction indicator must be installed so that its accuracy is not excessively affected by the airplane’s vibration or magnetic fields.

(b) The compensated installation may not have a deviation, in level flight, greater than 10 degrees on any heading.

[Amdt. 25–43, 43 FR 10339, Mar. 13, 1978]

### § 25.1329 Flight guidance system.

(a) Quick disengagement controls for the autopilot and autothrust functions must be provided for each pilot. The autopilot quick disengagement controls must be located on both control wheels (or equivalent). The autothrust quick disengagement controls must be located on the thrust control levers. Quick disengagement controls must be readily accessible to each pilot while operating the control wheel (or equivalent) and thrust control levers.

(b) The effects of a failure of the system to disengage the autopilot or autothrust functions when manually commanded by the pilot must be assessed in accordance with the requirements of § 25.1309.
(c) Engagement or switching of the flight guidance system, a mode, or a sensor may not cause a transient response of the airplane’s flight path any greater than a minor transient, as defined in paragraph (n)(1) of this section.

(d) Under normal conditions, the disengagement of any automatic control function of a flight guidance system may not cause a transient response of the airplane’s flight path any greater than a minor transient.

(e) Under rare normal and non-normal conditions, disengagement of any automatic control function of a flight guidance system may not result in a transient any greater than a significant transient, as defined in paragraph (n)(2) of this section.

(f) The function and direction of motion of each command reference control, such as heading select or vertical speed, must be plainly indicated on, or adjacent to, each control if necessary to prevent inappropriate use or confusion.

(g) Under any condition of flight appropriate to its use, the flight guidance system may not produce hazardous loads on the airplane, nor create hazardous deviations in the flight path. This applies to both fault-free operation and in the event of a malfunction, and assumes that the pilot begins corrective action within a reasonable period of time.

(h) When the flight guidance system is in use, a means must be provided to avoid excursions beyond an acceptable margin from the speed range of the normal flight envelope. If the airplane experiences an excursion outside this range, a means must be provided to prevent the flight guidance system from providing guidance or control to an unsafe speed.

(i) The flight guidance system functions, controls, indications, and alerts must be designed to minimize flightcrew errors and confusion concerning the behavior and operation of the flight guidance system. Means must be provided to indicate the current mode of operation, including any armed modes, transitions, and reversions. Selector switch position is not an acceptable means of indication. The controls and indications must be grouped and presented in a logical and consistent manner. The indications must be visible to each pilot under all expected lighting conditions.

(j) Following disengagement of the autopilot, a warning (visual and auditory) must be provided to each pilot and be timely and distinct from all other cockpit warnings.

(k) Following disengagement of the autothrust function, a caution must be provided to each pilot.

(l) The autopilot may not create a potential hazard when the flightcrew applies an override force to the flight controls.

(m) During autothrust operation, it must be possible for the flightcrew to move the thrust levers without requiring excessive force. The autothrust may not create a potential hazard when the flightcrew applies an override force to the thrust levers.

(n) For purposes of this section, a transient is a disturbance in the control or flight path of the airplane that is not consistent with response to flightcrew inputs or environmental conditions.

(1) A minor transient would not significantly reduce safety margins and would involve flightcrew actions that are well within their capabilities. A minor transient may involve a slight increase in flightcrew workload or some physical discomfort to passengers or cabin crew.

(2) A significant transient may lead to a significant reduction in safety margins, an increase in flightcrew workload, discomfort to the flightcrew, or physical distress to the passengers or cabin crew, possibly including non-fatal injuries. Significant transients do not require, in order to remain within or recover to the normal flight envelope, any of the following:

(i) Exceptional piloting skill, alertness, or strength.

(ii) Forces applied by the pilot which are greater than those specified in §25.143(c).

(iii) Accelerations or attitudes in the airplane that might result in further hazard to secured or non-secured occupants.

§ 25.1331 Instruments using a power supply.

(a) For each instrument required by §25.1303(b) that uses a power supply, the following apply:

(1) Each instrument must have a visual means integral with, the instrument, to indicate when power adequate to sustain proper instrument performance is not being supplied. The power must be measured at or near the point where it enters the instruments. For electric instruments, the power is considered to be adequate when the voltage is within approved limits.

(2) Each instrument must, in the event of the failure of one power source, be supplied by another power source. This may be accomplished automatically or by manual means.

(3) If an instrument presenting navigation data receives information from sources external to that instrument and loss of that information would render the presented data unreliable, the instrument must incorporate a visual means to warn the crew, when such loss of information occurs, that the presented data should not be relied upon.

(b) As used in this section, “instrument” includes devices that are physically contained in one unit, and devices that are composed of two or more physically separate units or components connected together (such as a remote indicating gyroscopic direction indicator that includes a magnetic sensing element, a gyroscopic unit, an amplifier and an indicator connected together).


§ 25.1337 Powerplant instruments.

(a) Instruments and instrument lines.

(1) Each powerplant and auxiliary power unit instrument line must meet the requirements of §§25.993 and 25.1183.

(2) Each line carrying flammable fluids under pressure must—

(i) Have restricting orifices or other safety devices at the source of pressure to prevent the escape of excessive fluid if the line fails; and

(ii) Be installed and located so that the escape of fluids would not create a hazard.

(3) Each powerplant and auxiliary power unit instrument that utilizes flammable fluids must be installed and located so that the escape of fluid would not create a hazard.

(b) Fuel quantity indicator. There must be means to indicate to the flight crewmembers, the quantity, in gallons or equivalent units, of usable fuel in each tank during flight. In addition—

(1) Each fuel quantity indicator must be calibrated to read “zero” during level flight when the quantity of fuel remaining in the tank is equal to the unusable fuel supply determined under §25.959;

(2) Tanks with interconnected outlets and airspaces may be treated as one tank and need not have separate indicators; and

(3) Each exposed sight gauge, used as a fuel quantity indicator, must be protected against damage.

§ 25.1351 General.

(a) Electrical system capacity. The required generating capacity, and number and kinds of power sources must—

(1) Be determined by an electrical load analysis; and

(2) Meet the requirements of § 25.1309.

(b) Generating system. The generating system includes electrical power sources, main power busses, transmission cables, and associated control, regulation, and protective devices. It must be designed so that—

1. Power sources function properly when independent and when connected in combination;

2. No failure or malfunction of any power source can create a hazard or impair the ability of remaining sources to supply essential loads;

3. The system voltage and frequency (as applicable) at the terminals of all essential load equipment can be maintained within the limits for which the equipment is designed, during any probable operating condition; and

4. System transients due to switching, fault clearing, or other causes do not make essential loads inoperative, and do not cause a smoke or fire hazard.

5. There are means accessible, in flight, to appropriate crewmembers for the individual and collective disconnection of the electrical power sources from the system.

6. There are means to indicate to appropriate crew members the generating system quantities essential for the safe operation of the system, such as the voltage and current supplied by each generator.

(c) External power. If provisions are made for connecting external power to the airplane, and that external power can be electrically connected to equipment other than that used for engine starting, means must be provided to ensure that no external power supply having a reverse polarity, or a reverse phase sequence, can supply power to the airplane’s electrical system.

(d) Operation without normal electrical power. It must be shown by analysis, tests, or both, that the airplane can be operated safely in VFR conditions, for a period of not less than five minutes, with the normal electrical power (electrical power sources excluding the battery) inoperative, with critical type fuel (from the standpoint of flameout and restart capability), and with the airplane initially at the maximum certificated altitude. Parts of the electrical system may remain on if—

1. A single malfunction, including a wire bundle or junction box fire, cannot result in loss of both the part turned off and the part turned on; and
Federal Aviation Administration, DOT

§ 25.1353 Electrical equipment and installations.

(a) Electrical equipment and controls must be installed so that operation of any one unit or system of units will not adversely affect the simultaneous operation of any other electrical unit or system essential to safe operation. Any electrical interference likely to be present in the airplane must not result in hazardous effects on the airplane or its systems.

(b) Storage batteries must be designed and installed as follows:

(1) Safe cell temperatures and pressures must be maintained during any probable charging or discharging condition. No uncontrolled increase in cell temperature may result when the battery is recharged (after previous complete discharge)—

(i) At maximum regulated voltage or power;

(ii) During a flight of maximum duration; and

(iii) Under the most adverse cooling condition likely to occur in service.

(2) Compliance with paragraph (b)(1) of this section must be shown by test unless experience with similar batteries and installations has shown that maintaining safe cell temperatures and pressures presents no problem.

(3) No explosive or toxic gases emitted by any battery in normal operation, or as the result of any probable malfunction in the charging system or battery installation, may accumulate in hazardous quantities within the airplane.

(4) No corrosive fluids or gases that may escape from the battery may damage surrounding airplane structures or adjacent essential equipment.

(5) Each nickel cadmium battery installation must have provisions to prevent any hazardous effect on structure or essential systems that may be caused by the maximum amount of heat the battery can generate during a short circuit of the battery or of individual cells.

(6) Nickel cadmium battery installations must have—

(i) A system to control the charging rate of the battery automatically so as to prevent battery overheating;

(ii) A battery temperature sensing and over-temperature warning system with a means for disconnecting the battery from its charging source in the event of an over-temperature condition; or

(iii) A battery failure sensing and warning system with a means for disconnecting the battery from its charging source in the event of battery failure.

(c) Electrical bonding must provide an adequate electrical return path under both normal and fault conditions, on airplanes having grounded electrical systems.

§ 25.1355 Distribution system.

(a) The distribution system includes the distribution busses, their associated feeders, and each control and protective device.

(b) [Reserved]

(c) If two independent sources of electrical power for particular equipment or systems are required by this chapter, in the event of the failure of one power source for such equipment or system, another power source (including its separate feeder) must be automatically provided or be manually selectable to maintain equipment or system operation.

§ 25.1357 Circuit protective devices.

(a) Automatic protective devices must be used to minimize distress to the electrical system and hazard to the airplane in the event of wiring faults or serious malfunction of the system or connected equipment.

(b) The protective and control devices in the generating system must be designed to de-energize and disconnect faulty power sources and power transmission equipment from their associated busses with sufficient rapidity to provide protection from hazardous over-voltage and other malfunctioning.
§ 25.1360 Precautions against injury.

(a) Shock. The electrical system must be designed to minimize risk of electric shock to crew, passengers, and servicing personnel and to maintenance personnel using normal precautions.

(b) Burns. The temperature of any part that may be handled by a crewmember during normal operations must not cause dangerous inadvertent movement by the crewmember or injury to the crewmember.

[Amdt. 25-123, 72 FR 63406, Nov. 8, 2007]

§ 25.1362 Electrical supplies for emergency conditions.

A suitable electrical supply must be provided to those services required for emergency procedures after an emergency landing or ditching. The circuits for these services must be designed, protected, and installed so that the risk of the services being rendered ineffective under these emergency conditions is minimized.

[Amdt. 25-123, 72 FR 63406, Nov. 8, 2007]
must have a suitable thermal protection device to prevent overheating under normal operation and failure conditions, if overheating could create a smoke or fire hazard.

[Amdt. 25–123, 72 FR 63406, Nov. 8, 2007]

**LIGHTS**

§ 25.1381 Instrument lights.

(a) The instrument lights must—

(1) Provide sufficient illumination to make each instrument, switch and other device necessary for safe operation easily readable unless sufficient illumination is available from another source; and

(2) Be installed so that—

(i) Their direct rays are shielded from the pilot’s eyes; and

(ii) No objectionable reflections are visible to the pilot.

(b) Unless undimmed instrument lights are satisfactory under each expected flight condition, there must be a means to control the intensity of illumination.


§ 25.1383 Landing lights.

(a) Each landing light must be approved, and must be installed so that—

(1) No objectionable glare is visible to the pilot;

(2) The pilot is not adversely affected by halation; and

(3) It provides enough light for night landing.

(b) Except when one switch is used for the lights of a multiple light installation at one location, there must be a separate switch for each light.

(c) There must be a means to indicate to the pilots when the landing lights are extended.

§ 25.1385 Position light system installation.

(a) General. Each part of each position light system must meet the applicable requirements of this section and each system as a whole must meet the requirements of §§ 25.1387 through 25.1397.

(b) Forward position lights. Forward position lights must consist of a red and a green light spaced laterally as far apart as practicable and installed forward on the airplane so that, with the airplane in the normal flying position, the red light is on the left side and the green light is on the right side. Each light must be approved.

(c) Rear position light. The rear position light must be a white light mounted as far aft as practicable on the tail or on each wing tip, and must be approved.

(d) Light covers and color filters. Each light cover or color filter must be at least flame resistant and may not change color or shape or lose any appreciable light transmission during normal use.


§ 25.1387 Position light system dihedral angles.

(a) Except as provided in paragraph (e) of this section, each forward and rear position light must, as installed, show unbroken light within the dihedral angles described in this section.

(b) Dihedral angle \( L \) (left) is formed by two intersecting vertical planes, the first parallel to the longitudinal axis of the airplane, and the other at 110 degrees to the left of the first, as viewed when looking forward along the longitudinal axis.

(c) Dihedral angle \( R \) (right) is formed by two intersecting vertical planes, the first parallel to the longitudinal axis of the airplane, and the other at 110 degrees to the right of the first, as viewed when looking forward along the longitudinal axis.

(d) Dihedral angle \( A \) (aft) is formed by two vertical planes, the first making angles of 70 degrees to the right and to the left, respectively, to a vertical plane passing through the longitudinal axis, as viewed when looking aft along the longitudinal axis.

(e) If the rear position light, when mounted as far aft as practicable in accordance with §25.1385(c), cannot show unbroken light within dihedral angle \( A \) (as defined in paragraph (d) of this section), a solid angle or angles of obstructed visibility totaling not more than 0.04 steradians is allowable within that dihedral angle, if such solid angle is within a cone whose apex is at the
§ 25.1389 Position light distribution and intensities.

(a) General. The intensities prescribed in this section must be provided by new equipment with light covers and color filters in place. Intensities must be determined with the light source operating at a steady value equal to the average luminous output of the source at the normal operating voltage of the airplane. The light distribution and intensity of each position light must meet the requirements of paragraph (b) of this section.

(b) Forward and rear position lights. The light distribution and intensities of forward and rear position lights must be expressed in terms of minimum intensities in the horizontal plane, minimum intensities in any vertical plane, and maximum intensities in overlapping beams, within dihedral angles L, R, and A, and must meet the following requirements:

(1) Intensities in the horizontal plane. Each intensity in the horizontal plane (the plane containing the longitudinal axis of the airplane and perpendicular to the plane of symmetry of the airplane) must equal or exceed the values in §25.1391.

(2) Intensities in any vertical plane. Each intensity in any vertical plane (the plane perpendicular to the horizontal plane) must equal or exceed the appropriate value in §25.1393, where I is the minimum intensity prescribed in §25.1391 for the corresponding angles in the horizontal plane.

(3) Intensities in overlaps between adjacent signals. No intensity in any overlap between adjacent signals may exceed the values given in §25.1395, except that higher intensities in overlaps may be used with main beam intensities substantially greater than the minima specified in §§25.1391 and 25.1393 if the overlap intensities in relation to the main beam intensities do not adversely affect signal clarity. When the peak intensity of the forward position lights is more than 100 candles, the maximum overlap intensities between them may exceed the values given in §25.1395 if the overlap intensity in Area A is not more than 10 percent of peak position light intensity and the overlap intensity in Area B is not greater than 2.5 percent of peak position light intensity.

§ 25.1391 Minimum intensities in the horizontal plane of forward and rear position lights.

Each position light intensity must equal or exceed the applicable values in the following table:

<table>
<thead>
<tr>
<th>Dihedral angle (light included)</th>
<th>Angle from right or left of longitudinal axis, measured from dead ahead</th>
<th>Intensity (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>L and R (forward red and green)</td>
<td>0° to 10° .............................................................................. 40</td>
<td></td>
</tr>
<tr>
<td></td>
<td>10° to 20° ........................................................................ 30</td>
<td></td>
</tr>
<tr>
<td>A (rear white) .......... 110° to 180° ...................................... 20</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

§ 25.1393 Minimum intensities in any vertical plane of forward and rear position lights.

Each position light intensity must equal or exceed the applicable values in the following table:

<table>
<thead>
<tr>
<th>Angle above or below the horizontal plane</th>
<th>Intensity, I</th>
</tr>
</thead>
<tbody>
<tr>
<td>0° ................................................................. 1.00</td>
<td></td>
</tr>
<tr>
<td>0° to 5° ...................................................... 0.90</td>
<td></td>
</tr>
<tr>
<td>5° to 10° .................................................... 0.80</td>
<td></td>
</tr>
<tr>
<td>10° to 15° .................................................. 0.70</td>
<td></td>
</tr>
<tr>
<td>15° to 20° .................................................. 0.50</td>
<td></td>
</tr>
<tr>
<td>20° to 25° .................................................. 0.30</td>
<td></td>
</tr>
<tr>
<td>25° to 30° .................................................. 0.10</td>
<td></td>
</tr>
<tr>
<td>30° to 40° .................................................. 0.05</td>
<td></td>
</tr>
</tbody>
</table>

§ 25.1395 Maximum intensities in overlapping beams of forward and rear position lights.

No position light intensity may exceed the applicable values in the following table, except as provided in §25.1389(b)(3).

<table>
<thead>
<tr>
<th>Overlaps</th>
<th>Maximum intensity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Area A (candles)</td>
</tr>
<tr>
<td>Green in dihedral angle L ......</td>
<td>10</td>
</tr>
<tr>
<td>Red in dihedral angle R ..........</td>
<td>10</td>
</tr>
<tr>
<td>Green in dihedral angle A ..........</td>
<td>5</td>
</tr>
<tr>
<td>Red in dihedral angle A ..........</td>
<td>5</td>
</tr>
<tr>
<td>Rear white in dihedral angle L ....</td>
<td>5</td>
</tr>
<tr>
<td>Rear white in dihedral angle R ....</td>
<td>5</td>
</tr>
</tbody>
</table>

Where—
Federal Aviation Administration, DOT

§ 25.1401 Anticollision light system.

(a) General. The airplane must have an anticollision light system that—

(1) Consists of one or more approved anticollision lights located so that their light will not impair the crew’s vision or detract from the conspicuity of the position lights; and

(2) Meets the requirements of paragraphs (b) through (f) of this section.

(b) Field of coverage. The system must consist of enough lights to illuminate the vital areas around the airplane considering the physical configuration and flight characteristics of the airplane. The field of coverage must extend in each direction within at least 75 degrees above and 75 degrees below the horizontal plane of the airplane, except that a solid angle or angles of obstructed visibility totaling not more than 0.03 steradians is allowable within a solid angle equal to 0.15 steradians centered about the longitudinal axis in the rearward direction.

(c) Flashing characteristics. The arrangement of the system, that is, the number of light sources, beam width, speed of rotation, and other characteristics, must give an effective flash frequency of not less than 40, nor more than 100 cycles per minute. The effective flash frequency is the frequency at which the airplane’s complete anticollision light system is observed from a distance, and applies to each sector of light including any overlaps that exist when the system consists of more than one light source. In overlaps, flash frequencies may exceed 100, but not 180 cycles per minute.

(d) Color. Each anticollision light must be either aviation red or aviation white and must meet the applicable requirements of § 25.1397.

(e) Light intensity. The minimum light intensities in all vertical planes, measured with the red filter (if used) and expressed in terms of “effective” intensities, must meet the requirements of paragraph (i) of this section. The following relation must be assumed:

\[
I_e = \frac{\int_{t_i}^{t_f} I(t)dt}{0.2 + (t_2 - t_1)}
\]

where:

- \(I_e\) = effective intensity (candles).
- \(I(t)\) = instantaneous intensity as a function of time.
- \(t_2 - t_1\) = flash time interval (seconds).

Normally, the maximum value of effective intensity is obtained when \(t_2\) and \(t_1\)
are chosen so that the effective intensity is equal to the instantaneous intensity at $t_2$ and $t_1$.

(f) Minimum effective intensities for anticollision lights. Each anticollision light effective intensity must equal or exceed the applicable values in the following table.

<table>
<thead>
<tr>
<th>Angle above or below the horizontal plane</th>
<th>Effective intensity (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0° to 5°</td>
<td>400</td>
</tr>
<tr>
<td>5° to 10°</td>
<td>240</td>
</tr>
<tr>
<td>10° to 20°</td>
<td>80</td>
</tr>
<tr>
<td>20° to 30°</td>
<td>40</td>
</tr>
<tr>
<td>30° to 75°</td>
<td>20</td>
</tr>
</tbody>
</table>

§ 25.1403 Wing icing detection lights.

Unless operations at night in known or forecast icing conditions are prohibited by an operating limitation, a means must be provided for illuminating or otherwise determining the formation of ice on the parts of the wings that are critical from the standpoint of ice accumulation. Any illumination that is used must be of a type that will not cause glare or reflection that would handicap crewmembers in the performance of their duties.


(a) Accessibility. Required safety equipment to be used by the crew in an emergency must be readily accessible.

(b) Stowage provisions. Stowage provisions for required emergency equipment must be furnished and must—

1. Be arranged so that the equipment is directly accessible and its location is obvious; and

2. Protect the safety equipment from inadvertent damage.

(c) Emergency exit descent device. The stowage provisions for the emergency exit descent devices required by §25.810(a) must be at each exit for which they are intended.

(d) Liferafts. (1) The stowage provisions for the liferafts described in §25.1415 must accommodate enough rafts for the maximum number of occupants for which certification for ditching is requested.

2. Liferafts must be stowed near exits through which the rafts can be launched during an unplanned ditching.

3. Rafts automatically or remotely released outside the airplane must be attached to the airplane by means of the static line prescribed in §25.1415.

4. (f) The stowage provisions for each portable liferaft must allow rapid detachment and removal of the raft for use at other than the intended exits.

(e) Long-range signaling device. The stowage provisions for the long-range signaling device required by §25.1415 must be near an exit available during an unplanned ditching.

(f) Life preserver stowage provisions. The stowage provisions for life preservers described in §25.1415 must accommodate one life preserver for each occupant for which certification for ditching is requested. Each life preserver must be within easy reach of each seated occupant.

(g) Life line stowage provisions. If certification for ditching under §25.801 is requested, there must be provisions to store life lines. These provisions must—

1. Allow one life line to be attached to each side of the fuselage; and

2. Be arranged to allow the life lines to be used to enable the occupants to stay on the wing after ditching.


§ 25.1415 Ditching equipment.

(a) Ditching equipment used in airplanes to be certificated for ditching under §25.801, and required by the operating rules of this chapter, must meet the requirements of this section.

(b) Each liferaft and each life preserver must be approved. In addition—

1. Unless excess rafts of enough capacity are provided, the buoyancy and seating capacity beyond the rated capacity of the rafts must accommodate all occupants of the airplane in the
event of a loss of one raft of the largest rated capacity; and
(2) Each raft must have a trailing line, and must have a static line designed to hold the raft near the airplane but to release it if the airplane becomes totally submerged.
(c) Approved survival equipment must be attached to each liferaft.
(d) There must be an approved survival type emergency locator transmitter for use in one life raft.
(e) For airplanes not certificated for ditching under §25.801 and not having approved life preservers, there must be an approved flotation means for each occupant. This means must be within easy reach of each seated occupant and must be readily removable from the airplane.

§25.1419 Ice protection.

If the applicant seeks certification for flight in icing conditions, the airplane must be able to safely operate in the continuous maximum and intermittent maximum icing conditions of appendix C. To establish this—
(a) An analysis must be performed to establish that the ice protection for the various components of the airplane is adequate, taking into account the various airplane operational configurations; and
(b) To verify the ice protection analysis, to check for icing anomalies, and to demonstrate that the ice protection system and its components are effective, the airplane or its components must be flight tested in the various operational configurations, in measured natural atmospheric icing conditions and, as found necessary, by one or more of the following means:
(1) Laboratory dry air or simulated icing tests, or a combination of both, of the components or models of the components.
(2) Flight dry air tests of the ice protection system as a whole, or of its individual components.
(3) Flight tests of the airplane or its components in measured simulated icing conditions.
(c) Caution information, such as an amber caution light or equivalent, must be provided to alert the flightcrew when the anti-ice or de-ice system is not functioning normally.
(d) For turbine engine powered airplanes, the ice protection provisions of this section are considered to be applicable primarily to the airframe. For the powerplant installation, certain additional provisions of subpart E of this part may be found applicable. (e) One of the following methods of icing detection and activation of the airframe ice protection system must be provided:
(1) A primary ice detection system that automatically activates or alerts the flightcrew to activate the airframe ice protection system;
(2) A definition of visual cues for recognition of the first sign of ice accretion on a specified surface combined with an advisory ice detection system that alerts the flightcrew to activate the airframe ice protection system; or
(3) Identification of conditions conducive to airframe icing as defined by an appropriate static or total air temperature and visible moisture for use by the flightcrew to activate the airframe ice protection system.
(f) Unless the applicant shows that the airframe ice protection system need not be operated during specific phases of flight, the requirements of paragraph (e) of this section are applicable to all phases of flight.
(g) After the initial activation of the airframe ice protection system—
(1) The ice protection system must be designed to operate continuously;
(2) The airplane must be equipped with a system that automatically cycles the ice protection system; or
(3) An ice detection system must be provided to alert the flightcrew each time the ice protection system must be cycled.
(h) Procedures for operation of the ice protection system, including activation and deactivation, must be established and documented in the Airplane Flight Manual.

§ 25.1421 Megaphones.

If a megaphone is installed, a restraining means must be provided that is capable of restraining the megaphone when it is subjected to the ultimate inertia forces specified in § 25.561(b)(3).

[Amdt. 25–41, 42 FR 36970, July 18, 1977]

§ 25.1423 Public address system.

A public address system required by this chapter must—

(a) Be powerable when the aircraft is in flight or stopped on the ground, after the shutdown or failure of all engines and auxiliary power units, or the disconnection or failure of all power sources dependent on their continued operation, for—

(1) A time duration of at least 10 minutes, including an aggregate time duration of at least 5 minutes of announcements made by flight and cabin crew members, considering all other loads which may remain powered by the same source when all other power sources are inoperative; and

(2) An additional time duration in its standby state appropriate or required for any other loads that are powered by the same source and that are essential to safety of flight or required during emergency conditions.

(b) Be capable of operation within 3 seconds from the time a microphone is removed from its stowage.

(c) Be intelligible at all passenger seats, lavatories, and flight attendant seats and work stations.

(d) Be designed so that no unused, unstowed microphone will render the system inoperative.

(e) Be capable of functioning independently of any required crewmember interphone system.

(f) Be accessible for immediate use from each of two flight crewmember stations in the pilot compartment.

(g) For each required floor-level passenger emergency exit which has an adjacent flight attendant seat, have a microphone which is readily accessible to the seated flight attendant, except that one microphone may serve more than one exit, provided the proximity of the exits allows unassisted verbal communication between seated flight attendants.


MISCELLANEOUS EQUIPMENT

§ 25.1431 Electronic equipment.

(a) In showing compliance with § 25.1309 (a) and (b) with respect to radio and electronic equipment and their installations, critical environmental conditions must be considered.

(b) Radio and electronic equipment must be supplied with power under the requirements of § 25.1355(c).

(c) Radio and electronic equipment, controls, and wiring must be installed so that operation of any one unit or system of units will not adversely affect the simultaneous operation of any other radio or electronic unit, or system of units, required by this chapter.

(d) Electronic equipment must be designed and installed such that it does not cause essential loads to become inoperative as a result of electrical power supply transients or transients from other causes.


§ 25.1433 Vacuum systems.

There must be means, in addition to the normal pressure relief, to automatically relieve the pressure in the discharge lines from the vacuum air pump when the delivery temperature of the air becomes unsafe.


§ 25.1435 Hydraulic systems.

(a) Element design. Each element of the hydraulic system must be designed to:

(1) Withstand the proof pressure without permanent deformation that would prevent it from performing its intended functions, and the ultimate pressure without rupture. The proof and ultimate pressures are defined in terms of the design operating pressure (DOP) as follows:

\[
\text{Proof Pressure} = DOP + \Delta P
\]

\[
\text{Ultimate Pressure} = DOP + 2\Delta P
\]

Where:

- \(DOP\) is the design operating pressure.
- \(\Delta P\) is the difference between the proof and ultimate pressures.

(b) System design. The hydraulic system must be designed to—

(1) Minimize the effects of pressure surges and pipe resonances.

(2) Provide for the removal of air from the system.

(3) Provide for the protection of the system from freezing or condensation.

[VerDate Mar<15>2010 11:30 Mar 22, 2012 Jkt 226044 PO 00000 Frm 00528 Fmt 8010 Sfmt 8010 Y:\SGML\226044.XXX 226044pmangrum on DSK3VPTVN1PROD with CFR]
(2) Withstand, without deformation that would prevent it from performing its intended function, the design operating pressure in combination with limit structural loads that may be imposed;

(3) Withstand, without rupture, the design operating pressure multiplied by a factor of 1.5 in combination with ultimate structural load that can reasonably occur simultaneously;

(4) Withstand the fatigue effects of all cyclic pressures, including transients, and associated externally induced loads, taking into account the consequences of element failure; and

(5) Perform as intended under all environmental conditions for which the airplane is certificated.

(b) System design. Each hydraulic system must:

(1) Have means located at a flightcrew station to indicate appropriate system parameters, if

(i) It performs a function necessary for continued safe flight and landing;

(ii) In the event of hydraulic system malfunction, corrective action by the crew to ensure continued safe flight and landing is necessary;

(2) Have means to ensure that system pressures, including transient pressures and pressures from fluid volumetric changes in elements that are likely to remain closed long enough for such changes to occur, are within the design capabilities of each element, such that they meet the requirements defined in §25.1435(a)(1) through (a)(5);

(3) Have means to minimize the release of harmful or hazardous concentrations of hydraulic fluid or vapors into the crew and passenger compartments during flight;

(4) Meet the applicable requirements of §§25.863, 25.1183, 25.1185, and 25.1189 if a flammable hydraulic fluid is used; and

(5) Be designed to use any suitable hydraulic fluid specified by the airplane manufacturer, which must be identified by appropriate markings as required by §25.1541.

(c) Tests. Tests must be conducted on the hydraulic system(s), and/or sub-system(s) and elements, except that analysis may be used in place of or to supplement testing, where the analysis is shown to be reliable and appropriate. All internal and external influences must be taken into account to an extent necessary to evaluate their effects, and to assure reliable system and element functioning and integration. Failure or unacceptable deficiency of an element or system must be corrected and be sufficiently retested, where necessary.

(1) The system(s), subsystem(s), or element(s) must be subjected to performance, fatigue, and endurance tests representative of airplane ground and flight operations.

(2) The complete system must be tested to determine proper functional performance and relation to the other systems, including simulation of relevant failure conditions, and to support or validate element design.

(3) The complete hydraulic system(s) must be functionally tested on the airplane in normal operation over the range of motion of all associated user systems. The test must be conducted at the system relief pressure or 1.25 times the DOP if a system pressure relief device is not part of the system design. Clearances between hydraulic system elements and other systems or structural elements must remain adequate and there must be no detrimental effects.

[Doc. No. 28617, 66 FR 27402, May 16, 2001]

§25.1438 Pressurization and pneumatic systems.

(a) Pressurization system elements must be burst pressure tested to 2.0 times, and proof pressure tested to 1.5 times, the maximum normal operating pressure.

(b) Pneumatic system elements must be burst pressure tested to 3.0 times, and proof pressure tested to 1.5 times, the maximum normal operating pressure.

(c) An analysis, or a combination of analysis and test, may be substituted for any test required by paragraph (a)
§ 25.1439 Protective breathing equipment.

(a) Fixed (stationary, or built in) protective breathing equipment must be installed for the use of the flightcrew, and at least one portable protective breathing equipment shall be located at or near the flight deck for use by a flight crewmember. In addition, portable protective breathing equipment must be installed for the use of appropriate crewmembers for fighting fires in compartments accessible in flight other than the flight deck. This includes isolated compartments and upper and lower lobe galleys, in which crewmember occupancy is permitted during flight. Equipment must be installed for the maximum number of crewmembers expected to be in the area during any operation.

(b) For protective breathing equipment required by paragraph (a) of this section or by the applicable Operating Regulations:

(1) The equipment must be designed to protect the appropriate crewmember from smoke, carbon dioxide, and other harmful gases while on flight deck duty or while combating fires.

(2) The equipment must include—

(i) Masks covering the eyes, nose and mouth, or

(ii) Masks covering the nose and mouth, plus accessory equipment to cover the eyes.

(3) Equipment, including portable equipment, must allow communication with other crewmembers while in use. Equipment available at flightcrew assigned duty stations must also enable the flightcrew to use radio equipment.

(4) The part of the equipment protecting the eyes shall not cause any appreciable adverse effect on vision and must allow corrective glasses to be worn.

(5) The equipment must supply protective oxygen of 15 minutes duration per crewmember at a pressure altitude of 8,000 feet with a respiratory minute volume of 30 liters per minute BTPD. The equipment and system must be designed to prevent any inward leakage to the inside of the device and prevent any outward leakage causing significant increase in the oxygen content of the local ambient atmosphere. If a demand oxygen system is used, a supply of 300 liters of free oxygen at 70 °F and 760 mm Hg. pressure is considered to be of 15-minute duration at the prescribed altitude and minute volume. If a continuous flow open circuit protective breathing system is used, a flow rate of 60 liters per minute at 8,000 feet (45 liters per minute at sea level) and a supply of 600 liters of free oxygen at 70 °F and 760 mm Hg. pressure is considered to be of 15-minute duration at the prescribed altitude and minute volume. Continuous flow systems must not increase the ambient oxygen content of the local atmosphere above that of demand systems. BTPD refers to body temperature conditions (that is, 37 °C., at ambient pressure, dry).

(6) The equipment must meet the requirements of §25.1441.

§ 25.1441 Oxygen equipment and supply.

(a) If certification with supplemental oxygen equipment is requested, the equipment must meet the requirements of this section and §§25.1443 through 25.1453.

(b) The oxygen system must be free from hazards in itself, in its method of operation, and in its effect upon other components.

(c) There must be a means to allow the crew to readily determine, during flight, the quantity of oxygen available in each source of supply.

(d) The oxygen flow rate and the oxygen equipment for airplanes for which certification for operation above 40,000 feet is requested must be approved.

§ 25.1443 Minimum mass flow of supplemental oxygen.

(a) If continuous flow equipment is installed for use by flight crewmembers, the minimum mass flow of supplemental oxygen required for each crewmember may not be less than the flow required to maintain, during inspiration, a mean tracheal oxygen partial pressure of 149 mm Hg. when breathing 15 liters per minute, BTPS,
and with a maximum tidal volume of 700 cc. with a constant time interval between respirations.

(b) If demand equipment is installed for use by flight crewmembers, the minimum mass flow of supplemental oxygen required for each crewmember may not be less than the flow required to maintain, during inspiration, a mean tracheal oxygen partial pressure of 122 mm. Hg., up to and including a cabin pressure altitude of 35,000 feet, and 95 percent oxygen between cabin pressure altitudes of 35,000 and 40,000 feet, when breathing 20 liters per minute BTPS. In addition, there must be means to allow the crew to use undiluted oxygen at their discretion.

(c) For passengers and cabin attendants, the minimum mass flow of supplemental oxygen required for each person at various cabin pressure altitudes may not be less than the flow required to maintain, during inspiration and while using the oxygen equipment (including masks) provided, the following mean tracheal oxygen partial pressures:

1. At cabin pressure altitudes above 10,000 feet up to and including 18,500 feet, a mean tracheal oxygen partial pressure of 100 mm. Hg, when breathing 15 liters per minute, BTPS, and with a tidal volume of 700 cc. with a constant time interval between respirations.

2. At cabin pressure altitudes above 18,500 feet up to and including 40,000 feet, a mean tracheal oxygen partial pressure of 83.8 mm. Hg. when breathing 30 liters per minute, BTPS, and with a tidal volume of 1,100 cc. with a constant time interval between respirations.

(d) If first-aid oxygen equipment is installed, the minimum mass flow of oxygen to each user may not be less than four liters per minute, STPD. However, there may be a means to decrease this flow to not less than two liters per minute, STPD, at any cabin altitude. The quantity of oxygen required is based upon an average flow rate of three liters per minute per person for whom first-aid oxygen is required.

(e) If portable oxygen equipment is installed for use by crewmembers, the minimum mass flow of supplemental oxygen is the same as specified in paragraph (a) or (b) of this section, whichever is applicable.

§ 25.1447 Equipment standards for oxygen dispensing units.

If oxygen dispensing units are installed, the following apply:

(a) There must be an individual dispensing unit for each occupant for whom supplemental oxygen is to be supplied. Units must be designed to cover the nose and mouth and must be equipped with a suitable means to retain the unit in position on the face. Flight crew masks for supplemental oxygen must have provisions for the use of communication equipment.

(b) If certification for operation up to and including 25,000 feet is requested, an oxygen supply terminal and unit of oxygen dispensing equipment for the immediate use of oxygen by each crewmember must be within easy reach of that crewmember. For any other occupants, the supply terminals and dispensing equipment must be located to allow the use of oxygen as required by the operating rules in this chapter.

(c) If certification for operation above 25,000 feet is requested, there must be oxygen dispensing equipment meeting the following requirements:

1. There must be an oxygen dispensing unit connected to oxygen supply terminals immediately available to each occupant, wherever seated, and at least two oxygen dispensing units connected to oxygen terminals in each lavatory. The total number of dispensing
units and outlets in the cabin must exceed the number of seats by at least 10 percent. The extra units must be as uniformly distributed throughout the cabin as practicable. If certification for operation above 30,000 feet is requested, the dispensing units providing the required oxygen flow must be automatically presented to the occupants before the cabin pressure altitude exceeds 15,000 feet. The crew must be provided with a manual means of making the dispensing units immediately available in the event of failure of the automatic system.

(2) Each flight crewmember on flight deck duty must be provided with a quick-donning type oxygen dispensing unit connected to an oxygen supply terminal. This dispensing unit must be immediately available to the flight crewmember when seated at his station, and installed so that it:

(i) Can be placed on the face from its ready position, properly secured, sealed, and supplying oxygen upon demand, with one hand, within five seconds and without disturbing eyeglasses or causing delay in proceeding with emergency duties; and

(ii) Allows, while in place, the performance of normal communication functions.

(3) The oxygen dispensing equipment for the flight crewmembers must be:

(i) The diluter demand or pressure demand (pressure demand mask with a diluter demand pressure breathing regulator) type, or other approved oxygen equipment shown to provide the same degree of protection, for airplanes to be operated above 25,000 feet.

(ii) The pressure demand (pressure demand mask with a diluter demand pressure breathing regulator) type with mask-mounted regulator, or other approved oxygen equipment shown to provide the same degree of protection, for airplanes operated at altitudes where decompressions that are not extremely improbable may expose the flightcrew to cabin pressure altitudes in excess of 34,000 feet.

(4) Portable oxygen equipment must be immediately available for each cabin attendant. The portable oxygen dispensing unit connected to the portable oxygen supply.

§ 25.1449 Means for determining use of oxygen.

There must be a means to allow the crew to determine whether oxygen is being delivered to the dispensing equipment.

§ 25.1450 Chemical oxygen generators.

(a) For the purpose of this section, a chemical oxygen generator is defined as a device which produces oxygen by chemical reaction.

(b) Each chemical oxygen generator must be designed and installed in accordance with the following requirements:

(1) Surface temperature developed by the generator during operation may not create a hazard to the airplane or to its occupants.

(2) Means must be provided to relieve any internal pressure that may be hazardous.

(c) In addition to meeting the requirements in paragraph (b) of this section, each portable chemical oxygen generator that is capable of sustained operation by successive replacement of a generator element must be placarded to show—

(1) The rate of oxygen flow, in liters per minute;

(2) The duration of oxygen flow, in minutes, for the replaceable generator element; and

(3) A warning that the replaceable generator element may be hot, unless the element construction is such that the surface temperature cannot exceed 100 degrees F.

§ 25.1453 Protection of oxygen equipment from rupture.

Oxygen pressure tanks, and lines between tanks and the shutoff means, must be—

(a) Protected from unsafe temperatures; and

(b) Located where the probability and hazards of rupture in a crash landing are minimized.
§ 25.1455 Draining of fluids subject to freezing.

If fluids subject to freezing may be drained overboard in flight or during ground operation, the drains must be designed and located to prevent the formation of hazardous quantities of ice on the airplane as a result of the drainage.

[Amdt. 25–23, 35 FR 5680, Apr. 8, 1970]

§ 25.1457 Cockpit voice recorders.

(a) Each cockpit voice recorder required by the operating rules of this chapter must be approved and must be installed so that it will record the following:

(1) Voice communications transmitted from or received in the airplane by radio.

(2) Voice communications of flight crewmembers on the flight deck.

(3) Voice communications of flight crewmembers on the flight deck, using the airplane’s interphone system.

(4) Voice or audio signals identifying navigation or approach aids introduced into a headset or speaker.

(5) Voice communications of flight crewmembers using the passenger loudspeaker system, if there is such a system and if the fourth channel is available in accordance with the requirements of paragraph (c)(4)(ii) of this section.

(b) The recording requirements of paragraph (a)(2) of this section must be met by installing a cockpit-mounted area microphone, located in the best position for recording voice communications originating at the first and second pilot stations and voice communications of other crewmembers on the flight deck when directed to those stations. The microphone must be so located and, if necessary, the preamplifiers and filters of the recorder must be so adjusted or supplemented, that the intelligibility of the recorded communications is as high as practicable when recorded under flight cockpit noise conditions and played back. Repeated aural or visual playback of the record may be used in evaluating intelligibility.

(c) Each cockpit voice recorder must be installed so that the part of the communication or audio signals specified in paragraph (a) of this section obtained from each of the following sources is recorded on a separate channel:

(1) For the first channel, from each boom, mask, or hand-held microphone, headset, or speaker used at the first pilot station.

(2) For the second channel from each boom, mask, or hand-held microphone, headset, or speaker used at the second pilot station.

(3) For the third channel—from the cockpit-mounted area microphone.

(4) For the fourth channel, from—

(i) Each boom, mask, or hand-held microphone, headset, or speaker used at the station for the third and fourth crew members; or

(ii) If the stations specified in paragraph (c)(4)(i) of this section are not required or if the signal at such a station is picked up by another channel, each microphone on the flight deck that is used with the passenger loudspeaker system, if its signals are not picked up by another channel.

(5) As far as is practicable all sounds received by the microphone listed in paragraphs (c)(1), (2), and (4) of this section must be recorded without interruption irrespective of the position of the interphone-transmitter key switch. The design shall ensure that sidetone for the flight crew is produced only when the interphone, public address system, or radio transmitters are in use.

(d) Each cockpit voice recorder must be installed so that—

(1)(i) It receives its electrical power from the bus that provides the maximum reliability for operation of the cockpit voice recorder without jeopardizing service to essential or emergency loads.

(ii) It remains powered for as long as possible without jeopardizing emergency operation of the airplane.

(2) There is an automatic means to simultaneously stop the recorder and
§ 25.1459 Flight data recorders.

(a) Each flight recorder required by the operating rules of this chapter must be installed so that—

1. It is supplied with airspeed, altitude, and directional data obtained from sources that meet the accuracy requirements of §§ 25.1323, 25.1325, and 25.1327, as appropriate;

2. The vertical acceleration sensor is rigidly attached, and located longitudinally either within the approved center of gravity limits of the airplane, or at a distance forward or aft of these limits that does not exceed 25 percent of the airplane’s mean aerodynamic chord;

3. (i) It receives its electrical power from the bus that provides the maximum reliability for operation of the flight data recorder without jeopardizing service to essential or emergency loads.

(ii) It remains powered for as long as possible without jeopardizing emergency operation of the airplane.

4. There is an aural or visual means for preflight checking of the recorder for proper recording of data in the storage medium;

5. Except for recorders powered solely by the engine-driven electrical generator system, there is an automatic means to simultaneously stop a recorder that has a data erasure feature and prevent each erasure feature from

preventing inadvertent operation and actuation of the device during crash impact.

(g) Each recorder container must—

1. Be either bright orange or bright yellow;

2. Have reflective tape affixed to its external surface to facilitate its location under water; and

3. Have an underwater locating device, when required by the operating rules of this chapter, on or adjacent to the container which is secured in such a manner that they are not likely to be separated during crash impact.

§ 25.1501 General.

(a) Each operating limitation specified in §§25.1503 through 25.1533 and other limitations and information necessary for safe operation must be established.

(b) The operating limitations and other information necessary for safe operation must be made available to the crewmembers as prescribed in §§25.1541 through 25.1587.

[Amdt. 25–42, 43 FR 2323, Jan. 16, 1978]

Subpart G—Operating Limitations and Information

§ 25.1461 Equipment containing high energy rotors.

(a) Equipment containing high energy rotors must meet paragraph (b), (c), or (d) of this section.

(b) High energy rotors contained in equipment must be able to withstand damage caused by malfunctions, vibration, abnormal speeds, and abnormal temperatures. In addition—

(1) Auxiliary rotor cases must be able to contain damage caused by the failure of high energy rotor blades; and

(2) Equipment control devices, systems, and instrumentation must reasonably ensure that no operating limitations affecting the integrity of high energy rotors will be exceeded in service.

(c) It must be shown by test that equipment containing high energy rotors can contain any failure of a high energy rotor that occurs at the highest speed obtainable with the normal speed control devices inoperative.

(d) Equipment containing high energy rotors must be located where rotor failure will neither endanger the occupants nor adversely affect continued safe flight.

[Amdt. 25–41, 42 FR 36971, July 18, 1977]
§ 25.1503 Operating Limitations

When airspeed limitations are a function of weight, weight distribution, altitude, or Mach number, limitations corresponding to each critical combination of these factors must be established.

§ 25.1505 Maximum operating limit speed.
The maximum operating limit speed ($V_{MO}/M_{MO}$ airspeed or Mach Number, whichever is critical at a particular altitude) is a speed that may not be deliberately exceeded in any regime of flight (climb, cruise, or descent), unless a higher speed is authorized for flight test or pilot training operations. $V_{MO}/M_{MO}$ must be established so that it is not greater than the design cruising speed $V_{C}$ and so that it is sufficiently below $V_{D}/M_{D}$ or $V_{DF}/M_{DF}$ to make it highly improbable that the latter speeds will be inadvertently exceeded in operations. The speed margin between $V_{MO}/M_{MO}$ and $V_{D}/M_{D}$ or $V_{DF}/M_{DF}$ may not be less than that determined under §25.335(b) or found necessary during the flight tests conducted under §25.233.

[Amdt. 25–23, 35 FR 5680, Apr. 8, 1970]

§ 25.1507 Maneuvering speed.
The maneuvering speed must be established so that it does not exceed the design maneuvering speed $V_{A}$ determined under §25.335(c).

§ 25.1511 Flap extended speed.
The established flap extended speed $V_{FE}$ must be established so that it does not exceed the design flap speed $V_{F}$ chosen under §§25.335(e) and 25.345, for the corresponding flap positions and engine powers.

§ 25.1513 Minimum control speed.
The minimum control speed $V_{MC}$ determined under §25.149 must be established as an operating limitation.

§ 25.1515 Landing gear speeds.
(a) The established landing gear operating speed or speeds, $V_{LO}$, may not exceed the speed at which it is safe both to extend and to retract the landing gear, as determined under §25.729 or by flight characteristics. If the extension speed is not the same as the retraction speed, the two speeds must be designated as $V_{LO(EXT)}$ and $V_{LO(RET)}$, respectively.
(b) The established landing gear extended speed $V_{LE}$ may not exceed the speed at which it is safe to fly with the landing gear secured in the fully extended position, and that determined under §25.729.


§ 25.1516 Other speed limitations.
Any other limitation associated with speed must be established.


§ 25.1517 Rough air speed, $V_{RA}$.
A rough air speed, $V_{RA}$, for use as the recommended turbulence penetration airspeed in §25.1585(a)(8), must be established, which—
(1) Is not greater than the design airspeed for maximum gust intensity, selected for $V_{B}$; and
(2) Is not less than the minimum value of $V_{B}$ specified in §25.335(d); and
(3) Is sufficiently less than $V_{MO}$ to ensure that likely speed variation during rough air encounters will not cause the overspeed warning to operate too frequently. In the absence of a rational investigation substantiating the use of other values, $V_{RA}$ must be less than $V_{MO}$—35 knots (TAS).

[Doc. No. 27902, 61 FR 5222, Feb. 9, 1996]

§ 25.1519 Weight, center of gravity, and weight distribution.
The airplane weight, center of gravity, and weight distribution limitations determined under §§25.23 through 25.27 must be established as operating limitations.

§ 25.1521 Powerplant limitations.
(a) General. The powerplant limitations prescribed in this section must be established so that they do not exceed the corresponding limits for which the engines or propellers are type certificated and do not exceed the values on which compliance with any other requirement of this part is based.
§ 25.1522 Auxiliary power unit limitations.

If an auxiliary power unit is installed in the airplane, limitations established for the auxiliary power unit, including categories of operation, must be specified as operating limitations for the airplane.

§ 25.1523 Minimum flight crew.

The minimum flight crew must be established so that it is sufficient for safe operation, considering—

(a) The workload on individual crewmembers;

(b) The accessibility and ease of operation of necessary controls by the appropriate crewmember; and

(c) The kind of operation authorized under § 25.1525.

The criteria used in making the determinations required by this section are set forth in appendix D.

§ 25.1525 Kinds of operation.

The kinds of operation to which the airplane is limited are established by the category in which it is eligible for certification and by the installed equipment.

§ 25.1527 Ambient air temperature and operating altitude.

The extremes of the ambient air temperature and operating altitude for which operation is allowed, as limited by flight, structural, powerplant, functional, or equipment characteristics, must be established.

§ 25.1529 Instructions for Continued Airworthiness.

The applicant must prepare Instructions for Continued Airworthiness in accordance with appendix H to this part that are acceptable to the Administrator. The instructions may be incomplete at type certification if a program exists to ensure their completion prior to delivery of the first airplane or
§ 25.1531 Maneuvering flight load factors.

Load factor limitations, not exceeding the positive limit load factors determined from the maneuvering diagram in §25.333(b), must be established.

§ 25.1533 Additional operating limitations.

(a) Additional operating limitations must be established as follows:

(1) The maximum takeoff weights must be established as the weights at which compliance is shown with the applicable provisions of this part (including the takeoff climb provisions of §25.121(a) through (c), for altitudes and ambient temperatures).

(2) The maximum landing weights must be established as the weights at which compliance is shown with the applicable provisions of this part (including the landing and approach climb provisions of §§25.119 and 25.121(d) for altitudes and ambient temperatures).

(3) The minimum takeoff distances must be established as the distances at which compliance is shown with the applicable provisions of this part (including the provisions of §§25.109 and 25.113, for weights, altitudes, temperatures, wind components, runway surface conditions (dry and wet), and runway gradients) for smooth, hard-surfaced runways. Additionally, at the option of the applicant, wet runway takeoff distances may be established for runway surfaces that have been grooved or treated with a porous friction course, and may be approved for use on runways where such surfaces have been designed constructed, and maintained in a manner acceptable to the Administrator.

(b) The extremes for variable factors (such as altitude, temperature, wind, and runway gradients) are those at which compliance with the applicable provisions of this part is shown.

§ 25.1535 ETOPS approval.

Except as provided in §25.3, each applicant seeking ETOPS type design approval must comply with the provisions of Appendix K of this part.

§ 25.1541 General.

(a) The airplane must contain—

(1) The specified markings and placards; and

(2) Any additional information, instrument markings, and placards required for the safe operation if there are unusual design, operating, or handling characteristics.

(b) Each marking and placard prescribed in paragraph (a) of this section—

(1) Must be displayed in a conspicuous place; and

(2) May not be easily erased, disfigured, or obscured.

§ 25.1543 Instrument markings: general.

For each instrument—

(a) When markings are on the cover glass of the instrument, there must be means to maintain the correct alignment of the glass cover with the face of the dial; and

(b) Each instrument marking must be clearly visible to the appropriate crewmember.

§ 25.1545 Airspeed limitation information.

The airspeed limitations required by §25.1583(a) must be easily read and understood by the flight crew.

§ 25.1547 Magnetic direction indicator.

(a) A placard meeting the requirements of this section must be installed on, or near, the magnetic direction indicator.

(b) The placard must show the calibration of the instrument in level flight with the engines operating.
(c) The placard must state whether the calibration was made with radio receivers on or off.
(d) Each calibration reading must be in terms of magnetic heading in not more than 45 degree increments.

§ 25.1549 Powerplant and auxiliary power unit instruments.

For each required powerplant and auxiliary power unit instrument, as appropriate to the type of instrument—
(a) Each maximum and, if applicable, minimum safe operating limit must be marked with a red radial or a red line;
(b) Each normal operating range must be marked with a green arc or green line, not extending beyond the maximum and minimum safe limits;
(c) Each takeoff and precautionary range must be marked with a yellow arc or a yellow line; and
(d) Each engine, auxiliary power unit, or propeller speed range that is restricted because of excessive vibration stresses must be marked with red arcs or red lines.

[Amdt. 25–40, 42 FR 15044, Mar. 17, 1977]

§ 25.1551 Oil quantity indication.

Each oil quantity indicating means must be marked to indicate the quantity of oil readily and accurately.

[Amdt. 25–72, 55 FR 29786, July 20, 1990]

§ 25.1553 Fuel quantity indicator.

If the unusable fuel supply for any tank exceeds one gallon, or five percent of the tank capacity, whichever is greater, a red arc must be marked on its indicator extending from the calibrated zero reading to the lowest reading obtainable in level flight.

§ 25.1555 Control markings.

(a) Each cockpit control, other than primary flight controls and controls whose function is obvious, must be plainly marked as to its function and method of operation.
(b) Each aerodynamic control must be marked under the requirements of §§25.677 and 25.699.
(c) For powerplant fuel controls—
(1) Each fuel tank selector control must be marked to indicate the position corresponding to each tank and to each existing cross feed position;
(2) If safe operation requires the use of any tanks in a specific sequence, that sequence must be marked on, or adjacent to, the selector for those tanks; and
(3) Each valve control for each engine must be marked to indicate the position corresponding to each engine controlled.
(d) For accessory, auxiliary, and emergency controls—
(1) Each emergency control (including each fuel jettisoning and fluid shut-off must be colored red; and
(2) Each visual indicator required by §25.729(e) must be marked so that the pilot can determine at any time when the wheels are locked in either extreme position, if retractable landing gear is used.

§ 25.1557 Miscellaneous markings and placards.

(a) Baggage and cargo compartments and ballast location. Each baggage and cargo compartment, and each ballast location must have a placard stating any limitations on contents, including weight, that are necessary under the loading requirements. However, underseat compartments designed for the storage of carry-on articles weighing not more than 20 pounds need not have a loading limitation placard.
(b) Powerplant fluid filler openings. The following apply:
(1) Fuel filler openings must be marked at or near the filler cover with—
(i) The word “fuel”;
(ii) For reciprocating engine powered airplanes, the minimum fuel grade;
(iii) For turbine engine powered airplanes, the permissible fuel designations; and
(iv) For pressure fueling systems, the maximum permissible fueling supply pressure and the maximum permissible defueling pressure.
(2) Oil filler openings must be marked at or near the filler cover with the word “oil”;
(3) Augmentation fluid filler openings must be marked at or near the filler cover to identify the required fluid.
(c) Emergency exit placards. Each emergency exit placard must meet the requirements of §25.811.
§ 25.1561 Safety equipment.

(a) Each safety equipment control to be operated by the crew in emergency, such as controls for automatic life raft releases, must be plainly marked as to its method of operation.

(b) Each location, such as a locker or compartment, that carries any fire extinguishing, signaling, or other life saving equipment must be marked accordingly.

(c) Stowage provisions for required emergency equipment must be conspicuously marked to identify the contents and facilitate the easy removal of the equipment.

(d) Each life raft must have obviously marked operating instructions.

(e) Approved survival equipment must be marked for identification and method of operation.

§ 25.1563 Airspeed placard.

A placard showing the maximum airspeeds for flap extension for the takeoff, approach, and landing positions must be installed in clear view of each pilot.

AIRPLANE FLIGHT MANUAL

§ 25.1581 General.

(a) Furnishing information. An Airplane Flight Manual must be furnished with each airplane, and it must contain the following:

(1) Information required by §§ 25.1583 through 25.1587.

(2) Other information that is necessary for safe operation because of design, operating, or handling characteristics.

(3) Any limitation, procedure, or other information established as a condition of compliance with the applicable noise standards of part 36 of this chapter.

(b) Approved information. Each part of the manual listed in §§ 25.1583 through 25.1587, that is appropriate to the airplane, must be furnished, verified, and approved, and must be segregated, identified, and clearly distinguished from each unapproved part of that manual.

(c) [Reserved]

(d) Each Airplane Flight Manual must include a table of contents if the complexity of the manual indicates a need for it.


§ 25.1583 Operating limitations.

(a) Airspeed limitations. The following airspeed limitations and any other airspeed limitations necessary for safe operation must be furnished:

(1) The maximum operating limit speed \( V_{MO} / M_{o} \) and a statement that this speed limit may not be deliberately exceeded in any regime of flight (climb, cruise, or descent) unless a higher speed is authorized for flight test or pilot training.

(2) If an airspeed limitation is based upon compressibility effects, a statement to this effect and information as to any symptoms, the probable behavior of the airplane, and the recommended recovery procedures.

(3) The maneuvering speed established under § 25.1507 and statements, as applicable to the particular design, explaining that:

(i) Full application of pitch, roll, or yaw controls should be confined to speeds below the maneuvering speed; and

(ii) Rapid and large alternating control inputs, especially in combination with large changes in pitch, roll, or yaw, and full control inputs in more than one axis at the same time, should be avoided as they may result in structural failures at any speed, including below the maneuvering speed.

(4) The flap extended speed \( V_{FE} \) and the pertinent flap positions and engine powers.

(5) The landing gear operating speed or speeds, and a statement explaining the speeds as defined in § 25.1515(a).
(6) The landing gear extended speed $V_{LE}$, if greater than $V_{LO}$, and a statement that this is the maximum speed at which the airplane can be safely flown with the landing gear extended.

(b) Powerplant limitations. The following information must be furnished:

(1) Limitations required by §25.1521 and §25.1522.

(2) Explanation of the limitations, when appropriate.

(3) Information necessary for marking the instruments required by §§25.1549 through 25.1553.

(c) Weight and loading distribution. The weight and center of gravity limitations established under §25.1519 must be furnished in the Airplane Flight Manual. All of the following information, including the weight distribution limitations established under §25.1519, must be presented either in the Airplane Flight Manual or in a separate weight and balance control and loading document that is incorporated by reference in the Airplane Flight Manual:

(1) The condition of the airplane and the items included in the empty weight as defined in accordance with §25.29.

(2) Loading instructions necessary to ensure loading of the airplane within the weight and center of gravity limits, and to maintain the loading within these limits in flight.

(3) If certification for more than one center of gravity range is requested, the appropriate limitations, with regard to weight and loading procedures, for each separate center of gravity range.

(d) Flight crew. The number and functions of the minimum flight crew determined under §25.1523 must be furnished.

(e) Kinds of operation. The kinds of operation approved under §25.1525 must be furnished.

(f) Ambient air temperatures and operating altitudes. The extremes of the ambient air temperatures and operating altitudes established under §25.1527 must be furnished.

(g) [Reserved]

(h) Additional operating limitations. The operating limitations established under §25.1533 must be furnished.

(i) Maneuvering flight load factors. The positive maneuvering limit load factors for which the structure is proven, described in terms of accelerations, must be furnished.

Sec. 25.1585 Operating procedures.

(a) Operating procedures must be furnished for—

(1) Normal procedures peculiar to the particular type or model encountered in connection with routine operations;

(2) Non-normal procedures for malfunction cases and failure conditions involving the use of special systems or the alternative use of regular systems; and

(3) Emergency procedures for foreseeable but unusual situations in which immediate and precise action by the crew may be expected to substantially reduce the risk of catastrophe.

(b) Information or procedures not directly related to airworthiness or not under the control of the crew, must not be included, nor must any procedure that is accepted as basic airmanship.

(c) Information identifying each operating condition in which the fuel system independence prescribed in §25.953 is necessary for safety must be furnished, together with instructions for placing the fuel system in a configuration used to show compliance with that section.

(d) The buffet onset envelopes, determined under §25.251 must be furnished. The buffet onset envelopes presented may reflect the center of gravity at which the airplane is normally loaded during cruise if corrections for the effect of different center of gravity locations are furnished.

(e) Information must be furnished that indicates that when the fuel quantity indicator reads “zero” in level flight, any fuel remaining in the fuel tank cannot be used safely in flight.

(f) Information on the total quantity of usable fuel for each fuel tank must be furnished.

§ 25.1587 Performance information.

(a) Each Airplane Flight Manual must contain information to permit conversion of the indicated temperature to free air temperature if other than a free air temperature indicator is used to comply with the requirements of §25.1303(a)(1).

(b) Each Airplane Flight Manual must contain the performance information computed under the applicable provisions of this part (including §§25.115, 25.123, and 25.125 for the weights, altitudes, temperatures, wind components, and runway gradients, as applicable) within the operational limits of the airplane, and must contain the following:

1. In each case, the conditions of power, configuration, and speeds, and the procedures for handling the airplane and any system having a significant effect on the performance information.

2. VSR determined in accordance with §25.103.

3. The following performance information (determined by extrapolation and computed for the range of weights between the maximum landing weight and the maximum takeoff weight):

   i. Climb in the landing configuration.

   ii. Climb in the approach configuration.

   iii. Landing distance.

4. Procedures established under §25.101(e) and (g) that are related to the limitations and information required by §25.1533 and by this paragraph (b) in the form of guidance material, including any relevant limitations or information.

5. An explanation of significant or unusual flight or ground handling characteristics of the airplane.

6. Corrections to indicated values of airspeed, altitude, and outside air temperature.

7. An explanation of operational landing runway length factors included in the presentation of the landing distance, if appropriate.


Subpart H—Electrical Wiring Interconnection Systems (EWIS)

§ 25.1701 Definition.

(a) As used in this chapter, electrical wiring interconnection system (EWIS) means any wire, wiring device, or combination of these, including termination devices, installed in any area of the airplane for the purpose of transmitting electrical energy, including data and signals, between two or more intended termination points. This includes:

1. Wires and cables.

2. Bus bars.

3. The termination point on electrical devices, including those on relays, interrupters, switches, contactors, terminal blocks and circuit breakers, and other circuit protection devices.

4. Connectors, including feed-through connectors.

5. Connector accessories.


7. Electrical splices.

8. Materials used to provide additional protection for wires, including wire insulation, wire sleeving, and conduits that have electrical termination for the purpose of bonding.

9. Shields or braids.

10. Clamps and other devices used to route and support the wire bundle.

11. Cable tie devices.

12. Labels or other means of identification.

13. Pressure seals.

14. EWIS components inside shelves, panels, racks, junction boxes, distribution panels, and back-planes of equipment racks, including, but not limited to, circuit board back-planes, wire integration units, and external wiring of equipment.

(b) Except for the equipment indicated in paragraph (a)(14) of this section, EWIS components inside the following equipment, and the external connectors that are part of that equipment, are excluded from the definition in paragraph (a) of this section:
§ 25.1707  System separation: EWIS.

(a) Each EWIS must be designed and installed with adequate physical separation from other EWIS and airplane systems so that an EWIS component failure will not create a hazardous condition. Unless otherwise stated, for the purposes of this section, adequate physical separation must be achieved by separation distance or by a barrier that provides protection equivalent to that separation distance.

(b) Each EWIS must be designed and installed so that any electrical interference likely to be present in the airplane will not result in hazardous effects upon the airplane or its systems.

(c) Wires and cables carrying heavy current, and their associated EWIS components, must be designed and installed to ensure adequate physical separation and electrical isolation so that damage to circuits associated with essential functions will be minimized under fault conditions.

§ 25.1705  Systems and functions: EWIS.

(a) EWIS associated with any system required for type certification or by operating rules must be considered an integral part of that system and must be considered in showing compliance with the applicable requirements for that system.

(b) For systems to which the following rules apply, the components of EWIS associated with those systems must be considered an integral part of that system or systems and must be considered in showing compliance with the applicable requirements for that system.

(1) § 25.773(b)(2) Pilot compartment view.

(2) § 25.981 Fuel tank ignition prevention.

(3) § 25.1165 Engine ignition systems.

(4) § 25.1310 Power source capacity and distribution.

(5) § 25.1316 System lightning protection.

(6) § 25.1331(a)(2) Instruments using a power supply.

(7) § 25.1351 General.

(8) § 25.1355 Distribution system.

(9) § 25.1360 Precautions against injury.

(10) § 25.1362 Electrical supplies for emergency conditions.

(11) § 25.1365 Electrical appliances, motors, and transformers.

(12) § 25.1431(c) and (d) Electronic equipment.
(1) Airplane independent electrical power sources must not share a common ground terminating location.
(2) Airplane system static grounds must not share a common ground terminating location with any of the airplane’s independent electrical power sources.

(e) Except to the extent necessary to provide electrical connection to the fuel systems components, the EWIS must be designed and installed with adequate physical separation from fuel lines and other fuel system components, so that:

(1) An EWIS component failure will not create a hazardous condition.
(2) Any fuel leakage onto EWIS components will not create a hazardous condition.

(f) Except to the extent necessary to provide electrical connection to the hydraulic systems components, EWIS must be designed and installed with adequate physical separation from hydraulic lines and other hydraulic system components, so that:

(1) An EWIS component failure will not create a hazardous condition.
(2) Any hydraulic fluid leakage onto EWIS components will not create a hazardous condition.

(g) Except to the extent necessary to provide electrical connection to the oxygen systems components, EWIS must be designed and installed with adequate physical separation from oxygen lines and other oxygen system components, so that an EWIS component failure will not create a hazardous condition.

(h) Except to the extent necessary to provide electrical connection to the water/waste systems components, EWIS must be designed and installed with adequate physical separation from water/waste lines and other water/waste system components, so that:

(1) An EWIS component failure will not create a hazardous condition.
(2) Any water/waste leakage onto EWIS components will not create a hazardous condition.

(i) EWIS must be designed and installed with adequate physical separation between the EWIS and flight or other mechanical control systems cables and associated system components, so that:

(1) Chafing, jamming, or other interference are prevented.
(2) An EWIS component failure will not create a hazardous condition.
(3) Failure of any flight or other mechanical control systems cables or systems components will not damage the EWIS and create a hazardous condition.

(j) EWIS must be designed and installed with adequate physical separation between the EWIS components and heated equipment, hot air ducts, and lines, so that:

(1) An EWIS component failure will not create a hazardous condition.
(2) Any hot air leakage or heat generated onto EWIS components will not create a hazardous condition.

(k) For systems for which redundancy is required, by certification rules, by operating rules, or as a result of the assessment required by §25.1709, EWIS components associated with those systems must be designed and installed with adequate physical separation.

(l) Each EWIS must be designed and installed so there is adequate physical separation between it and other aircraft components and aircraft structure, and so that the EWIS is protected from sharp edges and corners, to minimize potential for abrasion/chafing, vibration damage, and other types of mechanical damage.

§ 25.1709 System safety: EWIS.

Each EWIS must be designed and installed so that:

(a) Each catastrophic failure condition—
(1) Is extremely improbable; and
(2) Does not result from a single failure.

(b) Each hazardous failure condition is extremely remote.

§ 25.1711 Component identification: EWIS.

(a) EWIS components must be labeled or otherwise identified using a consistent method that facilitates identification of the EWIS component, its function, and its design limitations, if any.

(b) For systems for which redundancy is required, by certification rules, by
operating rules, or as a result of the assessment required by §25.1709. EWIS components associated with those systems must be specifically identified with component part number, function, and separation requirement for bundles.

(1) The identification must be placed along the wire, cable, or wire bundle at appropriate intervals and in areas of the airplane where it is readily visible to maintenance, repair, or alteration personnel.

(2) If an EWIS component cannot be marked physically, then other means of identification must be provided.

(c) The identifying markings required by paragraphs (a) and (b) of this section must remain legible throughout the expected service life of the EWIS component.

(d) The means used for identifying each EWIS component as required by this section must not have an adverse effect on the performance of that component throughout its expected service life.

(e) Identification for EWIS modifications to the type design must be consistent with the identification scheme of the original type design.

§ 25.1713 Fire protection: EWIS.

(a) All EWIS components must meet the applicable fire and smoke protection requirements of §25.831(c) of this part.

(b) EWIS components that are located in designated fire zones and are used during emergency procedures must be fire resistant.

(c) Insulation on electrical wire and electrical cable, and materials used to provide additional protection for the wire and cable, installed in any area of the airplane, must be self-extinguishing when tested in accordance with the applicable portions of appendix F, part I, of 14 CFR part 25.

§ 25.1715 Electrical bonding and protection against static electricity: EWIS.

(a) EWIS components used for electrical bonding and protection against static electricity must meet the requirements of §25.899.

(b) On airplanes having grounded electrical systems, electrical bonding provided by EWIS components must provide an electrical return path capable of carrying both normal and fault currents without creating a shock hazard or damage to the EWIS components, other airplane system components, or airplane structure.

§ 25.1717 Circuit protective devices: EWIS.

Electrical wires and cables must be designed and installed so they are compatible with the circuit protection devices required by §25.1357, so that a fire or smoke hazard cannot be created under temporary or continuous fault conditions.

§ 25.1719 Accessibility provisions: EWIS.

Access must be provided to allow inspection and replacement of any EWIS component as necessary for continued airworthiness.

§ 25.1721 Protection of EWIS.

(a) No cargo or baggage compartment may contain any EWIS whose damage or failure may affect safe operation, unless the EWIS is protected so that:

(1) It cannot be damaged by movement of cargo or baggage in the compartment.

(2) Its breakage or failure will not create a fire hazard.

(b) EWIS must be designed and installed to minimize damage and risk of damage to EWIS by movement of people in the airplane during all phases of flight, maintenance, and servicing.

(c) EWIS must be designed and installed to minimize damage and risk of damage to EWIS by items carried onto the aircraft by passengers or cabin crew.

§ 25.1723 Flammable fluid fire protection: EWIS.

EWIS components located in each area where flammable fluid or vapors might escape by leakage of a fluid system must be considered a potential ignition source and must meet the requirements of §25.863.

§ 25.1725 Powerplants: EWIS.

(a) EWIS associated with any powerplant must be designed and installed so that the failure of an EWIS component
§ 25.1727 Flammable fluid shutoff means: EWIS.

EWIS associated with each flammable fluid shutoff means and control must be fireproof or must be located and protected so that any fire in a fire zone will not affect operation of the flammable fluid shutoff means, in accordance with the requirements of §25.1189.

§ 25.1729 Instructions for Continued Airworthiness: EWIS.

The applicant must prepare Instructions for Continued Airworthiness applicable to EWIS in accordance with appendix H sections H25.4 and H25.5 to this part that are approved by the FAA.

§ 25.1731 Powerplant and APU fire detector system: EWIS.

(a) EWIS that are part of each fire or overheat detector system in a fire zone must be fire-resistant.

(b) No EWIS component of any fire or overheat detector system for any fire zone may pass through another fire zone, unless:

(1) It is protected against the possibility of false warnings resulting from fires in zones through which it passes; or

(2) Each zone involved is simultaneously protected by the same detector and extinguishing system.

(c) EWIS that are part of each fire or overheat detector system in a fire zone must meet the requirements of §25.1203.

§ 25.1733 Fire detector systems, general: EWIS.

EWIS associated with any installed fire protection system, including those required by §§25.854 and 25.858, must be considered an integral part of the system in showing compliance with the applicable requirements for that system.

Subpart I—Special Federal Aviation Regulations


The requirements of §121.1500 of this chapter also apply to this part.
THE AIRPLANE INERTIA LOADS REQUIRED TO BALANCE THE EXTERNAL FORCES

SINGLE WHEEL LOAD FROM 2 WHEEL LEVEL LANDING CONDITION.

Figure 5—Lateral drift landing.

1.40V_M

2V_M + 1.0 W

0.80V_M

0.60V_M

V_M

V_M

* V_M = ONE-HALF THE MAXIMUM VERTICAL GROUND REACTION OBTAINED AT EACH MAIN GEAR IN THE LEVEL LANDING CONDITIONS.

* NOSE GEAR GROUND REACTION = 0

NOSE OR TAIL WHEEL TYPE AIRPLANE IN LEVEL ALTITUDE
Figure 6—Braked roll.

\[ T = \text{inertia force necessary to balance the wheel drag} \]

\[ D_n = 0 \text{ unless nose wheel is equipped with brakes,} \]

For design of main gear \( V_n = 0 \)

For design of nose gear \( I = 0 \)

1.2 \( W \) (at design landing weight)

1.0 \( W \) (at design take-off weight)

\[ D_m = 0.8V_n \]

\[ 1.6V_n \]

Tail wheel type

1.2 \( W \) (at design landing weight)

1.0 \( W \) (at design take-off weight)

\[ D_n = 0.8V_n \]

\[ D_m = 0.8V_n \]

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Figure 8—Pivoting, nose or tail wheel type.

$V_N$ and $V_M$ are static ground reactions. For tail wheel type the airplane is in the three point attitude. Pivoting is assumed to take place about one main landing gear unit.
Appendix B

Figure 1—Pictorial definition of angles, dimensions, and directions on a seaplane
Figure 2—Hull station weighing factor.

$K_1$ (Vertical Loads)

$K_2$ (Bottom Pressures)
APPENDIX C TO PART 25

Part I—Atmospheric Icing Conditions

(a) Continuous maximum icing. The maximum continuous intensity of atmospheric icing conditions (continuous maximum icing) is defined by the variables of the cloud liquid water content, the mean effective diameter of the cloud droplets, the ambient air temperature, and the interrelationship of these three variables as shown in figure 1 of this appendix. The limiting icing envelope in terms of altitude and temperature is given in figure 2 of this appendix. The interrelationship of cloud liquid water content with drop diameter and altitude is determined from figures 1 and 2. The cloud liquid water content for continuous maximum icing conditions of a horizontal extent, other than 17.4 nautical miles, is determined by the value of liquid water content of figure 1, multiplied by the appropriate factor from figure 3 of this appendix.

(b) Intermittent maximum icing. The intermittent maximum intensity of atmospheric icing conditions (intermittent maximum icing) is defined by the variables of the cloud liquid water content, the mean effective diameter of the cloud droplets, the ambient air temperature, and the interrelationship of these three variables as shown in figure 4 of this appendix. The limiting icing envelope in terms of altitude and temperature is given in figure 5 of this appendix. The interrelationship of cloud liquid water content with drop diameter and altitude is determined from figures 4 and 5. The cloud liquid water content for intermittent maximum icing conditions of a horizontal extent, other than 2.6 nautical miles, is determined by the value of cloud liquid water content of figure 4 multiplied by the appropriate factor in figure 6 of this appendix.
FIGURE 2

CONTINUOUS MAXIMUM (STRATIFORM CLOUDS) ATMOSPHERIC ICING CONDITIONS AMBIENT TEMPERATURE VS PRESSURE ALTITUDE

SOURCE OF DATA NACA TN NO. 2569
FIGURE 3

CONTINUOUS MAXIMUM (STRATIFORM CLOUDS)
ATMOSPHERIC ICING CONDITIONS

Liquid Water Content Factor vs Cloud Horizontal Distance

Source of Data
NACA TN No. 2738

Cloud Horizontal Extent - Nautical Miles

Liquid Water Content Factor, F-Dimensional

1.4 1.3 1.2 1.1 1.0 0.9 0.8 0.7 0.6 0.5 0.4 0.3 0.2

5 6 7 8 9 10 20 30 40 50 100 200 300
FIGURE 4

INTERMITTENT MAXIMUM (CUMULIFORM CLOUDS)
ATMOSPHERIC Icing CONDITIONS

LIQUID WATER CONTENT VS MEAN EFFECTIVE DROP DIAMETER

1. Pressure altitude range, 4,000–27,000 ft.
2. Horizontal extent, standard distance
   of 2.6 Nautical Miles.

SOURCE OF DATA

NOTE: DASHED LINES INDICATE POSSIBLE
CLASS INTERVALS

لتשובה תכלית ITIAN DROPPERS
MEAN EFFECTIVE DROP DIAMETER - MICRONS

LIQUID WATER CONTENT - GRAINS PER CUBIC METER
FIGURE 5

INTERMITTENT MAXIMUM (CUMULIFORM CLOUDS)
ATMOSPHERIC ICING CONDITIONS
AMBIENT TEMPERATURE VS PRESSURE ALTITUDE

SOURCE OF DATA
NACA TN NO. 2569

NOTE:
DASHED LINES INDICATE POSSIBLE EXTENT OF LIMITS.
(c) Takeoff maximum icing. The maximum intensity of atmospheric icing conditions for takeoff (takeoff maximum icing) is defined by the cloud liquid water content of 0.35 g/m³, the mean effective diameter of the cloud droplets of 20 microns, and the ambient air temperature at ground level of minus 9 degrees Celsius (−9 °C). The takeoff maximum icing conditions extend from ground level to a height of 1,500 feet above the level of the takeoff surface.
Part II—Airframe Ice Accretions for Showing Compliance With Subpart B.

(a) Ice accretions—General. The most critical ice accretion in terms of airplane performance and handling qualities for each flight phase must be used to show compliance with the applicable airplane performance and handling requirements in icing conditions of subpart B of this part. Applicants must demonstrate that the full range of atmospheric icing conditions specified in part I of this appendix have been considered, including the mean effective drop diameter, liquid water content, and temperature appropriate to the flight conditions (for example, configuration, speed, angle-of-attack, and altitude). The ice accretions for each flight phase are defined as follows:

1. **Takeoff ice** is the most critical ice accretion on unprotected surfaces and any ice accretion on the protected surfaces appropriate to normal ice protection system operation, occurring between liftoff and 400 feet above the takeoff surface, assuming accretion occurring between liftoff and 400 feet above the takeoff surface, assuming accretion starting at liftoff in the takeoff maximum icing conditions of part I, paragraph (c) of this appendix.

2. **Final takeoff ice** is the most critical ice accretion on unprotected surfaces, and any ice accretion on the protected surfaces appropriate to normal ice protection system operation, between 400 feet and either 1,500 feet above the takeoff surface, or the height at which the transition from the takeoff to the en route configuration is completed and $V_{TO}$ is reached, whichever is higher. Ice accretion is assumed to start at liftoff in the takeoff maximum icing conditions of part I, paragraph (c) of this appendix.

3. **En route ice** is the critical ice accretion on the unprotected surfaces, and any ice accretion on the protected surfaces appropriate to normal ice protection system operation, during the en route phase.

4. **Holding ice** is the critical ice accretion on the unprotected surfaces, and any ice accretion on the protected surfaces appropriate to normal ice protection system operation, during the holding flight phase.

5. **Approach ice** is the critical ice accretion on the unprotected surfaces, and any ice accretion on the protected surfaces appropriate to normal ice protection system operation and transition to the most critical approach configuration.

6. **Landing ice** is the critical ice accretion on the unprotected surfaces, and any ice accretion on the protected surfaces appropriate to normal ice protection system operation following exit from the holding flight phase and transition to the final landing configuration.

(b) In order to reduce the number of ice accretions to be considered when demonstrating compliance with the requirements of §25.21(g), any of the ice accretions defined in paragraph (a) of this section may be used for any other flight phase if it is shown to be more critical than the specific ice accretion defined for that flight phase. Configuration differences and their effects on ice accretions must be taken into account.

(c) The ice accretion that has the most adverse effect on handling qualities may be used for airplane performance tests provided any difference in performance is conservatively taken into account.

(d) For both unprotected and protected parts, the ice accretion for the takeoff phase may be determined by calculation, assuming the takeoff maximum icing conditions defined in appendix C, and assuming that:

1. Airfoils, control surfaces and, if applicable, propellers are free from frost, snow, or ice at the start of the takeoff;
2. The ice accretion starts at liftoff;
3. The critical ratio of thrust/power-to-weight;
4. Failure of the critical engine occurs at $V_{EF}$; and
5. Crew activation of the ice protection system is in accordance with a normal operating procedure provided in the Airplane Flight Manual, except that after beginning the takeoff roll, it must be assumed that the crew takes no action to activate the ice protection system until the airplane is at least 400 feet above the takeoff surface.

(e) The ice accretion before the ice protection system has been activated and is performing its intended function is the critical ice accretion formed on the unprotected and normally protected surfaces before activation and effective operation of the ice protection system in continuous maximum atmospheric icing conditions. This ice accretion only applies in showing compliance to §§25.143(j) and 25.207(h), and 25.207(i).


Appendix D to Part 25

Criteria for determining minimum flight crew.

The following are considered by the Agency in determining the minimum flight crew under §25.1523:

(a) Basic workload functions. The following basic workload functions are considered:

1. Flight path control.
2. Collision avoidance.
5. Operation and monitoring of aircraft engines and systems.

(b) Workload factors. The following workload factors are considered significant when
analyzing and demonstrating workload for minimum flight crew determination:

1. The accessibility, ease, and simplicity of operation of all necessary flight, power, and equipment controls, including emergency fuel shutoff valves, electrical controls, electronic controls, pressurization system controls, and engine controls.

2. The accessibility and conspicuity of all necessary instruments and failure warning devices such as fire warning, electrical system malfunction, and other failure or caution indicators. The extent to which such instruments or devices direct the proper corrective action is also considered.

3. The number, urgency, and complexity of operating procedures with particular consideration given to the specific fuel management schedule imposed by center of gravity, structural or other considerations of an airworthiness nature, and to the ability of each engine to operate at all times from a single tank or source which is automatically replenished if fuel is also stored in other tanks.

4. The degree and duration of concentrated mental and physical effort involved in normal operation and in diagnosing and coping with malfunctions and emergencies.

5. The extent of required monitoring of the fuel, hydraulic, pressurization, electrical, electronic, deicing, and other systems while en route.

6. The actions requiring a crewmember to be unavailable at his assigned duty station, including: observation of systems, emergency operation of any control, and emergencies in any compartment.

7. The degree of automation provided in the aircraft systems to afford (after failures or malfunctions) automatic crossover or isolation of difficulties to minimize the need for hydraulic or electric power to flight controls or to other essential systems.

8. The communications and navigation workload.

9. The possibility of increased workload associated with any emergency that may lead to other emergencies.

10. Incapacitation of a flight crewmember whenever the applicable operating rule requires a minimum flight crew of at least two pilots.

(c) Kind of operation authorized. The determination of the kind of operation authorized requires consideration of the operating rules under which the airplane will be operated. Unless an applicant desires approval for a more limited kind of operation. It is assumed that each airplane certified under this Part will operate under IFR conditions.

[Amdt. 25-3, 30 FR 6067, Apr. 29, 1965]
landing regimes of flight equivalent to that prescribed in the regulations under which the airplane was originally certificated without standby power. For the purposes of this appendix, power or thrust, or both, obtained from rocket engines for a relatively short period and actuated only in cases of emergency. The following provisions apply:

(a) Takeoff; general. The takeoff data prescribed in paragraphs (2) and (3) of this appendix must be determined at all weights and altitudes, and at ambient temperatures if applicable, at which performance credit is to be applied.

(b) Takeoff path.

(i) The one-engine-inoperative takeoff path with standby power in use must be determined in accordance with the performance requirements of the applicable airworthiness regulations.

(ii) The one-engine-inoperative takeoff path (excluding that part where the airplane is on or just above the takeoff surface determined in accordance with paragraph (a) of this section) must lie above the one-engine-inoperative takeoff path without standby power at the maximum takeoff weight at which all of the applicable airworthiness requirements are met. For the purpose of this comparison, the flight path is considered to extend to at least a height of 400 feet above the takeoff surface.

(iii) The takeoff path with all engines operating, but without the use of standby power, must reflect a conservatively greater overall level of performance than the one-engine-inoperative takeoff path established in accordance with paragraph (a) of this section. The margin must be established by the Administrator to assure safe day-to-day operations, but in no case may it be less than 15 percent of the all-engines-operating takeoff weight. The scheduled takeoff path must have a positive slope at all points of the airborne portion and at no point must it lie above the takeoff path specified in paragraph (a) of this section.

(c) Takeoff distance. The takeoff distance must be the horizontal distance along the one-engine-inoperative takeoff path determined in accordance with paragraph (2)(a) from the start of the takeoff to the point where the airplane attains a height of 50 feet above the takeoff surface for reciprocating-engine-powered airplanes and a height of 35 feet above the takeoff surface for turbine-powered airplanes.

(4) Maximum certificated takeoff weights. The maximum certificated takeoff weights must be determined at all altitudes and at ambient temperatures, if applicable, at which performance credit is to be applied and may not exceed the weights established in compliance with paragraphs (a) and (b) of this section.

(a) The conditions of paragraphs (2)(b) through (d) must be met at the maximum certificated takeoff weight.

(b) Without the use of standby power, the airplane must meet all of the en route requirements of the applicable airworthiness regulations under which the airplane was originally certificated. In addition, turbine-powered airplanes without the use of standby power must meet the final takeoff climb requirements prescribed in the applicable airworthiness regulations.

(5) Maximum certificated landing weights.

(a) The maximum certificated landing weights (one-engine-inoperative approach and all-engine-operating landing climb) must be determined at all altitudes, and at ambient temperatures if applicable, at which performance credit is to be applied and must not exceed that established in compliance with paragraph (b) of this section.

(b) The flight path, with the engines operating at the power or thrust, or both, appropriate to the airplane configuration and with standby power in use, must lie above the flight path without standby power in use at the maximum weight at which all of the applicable airworthiness requirements are met. In addition, the flight paths must comply with subparagraphs (i) and (ii) of this paragraph.

(i) The flight paths must be established without changing the appropriate airplane configuration.

(ii) The flight paths must be carried out for a minimum height of 400 feet above the point where standby power is actuated.

(6) Airplane configuration, speed, and power and thrust; general. Any change in the airplane's configuration, speed, and power or thrust, or both, must be made in accordance with the procedures established by the applicant for the operation of the airplane in service and must comply with paragraphs (a) through (c) of this section. In addition, procedures must be established for the execution of balked landings and missed approaches.

(a) The Administrator must find that the procedure can be consistently executed in service by crews of average skill.

(b) The procedure may not involve methods or the use of devices which have not been proven to be safe and reliable.

(c) Allowances must be made for such time delays in the execution of the procedures as may be reasonably expected to occur during service.
(7) **Installation and operation; standby power.** The standby power unit and its installation must comply with paragraphs (a) and (b) of this section.

(a) The standby power unit and its installation must not adversely affect the safety of the airplane.

(b) The operation of the standby power unit and its control must have proven to be safe and reliable.

[Amendment 25-6, 30 FR 8468, July 2, 1965]

**APPENDIX F TO PART 25**

**Part I—Test Criteria and Procedures for Showing Compliance with §25.853, or §25.855.**

(a) **Material test criteria.—** (1) **Interior compartments occupied by crew or passengers.** (i) Interior ceiling panels, interior wall panels, partitions, galleys, structure, large cabin walls, structural flooring, and materials used in the construction of stowage compartments (other than underseat stowage compartments and compartments for stowing small items such as magazines and maps) must be self-extinguishing when tested vertically in accordance with the applicable portions of part I of this appendix. The average burn length may not exceed 6 inches and the average flame time after removal of the flame source may not exceed 15 seconds. Drippings from the test specimen may not continue to flame for more than an average of 5 seconds after falling.

(ii) Floor covering, textiles (including draperies and upholstery), seat cushions, padding, decorative and nondecorative coated fabrics, leather, trays and galley furnishings, electrical conduit, air ducting, joint and edge covering, liners of Class B and E cargo or baggage compartments, floor panels of Class B, C, D, or E cargo or baggage compartments, floor panels of Class B, C, D, or E cargo or baggage compartments, floor panels, electrical wire and cable insulation, materials in items not specified in paragraphs (a)(1)(i), (ii), (iii), or (iv) of part I of this appendix may not have a burn rate greater than 2.5 inches per minute when tested horizontally in accordance with the applicable portions of this appendix.

(iv) **Clear plastic windows and signs.** parts constructed in whole or in part of elastomeric materials, edge lighted instrument assemblies consisting of two or more instruments in a common housing, seat belts, shoulder harnesses, and cargo and baggage tiedown equipment, including containers, bins, pallets, etc., used in passenger or crew compartments, may not have an average burn rate greater than 2.5 inches per minute when tested horizontally in accordance with the applicable portions of this appendix.

(v) Except for small parts (such as knobs, handles, rollers, fasteners, clips, grommets, rub strips, pulleys, and small electrical parts) that would not contribute significantly to the propagation of a fire and for electrical wire and cable insulation, materials in items not specified in paragraphs (a)(1)(i), (ii), (iii), or (iv) of part I of this appendix may not have a burn rate greater than 4.0 inches per minute when tested horizontally in accordance with the applicable portions of this appendix.

(2) **Cargo and baggage compartments not occupied by crew or passengers.**

(i) [Reserved]

(ii) **A cargo or baggage compartment defined in §25.857 as Class B or E must have a liner constructed of materials that meet the requirements of paragraph (a)(1)(ii) of part I of this appendix and separated from the aircraft structure (except for attachments). In addition, such linings must be subjected to the 45 degree angle test. The flame may not penetrate (pass through) the material during application of the flame or subsequent to its removal. The average flame time after removal of the flame source may not exceed 15 seconds, and the average glow time may not exceed 10 seconds.**

(iii) (**A cargo or baggage compartment defined in §25.857 as Class B, C, or D must have floor panels constructed of materials which meet the requirements of paragraph (a)(1)(ii) of part I of this appendix and which are separated from the airplane structure (except for attachments). Such panels must be subjected to the 45 degree angle test. The flame may not penetrate (pass through) the material during application of the flame or subsequent to its removal. The average flame time after removal of the flame source may not exceed 15 seconds, and the average glow time may not exceed 10 seconds.**)

(iv) **Insulation blankets and covers used to protect cargo must be constructed of materials that meet the requirements of paragraph (a)(1)(ii) of part I of this appendix. Tie-down equipment (including containers, bins, and pallets) used in each cargo and baggage compartment must be constructed of materials that meet the requirements of paragraph (a)(1)(v) of part I of this appendix.**

554
Federal Aviation Administration, DOT  
Pt. 25, App. F

area of the fuselage must be self-extinguishing when subjected to the 60 degree test specified in part 1 of this appendix. The average burn length may not exceed 3 inches, and the average burn time of the flame source may not exceed 30 seconds. Drippings from the test specimen may not continue to flame for more than an average of 3 seconds.

(b) Test Procedures—(1) Conditioning. Specimens must be conditioned to 70 ± 5°F., and at 50 percent ± 5 percent relative humidity until moisture equilibrium is reached or for 24 hours. Each specimen must remain in the conditioning environment until it is subjected to the flame.

(2) Specimen configuration. Except for small parts and electrical wire and cable insulation, materials must be tested either as section cut from a fabricated part as installed in the airplane or as a specimen simulating a cut section, such as a specimen cut from a flat sheet of the material or a model of the fabricated part. The specimen may be cut from any location in a fabricated part; however, fabricated units, such as sandwich panels, may not be separated for test. Except as noted below, the specimen thickness must be no thicker than the minimum thickness to be qualified for use in the airplane. Test specimens of thick foam parts, such as seat cushions, must be 1/2-inch in thickness. Test specimens of materials that must meet the requirements of paragraph (a)(1)(v) of part I of this appendix must be no more than 1/4-inch in thickness. Electrical wire and cable specimens must be the same size as used in the airplane. In the case of fabrics, both the warp and fill direction of the weave must be tested to determine the most critical flammability condition. Specimens must be mounted in a metal frame so that the edges are held securely and the exposed area of the specimen is at least 8 inches by 8 inches during the 45 second test prescribed in subparagraph (4) of this paragraph must be averaged. Each specimen must be supported vertically. The specimen must be exposed to a Bunsen or Tirrill burner with a nominal 1/8-inch I.D. tube adjusted to give a flame of 1 1/2 inches in height. The minimum flame temperature measured by a calibrated thermocouple pyrometer in the center of the flame must be 1550 °F. The lower edge of the specimen must be 1/4-inch above the top edge of the burner. The flame must be applied to the center line of the lower edge of the specimen. For materials covered by paragraph (a)(1)(vii) of part I of this appendix, the flame must be applied for 60 seconds and then removed. For materials covered by paragraph (a)(1)(v) of part I of this appendix, the flame must be applied for 12 seconds and then removed. Flame time, burn length, and flaming time of drippings, if any, may be recorded. The burn length determined in accordance with subparagraph (7) of this paragraph must be measured to the nearest tenth of an inch.

(5) Horizontal test. A minimum of three specimens must be tested and the results averaged. Each specimen must be supported horizontally. The exposed surface, when installed in the aircraft, must be face down for the test. The specimen must be exposed to a Bunsen or Tirrill burner with a nominal 1/8-inch I.D. tube adjusted to give a flame of 1 1/2 inches in height. The minimum flame temperature measured by a calibrated thermocouple pyrometer in the center of the flame must be 1550 °F. The specimen must be positioned so that the edge being tested is centered 1/4-inch above the top of the burner. The flame must be applied for 15 seconds and then removed. A minimum of 10 inches of specimen must be used for timing purposes, approximately 1 1/2 inches must burn before the burning front reaches the timing zone, and the average burn rate must be recorded.

(6) Forty-five degree test. A minimum of three specimens must be tested and the results averaged. The specimens must be supported at an angle of 45° to a horizontal surface. The exposed surface when installed in the aircraft must be face down for the test. The specimens must be exposed to a Bunsen or Tirrill burner with a nominal 1/8-inch I.D. tube adjusted to give a flame of 1 1/2 inches in height. The minimum flame temperature measured by a calibrated thermocouple pyrometer in the center of the flame must be 1550 °F. Suitable precautions must be taken...
to avoid drafts. The flame must be applied for 30 seconds with one-third contacting the material at the center of the specimen and then removed. Flame time, glow time, and whether the flame penetrates (passes through) the specimen must be recorded.

(7) Sixty degree test. A minimum of three specimens of each wire specification (make and size) must be tested. The specimen of wire or cable (including insulation) must be placed at an angle of 60° with the horizontal in the cabinet specified in subparagraph (3) of this paragraph with the cabinet door open during the test, or must be placed within a chamber approximately 2 feet high by 1 foot by 1 foot, open at the top and at one vertical side (front), and which allows sufficient flow of air for complete combustion, but which is free from drafts. The specimen must be parallel to and approximately 6 inches from the front of the chamber. The lower end of the specimen must be held rigidly clamped. The upper end of the specimen must pass over a pulley or rod and must have an appropriate weight attached to it so that the specimen is held tautly throughout the flammability test. The test specimen span between lower clamp and upper pulley or rod must be 24 inches and must be marked 8 inches from the lower end to indicate the central point for flame application. A flame from a Bunsen or Tirrill burner must be applied for 30 seconds with one-third contacting the material at the center of the specimen and then removed. Flame time, glow time, and whether the flame penetrates (passes through) the specimen must be recorded.

Part II—Flammability of Seat Cushions

(a) Criteria for Acceptance. Each seat cushion must meet the following criteria:

(1) At least three sets of seat bottom and seat back cushion specimens must be tested.
(2) If the cushion is constructed with a fire blocking material, the fire blocking material must completely enclose the cushion foam core material.
(3) Each specimen tested must be fabricated using the principal components (i.e., foam core, flotation material, fire blocking material, if used, and dress covering) and assembly processes (representative seams and closures) intended for use in the production articles. If a different material combination is used for the back cushion than for the bottom cushion, both material combinations must be tested as complete specimen sets, each set consisting of a back cushion specimen and a bottom cushion specimen. If a cushion, including outer dress covering, is demonstrated to meet the requirements of this appendix using the oil burner test, the dress covering of that cushion may be replaced with a similar dress covering provided the burn length of the replacement covering, as determined by the test specified in §25.833(c), does not exceed the corresponding burn length of the dress covering used on the cushion subjected to the oil burner test.
(4) For at least two-thirds of the total number of specimen sets tested, the burn length from the burner must not reach the side of the cushion opposite the burner. The burn length must not exceed 17 inches. Burn length is the perpendicular distance from the burner to the farthest evidence of damage to the test specimen due to flame impingement, including areas of partial or complete consumption, charring, or embrittlement, but not including areas sooted, stained, warped, or discolored, or areas where material has shrunk or melted away from the heat source.
(5) The average percentage weight loss must not exceed 10 percent. Also, at least two-thirds of the total number of specimen sets tested must not exceed 10 percent weight loss. All droppings falling from the cushions and mounting stand are to be discarded before the after-test weight is determined. The percentage weight loss for a specimen set is the weight of the specimen set before testing less the weight of the specimen set after testing expressed as the percentage of the weight before testing.

(b) Test Conditions. Vertical air velocity should average 25 ± 10 fpm at the top of the back seat cushion. Horizontal air velocity should be below 10 fpm just above the bottom seat cushion. Air velocities should be measured with the ventilation hood operating and the burner motor off.
(c) Test Specimens. (1) For each test, one set of cushion specimens representing a seat bottom and seat back cushion must be used.
(2) The seat bottom cushion specimen must be 18 ± 1⁄8 inches (457 ± 3 mm) wide by 20 ± 1⁄8 inches (508 ± 3 mm) deep by 4 ± 1⁄8 inches (102 ± 3 mm) thick.
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Federal Aviation Administration, DOT
Pt. 25, App. F

±3 mm) thick, exclusive of fabric closures and seam overlap.

(3) The seat back cushion specimen must be 18 ±1⁄8 inches (452 ±3 mm) wide by 25 ±1⁄8 inches (635 ±3 mm) high by 2 ±1⁄4 inches (51 ±3 mm) thick, exclusive of fabric closures and seam overlap.

(4) The specimens must be conditioned at 70 ±3°F (21 ±2°C) 55%±5% relative humidity for at least 24 hours before testing.

(d) Test Apparatus. The arrangement of the test apparatus is shown in Figures 1 through 5 and must include the components described in this section. Minor details of the apparatus may vary, depending on the model burner used.

(1) Specimen Mounting Stand. The mounting stand for the test specimens consists of steel angles, as shown in Figure 1. The length of the mounting stand legs is 12 ±1⁄8 inches (305 ±3 mm). The mounting stand must be used for mounting the test specimen seat bottom and seat back, as shown in Figure 2. The mounting stand should also include a suitable drip pan lined with aluminum foil, dull side up.

(2) Test Burner. The burner to be used in testing must—

(i) Be a modified gun type;

(ii) Have an 80-degree spray angle nozzle nominally rated for 2.25 gallons/hour at 100 psig;

(iii) Have a 12-inch (305 mm) burner cone installed at the end of the draft tube, with an opening 6 inches (152 mm) high and 11 inches (280 mm) wide, as shown in Figure 3; and

(iv) Have a burner fuel pressure regulator that is adjusted to deliver a nominal 2.0 gallon/hour of #2 Grade kerosene or equivalent required for the test.

Burner models which have been used successfully in testing are the Lennox Model OB-32, Carlin Model 200 CRD, and Park Model DPL 3400. FAA published reports pertinent to this type of burner are: (1) Powerplant Engineering Report No. 3A, Standard Fire Test Apparatus and Procedure for Flexible Hose Assemblies, dated March 1978; and (2) Report No. DOT/FAA/RD/76/213, Reevaluation of Burner Characteristics for Fire Resistance Tests, dated January 1977.

(3) Calorimeter.

(i) The calorimeter to be used in testing must be a (0-15.0 BTU/ft²-sec. 0-17.0 W/cm²) calorimeter, accurate ±3%, mounted in a 6-inch by 12-inch (152 by 305 mm) by 3⁄4-inch (19 mm) thick calcium silicate insulating board which is attached to a steel angle bracket for placement in the test stand during burner calibration, as shown in Figure 4.

(ii) Because crumbling of the insulating board with service can result in misalignment of the calorimeter, the calorimeter must be monitored and the mounting shimmed, as necessary, to ensure that the calorimeter face is flush with the exposed plane of the insulating board in a plane parallel to the exit of the test burner cone.

(4) Thermocouples. The seven thermocouples to be used for testing must be 1⁄8- to 4⁄8-inch metal sheathed, ceramic packed, type K, grounded thermocouples with a nominal 22 to 30 American wire gauge (AWG)-size conductor. The seven thermocouples must be attached to a steel angle bracket to form a thermocouple rake for placement in the test stand during burner calibration, as shown in Figure 5.

557
maintain and record calibrated test parameters. Until the specific apparatus has demonstrated consistency, each test should be calibrated. After consistency has been confirmed, several tests may be conducted with the pre-test calibration before and a calibration check after the series.

(g) Test Procedure. The flammability of each set of specimens must be tested as follows:

1. Record the weight of each set of seat bottom and seat back cushion specimens to be tested to the nearest 0.02 pound (9 grams).
2. Mount the seat bottom and seat back cushion test specimens on the test stand as shown in Figure 2, securing the seat back cushion specimen to the test stand at the top.
3. Swing the burner into position and ensure that the distance from the exit of the burner cone to the side of the seat bottom cushion specimen is 4 ± 1⁄8 inches (102 ± 3 mm).
4. Swing the burner away from the test position. Turn on the burner and allow it to run for 2 minutes to provide adequate warmup of the burner cone and flame stabilization.
5. To begin the test, swing the burner into the test position and simultaneously start the timing device.
6. Expose the seat bottom cushion specimen to the burner flame for 2 minutes and then turn off the burner. Immediately swing the burner away from the test position. Terminate test 7 minutes after initiating cushion exposure to the flame by use of a gaseous extinguishing agent (i.e., Halon or CO₂).
7. Determine the weight of the remains of the seat cushion specimen set left on the mounting stand to the nearest 0.02 pound (9 grams) excluding all droppings.

(h) Test Report. With respect to all specimen sets tested for a particular seat cushion for which testing of compliance is performed, the following information must be recorded:

1. An identification and description of the specimen being tested.
2. The number of specimen sets tested.
3. The initial weight and residual weight of each set, the calculated percentage weight loss of each set, and the calculated average percentage weight loss for the total number of sets tested.
4. The burn length for each set tested.
NOTE:
ALL JOINTS WELDED
FLAT STOCK BUTT WELDED
ALL MEASUREMENTS INSIDE

FIGURE 1
Figure 4

Side View

Burner Cone

Steel Angle

Water-Cooled Calorimeter

Rack Fits Inside Seat Frame

Calorimeter Bracket
Part III—Test Method To Determine Flame Penetration Resistance of Cargo Compartment Liners.

(a) Criteria for Acceptance. (1) At least three specimens of cargo compartment sidewall or ceiling liner panels must be tested.

(2) Each specimen tested must simulate the cargo compartment sidewall or ceiling liner panel, including any design features, such as joints, lamp assemblies, etc., the failure of which would affect the capability of the liner to safely contain a fire.

(3) There must be no flame penetration of any specimen within 5 minutes after application of the flame source, and the peak temperature measured at 4 inches above the upper surface of the horizontal test sample must not exceed 400 °F.
(b) Summary of Method. This method provides a laboratory test procedure for measuring the capability of cargo compartment lining materials to resist flame penetration with a nominal 30 American wire gauge (AWG) size conductor. The seven thermocouples must be attached to a steel angle bracket to form a thermocouple rake for placement in the test stand during burner calibration as shown in Figure 3 of this part of this appendix.

Test Apparatus. The test apparatus, which is shown in Figure 3 of Part II and Figures 1 through 3 of this part of appendix F, must include the components described in this section. Minor details of the apparatus may vary, depending on the model of the burner used.

(1) Specimen Mounting Stand. The mounting stand for the test specimens consists of steel angles as shown in Figure 1.

(2) Test Burner. The burner to be used in testing must—
   (i) Be a modified gun type.
   (ii) Have a burner fuel pressure regulator.
   (iii) Be a modified gun type.
   (iv) Have a burner fuel pressure regulator.
   (v) Have a burner fuel pressure regulator.
   (vi) Have a burner fuel pressure regulator.
   (vii) Have a burner fuel pressure regulator.
   (viii) Have a burner fuel pressure regulator.

(3) Calorimeter. (i) The calorimeter to be used in testing must be a total heat flux foil type Gardon gage of an appropriate range (approximately 0 to 15.0 British thermal unit per ft.² sec., 0–17.0 watts/cm²) with a calorimeter face parallel to the exit plane of the test burner cone.

(4) Thermocouples. The seven thermocouples to be used for testing must be 3/16 inch ceramic sheathed, #2 Grade kerosene or equivalent burner fire source. Ceiling and sidewall liner panels may be tested individually provided a baffie is used to simulate the position of the horizontal test specimen during warm-up periods.

(5) Instrumentation. A recording potentiometer or other suitable instrument with an appropriate range must be used to measure and record the outputs of the calorimeter and the thermocouples.

(6) Timing Device. A stopwatch or other device must be used to measure the time of flame application and the time of flame penetration, if it occurs.

(7) Preparation of Apparatus. Before calibration, all equipment must be turned on and allowed to stabilize, and the burner fuel flow must be adjusted as specified in paragraph (d)(2).

(8) Calibration. To ensure the proper thermal output of the burner the following test must be made:

(1) Remove the burner extension from the end of the draft tube. Turn on the blower portion of the burner without turning the fuel or ignitors on. Measure the air velocity using a hot wire anemometer in the center of the draft tube across the face of the opening. Adjust the damper such that the air velocity is in the range of 1550 to 1800 ft./min. If tabs are being used at the exit of the draft tube, they must be removed prior to this measurement. Reinstall the draft tube extension cone.

(2) Place the calorimeter on the test stand as shown in Figure 2 at a distance of 8 inches (203 mm) from the exit of the burner cone to simulate the position of the horizontal test specimen.

(3) Turn on the burner, allow it to run for 2 minutes for warm-up, and adjust the damper to produce a calorimeter reading of 8.0 ± 0.5 BTU per ft.² sec. (9.1 ± 0.6 Watts/cm²).

(4) Replace the calorimeter with the thermocouple rake (see Figure 3).

(5) Turn on the burner and ensure that each of the seven thermocouples reads 1700 °F ± 100 °F (927 °C ± 56 °C) to ensure steady state conditions have been achieved. If the temperature is out of this range, repeat steps 2 through 5 until proper readings are obtained.
(6) Turn off the burner and remove the thermocouple rake.

(7) Repeat (1) to ensure that the burner is in the correct range.

(g) Test Procedure. (1) Mount a thermocouple of the same type as that used for calibration at a distance of 4 inches (102 mm) above the horizontal (ceiling) test specimen. The thermocouple should be centered over the burner cone.

(2) Mount the test specimen on the test stand shown in Figure 1 in either the horizontal or vertical position. Mount the insulating material in the other position.

(3) Position the burner so that flames will not impinge on the specimen, turn the burner on, and allow it to run for 2 minutes. Rotate the burner to apply the flame to the specimen and simultaneously start the timing device.

(4) Expose the test specimen to the flame for 5 minutes and then turn off the burner. The test may be terminated earlier if flame penetration is observed.

(5) When testing ceiling liner panels, record the peak temperature measured 4 inches above the sample.

(6) Record the time at which flame penetration occurs if applicable.

(h) Test Report. The test report must include the following:

(1) A complete description of the materials tested including type, manufacturer, thickness, and other appropriate data.

(2) Observations of the behavior of the test specimens during flame exposure such as delamination, resin ignition, smoke, etc., including the time of such occurrence.

(3) The time at which flame penetration occurs, if applicable, for each of the three specimens tested.

(4) Panel orientation (ceiling or sidewall).
TEST STAND IS CONSTRUCTED WITH 1" X 1" X 1/8" STEEL ANGLES. ALL JOINTS WELDED
SUPPORT ANGLES ARE 1" X 1" X 1/8" CUT TO FIT
FIgURE 1. TEST APPARATUS FOR HORIZONTAL AND VERTICAL MOUNTING
Figure 2: Calorimeter Bracket

- Steel angle: 1" x 1" x 1/8"
- Water-cooled calorimeter
- Burner cone

NOTE: Bracket is clamped to test stand with calorimeter centered over burner cone.
FIGURE 3. THERMOCOUPLE RAKE BRACKET
Part IV—Test Method To Determine the Heat Release Rate From Cabin Materials Exposed to Radiant Heat.

(a) Summary of Method. Three or more specimens representing the completed aircraft component are tested. Each test specimen is injected into an environmental chamber through which a constant flow of air passes. The specimen’s exposure is determined by a radiant heat source adjusted to produce, on the specimen, the desired total heat flux of 3.5 W/cm². The specimen is tested with the exposed surface vertical. Combustion is initiated by piloted ignition. The combustion products leaving the chamber are monitored in order to calculate the release rate of heat.

(b) Apparatus. The Ohio State University (OSU) rate of heat release apparatus, as described below, is used. This is a modified version of the rate of heat release apparatus standardized by the American Society of Testing and Materials (ASTM), ASTM E–906.

(1) This apparatus is shown in Figures 1A and 1B of this part IV. All exterior surfaces of the apparatus, except the holding chamber, must be insulated with 1 inch (25 mm) thick, low density, high temperature, fiberglass board insulation. A gasketed door, through which the sample injection rod slides, must be used to form an airtight closure on the specimen holder chamber.

(2) Thermocouple. The temperature difference between the air entering the environmental chamber and that leaving must be monitored by a thermocouple having five hot, and five cold, 24-guage Chromel-Alumel junctions. The hot junctions must be spaced across the top of the exhaust stack, .38 inches (10 mm) below the top of the chimney. The thermocouples must have a .050 ± .010 inch (1.3 ± 0.3 mm) diameter, ball-type, welded tip. One thermocouple must be located in the geometric center, with the other four located 1.18 inch (30 mm) from the center along the diagonal toward each of the corners (Figure 5 of this part IV). The cold junctions must be located in the pan below the lower air distribution plate (see paragraph (b)(4) of this part IV). Thermocouple hot junctions must be cleared of soot deposits as needed to maintain the calibrated sensitivity.

(3) Radiation Source. A radiant heat source incorporating four Type LL silicon carbide elements, 20 inches (508 mm) long by .63 inch (16 mm) O.D., must be used, as shown in Figures 1A and 1B of this part IV. The heat source must have a nominal resistance of 1.4 ohms and be capable of generating a flux up to 100 kW/m². The silicone carbide elements must be mounted in the stainless steel panel box by inserting them through .63 inch (16 mm) holes in .03 inch (1 mm) thick ceramic fiber or calcium-silicate millboard. Locations of the holes in the pads and stainless steel cover plates are shown in Figure 2B of this part IV. The truncated diamond-shaped mask of .042 ± .002 inch (1.07 ± 0.05 mm) stainless steel must be added to provide uniform heat flux density over the area occupied by the vertical sample.

(4) Air Distribution System. The air entering the environmental chamber must be distributed by a .25 inch (6.3 mm) thick aluminum plate having eight No. 4 drill-holes, located 2 inches (51 mm) from sides on 4 inch (102 mm) centers, mounted at the base of the environmental chamber. A second plate of 18 gauge stainless steel having 120, evenly spaced, No. 28 drill holes must be mounted 6 inches (152 mm) above the aluminum plate. A well-regulated air supply is required. The air-supply manifold at the base of the pyramidal section must have 48, evenly spaced, No. 28 drill holes located .38 inch (10 mm) from the inner edge of the manifold, resulting in an airflow split of approximately three to one within the apparatus.

(5) Exhaust Stack. An exhaust stack, 5.25₄ × 2.75 inches (130 × 70 mm) in cross section, and 10 inches (254 mm) long, fabricated from 28 gauge stainless steel must be mounted on the outlet of the pyramidal section. A .10 × 3.0 inch (25 × 76 mm) baffle plate of .018 ± .002 inch (.50 ± .05 mm) stainless steel must be centered inside the stack, perpendicular to the air flow, 3 inches (76 mm) above the base of the stack.

(6) Specimen Holders. (i) The specimen must be tested in a vertical orientation. The specimen holder (Figure 3 of this part IV) must incorporate a frame that touches the specimen (which is wrapped with aluminum foil as required by paragraph (d)(3) of this Part) along only the .25 inch (6 mm) perimeter. A “V” shaped spring is used to hold the assembly together. A detachable .50 × .50 × .91 inch (12 × 12 × 150 mm) drip pan and two .020 inch (.5 mm) stainless steel wires (as shown in Figure 3 of this part IV) must be used for testing materials prone to melting and dripping. The positioning of the spring and frame may be changed to accommodate different specimen thicknesses by inserting the retaining rod in different holes on the specimen holder.

(ii) Since the radiation shield described in ASTM E–906 is not used, a guide pin must be added to the injection mechanism. This fits into a slotted metal plate on the injection mechanism outside of the holding chamber. It can be used to provide accurate positioning of the specimen face after injection. The front surface of the specimen must be 3.9 inches (100 mm) from the closed radiation doors after injection.

(iii) The specimen holder clips onto the mounted bracket (Figure 3 of this part IV). The mounting bracket must be attached to the injection rod by three screws that pass through a wide-area washer welded onto a ½ inch (13 mm) nut. The end of the injection rod must be threaded to screw into the nut, and a .020 inch (.5 mm) thick wide area...
washed must be held between two ⅛-inch (13 mm) nuts that are adjusted to tightly cover the hole in the radiation doors through which the injection rod or calibration calorimeter passes.

(7) Calorimeter. A total-flux type calorimeter must be mounted in the center of a ⅛-inch Kaowool “M” board inserted in the sample holder to measure the total heat flux. The calorimeter must have a view angle of 180 degrees and be calibrated for incident flux. The calorimeter calibration must be acceptable to the Administrator.

(b) Pilot-Flame Positions. Pilot ignition of the specimen must be accomplished by simultaneously exposing the specimen to a lower pilot burner and an upper pilot burner, as described in paragraph (b)(8)(i) and (b)(8)(ii) or (b)(8)(iii) of this part IV, respectively. Since intermittent pilot flame extinguishment for more than 3 seconds would invalidate the test results, a spark ignitor may be installed to ensure that the lower pilot burner remains lighted.

(i) Lower Pilot Burner. The pilot-flame tubing must be .25 inch (6.3 mm) O.D., .03 inch (0.8 mm) wall, stainless steel tubing. A mixture of 120 cm³/min. of methane and 850 cm³/min. of air must be fed to the lower pilot flame burner. The normal position of the end of the pilot burner tubing is .40 inch (10 mm) from and perpendicular to the exposed vertical surface of the specimen. The centerline at the outlet of the burner tubing must intersect the vertical centerline of the sample at a point .20 inch (5 mm) above the lower exposed edge of the specimen.

(ii) Standard Three-Hole Upper Pilot Burner. The pilot burner must be a straight length of .25 inch (6.3 mm) O.D., .03 inch (0.8 mm) wall, stainless steel tubing that is 14 inches (360 mm) long. One end of the tubing must be closed, and three No. 40 drill holes must be drilled into the tubing, 2.38 inch (60 mm) apart, for gas ports, all radiating in the same direction. The first hole must be .19 inch (5 mm) from the closed end of the tubing. The tube must be positioned .75 inch (19 mm) above and .75 inch (19 mm) behind the exposed upper edge of the specimen. The middle hole must be in the vertical plane perpendicular to the exposed surface of the specimen which passes through its vertical centerline and must be pointed toward the radiation source. The gas supplied to the burner must be methane and must be adjusted to produce flame lengths of 1 inch (25 mm).

(iii) Optional Fourteen-Hole Upper Pilot Burner. This burner may be used in lieu of the standard three-hole burner described in paragraph (b)(8)(i) of this part IV. The pilot burner must be a straight length of .25 inch (6.3 mm) O.D., .03 inch (0.8 mm) wall, stainless steel tubing that is 15.75 inches (400 mm) long. One end of the tubing must be closed, and 14 No. 59 drill holes must be drilled into the tubing, .50 inch (13 mm) apart, for gas ports, all radiating in the same direction. The first hole must be .50 inch (13 mm) from the closed end of the tubing. The tube must be positioned above the specimen holder so that the holes are placed above the specimen.

(c) Calibration of Equipment—(1) Heat Release Rate. A calibration burner, as shown in Figure 4, must be placed over the end of the lower pilot flame tubing using a gas tight connection. The flow of gas to the pilot flame must be at least 99 percent methane and must be accurately metered. Prior to usage, the wet test meter must be properly leveled and filled with distilled water to the tip of the internal pointer while no gas is flowing. Ambient temperature and pressure of the water are based on the internal wet test meter temperature. A baseline flow rate of approximately 1 liter/min. must be set and increased to higher preset flows of 4, 6, 8, 6 and 4 liters/min. Immediately prior to recording methane flow rates, a flow rate of 8 liters/min. must be used for 2 minutes to precondition the chamber. This is not recorded as part of calibration. The rate must be determined by using a stopwatch to time a complete revolution of the wet test meter for both the baseline and higher flow, with the flow returned to baseline before changing to the next higher flow. The thermopile baseline voltage must be measured. The gas flow to the burner must be increased to the higher preset flow and allowed to burn for 2.5 minutes, and the thermopile voltage must be measured. The sequence must be repeated until all five values have been determined. The average of the five values must be used as the calibration factor. The procedure must be repeated if the percent relative standard deviation is greater than 5 percent. Calculations are shown in paragraph (f) of this part IV.

(2) Flux Uniformity. Uniformity of flux over the specimen must be checked periodically and after each heating element change to determine if it is within acceptable limits of plus or minus 5 percent.

(3) As noted in paragraph (b)(2) of this part IV, thermopile hot junctions must be cleared of soot deposits as needed to maintain the calibrated sensitivity.

(d) Preparation of Test Specimens. (1) The test specimens must be representative of the aircraft component in regard to materials and construction methods. The standard size for the test specimens is 5.91 ±.03 × 5.91 ±.03 inches (149 ±1 × 149 ±1 mm). The thickness of the specimen must be the same as that of the
Federal Aviation Administration, DOT
Pt. 25, App. F

(1) The specimen must be placed in the hold chamber with the radiation doors closed. The airtight outer door must be secured, and the recording devices must be started. The specimen must be retained in the hold chamber for 60 seconds, plus or minus 10 seconds, before injection. The thermopile “zero” value must be determined during the last 20 seconds of the hold period. The sample must not be injected before completion of the “zero” value determination.

(2) After the specimen is to be injected, the radiation doors must be opened. After the specimen is injected into the environmental chamber, the radiation doors must be closed behind the specimen.

(3) Injection of the specimen and closure of the inner door marks time zero. A record of the thermopile output with at least one data point per second must be made during the time the specimen is in the environmental chamber.

(4) The test duration is five minutes. The lower pilot burner and the upper pilot burner must remain lighted for the entire duration of the test, except that there may be intermittent flame extinguishment for periods that do not exceed 3 seconds. Furthermore, if the optional three-hole upper burner is used, at least two flamelets must remain lighted for the entire duration of the test, except that there may be intermittent flame extinguishment of all three flamelets for periods that do not exceed 3 seconds.

(5) A minimum of three specimens must be tested.

(6) Calculations.

(1) The calibration factor is calculated as follows:

\[ K_n = \frac{(F_F - F_0)}{(V_i - V_0)} \times \frac{(210.8 - 22) k_{cal}}{mole} \times \frac{273}{T_a} \times \frac{P - P_w}{760} \times \frac{mole \ CH_4 STP}{22.41} \times \frac{WATT \ min}{0.1433 kcal} \times \frac{kw}{1000} \]

F_0=flow of methane at baseline (1pm)
F_F=higher preset flow of methane (1pm)
V_i=thermopile voltage at baseline (mv)
V_F=thermopile voltage at higher flow (mv)
T_a=Ambient temperature (K)
P=Ambient pressure (mm Hg)
P_w=Water vapor pressure (mm Hg)

(2) Heat release rates may be calculated from the reading of the thermopile output voltage at any instant of time as:

\[ HRR = \frac{(V_m - V_b) K_n}{0.02323 m^2} \]

HRR=heat release rate (kw/m²)
V_m=measured thermopile voltage (mv)
V_b=baseline thermopile voltage (mv)

(3) The integral of the heat release rate is the total heat release as a function of time and is calculated by multiplying the rate by the data sampling frequency in minutes and summing the time from zero to two minutes.

(4) Criteria. The total positive heat release over the first two minutes of exposure for each of the three or more samples tested must be averaged, and the peak heat release rate for each of the samples must be averaged. The average total heat release must not exceed 65 kilowatt-minutes per square meter, and the average peak heat release rate must not exceed 65 kilowatts per square meter.

(5) Report. The test report must include the following for each specimen tested:
Pt. 25, App. F

(1) Description of the specimen.
(2) Radiant heat flux to the specimen, expressed in W/cm².
(3) Data giving release rates of heat (in kW/m²) as a function of time, either graphically or tabulated at intervals no greater than 10 seconds. The calibration factor (kₐ) must be recorded.

(4) If melting, sagging, delaminating, or other behavior that affects the exposed surface area or the mode of burning occurs, these behaviors must be reported, together with the time at which such behaviors were observed.

(5) The peak heat release and the 2-minute integrated heat release rate must be reported.
Figure 1A  Rate of Heat Release Apparatus
Figure 1B
Rate of Heat Release Apparatus
(Unless denoted otherwise all dimensions are in millimeters.)

Figure 2A. “Globar” Radiant Panel
(Unless denoted otherwise all dimensions are in millimeters.)

Figure 2B. "Globar" Radiant Panel
Figure 3.
Figure 4.

(Unless denoted otherwise, all dimensions are in millimeters.)
Part V. Test Method To Determine the Smoke Emission Characteristics of Cabin Materials

(a) Summary of Method. The specimens must be constructed, conditioned, and tested in the flaming mode in accordance with American Society of Testing and Materials (ASTM) Standard Test Method ASTM F814-83.

(b) Acceptance Criteria. The specific optical smoke density ($D_s$), which is obtained by averaging the reading obtained after 4 minutes with each of the three specimens, shall not exceed 200.

Part VI—Test Method To Determine the Flammability and Flame Propagation Characteristics of Thermal/Acoustic Insulation Materials

Use this test method to evaluate the flammability and flame propagation characteristics of thermal/acoustic insulation when exposed to both a radiant heat source and a flame.

(a) Definitions.

“Flame propagation” means the furthest distance of the propagation of visible flame towards the far end of the test specimen, measured from the midpoint of the ignition source flame. Measure this distance after initially applying the ignition source and before all flame on the test specimen is extinguished. The measurement is not a determination of burn length made after the test.

Figure 5. Thermocouple Position
Radiant heat source means an electric or air propane panel.

Thermal/acoustic insulation means a material or system of materials used to provide thermal and/or acoustic protection. Examples include fiberglass or other batting material encapsulated by a film covering and foams.

Zero point means the point of application of the pilot burner to the test specimen.

(b) Test apparatus.

(1) Radiant panel test chamber. Conduct tests in a radiant panel test chamber (see figure 1 above). Place the test chamber under an exhaust hood to facilitate clearing the chamber of smoke after each test. The radiant panel test chamber must be an enclosure 55 inches (1397 mm) long by 19.5 (495 mm) deep by 28 (710 mm) to 30 inches (maximum) (762 mm) above the test specimen. Insulate the sides, ends, and top with a fibrous ceramic insulation, such as Kaowool M™board. On the front side, provide a 52 by 12-inch (1321 by 305 mm) draft-free, high-temperature, glass window for viewing the sample during testing. Place a door below the window to provide access to the movable specimen platform holder. The bottom of the test chamber must be a sliding steel platform that has provision for securing the test specimen holder in a fixed and level position. The chamber must have an internal chimney with exterior dimensions of 5.1 inches (129 mm) wide, by 16.2 inches (411 mm) deep by 13 inches (330 mm) high at the opposite end of the chamber from the radiant energy source. The interior dimensions must be 4.5 inches (114 mm) wide by 15.6 inches (395 mm) deep. The chimney must extend to the top of the chamber (see figure 2).
(2) Radiant heat source. Mount the radiant heat energy source in a cast iron frame or equivalent. An electric panel must have six, 3-inch wide emitter strips. The emitter strips must be perpendicular to the length of the panel. The panel must have a radiation surface of 12% by 18½ inches (327 by 470 mm). The panel must be capable of operating at temperatures up to 1300 °F (704 °C). An air propane panel must be made of a porous refractory material and have a radiation surface of 12 by 18 inches (305 by 457 mm). The panel must be capable of operating at temperatures up to 1,500 °F (816 °C). See figures 3a and 3b.
Figure 3a – Electric Panel
(i) Electric radiant panel. The radiant panel must be 3-phase and operate at 208 volts. A single-phase, 240 volt panel is also acceptable. Use a solid-state power controller and microprocessor-based controller to set the electric panel operating parameters.

(ii) Gas radiant panel. Use propane (liquid petroleum gas—2.1 UN 1075) for the radiant panel fuel. The panel fuel system must consist of a venturi-type aspirator for mixing gas and air at approximately atmospheric pressure. Provide suitable instrumentation for monitoring and controlling the flow of fuel and air to the panel. Include an air flow gauge, an air flow regulator, and a gas pressure gauge.

(iii) Radiant panel placement. Mount the panel in the chamber at 30° to the horizontal specimen plane, and 71⁄2 inches above the zero point of the specimen.

(3) Specimen holding system.

The sliding platform serves as the housing for test specimen placement. Brackets may be attached (via wing nuts) to the top lip of the platform in order to accommodate various thicknesses of test specimens. Place the test specimens on a sheet of Kaowool M™ board or 1260 Standard Board (manufactured by Thermal Ceramics and available in Europe), or equivalent, either resting on the bottom lip of the sliding platform or on the base of the brackets. It may be necessary to use multiple sheets of material based on the thickness of the test specimen (to meet the sample height requirement). Typically, these non-combustible sheets of material are available in ¼ inch (6 mm) thicknesses. See figure 4. A sliding platform that is deeper than the 2-inch (50.8mm) platform shown in figure 4 is also acceptable as long as the sample height requirement is met.
(ii) Attach a ½ inch (13 mm) piece of Kaowool M™ board or other high temperature material measuring 41½ by 8¼ inches (1064 by 210 mm) to the back of the platform. This board serves as a heat retainer and protects the test specimen from excessive preheating. The height of this board must not impede the sliding platform movement (in and out of the test chamber). If the platform has been fabricated such that the back side of the platform is high enough to prevent excess preheating of the specimen when the sliding platform is out, a retainer board is not necessary.

(iii) Place the test specimen horizontally on the non-combustible board(s). Place a steel retaining/securing frame fabricated of mild steel, having a thickness of ¼ inch (3.2 mm) and overall dimensions of 23 by 13½ inches (584 by 333 mm) with a specimen opening of 19 by 10¾ inches (483 by 273 mm) over the test specimen. The front, back, and right portions of the top flange of the frame must rest on the top of the sliding platform, and the bottom flanges must pinch all 4 sides of the test specimen. The right bottom flange must be flush with the sliding platform. See figure 5.
(4) **Pilot Burner.** The pilot burner used to ignite the specimen must be a Bernzomatic® commercial propane venturi torch with an axially symmetric burner tip and a propane supply tube with an orifice diameter of 0.006 inches (0.15 mm). The length of the burner tube must be 2 7/8 inches (71 mm). The propane flow must be adjusted via gas pressure through an in-line regulator to produce a blue inner cone length of 3/4 inch (19 mm). A ⅜ inch (19 mm) guide (such as a thin strip of metal) may be soldered to the top of the burner to aid in setting the flame height. The overall flame length must be approximately 5 inches long (127 mm). Provide a way to move the burner out of the ignition position so that the flame is horizontal and at least 2 inches (50 mm) above the specimen plane. See figure 6.
586

Thermocouples. Install a 24 American Wire Gauge (AWG) Type K (Chromel-Alumel) thermocouple in the test chamber for temperature monitoring. Insert it into the chamber through a small hole drilled through the back of the chamber. Place the thermocouple so that it extends 11 inches (279 mm) out from the back of the chamber wall, 11 1/2 inches (292 mm) from the right side of the chamber wall, and is 2 inches (51 mm) below the radiant panel. The use of other thermocouples is optional.

Calorimeter. The calorimeter must be a one-inch cylindrical water-cooled, total heat flux density, foil type Gardon Gage that has a range of 0 to 5 BTU/ft²-second (0 to 5.7 Watts/cm²).

Calorimeter calibration specification and procedure. (i) Calorimeter specification. (A) Foil diameter must be 0.25 ± 0.005 inches (6.35 ± 0.13 mm).
(B) Foil thickness must be 0.0005 ± 0.0001 inches (0.013 ± 0.0025 mm).
(C) Foil material must be thermocouple grade Constantan.
(D) Temperature measurement must be a Copper Constantan thermocouple.
(E) The copper center wire diameter must be 0.0005 inches (0.013 mm).
(F) The entire face of the calorimeter must be lightly coated with "Black Velvet" paint having an emissivity of 96 or greater.

(ii) Calorimeter calibration. (A) The calibration method must be by comparison to a like standardized transducer.
(B) The standardized transducer must meet the specifications given in paragraph VI(b)(6) of this appendix.
(C) Calibrate the standard transducer against a primary standard traceable to the National Institute of Standards and Technology (NIST).
(D) The method of transfer must be a heated graphite plate.

(E) The graphite plate must be electrically heated, have a clear surface area on each side of the plate of at least 2 by 2 inches (51 by 51 mm), and be 3/4 inch ± 3/8 inch thick (3.2 ± 1.6 mm).
(F) Center the 2 transducers on opposite sides of the plates at equal distances from the plate.
(G) The distance of the calorimeter to the plate must be no less than 0.625 inches (1.6 mm), nor greater than 0.375 inches (9.5 mm).
(H) The range used in calibration must be at least 0–3.3 BTUs/ft² second (0–3.9 Watts/cm²) and no greater than 0–5.7 BTUs/ft² second (0–6.4 Watts/cm²).
(I) The recording device used must record the 2 transducers simultaneously or at least within 1/10 of each other.

Calorimeter fixture. With the sliding platform pulled out of the chamber, install the calorimeter holding frame and place a sheet of non-combustible material in the bottom of the sliding platform adjacent to the holding frame. This will prevent heat losses during calibration. The frame must be 13 1/8 inches (333 mm) deep (front to back) by 8 inches (203 mm) wide and must rest on the top of the sliding platform. It must be fabricated of 1/8 inch (3.2 mm) flat stock steel and have an opening that accommodates a 1/2 inch (12.7 mm) thick piece of refractory board, which is level with the top of the sliding platform. The board must have three 1-inch (25.4 mm) diameter holes drilled through the board for calorimeter insertion. The distance to the radiant panel surface from the centerline of the first hole ("zero" position) must be 7 1/2 ± 1/8 inches (191 ± 3 mm). The distance between the centerline of the first hole to the centerline of the second hole must be 2 inches (51 mm). It must also be the same distance from the centerline of the second hole to the centerline of the third hole. See figure 7. A calorimeter holding frame that differs in construction is acceptable as long as the height from the centerline of the
(9) **Instrumentation.** Provide a calibrated recording device with an appropriate range or a computerized data acquisition system to measure and record the outputs of the calorimeter and the thermocouple. The data acquisition system must be capable of recording the calorimeter output every second during calibration.

(10) **Timing device.** Provide a stopwatch or other device, accurate to ±1 second/hour, to measure the time of application of the pilot burner flame.

**(c) Test specimens.** (1) **Specimen preparation.** Prepare and test a minimum of three test specimens. If an oriented film cover material is used, prepare and test both the warp and fill directions.

(2) **Construction.** Test specimens must include all materials used in construction of the insulation (including batting, film, scrim, tape etc.). Cut a piece of core material such as foam or fiberglass, and cut a piece of film cover material (if used) large enough to cover the core material. Heat sealing is the preferred method of preparing fiberglass samples, since they can be made without compressing the fiberglass ("box sample"). Cover materials that are not heat sealable may be stapled, sewn, or taped as long as the cover material is over-cut enough to be drawn down the sides without compressing the core material. The fastening means should be as continuous as possible along the length of the seams. The specimen thickness must be of the same thickness as installed in the airplane.

(3) **Specimen Dimensions.** To facilitate proper placement of specimens in the sliding platform housing, cut non-rigid core materials, such as fiberglass, 12½ inches (318mm) wide by 23 inches (584mm) long. Cut rigid materials, such as foam, 11½ ± 1/4 inches (292 mm ±6mm) wide by 23 inches (584mm) long in order to fit properly in the sliding platform housing and provide a flat, exposed surface equal to the opening in the housing.

(4) **Specimen conditioning.** Condition the test specimens at 70 ± 5 °F (21 ±2°C) and 55% ±10% relative humidity, for a minimum of 24 hours prior to testing.

(e) **Apparatus Calibration.** (1) With the sliding platform out of the chamber, install the calorimeter holding frame. Push the platform back into the chamber and insert the calorimeter into the first hole ("zero" position). See figure 7. Close the bottom door located below the sliding platform. The distance from the centerline of the calorimeter...
to the radiant panel surface at this point must be \(7.5\) inches \(\pm\) \(\frac{1}{8}\) (191 mm \(\pm\) 3). Prior to igniting the radiant panel, ensure that the calorimeter face is clean and that there is water running through the calorimeter.

(2) Ignite the panel. Adjust the fuel/air mixture to achieve 1.5 BTUs/ft\(^2\)-second \(\pm\) 5\% (1.7 Watts/cm\(^2\) \(\pm\) 5\%) at the “zero” position. If using an electric panel, set the power controller to achieve the proper heat flux. Allow the unit to reach steady state (this may take up to 1 hour). The pilot burner must be off and in the down position during this time.

(3) After steady-state conditions have been reached, move the calorimeter 2 inches (51 mm) from the “zero” position (first hole) to position 1 and record the heat flux. Move the calorimeter to position 2 and record the heat flux. Allow enough time at each position for the calorimeter to stabilize. Table 1 depicts typical calibration values at the three positions.

**TABLE 1—CALIBRATION TABLE**

<table>
<thead>
<tr>
<th>Position</th>
<th>BTU’s/ft(^2)-sec</th>
<th>Watts/cm(^2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>“Zero” Position</td>
<td>1.5</td>
<td>1.7</td>
</tr>
<tr>
<td>Position 1</td>
<td>1.51–1.50–1.49</td>
<td>1.71–1.70–1.69</td>
</tr>
<tr>
<td>Position 2</td>
<td>1.43–1.44</td>
<td>1.62–1.63</td>
</tr>
</tbody>
</table>

(4) Open the bottom door, remove the calorimeter and holder fixture. Use caution as the fixture is very hot.

(5) **Test Procedure.** (1) Ignite the pilot burner. Ensure that it is at least 2 inches (51 mm) above the top of the platform. The burner must not contact the specimen until the test begins.

(2) Place the test specimen in the sliding platform holder. Ensure that the test sample surface is level with the top of the platform. At “zero” point, the specimen surface must be \(7\frac{1}{2}\) inches \(\pm\) \(\frac{1}{8}\) inch (191 mm \(\pm\) 3) below the radiant panel.

(3) Place the retaining/Securing frame over the test specimen. It may be necessary (due to compression) to adjust the sample (up or down) in order to maintain the distance from the sample to the radiant panel (7\(\frac{1}{2}\) inches \(\pm\) \(\frac{1}{8}\) inch (191 mm \(\pm\) 3) at “zero” position). With film/fiberglass assemblies, it is critical to make a slit in the film cover to purge any air inside. This allows the operator to maintain the proper test specimen position (level with the top of the platform) and to allow ventilation of gases during testing. A longitudinal slit, approximately 2 inches (51mm) in length, must be centered 3 inches \(\pm\) \(\frac{1}{2}\) inch (76mm\(\pm\)13mm) from the left flange of the securing frame. A utility knife is acceptable for slitting the film cover.

(4) Immediately push the sliding platform into the chamber and close the bottom door.

(5) Bring the pilot burner flame into contact with the center of the specimen at the “zero” point and simultaneously start the timer. The pilot burner must be at a 27\(^\circ\) angle with the sample and be approximately \(\frac{1}{2}\) inch (12 mm) above the sample. See figure 7. A stop, as shown in figure 8, allows the operator to position the burner correctly each time.
(f) Leave the burner in position for 15 seconds and then remove to a position at least 2 inches (51 mm) above the specimen.

(g) Report. (1) Identify and describe the test specimen.

(2) Report any shrinkage or melting of the test specimen.

(3) Report the flame propagation distance. If this distance is less than 2 inches, report this as a pass (no measurement required).

(4) Report the after-flame time.

(h) Requirements. (1) There must be no flame propagation beyond 2 inches (51 mm) to the left of the centerline of the pilot flame application.

(2) The flame time after removal of the pilot burner may not exceed 3 seconds on any specimen.

Part VII—Test Method To Determine the Burnthrough Resistance of Thermal/Acoustic Insulation Materials

Use the following test method to evaluate the burnthrough resistance characteristics of aircraft thermal/acoustic insulation materials when exposed to a high intensity open flame.
Pt. 25, App. F

(a) Definitions.

Burnthrough time means the time, in seconds, for the burner flame to penetrate the test specimen, and/or the time required for the heat flux to reach 2.0 Btu/ft²sec (2.27 W/cm²) on the inboard side, at a distance of 12 inches (30.5 cm) from the front surface of the insulation blanket test frame, whichever is sooner. The burnthrough time is measured at the inboard side of each of the insulation blanket specimens.

Insulation blanket specimen means one of two specimens positioned in either side of the test rig, at an angle of 30° with respect to vertical.

Specimen set means two insulation blanket specimens. Both specimens must represent the same production insulation blanket construction and materials, proportioned to correspond to the specimen size.

(b) Apparatus.

(1) The arrangement of the test apparatus is shown in figures 1 and 2 and must include the capability of swinging the burner away from the test specimen during warm-up.
Federal Aviation Administration, DOT
Pt. 25, App. F

(2) Test burner. The test burner must be a modified gun-type such as the Park Model DPL 3400. Flame characteristics are highly dependent on actual burner setup. Parameters such as fuel pressure, nozzle depth, stator position, and intake airflow must be properly adjusted to achieve the correct flame output.

Figure 1 - Burnthrough Test Apparatus Specimen Holder

All Horizontal Hat-shaped Stringers Bolted to Vertical Formers

All Material 0.125" (3 mm) Thickness Except Center Vertical Former, 0.250" (6 mm) Thick
(i) Nozzle. A nozzle must maintain the fuel pressure to yield a nominal 6.0 gal/hr (0.378 L/min) fuel flow. A Monarch-manufactured 80° PL (hollow cone) nozzle nominally rated at 6.0 gal/hr at 100 lb/in² (0.71 MPa) delivers a proper spray pattern.

(ii) Fuel Rail. The fuel rail must be adjusted to position the fuel nozzle at a depth of 0.3125 inch (8 mm) from the end plane of the exit stator, which must be mounted in the end of the draft tube.

(iii) Internal Stator. The internal stator, located in the middle of the draft tube, must

Figure 2 – Burnthrough Test Apparatus
be positioned at a depth of 3.75 inches (95 mm) from the tip of the fuel nozzle. The stator must also be positioned such that the integral igniters are located at an angle midway between the 10 and 11 o’clock position, when viewed looking into the draft tube. Minor deviations to the igniter angle are acceptable if the temperature and heat flux requirements conform to the requirements of paragraph VII(e) of this appendix.

(iv) **Blower Fan.** The cylindrical blower fan used to pump air through the burner must measure 5.25 inches (133 mm) in diameter by 3.5 inches (89 mm) in width.

(v) **Burner cone.** Install a 12 +0.125-inch (305 ±3 mm) burner extension cone at the end of the draft tube. The cone must have an opening 6 ±0.125-inch (152 ±3 mm) high and 11 ±0.125-inch (280 ±3 mm) wide (see figure 3).

(vi) **Fuel.** Use JP-8, Jet A, or their international equivalent, at a flow rate of 6.0 ±0.2 gal/hr (0.378 ±0.0126 L/min). If this fuel is unavailable, ASTM K2 fuel (Number 2 grade kerosene) or ASTM D2 fuel (Number 2 grade fuel oil or Number 2 diesel fuel) are acceptable if the nominal fuel flow rate, temperature, and heat flux measurements conform to the requirements of paragraph VII(e) of this appendix.

(vii) **Fuel pressure regulator.** Provide a fuel pressure regulator, adjusted to deliver a nominal 6.0 gal/hr (0.378 L/min) flow rate. An operating fuel pressure of 100 lb/in² (0.71 MPa) for a nominally rated 6.0 gal/hr 80° spray angle nozzle (such as a PL type) delivers 6.0 ±0.2 gal/hr (0.378 ±0.0126 L/min).
(3) Calibration rig and equipment. (i) Construct individual calibration rigs to incorporate a calorimeter and thermocouple rake for the measurement of heat flux and temperature. Position the calibration rigs to allow movement of the burner from the test rig position to either the heat flux or temperature position with minimal difficulty.
(ii) *Calorimeter.* The calorimeter must be a total heat flux, foil type Gardon Gage of an appropriate range such as 0–20 Btu/ft²·sec (0–22.7 W/cm²), accurate to ±3% of the indicated reading. The heat flux calibration method must be in accordance with paragraph VI(b)(7) of this appendix.

(iii) *Calorimeter mounting.* Mount the calorimeter in a 6- by 12- ±0.125 inch (152- by 305- ±3 mm) thick insulating block which is attached to the heat flux calibration rig during calibration (figure 4). Monitor the insulating block for deterioration and replace it when necessary. Adjust the mounting as necessary to ensure that the calorimeter face is parallel to the exit plane of the test burner cone.
Figure 4 - Calorimeter Position Relative to Burner Cone
(iv) Thermocouples. Provide seven 1⁄8-inch (3.2 mm) ceramic packed, metal sheathed, type K (Chromel-alumel), grounded junction thermocouples with a nominal 24 American Wire Gauge (AWG) size conductor for calibration. Attach the thermocouples to a steel angle bracket to form a thermocouple rake.
(v) **Air velocity meter.** Use a vane-type air velocity meter to calibrate the velocity of air entering the burner. An Omega Engineering Model HH30A is satisfactory. Use a suitable adapter to attach the measuring device to the inlet side of the burner to prevent air from entering the burner other than through the measuring device, which would produce erroneously low readings. Use a flexible duct, measuring 4 inches wide (102 mm) by 20 feet long (6.1 meters), to supply fresh air to the burner intake to prevent damage to the air velocity meter from ingested soot. An optional airbox permanently mounted to the burner intake area can effectively house the air velocity meter and provide a mounting port for the flexible intake duct.

(4) **Test specimen mounting frame.** Make the mounting frame for the test specimens of 1/8-inch (3.2 mm) thick steel as shown in figure 1, except for the center vertical former, which should be 1/4-inch (6.4 mm) thick to minimize warpage. The specimen mounting frame stringers (horizontal) should be bolted to the test frame formers (vertical) such that the expansion of the stringers will not cause the entire structure to warp. Use the mounting frame for mounting the two insulation blanket test specimens as shown in figure 2.

(5) **Backface calorimeters.** Mount two total heat flux Gardon type calorimeters behind the insulation test specimens on the back side (cold) area of the test specimen mounting frame as shown in figure 6. Position the calorimeters along the same plane as the burner cone centerline, at a distance of 4 inches (102 mm) from the vertical centerline of the test frame.
(i) The calorimeters must be a total heat flux foil type Gardon Gage of an appropriate range such as 0-5 Btu/ft²-sec (0-5.7 W/cm²), accurate to ±3% of the indicated reading.

The heat flux calibration method must comply with paragraph VI(b)(7) of this appendix.
(6) **Instrumentation.** Provide a recording potentiometer or other suitable calibrated instrument with an appropriate range to measure and record the outputs of the calorimeter and the thermocouples.

(7) **Timing device.** Provide a stopwatch or other device, accurate to ±1%, to measure the time of application of the burner flame and burnthrough time.

(8) **Test chamber.** Perform tests in a suitable chamber to reduce or eliminate the possibility of test fluctuation due to air movement. The chamber must have a minimum floor area of 10 by 10 feet (305 by 305 cm).

(i) **Ventilation hood.** Provide the test chamber with an exhaust system capable of removing the products of combustion expelled during tests.

(c) **Test Specimens.**

(1) **Specimen preparation.** Prepare a minimum of three specimen sets of the same construction and configuration for testing.

(2) **Insulation blanket test specimen.**

(i) **For batt-type materials such as fiberglass,** the constructed, finished blanket specimen assemblies must be 32 inches wide by 36 inches long (81.3 by 91.4 cm), exclusive of heat sealed film edges.

(ii) **For rigid and other non-conforming types of insulation materials,** the finished test specimens must fit into the test rig in such a manner as to replicate the actual in-service installation.

(3) **Construction.** Make each of the specimens tested using the principal components (i.e., insulation, fire barrier material if used, and moisture barrier film) and assembly processes (representative seams and closures).

(i) **Fire barrier material.** If the insulation blanket is constructed with a fire barrier material, place the fire barrier material in a manner reflective of the installed arrangement. For example, if the material will be placed on the outboard side of the insulation material, inside the moisture film, place it the same way in the test specimen.

(ii) **Insulation material.** Blankets that utilize more than one variety of insulation (composition, density, etc.) must have specimen sets constructed that reflect the insulation combination used. If, however, several blanket types use similar insulation combinations, it is not necessary to test each combination if it is possible to bracket the various combinations.

(iii) **Moisture barrier film.** If a production blanket construction utilizes more than one type of moisture barrier film, perform separate tests on each combination. For example, if a polyimide film is used in conjunction with an insulation in order to enhance the burnthrough capabilities, also test the same insulation when used with a polyvinyl fluoride film.

(iv) **Installation on test frame.** Attach the blanket test specimens to the test frame using 12 steel spring type clamps as shown in figure 7. Use the clamps to hold the blankets in place in both of the outer vertical formers, as well as the center vertical former (4 clamps per former). The clamp surfaces should measure 1 inch by 2 inches (25 by 51 mm). Place the top and bottom clamps 6 inches (15.2 cm) from the top and bottom of the test frame, respectively. Place the middle clamps 8 inches (20.3 cm) from the top and bottom clamps.
(Note: For blanket materials that cannot be installed in accordance with figure 7 above, the blankets must be installed in a manner approved by the FAA.)

(v) Conditioning. Condition the specimens at 70° ± 5° F (21° ± 2° C) and 55% ±10% relative humidity for a minimum of 24 hours prior to testing.

(d) Preparation of apparatus. (1) Level and center the frame assembly to ensure alignment of the calorimeter and/or thermocouple rake with the burner cone.

(2) Turn on the ventilation hood for the test chamber. Do not turn on the burner blower. Measure the airflow of the test chamber using a vane anemometer or equivalent measuring device. The vertical air velocity just behind the top of the upper insulation blanket test specimen must be 100 ±50 ft/min (0.51 ±0.25 m/s). The horizontal air velocity at this point must be less than 50 ft/min (0.25 m/s).

(3) If a calibrated flow meter is not available, measure the fuel flow rate using a graduated cylinder of appropriate size. Turn on the burner motor/fuel pump, after insuring that the igniter system is turned off. Collect the fuel via a plastic or rubber tube into the
(e) Calibration.

(1) Position the burner in front of the calorimeter so that it is centered and the vertical plane of the burner cone exit is 4 ± 0.125 inches (102 ± 3 mm) from the calorimeter face. Ensure that the horizontal centerline of the burner cone is offset 1 inch below the horizontal centerline of the calorimeter (figure 8). Without disturbing the calorimeter position, rotate the burner in front of the thermocouple rake, such that the middle thermocouple (number 4 of 7) is centered on the burner cone. With the burner in this orientation, determine the flow rate in gallons per hour. The fuel flow rate must be 6.0 ± 0.2 gallons per hour (0.378 ± 0.0126 L/min).

Figure 8 – Burner Information and Calibration Settings
Federal Aviation Administration, DOT

Pt. 25, App. F

Ensure that the horizontal centerline of the burner cone is also offset 1 inch below the horizontal centerline of the thermocouple tips. Re-check measurements by rotating the burner cone in each position to ensure proper alignment between the cone and the calorimeter and thermocouple rakes. (Note: The test burner mounting system must incorporate “detents” that ensure proper centering of the burner cone with respect to both the calorimeter and the thermocouple rakes, so that rapid positioning of the burner can be achieved during the calibration procedure.)

(2) Position the air velocity meter in the adapter or airbox, making certain that no gaps exist where air could leak around the air velocity measuring device. Turn on the blower/motor while ensuring that the fuel solenoid and igniters are off. Adjust the air intake velocity to a level of 2150 ft/min, (10.92 m/s) then turn off the blower/motor. (Note: The Omega HH30 air velocity meter measures 2.625 inches in diameter. To calculate the intake airflow, multiply the cross-sectional area (0.03758 ft²) by the air velocity (2150 ft/min) to obtain 80.80 ft³/min. An air velocity meter other than the HH30 unit can be used, provided the calculated airflow of 80.80 ft³/min (2.29 m³/min) is equivalent.)

(3) Rotate the burner from the test position to the warm-up position. Prior to lightig the burner, ensure that the calorimeter face is clean of soot deposits, and there is water running through the calorimeter. Examine and clean the burner cone of any evidence of buildup of products of combustion, soot, etc. Soot buildup inside the burner cone may affect the flame characteristics and cause calibration difficulties. Since the burner cone may distort with time, dimensions should be checked periodically.

(4) While the burner is still rotated to the warm-up position, turn on the blower/motor, igniters and fuel flow, and light the burner. Allow it to warm up for a period of 2 minutes. Move the burner into the calibration position and allow 1 minute for calorimeter stabilization, then record the heat flux once every second for a period of 30 seconds. Turn off burner, rotate out of position, and allow to cool. Calculate the average heat flux over this 30-second period and record. The average heat flux of each of the 7 thermocouples should be ± 0.9 W cm².

(5) Position the burner in front of the thermocouple rake. After checking for proper alignment, rotate the burner to the warm-up position, turn on the blower/motor, igniters and fuel flow, and light the burner. Allow it to warm up for a period of 2 minutes. Move the burner into the calibration position and allow 1 minute for thermocouple stabilization, then record the temperature of each of the 7 thermocouples once every second for a period of 30 seconds. Turn off burner, rotate out of position, and allow to cool. Calculate the average temperature of each thermocouple over this 30-second period and record. The average temperature of each of the 7 thermocouples should be ± 100°F (± 56°C).

(6) If either the heat flux or the temperatures are not within the specified range, adjust the burner intake air velocity and repeat the procedures of paragraphs (4) and (5) above to obtain the proper values. Ensure that the inlet air velocity is within the range of 2150 ft/min ± 50 ft/min (10.92 ± 0.25 m/s).

(7) Calibrate prior to each test until consistancy has been demonstrated. After consistancy has been confirmed, several tests may be conducted with calibration conducted before and after a series of tests.

(1) Test procedure. (1) Secure the two insulation blanket test specimens to the test frame. The insulation blankets should be attached to the test rig center vertical former using four spring clamps positioned as shown in figure 7 (according to the criteria of paragraph paragraph (c)(3)(iv) of this part of this appendix).

(2) Ensure that the vertical plane of the burner cone is at a distance of 4 ± 0.125 inch (102 ± 3 mm) from the outer surface of the horizontal stringers of the test specimen frame, and that the burner and test frame are both situated at a 30° angle with respect to vertical.

(3) When ready to begin the test, direct the burner away from the test position to the warm-up position so that the flame will not impinge on the specimens prematurely. Turn on and light the burner and allow it to stabilize for 2 minutes.

(4) To begin the test, rotate the burner into the test position and simultaneously start the timing device.

(5) Expose the test specimens to the burner flame for 4 minutes and then turn off the burner. Immediately rotate the burner out of the test position.

(6) Determine (where applicable) the burnthrough time, or the point at which the heat flux exceeds 2.0 Btu/ft²·sec (2.27 W/cm²).

(g) Report. (1) Identify and describe the specimen being tested.

(2) Report the number of insulation blanket specimens tested.

(3) Report the burnthrough time (if any), and the maximum heat flux on the back face of the insulation blanket test specimen, and the time at which the maximum occurred.

(h) Requirements. (1) Each of the two insulation blanket test specimens must not allow fire or flame penetration in less than 4 minutes.

(2) Each of the two insulation blanket test specimens must not allow more than 2.0 Btu/
Pt. 25, App. G

Gust Design Criteria

The continuous gust design criteria in this appendix must be used in establishing the dynamic response of the airplane to vertical and lateral continuous turbulence unless a more rational criteria is used. The following gust load requirements apply to mission analysis and design envelope analysis:

(a) The limit gust loads utilizing the continuous turbulence concept must be determined in accordance with the provisions of either paragraph (b) or paragraphs (c) and (d) of this appendix.

(b) Design envelope analysis. The limit loads must be determined in accordance with the following:

(1) All critical altitudes, weights, and weight distributions, as specified in §25.321(b), and all critical speeds within the ranges indicated in paragraph (b)(3) of this appendix must be considered.

(2) Values of $A_r$ (ratio of root-mean-square incremental load root-mean-square gust velocity) must be determined by dynamic analysis. The power spectral density of the atmospheric turbulence must be as given by the equation—

$$\phi(\Omega) = \sigma^2 L / \pi \left[ 1 + \frac{2}{3} \left( 1.339 \Omega \right)^2 \right]^{1/2}$$

where:

- $\phi$ = power spectral density (ft./sec.)^2/ft.
- $\sigma$ = root-mean-square gust velocity, ft./sec.
- $\Omega$ = reduced frequency, radians per foot.
- $L$ = 2,500 ft.

(3) The limit loads must be obtained by multiplying the $A_r$ values determined by the dynamic analysis by the following values of the gust velocity $U_o$

(1) At speed $V_c$: $U_o \leq 85$ fps.

(2) For each of the mission segments defined under paragraph (c)(1) of this appendix, values of $A_r$ and $N$ must be determined by analysis. $A_r$ is defined as the ratio of root-mean-square incremental load to root-mean-square gust velocity and $N$ is the radius of gyration of the load power spectral density function about zero frequency. The power spectral density of the atmospheric turbulence must be given by the equation set forth in paragraph (b)(2) of this appendix.

(3) For each of the load and stress quantities selected, the frequency of exceedance must be determined as a function of load level by means of the equation—

$$\sigma / \sigma_\text{mean} = 1.339 \Omega \left[ 1 + \frac{2}{3} \left( 1.339 \Omega \right)^2 \right]^{1/2}$$

where:

- $\sigma$ = root-mean-square gust velocity, ft./sec.
- $\sigma_\text{mean}$ = mean-square incremental load to root-mean-square gust velocity.
- $L$ = 2,500 ft.

(4) When a stability augmentation system is included in the analysis, the effect of system nonlinearities on loads at the limit load level must be realistically or conservatively accounted for.

(c) Mission analysis. Limit loads must be determined in accordance with the following:

(1) The expected utilization of the airplane must be represented by one or more flight profiles in which the load distribution and the variation with time of speed, altitude, gross weight, and center of gravity position are defined. These profiles must be divided into mission segments or blocks, for analysis, and average or effective values of the pertinent parameters defined for each segment.

(2) For each of the mission segments defined under paragraph (c)(1) of this appendix, values of $A_r$ and $N$ must be determined by analysis. $A_r$ is defined as the ratio of root-mean-square incremental load to root-mean-square gust velocity and $N$ is the radius of gyration of the load power spectral density function about zero frequency. The power spectral density of the atmospheric turbulence must be given by the equation set forth in paragraph (b)(2) of this appendix.

(3) For each of the load and stress quantities selected, the frequency of exceedance must be determined as a function of load level by means of the equation—

$$\sigma / \sigma_\text{mean} = 1.339 \Omega \left[ 1 + \frac{2}{3} \left( 1.339 \Omega \right)^2 \right]^{1/2}$$

where:

- $\sigma$ = root-mean-square gust velocity, ft./sec.
- $\sigma_\text{mean}$ = mean-square incremental load to root-mean-square gust velocity.
- $L$ = 2,500 ft.
\[ N(y) = \sum_{i} N_{o} \left[ P_{1} \exp \left( -\frac{|y-y_{\text{one-g}}|}{b_{1}A} \right) + P_{2} \exp \left( -\frac{|y-y_{\text{one-g}}|}{b_{2}A} \right) \right] \]

where—
- \( t \) = selected time interval.
- \( y \) = net value of the load or stress.
- \( Y_{\text{one-g}} \) = value of the load or stress in one-g level flight.
- \( N(y) \) = average number of exceedances of the indicated value of the load or stress in unit time.
- \( \Sigma \) = symbol denoting summation over all mission segments.
- \( N_{o} \), \( A \) = parameters determined by dynamic analysis as defined in paragraph (c)(2) of this appendix.
- \( P_{1} \), \( P_{2} \), \( b_{1} \), \( b_{2} \) = parameters defining the probability distributions of root-mean-square gust velocity, to be read from Figures 1 and 2 of this appendix.

The limit gust loads must be read from the frequency of exceedance curves at a frequency of exceedance of \( 2 \times 10^{-5} \) exceedances per hour. Both positive and negative load directions must be considered in determining the limit loads.

(4) If a stability augmentation system is utilized to reduce the gust loads, consideration must be given to the fraction of flight time that the system may be inoperative.

The flight profiles of paragraph (c)(1) of this appendix must include flight with the system inoperative for this fraction of the flight time. When a stability augmentation system is included in the analysis, the effect of system nonlinearities on loads at the limit load level must be conservatively accounted for.

(d) Supplementary design envelope analysis.

In addition to the limit loads defined by paragraph (c) of this appendix, limit loads must also be determined in accordance with paragraph (b) of this appendix, except that—

1. In paragraph (b)(3)(i) of this appendix, the value of \( U_{\sigma}=85 \) fps true gust velocity is replaced by \( U_{\sigma}=60 \) fps true gust velocity on the interval 0 to 30,000 ft. altitude, and is linearly decreased to 25 fps true gust velocity at 80,000 ft. altitude; and

2. In paragraph (b) of this appendix, the reference to paragraphs (b)(3)(i) through (b)(3)(iii) of this appendix is to be understood as referring to the paragraph as modified by paragraph (d)(1).
APPENDIX H TO PART 25—INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

H25.1 General.

(a) This appendix specifies requirements for preparation of Instructions for Continued Airworthiness as required by §§25.1529, 25.1729, and applicable provisions of parts 21 and 26 of this chapter.

(b) The Instructions for Continued Airworthiness for each airplane must include the Instructions for Continued Airworthiness for each engine and propeller (hereinafter designated “products”), for each appliance required by this chapter, and any required information relating to the interface of those appliances and products with the airplane. If Instructions for Continued Airworthiness are not supplied by the manufacturer of an appliance or product installed in the airplane, the Instructions for Continued Airworthiness for the airplane must include...
the information essential to the continued airworthiness of the airplane.

(c) The applicant must submit to the FAA a program to show how changes to the instructions for Continued Airworthiness made by the applicant or by the manufacturers or products and appliances installed in the airplane will be distributed.

H25.2 Format.

(a) The Instructions for Continued Airworthiness must be in the form of a manual or manuals as appropriate for the quantity of data to be provided.

(b) The format of the manual or manuals must provide for a practical arrangement.

H25.3 Content.

The contents of the manual or manuals must be prepared in the English language. The Instructions for Continued Airworthiness must contain the following manuals or sections, as appropriate, and information:

(a) Airplane maintenance manual or section.

(1) Introduction information that includes an explanation of the airplane’s features and data to the extent necessary for maintenance or preventive maintenance.

(2) A description of the airplane and its systems and installations including its engines, propellers, and appliances.

(3) Basic control and operation information describing how the airplane components and systems are controlled and how they operate, including any special procedures and limitations that apply.

(4) Servicing information that covers details regarding servicing points, capacities of tanks, reservoirs, types of fluids to be used, pressures applicable to the various systems, location of access panels for inspection and servicing, locations of lubrication points, lubricants to be used, equipment required for servicing, tow instructions and limitations, mooring, jacking, and leveling information.

(b) Maintenance instructions.

(1) Scheduling information for each part of the airplane and its engines, auxiliary power units, propellers, accessories, instruments, and equipment that provides the recommended periods at which they should be cleaned, inspected, adjusted, tested, and lubricated, and the degree of inspection, the applicable wear tolerances, and work recommended at these periods. However, the applicant may refer to an accessory, instrument, or equipment manufacturer as the source of this information if the applicant shows that the item has an exceptionally high degree of complexity requiring specialized maintenance techniques, test equipment, or expertise. The recommended overhaul periods and necessary cross references to the Airworthiness Limitations section of the manual must also be included. In addition, the applicant must include an inspection program that includes the frequency and extent of the inspections necessary to provide for the continued airworthiness of the airplane.

(2) Troubleshooting information describing probable malfunctions, how to recognize those malfunctions, and the remedial action for those malfunctions.

(3) Information describing the order and method of removing and replacing products and parts with any necessary precautions to be taken.

(4) Other general procedural instructions including procedures for system testing during ground running, symmetry checks, weighing and determining the center of gravity, lifting and shoring, and storage limitations.

(c) Diagrams of structural access plates and information needed to gain access for inspections when access plates are not provided.

(d) Details for the application of special inspection techniques including radiographic and ultrasonic testing where such processes are specified.

(e) Information needed to apply protective treatments to the structure after inspection.

(f) All data relative to structural fasteners such as identification, discard recommendations, and torque values.

(g) A list of special tools needed.

H25.4 Airworthiness Limitations section.

(a) The Instructions for Continued Airworthiness must contain a section titled Airworthiness Limitations that is segregated and clearly distinguishable from the rest of the document. This section must set forth—

(1) Each mandatory modification time, replacement time, structural inspection interval, and related structural inspection procedure approved under §25.571.

(2) Each mandatory replacement time, inspection interval, related inspection procedure, and all critical design configuration control limitations approved under §25.981 for the fuel tank system.

(3) Any mandatory replacement time of EWIS components as defined in section 25.1701.

(b) A limit of validity of the engineering data that supports the structural maintenance program (LOV), stated as a total number of accumulated flight cycles or flight hours or both, approved under §25.571. Until the full-scale fatigue testing is completed and the FAA has approved the LOV, the number of cycles accumulated by the airplane cannot be greater than ½ the number of cycles accumulated on the fatigue test article.

(b) If the Instructions for Continued Airworthiness consist of multiple documents, the section required by this paragraph must be included in the principal manual. This section must contain a legible statement in
a prominent location that reads: “The Airworthiness Limitations section is FAA-approved and specifies maintenance required under §§ 43.16 and 91.403 of the Federal Aviation Regulations, unless an alternative program has been FAA approved.”

H25.5 Electrical Wiring Interconnection System (EWIS) Instructions for Continued Airworthiness.

(a) The applicant must prepare Instructions for Continued Airworthiness (ICA) applicable to EWIS as defined by §25.1701 that are approved by the FAA and include the following:

(1) Identification of each zone of the airplane.

(ii) Identification of each zone that contains EWIS.

(iii) Identification of each zone containing EWIS that also contains combustible materials.

(iv) Identification of each zone in which EWIS is in close proximity to both primary and back-up hydraulic, mechanical, or electrical flight controls and lines.

(v) Identification of—

(A) Tasks, and the intervals for performing those tasks, that will reduce the likelihood of ignition sources and accumulation of combustible material, and

(B) Procedures, and the intervals for performing those procedures, that will effectively clean the EWIS components of combustible material if there is not an effective task to reduce the likelihood of combustible material accumulation.

(vi) Instructions for protections and caution information that will minimize contamination and accidental damage to EWIS, as applicable, during performance of maintenance, alteration, or repairs.

(2) Acceptable EWIS maintenance practices in a standard format.

(3) Wire separation requirements as determined under §25.1707.

(4) Information explaining the EWIS identification method and requirements for identifying any changes to EWIS under §25.1711.

(5) Electrical load data and instructions for updating that data.

(b) The EWIS ICA developed in accordance with the requirements of H25.5(a)(1) must be in the form of a document appropriate for the information to be provided, and they must be easily recognizable as EWIS ICA. This document must either contain the required EWIS ICA or specifically reference other portions of the ICA that contain this information.


APPENDIX I TO PART 25—INSTALLATION OF AN AUTOMATIC TAKEOFF THRUST CONTROL SYSTEM (ATTCS)

I25.1 General.

(a) This appendix specifies additional requirements for installation of an engine power control system that automatically resets thrust or power on operating engine(s) in the event of any one engine failure during takeoff.

(b) With the ATTCS and associated systems functioning normally as designed, all applicable requirements of Part 25, except as provided in this appendix, must be met without requiring any action by the crew to increase thrust or power.

I25.2 Definitions.

(a) Automatic Takeoff Thrust Control System (ATTCS). An ATTCS is defined as the entire automatic system used on takeoff, including all devices, both mechanical and electrical, that sense engine failure, transmit signals, actuate fuel controls or power levers or increase engine power by other means on operating engines to achieve scheduled thrust or power increases, and furnish cockpit information on system operation.

(b) Critical Time Interval. When conducting an ATTCS takeoff, the critical time interval is between V\(_1\) minus 1 second and a point on the minimum performance, all-engine flight path where, assuming a simultaneous occurrence of an engine and ATTCS failure, the resulting minimum flight path thereafter intersects the Part 25 required actual flight path at no less than 400 feet above the takeoff surface. This time interval is shown in the following illustration:
125.3 Performance and System Reliability Requirements.

The applicant must comply with the performance and ATTCS reliability requirements as follows:

(a) An ATTCS failure or a combination of failures in the ATTCS during the critical time interval:
   (1) Shall not prevent the insertion of the maximum approved takeoff thrust or power, or must be shown to be an improbable event.
   (2) Shall not result in a significant loss or reduction in thrust or power, or must be shown to be an extremely improbable event.

(b) The concurrent existence of an ATTCS failure and an engine failure during the critical time interval must be shown to be extremely improbable.

(c) All applicable performance requirements of Part 25 must be met with an engine failure occurring at the most critical point during takeoff with the ATTCS system functioning.

125.4 Thrust Setting.

The initial takeoff thrust or power setting on each engine at the beginning of the takeoff roll may not be less than any of the following:

(a) Ninety (90) percent of the thrust or power set by the ATTCS (the maximum takeoff thrust or power approved for the airplane under existing ambient conditions);
(b) That required to permit normal operation of all safety-related systems and equipment dependent upon engine thrust or power lever position; or
(c) That shown to be free of hazardous engine response characteristics when thrust or power is advanced from the initial takeoff thrust or power to the maximum approved takeoff thrust or power.

125.5 Powerplant Controls.
§ 25.803: Powerplant Instruments.

In addition to the requirements of §25.1305:
(a) A means must be provided to indicate when the ATTCS is in the armed or ready condition; and
(b) If the inherent flight characteristics of the airplane do not provide adequate warning that an engine has failed, a warning system that is independent of the ATTCS must be provided to give the pilot a clear warning of any engine failure during takeoff.

[Amdt. 25–62, 52 FR 43156, Nov. 9, 1987]

APPENDIX J TO PART 25—EMERGENCY EVACUATION

The following test criteria and procedures must be used for showing compliance with §25.803:

(a) The emergency evacuation must be conducted with exterior ambient light levels of no greater than 0.3 foot-candles prior to the activation of the airplane emergency lighting system. The source(s) of the initial exterior ambient light level may remain active or illuminated during the actual demonstration. There must, however, be no increase in the exterior ambient light level except for that due to activation of the airplane emergency lighting system.

(b) The airplane must be in a normal attitude with landing gear extended.

(c) Unless the airplane is equipped with an off-wing descent means, stands or ramps may be used for descent from the wing to the ground. Safety equipment such as mats or inverted life rafts may be placed on the floor or ground to protect participants. No other equipment that is not part of the emergency evacuation equipment of the airplane may be used to aid the participants in reaching the ground.

(d) Except as provided in paragraph (a) of this appendix, only the airplane’s emergency lighting system may provide illumination.

(e) All emergency equipment required for the planned operation of the airplane must be installed.

(f) Each internal door or curtain must be in the takeoff configuration.

(g) Each crewmember must be seated in the normally assigned seat for takeoff and must remain in the seat until receiving the signal for commencement of the demonstration. Each crewmember must be a person having knowledge of the operation of exits and emergency equipment and, if compliance with §121.291 is also being demonstrated, each flight attendant must be a member of a regularly scheduled line crew.

(h) A representative passenger load of persons in normal health must be used as follows:
   (1) At least 40 percent of the passenger load must be female.
   (2) At least 35 percent of the passenger load must be over 50 years of age.
   (3) At least 15 percent of the passenger load must be female and over 50 years of age.
   (4) Three life-size dolls, not included as part of the total passenger load, must be carried by passengers to simulate live infants 2 years old or younger.

(i) Crewmembers, mechanics, and training personnel, who maintain or operate the airplane in the normal course of their duties, may not be used as passengers.

(j) No passenger may be assigned a specific seat except as the Administrator may require. Except as required by subparagraph (g) of this paragraph, no employee of the applicant may be seated next to an emergency exit.

(k) Seat belts and shoulder harnesses (as required) must be fastened.

(l) No prior indication may be given to any crewmember or passenger of the particular exits to be used in the demonstration.

(m) The applicant may not practice, rehearse, or describe the demonstration for the
participants nor may any participant have taken part in this type of demonstration within the preceding 6 months.

(n) Prior to entering the demonstration aircraft, the passengers may also be advised to follow directions of crewmembers but may not be instructed on the procedures to be followed in the demonstration, except with respect to safety procedures in place for the demonstration or which have to do with the demonstration site. Prior to the start of the demonstration, the pre-takeoff passenger briefing required by §121.571 may be given. Flight attendants may assign demonstration subjects to assist persons from the bottom of a slide, consistent with their approved training program.

(o) The airplane must be configured to prevent disclosure of the active emergency exits to demonstration participants in the airplane until the start of the demonstration.

(p) Exits used in the demonstration must consist of one exit from each exit pair. The demonstration may be conducted with the escape slides, if provided, inflated and the exits open at the beginning of the demonstration. In this case, all exits must be configured such that the active exits are not disclosed to the occupants. If this method is used, the exit preparation time for each exit utilized must be accounted for, and exits that are not to be used in the demonstration must not be indicated before the demonstration has started. The exits to be used must be representative of all of the emergency exits on the airplane and must be designated by the applicant, subject to approval by the Administrator. At least one floor level exit must be used.

(q) Except as provided in paragraph (c) of this section, all evacuees must leave the airplane by a means provided as part of the airplane’s equipment.

(r) The applicant’s approved procedures must be fully utilized, except the flightcrew must take no active role in assisting others inside the cabin during the demonstration.

(s) The evacuation time period is completed when the last occupant has evacuated the airplane and is on the ground. Provided that the acceptance rate of the stand or ramp is no greater than the acceptance rate of the means available on the airplane for descent from the wing during an actual crash situation, evacuees using stands or ramps allowed by paragraph (c) of this appendix are considered to be on the ground when they are on the stand or ramp.

pump-inlet pressures, the following requirements apply:
(i) Airplane demonstration-testing must cover worst case cruise and diversion conditions involving:
(A) Fuel grade and temperature.
(B) Thrust or power variations.
(C) Turbulence and negative G.
(D) Fuel system components degraded within their approved maintenance limits.
(ii) Unusable-fuel quantity in the suction feed configuration must be determined in accordance with §25.959.
(2) For two-engine airplanes to be certificated for ETOPS beyond 180 minutes, one fuel boost pump in each main tank and at least one crossfeed valve, or other means for transferring fuel, must be powered by an independent electrical power source other than the three power sources required to comply with section K25.1.3(b) of this appendix. This requirement does not apply if the normal fuel boost pressure, crossfeed valve actuation, or fuel transfer capability is not provided by electrical power.
(3) An alert must be displayed to the flightcrew when the quantity of fuel available to the engines falls below the level required to fly to the destination. The alert must be given when there is enough fuel remaining to safely complete a diversion. This alert must account for abnormal fuel management or transfer between tanks, and possible loss of fuel. This paragraph does not apply to airplanes with a required flight engineer.
(b) APU design. If an APU is needed to comply with this appendix, the applicant must demonstrate that:
(1) The reliability of the APU is adequate to meet those requirements; and
(2) It is necessary that the APU be able to start in flight, it is able to start at any altitude up to the maximum operating altitude of the airplane, or 45,000 feet, whichever is lower, and run for the remainder of any flight.
(c) Engine oil tank design. The engine oil tank filler cap must comply with §33.71(c)(4) of this chapter.
K25.1.3 Engine-condition monitoring.
Procedures for engine-condition monitoring must be specified and validated in accordance with Part 33, Appendix A, paragraph A33.9(c) of this chapter.
K25.1.6 Configuration, maintenance, and procedures.
The applicant must list any configuration, operating and maintenance requirements, hardware life limits, MMEL constraints, and ETOPS approval in a CMP document.
K25.1.7 Airplane flight manual.
The airplane flight manual must contain the following information applicable to the ETOPS type design approval:
(a) Special limitations, including any limitation associated with operation of the airplane up to the maximum diversion time being approved.
(b) Required markings or placards.
(c) The airborne equipment required for extended operations and flightcrew operating procedures for this equipment.
(d) The system time capability for the following:
(1) The most limiting fire suppression system for Class C cargo or baggage compartments.
(2) The most limiting ETOPS significant system other than fire suppression systems for Class C cargo or baggage compartments.
(e) This statement: “The type design reliability and performance of this airplane-engine combination has been evaluated under 14 CFR 25.1535 and found suitable for identifying maximum approved diversion time extended operations (ETOPS) when the configuration, maintenance, and procedures standard contained in (identify the CMP document) are met. The actual maximum approved diversion time for this airplane may be less based on its most limiting system time capability. This finding does not constitute operational approval to conduct ETOPS.”
K25.2. Two-engine airplanes.
An applicant for ETOPS type design approval of a two-engine airplane must use one of the methods described in section K25.2.1, K25.2.2, or K25.2.3 of this appendix.
K25.2.1 Service experience method.
An applicant for ETOPS type design approval using the service experience method must comply with sections K25.2.1(a) and K25.2.1(b) of this appendix before conducting the assessments specified in sections K25.2.1(c) and K25.2.1(d) of this appendix, and the flight test specified in section K25.2.1(e) of this appendix.
(a) Service experience. The world fleet for the airplane-engine combination must accumulate a minimum of 250,000 engine-hours. The FAA may reduce this number of hours if the applicant identifies compensating factors that are acceptable to the FAA. The compensating factors may include experience on another airplane, but experience on the candidate airplane must make up a significant portion of the total service experience.
(b) In-flight shutdown (IFSD) rates. The demonstrated 12-month rolling average IFSD rate for the world fleet of the airplane-engine combination must be commensurate with the level of ETOPS approval being sought.
(1) For type design approval up to and including 120 minutes: An IFSD rate of 0.05 or less per 1,000 world-fleet engine-hours, unless otherwise approved by the FAA. Unless the IFSD rate is 0.02 or less per 1,000 world-fleet engine-hours, the applicant must provide a
list of corrective actions in the CMP document specified in section K25.1.6 of this appendix, that, when taken, would result in an IFSD rate of 0.02 or less per 1,000 fleet engine-hours.

(2) For type design approval up to and including 180 minutes: An IFSD rate of 0.02 or less per 1,000 world-fleet engine-hours, unless otherwise approved by the FAA. If the airplane-engine combination does not meet this rate by compliance with an existing 120-minute CMP document, then new or additional CMP requirements that the applicant has demonstrated would achieve this IFSD rate must be added to the CMP document.

(3) For type design approval beyond 180 minutes: An IFSD rate of 0.01 or less per 1,000 fleet engine-hours unless otherwise approved by the FAA. If the airplane-engine combination does not meet this rate by compliance with an existing 120-minute or 180-minute CMP document, then new or additional CMP requirements that the applicant has demonstrated would achieve this IFSD rate must be added to the CMP document.

(c) Propulsion system assessment. (1) The applicant must conduct a propulsion system assessment based on the following data collected from the world-fleet of the airplane-engine combination:

(i) A list of all IFSD's, unplanned ground engine shutdowns, and occurrences (both ground and in-flight) when an engine was not shut down, but engine control or the desired thrust or power level was not achieved, including engine flameouts. Planned IFSD's performed during flight training need not be included. For each item, the applicant must provide—

(A) Each airplane and engine make, model, and serial number;

(B) Engine configuration, and major alteration history;

(C) Engine position;

(D) Circumstances leading up to the engine shutdown or occurrence;

(E) Phase of flight or ground operation;

(F) Weather and other environmental conditions; and

(G) Cause of engine shutdown or occurrence.

(ii) A history of unscheduled engine removal rates since introduction into service (using 6- and 12-month rolling averages), with a summary of the major causes for the removals.

(iii) A list of all propulsion system events (whether or not caused by maintenance or flightcrew error), including dispatch delays, cancellations, aborted takeoffs, turnbacks, diversions, and flights that continue to destination after the event.

(iv) The total number of engine hours and cycles, the number of hours for the engine with the highest number of hours, the number of cycles for the engine with the highest number of cycles, and the distribution of hours and cycles.

(v) The mean time between failures (MTBF) of propulsion system components that affect reliability.

(vi) A history of the IFSD rates since introduction into service using a 12-month rolling average.

(2) The cause or potential cause of each item listed in K25.2.1(c)(1)(i) must have a corrective action or actions that are shown to be effective in preventing future occurrences. Each corrective action must be identified in the CMP document specified in section K25.1.6. A corrective action is not required:

(i) For an item where the manufacturer is unable to determine a cause or potential cause.

(ii) For an event where it is technically unfeasible to develop a corrective action.

(iii) If the world-fleet IFSD rate—

(A) Is at or below 0.02 per 1,000 world-fleet engine-hours for approval up to and including 180-minute ETOPS; or

(B) Is at or below 0.01 per 1,000 world-fleet engine-hours for approval greater than 180-minute ETOPS.

(d) Airplane systems assessment. The applicant must conduct an airplane systems assessment. The applicant must show that the airplane systems comply with §25.1309(b) using available in-service reliability data for ETOPS significant systems on the candidate airplane-engine combination. Each cause or potential cause of a relevant design, manufacturing, operational, and maintenance problem occurring in service must have a corrective action or actions that are shown to be effective in preventing future occurrences. Each corrective action must be identified in the CMP document specified in section K25.1.6 of this appendix. A corrective action is not required if the problem would not significantly impact the safety or reliability of the airplane system involved. A relevant problem is a problem with an ETOPS group 1 significant system that has or could result in an IFSD or diversion. The applicant must include in this assessment relevant problems with similar or identical equipment installed on other types of airplanes to the extent such information is reasonably available.

(e) Airplane flight test. The applicant must conduct a flight test to validate the flightcrew's ability to safely conduct an ETOPS diversion with an inoperative engine and worst-case ETOPS Significant System failures and malfunctions that could occur in service. The flight test must validate the airplane's flying qualities and performance with the demonstrated failures and malfunctions.

K25.2.2 Early ETOPS method.

An applicant for ETOPS type design approval using the Early ETOPS method must comply with the following requirements:
Federal Aviation Administration, DOT

Pt. 25, App. K

(a) Assessment of relevant experience with airplanes previously certificated under part 25. The applicant must identify specific corrective actions taken on the candidate airplane to prevent relevant design, manufacturing, operational, and maintenance problems experienced on airplanes previously certificated under part 25 manufactured by the applicant. Specific corrective actions are not required if the nature of a problem is such that the problem would not significantly impact the safety or reliability of the airplane system involved. A relevant problem is a problem with an ETOPS group 1 significant system that has or could result in an IFSD or diversion. The applicant must include in this assessment relevant problems of supplier-provided ETOPS group 1 significant systems and similar or identical equipment used on airplanes built by other manufacturers to the extent such information is reasonably available.

(b) Propulsion system design. (1) The engine used in the applicant’s airplane design must be approved as eligible for Early ETOPS in accordance with §33.201 of this chapter.

(2) The applicant must design the propulsion system to preclude failures or malfunctions that could result in an IFSD. The applicant must show compliance with this requirement by analysis, test, in-service experience on other airplanes, or other means acceptable to the FAA. If analysis is used, the applicant must show that the propulsion system design will minimize failures and malfunctions with the objective of achieving the following IFSD rates:

(i) An IFSD rate of 0.02 or less per 1,000 world-fleet engine-hours for type design approval up to and including 180 minutes.

(ii) An IFSD rate of 0.01 or less per 1,000 world-fleet engine-hours for type design approval beyond 180 minutes.

(c) Maintenance and operational procedures. The applicant must validate all maintenance and operational procedures for ETOPS significant systems. The applicant must identify, track, and resolve any problems found during the validation in accordance with the problem tracking and resolution system specified in section K25.2.2(h) of this appendix.

(d) Propulsion system validation test. (1) The installed engine configuration for which approval is being sought must comply with §33.201(c) of this chapter. The test engine must be configured with a complete airplane nacelle package including engine-mounted equipment, except for any configuration differences necessary to accommodate test stand interfaces with the engine nacelle package. At the conclusion of the test, the propulsion system must be—

(i) Visually inspected according to the applicant’s on-wing inspection recommendations and limits; and

(ii) Completely disassembled and the propulsion system hardware inspected to determine whether it meets the service limits specified in the Instructions for Continued Airworthiness submitted in compliance with §25.1529.

(2) The applicant must identify, track, and resolve each cause or potential cause of IFSD, loss of thrust control, or other power loss encountered during this inspection in accordance with the problem tracking and resolution system specified in section K25.2.2(h) of this appendix.

(e) New technology testing. Technology new to the applicant, including substantially new manufacturing techniques, must be tested to substantiate its suitability for the airplane design.

(f) APU validation test. If an APU is needed to comply with this appendix, one APU of the type to be certified with the airplane must be tested for 3,000 equivalent airplane operational cycles. Following completion of the test, the APU must be disassembled and inspected. The applicant must identify, track, and resolve each cause or potential cause of an inability to start or operate the APU in flight as intended in accordance with the problem tracking and resolution system specified in section K25.2.2(h) of this appendix.

(g) Airplane demonstration. For each airplane-engine combination to be approved for ETOPS, the applicant must flight test at least one airplane to demonstrate that the airplane, and its components and equipment are capable of functioning properly during ETOPS flights and diversions of the longest duration for which the applicant seeks approval. This flight testing may be performed in conjunction with, but may not substitute for the flight testing required by §21.35(b)(2) of this chapter.

(1) The airplane demonstration flight test program must include:

(i) Flights simulating actual ETOPS, including flight at normal cruise altitude, step climbs, and, if applicable, APU operation.

(ii) Maximum duration flights with maximum duration diversions.

(iii) Maximum duration engine-inoperative diversions distributed among the engines installed on the airplanes used for the airplane demonstration flight test program. At least two one-engine-inoperative diversions must be conducted at maximum continuous thrust or power using the same engine.

(iv) Flights under non-normal conditions to demonstrate the flightcrew’s ability to safely conduct an ETOPS diversion with worst-case ETOPS significant system failures or malfunctions that could occur in service.

(v) Diversions to airports that represent airports of the types used for ETOPS diversions.
Pt. 25, App. K

(1) Service experience method. The world fleet for the airplane-engine combination must accumulate a minimum of 250,000 engine-hours. The FAA may reduce this number of hours if the applicant identifies compensating factors that are acceptable to the FAA. The compensating factors may include experience on another airplane, but experience on the candidate airplane must make up a significant portion of the total required service experience.

(b) Airplane systems assessment. The applicant must conduct an airplane systems assessment. The applicant must show that the system specified in section K25.2.2(h) of this appendix.

(1) The applicant must establish and maintain a problem tracking and resolution system. The system must:

(i) Contain a process for prompt reporting to the responsible FAA aircraft certification office of each occurrence reportable under §21.4(a)(6) encountered during the phases of airplane and engine development used to assess Early ETOPS eligibility.

(ii) Contain a process for notifying the responsible FAA aircraft certification office of each proposed corrective action that the applicant determines necessary for each problem identified from the occurrences reported under section K25.2.2(h)(1)(i) of this appendix. The timing of the notification must permit appropriate FAA review before taking the proposed corrective action.

(2) If the applicant is seeking ETOPS type design approval of a change to an airplane-engine combination previously approved for ETOPS, the problem tracking and resolution system need only address those problems specified in the following table. The applicant obtains prior authorization from the FAA:

If the change does not require a new airplane type certificate and . . . | Then the Problem Tracking and Resolution System must address . . .
---|---
(i) Requires a new engine type certificate | All problems applicable to the new engine installation, and for the remainder of the airplane, problems in changed systems only.
(ii) Does not require a new engine type certificate | Problems in changed systems only.

(i) Acceptance criteria. The type and frequency of failures and malfunctions on ETOPS significant systems that occur during the airplane flight test program and the airplane demonstration flight test program specified in section K25.2.2(g) of this appendix must be consistent with the type and frequency of failures and malfunctions that would be expected to occur on currently certificated airplanes approved for ETOPS.

K25.2.3 Combined service experience and Early ETOPS method.

An applicant for ETOPS type design approval using the combined service experience and Early ETOPS method must comply with the following requirements.

(a) A service experience requirement of not less than 15,000 engine-hours for the world fleet of the candidate airplane-engine combination.

(b) The Early ETOPS requirements of K25.2.2, except for the airplane demonstration specified in section K25.2.2(g) of this appendix.

(c) The flight test requirement of section K25.2.1(e) of this appendix.

K25.3 Airplanes with more than two engines.

An applicant for ETOPS type design approval of an airplane with more than two engines must use one of the methods described in section K25.3.1, K25.3.2, or K25.3.3 of this appendix.

K25.3.1 Service experience method.

An applicant for ETOPS type design approval using the service experience method must comply with section K25.3.1(a) of this appendix before conducting the airplane systems assessment specified in K25.3.1(b), and the flight test specified in section K25.3.1(c) of this appendix.
airplane systems comply with the §25.1309(b) using available in-service reliability data for ETOPS significant systems on the candidate airplane-engine combination. Each cause or potential cause of a relevant design, manufacturing, operational or maintenance problem occurring in service must have a corrective action or actions that are shown to be effective in preventing future occurrences. Each corrective action must be identified in the CMP document specified in section K25.1.6 of this appendix. A corrective action is not required if the problem would not significantly impact the safety or reliability of the airplane system involved. A relevant problem is a problem with an ETOPS group 1 significant system that has or could result in an IFSD or diversion. The applicant must include in this assessment relevant problems with similar or identical equipment installed on other types of airplanes to the extent such information is reasonably available.

(c) Airplane flight test. The applicant must conduct a flight test to validate the flightcrew’s ability to safely conduct an ETOPS diversion with an inoperative engine and worst-case ETOPS significant system failures and malfunctions that could occur in service. The flight test must validate the airplane’s flying qualities and performance, and worst-case ETOPS significant system failures or malfunctions that could occur in service. The flight test must validate the airplane’s flying qualities and performance with the demonstrated failures and malfunctions.

K25.3.2 Early ETOPS method.

An applicant for ETOPS type design approval using the Early ETOPS method must comply with the following requirements:

(a) Maintenance and operational procedures. The applicant must validate all maintenance and operational procedures for ETOPS significant systems. The applicant must identify, track, and resolve any problems found during the validation in accordance with the problem tracking and resolution system specified in section K25.3.2(e) of this appendix.

(b) New technology testing. Technology new to the applicant, including substantially new manufacturing techniques, must be tested to substantiate its suitability for the airplane design.

(c) APU validation test. If an APU is needed to comply with this appendix, one APU of the type to be certified with the airplane must be tested for 3,000 equivalent airplane operational cycles. Following completion of the test, the APU must be disassembled and inspected. The applicant must identify, track, and resolve each cause or potential cause of an inability to start or operate the APU in flight as intended in accordance with the problem tracking and resolution system specified in section K25.3.2(e) of this appendix.

(d) Airplane demonstration. For each airplane-engine combination to be approved for ETOPS, the applicant must flight test at least one airplane to demonstrate that the airplane, and its components and equipment are capable of functioning properly during ETOPS flights and diversions of the longest duration for which the applicant seeks approval. This flight testing may be performed in conjunction with, but may not substitute for the flight testing required by §21.353(b)(2).

(i) The airplane demonstration flight test program must establish the adequacy of the airplane's flying qualities and performance, and the flightcrew’s ability to safely conduct an ETOPS diversion with worst-case ETOPS significant system failures or malfunctions that could occur in service.

(ii) Maximum duration flights with maximum duration diversions.

(iii) Maximum duration engine-inoperative diversions distributed among the engines installed on the airplanes used for the airplane demonstration flight test program. At least two one engine-inoperative diversions must be conducted at maximum continuous thrust or power using the same engine.

(iv) Flights under non-normal conditions to validate the flightcrew’s ability to safely conduct an ETOPS diversion with worst-case ETOPS significant system failures or malfunctions that could occur in service.

(v) Diversions to airports that represent airports of the types used for ETOPS diversions.

(vi) Repeated exposure to humid and inclement weather on the ground followed by a long duration flight at normal cruise altitude.

(2) The airplane demonstration flight test program must validate the adequacy of the airplane’s flying qualities and performance, and the flightcrew’s ability to safely conduct an ETOPS diversion under the conditions specified in section K25.3.2(d)(1) of this appendix.

(3) During the airplane demonstration flight test program, each test airplane must be operated and maintained using the applicant’s recommended operating and maintenance procedures.

(4) At the completion of the airplane demonstration, each ETOPS significant system must undergo an on-wing inspection or test in accordance with the tasks defined in the proposed Instructions for Continued Airworthiness to establish its condition for continued safe operation. Each engine must also undergo a gas path inspection. These inspections must be conducted in a manner to identify abnormal conditions that could result in an IFSD or diversion. The applicant must identify, track, and resolve any abnormal conditions in accordance with the problem tracking and resolution system specified in section K25.3.2(e) of this appendix.

(e) Problem tracking and resolution system.

(1) The applicant must establish and maintain a problem tracking and resolution system. The system must:

(i) Contain a process for prompt reporting to the responsible FAA aircraft certification office of each occurrence reportable under
§21.4(a)(6) encountered during the phases of airplane and engine development used to assess Early ETOPS eligibility.

(ii) Contain a process for notifying the responsible FAA aircraft certification office of each proposed corrective action that the applicant determines necessary for each problem identified from the occurrences reported under section K25.3.2(b)(1)(i) of this appendix. The timing of the notification must permit appropriate FAA review before taking the proposed corrective action.

(2) If the applicant is seeking ETOPS type design approval of a change to an airplane-engine combination previously approved for ETOPS, the problem tracking and resolution system need only address those problems specified in the following table, provided the applicant obtains prior authorization from the FAA:

(1) Acceptance criteria. The type and frequency of failures and malfunctions on ETOPS significant systems that occur during the airplane flight test program and the airplane demonstration flight test program specified in section K25.3.2(d) of this appendix must be consistent with the type and frequency of failures and malfunctions that would be expected to occur on currently certificated airplanes approved for ETOPS.

K25.3.3 Combined service experience and Early ETOPS method.

An applicant for ETOPS type design approval using the Early ETOPS method must comply with the following requirements:

(a) A service experience requirement of less than 15,000 engine-hours for the world fleet of the candidate airplane-engine combination;

(b) The Early ETOPS requirements of section K25.3.2 of this appendix, except for the airplane demonstration specified in section K25.3.2(d) of this appendix; and

(c) The flight test requirement of section K25.3.1(c) of this appendix.


APPENDIX L TO PART 25—HIRF ENVIRONMENTS AND EQUIPMENT HIRF TEST LEVELS

This appendix specifies the HIRF environments and equipment HIRF test levels for electrical and electronic systems under §25.1317. The field strength values for the HIRF environments and equipment HIRF test levels are expressed in root-mean-square units measured during the peak of the modulation cycle.

(a) HIRF environment I is specified in the following table:

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Field strength (volts/meter)</th>
<th>Peak</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–2 MHz</td>
<td>50</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>2 MHz–30 MHz</td>
<td>100</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>50</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>100 MHz–400 MHz</td>
<td>100</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>400 MHz–700 MHz</td>
<td>700</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>700 MHz–1 GHz</td>
<td>700</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>2,000</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>2 GHz–6 GHz</td>
<td>3,000</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>1,000</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>3,000</td>
<td>300</td>
<td></td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>2,000</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>600</td>
<td>200</td>
<td></td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(b) HIRF environment II is specified in the following table:

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Field strength (volts/meter)</th>
<th>Peak</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–500 kHz</td>
<td>20</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>500 kHz–2 MHz</td>
<td>30</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td>2 MHz–30 MHz</td>
<td>100</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>10</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>100 MHz–200 MHz</td>
<td>30</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>200 MHz–400 MHz</td>
<td>10</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>400 MHz–1 GHz</td>
<td>700</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>1,300</td>
<td>160</td>
<td></td>
</tr>
<tr>
<td>2 GHz–4 GHz</td>
<td>3,000</td>
<td>120</td>
<td></td>
</tr>
<tr>
<td>4 GHz–6 GHz</td>
<td>3,000</td>
<td>160</td>
<td></td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>400</td>
<td>170</td>
<td></td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>1,230</td>
<td>230</td>
<td></td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>730</td>
<td>190</td>
<td></td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>600</td>
<td>150</td>
<td></td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(c) Equipment HIRF Test Level 1.

(1) From 10 kilohertz (kHz) to 400 megahertz (MHz), use conducted susceptibility tests with continuous wave (CW) and 1 kHz
APPENDIX M TO PART 25—FUEL TANK SYSTEM FLAMMABILITY REDUCTION MEANS

M25.1 Fuel tank flammability exposure requirements.

(a) The Fleet Average Flammability Exposure of each fuel tank, as determined in accordance with Appendix N of this part, may not exceed 3 percent of the Flammability Exposure Evaluation Time (FEET), as defined in Appendix N of this part. As a portion of this 3 percent, if flammability reduction means (FRM) are used, each of the following time periods may not exceed 1.8 percent of the FEET:

1. When any FRM is operational but the fuel tank is not inert and the tank is flammable; and
2. When any FRM is inoperative and the tank is flammable.

(b) The Fleet Average Flammability Exposure, as defined in Appendix N of this part, of each fuel tank may not exceed 3 percent of the portion of the FEET occurring during either ground or takeoff/climb phases of flight during warm days. The analysis must consider the following conditions.

1. The analysis must use the subset of those flights that begin with a sea level ground ambient temperature of 80 °F (standard day plus 21 °F atmosphere) or above, from the flammability exposure analysis done for overall performance.
2. For the ground and takeoff/climb phases of flight, the average flammability exposure must be calculated by dividing the time during the specific flight phase the fuel tank is flammable by the total time of the specific flight phase.

(c) Compliance with this paragraph may be shown using only those flights for which the airplane is dispatched with the flammability reduction means operational.

M25.2 Showing compliance.

(a) The applicant must provide data from analysis, ground testing, and flight testing, or any combination of these, that:
1. Validate the parameters used in the analysis required by paragraph M25.1 of this appendix;
2. Substantiate that the FRM is effective at limiting flammability exposure in all compartments of each tank for which the FRM is used to show compliance with paragraph M25.1 of this appendix; and
3. Describe the circumstances under which the FRM would not be operated during each phase of flight.

(b) The applicant must validate that the FRM meets the requirements of paragraph M25.1 of this appendix with any airplane or engine configuration affecting the performance of the FRM for which approval is sought.

M25.3 Reliability indications and maintenance access.

(a) Reliability indications must be provided to identify failures of the FRM that would otherwise be latent and whose identification is necessary to ensure the fuel tank with an FRM meets the fleet average flammability exposure requirements listed in paragraph M25.1 of this appendix, including when the FRM is inoperative.

(b) Sufficient accessibility to FRM reliability indications must be provided for maintenance personnel or the flightcrew.

(c) The access doors and panels to the fuel tanks with FRMs (including any tanks that
communicate with a tank via a vent system, and to any other confined spaces or enclosed areas that could contain hazardous atmosphere under normal conditions or failure conditions, must be permanently stenciled, marked, or placarded to warn maintenance personnel of the possible presence of a potentially hazardous atmosphere.

M25.4 Airworthiness limitations and procedures.
(a) If FRM is used to comply with paragraph M25.1 of this appendix, Airworthiness Limitations must be identified for all maintenance or inspection tasks required to identify failures of components within the FRM that are needed to meet paragraph M25.1 of this appendix.
(b) Maintenance procedures must be developed to identify any hazards to be considered during maintenance of the FRM. These procedures must be included in the instructions for continued airworthiness (ICA).

M25.5 Reliability reporting.
The effects of airplane component failures on FRM reliability must be assessed on an on-going basis. The applicant/holder must do the following:
(a) Demonstrate effective means to ensure collection of FRM reliability data. The means must provide data affecting FRM reliability, such as component failures.
(b) Unless alternative reporting procedures are approved by the FAA Oversight Office, as defined in part 26 of this subchapter, provide a report to the FAA every six months for the first five years after service introduction. After that period, continued reporting every six months may be replaced with other reliability tracking methods found acceptable to the FAA or eliminated if it is established that the reliability of the FRM meets, and will continue to meet, the exposure requirements of paragraph M25.1 of this appendix.
(c) Develop service instructions or revise the applicable airplane manual, according to a schedule approved by the FAA Oversight Office, as defined in part 26 of this subchapter, to correct any failures of the FRM that occur in service that could increase any fuel tank’s Fleet Average Flammability Exposure to more than that required by paragraph M26.1 of this appendix.


APPENDIX N TO PART 25—FUEL TANK FLAMMABILITY EXPOSURE AND RELIABILITY ANALYSIS

N25.1 General.
(a) This appendix specifies the requirements for conducting fuel tank fleet average flammability exposure analyses required to meet § 25.981(b) and Appendix M of this part. For fuel tanks installed in aluminum wings, a qualitative assessment is sufficient if it substantiates that the tank is a conventional unheated wing tank.
(b) This appendix defines parameters affecting fuel tank flammability that must be included in performing the analysis. These include parameters that affect all airplanes within the fleet, such as a statistical distribution of ambient temperature, fuel flash point, flight lengths, and airplane component rate. Demonstration of compliance also requires application of factors specific to the airplane model being evaluated. Factors that need to be included are maximum range, cruise mach number, typical altitude where the airplane begins initial cruise phase of flight, fuel temperature during both ground and flight times, and the performance of a flammability reduction means (FRM) if installed.
(c) The following definitions, input variables, and data tables must be used in the program to determine fleet average flammability exposure for a specific airplane model. N25.2 Definitions.
(a) Bulk Average Fuel Temperature means the average fuel temperature within the fuel tank or different sections of the tank if the tank is subdivided by baffles or compartments.
(b) Flammability Exposure Evaluation Time (FEET). The time from the start of preparing the airplane for flight, through the flight and landing, until all payload is unloaded, and all passengers and crew have disembarked. In the Monte Carlo program, the flight time is randomly selected from the Flight Length Distribution (Table 2), the pre-flight times are provided as a function of the flight time, and the post-flight time is a constant 30 minutes.
(c) Flammable. With respect to a fluid or gas, flammable means susceptible to igniting readily or to exploding (14 CFR Part 1, Definitions). A non-flammable ullage is one where the fuel-air vapor is too lean or too rich to burn or is inert as defined below. For the purposes of this appendix, a fuel tank that is not inert is considered flammable when the bulk average fuel temperature within the tank is within the flammable range for the fuel type being used. For any fuel tank that is subdivided into sections by baffles or compartments, the tank is considered flammable when the bulk average fuel temperature within any section of the tank, that is not inert, is within the flammable range for the fuel type being used.
(d) Flash Point. The flash point of a flammable fluid means the lowest temperature at which the application of a flame to a heated sample causes the vapor to ignite momentarily, or “flash.” Table 1 of this appendix provides the flash point for the standard fuel to be used in the analysis.
(e) Fleet average flammability exposure is the percentage of the flammability exposure evaluation time (FEET) each fuel tank

Federal Aviation Administration, DOT
Pt. 25, App. N

Ullage is flammable for a fleet of an airplane type operating over the range of flight lengths in a world-wide range of environmental conditions and fuel properties as defined in this appendix.

(i) Gaussian Distribution is another name for the normal distribution, a symmetrical frequency distribution having a precise mathematical formula relating the mean and standard deviation of the samples. Gaussian distributions yield bell-shaped frequency curves having a preponderance of values around the mean with progressively fewer observations as the curve extends outward.

(ii) Hazardous atmosphere. An atmosphere that may expose maintenance personnel, passengers or flight crew to the risk of death, incapacitation, impairment of ability to self-rescue (that is, escape unaided from a confined space), injury, or acute illness.

(iii) Inert. For the purpose of this appendix, the tank is considered inert when the bulk average oxygen concentration within each compartment of the tank is 12 percent or less from sea level up to 10,000 feet altitude, then linearly increasing from 12 percent at 10,000 feet to 14.5 percent at 40,000 feet altitude, and extrapolated linearly above that altitude.

(iv) Inerting. A process where a noncombustible gas is introduced into the ullage of a fuel tank so that the ullage becomes nonflammable.

(v) Monte Carlo Analysis. The analytical method that is specified in this appendix as the compliance means for assessing the fleet average flammability exposure time for a fuel tank.

(vi) Oxygen evolution occurs when oxygen dissolved in the fuel is released into the ullage as the pressure and temperature in the fuel tank are reduced.

(vii) Standard deviation is a statistical measure of the dispersion or variation in a distribution, equal to the square root of the arithmetic mean of the squares of the deviations from the arithmetic means.

(viii) Transport Effects. For purposes of this appendix, transport effects are the change in fuel vapor concentration in a fuel tank caused by low fuel conditions and fuel condensation and vaporization.

(ix) Ullage. The volume within the fuel tank not occupied by liquid fuel.

N25.3 Fuel tank flammability exposure analysis. A flammability exposure analysis must be conducted for the fuel tank under evaluation to determine fleet average flammability exposure for the airplane and fuel types under evaluation. For fuel tanks that are subdivided by baffles or compartments, an analysis must be performed either for each section of the tank, or for the section of the tank having the highest flammability exposure. Consideration of transport effects is not allowed in the analysis. The analysis must be done in accordance with the methods and procedures set forth in the Fuel Tank Flammability Assessment Method User's Manual, dated May 2008, document number DOT/FAA/AR-05/8 (incorporated by reference, see §25.5). The parameters specified in sections N25.3(b) and (c) of this appendix must be used in the fuel tank flammability exposure "Monte Carlo" analysis.

(b) The following parameters are defined in the Monte Carlo analysis and provided in paragraph N25.4 of this appendix:

(1) Cruise Ambient Temperature, as defined in this appendix.

(2) Ground Ambient Temperature, as defined in this appendix.

(3) Fuel Flash Point, as defined in this appendix.

(4) Flight Length Distribution, as defined in Table 2 of this appendix.


(c) Parameters that are specific to the particular airplane model under evaluation that must be provided as inputs to the Monte Carlo analysis are:

(1) Airplane cruise altitude.

(2) Fuel tank quantities. If fuel quantity affects fuel tank flammability, inputs to the Monte Carlo analysis must be provided that represent the actual fuel quantity within the fuel tank or compartment of the fuel tank throughout each of the flights being evaluated. Input values for this data must be obtained from ground and flight test data or the approved FAA fuel management procedures.

(3) Airplane cruise mach number.

(4) Airplane maximum range.

(5) Fuel tank thermal characteristics. If fuel temperature affects fuel tank flammability, inputs to the Monte Carlo analysis must be provided that represent the actual bulk average fuel temperature within the fuel tank at each point in time throughout each of the flights being evaluated. For fuel tanks that are subdivided by baffles or compartments, bulk average fuel temperature inputs must be provided for each section of the tank. Input values for these data must be obtained from ground and flight test data or a thermal model of the tank that has been validated by ground and flight test data.

(6) Maximum airplane operating temperature limit, as defined by any limitations in the airplane flight manual.

(7) Airplane Utilization. The applicant must provide data supporting the number of flights per day and the number of hours per flight for the specific airplane model under evaluation. If there is no existing airplane
fleets, data to support the airplane being evaluated, the applicant must provide substantiation that the number of flights per day and the number of hours per flight for that airplane model is consistent with the existing fleet data they propose to use.

(d) Fuel Tank FRM Model. If FRM is used, an FAA approved Monte Carlo program must be submitted to show compliance with the flammability requirements of §25.981 and Appendix M of this part. The program must determine the time periods during each flight phase when the fuel tank or compartment with the FRM would be flammable. The following factors must be considered in establishing these time periods:

(1) Any time periods throughout the flammability exposure evaluation time and under the full range of expected operating conditions, when the FRM is operating properly but fails to maintain a non-flammable fuel tank because of the effects of the fuel tank vent system or other causes.

(2) If dispatch with the system inoperative under the Master Minimum Equipment List (MMEL) is requested, the time period assumed in the reliability analysis (60 flight hours must be used for a 10-day MMEL dispatch limit unless an alternative period has been approved by the Administrator).

(3) Frequency and duration of time periods of FRM inoperability, substantiated by test or analysis acceptable to the FAA, caused by latent or known failures, including airplane system shut-downs and failures that could cause the FRM to shut down or become inoperative.

(4) Effects of failures of the FRM that could increase the flammability exposure of the fuel tank.

(5) If an FRM is used that is affected by oxygen concentrations in the fuel tank, the time periods when oxygen evolution from the fuel results in the fuel tank or compartment exceeding the inert level. The applicant must include any times when oxygen evolution from the fuel in the tank or compartment under evaluation would result in a flammable fuel tank. The oxygen evolution rate that must be used is defined in the Fuel Tank Flammability Assessment Method User’s Manual, dated May 2008, document number DOT/FAA/AR-05/8 (incorporated by reference in §25.5).

(b) Atmospheric Ambient Temperatures and Fuel Properties.

(1) In order to predict flammability exposure during a given flight, the variation of ground ambient temperatures, cruise ambient temperatures, and a method to compute the transition from ground to cruise and back again must be used. The variation of the ground and cruise ambient temperatures and the flash point of the fuel is defined by a Gaussian curve, given by the 50 percent value and a ±1-standard deviation value.

(2) Ambience Temperature. Under the program, the ground and cruise ambient temperatures are linked by a set of assumptions on the atmosphere. The temperature varies with altitude following the International Standard Atmosphere (ISA) rate of change of the ground ambient temperature until the cruise temperature for the flight is reached. Above this altitude, the ambient temperature is fixed at the cruise ambient temperature. This results in a variation in the upper atmospheric temperature. For cold days, an inversion is applied up to 10,000 feet, and then the ISA rate of change is used.

(3) Fuel properties:

(i) For Jet A fuel, the variation of flash point of the fuel is defined by a Gaussian curve, given by the 50 percent value and a ±1-standard deviation, as shown in Table 1 of this appendix.

(ii) The flammability envelope of the fuel that must be used for the flammability exposure analysis is a function of the flash point of the fuel selected by the Monte Carlo for a given flight. The flammability envelope for the fuel is defined by the upper flammability limit (UFL) and lower flammability limit (LFL) as follows:

(A) LFL at sea level = flash point temperature of the fuel at sea level minus 10 °F. LFL decreases from sea level value with increasing altitude at a rate of 1 °F per 888 feet.

(B) UFL at sea level = flash point temperature of the fuel at sea level plus 63.5 °F. UFL decreases from the sea level value with increasing altitude at a rate of 1 °F per 612 feet.

(4) For each flight analyzed, a separate random number must be generated for each of the three parameters (ground ambient
temperature, cruise ambient temperature, and fuel flash point) using the Gaussian distribution defined in Table 1 of this appendix.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Temperature in deg F</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ground ambient temperature</td>
</tr>
<tr>
<td>Mean Temp</td>
<td>59.95</td>
</tr>
<tr>
<td>Neg 1 std dev</td>
<td>20.14</td>
</tr>
<tr>
<td>Pos 1 std dev</td>
<td>17.28</td>
</tr>
</tbody>
</table>

(b) The Flight Length Distribution defined in Table 2 must be used in the Monte Carlo analysis.

<table>
<thead>
<tr>
<th>Flight length (NM)</th>
<th>Airplane maximum range—nautical miles (NM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>From</td>
<td>To</td>
</tr>
<tr>
<td>Distribution of flight lengths (percentage of total)</td>
<td></td>
</tr>
</tbody>
</table>
TABLE 2.—FLIGHT LENGTH DISTRIBUTION—Continued

<table>
<thead>
<tr>
<th>Flight length (NM)</th>
<th>Airplane maximum range—nautical miles (NM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>From</td>
<td>To</td>
</tr>
<tr>
<td>9200</td>
<td>9400</td>
</tr>
<tr>
<td>9400</td>
<td>9600</td>
</tr>
<tr>
<td>9600</td>
<td>10000</td>
</tr>
</tbody>
</table>

(c) Overnight Temperature Drop. For airplanes on which FRM is installed, the overnight temperature drop for this appendix is defined as:

1. A temperature at the beginning of the overnight period that equals the landing temperature of the previous flight that is a random value based on a Gaussian distribution; and

2. An overnight temperature drop that is a random value based on a Gaussian distribution.

3. For any flight that will end with an overnight ground period (one flight per day out of an average number of flights per day, depending on utilization of the particular airplane model being evaluated), the landing outside air temperature (OAT) is to be chosen as a random value from the following Gaussian curve:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Landing outside air temperature °F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mean Temperature</td>
<td>58.68</td>
</tr>
<tr>
<td>negative 1 std dev</td>
<td>20.55</td>
</tr>
<tr>
<td>positive 1 std dev</td>
<td>13.21</td>
</tr>
</tbody>
</table>

(d) The outside ambient air temperature (OAT) overnight temperature drop is to be chosen as a random value from the following Gaussian curve:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>OAT drop temperature °F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mean Temp</td>
<td>12.0</td>
</tr>
<tr>
<td>1 std dev</td>
<td>6.0</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Maximum acceptable Monte Carlo average fuel tank flammability exposure (percent) to meet 3 percent requirements</th>
<th>Maximum acceptable Monte Carlo average fuel tank flammability exposure (percent) to meet 7 percent part 26 requirements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum number of flights in Monte Carlo analysis</td>
<td>2.91</td>
<td>6.79</td>
</tr>
<tr>
<td>10,000</td>
<td>2.91</td>
<td>6.79</td>
</tr>
<tr>
<td>100,000</td>
<td>2.98</td>
<td>6.96</td>
</tr>
<tr>
<td>1,000,000</td>
<td>3.00</td>
<td>7.00</td>
</tr>
</tbody>
</table>


PART 26—CONTINUED AIRWORTHINESS AND SAFETY IMPROVEMENTS FOR TRANSPORT CATEGORY AIRPLANES

Subpart A—General

Sec. 26.1 Purpose and scope.
26.3 Definitions.
26.5 Applicability table.

Subpart B—Enhanced Airworthiness Program for Airplane Systems

26.11 Electrical wiring interconnection systems (EWIS) maintenance program.

Subpart C—Aging Airplane Safety—Widespread Fatigue Damage

26.21 Limit of validity.
26.23 Extended limit of validity.

Subpart D—Fuel Tank Flammability

26.31 Definitions.
26.33 Holders of type certificates: Fuel tank flammability.
26.35 Changes to type certificates affecting fuel tank flammability.
26.37 Pending type certification projects: Fuel tank flammability.
Federal Aviation Administration, DOT


Subpart E—Aging Airplane Safety—Damage Tolerance Data for Repairs and Alterations

26.41 Definitions.
26.43 Holders of and applicants for type certificates—Repairs.
26.45 Holders of type certificates—Alterations and repairs to alterations.
26.47 Holders of and applicants for a supplemental type certificate—Alterations and repairs to alterations.
26.49 Compliance plan.

AUTHORITY: 49 U.S.C. 106(g), 40113, 44701, 44702 and 44704.

SOURCE: Docket No. FAA-2004–18379, 72 FR 63409, Nov. 8, 2007, unless otherwise noted.

Subpart A—General

§ 26.1 Purpose and scope.
(a) This part establishes requirements for support of the continued airworthiness of and safety improvements for transport category airplanes. These requirements may include performing assessments, developing design changes, developing revisions to Instructions for Continued Airworthiness (ICA), and making necessary documentation available to affected persons. Requirements of this part that establish standards for design changes and revisions to the ICA are considered airworthiness requirements.
(b) Except as provided in paragraph (c) of this section, this part applies to the following persons, as specified in each subpart of this part:
(1) Holders of type certificates and supplemental type certificates.
(2) Applicants for type certificates and supplemental type certificates and changes to those certificates (including service bulletins describing design changes).
(3) Persons seeking design approval for airplane repairs, alterations, or modifications that may affect airworthiness.
(4) Holders of type certificates and their licensees producing new airplanes.
(c) An applicant for approval of a design change is not required to comply with any applicable airworthiness requirement of this part if the applicant elects or is required to comply with a corresponding amendment to part 25 of this chapter that is adopted concurrently or after that airworthiness requirement.
(d) For the purposes of this part, the word “type certificate” does not include supplemental type certificates.

§ 26.3 Definitions.
For the purposes of this part:
FAA Oversight Office is the aircraft certification office or office of the Transport Airplane Directorate with oversight responsibility for the relevant type certificate, supplemental type certificate, or manufacturer, as determined by the Administrator.

§ 26.5 Applicability table.
Table 1 of this section provides an overview of the applicability of this part. It provides guidance in identifying what sections apply to various types of entities. The specific applicability of each subpart and section is specified in the regulatory text.

<table>
<thead>
<tr>
<th>Subpart B EAPAS/FTS</th>
<th>Subpart C widespread fatigue damage</th>
<th>Subpart D fuel tank flammability</th>
<th>Subpart E damage tolerance data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Existing 1 TC Holders</td>
<td>26.11</td>
<td>26.21</td>
<td>26.35</td>
</tr>
<tr>
<td>Pending 1 TC Applicants</td>
<td>26.11</td>
<td>26.21</td>
<td>26.35</td>
</tr>
<tr>
<td>Future 1 TC applicants</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Existing 1 STC Holders</td>
<td>26.11</td>
<td>26.21</td>
<td>26.35</td>
</tr>
</tbody>
</table>

625
Subpart B—Enhanced Airworthiness Program for Airplane Systems

§ 26.11 Electrical wiring interconnection systems (EWIS) maintenance program.

(a) Except as provided in paragraph (g) of this section, this section applies to transport category, turbine-powered airplanes with a type certificate issued after January 1, 1958, that, as a result of the original certification, or later increase in capacity, have—

1 A maximum type-certificated passenger capacity of 30 or more or
2 A maximum payload capacity of 7,500 pounds or more.

(b) Holders of, and applicants for, type certificates, as identified in paragraph (d) of this section must develop Instructions for Continued Airworthiness (ICA) for the representative airplane’s EWIS in accordance with part 25, Appendix H paragraphs H25.5(a)(1) and (b) of this subchapter in effect on December 10, 2007 for each affected type design, and submit those ICA for review and approval by the FAA Oversight Office. For purposes of this section, the “representative airplane” is the configuration of each model series airplane that incorporates all variations of EWIS used in production on that series airplane, and all TC-holder-designed modifications mandated by airworthiness directive as of the effective date of this rule. Each person specified in paragraph (d) of this section must also review any fuel tank system ICA developed by that person to comply with SFAR 88 and any redundant requirements between them are minimized.

(c) Applicants for amendments to type certificates, as identified in paragraph (d) of this section, must:

1 Evaluate whether the design change for which approval is sought necessitates a revision to the ICA required by paragraph (b) of this section to comply with the requirements of Appendix H, paragraphs H25.5(a)(1) and (b). If so, the applicant must develop and submit the necessary revisions for review and approval by the FAA Oversight Office.

2 Ensure that any revised EWIS ICA remain compatible with any fuel tank system ICA previously developed to comply with SFAR 88 and any redundant requirements between them are minimized.

(d) The following persons must comply with the requirements of paragraph (b) or (c) of this section, as applicable, before the dates specified.

1 Holders of type certificates (TC): December 10, 2009.

2 Applicants for TCs, and amendments to TCs (including service bulletins describing design changes), if the date of application was before December 10, 2007 and the certificate was issued on or after December 10, 2007: December 10, 2009 or the date the certificate is issued, whichever occurs later.

3 Unless compliance with §25.1729 of this subchapter is required or elected, applicants for amendments to TCs, if the application was filed on or after December 10, 2007: December 10, 2009, or the date of approval of the certificate, whichever occurs later.

4 Applicants for supplemental type certificates (STC), including changes to existing STCs, if the date of application was before December 10, 2007 and the certificate was issued on or after December 10, 2007: June 7, 2010, or the
(5) Unless compliance with § 25.1729 of this subchapter is required or elected, applicants for STCs, including changes to existing STCs, if the application was filed on or after December 10, 2007, June 7, 2010, or the date of approval of the certificate, whichever occurs later.

(e) Each person identified in paragraphs (d)(1), (d)(2), and (d)(4) of this section must submit to the FAA Oversight Office for approval a compliance plan by March 10, 2008. The compliance plan must include the following information:

(1) A proposed project schedule, identifying all major milestones, for meeting the compliance dates specified in paragraph (d) of this section.

(2) A proposed means of compliance with this section, identifying all required submissions, including all compliance items as mandated in part 25, Appendix H paragraphs H25.5(a)(1) and (b) of this subchapter in effect on December 10, 2007, and all data to be developed to substantiate compliance.

(3) A proposal for submitting a draft of all compliance items required by paragraph (e)(2) of this section for review by the FAA Oversight Office not less than 60 days before the compliance time specified in paragraph (d) of this section.

(4) A proposal for how the approved ICA will be made available to affected persons.

(f) Each person specified in paragraph (e) must implement the compliance plan, or later approved revisions, as approved in compliance with paragraph (e) of this section.

(g) This section does not apply to the following airplane models:

(1) Lockheed L–188
(2) Bombardier CL–44
(3) Mitsubishi YS–11
(4) British Aerospace BAC 1–11
(5) Concorde
(6) deHavilland D.H. 106 Comet 4C
(7) VFW—Vereinigte Flugtechnische Werk VFW–614
(8) Illyushin Aviation IL 96T
(9) Bristol Aircraft Britannia 305
(10) Handley Page Herald Type 300
(11) Avions Marcel Dassault—Breguet Aviation Mercure 100C
(12) Airbus Caravelle
(13) Lockheed L–300

[Amdt. 26–0, 72 FR 63409, Nov. 8, 2007; 72 FR 68618, Dec. 5, 2007]

Subpart C—Aging Airplane Safety—Widespread Fatigue Damage

§ 26.21 Limit of validity.

(a) Applicability. Except as provided in paragraph (g) of this section, this section applies to transport category, turbine-powered airplanes with a maximum takeoff gross weight greater than 75,000 pounds and a type certificate issued after January 1, 1958, regardless of whether the maximum takeoff gross weight is a result of an original type certificate or a later design change. This section also applies to transport category, turbine-powered airplanes with a type certificate issued after January 1, 1958, if a design change approval for which application is made after January 14, 2011 has the effect of reducing the maximum takeoff gross weight from greater than 75,000 pounds to 75,000 pounds or less.

(b) Limit of validity. Each person identified in paragraph (c) of this section must comply with the following requirements:

(1) Establish a limit of validity of the engineering data that supports the structural maintenance program (hereafter referred to as LOV) that corresponds to the period of time, stated as a number of total accumulated flight cycles or flight hours or both, during which it is demonstrated that widespread fatigue damage will not occur in the airplane. This demonstration must include an evaluation of airplane structural configurations and be supported by test evidence and analysis at a minimum and, if available, service experience, or service experience and teardown inspection results, of high-time airplanes of similar structural design, accounting for differences in operating conditions and procedures. The airplane structural configurations to be evaluated include—
§ 26.21

(i) All model variations and derivatives approved under the type certificate; and

(ii) All structural modifications to and replacements for the airplane structural configurations specified in paragraph (b)(1)(i) of this section, mandated by airworthiness directives as of January 14, 2011.

(2) If the LOV depends on performance of maintenance actions for which service information has not been mandated by airworthiness directive as of January 14, 2011, submit the following to the FAA Oversight Office:

(i) For those maintenance actions for which service information has been issued as of the applicable compliance date specified in paragraph (c) of this section, a list identifying each of those actions.

(ii) For those maintenance actions for which service information has not been issued as of the applicable compliance date specified in paragraph (c) of this section, a list identifying each of those actions and a binding schedule for providing in a timely manner the necessary service information for those actions. Once the FAA Oversight Office approves this schedule, each person identified in paragraph (c) of this section must comply with that schedule.

(3) Unless previously accomplished, establish an Airworthiness Limitations section (ALS) for each airplane structural configuration evaluated under paragraph (b)(1) of this section.

(4) Incorporate the applicable LOV established under paragraph (b)(1) of this section into the ALS for each airplane structural configuration evaluated under paragraph (b)(1) and submit it to the FAA Oversight Office for approval.

(c) Persons who must comply and compliance dates. The following persons must comply with the requirements of paragraph (b) of this section by the specified date.

(1) Holders of type certificates (TC) of airplane models identified in Table 1 of this section: No later than the applicable date identified in Table 1 of this section.

(2) Applicants for TCs, if the date of application was before January 14, 2011: No later than the latest of the following dates:

(i) January 14, 2016;

(ii) The date the certificate is issued; or

(iii) The date specified in the plan approved under §25.571(b) for completion of the full-scale fatigue testing and demonstrating that widespread fatigue damage will not occur in the airplane structure.

(3) Applicants for amendments to TCs, with the exception of amendments to TCs specified in paragraphs (c)(6) or (c)(7) of this section, if the original TC was issued before January 14, 2011: No later than the latest of the following dates:

(i) January 14, 2016;

(ii) The date the amended certificate is issued; or

(iii) The date specified in the plan approved under §25.571(b) for completion of the full-scale fatigue testing and demonstrating that widespread fatigue damage will not occur in the airplane structure.

(4) Applicants for amendments to TCs, with the exception of amendments to TCs specified in paragraphs (c)(6) or (c)(7) of this section, if the application for the original TC was made before January 14, 2011 but the TC was not issued before January 14, 2011: No later than the latest of the following dates:

(i) January 14, 2016;

(ii) The date the amended certificate is issued; or

(iii) The date specified in the plan approved under §25.571(b) for completion of the full-scale fatigue testing and demonstrating that widespread fatigue damage will not occur in the airplane structure.

(5) Holders of either supplemental type certificates (STCs) or amendments to TCs that increase maximum takeoff gross weights from 75,000 pounds or less to greater than 75,000 pounds: No later than July 14, 2012.

(6) Applicants for either STCs or amendments to TCs that increase maximum takeoff gross weights from 75,000 pounds or less to greater than 75,000 pounds: No later than the latest of the following dates:

(i) July 14, 2012;

(ii) The date the certificate is issued; or

(iii) The date specified in the plan approved under §25.571(b) for completion
of the full-scale fatigue testing and demonstrating that widespread fatigue damage will not occur in the airplane structure.

(7) Applicants for either STCs or amendments to TCs that decrease maximum takeoff gross weights from greater than 75,000 pounds to 75,000 pounds or less, if the date of application was after January 14, 2011: No later than the latest of the following dates:

(i) July 14, 2012;
(ii) The date the certificate is issued; or
(iii) The date specified in the plan approved under §25.571(b) for completion of the full-scale fatigue testing and demonstrating that widespread fatigue damage will not occur in the airplane structure.

(d) Compliance plan. Each person identified in paragraph (e) of this section must submit a compliance plan consisting of the following:

(1) A proposed project schedule, identifying all major milestones, for meeting the compliance dates specified in paragraph (c) of this section.

(2) A proposed means of compliance with paragraphs (b)(1) through (b)(4) of this section.

(3) A proposal for submitting a draft of all compliance items required by paragraph (b) of this section for review by the FAA Oversight Office not less than 60 days before the compliance date specified in paragraph (c) of this section, as applicable.

(4) A proposal for how the LOV will be distributed.

(e) Compliance dates for compliance plans. The following persons must submit the compliance plan described in paragraph (d) of this section to the FAA Oversight Office by the specified date.

(1) Holders of type certificates: No later than April 14, 2011.

(2) Applicants for TCs and amendments to TCs, with the exception of amendments to TCs specified in paragraphs (e)(4), (e)(5), or (e)(6) of this section, if the date of application was before January 14, 2011 but the TC or TC amendment was not issued before January 14, 2011: No later than April 14, 2011.

(3) Holders of either supplemental type certificates or amendments to TCs that increase maximum takeoff gross weights from 75,000 pounds or less to greater than 75,000 pounds: No later than April 14, 2011.

(4) Applicants for either STCs or amendments to TCs that increase maximum takeoff gross weights from 75,000 pounds or less to greater than 75,000 pounds, if the date of application was before January 14, 2011: No later than April 14, 2011.

(5) Applicants for either STCs or amendments to TCs that increase maximum takeoff gross weights from 75,000 pounds or less to greater than 75,000 pounds, if the date of application is on or after January 14, 2011: Within 90 days after the date of application.

(6) Applicants for either STCs or amendments to TCs that decrease maximum takeoff gross weights from greater than 75,000 pounds to 75,000 pounds or less, if the date of application is on or after January 14, 2011: Within 90 days after the date of application.

(f) Compliance plan implementation. Each affected person must implement the compliance plan as approved in compliance with paragraph (d) of this section.

(g) Exceptions. This section does not apply to the following airplane models:

(1) Bombardier BD–700.

(2) Bombardier CL–44.

(3) Gulfstream GV.

(4) Gulfstream GV–SP.

(5) British Aerospace, Aircraft Group, and Societe Nationale Industrielle Aerospatiale Concorde Type 1.


(7) British Aerospace Airbus, Ltd., BAC 1–11.

(8) BAE Systems (Operations) Ltd., BAe 146.

(9) BAE Systems (Operations) Ltd., Avro 146.

(10) Lockheed 300–50A01 (USAF C141A).

(11) Boeing 707.

(12) Boeing 720.

(13) deHavilland D.H. 106 Comet 4C.

(14) Ilyushin Aviation IL–96T.

(15) Bristol Aircraft Britannia 305.
§ 26.23  Extended limit of validity.

(a) Applicability. Any person may apply to extend a limit of validity of the engineering data that supports the structural maintenance program (hereafter referred to as LOV) approved under §25.571 of this subchapter, §26.21, or this section. Extending an LOV is a major design change. The applicant must comply with the relevant provisions of subparts D or E of part 21 of this subchapter and paragraph (b) of this section.

(b) Extended limit of validity. Each person applying for an extended LOV must comply with the following requirements:

1. Establish an extended LOV that corresponds to the period of time, stated as a number of total accumulated flight cycles or flight hours or both, during which it is demonstrated that widespread fatigue damage will not occur in the airplane. This demonstration must include an evaluation of airplane structural configurations and be supported by test evidence and analysis at a minimum and, if available, service experience, or service experience and teardown inspection results, of high-
Federal Aviation Administration, DOT 

§ 26.33 Holders of type certificates: Fuel tank flammability.

(a) Applicability. This section applies to U.S. type certificated transport category, turbine-powered airplanes, other than those designed solely for all-cargo operations, for which the State of Manufacture issued the original certificate of airworthiness or export airworthiness approval on or after January 1, 1992, that, as a result of original type certification or later increase in capacity have:

(1) A maximum type-certificated passenger capacity of 30 or more, or

(2) A maximum payload capacity of 7,500 pounds or more.

(b) Flammability Exposure Analysis. (1) General. Within 150 days after December 26, 2008, holders of type certificates must submit for approval to the FAA Oversight Office a flammability exposure analysis of all fuel tanks defined in the type design, as well as all design variations approved under the type certificate that affect flammability exposure. This analysis must be conducted in accordance with appendix N of part 25 of this chapter.

(2) Exception. This paragraph (b) does not apply to—

(i) Fuel tanks for which the type certificate holder has notified the FAA under paragraph (g) of this section that it will provide design changes and service instructions for Flammability Reduction Means or an Ignition Mitigation Means (IMM) meeting the requirements of paragraph (c) of this section.

(ii) Fuel tanks substantiated to be conventional unheated aluminum wing tanks.

(c) Design Changes. For fuel tanks with a Fleet Average Flammability Exposure exceeding 7 percent, one of the following design changes must be made.

(1) Flammability Reduction Means (FRM). A means must be provided to reduce the fuel tank flammability.

(i) Fuel tanks that are designed to be Normally Emptyed must meet the flammability exposure criteria of appendix M of part 25 of this chapter if any portion of the tank is located within the fuselage contour.

(ii) For all other fuel tanks, the FRM must meet all of the requirements of appendix M of part 25 of this chapter, except, instead of complying with paragraph M25.1 of this appendix, the Fleet Average Flammability Exposure may not exceed 7 percent.
§26.33  14 CFR Ch. I (1–1–12 Edition)

(2) Ignition Mitigation Means (IMM). A means must be provided to mitigate the effects of an ignition of fuel vapors within the fuel tank such that no damage caused by an ignition will prevent continued safe flight and landing.

(d) Service Instructions. No later than December 27, 2010, holders of type certificates required by paragraph (c) of this section to make design changes must meet the requirements specified in either paragraph (d)(1) or (d)(2) of this section. The required service instructions must identify each airplane subject to the applicability provisions of paragraph (a) of this section.

(1) FRM. The type certificate holder must submit for approval by the FAA Oversight Office design changes and service instructions for installation of fuel tank flammability reduction means (FRM) meeting the criteria of paragraph (c) of this section.

(2) IMM. The type certificate holder must submit for approval by the FAA Oversight Office design changes and service instructions for installation of fuel tank IMM that comply with 14 CFR 25.981(c) in effect on December 26, 2008.

(e) Instructions for Continued Airworthiness (ICA). No later than December 27, 2010, holders of type certificates required by paragraph (c) of this section to make design changes must submit for approval by the FAA Oversight Office, critical design configuration control limitations (CDCCL), inspections, or other procedures to prevent increasing the flammability exposure of any tanks equipped with FRM above that permitted under paragraph (c)(1) of this section and to prevent degradation of the performance of any IMM provided under paragraph (c)(2) of this section. These CDCCL, inspections, and procedures must be included in the Airworthiness Limitations Section (ALS) of the ICA required by 14 CFR 25.1529 or paragraph (f) of this section. Unless shown to be impracticable, visible means to identify critical features of the design must be placed in areas of the airplane where foreseeable maintenance actions, repairs, or alterations may compromise the critical design configuration limitations. These visible means must also be identified as a CDCCL.

(f) Airworthiness Limitations. Unless previously accomplished, no later than December 27, 2010, holders of type certificates affected by this section must establish an ALS of the maintenance manual or ICA for each airplane configuration evaluated under paragraph (b)(1) of this section and submit it to the FAA Oversight Office for approval. The ALS must include a section that contains the CDCCL, inspections, or other procedures developed under paragraph (e) of this section.

(g) Compliance Plan for Flammability Exposure Analysis. Within 90 days after December 26, 2008, each holder of a type certificate required to comply with paragraph (b) of this section must submit to the FAA Oversight Office a compliance plan consisting of the following:

(1) A proposed project schedule for submitting the required analysis, or a determination that compliance with paragraph (b) of this section is not required because design changes and service instructions for FRM or IMM will be developed and made available as required by this section.

(2) A proposed means of compliance with paragraph (b) of this section, if applicable.

(h) Compliance Plan for Design Changes and Service Instructions. Within 210 days after December 26, 2008, each holder of a type certificate required to comply with paragraphs (d), (e) and (f) of this section must submit to the FAA Oversight Office a compliance plan consisting of the following:

(1) A proposed project schedule, identifying all major milestones, for meeting the compliance dates specified in paragraphs (d), (e) and (f) of this section.

(2) A proposed means of compliance with paragraphs (d), (e) and (f) of this section.

(3) A proposal for submitting a draft of all compliance items required by paragraphs (d), (e) and (f) of this section for review by the FAA Oversight Office not less than 60 days before the compliance times specified in those paragraphs.

(4) A proposal for how the approved service information and any necessary modification parts will be made available to affected persons.
(i) Each affected type certificate holder must implement the compliance plans, or later revisions, as approved under paragraph (g) and (h) of this section.


§ 26.35 Changes to type certificates affecting fuel tank flammability.

(a) Applicability. This section applies to holders and applicants for approvals of the following design changes to any airplane subject to 14 CFR 26.33(a):

(1) Any fuel tank designed to be Normally Emptied if the fuel tank installation was approved pursuant to a supplemental type certificate or a field approval before December 26, 2008;

(2) Any fuel tank designed to be Normally Emptied if an application for a supplemental type certificate or an amendment to a type certificate was made before December 26, 2008 and if the approval was not issued before December 26, 2008; and

(3) If an application for a supplemental type certificate or an amendment to a type certificate is made on or after December 26, 2008, any of the following design changes:

(i) Installation of a fuel tank designed to be Normally Emptied,

(ii) Changes to existing fuel tank capacity, or

(iii) Changes that may increase the flammability exposure of an existing fuel tank for which PRM or IMM is required by § 26.33(c).

(b) Flammability Exposure Analysis—(1) General. By the times specified in paragraphs (b)(1)(i) and (b)(1)(ii) of this section, each person subject to this section must submit for approval a flammability exposure analysis of the auxiliary fuel tanks or other affected fuel tanks, as defined in the type design, to the FAA Oversight Office. This analysis must be conducted in accordance with appendix N of part 25 of this chapter.

(i) Holders of supplemental type certificates and field approvals: Within 12 months of December 26, 2008.

(ii) Applicants for supplemental type certificates and for amendments to type certificates: Within 12 months after December 26, 2008, or before the certificate is issued, whichever occurs later.

(2) Exception. This paragraph does not apply to—

(i) Fuel tanks for which the type certificate holder, supplemental type certificate holder, or field approval holder has notified the FAA under paragraph (f) of this section that it will provide design changes and service instructions for an IMM meeting the requirements of §25.981(c) in effect December 26, 2008; and

(ii) Fuel tanks substantiated to be conventional unheated aluminum wing tanks.

(c) Impact Assessment. By the times specified in paragraphs (c)(1) and (c)(2) of this section, each person subject to paragraph (a)(1) of this section holding an approval for installation of a Normally Emptied fuel tank on an airplane model listed in Table 1 of this section, and each person subject to paragraph (a)(3)(iii) of this section, must submit for approval to the FAA Oversight Office an assessment of the fuel tank system, as modified by their design change. The assessment must identify any features of the design change that compromise any critical design configuration control limitation (CDCCL) applicable to any airplane on which the design change is eligible for installation.

(1) Holders of supplemental type certificates and field approvals: Before June 26, 2011.

(2) Applicants for supplemental type certificates and for amendments to type certificates: Before June 26, 2011 or before the certificate is issued, whichever occurs later.

<table>
<thead>
<tr>
<th>TABLE 1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model—Boeing</td>
</tr>
<tr>
<td>747 Series</td>
</tr>
<tr>
<td>737 Series</td>
</tr>
<tr>
<td>777 Series</td>
</tr>
<tr>
<td>767 Series</td>
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<tr>
<td>757 Series</td>
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<tr>
<td>Model—Airbus</td>
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<tr>
<td>A318, A319, A320, A321 Series</td>
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<tr>
<td>A300, A310 Series</td>
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<tr>
<td>A330, A340 Series</td>
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</table>
§ 26.37

(d) **Design Changes and Service Instructions.** By the times specified in paragraph (e) of this section, each person subject to this section must meet the requirements of paragraphs (d)(1) or (d)(2) of this section, as applicable.

(1) For holders and applicants subject to paragraph (a)(1) or (a)(3)(iii) of this section, if the assessment required by paragraph (c) of this section identifies any features of the design change that compromise any CDCCL applicable to any airplane on which the design change is eligible for installation, the holder or applicant must submit for approval by the FAA Oversight Office design changes and service instructions for Flammability Impact Mitigation Means (FIMM) that would bring the design change into compliance with the CDCCL. Any fuel tank modified as required by this paragraph must also be evaluated as required by paragraph (b) of this section.

(2) Applicants subject to paragraph (a)(2), or (a)(3)(i) of this section must comply with the requirements of 14 CFR 25.981, in effect on December 26, 2008.

(3) Applicants subject to paragraph (a)(3)(ii) of this section must comply with the requirements of 14 CFR 26.33.

(e) **Compliance Times for Design Changes and Service Instructions.** The following persons subject to this section must comply with the requirements of paragraph (d) of this section at the specified times.

(1) Holders of supplemental type certificates and field approvals: Before December 26, 2012.

(2) Applicants for supplemental type certificates and for amendments to type certificates: Before December 26, 2012, or before the certificate is issued, whichever occurs later.

(f) **Compliance Planning.** By the applicable date specified in Table 2 of this section, each person subject to paragraph (a)(1) of this section must submit for approval by the FAA Oversight Office compliance plans for the flammability exposure analysis required by paragraph (b) of this section, the impact assessment required by paragraph (c) of this section, and the design changes and service instructions required by paragraph (d) of this section. Each person’s compliance plans must include the following:

(1) A proposed project schedule for submitting the required analysis or impact assessment.

(2) A proposed means of compliance with paragraph (d) of this section.

(3) For the requirements of paragraph (d) of this section, a proposal for submitting a draft of all design changes, if any are required, and Airworthiness Limitations (including CDCCLs) for review by the FAA Oversight Office not less than 60 days before the compliance time specified in paragraph (e) of this section.

(4) For the requirements of paragraph (d) of this section, a proposal for how the approved service information and any necessary modification parts will be made available to affected persons.

<table>
<thead>
<tr>
<th>STC and Field Approval Holders.</th>
<th>Flammability exposure analysis plan</th>
<th>Impact assessment plan</th>
<th>Design changes and service instructions plan</th>
</tr>
</thead>
<tbody>
<tr>
<td>March 26, 2009</td>
<td>February 26, 2011</td>
<td>August 26, 2011</td>
<td></td>
</tr>
</tbody>
</table>

(g) Each person subject to this section must implement the compliance plans, or later revisions, as approved under paragraph (f) of this section.

§ 26.37 **Pending type certification projects: Fuel tank flammability.**

(a) **Applicability.** This section applies to any new type certificate for a transport category airplane, if the application was made before December 26, 2008, and if the certificate was not issued before December 26, 2008. This
section applies only if the airplane would have—

(1) A maximum type-certificated passenger capacity of 30 or more, or
(2) A maximum payload capacity of 7,500 pounds or more.

(b) If the application was made on or after June 6, 2001, the requirements of 14 CFR 25.981 in effect on December 26, 2008, apply.

(1) A maximum type-certificated passenger capacity of 30 or more, or
(2) A maximum payload capacity of 7,500 pounds or more.

(b) If the application was made on or after June 6, 2001, the requirements of 14 CFR 25.981 in effect on December 26, 2008, apply.

(1) A maximum type-certificated passenger capacity of 30 or more, or
(2) A maximum payload capacity of 7,500 pounds or more.

(b) If the application was made on or after June 6, 2001, the requirements of 14 CFR 25.981 in effect on December 26, 2008, apply.

(1) A maximum type-certificated passenger capacity of 30 or more, or
(2) A maximum payload capacity of 7,500 pounds or more.

(b) If the application was made on or after June 6, 2001, the requirements of 14 CFR 25.981 in effect on December 26, 2008, apply.

(1) A maximum type-certificated passenger capacity of 30 or more, or
(2) A maximum payload capacity of 7,500 pounds or more.

(b) If the application was made on or after June 6, 2001, the requirements of 14 CFR 25.981 in effect on December 26, 2008, apply.

(1) A maximum type-certificated passenger capacity of 30 or more, or
(2) A maximum payload capacity of 7,500 pounds or more.

(b) If the application was made on or after June 6, 2001, the requirements of 14 CFR 25.981 in effect on December 26, 2008, apply.
fatigue cracking that could contribute to a catastrophic failure, as determined in accordance with §25.571 of this chapter. Fatigue critical structure includes structure, which, if repaired or altered, could be susceptible to fatigue cracking and contribute to a catastrophic failure. Such structure may be part of the baseline structure or part of an alteration.

Implementation schedule consists of documentation that establishes the timing for accomplishing the necessary actions for developing DT data for repairs and alterations, and for incorporating those data into an operator’s continuing airworthiness maintenance program. The documentation must identify times when actions must be taken as specific numbers of airplane flight hours, flight cycles, or both.

Published repair data mean instructions for accomplishing repairs, which are published for general use in structural repair manuals and service bulletins (or equivalent types of documents).

§26.43 Holders of and applicants for type certificates—Repairs.

(a) Applicability. Except as specified in paragraph (g) of this section, this section applies to transport category, turbine powered airplane models with a type certificate issued after January 1, 1958, that as a result of original type certification or later increase in capacity have—

(1) A maximum type certificated passenger seating capacity of 30 or more; or

(2) A maximum payload capacity of 7,500 pounds or more.

(b) List of fatigue critical baseline structure. For airplanes specified in paragraph (a) of this section, the holder of or applicant for a type certificate must—

(1) Identify fatigue critical baseline structure for all airplane model variations and derivatives approved under the type certificate; and

(2) Develop and submit to the FAA Oversight Office for review and approval, a list of the structure identified under paragraph (b)(1) of this section and, upon approval, make the list available to persons required to comply with §26.47 and §§121.1109 and 129.109 of this chapter.

(c) Existing and future published repair data. For repair data published by a holder of a type certificate that is current as of January 11, 2008 and for all later published repair data, the holder of a type certificate must—

(1) Review the repair data and identify each repair specified in the data that affects fatigue critical baseline structure identified under paragraph (b)(1) of this section;

(2) Perform a DTE and develop the DTI for each repair identified under paragraph (c)(1) of this section, unless previously accomplished;

(3) Submit the DT data to the FAA Oversight Office or its properly authorized designees for review and approval; and

(4) Upon approval, make the DTI available to persons required to comply with §§121.1109 and 129.109 of this chapter.

d) Future repair data not published. For repair data developed by a holder of a type certificate that are approved after January 11, 2008 and are not published, the type certificate holder must accomplish the following for repairs specified in the repair data that affect fatigue critical baseline structure:

(1) Perform a DTE and develop the DTI.

(2) Submit the DT data required in paragraph (d)(1) of this section for review and approval by the FAA Oversight Office or its properly authorized designees.

(3) Upon approval, make the approved DTI available to persons required to comply with §§121.1109 and 129.109 of this chapter.

e) Repair evaluation guidelines. Except for airplane models whose type certificate is issued after January 11, 2008, holders of a type certificate for each airplane model subject to this section must—

(1) Develop repair evaluation guidelines for operators’ use that include—

(i) A process for conducting surveys of affected airplanes that will enable identification and documentation of all existing repairs that affect fatigue critical baseline structure identified under paragraph (b)(1) of this section and §26.45(b)(2);
§ 26.45 Holders of type certificates—Alterations and repairs to alterations.

(a) Applicability. This section applies to transport category airplanes subject to §26.43.

(b) Fatigue critical alteration structure. For existing and future alteration data developed by the holder of a type certificate, the holder must—

(1) Review alteration data and identify all alterations that affect fatigue critical baseline structure identified under §26.43(b)(1); and

(2) For each alteration identified under paragraph (b)(1) of this section,

(i) A process that will enable operators to obtain the DTI for repairs identified under paragraph (e)(1)(i) of this section; and

(ii) An implementation schedule for repairs covered by the repair evaluation guidelines. The implementation schedule must identify times when actions must be taken as specific numbers of airplane flight hours, flight cycles, or both.

(2) Submit the repair evaluation guidelines to the FAA Oversight Office for review and approval.

(3) Upon approval, make the guidelines available to persons required to comply with §§121.1109 and 129.109 of this chapter.

(4) If the guidelines direct the operator to obtain assistance from the holder of a type certificate, make such assistance available in accordance with the implementation schedule.

(f) Compliance times. Holders of type certificates must submit the following to the FAA Oversight Office or its properly authorized designees for review and approval by the specified compliance time:

(1) The identified list of fatigue critical baseline structure required by paragraph (b)(2) of this section must be submitted no later than 180 days after January 11, 2008 or before issuance of the type certificate, whichever occurs later.

(2) For published repair data that are current as of January 11, 2008, the DT data required by paragraph (c)(3) of this section must be submitted by June 30, 2009.

(3) For repair data published after January 11, 2008, the DT data required by paragraph (c)(3) of this section must be submitted before FAA approval of the repair data.

(4) For unpublished repair data developed after January 11, 2008, the DT data required by paragraph (d)(1) of this section must be submitted within 12 months of the airplane’s return to service or in accordance with a schedule approved by the FAA Oversight Office.

(5) The repair evaluation guidelines required by paragraph (e)(1) of this section must be submitted by December 30, 2009.

(g) Exceptions. The requirements of this section do not apply to the following transport category airplane models:

(1) Convair CV–240, 340, 440, if modified to include turbine engines.


(3) Douglas DC–3, if modified to include turbine engines, TCDS No. A–618.

(4) Bombardier CL–44, TCDS No. 1A20.

(5) Mitsubishi YS–11, TCDS No. A1PC.

(6) British Aerospace BAC 1–11, TCDS No. A5EU.

(7) Concorde, TCDS No. A45EU.

(8) deHavilland D.H. 106 Comet 4C, TCDS No. 7A10.

(9) deHavilland DHC–7, TCDS No. A20EA.

(10) VWF-Verenigde Flugtechnische Werk FFW–614, TCDS No. A39EU.

(11) Ilyushin Aviation IL 96T, TCDS No. A54NM.

(12) Bristol Aircraft Britannia 305, TCDS No. 7A2.

(13) Handley Page Herald Type 300, TCDS No. A21N.

(14) Avions Marcel Dassault—Breguet Aviation Mercure 100C, TCDS No. A40EU.

(15) Airbus Caravelle, TCDS No. 7A6.


(17) Boeing 707–100/–200, TCDS No. 4A21.

(18) Boeing 707–300/–400, TCDS No. 4A26.

(19) Boeing 720, TCDS No. 4A28.

identify any fatigue critical alteration structure;

(3) Develop and submit to the FAA Oversight Office for review and approval a list of the structure identified under paragraph (b)(2) of this section; and

(4) Upon approval, make the list required in paragraph (b)(3) of this section available to persons required to comply with §§121.1109 and 129.109 of this chapter.

(c) DT Data. For existing and future alteration data developed by the holder of a type certificate that affect fatigue critical baseline structure identified under §26.43(b)(1), unless previously accomplished, the holder must—

(1) Perform a DTE and develop the DTI for the alteration and fatigue critical baseline structure that is affected by the alteration;

(2) Submit the DT data developed in accordance with paragraphs (c)(1) of this section to the FAA Oversight Office or its properly authorized designees for review and approval; and

(3) Upon approval, make the DTI available to persons required to comply with §§121.1109 and 129.109 of this chapter.

(d) DT Data for Repairs Made to Alterations. For existing and future repair data developed by a holder of a type certificate, the type certificate holder must—

(1) Review the repair data, and identify each repair that affects any fatigue critical alteration structure identified under paragraph (b)(2) of this section;

(2) For each repair identified under paragraph (d)(1) of this section, unless previously accomplished, perform a DTE and develop DTI;

(3) Submit the DT data developed in accordance with paragraph (d)(2) of this section to the FAA Oversight Office or its properly authorized designees for review and approval; and

(4) Upon approval, make the DTI available to persons required to comply with §§121.1109 and 129.109 of this chapter.

(e) Compliance times. Holders of type certificates must submit the following to the FAA Oversight Office or its properly authorized designees for review and approval by the specified compliance time:

(1) The list of fatigue critical alteration structure identified under paragraph (b)(3) of this section must be submitted—

(i) No later than 360 days after January 11, 2008, for alteration data approved before January 11, 2008.

(ii) No later than 30 days after March 12, 2010 or before initial approval of the alteration data, whichever occurs later, for alteration data approved on or after January 11, 2008.

(2) For alteration data developed and approved before January 11, 2008, the DT data required by paragraph (c)(2) of this section must be submitted by June 30, 2009.

(3) For alteration data approved on or after January 11, 2008, DT data required by paragraph (c)(2) of this section must be submitted before initial approval of the alteration data.

(4) For repair data developed and approved before January 11, 2008, the DT data required by paragraph (d)(2) of this section must be submitted by June 30, 2009.

(5) For repair data developed and approved after January 11, 2008, the DT data required by paragraph (d)(2) of this section must be submitted within 12 months after initial approval of the repair data and before making the DT data available to persons required to comply with §§121.1109 and 129.109 of this chapter.
identify any fatigue critical alteration structure;

(3) Develop and submit to the FAA Oversight Office for review and approval a list of the structure identified under paragraph (b)(2) of this section; and

(4) Upon approval, make the list required in paragraph (b)(3) of this section available to persons required to comply with §§121.1109 and 129.109 of this chapter.

(c) DT Data. For existing and future alteration data developed by the holder of a supplemental type certificate that affect fatigue critical baseline structure identified under §26.43(b)(1), unless previously accomplished, the holder of a supplemental type certificate must—

(1) Perform a DTE and develop the DTI for the alteration and fatigue critical baseline structure that is affected by the alteration;

(2) Submit the DT data developed in accordance with paragraphs (c)(1) of this section to the FAA Oversight Office or its properly authorized designees for review and approval; and

(3) Upon approval, make the DTI available to persons required to comply with §§121.1109 and 129.109 of this chapter.

(d) DT Data for Repairs Made to Alterations. For existing and future repair data developed by the holder of a supplemental holder of a supplemental type certificate, the holder of a supplemental type certificate must—

(1) Review the repair data, and identify each repair that affects any fatigue critical alteration structure identified under paragraph (b)(2) of this section;

(2) For each repair identified under paragraph (d)(1) of this section, unless previously accomplished, perform a DTE and develop DTI;

(3) Submit the DT data developed in accordance with paragraph (d)(2) of this section to the FAA Oversight Office or its properly authorized designees for review and approval; and

(4) Upon approval, make the DTI available to persons required to comply with §§121.1109 and 129.109 of this chapter.

(e) Compliance times. Holders of supplemental type certificates must submit the following to the FAA Oversight Office or its properly authorized designees for review and approval by the specified compliance time:

(1) The list of fatigue critical alteration structure required by paragraph (b)(3) of this section must be submitted no later than 360 days after January 11, 2008.

(2) For alteration data developed and approved before January 11, 2008, the DT data required by paragraph (c)(2) of this section must be submitted by June 30, 2009.

(3) For alteration data developed after January 11, 2008, the DT data required by paragraph (c)(2) of this section must be submitted before approval of the alteration data and making it available to persons required to comply with §§121.1109 and 129.109 of this chapter.

(4) For repair data developed and approved before January 11, 2008, the DT data required by paragraph (d)(2) of this section must be submitted by June 30, 2009.

(5) For repair data developed and approved after January 11, 2008, the DT data required by paragraph (d)(2) of this section, must be submitted within 12 months after initial approval of the repair data and before making the DT data available to persons required to comply with §§121.1109 and 129.109 of this chapter.

§ 26.49 Compliance plan.

(a) Compliance plan. Except for applicants for type certificates and supplemental type certificates whose applications are submitted after January 11, 2008, each person identified in §§26.43, 26.45, and 26.47, must submit a compliance plan consisting of the following:

(1) A project schedule identifying all major milestones for meeting the compliance times specified in §§26.43(f), 26.45(e), and 26.47(e), as applicable.

(2) A proposed means of compliance with §§26.43, 26.45, and 26.47, as applicable.

(3) A plan for submitting a draft of all compliance items required by this subpart for review by the FAA Oversight Office not less than 60 days before the applicable compliance date.

(b) Compliance dates for compliance plans. The following persons must submit the compliance plan described in
paragraph (a) of this section to the FAA Oversight Office for approval on
the following schedule:
(1) For holders of type certificates,
no later than 90 days after January 11,
2008.
(2) For holders of supplemental type
certificates no later than 180 days after
January 11, 2008.
(3) For applicants for changes to type
certificates whose application are sub-
mitted before January 11, 2008, no later
than 180 days after January 11, 2008.
(c) Compliance Plan Implementation.
Each affected person must implement
the compliance plan as approved in
compliance with paragraph (a) of this
section.

PART 27—AIRWORTHINESS STAND-
ARDS: NORMAL CATEGORY
ROTORCRAFT

Subpart A—General

Sec.
27.1 Applicability.
27.2 Special retroactive requirements.

Subpart B—Flight

GENERAL

27.21 Proof of compliance.
27.25 Weight limits.
27.27 Center of gravity limits.
27.29 Empty weight and corresponding cen-
ter of gravity.
27.31 Removable ballast.
27.33 Main rotor speed and pitch limits.

PERFORMANCE

27.45 General.
27.49 Performance at minimum operating
speed.
27.51 Takeoff.
27.55 Climb: all engines operating.
27.57 Climb: one engine inoperative.
27.71 Autorotation performance.
27.75 Landing.
27.87 Height-speed envelope.

FLIGHT CHARACTERISTICS

27.141 General.
27.143 Controllability and maneuverability.
27.151 Flight controls.
27.161 Trim control.
27.171 Stability: general.
27.173 Static longitudinal stability.
27.175 Demonstration of static longitudinal
stability.
27.177 Static directional stability.
Federal Aviation Administration, DOT

Pt. 27

27.563 Structural ditching provisions.

**Fatigue Evaluation**

27.571 Fatigue evaluation of flight structure.
27.573 Damage tolerance and fatigue evaluation of composite rotorcraft structures.

**Subpart D—Design and Construction**

**General**

27.601 Design.
27.602 Critical parts.
27.603 Materials.
27.605 Fabrication methods.
27.607 Fasteners.
27.609 Protection of structure.
27.610 Lightning and static electricity protection.
27.611 Inspection provisions.
27.613 Material strength properties and design values.
27.619 Special factors.
27.621 Casting factors.
27.623 Bearing factors.
27.625 Fitting factors.
27.629 Flutter.

**Rotors**

27.653 Pressure venting and drainage of rotor blades.
27.659 Mass balance.
27.661 Rotor blade clearance.
27.663 Ground resonance prevention means.

**Control Systems**

27.671 General.
27.672 Stability augmentation, automatic, and power-operated systems.
27.673 Primary flight control.
27.674 Interconnected controls.
27.675 Stops.
27.679 Control system locks.
27.681 Limit load static tests.
27.683 Operation tests.
27.685 Control system details.
27.687 Spring devices.
27.691 Autorotation control mechanism.
27.695 Power boost and power-operated control system.

**Landing Gear**

27.723 Shock absorption tests.
27.725 Limit drop test.
27.727 Reserve energy absorption drop test.
27.729 Retracting mechanism.
27.731 Wheels.
27.733 Tires.
27.735 Brakes.
27.737 Skis.

**Floats and Hulls**

27.751 Main float buoyancy.
27.753 Main float design.
27.755 Hulls.

**Personnel and Cargo Accommodations**

27.771 Pilot compartment.
27.773 Pilot compartment view.
27.775 Windshields and windows.
27.777 Cockpit controls.
27.779 Motion and effect of cockpit controls.
27.783 Doors.
27.785 Seats, berths, litters, safety belts, and harnesses.
27.787 Cargo and baggage compartments.
27.801 Ditching.
27.805 Flight crew emergency exits.
27.807 Emergency exits.
27.831 Ventilation.
27.833 Heaters.

**Fire Protection**

27.853 Compartment interiors.
27.855 Cargo and baggage compartments.
27.859 Heating systems.
27.861 Fire protection of structure, controls, and other parts.
27.863 Flammable fluid fire protection.

**External Loads**

27.865 External loads.

**Miscellaneous**

27.871 Leveling marks.
27.873 Ballast provisions.

**Subpart E—Powerplant**

**General**

27.901 Installation.
27.903 Engines.
27.907 Engine vibration.

**Rotor Drive System**

27.917 Design.
27.921 Rotor brake.
27.923 Rotor drive system and control mechanism tests.
27.927 Additional tests.
27.931 Shafting critical speed.
27.935 Shifting joints.
27.939 Turbine engine operating characteristics.

**Fuel System**

27.961 General.
27.962 Fuel system crash resistance.
27.963 Fuel system independence.
27.964 Fuel system lightning protection.
27.965 Fuel flow.
27.969 Unusable fuel supply.
27.961 Fuel system hot weather operation.
27.963 Fuel tanks: general.
27.965 Fuel tank tests.
27.967 Fuel tank installation.
27.969 Fuel tank expansion space.
27.971 Fuel tank sump.
27.973 Fuel tank filler connection.
27.975 Fuel tank vents.
27.977 Fuel tank outlet.
FUEL SYSTEM COMPONENTS

27.991 Fuel pumps.
27.993 Fuel system lines and fittings.
27.995 Fuel valves.
27.997 Fuel strainer or filter.
27.999 Fuel system drains.

OIL SYSTEM

27.1011 Engines: General.
27.1013 Oil tanks.
27.1015 Oil tank tests.
27.1017 Oil lines and fittings.
27.1019 Oil strainer or filter.
27.1021 Oil system drains.
27.1027 Transmissions and gearboxes: General.

COOLING

27.1041 General.
27.1043 Oil lines and fittings.
27.1045 Oil strainer or filter.
27.1047 Oil system drains.

INDUCTION SYSTEM

27.1091 Air induction.
27.1093 Induction system icing protection.

EXHAUST SYSTEM

27.1121 General.
27.1123 Exhaust piping.

POWERPLANT CONTROLS AND ACCESSORIES

27.1141 Powerplant controls: general.
27.1143 Engine controls.
27.1145 Ignition switches.
27.1147 Mixture controls.
27.1151 Rotor brake controls.
27.1163 Powerplant accessories.

POWERPLANT FIRE PROTECTION

27.1183 Lines, fittings, and components.
27.1185 Flammable fluids.
27.1187 Ventilation and drainage.
27.1189 Shutoff means.
27.1191 Firewalls.
27.1193 Cowling and engine compartment covering.
27.1194 Other surfaces.
27.1196 Fire detector systems.

Subpart F—Equipment

GENERAL

27.1301 Function and installation.
27.1303 Flight and navigation instruments.
27.1305 Powerplant instruments.
27.1307 Miscellaneous equipment.
27.1309 Equipment, systems, and installations.
27.1316 Electrical and electronic system lightning protection.
27.1317 High-intensity Radiated Fields (HIRF) Protection.

INSTRUMENTS: INSTALLATION

27.1321 Arrangement and visibility.
27.1322 Warning, caution, and advisory lights.
27.1323 Airspeed indicating system.
27.1325 Static pressure systems.
27.1327 Magnetic direction indicator.
27.1329 Automatic pilot system.
27.1335 Flight director systems.
27.1337 Powerplant instruments.

ELECTRICAL SYSTEMS AND EQUIPMENT

27.1351 General.
27.1353 Storage battery design and installation.
27.1357 Circuit protective devices.
27.1361 Master switch.
27.1365 Electric cables.
27.1367 Switches.

LIGHTS

27.1381 Instrument lights.
27.1383 Landing lights.
27.1385 Position light system installation.
27.1387 Position light system dihedral angles.
27.1389 Position light distribution and intensities.
27.1391 Minimum intensities in the horizontal plane of forward and rear position lights.
27.1393 Minimum intensities in any vertical plane of forward and rear position lights.
27.1395 Maximum intensities in overlapping beams of forward and rear position lights.
27.1397 Color specifications.
27.1399 Riding light.
27.1401 Anticollision light system.

SAFETY EQUIPMENT

27.1411 General.
27.1413 Safety belts.
27.1415 Ditching equipment.
27.1419 Ice protection.
27.1435 Hydraulic systems.
27.1457 Cockpit voice recorders.
27.1459 Flight data recorders.
27.1461 Equipment containing high energy rotors.

Subpart G—Operating Limitations and Information

27.1501 General.

OPERATING LIMITATIONS

27.1503 Airspeed limitations: general.
27.1505 Never-exceed speed.
27.1507 Rotor speed.
27.1519 Weight and center of gravity.
27.1521 Powerplant limitations.
27.1523 Minimum flight crew.
27.1525 Kinds of operations.
27.1527 Maximum operating altitude.
27.1529 Instructions for Continued Airworthiness.
MARKINGS AND PLACARDS

27.1541 General.
27.1543 Instrument markings: general.
27.1547 Magnetic direction indicator.
27.1549 Powerplant instruments.
27.1551 Oil quantity indicator.
27.1553 Fuel quantity indicator.
27.1555 Control markings.
27.1557 Miscellaneous markings and placards.
27.1559 Limitations placard.
27.1561 Safety equipment.
27.1565 Tail rotor.

ROTORCRAFT FLIGHT MANUAL AND APPROVED
MANUAL MATERIAL

27.1581 General.
27.1583 Operating limitations.
27.1585 Operating procedures.
27.1587 Performance information.
27.1589 Loading information.

APPENDIX A TO PART 27—INSTRUCTIONS FOR
CONTINUED AIRWORTHINESS

APPENDIX B TO PART 27—AIRWORTHINESS CRITERIA FOR HELICOPTER INSTRUMENT FLIGHT

APPENDIX C TO PART 27—CRITERIA FOR CATEGORY A

APPENDIX D TO PART 27—HIRF ENVIRONMENTS AND EQUIPMENT HIRF TEST LEVELS

AUTHORITY: 49 U.S.C. 106(g), 40113, 44701–44702, 44704.

SOURCE: Docket No. 5074, 29 FR 15695, Nov. 24, 1964, unless otherwise noted.

Subpart A—General

§ 27.1 Applicability.

(a) This part prescribes airworthiness standards for the issue of type certificates, and changes to those certificates, for normal category rotorcraft with maximum weights of 7,000 pounds or less and nine or less passenger seats.

(b) Each person who applies under Part 21 for such a certificate or change must show compliance with the applicable requirements of this part.

(c) Multiengine rotorcraft may be type certified as Category A provided the requirements referenced in appendix C of this part are met.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–33, 61 FR 21906, May 10, 1996; Amdt. 27–37, 64 FR 45094, Aug. 18, 1999]

§ 27.2 Special retroactive requirements.

(a) For each rotorcraft manufactured after September 16, 1992, each applicant must show that each occupant’s seat is equipped with a safety belt and shoulder harness that meets the requirements of paragraphs (a), (b), and (c) of this section.

(1) Each occupant’s seat must have a combined safety belt and shoulder harness with a single-point release. Each pilot’s combined safety belt and shoulder harness must allow each pilot, when seated with safety belt and shoulder harness fastened, to perform all functions necessary for flight operations. There must be a means to secure belts and harnesses, when not in use, to prevent interference with the operation of the rotorcraft and with rapid egress in an emergency.

(2) Each occupant must be protected from serious head injury by a safety belt plus a shoulder harness that will prevent the head from contacting any injurious object.

(3) The safety belt and shoulder harness must meet the static and dynamic strength requirements, if applicable, specified by the rotorcraft type certification basis.

(4) For purposes of this section, the date of manufacture is either—

(i) The date the inspection acceptance records, or equivalent, reflect that the rotorcraft is complete and meets the FAA-Approved Type Design Data; or

(ii) The date the foreign civil airworthiness authority certifies that the rotorcraft is complete and issues an original standard airworthiness certificate, or equivalent, in that country.

(b) For rotorcraft with a certification basis established prior to October 18, 1999—

(1) The maximum passenger seat capacity may be increased to eight or nine provided the applicant shows compliance with all the airworthiness requirements of this part in effect on October 18, 1999.

(2) The maximum weight may be increased to greater than 6,000 pounds provided—

(i) The number of passenger seats is not increased above the maximum
§ 27.21

number certificated on October 18, 1999, or
(i) The applicant shows compliance with all of the airworthiness requirements of this part in effect on October 18, 1999.

[Doc. No. 26078, 56 FR 41051, Aug. 16, 1991, as amended by Amdt. 27–37, 64 FR 45094, Aug. 18, 1999]

Subpart B—Flight

GENERAL

§ 27.21 Proof of compliance.

Each requirement of this subpart must be met at each appropriate combination of weight and center of gravity within the range of loading conditions for which certification is requested. This must be shown—
(a) By tests upon a rotorcraft of the type for which certification is requested, or by calculations based on, and equal in accuracy to, the results of testing; and
(b) By systematic investigation of each required combination of weight and center of gravity if compliance cannot be reasonably inferred from combinations investigated.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–21, 49 FR 44432, Nov. 6, 1984]

§ 27.25 Weight limits.

(a) Maximum weight. The maximum weight (the highest weight at which compliance with each applicable requirement of this part is shown) must be established so that it is—
(1) Not more than—
(i) The highest weight selected by the applicant;
(ii) The design maximum weight (the highest weight of each applicable structural loading condition of this part is shown);
(iii) The highest weight at which compliance with each applicable flight requirement of this part is shown; or
(iv) The highest weight in which the provisions of § 27.87 or § 27.143(e)(1), or combinations thereof, are demonstrated if the weights and operating conditions (altitude and temperature) prescribed by those requirements cannot be met; and
(2) Not less than the sum of—
(i) The empty weight determined under § 27.29; and
(ii) The weight of usable fuel appropriate to the intended operation with full payload;
(iii) The weight of full oil capacity; and
(iv) For each seat, an occupant weight of 170 pounds or any lower weight for which certification is requested.

(b) Minimum weight. The minimum weight (the lowest weight at which compliance with each applicable requirement of this part is shown) must be established so that it is—
(1) Not more than the sum of—
(i) The empty weight determined under § 27.29; and
(ii) The weight of the minimum crew necessary to operate the rotorcraft, assuming for each crewmember a weight no more than 170 pounds, or any lower weight selected by the applicant or included in the loading instructions; and
(2) Not less than—
(i) The lowest weight selected by the applicant;
(ii) The design minimum weight (the lowest weight at which compliance with each applicable weight requirement of this part is shown); or
(iii) The lowest weight at which compliance with each applicable flight requirement of this part is shown.

(c) Total weight with jettisonable external load. A total weight for the rotorcraft with a jettisonable external load attached that is greater than the maximum weight established under paragraph (a) of this section may be established if—
(1) The rotorcraft-load combination does not include human external cargo,
(2) Structural component approval for external load operations under either § 27.865 or under equivalent operational standards is obtained,
(3) The portion of the total weight that is greater than the maximum weight established under paragraph (a) of this section is made up only of the weight of all or part of the jettisonable external load,
(4) Structural components of the rotorcraft are shown to comply with the applicable structural requirements of this part under the increased loads.
§ 27.33
Main rotor speed and pitch limits.

(a) Main rotor speed limits. A range of main rotor speeds must be established that—

(1) With power on, provides adequate margin to accommodate the variations in rotor speed occurring in any appropriate maneuver, and is consistent with the kind of governor or synchronizer used; and

(2) With power off, allows each appropriate autorotative maneuver to be performed throughout the ranges of airspeed and weight for which certification is sought.

(b) Normal main rotor high pitch limits (power on). For rotorcraft, except helicopters required to have a main rotor low speed warning under paragraph (e) of this section, it must be shown, with power on and without exceeding approved engine maximum limitations, that main rotor speeds substantially less than the minimum approved main rotor speed will not occur under any sustained flight condition. This must be met by—

(1) Appropriate setting of the main rotor high pitch stop;

(2) Inherent rotorcraft characteristics that make unsafe low main rotor speeds unlikely; or

(3) Adequate means to warn the pilot of unsafe main rotor speeds.

(c) Normal main rotor low pitch limits (power off). It must be shown, with power off, that—

(1) The normal main rotor low pitch limit provides sufficient rotor speed, in any autorotative condition, under the most critical combinations of weight and airspeed; and

§ 27.27 Center of gravity limits.

The extreme forward and aft centers of gravity and, where critical, the extreme lateral centers of gravity must be established for each weight established under §27.25. Such an extreme may not lie beyond—

(a) The extremes selected by the applicant;

(b) The extremes within which the structure is proven; or

(c) The extremes within which compliance with the applicable flight requirements is shown.

[Amtd. 27-2, 33 FR 962, Jan. 26, 1968]

§ 27.29 Empty weight and corresponding center of gravity.

(a) The empty weight and corresponding center of gravity must be determined by weighing the rotorcraft without the crew and payload, but with—

(1) Fixed ballast;

(2) Unusable fuel; and

(3) Full operating fluids, including—

(i) Oil;

(ii) Hydraulic fluid; and

(iii) Other fluids required for normal operation of rotocraft systems, except water intended for injection in the engines.

(b) The condition of the rotorcraft at the time of determining empty weight must be one that is well defined and can be easily repeated, particularly with respect to the weights of fuel, oil, coolant, and installed equipment.

§ 27.31 Removable ballast.

Removable ballast may be used in showing compliance with the flight requirements of this subpart.

§ 27.33 Main rotor speed and pitch limits.

(a) Main rotor speed limits. A range of main rotor speeds must be established that—

(1) With power on, provides adequate margin to accommodate the variations in rotor speed occurring in any appropriate maneuver, and is consistent with the kind of governor or synchronizer used; and

(2) With power off, allows each appropriate autorotative maneuver to be performed throughout the ranges of airspeed and weight for which certification is requested.

(b) Normal main rotor high pitch limits (power on). For rotorcraft, except helicopters required to have a main rotor low speed warning under paragraph (e) of this section, it must be shown, with power on and without exceeding approved engine maximum limitations, that main rotor speeds substantially less than the minimum approved main rotor speed will not occur under any sustained flight condition. This must be met by—

(1) Appropriate setting of the main rotor high pitch stop;

(2) Inherent rotorcraft characteristics that make unsafe low main rotor speeds unlikely; or

(3) Adequate means to warn the pilot of unsafe main rotor speeds.

(c) Normal main rotor low pitch limits (power off). It must be shown, with power off, that—

(1) The normal main rotor low pitch limit provides sufficient rotor speed, in any autorotative condition, under the most critical combinations of weight and airspeed; and
§ 27.45 General.

(a) Unless otherwise prescribed, the performance requirements of this subpart must be met for still air and a standard atmosphere.

(b) The performance must correspond to the engine power available under the particular ambient atmospheric conditions, the particular flight condition, and the relative humidity specified in paragraphs (d) or (e) of this section, as appropriate.

(c) The available power must correspond to engine power, not exceeding the approved power, less—

(1) Installation losses; and

(2) The power absorbed by the accessories and services appropriate to the particular ambient atmospheric conditions and the particular flight condition.

(d) For reciprocating engine-powered rotorcraft, the performance, as affected by engine power, must be based on a relative humidity of 80 percent in a standard atmosphere.

(e) For turbine engine-powered rotorcraft, the performance, as affected by engine power, must be based on a relative humidity of—

(1) 80 percent, at and below standard temperature; and

(2) 34 percent, at and above standard temperature plus 50 degrees F. Between these two temperatures, the relative humidity must vary linearly.

(f) For turbine-engine-powered rotorcraft, a means must be provided to permit the pilot to determine prior to takeoff that each engine is capable of developing the power necessary to achieve the applicable rotorcraft performance prescribed in this subpart.

(Sees. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c) of the Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 27.49 Performance at minimum operating speed.

(a) For helicopters—

(1) The hovering ceiling must be determined over the ranges of weight, altitude, and temperature for which certification is requested, with—

(i) Takeoff power;

(ii) The landing gear extended; and

(iii) The helicopter in-ground effect at a height consistent with normal takeoff procedures; and
(2) The hovering ceiling determined under paragraph (a)(1) of this section must be at least—

(i) For reciprocating engine powered helicopters, 4,000 feet at maximum weight with a standard atmosphere;

(ii) For turbine engine powered helicopters, 2,500 feet pressure altitude at maximum weight at a temperature of standard plus 22 °C (standard plus 40 °F).

(3) The out-of-ground effect hovering performance must be determined over the ranges of weight, altitude, and temperature for which certification is requested, using takeoff power.

(b) For rotorcraft other than helicopters, the steady rate of climb at the minimum operating speed must be determined over the ranges of weight, altitude, and temperature for which certification is requested, with—

(1) Takeoff power; and

(2) The landing gear extended.

[Amdt. 27–44, 73 FR 10998, Feb. 29, 2008]

§ 27.65 Climb: all engines operating.

(a) For rotorcraft other than helicopters—

(1) The steady rate of climb, at $V_Y$, must be determined—

(i) With maximum continuous power on each engine;

(ii) With the landing gear retracted; and

(iii) For the weights, altitudes, and temperatures for which certification is requested; and

(2) The climb gradient, at the rate of climb determined in accordance with paragraph (a)(1) of this section, must be either—

(i) At least 1:10 if the horizontal distance required to take off and climb over a 50-foot obstacle is determined for each weight, altitude, and temperature within the range for which certification is requested; or

(ii) At least 1:6 under standard sea level conditions.

(b) Each helicopter must meet the following requirements:

(1) $V_Y$ must be determined—

(i) For standard sea level conditions;

(ii) At maximum weight; and

(iii) With maximum continuous power on each engine.

(2) The steady rate of climb must be determined—

(i) At the climb speed selected by the applicant at or below $V_{NE}$;

(ii) Within the range from sea level up to the maximum altitude for which certification is requested;

(iii) For the weights and temperatures that correspond to the altitude range set forth in paragraph (b)(2)(ii) of this section and for which certification is requested; and

(iv) With maximum continuous power on each engine.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c) of the Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 27.67 Climb: one engine inoperative.

For multiengine helicopters, the steady rate of climb (or descent), at $V_Y$ (or at the speed for minimum rate of descent), must be determined with—

(a) Maximum weight;

(b) The critical engine inoperative and the remaining engines at either—

(1) Maximum continuous power and, for helicopters for which certification for the use of 30-minute OPEI power is requested, at 30-minute OEI power; or

(2) The hovering ceiling determined under paragraph (a)(1) of this section must be at least—

(i) For reciprocating engine powered helicopters, 4,000 feet at maximum weight with a standard atmosphere;

(ii) For turbine engine powered helicopters, 2,500 feet pressure altitude at maximum weight at a temperature of standard plus 22 °C (standard plus 40 °F).

(3) The out-of-ground effect hovering performance must be determined over the ranges of weight, altitude, and temperature for which certification is requested, using takeoff power.

(b) For rotorcraft other than helicopters, the steady rate of climb at the minimum operating speed must be determined over the ranges of weight, altitude, and temperature for which certification is requested, with—

(1) Takeoff power; and

(2) The landing gear extended.

[Amdt. 27–44, 73 FR 10998, Feb. 29, 2008]
§ 27.71 Autorotation performance.

For single-engine helicopters and multiengine helicopters that do not meet the Category A engine isolation requirements of Part 29 of this chapter, the minimum rate of descent airspeed and the best angle-of-glide airspeed must be determined in autorotation at—

(a) Maximum weight; and

(b) Rotor speed(s) selected by the applicant.

[Amendment 27–21, 49 FR 44433, Nov. 6, 1984]

§ 27.75 Landing.

(a) The rotorcraft must be able to be landed with no excessive vertical acceleration, no tendency to bounce, nose over, ground loop, porpoise, or water loop, and without exceptional piloting skill or exceptionally favorable conditions, with—

(1) Approach or autorotation speeds appropriate to the type of rotorcraft and selected by the applicant;

(2) The approach and landing made with—

(i) Power off, for single engine rotorcraft and entered from steady state autorotation; or

(ii) One-engine inoperative (OEI) for multiengine rotorcraft, with each operating engine within approved operating limitations, and entered from an established OEI approach.

(b) Multiengine rotorcraft must be able to be landed safely after complete power failure under normal operating conditions.


§ 27.87 Height-speed envelope.

(a) If there is any combination of height and forward speed (including hover) under which a safe landing cannot be made under the applicable power failure condition in paragraph (b) of this section, a limiting height-speed envelope must be established (including all pertinent information) for that condition, throughout the ranges of—

(1) Altitude, from standard sea level conditions to the maximum altitude capability of the rotorcraft, or 7000 feet density altitude, whichever is less; and

(2) Weight, from the maximum weight at sea level to the weight selected by the applicant for each altitude covered by paragraph (a)(1) of this section. For helicopters, the weight at altitudes above sea level may not be less than the maximum weight or the highest weight allowing hovering out-of-ground effect, whichever is lower.

(b) The applicable power failure conditions are—

(1) For single-engine helicopters, full autorotation;

(2) For multiengine helicopters, OEI (where engine isolation features ensure continued operation of the remaining engines), and the remaining engine(s) within approved limits and at the minimum installed specification power available for the most critical combination of approved ambient temperature and pressure altitude resulting in 7000 feet density altitude or the maximum altitude capability of the helicopter, whichever is less, and

(3) For other rotorcraft, conditions appropriate to the type.

[Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c))]


FLIGHT CHARACTERISTICS

§ 27.141 General.

The rotorcraft must—

(a) Except as specifically required in the applicable section, meet the flight characteristics requirements of this subpart—
§ 27.143 Controllability and maneuverability.

(a) The rotorcraft must be safely controllable and maneuverable—

(1) During steady flight; and

(2) During any maneuver appropriate to the type, including—

(i) Takeoff;

(ii) Climb;

(iii) Level flight;

(iv) Turning flight;

(v) Autorotation;

(vi) Landing (power on and power off); and

(vii) Recovery to power-on flight from a balked autorotative approach.

(b) The margin of cyclic control must allow satisfactory roll and pitch control at $V_{NE}$ with—

(2) Critical center of gravity;

(3) Critical rotor r.p.m.; and

(4) Power off (except for helicopters demonstrating compliance with paragraph (f) of this section) and power on.

(c) Wind velocities from zero to at least 17 knots, from all azimuths, must be established in which the rotorcraft can be operated without loss of control on or near the ground in any maneuver appropriate to the type (such as crosswind takeoffs, sideward flight, and rearward flight)—

(1) With altitude, from standard sea level conditions to the maximum takeoff and landing altitude capability of the rotorcraft or 7000 feet density altitude, whichever is less; with—

(i) Critical Weight;

(ii) Critical center of gravity;

(iii) Critical rotor r.p.m.;

(2) With altitude, from standard sea level conditions to the maximum takeoff and landing altitude capability of the rotorcraft—

(i) Critical Weight;

(ii) Critical center of gravity;

(iii) Critical rotor r.p.m.

(d) Wind velocities from zero to at least 17 knots, from all azimuths, must be established in which the rotorcraft can be operated without loss of control out-of-ground-effect, with—

(1) Weight selected by the applicant;

(2) Critical center of gravity; and

(3) Critical rotor r.p.m.

(e) The rotorcraft, after (1) failure of one engine in the case of multiengine rotorcraft meeting Transport Category A engine isolation requirements, or (2) complete engine failure in the case of other rotorcraft, must be controllable over the range of speeds and altitudes for which certification is requested when such power failure occurs with maximum continuous power and critical weight. No corrective action
§ 27.151 Flight controls.

(a) Longitudinal, lateral, directional, and collective controls may not exhibit excessive breakout force, friction, or preload.

(b) Control system forces and free play may not inhibit a smooth, direct rotorcraft response to control system input.

[Amdt. 27–21, 49 FR 44433, Nov. 6, 1984]

§ 27.161 Trim control.

The trim control—

(a) Must trim any steady longitudinal, lateral, and collective control forces to zero in level flight at any appropriate speed; and

(b) May not introduce any undesirable discontinuities in control force gradients.

[Amdt. 27–21, 49 FR 44433, Nov. 6, 1984]

§ 27.171 Stability: general.

The rotorcraft must be able to be flown, without undue pilot fatigue or strain, in any normal maneuver for a period of time as long as that expected in normal operation. At least three landings and takeoffs must be made during this demonstration.

§ 27.173 Static longitudinal stability.

(a) The longitudinal control must be designed so that a rearward movement of the control is necessary to obtain an airspeed less than the trim speed, and a forward movement of the control is necessary to obtain an airspeed more than the trim speed.

(b) Throughout the full range of altitude for which certification is requested, with the throttle and collective pitch held constant during the maneuvers specified in §27.175(a) through (d), the slope of the control position versus airspeed curve must be positive. However, in limited flight conditions or modes of operation determined by the Administrator to be acceptable, the slope of the control position versus airspeed curve may be neutral or negative if the rotorcraft possesses flight characteristics that allow the pilot to maintain airspeed within ±5 knots of the desired trim airspeed without exceptional piloting skill or alertness.

[Amdt. 27–21, 49 FR 44433, Nov. 6, 1984, as amended by Amdt. 27–21, 49 FR 10999, Feb. 29, 2008]

§ 27.175 Demonstration of static longitudinal stability.

(a) Climb. Static longitudinal stability must be shown in the climb condition at speeds from Vy – 10 kt to Vy + 10 kt with—

(1) Critical weight;

(2) Critical center of gravity;

(3) Maximum continuous power;

(4) The landing gear retracted; and

(5) The rotorcraft trimmed at V Y.

(b) Cruise. Static longitudinal stability must be shown in the cruise condition at speeds from 0.8 V NE – 10 kt to 0.8 V NE + 10 kt or, if V H is less than 0.8 V NE, from V H – 10 kt to V H + 10 kt, with—

(1) Critical weight;

(2) Critical center of gravity;

(3) Power for level flight at 0.8 V NE or V H, whichever is less;
§ 27.241 Ground resonance.

The rotorcraft may have no dangerous tendency to oscillate on the ground with the rotor turning.

§ 27.231 General.

The rotorcraft must have satisfactory ground and water handling characteristics, including freedom from uncontrollable tendencies in any condition expected in operation.

§ 27.235 Taxiing condition.

The rotorcraft must be designed to withstand the loads that would occur when the rotorcraft is taxied over the roughest ground that may reasonably be expected in normal operation.

§ 27.239 Spray characteristics.

If certification for water operation is requested, no spray characteristics during taxiing, takeoff, or landing may obscure the vision of the pilot or damage the rotors, propellers, or other parts of the rotorcraft.

§ 27.241 Ground resonance.

The rotorcraft may have no dangerous tendency to oscillate on the ground with the rotor turning.
§ 27.251 MISCELLANEOUS FLIGHT REQUIREMENTS

§ 27.251 Vibration.
Each part of the rotorcraft must be free from excessive vibration under each appropriate speed and power condition.

Subpart C—Strength Requirements

GENERAL

§ 27.301 Loads.
(a) Strength requirements are specified in terms of limit loads (the maximum loads to be expected in service) and ultimate loads (limit loads multiplied by prescribed factors of safety). Unless otherwise provided, prescribed loads are limit loads.
(b) Unless otherwise provided, the specified air, ground, and water loads must be placed in equilibrium with inertia forces, considering each item of mass in the rotorcraft. These loads must be distributed to closely approximate or conservatively represent actual conditions.
(c) If deflections under load would significantly change the distribution of external or internal loads, this redistribution must be taken into account.

§ 27.303 Factor of safety.
Unless otherwise provided, a factor of safety of 1.5 must be used. This factor applies to external and inertia loads unless its application to the resulting internal stresses is more conservative.

§ 27.305 Strength and deformation.
(a) The structure must be able to support limit loads without detrimental or permanent deformation. At any load up to limit loads, the deformation may not interfere with safe operation.
(b) The structure must be able to support ultimate loads without failure. This must be shown by—
(1) Applying ultimate loads to the structure in a static test for at least three seconds; or
(2) Dynamic tests simulating actual load application.

§ 27.307 Proof of structure.
(a) Compliance with the strength and deformation requirements of this subpart must be shown for each critical loading condition accounting for the environment to which the structure will be exposed in operation. Structural analysis (static or fatigue) may be used only if the structure conforms to those structures for which experience has shown this method to be reliable. In other cases, substantiating load tests must be made.
(b) Proof of compliance with the strength requirements of this subpart must include—
(1) Dynamic and endurance tests of rotors, rotor drives, and rotor controls;
(2) Limit load tests of the control system, including control surfaces;
(3) Operation tests of the control system;
(4) Flight stress measurement tests;
(5) Landing gear drop tests; and
(6) Any additional test required for new or unusual design features.

§ 27.309 Design limitations.
The following values and limitations must be established to show compliance with the structural requirements of this subpart:
(a) The design maximum weight.
(b) The main rotor r.p.m. ranges power on and power off.
(c) The maximum forward speeds for each main rotor r.p.m. within the ranges determined under paragraph (b) of this section.
(d) The maximum rearward and sideward flight speeds.
(e) The center of gravity limits corresponding to the limitations determined under paragraphs (b), (c), and (d) of this section.
(f) The rotational speed ratios between each powerplant and each connected rotating component.
(g) The positive and negative limit maneuvering load factors.

FLIGHT LOADS

§ 27.321 General.
(a) The flight load factor must be assumed to act normal to the longitudinal axis of the rotorcraft, and to be
equal in magnitude and opposite in direction to the rotorcraft inertia load factor at the center of gravity.

(b) Compliance with the flight load requirements of this subpart must be shown—

(1) At each weight from the design minimum weight to the design maximum weight; and

(2) With any practical distribution of disposable load within the operating limitations in the Rotorcraft Flight Manual.

§ 27.337 Limit maneuvering load factor.

The rotorcraft must be designed for—

(a) A limit maneuvering load factor ranging from a positive limit of 3.5 to a negative limit of −1.0; or

(b) Any positive limit maneuvering load factor not less than 2.0 and any negative limit maneuvering load factor of not less than −0.5 for which—

(1) The probability of being exceeded is shown by analysis and flight tests to be extremely remote; and

(2) The selected values are appropriate to each weight condition between the design maximum and design minimum weights.

[Amendment 27–26, 55 FR 7999, Mar. 6, 1990]

§ 27.339 Resultant limit maneuvering loads.

The loads resulting from the application of limit maneuvering load factors are assumed to act at the center of each rotor hub and at each auxiliary lifting surface, and to act in directions, and with distributions of load among the rotors and auxiliary lifting surfaces, so as to represent each critical maneuvering condition, including power-on and power-off flight with the maximum design rotor tip speed ratio. The rotor tip speed ratio is the ratio of the rotorcraft flight velocity component in the plane of the rotor disc to the rotational tip speed of the rotor blades, and is expressed as follows:

\[ \mu = \frac{V \cos a}{\Omega R} \]

where—

V= The airspeed along flight path (f.p.s.);

a= The angle between the projection, in the plane of symmetry, of the axis of no feathering and a line perpendicular to the flight path (radians, positive when axis is pointing aft);

\( \Omega \)= The angular velocity of rotor (radians per second); and

R= The rotor radius (ft).


§ 27.351 Yawing conditions.

(a) Each rotorcraft must be designed for the loads resulting from the maneuvers specified in paragraphs (b) and (c) of this section with—

(1) Unbalanced aerodynamic moments about the center of gravity which the aircraft reacts to in a rational or conservative manner considering the principal masses furnishing the reacting inertia forces; and

(2) Maximum main rotor speed.

(b) To produce the load required in paragraph (a) of this section, in unaccelerated flight with zero yaw, at forward speeds from zero up to 0.6 \( V_{NE} \)—

(1) Displace the cockpit directional control suddenly to the maximum deflection limited by the control stops or by the maximum pilot force specified in §27.397(a);

(2) Attain a resulting sideslip angle or 90°, whichever is less; and

(3) Return the directional control suddenly to neutral.

(c) To produce the load required in paragraph (a) of this section, in unaccelerated flight with zero yaw, at forward speeds from 0.6 \( V_{NE} \) up to \( V_{NE} \) or \( V_H \), whichever is less—

(1) Displace the cockpit directional control suddenly to the maximum deflection limited by the control stops or by the maximum pilot force specified in §27.397(a);

(2) Attain a resulting sideslip angle or 15°, whichever is less, at the lesser speed of \( V_{NE} \) or \( V_H \).
§ 27.361 Engine torque.

(a) For turbine engines, the limit torque may not be less than the highest of—

(1) The mean torque for maximum continuous power multiplied by 1.25;
(2) The torque required by §27.923;
(3) The torque required by §27.927; or
(4) The torque imposed by sudden engine stoppage due to malfunction or structural failure (such as compressor jamming).

(b) For reciprocating engines, the limit torque may not be less than the mean torque for maximum continuous power multiplied by—

(1) 1.33, for engines with five or more cylinders; and
(2) Two, three, and four, for engines with four, three, and two cylinders, respectively.

§ 27.391 General.

Each auxiliary rotor, each fixed or movable stabilizing or control surface, and each system operating any flight control must meet the requirements of §§27.395, 27.397, 27.399, 27.411, and 27.427.

§ 27.395 Control system.

(a) The part of each control system from the pilot’s controls to the control stops must be designed to withstand pilot forces of not less than—

(1) The forces specified in §27.397; or
(2) If the system prevents the pilot from applying the limit pilot forces to the system, the maximum forces that the system allows the pilot to apply, but not less than 0.60 times the forces specified in §27.397.

(b) Each primary control system, including its supporting structure, must be designed as follows:

(1) The system must withstand loads resulting from the limit pilot forces prescribed in §27.397.

(2) Notwithstanding paragraph (b)(3) of this section, when power-operated actuator controls or power boost controls are used, the system must also withstand the loads resulting from the force output of each normally energized power device, including any single power boost or actuator system failures.

(3) If the system design or the normal operating loads are such that a part of the system cannot react to the limit pilot forces prescribed in §27.397, that part of the system must be designed to withstand the maximum loads that can be obtained in normal operation. The minimum design loads must, in any case, provide a rugged system for service use, including consideration of fatigue, jamming, ground gusts, control inertia, and friction loads. In the absence of rational analysis, the design loads resulting from 0.60 of the specified limit pilot forces are acceptable minimum design loads.

(4) If operational loads may be exceeded through jamming, ground gusts, control inertia, or friction, the system must withstand the limit pilot forces specified in §27.397, without yielding.

§ 27.397 Limit pilot forces and torques.

(a) Except as provided in paragraph (b) of this section, the limit pilot forces are as follows:

(1) For foot controls, 130 pounds.
(2) For stick controls, 100 pounds fore and aft, and 67 pounds laterally.

(b) For flap, tab, stabilizer, rotor brake, and landing gear operating controls, the follows apply (R=radius in inches):

(1) Crank, wheel, and lever controls, \((1+R)/3 \times 50\) pounds, but not less than 50 pounds nor more than 100 pounds for hand operated controls or 130 pounds for foot operated controls, applied at any angle within 20 degrees of the plane of motion of the control.
Federal Aviation Administration, DOT § 27.475

(2) Twist controls, 80R inch-pounds.

§ 27.399 Dual control system.

Each dual primary flight control system must be designed to withstand the loads that result when pilot forces of 0.75 times those obtained under § 27.395 are applied—
(a) In opposition; and
(b) In the same direction.

§ 27.411 Ground clearance: tail rotor guard.

(a) It must be impossible for the tail rotor to contact the landing surface during a normal landing.
(b) If a tail rotor guard is required to show compliance with paragraph (a) of this section—
(1) Suitable design loads must be established for the guard; and
(2) The guard and its supporting structure must be designed to withstand those loads.

§ 27.427 Unsymmetrical loads.

(a) Horizontal tail surfaces and their supporting structure must be designed for unsymmetrical loads arising from yawing and rotor wake effects in combination with the prescribed flight conditions.
(b) To meet the design criteria of paragraph (a) of this section, in the absence of more rational data, both of the following must be met:
(1) One hundred percent of the maximum loading from the symmetrical flight conditions acts on the surface on one side of the plane of symmetry, and no loading acts on the other side.
(2) Fifty percent of the maximum loading from the symmetrical flight conditions acts on the surface on each side of the plane of symmetry but in opposite directions.
(c) For empennage arrangements where the horizontal tail surfaces are supported by the vertical tail surfaces, the vertical tail surfaces and supporting structure must be designed for the combined vertical and horizontal surface loads resulting from each prescribed flight condition, considered separately. The flight conditions must be selected so the maximum design loads are obtained on each surface. In the absence of more rational data, the unsymmetrical horizontal tail surface loading distributions described in this section must be assumed.

§ 27.471 General.

(a) Loads and equilibrium. For limit ground loads—
(1) The limit ground loads obtained in the landing conditions in this part must be considered to be external loads that would occur in the rotorcraft structure if it were acting as a rigid body; and
(2) In each specified landing condition, the external loads must be placed in equilibrium with linear and angular inertia loads in a rational or conservative manner.

(b) Critical centers of gravity. The critical centers of gravity within the range for which certification is requested must be selected so that the maximum design loads are obtained in each landing gear element.

§ 27.473 Ground loading conditions and assumptions.

(a) For specified landing conditions, a design maximum weight must be used that is not less than the maximum weight. A rotor lift may be assumed to act through the center of gravity throughout the landing impact. This lift may not exceed two-thirds of the design maximum weight.
(b) Unless otherwise prescribed, for each specified landing condition, the rotorcraft must be designed for a limit load factor of not less than the limit inertia load factor substantiated under §27.725.

§ 27.475 Tires and shock absorbers.

Unless otherwise prescribed, for each specified landing condition, the tires must be assumed to be in their static position and the shock absorbers to be in their most critical position.
§ 27.477 Landing gear arrangement.

Sections 27.235, 27.479 through 27.485, and 27.493 apply to landing gear with two wheels aft, and one or more wheels forward, of the center of gravity.

§ 27.479 Level landing conditions.

(a) Attitudes. Under each of the loading conditions prescribed in paragraph (b) of this section, the rotorcraft is assumed to be in each of the following level landing attitudes:

(1) An attitude in which all wheels contact the ground simultaneously.

(2) An attitude in which the aft wheels contact the ground with the forward wheels just clear of the ground.

(b) Loading conditions. The rotorcraft must be designed for the following landing loading conditions:

(1) Vertical loads applied under § 27.471.

(2) The loads resulting from a combination of the loads applied under paragraph (b)(1) of this section with drag loads at each wheel of not less than 25 percent of the vertical load at that wheel.

(3) If there are two wheels forward, a distribution of the loads applied to those wheels under paragraphs (b)(1) and (2) of this section in a ratio of 40:60.

(c) Pitching moments. Pitching moments are assumed to be resisted by—

(1) In the case of the attitude in paragraph (a)(1) of this section, the forward landing gear; and

(2) In the case of the attitude in paragraph (a)(2) of this section, the angular inertia forces.


§ 27.481 Tail-down landing conditions.

(a) The rotorcraft is assumed to be in the maximum nose-up attitude allowing ground clearance by each part of the rotorcraft.

(b) In this attitude, ground loads are assumed to act perpendicular to the ground.

§ 27.483 One-wheel landing conditions.

For the one-wheel landing condition, the rotorcraft is assumed to be in the level attitude and to contact the ground on one aft wheel. In this attitude—

(a) The vertical load must be the same as that obtained on that side under § 27.479(b)(1); and

(b) The unbalanced external loads must be reacted by rotorcraft inertia.

§ 27.485 Lateral drift landing conditions.

(a) The rotorcraft is assumed to be in the level landing attitude, with—

(1) Side loads combined with one-half of the maximum ground reactions obtained in the level landing conditions of § 27.479(b)(1); and

(2) The loads obtained under paragraph (a)(1) of this section applied—

(i) At the ground contact point; or

(ii) For full-swiveling gear, at the center of the axle.

(b) The rotorcraft must be designed to withstand, at ground contact—

(1) When only the aft wheels contact the ground, side loads of 0.8 times the vertical reaction acting inward on one side, and 0.6 times the vertical reaction acting outward on the other side, all combined with the vertical loads specified in paragraph (a) of this section; and

(2) When all wheels contact the ground simultaneously—

(i) For the aft wheels, the side loads specified in paragraph (b)(1) of this section; and

(ii) For the forward wheels, a side load of 0.8 times the vertical reaction combined with the vertical load specified in paragraph (a) of this section.

§ 27.493 Braked roll conditions.

Under braked roll conditions with the shock absorbers in their static positions—

(a) The limit vertical load must be based on a load factor of at least—

(1) 1.33, for the attitude specified in § 27.479(a)(1); and

(2) 1.0 for the attitude specified in § 27.479(a)(2); and

(b) The structure must be designed to withstand at the ground contact point of each wheel with brakes, a drag load at least the lesser of—

(1) The vertical load multiplied by a coefficient of friction of 0.8; and

(2) The maximum value based on limiting brake torque.
§ 27.497 Ground loading conditions: landing gear with tail wheels.

(a) General. Rotorcraft with landing gear with two wheels forward, and one wheel aft, of the center of gravity must be designed for loading conditions as prescribed in this section.

(b) Level landing attitude with only the forward wheels contacting the ground. In this attitude—

(1) The vertical loads must be applied under §§ 27.471 through 27.475;

(2) The vertical load at each axle must be combined with a drag load at that axle of not less than 25 percent of that vertical load; and

(3) Unbalanced pitching moments are assumed to be resisted by angular inertia forces.

(c) Level landing attitude with all wheels contacting the ground simultaneously. In this attitude, the rotorcraft must be designed for landing loading conditions as prescribed in paragraph (b) of this section.

(d) Maximum nose-up attitude with only the rear wheel contacting the ground. The attitude for this condition must be the maximum nose-up attitude expected in normal operation, including autorotative landings. In this attitude—

(1) The appropriate ground loads specified in paragraphs (b)(1) and (2) of this section must be determined and applied, using a rational method to account for the moment arm between the rear wheel ground reaction and the rotorcraft center of gravity; or

(2) The probability of landing with initial contact on the rear wheel must be shown to be extremely remote.

(e) Level landing attitude with only one forward wheel contacting the ground. In this attitude, the rotorcraft must be designed for ground loads as specified in paragraphs (b)(1) and (3) of this section.

(f) Side loads in the level landing attitude. In the attitudes specified in paragraphs (b) and (c) of this section, the following apply:

(1) The side loads must be combined at each wheel with one-half of the maximum vertical ground reactions obtained for that wheel under paragraphs (b) and (c) of this section. In this condition, the side loads must be—

(i) For the forward wheels, 0.8 times the vertical reaction (on one side) acting inward, and 0.6 times the vertical reaction (on the other side) acting outward; and

(ii) For the rear wheel, 0.8 times the vertical reaction.

(2) The loads specified in paragraph (f)(1) of this section must be applied—

(i) At the ground contact point with the wheel in the trailing position (for non-full swiveling landing gear or for full swiveling landing gear with a lock, steering device, or shimmy damper to keep the wheel in the trailing position); or

(ii) At the center of the axle (for full swiveling landing gear without a lock, steering device, or shimmy damper).

(g) Braked roll conditions in the level landing attitude. In the attitudes specified in paragraphs (b) and (c) of this section, and with the shock absorbers in their static positions, the rotorcraft must be designed for braked roll loads as follows:

(1) The limit vertical load must be based on a limit vertical load factor of not less than—

(i) 1.0, for the attitude specified in paragraph (b) of this section; and

(ii) 1.33, for the attitude specified in paragraph (c) of this section.

(2) For each wheel with brakes, a drag load must be applied at the ground contact point, of not less than the lesser of—

(i) 0.8 times the vertical load; and

(ii) The maximum based on limiting brake torque.

(h) Rear wheel turning loads in the static ground attitude. In the static ground attitude, and with the shock absorbers and tires in their static positions, the rotorcraft must be designed for rear wheel turning loads as follows:

(1) A vertical ground reaction equal to the static load on the rear wheel must be combined with an equal sideload.

(2) The load specified in paragraph (h)(1) of this section must be applied to the rear landing gear—

(i) Through the axle, if there is a swivel (the rear wheel being assumed to be swiveled 90 degrees to the longitudinal axis of the rotorcraft); or
§ 27.501 Ground loading conditions: landing gear with skids.

(a) General. Rotorcraft with landing gear with skids must be designed for the loading conditions specified in this section. In showing compliance with this section, the following apply:

1. The design maximum weight, center of gravity, and load factor must be determined under §§ 27.471 through 27.475.

2. Structural yielding of elastic spring members under limit loads is acceptable.

3. Design ultimate loads for elastic spring members need not exceed those obtained in a drop test of the gear with—

   1. A drop height of 1.5 times that specified in § 27.725; and
   2. An assumed rotor lift of not more than 1.5 times that used in the limit drop tests prescribed in § 27.725.

4. Compliance with paragraphs (b) through (e) of this section must be shown with—

   1. The gear in its most critically deflected position for the landing condition being considered; and
   2. The ground reactions rationally distributed along the bottom of the skid tube.

(b) Vertical reactions in the level landing attitude. In the level attitude, and with the rotorcraft contacting the ground along the bottom of both skids, the vertical reactions must be applied as prescribed in paragraph (a) of this section.

(c) Drag reactions in the level landing attitude. In the level attitude, and with the rotorcraft contacting the ground along the bottom of both skids, the following apply:

1. The vertical reactions must be combined with horizontal drag reactions of 50 percent of the vertical reaction applied at the ground.

2. The resultant ground loads must equal the vertical load specified in paragraph (b) of this section.

(d) Sideloads in the level landing attitude. In the level attitude, with the rotorcraft contacting the ground along the bottom of both skids, the following apply:

1. The vertical ground reaction must be—

   1. Equal to the vertical loads obtained in the condition specified in paragraph (b) of this section; and
   2. Divided equally among the skids.

2. The vertical ground reactions must be combined with a horizontal sideload of 25 percent of their value.

3. The total sideload must be applied equally between the skids and along the length of the skids.

4. The unbalanced moments are assumed to be resisted by angular inertia.

5. The skid gear must be investigated for—

   1. Inward acting sideloads; and
   2. Outward acting sideloads.

(e) One-skid landing loads in the level attitude. In the level attitude, and with the rotorcraft contacting the ground along the bottom of one skid only, the following apply:

1. The vertical load on the ground contact side must be the same as that obtained on that side in the condition specified in paragraph (b) of this section.

2. The unbalanced moments are assumed to be resisted by angular inertia.

(f) Special conditions. In addition to the conditions specified in paragraphs (b) and (c) of this section, the rotorcraft must be designed for the following ground reactions:

1. A ground reaction load acting up and aft at an angle of 45 degrees to the longitudinal axis of the rotorcraft. This load must be—

   1. Equal to 1.33 times the maximum weight;
   2. Distributed symmetrically among the skids;
   3. Concentrated at the forward end of the straight part of the skid tube; and
   4. Applied only to the forward end of the skid tube and its attachment to the rotorcraft.
§ 27.547 Main rotor structure.

(a) Each main rotor assembly (including rotor hubs and blades) must be designed as prescribed in this section.

(b) [Reserved]

(c) The main rotor structure must be designed to withstand the following loads prescribed in §§27.337 through 27.341:

(1) Critical flight loads.

(2) Limit loads occurring under normal conditions of autorotation. For this condition, the rotor r.p.m. must be selected to include the effects of altitude.

(d) The main rotor structure must be designed to withstand loads simulating—

(1) For the rotor blades, hubs, and flapping hinges, the impact force of each blade against its stop during ground operation; and

(2) Any other critical condition expected in normal operation.

(e) The main rotor structure must be designed to withstand the limit torque at any rotational speed, including zero. In addition:

(1) The limit torque need not be greater than the torque defined by a torque limiting device (where provided), and may not be less than the greater of—

(i) The maximum torque likely to be transmitted to the rotor structure in either direction; and
§ 27.549 Fuselage, landing gear, and rotor pylon structures.

(a) Each fuselage, landing gear, and rotor pylon structure must be designed as prescribed in this section. Resultant rotor forces may be represented as a single force applied at the rotor hub attachment point.

(b) Each structure must be designed to withstand—

(1) The critical loads prescribed in §§ 27.337 through 27.341;

(2) The applicable ground loads prescribed in §§ 27.235, 27.471 through 27.485, 27.493, 27.497, 27.501, 27.505, and 27.521; and

(3) The loads prescribed in § 27.547.

(c) Auxiliary rotor thrust, and the balancing air and inertia loads occurring under accelerated flight conditions, must be considered.

(d) Each engine mount and adjacent fuselage structure must be designed to withstand the loads occurring under accelerated flight and landing conditions, including engine torque.

§ 27.561 General.

(a) The rotorcraft, although it may be damaged in emergency landing conditions on land or water, must be designed as prescribed in this section to protect the occupants under those conditions.

(b) The structure must be designed to give each occupant every reasonable chance of escaping serious injury in a crash landing when—

(1) Proper use is made of seats, belts, and other safety design provisions;

(2) The limit engine torque specified in § 27.361; and

(3) Each wheels are retracted (where applicable); and

(c) The supporting structure must be designed to restrain, under any ultimate inertial load up to those specified in this paragraph, any item of mass above and/or behind the crew and passenger compartment that could injure an occupant if it came loose in an emergency landing. Items of mass to be considered include, but are not limited to, rotors, transmissions, and engines. The items of mass must be restrained for the following ultimate inertial load factors:

(1) Upward—4g.

(2) Forward—16g.

(3) Sideward—8g.

(4) Downward—20g, after intended displacement of the seat device.

(d) Any fuselage structure in the area of internal fuel tanks below the passenger floor level must be designed to resist the following ultimate inertial factors and loads and to protect the fuel tanks from rupture when those loads are applied to that area:

(1) Upward—1.5g.

(2) Forward—4.0g.

(3) Sideward—2.0g.

(4) Downward—4.0g.

§ 27.562 Emergency landing dynamic conditions.

(a) The rotorcraft, although it may be damaged in an emergency crash landing, must be designed to reasonably protect each occupant when—

(1) The occupant properly uses the seats, safety belts, and shoulder harnesses provided in the design; and
(2) The occupant is exposed to the loads resulting from the conditions prescribed in this section.

(b) Each seat type design or other seating device approved for crew or passenger occupancy during takeoff and landing must successfully complete dynamic tests or be demonstrated by rational analysis based on dynamic tests of a similar type seat in accordance with the following criteria. The tests must be conducted with an occupant, simulated by a 170-pound anthropomorphic test dummy (ATD), as defined by 49 CFR 572, subpart B, or its equivalent, sitting in the normal upright position.

(1) A change in downward velocity of not less than 30 feet per second when the seat or other seating device is oriented in its nominal position with respect to the rotorcraft’s reference system, the rotorcraft’s longitudinal axis is canted upward 60° with respect to the impact velocity vector, and the rotorcraft’s lateral axis is perpendicular to a vertical plane containing the impact velocity vector and the rotorcraft’s longitudinal axis. Peak floor deceleration must occur in not more than 0.031 seconds after impact and must reach a minimum of 30g’s.

(2) A change in forward velocity of not less than 42 feet per second when the seat or other seating device is oriented in its nominal position with respect to the rotorcraft’s reference system, the rotorcraft’s longitudinal axis is yawed 10° either right or left of the impact velocity vector (whichever would cause the greatest load on the shoulder harness), the rotorcraft’s lateral axis is contained in a horizontal plane containing the impact velocity vector and the rotorcraft’s longitudinal axis. Peak floor deceleration must occur in not more than 0.071 seconds after impact and must reach a minimum of 18.4g’s.

(3) Where floor rails or floor or side-wall attachment devices are used to attach the seating devices to the airframe structure for the conditions of this section, the rails or devices must be misaligned with respect to each other by at least 10° vertically (i.e., pitch out of parallel) and by at least a 10° lateral roll, with the directions optional, to account for possible floor warp.

(c) Compliance with the following must be shown:

(1) The seating device system must remain intact although it may experience separation intended as part of its design.

(2) The attachment between the seating device and the airframe structure must remain intact, although the structure may have exceeded its limit load.

(3) The ATD’s shoulder harness strap or straps must remain on or in the immediate vicinity of the ATD’s shoulder during the impact.

(4) The safety belt must remain on the ATD’s pelvis during the impact.

(5) The ATD’s head either does not contact any portion of the crew or passenger compartment, or if contact is made, the head impact does not exceed a head injury criteria (HIC) of 1,000 as determined by this equation.

\[ \text{HIC} = \left( t_2 - t_1 \right) \left[ \int_{t_1}^{t_2} a(t) \, dt \right]^{2.5} \]

Where: \( a(t) \) is the resultant acceleration at the center of gravity of the head form expressed as a multiple of \( g \) (the acceleration of gravity) and \( t_2 - t_1 \) is the time duration, in seconds, of major head impact, not to exceed 0.05 seconds.

(6) Loads in individual upper torso harness straps must not exceed 1,750 pounds. If dual straps are used for retaining the upper torso, the total harness strap loads must not exceed 2,000 pounds.

(7) The maximum compressive load measured between the pelvis and the lumbar column of the ATD must not exceed 1,500 pounds.

(d) An alternate approach that achieves an equivalent or greater level of occupant protection, as required by this section, must be substantiated on a rational basis.

[Amdt. 27–25, 54 FR 47318, Nov. 13, 1989]

§ 27.563 Structural ditching provisions.

If certification with ditching provisions is requested, structural strength
§ 27.571 Fatigue evaluation of flight structure.

(a) General. Each portion of the flight structure (the flight structure includes rotors, rotor drive systems between the engines and the rotor hubs, controls, fuselage, landing gear, and their related primary attachments), the failure of which could be catastrophic, must be identified and must be evaluated under paragraph (b), (c), (d), or (e) of this section. The following apply to each fatigue evaluation:

(1) The procedure for the evaluation must be approved.

(2) The locations of probable failure must be determined.

(3) Inflight measurement must be included in determining the following:

(i) Loads or stresses in all critical conditions throughout the range of limitations in §27.309, except that maneuvering load factors need not exceed the maximum values expected in operation.

(ii) The effect of altitude upon these loads or stresses.

(4) The loading spectra must be as severe as those expected in operation including, but not limited to, external cargo operations, if applicable, and ground-air-ground cycles. The loading spectra must be based on loads or stresses determined under paragraph (a)(3) of this section.

(b) Fatigue tolerance evaluation. It must be shown that the fatigue tolerance of the structure ensures that the probability of catastrophic fatigue failure is extremely remote without establishing replacement times, inspection intervals or other procedures under section A27.4 of appendix A.

(c) Replacement time evaluation. It must be shown that the probability of catastrophic fatigue failure is extremely remote within a replacement...
§ 27.573 Damage Tolerance and Fatigue Evaluation of Composite Rotorcraft Structures.

(a) Each applicant must evaluate the composite rotorcraft structure under the damage tolerance standards of paragraph (d) of this section unless the applicant establishes that a damage tolerance evaluation is impractical within the limits of geometry, inspectability, and good design practice. If an applicant establishes that it is impractical within the limits of geometry, inspectability, and good design practice, the applicant must do a fatigue evaluation in accordance with paragraph (e) of this section.

(b) The methodology used to establish compliance with this section must be submitted to and approved by the Administrator.

(c) Definitions:

(1) Catastrophic failure is an event that could prevent continued safe flight and landing.

(2) Principal Structural Elements (PSEs) are structural elements that contribute significantly to the carrying of flight or ground loads, the failure of which could result in catastrophic failure of the rotorcraft.

(3) Threat Assessment is an assessment that specifies the locations, types, and sizes of damage, considering fatigue, environmental effects, intrinsic and discrete flaws, and impact or other accidental damage (including the discrete source of the accidental damage) that may occur during manufacture or operation.

(d) Damage Tolerance Evaluation:

(1) Each applicant must show that catastrophic failure due to static and fatigue loads, considering the intrinsic or discrete manufacturing defects or accidental damage, is avoided throughout the operational life or prescribed inspection intervals of the rotorcraft by performing damage tolerance evaluations of the strength of composite PSEs and other parts, detail design points, and fabrication techniques. Each applicant must account for the effects of material and process variability along with environmental conditions in the strength and fatigue evaluations. Each applicant must evaluate parts that include PSEs of the airframe, main and tail rotor drive systems, main and tail rotor blades and hubs, rotor controls, fixed and movable control surfaces, engine and transmission mountings, landing gear, other parts, detail design points, and fabrication techniques. Each applicant must account for the effects of material and process variability along with environmental conditions in the strength and fatigue evaluations.

(2) Each applicant must evaluate parts that include PSEs of the airframe, main and tail rotor drive systems, main and tail rotor blades and hubs, rotor controls, fixed and movable control surfaces, engine and transmission mountings, landing gear, other parts, detail design points, and fabrication techniques. Each applicant must account for the effects of material and process variability along with environmental conditions in the strength and fatigue evaluations.

(3) Each applicant must evaluate parts that include PSEs of the airframe, main and tail rotor drive systems, main and tail rotor blades and hubs, rotor controls, fixed and movable control surfaces, engine and transmission mountings, landing gear, other parts, detail design points, and fabrication techniques. Each applicant must account for the effects of material and process variability along with environmental conditions in the strength and fatigue evaluations.

(4) Each applicant must evaluate parts that include PSEs of the airframe, main and tail rotor drive systems, main and tail rotor blades and hubs, rotor controls, fixed and movable control surfaces, engine and transmission mountings, landing gear, other parts, detail design points, and fabrication techniques. Each applicant must account for the effects of material and process variability along with environmental conditions in the strength and fatigue evaluations.

(5) Each applicant must evaluate parts that include PSEs of the airframe, main and tail rotor drive systems, main and tail rotor blades and hubs, rotor controls, fixed and movable control surfaces, engine and transmission mountings, landing gear, other parts, detail design points, and fabrication techniques. Each applicant must account for the effects of material and process variability along with environmental conditions in the strength and fatigue evaluations.

(6) Each applicant must evaluate parts that include PSEs of the airframe, main and tail rotor drive systems, main and tail rotor blades and hubs, rotor controls, fixed and movable control surfaces, engine and transmission mountings, landing gear, other parts, detail design points, and fabrication techniques. Each applicant must account for the effects of material and process variability along with environmental conditions in the strength and fatigue evaluations.
§ 27.573

limits in § 27.309 (including altitude effects), except that maneuvering load factors need not exceed the maximum values expected in service;

(iii) The loading spectra as severe as those expected in service based on loads or stresses determined under paragraph (d)(1)(ii) of this section, including external load operations, if applicable, and other operations including high-torque events;

(iv) A threat assessment for all PSEs that specifies the locations, types, and sizes of damage, considering fatigue, environmental effects, intrinsic and discrete flaws, and impact or other accidental damage (including the discrete source of the accidental damage) that may occur during manufacture or operation; and

(v) An assessment of the residual strength and fatigue characteristics of all PSEs that supports the replacement times and inspection intervals established under paragraph (d)(2) of this section.

(2) Each applicant must establish replacement times, inspections, or other procedures for all PSEs to require the repair or replacement of damaged parts before a catastrophic failure. These replacement times, inspections, or other procedures must be included in the Airworthiness Limitations Section of the Instructions for Continued Airworthiness required by § 27.1529.

(i) Replacement times for PSEs must be determined by tests, or by analysis supported by tests, and must show that the structure is able to withstand the repeated loads of variable magnitude expected in-service. In establishing these replacement times, the following items must be considered:

(A) Damage identified in the threat assessment required by paragraph (d)(1)(iv) of this section;

(B) Maximum acceptable manufacturing defects and in-service damage (i.e., those that do not lower the residual strength below ultimate design loads and those that can be repaired to restore ultimate strength); and

(C) Ultimate load strength capability after applying repeated loads.

(ii) Inspection intervals for PSEs must be established to reveal any damage identified in the threat assessment required by paragraph (d)(1)(iv) of this section that may occur from fatigue or other in-service causes before such damage has grown to the extent that the component cannot sustain the required residual strength capability. In establishing these inspection intervals, the following items must be considered:

(A) The growth rate, including no-growth, of the damage under the repeated loads expected in-service determined by tests or analysis supported by tests;

(B) The required residual strength for the assumed damage established after considering the damage type, inspection interval, detectability of damage, and the techniques adopted for damage detection. The minimum required residual strength is limit load; and

(C) Whether the inspection will detect the damage growth before the minimum residual strength is reached and restored to ultimate load capability, or whether the component will require replacement.

(3) Each applicant must consider the effects of damage on stiffness, dynamic behavior, loads, and functional performance on all PSEs when substantiating the maximum assumed damage size and inspection interval.

(e) Fatigue Evaluation: If an applicant establishes that the damage tolerance evaluation described in paragraph (d) of this section is impractical within the limits of geometry, inspectability, or good design practice, the applicant must do a fatigue evaluation of the particular composite rotorcraft structure and:

(1) Identify all PSEs considered in the fatigue evaluation;

(2) Identify the types of damage for all PSEs considered in the fatigue evaluation;

(3) Establish supplemental procedures to minimize the risk of catastrophic failure associated with the damages identified in paragraph (d) of this section; and

(4) Include these supplemental procedures in the Airworthiness Limitations section of the Instructions for Continued Airworthiness required by § 27.1529.

[76 FR 74663, Dec. 1, 2011]

Federal Aviation Administration, DOT

Subpart D—Design and Construction

§ 27.601 Design.

(a) The rotorcraft may have no design features or details that experience has shown to be hazardous or unreliable.

(b) The suitability of each questionable design detail and part must be established by tests.

§ 27.602 Critical parts.

(a) Critical part. A critical part is a part, the failure of which could have a catastrophic effect upon the rotorcraft, and for which critical characteristics have been identified which must be controlled to ensure the required level of integrity.

(b) If the type design includes critical parts, a critical parts list shall be established. Procedures shall be established to define the critical design characteristics, identify processes that affect those characteristics, and identify the design change and process change controls necessary for showing compliance with the quality assurance requirements of part 21 of this chapter.

§ 27.603 Materials.

The suitability and durability of materials used for parts, the failure of which could adversely affect safety, must—

(a) Be established on the basis of experience or tests;

(b) Meet approved specifications that ensure their having the strength and other properties assumed in the design data; and

(c) Take into account the effects of environmental conditions, such as temperature and humidity, expected in service.

§ 27.605 Fabrication methods.

(a) The methods of fabrication used must produce consistently sound structures. If a fabrication process (such as gluing, spot welding, or heat-treating) requires close control to reach this objective, the process must be performed according to an approved process specification.

(b) Each new aircraft fabrication method must be substantiated by a test program.

§ 27.607 Fasteners.

(a) Each removable bolt, screw, nut, pin, or other fastener whose loss could jeopardize the safe operation of the rotorcraft must incorporate two separate locking devices. The fastener and its locking devices may not be adversely affected by the environmental conditions associated with the particular installation.

(b) No self-locking nut may be used on any bolt subject to rotation in operation unless a nonfriction locking device is used in addition to the self-locking device.

§ 27.609 Protection of structure.

Each part of the structure must—

(a) Be suitably protected against deterioration or loss of strength in service due to any cause, including—

(1) Weathering;

(2) Corrosion; and

(3) Abrasion; and

(b) Have provisions for ventilation and drainage where necessary to prevent the accumulation of corrosive, flammable, or noxious fluids.

§ 27.610 Lightning and static electricity protection.

(a) The rotorcraft must be protected against catastrophic effects from lightning.

(b) For metallic components, compliance with paragraph (a) of this section may be shown by—
§ 27.611 Inspection provisions.
There must be means to allow the close examination of each part that requires—
(a) Recurring inspection;
(b) Adjustment for proper alignment and functioning; or
(c) Lubrication.

§ 27.613 Material strength properties and design values.
(a) Material strength properties must be based on enough tests of material meeting specifications to establish design values on a statistical basis.
(b) Design values must be chosen to minimize the probability of structural failure due to material variability. Except as provided in paragraphs (d) and (e) of this section, compliance with this paragraph must be shown by selecting design values that assure material strength with the following probability—
(1) Where applied loads are eventually distributed through a single member within an assembly, the failure of which would result in loss of structural integrity of the component, 99 percent probability with 95 percent confidence; and
(2) For redundant structure, those in which the failure of individual elements would result in applied loads being safely distributed to other load-carrying members, 90 percent probability with 95 percent confidence.
(c) The strength, detail design, and fabrication of the structure must minimize the probability of disastrous fatigue failure, particularly at points of stress concentration.
(d) Design values may be those contained in the following publications (available from the Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, Pennsylvania 19120) or other values approved by the Administrator:
(1) MIL-HDBK-5, “Metallic Materials and Elements for Flight Vehicle Structure”.
(2) MIL-HDBK-17, “Plastics for Flight Vehicles”.
(3) ANC-18, “Design of Wood Aircraft Structures”.
(4) MIL-HDBK-23, “Composite Construction for Flight Vehicles”.
(e) Other design values may be used if a selection of the material is made in which a specimen of each individual item is tested before use and it is determined that the actual strength properties of that particular item will equal or exceed those used in design.

§ 27.619 Special factors.
(a) The special factors prescribed in §§ 27.621 through 27.625 apply to each part of the structure whose strength is—
(1) Uncertain;
(2) Likely to deteriorate in service before normal replacement; or
(3) Subject to appreciable variability due to—
§ 27.623 Bearing factors.

(a) Except as provided in paragraph (b) of this section, each part that has clearance (free fit), and that is subject to pounding or vibration, must have a bearing factor large enough to provide for the effects of normal relative motion.

(b) For each critical casting with a casting factor less than 1.50, three sample castings must be static tested and shown to meet—

(i) The strength requirements of §27.305 at an ultimate load corresponding to a casting factor of 1.25; and

(ii) The deformation requirements of §27.305 at a load of 1.15 times the limit load.

(d) Noncritical castings. For each casting other than those specified in paragraph (c) of this section, the following apply:

(1) Except as provided in paragraphs (d)(2) and (3) of this section, the casting factors and corresponding inspections must meet the following table:

<table>
<thead>
<tr>
<th>Casting factor</th>
<th>Inspection</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0 or greater</td>
<td>100 percent visual.</td>
</tr>
<tr>
<td>Less than 2.0, greater than 1.5</td>
<td>100 percent visual, and magnetic particle (ferromagnetic materials), penetrant (nonferromagnetic materials), or approved equivalent inspection methods.</td>
</tr>
<tr>
<td>1.25 through 1.50</td>
<td>100 percent visual, and magnetic particle (ferromagnetic materials), penetrant (nonferromagnetic materials), and radiographic or approved equivalent inspection methods.</td>
</tr>
</tbody>
</table>

(2) The percentage of castings inspected by nonvisual methods may be reduced below that specified in paragraph (d)(1) of this section when an approved quality control procedure is established.

(3) For castings procured to a specification that guarantees the mechanical properties of the material in the casting and provides for demonstration of these properties by test of coupons cut from the castings on a sampling basis—

(i) A casting factor of 1.0 may be used; and

(ii) The castings must be inspected as provided in paragraph (d)(1) of this section for casting factors of “1.25 through 1.50” and tested under paragraph (c)(2) of this section.

§ 27.625 Fitting factors.

For each fitting (part or terminal used to join one structural member to another) the following apply:

(a) For each fitting whose strength is not proven by limit and ultimate load tests in which actual stress conditions are simulated in the fitting and surrounding structures, a fitting factor of at least 1.15 must be applied to each part of—

(1) The fitting;
(2) The means of attachment; and
(3) The bearing on the joined members.

(b) No fitting factor need be used—

(1) For joints made under approved practices and based on comprehensive test data (such as continuous joints in metal plating, welded joints, and scarf joints in wood); and
(2) With respect to any bearing surface for which a larger special factor is used.

(c) For each integral fitting, the part must be treated as a fitting up to the point at which the section properties become typical of the member.

(d) Each seat, berth, litter, safety belt, and harness attachment to the structure must be shown by analysis, tests, or both, to be able to withstand the inertia forces prescribed in §27.561(b)(3) multiplied by a fitting factor of 1.33.


§ 27.629 Flutter.

Each aerodynamic surface of the rotorcraft must be free from flutter under each appropriate speed and power condition.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–26, 55 FR 8000, Mar. 6, 1990]

ROTORS

§ 27.653 Pressure venting and drainage of rotor blades.

(a) For each rotor blade—

(1) There must be means for venting the internal pressure of the blade;
(2) Drainage holes must be provided for the blade; and
(3) The blade must be designed to prevent water from becoming trapped in it.

(b) Paragraphs (a)(1) and (2) of this section does not apply to sealed rotor blades capable of withstanding the maximum pressure differentials expected in service.

[Amtd. 27–2, 33 FR 963, Jan. 26, 1968]

§ 27.659 Mass balance.

(a) The rotors and blades must be mass balanced as necessary to—

(1) Prevent excessive vibration; and
(2) Prevent flutter at any speed up to the maximum forward speed.

(b) The structural integrity of the mass balance installation must be substantiated.

[Amtd. 27–2, 33 FR 963, Jan. 26, 1968]

§ 27.661 Rotor blade clearance.

There must be enough clearance between the rotor blades and other parts of the structure to prevent the blades from striking any part of the structure during any operating condition.

[Amtd. 27–2, 33 FR 963, Jan. 26, 1968]

§ 27.663 Ground resonance prevention means.

(a) The reliability of the means for preventing ground resonance must be shown either by analysis and tests, or reliable service experience, or by showing through analysis or tests that malfunction or failure of a single means will not cause ground resonance.

(b) The probable range of variations, during service, of the damping action of the ground resonance prevention means must be established and must be investigated during the test required by §27.241.

[Amtd. 27–2, 33 FR 963, Jan. 26, 1968, as amended by Amdt. 27–26, 55 FR 8000, Mar. 6, 1990]

CONTROL SYSTEMS

§ 27.671 General.

(a) Each control and control system must operate with the ease, smoothness, and positiveness appropriate to its function.
(b) Each element of each flight control system must be designed, or distinctively and permanently marked, to minimize the probability of any incorrect assembly that could result in the malfunction of the system.

§ 27.672 Stability augmentation, automatic, and power-operated systems.

If the functioning of stability augmentation or other automatic or power-operated systems is necessary to show compliance with the flight characteristics requirements of this part, such systems must comply with §27.671 of this part and the following:

(a) A warning which is clearly distinguishable to the pilot under expected flight conditions without requiring the pilot’s attention must be provided for any failure in the stability augmentation system or in any other automatic or power-operated system which could result in an unsafe condition if the pilot is unaware of the failure. Warning systems must not activate the control systems.

(b) The design of the stability augmentation system or of any other automatic or power-operated system must allow initial counteraction of failures without requiring exceptional pilot skill or strength by overriding the failure by movement of the flight controls in the normal sense and deactivating the failed system.

(c) It must be shown that after any single failure of the stability augmentation system or any other automatic or power-operated system—

(1) The rotorcraft is safely controllable when the failure or malfunction occurs at any speed or altitude within the approved operating limitations;

(2) The controllability and maneuverability requirements of this part are met within a practical operational flight envelope (for example, speed, altitude, normal acceleration, and rotorcraft configurations) which is described in the Rotorcraft Flight Manual; and

(3) The trim and stability characteristics are not impaired below a level needed to permit continued safe flight and landing.

§ 27.673 Primary flight control.

Primary flight controls are those used by the pilot for immediate control of pitch, roll, yaw, and vertical motion of the rotorcraft.

[Amdt. 27–21, 49 FR 44434, Nov. 6, 1984]

§ 27.674 Interconnected controls.

Each primary flight control system must provide for safe flight and landing and operate independently after a malfunction, failure, or jam of any auxiliary interconnected control.

[Amdt. 27–26, 55 FR 8001, Mar. 6, 1990]

§ 27.675 Stops.

(a) Each control system must have stops that positively limit the range of motion of the pilot’s controls.

(b) Each stop must be located in the system so that the range of travel of its control is not appreciably affected by—

(1) Wear;

(2) Slackness; or

(3) Takeup adjustments.

(c) Each stop must be able to withstand the loads corresponding to the design conditions for the system.

(d) For each main rotor blade—

(1) Stops that are appropriate to the blade design must be provided to limit travel of the blade about its hinge points; and

(2) There must be means to keep the blade from hitting the droop stops during any operation other than starting and stopping the rotor.

(Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 27.679 Control system locks.

If there is a device to lock the control system with the rotorcraft on the ground or water, there must be means to—

(a) Give unmistakable warning to the pilot when the lock is engaged; and

(b) Prevent the lock from engaging in flight.
§ 27.681 Limit load static tests.

(a) Compliance with the limit load requirements of this part must be shown by tests in which—

(1) The direction of the test loads produces the most severe loading in the control system; and

(2) Each fitting, pulley, and bracket used in a design of the system to the main structure is included.

(b) Compliance must be shown (by analyses or individual load tests) with the special factor requirements for control system joints subject to angular motion.

§ 27.683 Operation tests.

It must be shown by operation tests that, when the controls are operated from the pilot compartment with the control system loaded to correspond with loads specified for the system, the system is free from—

(a) Jamming;

(b) Excessive friction; and

(c) Excessive deflection.

§ 27.685 Control system details.

(a) Each detail of each control system must be designed to prevent jamming, chafing, and interference from cargo, passengers, loose objects or the freezing of moisture.

(b) There must be means in the cockpit to prevent the entry of foreign objects into places where they would jam the system.

(c) There must be means to prevent the slapping of cables or tubes against other parts.

(d) Cable systems must be designed as follows:

(1) Cables, cable fittings, turnbuckles, splices, and pulleys must be of an acceptable kind.

(2) The design of the cable systems must prevent any hazardous change in cable tension throughout the range of travel under any operating conditions and temperature variations.

(3) No cable smaller than three thirty-seconds of an inch diameter may be used in any primary control system.

(4) Pulley kinds and sizes must correspond to the cables with which they are used. The pulley cable combinations and strength values which must be used are specified in Military Handbook MIL-HDBK-5C, Vol. 1 & Vol. 2, Metallic Materials and Elements for Flight Vehicle Structures, (Sept. 15, 1976, as amended through December 15, 1978). This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. section 552(a) and 1 CFR part 51. Copies may be obtained from the Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, Pennsylvania, 19120. Copies may be inspected at the FAA, Rotorcraft Standards Staff, 4400 Blue Mount Road, Fort Worth, Texas, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202–741–6030, or go to: http://www.archives.gov/federal_register/code_of_federal_regulations/ibr_locations.html.

(5) Pulleys must have close fitting guards to prevent the cables from being displaced or fouled.

(6) Pulleys must lie close enough to the plane passing through the cable to prevent the cable from rubbing against the pulley flange.

(7) No fairlead may cause a change in cable direction of more than 3°.

(8) No clevis pin subject to load or motion and retained only by cotter pins may be used in the control system.

(9) Turnbuckles attached to parts having angular motion must be installed to prevent binding throughout the range of travel.

(10) There must be means for visual inspection at each fairlead, pulley, terminal, and turnbuckle.

(e) Control system joints subject to angular motion must incorporate the following special factors with respect to the ultimate bearing strength of the softest material used as a bearing:

(1) 3.33 for push-pull systems other than ball and roller bearing systems.

(2) 2.0 for cable systems.

(f) For control system joints, the manufacturer’s static, non-Brinell rating of ball and roller bearings must not be exceeded.

§ 27.687 Spring devices.

(a) Each control system spring device whose failure could cause flutter or other unsafe characteristics must be reliable.

(b) Compliance with paragraph (a) of this section must be shown by tests simulating service conditions.

§ 27.691 Autorotation control mechanism.

Each main rotor blade pitch control mechanism must allow rapid entry into autorotation after power failure.

§ 27.695 Power boost and power-operated control system.

(a) If a power boost or power-operated control system is used, an alternate system must be immediately available that allows continued safe flight and landing in the event of—

(1) Any single failure in the power portion of the system; or

(2) The failure of all engines.

(b) Each alternate system may be a duplicate power portion or a manually operated mechanical system. The power portion includes the power source (such as hydraulic pumps), and such items as valves, lines, and actuators.

(c) The failure of mechanical parts (such as piston rods and links), and the jamming of power cylinders, must be considered unless they are extremely improbable.

§ 27.723 Shock absorption tests.

The landing inertia load factor and the reserve energy absorption capacity of the landing gear must be substantiated by the tests prescribed in §§27.725 and 27.727, respectively. These tests must be conducted on the complete rotorcraft or on units consisting of wheel, tire, and shock absorber in their proper relation.

§ 27.725 Limit drop test.

The limit drop test must be conducted as follows:

(a) The drop height must be—

(1) 13 inches from the lowest point of the landing gear to the ground; or

(2) Any lesser height, not less than eight inches, resulting in a drop contact velocity equal to the greatest probable sinking speed likely to occur at ground contact in normal power-off landings.

(b) If considered, the rotor lift specified in §27.473(a) must be introduced into the drop test by appropriate energy absorbing devices or by the use of an effective mass.

(c) Each landing gear unit must be tested in the attitude simulating the landing condition that is most critical from the standpoint of the energy to be absorbed by it.

(d) When an effective mass is used in showing compliance with paragraph (b) of this section, the following formula may be used instead of more rational computations:

$$ W_e = W \times \frac{h + (1 - L)d}{h + d}; \quad \text{and} \quad n = n_j \frac{W_e}{W} + L $$

where:

- $W_e =$ the effective weight to be used in the drop test (lbs.);
- $W =$ $W_M$ for main gear units (lbs.), equal to the static reaction on the particular unit with the rotorcraft in the most critical attitude. A rational method may be used in computing a main gear static reaction, taking into consideration the moment arm between the main wheel reaction and the rotorcraft center of gravity.
- $W =$ $W_N$ for nose gear units (lbs.), equal to the vertical component of the static reaction that would exist at the nose wheel, assuming that the mass of the rotorcraft acts at the center of gravity and exerts a force of $1.0g$ downward and $0.25g$ forward.
- $W =$ $W_T$ for tailwheel units (lbs.), equal to whichever of the following is critical:
  (1) The static weight on the tailwheel with the rotorcraft resting on all wheels; or
  (2) The vertical component of the ground reaction that would occur at the tailwheel, assuming that the mass of the rotorcraft acts at the center of gravity and exerts a force of $1.0g$ downward with the rotorcraft in the maximum nose-up attitude considered in the nose-up landing conditions.

- $h =$ specified free drop height (inches).
- $L =$ ration of assumed rotor lift to the rotorcraft weight.
- $d =$ deflection under impact of the tire (at the proper inflation pressure) plus the vertical component of the axle travels (inches) relative to the drop mass.
- $n =$ limit inertia load factor.
§ 27.727 Reserve energy absorption drop test.

The reserve energy absorption drop test must be conducted as follows:

(a) The drop height must be 1.5 times that specified in § 27.725(a).

(b) Rotor lift, where considered in a manner similar to that prescribed in § 27.725(b), may not exceed 1.5 times the lift allowed under that paragraph.

(c) The landing gear must withstand this test without collapsing. Collapse of the landing gear occurs when a member of the nose, tail, or main gear will not support the rotorcraft in the proper attitude or allows the rotorcraft structure, other than the landing gear and external accessories, to impact the landing surface.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–26, 55 FR 8001, Mar. 6, 1990]

§ 27.729 Retracting mechanism.

For rotorcraft with retractable landing gear, the following apply:

(a) Loads. The landing gear, retracting mechanism, wheel-well doors, and supporting structure must be designed for—

(1) The loads occurring in any maneuvering condition with the gear retracted;

(2) The combined friction, inertia, and air loads occurring during retraction and extension at any airspeed up to the design maximum landing gear operating speed; and

(3) The flight loads, including those in yawed flight, occurring with the gear extended at any airspeed up to the design maximum landing gear extended speed.

(b) Landing gear lock. A positive means must be provided to keep the gear extended.

(c) Emergency operation. When other than manual power is used to operate the gear, emergency means must be provided for extending the gear in the event of—

(1) Any reasonably probable failure in the normal retraction system; or

(2) The failure of any single source of hydraulic, electric, or equivalent energy.

(d) Operation tests. The proper functioning of the retracting mechanism must be shown by operation tests.

(e) Position indicator. There must be a means to indicate to the pilot when the gear is secured in the extreme positions.

(f) Control. The location and operation of the retraction control must meet the requirements of §§ 27.777 and 27.779.

(g) Landing gear warning. An aural or equally effective landing gear warning device must be provided that functions continuously when the rotorcraft is in a normal landing mode and the landing gear is not fully extended and locked. A manual shutoff capability must be provided for the warning device and the warning system must automatically reset when the rotorcraft is no longer in the landing mode.

[Amdt. 27–21, 49 FR 44434, Nov. 6, 1984]

§ 27.731 Wheels.

(a) Each landing gear wheel must be approved.

(b) The maximum static load rating of each wheel may not be less than the corresponding static ground reaction with—

(1) Maximum weight; and

(2) Critical center of gravity.

(c) The maximum limit load rating of each wheel must equal or exceed the maximum radial limit load determined under the applicable ground load requirements of this part.

§ 27.733 Tires.

(a) Each landing gear wheel must have a tire—

(1) That is a proper fit on the rim of the wheel; and

(2) Of the proper rating.

(b) The maximum static load rating of each tire must equal or exceed the static ground reaction obtained at its wheel, assuming—

(1) The design maximum weight; and

(2) The most unfavorable center of gravity.

(c) Each tire installed on a retractable landing gear system must, at the maximum size of the tire type expected
§ 27.735 Brakes.

For rotorcraft with wheel-type landing gear, a braking device must be installed that is—

(a) Controllable by the pilot;
(b) Usable during power-off landings; and
(c) Adequate to—

(1) Counteract any normal unbalanced torque when starting or stopping the rotor; and
(2) Hold the rotorcraft parked on a 10-degree slope on a dry, smooth pavement.

§ 27.751 Main float buoyancy.

(a) For main floats, the buoyancy necessary to support the maximum weight of the rotorcraft in fresh water must be exceeded by—

(1) 50 percent, for single floats; and
(2) 60 percent, for multiple floats.

(b) Each main float must have enough watertight compartments so that, with any single compartment flooded, the buoyancy of the hull and auxiliary floats (and wheel tires if used) provides a margin of positive stability great enough to minimize the probability of capsizing.

§ 27.753 Main float design.

(a) Bag floats. Each bag float must be designed to withstand—

(1) The maximum pressure differential that might be developed at the maximum altitude for which certification with that float is requested; and
(2) The vertical loads prescribed in §27.521(a), distributed along the length of the bag over three-quarters of its projected area.

(b) Rigid floats. Each rigid float must be able to withstand the vertical, horizontal, and side loads prescribed in §27.521. These loads may be distributed along the length of the float.

§ 27.755 Hulls.

For each rotorcraft, with a hull and auxiliary floats, that is to be approved for both taking off from and landing on water, the hull and auxiliary floats must have enough watertight compartments so that, with any single compartment flooded, the buoyancy of the hull and auxiliary floats (and wheel tires if used) provides a margin of positive stability great enough to minimize the probability of capsizing.
§ 27.775 Paragraph (a) of this section must be shown in night flight tests.

§ 27.775 Windshields and windows.

Windshields and windows must be made of material that will not break into dangerous fragments.  
[Amtd. 27–27, 55 FR 38966, Sept. 21, 1990]

§ 27.777 Cockpit controls.

Cockpit controls must be—
(a) Located to provide convenient operation and to prevent confusion and inadvertent operation; and
(b) Located and arranged with respect to the pilots’ seats so that there is full and unrestricted movement of each control without interference from the cockpit structure or the pilot’s clothing when pilots from 5′2″ to 6′0″ in height are seated.

§ 27.779 Motion and effect of cockpit controls.

Cockpit controls must be designed so that they operate in accordance with the following movements and actuation:
(a) Flight controls, including the collective pitch control, must operate with a sense of motion which corresponds to the effect on the rotorcraft.
(b) Twist-grip engine power controls must be designed so that, for lefthand operation, the motion of the pilot’s hand is clockwise to increase power when the hand is viewed from the edge containing the index finger.  Other engine power controls, excluding the collective control, must operate with a forward motion to increase power.
(c) Normal landing gear controls must operate downward to extend the landing gear.  
[Amndt. 27–21, 49 FR 44434, Nov. 6, 1984]

§ 27.783 Doors.

(a) Each closed cabin must have at least one adequate and easily accessible external door.
(b) Each external door must be located where persons using it will not be endangered by the rotors, propellers, engine intakes, and exhausts when appropriate operating procedures are used.  If opening procedures are required, they must be marked inside, on or adjacent to the door opening device.  
[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amndt. 27–26, 55 FR 8001, Mar. 6, 1990]

§ 27.785 Seats, berths, litters, safety belts, and harnesses.

(a) Each seat, safety belt, harness, and adjacent part of the rotorcraft at each station designated for occupancy during takeoff and landing must be free of potentially injurious objects, sharp edges, protuberances, and hard surfaces and must be designed so that a person making proper use of these facilities will not suffer serious injury in an emergency landing as a result of the static inertial load factors specified in §27.561(b) and dynamic conditions specified in §27.562.

(b) Each occupant must be protected from serious head injury by a safety belt plus a shoulder harness that will prevent the head from contacting any injurious object except as provided for in §27.562(c)(5).  A shoulder harness (upper torso restraint), in combination with the safety belt, constitutes a torso restraint system as described in TSO-C114.

(c) Each occupant’s seat must have a combined safety belt and shoulder harness with a single-point release.  Each pilot’s combined safety belt and shoulder harness must allow each pilot when seated with safety belt and shoulder harness fastened to perform all functions necessary for flight operations.  There must be a means to secure belts and harnesses, when not in use, to prevent interference with the operation of the rotorcraft and with rapid egress in an emergency.

(d) If seat backs do not have a firm handhold, there must be hand grips or rails along each aisle to enable the occupants to steady themselves while using the aisle in moderately rough air.

(e) Each projecting object that could injure persons seated or moving about in the rotorcraft in normal flight must be padded.
(f) Each seat and its supporting structure must be designed for an occupant weight of at least 170 pounds considering the maximum load factors, inertial forces, and reactions between occupant, seat, and safety belt or harness corresponding with the applicable flight and ground load conditions, including the emergency landing conditions of §27.561(b). In addition—

(1) Each pilot seat must be designed for the reactions resulting from the application of the pilot forces prescribed in §27.397; and

(2) The inertial forces prescribed in §27.561(b) must be multiplied by a factor of 1.33 in determining the strength of the attachment of—

(i) Each seat to the structure; and

(ii) Each safety belt or harness to the seat or structure.

(g) When the safety belt and shoulder harness are combined, the rated strength of the safety belt and shoulder harness may not be less than that corresponding to the inertial forces specified in §27.561(b), considering the occupant weight of at least 170 pounds, considering the dimensional characteristics of the restraint system installation, and using a distribution of at least a 60-percent load to the safety belt and at least a 40-percent load to the shoulder harness. If the safety belt is capable of being used without the shoulder harness, the inertial forces specified must be met by the safety belt alone.

(h) When a headrest is used, the headrest and its supporting structure must be designed to resist the inertia forces specified in §27.561, with a 1.33 fitting factor and a head weight of at least 13 pounds.

(i) Each seating device system includes the device such as the seat, the cushions, the occupant restraint system, and attachment devices.

(j) Each seating device system may use design features such as crushing or separation of certain parts of the seats to reduce occupant loads for the emergency landing dynamic conditions of §27.562; otherwise, the system must remain intact and must not interfere with rapid evacuation of the rotorcraft.

(k) For the purposes of this section, a litter is defined as a device designed to carry a nonambulatory person, primarily in a recumbent position, into and on the rotorcraft. Each berth or litter must be designed to withstand the load reaction of an occupant weight of at least 170 pounds when the occupant is subjected to the forward inertial factors specified in §27.561(b). A berth or litter installed within 15° of the longitudinal axis of the rotorcraft must be provided with a padded end-board, cloth diaphram, or equivalent means that can withstand the forward load reaction. A berth or litter oriented greater than 15° with the longitudinal axis of the rotorcraft must be equipped with appropriate restraints, such as straps or safety belts, to withstand the forward load reaction. In addition—

(1) The berth or litter must have a restraint system and must not have corners or other protuberances likely to cause serious injury to a person occupying it during emergency landing conditions; and

(2) The berth or litter attachment and the occupant restraint system attachments to the structure must be designed to withstand the critical loads resulting from flight and ground load conditions and from the conditions prescribed in §27.561(b). The fitting factor required by §27.625(d) shall be applied.

[Amdt. 27–21, 49 FR 44434, Nov. 6, 1984, as amended by Amdt. 27–25, 54 FR 47319, Nov. 13, 1989; Amdt. 27–35, 63 FR 43285, Aug. 12, 1998]

§27.787 Cargo and baggage compartments.

(a) Each cargo and baggage compartment must be designed for its placarded maximum weight of contents and for the critical load distributions at the appropriate maximum load factors corresponding to the specified flight and ground load conditions, except the emergency landing conditions of §27.561.

(b) There must be means to prevent the contents of any compartment from becoming a hazard by shifting under the loads specified in paragraph (a) of this section.

(c) Under the emergency landing conditions of §27.561, cargo and baggage compartments must—

(1) Be positioned so that if the contents break loose they are unlikely to...
§ 27.801 Ditching.

(a) If certification with ditching provisions is requested, the rotorcraft must meet the requirements of this section and §§ 27.807(d), 27.1411 and 27.1415.

(b) Each practicable design measure, compatible with the general characteristics of the rotorcraft, must be taken to minimize the probability that in an emergency landing on water, the behavior of the rotorcraft would cause immediate injury to the occupants or would make it impossible for them to escape.

(c) The probable behavior of the rotorcraft in a water landing must be investigated by model tests or by comparison with rotorcraft of similar configuration for which the ditching characteristics are known. Scoops, flaps, projections, and any other factor likely to affect the hydrodynamic characteristics of the rotorcraft must be considered.

(d) It must be shown that, under reasonably probable water conditions, the flotation time and trim of the rotorcraft will allow the occupants to leave the rotorcraft and enter the life rafts required by § 27.1415. If compliance with this provision is shown by buoyancy and trim computations, appropriate allowances must be made for probable structural damage and leakage. If the rotorcraft has fuel tanks (with fuel jettisoning provisions) that can reasonably be expected to withstand a ditching without leakage, the jettisonable volume of fuel may be considered as buoyancy volume.

(e) Unless the effects of the collapse of external doors and windows are accounted for in the investigation of the probable behavior of the rotorcraft in a water landing (as prescribed in paragraphs (c) and (d) of this section), the external doors and windows must be designed to withstand the probable maximum local pressures.

[Amdt. 27–11, 41 FR 55469, Dec. 20, 1976]

§ 27.805 Flight crew emergency exits.

(a) For rotorcraft with passenger emergency exits that are not convenient to the flight crew, there must be flight crew emergency exits, on both sides of the rotorcraft or as a top hatch in the flight crew area.

(b) Each flight crew emergency exit must be of sufficient size and must be located so as to allow rapid evacuation of the flight crew. This must be shown by test.

(c) Each flight crew emergency exit must not be obstructed by water or flotation devices after an emergency landing on water. This must be shown by test, demonstration, or analysis.

[Doc. No. 29247, 64 FR 45094, Aug. 18, 1999]

§ 27.807 Emergency exits.

(a) Number and location. (1) There must be at least one emergency exit on each side of the cabin readily accessible to each passenger. One of these exits must be usable in any probable attitude that may result from a crash;

(2) Doors intended for normal use may also serve as emergency exits, provided that they meet the requirements of this section; and

(3) If emergency flotation devices are installed, there must be an emergency exit accessible to each passenger on each side of the cabin that is shown by test, demonstration, or analysis to;

(i) Be above the waterline; and

(ii) Open without interference from flotation devices, whether stowed or deployed.

(b) Type and operation. Each emergency exit prescribed by paragraph (a) of this section must—
§ 27.859 Heating systems.

(a) General. For each heating system that involves the passage of cabin air over, or close to, the exhaust manifold, there must be means to prevent carbon monoxide from entering any cabin or pilot compartment.

(b) Heat exchangers. Each heat exchanger must be—

(1) Of suitable materials;
(2) Adequately cooled under all conditions; and
(3) Easily disassembled for inspection.

(c) Combustion heater fire protection. Except for heaters which incorporate designs to prevent hazards in the event of fuel leakage in the heater fuel system, fire within the ventilating air passage, or any other heater malfunction, each heater zone must incorporate the
(f) **Heater control:** General. There must be means to prevent the hazardous accumulation of water or ice on or in any heater control component, control system tubing, or safety control.

(g) **Heater safety controls.** For each combustion heater, safety control means must be provided as follows:

(1) Means independent of the components provided for the normal continuous control of air temperature, airflow, and fuel flow must be provided for each heater to automatically shut off the ignition and fuel supply of that heater at a point remote from that heater when any of the following occurs:

(i) The heat exchanger temperature exceeds safe limits.

(ii) The ventilating air temperature exceeds safe limits.

(iii) The combustion airflow becomes inadequate for safe operation.

(iv) The ventilating airflow becomes inadequate for safe operation.

(2) The means of complying with paragraph (g)(1) of this section for any individual heater must—

(i) Be independent of components serving any other heater, the heat output of which is essential for safe operation; and

(ii) Keep the heater off until restarted by the crew.

(3) There must be means to warn the crew when any heater, the heat output of which is essential for safe operation, has been shut off by the automatic means prescribed in paragraph (g)(1) of this section.

(h) **Air intakes.** Each combustion and ventilating air intake must be located so that no flammable fluids or vapors can enter the heater system—

(1) During normal operation; or

(2) As a result of the malfunction of any other component.

(1) **Heater exhaust.** Each heater exhaust system must meet the requirements of §§27.1121 and 27.1123.

(1) Each exhaust shroud must be sealed so that no flammable fluids or hazardous quantities of vapors can reach the exhaust system through joints.

(2) No exhaust system may restrict the prompt relief of any backfire that, if so restricted, could cause heater failure.
Federal Aviation Administration, DOT § 27.865

(j) Heater fuel systems. Each heater fuel system must meet the powerplant fuel system requirements affecting safe heater operation. Each heater fuel system component in the ventilating airstream must be protected by shrouds so that no leakage from those components can enter the ventilating airstream.

(k) Drains. There must be means for safe drainage of any fuel that might accumulate in the combustion chamber or the heat exchanger.

(1) Each part of any drain that operates at high temperatures must be protected in the same manner as heater exhausts.

(2) Each drain must be protected against hazardous ice accumulation under any operating condition.


§ 27.861 Fire protection of structure, controls, and other parts.

Each part of the structure, controls, rotor mechanism, and other parts essential to a controlled landing that would be affected by powerplant fires must be fireproof or protected so they can perform their essential functions for at least 5 minutes under any foreseeable powerplant fire conditions.

[Amdt. 27–26, 55 FR 8001, Mar. 6, 1990]

§ 27.863 Flammable fluid fire protection.

(a) In each area where flammable fluids or vapors might escape by leakage of a fluid system, there must be means to minimize the probability of ignition of the fluids and vapors, and the resultant hazards if ignition does occur.

(b) Compliance with paragraph (a) of this section must be shown by analysis or tests, and the following factors must be considered:

(1) Possible sources and paths of fluid leakage, and means of detecting leakage.

(2) Flammability characteristics of fluids, including effects of any combustible or absorbing materials.

(3) Possible ignition sources, including electrical faults, overheating of equipment, and malfunctioning of protective devices.

(4) Means available for controlling or extinguishing a fire, such as stopping flow of fluids, shutting down equipment, fireproof containment, or use of extinguishing agents.

(5) Ability of rotorcraft components that are critical to safety of flight to withstand fire and heat.

(c) If action by the flight crew is required to prevent or counteract a fluid fire (e.g. equipment shutdown or actuation of a fire extinguisher) quick acting means must be provided to alert the crew.

(d) Each area where flammable fluids or vapors might escape by leakage of a fluid system must be identified and defined.

[Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c))]

[Amdt. 27–16, 43 FR 50599, Oct. 30, 1978]

EXTERNAL LOADS

§ 27.865 External loads.

(a) It must be shown by analysis, test, or both, that the rotorcraft external load attaching means for rotorcraft-load combinations to be used for nonhuman external cargo applications can withstand a limit static load equal to 2.5, or some lower load factor approved under §§27.337 through 27.341, multiplied by the maximum external load for which authorization is requested. It must be shown by analysis, test, or both that the rotorcraft external load attaching means and corresponding personnel carrying device system for rotorcraft-load combinations to be used for human external cargo applications can withstand a limit static load equal to 3.5 or some lower load factor approved under §§27.337 through 27.341, multiplied by the maximum external load for which authorization is requested. The load for any rotorcraft-load combination class, for any external cargo type, must be applied in the vertical direction. For jettisonable external loads of any applicable external cargo type, the load must also be applied in any direction making the maximum angle with the vertical that can be achieved in service but not less than
§ 27.865 14 CFR Ch. I (1–1–12 Edition)

30°. However, the 30° angle may be reduced to a lesser angle if—

(1) An operating limitation is established limiting external load operations to such angles for which compliance with this paragraph has been shown; or

(2) It is shown that the lesser angle can not be exceeded in service.

(b) The external load attaching means, for jettisonable rotorcraft-load combinations, must include a quick-release system to enable the pilot to release the external load quickly during flight. The quick-release system must consist of a primary quick release subsystem and a backup quick release subsystem that are isolated from one another. The quick-release system, and the means by which it is controlled, must comply with the following:

(1) A control for the primary quick release subsystem must be installed either on one of the pilot’s primary controls or in an equivalently accessible location and must be designed and located so that it may be operated by either the pilot or a crewmember without hazardously limiting the ability to control the rotorcraft during an emergency situation.

(2) A control for the backup quick release subsystem, readily accessible either to the pilot or another crewmember, must be provided.

(3) Both the primary and backup quick release subsystems must—

(i) Be reliable, durable, and function properly with all external loads up to and including the maximum external limit load for which authorization is requested.

(ii) Be protected against electromagnetic interference (EMI) from external and internal sources and against lightning to prevent inadvertent load release.

(A) The minimum level of protection required for jettisonable rotorcraft-load combinations used for nonhuman external cargo is a radio frequency field strength of 20 volts per meter.

(B) The minimum level of protection required for jettisonable rotorcraft-load combinations used for human external cargo is a radio frequency field strength of 200 volts per meter.

(iii) Be protected against any failure that could be induced by a failure mode of any other electrical or mechanical rotorcraft system.

(c) For rotorcraft-load combinations to be used for human external cargo applications, the rotorcraft must—

(1) For jettisonable external loads, have a quick-release system that meets the requirements of paragraph (b) of this section and that—

(i) Provides a dual actuation device for the primary quick release subsystem, and

(ii) Provides a separate dual actuation device for the backup quick release subsystem;

(2) Have a reliable, approved personnel carrying device system that has the structural capability and personnel safety features essential for external occupant safety;

(3) Have placards and markings at all appropriate locations that clearly state the essential system operating instructions and, for the personnel carrying device system, the ingress and egress instructions;

(4) Have equipment to allow direct intercommunication among required crewmembers and external occupants; and

(5) Have the appropriate limitations and procedures incorporated in the flight manual for conducting human external cargo operations.

(d) The critically configured jettisonable external loads must be shown by a combination of analysis, ground tests, and flight tests to be both transportable and releasable throughout the approved operational envelope without hazard to the rotorcraft during normal flight conditions. In addition, these external loads must be shown to be releasable without hazard to the rotorcraft during emergency flight conditions.

(e) A placard or marking must be installed next to the external-load attaching means clearly stating any operational limitations and the maximum authorized external load as demonstrated under §27.25 and this section.

(f) The fatigue evaluation of §27.571 of this part does not apply to rotorcraft-load combinations to be used for nonhuman external cargo except for the failure of critical structural elements that would result in a hazard to the rotorcraft. For rotorcraft-load
§ 27.903 Engines.

(a) Engine type certification. Each engine must have an approved type certificate. Reciprocating engines for use in helicopters must be qualified in accordance with §33.49(d) of this chapter or be otherwise approved for the intended usage.

(b) Engine or drive system cooling fan blade protection. (1) If an engine or rotor drive system cooling fan is installed, there must be a means to protect the rotorcraft and allow a safe landing if a fan blade fails. This must be shown by showing that—

(i) The fan blades are contained in case of failure;

(ii) Each fan is located so that failure will not jeopardize safety; or

(iii) Each fan blade can withstand an ultimate load of 1.5 times the centrifugal force resulting from operation limited by the following:

(A) For fans driven directly by the engine—

(1) The terminal engine r.p.m. under uncontrolled conditions; or

(2) An overspeed limiting device.

(B) For fans driven by the rotor drive system, the maximum rotor drive system rotational speed to be expected in service, including transients.

(2) Unless a fatigue evaluation under §27.571 is conducted, it must be shown that cooling fan blades are not operating at resonant conditions within the operating limits of the rotorcraft.

(c) Turbine engine installation. For turbine engine installations, the powerplant systems associated with engine assembly of components and equipment essential to safe operation of the rotorcraft, except where operation with the incorrect assembly can be shown to be extremely improbable.

(c) The installation must comply with—

(1) The installation instructions provided under §33.5 of this chapter; and

(2) The applicable provisions of this subpart.

Subpart E—Powerplant
§ 27.907 Engine vibration.

(a) Each engine must be installed to prevent the harmful vibration of any part of the engine or rotorcraft.

(b) The addition of the rotor and the rotor drive system to the engine may not subject the principal rotating parts of the engine to excessive vibration stresses. This must be shown by a vibration investigation.

(c) No part of the rotor drive system may be subjected to excessive vibration stresses.

ROTOR DRIVE SYSTEM

§ 27.917 Design.

(a) Each rotor drive system must incorporate a unit for each engine to automatically disengage that engine from the main and auxiliary rotors if that engine fails. 

(b) Each rotor drive system must be arranged so that each rotor necessary for control in autorotation will continue to be driven by the main rotors after disengagement of the engine from the main and auxiliary rotors. 

(c) If a torque limiting device is used in the rotor drive system, it must be located so as to allow continued control of the rotorcraft when the device is operating. 

(d) The rotor drive system includes any part necessary to transmit power from the engines to the rotor hubs. This includes gear boxes, shafting, universal joints, couplings, rotor brake assemblies, clutches, supporting bearings for shafting, any attendant accessory pads or drives, and any cooling fans that are a part of, attached to, or mounted on the rotor drive system.
main and auxiliary rotor controls must be in the position for normal operation under the conditions of the test.

(e) A 10-hour part of the test prescribed in paragraph (b) of this section must be run at not less than takeoff torque and the maximum speed for use with takeoff torque. The main and auxiliary rotor controls must be in the normal position for vertical ascent.

(1) For multiengine rotorcraft for which the use of 2 1/2 minute OEI power is requested, 12 runs during the 10-hour test must be conducted as follows:
   (i) Each run must consist of at least one period of 2 1/2 minutes with takeoff torque and the maximum speed for use with takeoff torque on all engines.
   (ii) Each run must consist of at least one period for each engine in sequence, during which that engine simulates a power failure and the remaining engines are run at 2 1/2 minute OEI torque and the maximum speed for use with 2 1/2 minute OEI torque for 2 1/2 minutes.

(2) For multiengine turbine-powered rotorcraft for which the use of 30-second and 2-minute OEI power is requested, 10 runs must be conducted as follows:
   (i) Immediately following a takeoff run of at least 5 minutes, each power source must simulate a failure, in turn, and apply the maximum torque and the maximum speed for use with 30-second OEI power to the remaining affected drive system power inputs for not less than 30 seconds, followed by application of the maximum torque and the maximum speed for use with 2-minute OEI power for not less than 2 minutes. At least one run sequence must be conducted from a simulated “flight idle” condition. When conducted on a bench test, the test sequence must be conducted following stabilization at takeoff power.
   (ii) For the purpose of this paragraph, an affected power input includes all parts of the rotor drive system which can be adversely affected by the application of higher or asymmetric torque and speed prescribed by the test.
   (iii) This test may be conducted on a representative bench test facility when engine limitations either preclude repeated use of this power or would result in premature engine removal during the test. The loads, the vibration frequency, and the methods of application to the affected rotor drive system components must be representative of rotorcraft conditions. Test components must be those used to show compliance with the remainder of this section.

(f) The parts of the test prescribed in paragraphs (c) and (d) of this section must be conducted in intervals of not less than 30 minutes and may be accomplished either on the ground or in flight. The part of the test prescribed in paragraph (e) of this section must be conducted in intervals of not less than five minutes.

(g) At intervals of not more than five hours during the tests prescribed in paragraphs (c), (d), and (e) of this section, the engine must be stopped rapidly enough to allow the engine and rotor drive to be automatically disengaged from the rotors.

(h) Under the operating conditions specified in paragraph (c) of this section, 500 complete cycles of lateral control, 500 complete cycles of longitudinal control of the main rotors, and 500 complete cycles of control of each auxiliary rotor must be accomplished.

(i) At intervals of not more than five hours during the tests prescribed in paragraphs (c), (d), and (e) of this section, the engine must be stopped rapidly enough to allow the engine and rotor drive to be automatically disengaged from the rotors. A “complete cycle” involves movement of the controls from the neutral position, through both extreme positions, and back to the neutral position, except that control movements need not produce loads or flapping motions exceeding the maximum loads or motions encountered in flight. The cycling may be accomplished during the testing prescribed in paragraph (c) of this section.

(1) So that the shaft on the driven side of the clutch is accelerated; and

(2) Using a speed and method selected by the applicant.

(j) For multiengine rotorcraft for which the use of 30-minute OEI power is requested, five runs must be made at 30-minute OEI torque and the maximum speed for use with 30-minute OEI torque, in which each engine, in sequence, is made inoperative and the remaining engine(s) is run for a 30-minute period.

(k) For multiengine rotorcraft for which the use of continuous OEI power is requested, five runs must be made at
§ 27.927 Additional tests.

(a) Any additional dynamic, endurance, and operational tests, and vibratory investigations necessary to determine that the rotor drive mechanism is safe, must be performed.

(b) If turbine engine torque output to the transmission can exceed the highest engine or transmission torque rating limit, and that output is not directly controlled by the pilot under normal operating conditions (such as where the primary engine power control is accomplished through the flight control), the following test must be made:

(1) Under conditions associated with all engines operating, make 200 applications, for 10 seconds each, or torque that is at least equal to the lesser of—

(i) The maximum torque used in meeting § 27.923 plus 10 percent; or

(ii) The maximum attainable torque output of the engines, assuming that torque limiting devices, if any, function properly.

(2) For multiengine rotorcraft under conditions associated with each engine, in turn, becoming inoperative, apply to the remaining transmission torque inputs the maximum torque attainable under probable operating conditions, assuming that torque limiting devices, if any, function properly. Each transmission input must be tested at this maximum torque for at least 15 minutes.

(3) The tests prescribed in this paragraph must be conducted on the rotorcraft at the maximum rotational speed intended for the power condition of the test and the torque must be absorbed by the rotors to be installed, except that other ground or flight test facilities with other appropriate methods of torque absorption may be used if the conditions of support and vibration closely simulate the conditions that would exist during a test on the rotorcraft.

(c) It must be shown by tests that the rotor drive system is capable of operating under autorotative conditions for 15 minutes after the loss of pressure in the rotor drive primary oil system.

§ 27.931 Shafting critical speed.

(a) The critical speeds of any shafting must be determined by demonstration except that analytical methods may be used if reliable methods of analysis are available for the particular design.

(b) If any critical speed lies within, or close to, the operating ranges for idling, power on, and autorotative conditions, the stresses occurring at that speed must be within safe limits. This must be shown by tests.

(c) If analytical methods are used and show that no critical speed lies within the permissible operating ranges, the margins between the calculated critical speeds and the limits of the allowable operating ranges must be adequate to allow for possible variations between the computed and actual values.

§ 27.935 Shafting joints.

Each universal joint, slip joint, and other shafting joints whose lubrication is necessary for operation must have provision for lubrication.

§ 27.939 Turbine engine operating characteristics.

(a) Turbine engine operating characteristics must be investigated in flight to determine that no adverse characteristics (such as stall, surge, or flameout) are present, to a hazardous degree, during normal and emergency operation within the range of operating limitations of the rotorcraft and of the engine.
(b) The turbine engine air inlet system may not, as a result of airflow distortion during normal operation, cause vibration harmful to the engine.

(c) For governor-controlled engines, it must be shown that there exists no hazardous torsional instability of the drive system associated with critical combinations of power, rotational speed, and control displacement.

[Federal Aviation Administration, DOT § 27.952

(a) Drop test requirements. Each tank, or the most critical tank, must be drop-tested as follows:

(1) The drop height must be at least 50 feet.

(2) The drop impact surface must be nondeforming.

(3) The tank must be filled with water to 80 percent of the normal, full capacity.

(4) The tank must be enclosed in a surrounding structure representative of the installation unless it can be established that the surrounding structure is free of projections or other design features likely to contribute to rupture of the tank.

(5) The tank must drop freely and impact in a horizontal position ±10°.

(6) After the drop test, there must be no leakage.

(b) Fuel tank load factors. Except for fuel tanks located so that tank rupture with fuel release to either significant ignition sources, such as engines, heaters, and auxiliary power units, or occupants is extremely remote, each fuel tank must be designed and installed to retain its contents under the following ultimate inertial load factors, acting alone.

(1) For fuel tanks in the cabin:
   (i) Upward—4g.
   (ii) Forward—16g.
   (iii) Sideward—8g.
   (iv) Downward—20g.

(2) For fuel tanks located above or behind the crew or passenger compartment that, if loosened, could injure an occupant in an emergency landing:
   (i) Upward—1.5g.
   (ii) Forward—8g.
   (iii) Sideward—2g.
   (iv) Downward—4g.

(3) For fuel tanks in other areas:
   (i) Upward—1.5g.
   (ii) Forward—4g.
   (iii) Sideward—2g.
   (iv) Downward—4g.

(c) Fuel line self-sealing breakaway couplings. Self-sealing breakaway couplings must be installed unless hazardous relative motion of fuel system components to each other or to local rotorcraft structure is demonstrated to be extremely improbable or unless other means are provided. The couplings or equivalent devices must be installed at all fuel tank-to-fuel line...
§ 27.953 Fuel system independence.

(a) Each fuel system for multiengine rotorcraft must allow fuel to be supplied to each engine through a system independent of those parts of each system supplying fuel to other engines. However, separate fuel tanks need not be provided for each engine.

(b) Frangible or deformable structural attachments. Unless hazardous relative motion of fuel tanks and fuel system components to local rotorcraft structure is demonstrated to be extremely improbable in an otherwise survivable impact, frangible or locally deformable attachments of fuel tanks and fuel system components to local rotorcraft structure must be used. The attachment of fuel tanks and fuel system components to local rotorcraft structure, whether frangible or locally deformable, must be designed such that its separation or relative local deformation will occur without rupture or local tear-out of the fuel tank or fuel system components that will cause fuel leakage. The ultimate strength of frangible or deformable attachments must be as follows:

(1) The load required to separate a frangible attachment from its support structure, or deform a locally deformable attachment relative to its support structure, must be between 25 and 50 percent of the minimum ultimate load (ultimate strength) of the weakest component in the line and must comply with the fatigue requirements of § 27.571 without leaking.

(2) A frangible or locally deformable attachment must separate or locally deform as intended whenever its ultimate load (as defined in paragraph (d)(1) of this section) is applied in the failure modes most likely to occur.

(3) All frangible or locally deformable attachments must comply with the fatigue requirements of § 27.571.

(b) If a single fuel tank is used on a multiengine rotorcraft, the following must be provided:

1. Independent tank outlets for each engine, each incorporating a shutoff valve at the tank. This shutoff valve may also serve as the firewall shutoff valve required by §27.995 if the line between the valve and the engine compartment does not contain a hazardous amount of fuel that can drain into the engine compartment.

2. At least two vents arranged to minimize the probability of both vents becoming obstructed simultaneously.

3. Filler caps designed to minimize the probability of incorrect installation or inflight loss.

4. A fuel system in which those parts of the system from each tank outlet to any engine are independent of each part of each system supplying fuel to other engines.

§ 27.954 Fuel system lightning protection.

The fuel system must be designed and arranged to prevent the ignition of fuel vapor within the system by—

a. Direct lightning strikes to areas having a high probability of stroke attachment;

b. Swept lightning strokes to areas where swept strokes are highly probable; or

c. Corona and streamering at fuel vent outlets.


§ 27.955 Fuel flow.

(a) General. The fuel system for each engine must be shown to provide the engine with at least 100 percent of the fuel required under each operating and maneuvering condition to be approved for the rotorcraft including, as applicable, the fuel required to operate the engine(s) under the test conditions required by §27.927. Unless equivalent methods are used, compliance must be shown by test during which the following provisions are met except that combinations of conditions which are shown to be improbable need not be considered.

1. The fuel pressure, corrected for critical accelerations, must be within the limits specified by the engine type certificate data sheet.

2. The fuel level in the tank may not exceed that established as the unusable fuel supply for that tank under §27.959, plus the minimum additional fuel necessary to conduct the test.

3. The fuel head between the tank outlet and the engine inlet must be critical with respect to rotorcraft flight attitudes.

4. The critical fuel pump (for pump-fed systems) is installed to produce (by actual or simulated failure) the critical restriction to fuel flow to be expected from pump failure.

5. Critical values of engine rotation speed, electrical power, or other sources of fuel pump motive power must be applied.

6. Critical values of fuel properties which adversely affect fuel flow must be applied.

7. The fuel filter required by §27.997 must be blocked to the degree necessary to simulate the accumulation of fuel contamination required to activate the indicator required by §27.1305(q).

(b) Fuel transfer systems. If normal operation of the fuel system requires fuel to be transferred to an engine feed tank, the transfer must occur automatically via a system which has been shown to maintain the fuel level in the engine feed tank within acceptable limits during flight or surface operation of the rotorcraft.

(c) Multiple fuel tanks. If an engine can be supplied with fuel from more than one tank, the fuel systems must, in addition to having appropriate manual switching capability, be designed to prevent interruption of fuel flow to that engine, without attention by the flightcrew, when any tank supplying fuel to that engine is depleted of usable fuel during normal operation, and any other tank that normally supplies fuel to the engine alone contains usable fuel.


§ 27.959 Unusable fuel supply.

The unusable fuel supply for each tank must be established as not less than the quantity at which the first evidence of malfunction occurs under the most adverse fuel feed condition.
§ 27.961 Fuel system hot weather operation.

Each suction lift fuel system and other fuel systems with features conducive to vapor formation must be shown by test to operate satisfactorily (within certification limits) when using fuel at a temperature of 110 °F under critical operating conditions including, if applicable, the engine operating conditions defined by §27.927 (b)(1) and (b)(2).

(Amdt. 27–23, 53 FR 34212, Sept. 2, 1988)

§ 27.963 Fuel tanks: general.

(a) Each fuel tank must be able to withstand, without failure, the vibration, inertia, fluid, and structural loads to which it may be subjected in operation.

(b) Each fuel tank of 10 gallons or greater capacity must have internal baffles, or must have external support to resist surging.

(c) Each fuel tank must be separated from the engine compartment by a firewall. At least one-half inch of clear airspace must be provided between the tank and the firewall.

(d) Spaces adjacent to the surfaces of fuel tanks must be ventilated so that fumes cannot accumulate in the tank compartment in case of leakage. If two or more tanks have interconnected outlets, they must be considered as one tank, and the airspaces in those tanks must be interconnected to prevent the flow of fuel from one tank to another as a result of a difference in pressure between those airspaces.

(e) The maximum exposed surface temperature of any component in the fuel tank must be less, by a safe margin as determined by the Administrator, than the lowest expected autoignition temperature of the fuel or fuel vapor in the tank. Compliance with this requirement must be shown under all operating conditions and under all failure or malfunction conditions of all components inside the tank.

(f) Each fuel tank installed in personnel compartments must be isolated by fume-proof and fuel-proof enclosures that are drained and vented to the exterior of the rotorcraft. The design and construction of the enclosures must provide necessary protection for the tank, must be crash resistant during a survivable impact in accordance with §27.952, and must be adequate to withstand loads and abrasions to be expected in personnel compartments.

(g) Each flexible fuel tank bladder or liner must be approved or shown to be suitable for the particular application and must be puncture resistant. Puncture resistance must be shown by meeting the TSO-C90, paragraph 16.0, requirements using a minimum puncture force of 370 pounds.

(Amdt. 27–23, 53 FR 34212, Sept. 2, 1988)

§ 27.965 Fuel tank tests.

(a) Each fuel tank must be able to withstand the applicable pressure tests in this section without failure or leakage. If practicable, test pressures may be applied in a manner simulating the pressure distribution in service.

(b) Each conventional metal tank, nonmetallic tank with walls that are not supported by the rotorcraft structure, and integral tank must be subjected to a pressure of 3.5 p.s.i. unless the pressure developed during maximum limit acceleration or emergency deceleration with a full tank exceeds this value, in which case a hydrostatic head, or equivalent test, must be applied to duplicate the acceleration loads as far as possible. However, the pressure need not exceed 3.5 p.s.i. on surfaces not exposed to the acceleration loading.

(c) Each nonmetallic tank with walls supported by the rotorcraft structure must be subjected to the following tests:

(1) A pressure test of at least 2.0 p.s.i. This test may be conducted on the tank alone in conjunction with the test specified in paragraph (c)(2) of this section.

(2) A pressure test, with the tank mounted in the rotorcraft structure, equal to the load developed by the reaction of the contents, with the tank
§ 27.967 Fuel tank installation.

(a) Each fuel tank must be supported so that tank loads are not concentrated on unsupported tank surfaces. In addition—

(1) There must be pads, if necessary, to prevent chafing between each tank and its supports;

(2) The padding must be non-absorbent or treated to prevent the absorption of fuel;

(3) If flexible tank liners are used, they must be supported so that it is not necessary for them to withstand fluid loads; and

(4) Each interior surface of tank compartments must be smooth and free of projections that could cause wear of the liner unless—

(i) There are means for protection of the liner at those points; or

(ii) The construction of the liner itself provides such protection.

(b) Any spaces adjacent to tank surfaces must be adequately ventilated to avoid accumulation of fuel or fumes in those spaces due to minor leakage. If the tank is in a sealed compartment, ventilation may be limited to drain holes that prevent clogging and excessive pressure resulting from altitude changes. If flexible tank liners are installed, the venting arrangement for the spaces between the liner and its container must maintain the proper relationship to tank vent pressures for any expected flight condition.

(c) The location of each tank must meet the requirements of §27.1185 (a) and (c).

(d) No rotorcraft skin immediately adjacent to a major air outlet from the engine compartment may act as the wall of the integral tank.
§ 27.969 Fuel tank expansion space.

Each fuel tank or each group of fuel tanks with interconnected vent systems must have an expansion space of not less than 2 percent of the tank capacity. It must be impossible to fill the fuel tank expansion space inadvertently with the rotorcraft in the normal ground attitude.


§ 27.971 Fuel tank sump.

(a) Each fuel tank must have a drainable sump with an effective capacity in any ground attitude to be expected in service of 0.25 percent of the tank capacity or 1/16 gallon, whichever is greater, unless—

(1) The fuel system has a sediment bowl or chamber that is accessible for preflight drainage and has a minimum capacity of 1 ounce for every 20 gallons of fuel tank capacity; and

(2) Each fuel tank drain is located so that in any ground attitude to be expected in service, water will drain from all parts of the tank to the sediment bowl or chamber.

(b) Each sump, sediment bowl, and sediment chamber drain required by this section must comply with the drain provisions of §27.999(b).


§ 27.973 Fuel tank filler connection.

(a) Each fuel tank filler connection must prevent the entrance of fuel into any part of the rotorcraft other than the tank itself during normal operations and must be crash resistant during a survivable impact in accordance with §27.952(c). In addition—

(1) Each filler must be marked as prescribed in §27.1557(c)(1);  

(2) Each recessed filler connection that can retain any appreciable quantity of fuel must have a drain that discharges clear of the entire rotorcraft; and

(3) Each filler cap must provide a fuel-tight seal under the fluid pressure expected in normal operation and in a survivable impact.

(b) Each filler cap or filler cap cover must warn when the cap is not fully locked or seated on the filler connection.


§ 27.975 Fuel tank vents.

(a) Each fuel tank must be vented from the top part of the expansion space so that venting is effective under all normal flight conditions. Each vent must minimize the probability of stoppage by dirt or ice.

(b) The venting system must be designed to minimize spillage of fuel through the vents to an ignition source in the event of a rollover during landing, ground operation, or a survivable impact.


§ 27.977 Fuel tank outlet.

(a) There must be a fuel stainer for the fuel tank outlet or for the booster pump. This strainer must—

(1) For reciprocating engine powered rotorcraft, have 8 to 16 meshes per inch; and

(2) For turbine engine powered rotorcraft, prevent the passage of any object that could restrict fuel flow or damage any fuel system component.

(b) The clear area of each fuel tank outlet strainer must be at least five times the area of the outlet line.

(c) The diameter of each strainer must be at least that of the fuel tank outlet.

(d) Each finger strainer must be accessible for inspection and cleaning.

[Amdt. 27–11, 41 FR 55470, Dec. 20, 1976]

FUEL SYSTEM COMPONENTS

§ 27.991 Fuel pumps.

Compliance with §27.955 may not be jeopardized by failure of—

(a) Any one pump except pumps that are approved and installed as parts of a type certificated engine; or

(b) Any component required for pump operation except, for engine driven pumps, the engine served by that pump.

§ 27.993 Fuel system lines and fittings.

(a) Each fuel line must be installed and supported to prevent excessive vibration and to withstand loads due to fuel pressure and accelerated flight conditions.

(b) Each fuel line connected to components of the rotorcraft between which relative motion could exist must have provisions for flexibility.

(c) Flexible hose must be approved.

(d) Each flexible connection in fuel lines that may be under pressure or subjected to axial loading must use flexible hose assemblies.

(e) No flexible hose that might be adversely affected by high temperatures may be used where excessive temperatures will exist during operation or after engine shutdown.


§ 27.995 Fuel valves.

(a) There must be a positive, quick-acting valve to shut off fuel to each engine individually.

(b) The control for this valve must be within easy reach of appropriate crewmembers.

(c) Where there is more than one source of fuel supply there must be means for independent feeding from each source.

(d) No shutoff valve may be on the engine side of any firewall.


§ 27.997 Fuel strainer or filter.

There must be a fuel strainer or filter between the fuel tank outlet and the inlet of the first fuel system component which is susceptible to fuel contamination, including but not limited to the fuel metering device or an engine positive displacement pump, whichever is nearer the fuel tank outlet. This fuel strainer or filter must—

(a) Be accessible for draining and cleaning and must incorporate a screen or element which is easily removable;

(b) Have a sediment trap and drain except that it need not have a drain if the strainer or filter is easily removable for drain purposes;

(c) Be mounted so that its weight is not supported by the connecting lines or by the inlet or outlet connections of the strainer or filter itself, unless adequate strength margins under all loading conditions are provided in the lines and connections; and

(d) Provide a means to remove from the fuel any contaminant which would jeopardize the flow of fuel through rotorcraft or engine fuel system components required for proper rotorcraft fuel system or engine fuel system operation.


§ 27.999 Fuel system drains.

(a) There must be at least one accessible drain at the lowest point in each fuel system to completely drain the system with the rotorcraft in any ground attitude to be expected in service.

(b) Each drain required by paragraph (a) of this section must—

(1) Discharge clear of all parts of the rotorcraft;

(2) Have manual or automatic means to assure positive closure in the off position; and

(3) Have a drain valve—

(i) That is readily accessible and which can be easily opened and closed; and

(ii) That is either located or protected to prevent fuel spillage in the event of a landing with landing gear retracted.


OIL SYSTEM

§ 27.1011 Engines: General.

(a) Each engine must have an independent oil system that can supply it with an appropriate quantity of oil at a temperature not above that safe for continuous operation.

(b) The usable oil capacity of each system may not be less than the product of the endurance of the rotorcraft under critical operating conditions and the maximum oil consumption of the engine under the same conditions, plus a suitable margin to ensure adequate circulation and cooling. Instead of a rational analysis of endurance and consumption, a usable oil capacity of one
§ 27.1013 Oil tanks.

Each oil tank must be designed and installed so that—
(a) It can withstand, without failure, each vibration, inertia, fluid, and structural load expected in operation;
(b) [Reserved]
(c) Where used with a reciprocating engine, it has an expansion space of not less than the greater of 10 percent of the tank capacity or 0.5 gallon, and where used with a turbine engine, it has an expansion space of not less than 10 percent of the tank capacity.
(d) It is impossible to fill the tank expansion space inadvertently with the rotorcraft in the normal ground attitude;
(e) Adequate venting is provided; and
(f) There are means in the filler opening to prevent oil overflow from entering the oil tank compartment.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–9, 39 FR 35461, Oct. 1, 1974]

§ 27.1015 Oil tank tests.

Each oil tank must be designed and installed so that it can withstand, without leakage, an internal pressure of 5 p.s.i., except that each pressurized oil tank used with a turbine engine must be designed and installed so that it can withstand, without leakage, an internal pressure of 5 p.s.i., plus the maximum operating pressure of the tank.

[Amtd. 27–9, 39 FR 35462, Oct. 1, 1974]

§ 27.1017 Oil lines and fittings.

(a) Each oil line must be supported to prevent excessive vibration.
(b) Each oil line connected to components of the rotorcraft between which relative motion could exist must have provisions for motion.
(c) Flexible hose must be approved.
(d) Each oil line must have an inside diameter of not less than the inside diameter of the engine inlet or outlet. No line may have splices between connections.

§ 27.1019 Oil strainer or filter.

(a) Each turbine engine installation must incorporate an oil strainer or filter through which all of the engine oil flows and which meets the following requirements:
(1) Each oil strainer or filter that has a bypass must be constructed and installed so that oil will flow at the normal rate through the rest of the system with the strainer or filter completely blocked.
(2) The oil strainer or filter must have the capacity (with respect to operating limitations established for the engine) to ensure that engine oil system functioning is not impaired when the oil is contaminated to a degree (with respect to particle size and density) that is greater than that established for the engine under Part 33 of this chapter.
(3) The oil strainer or filter, unless it is installed at an oil tank outlet, must incorporate a means to indicate contamination before it reaches the capacity established in accordance with paragraph (a)(2) of this section.
(4) The bypass of a strainer or filter must be constructed and installed so that the release of collected contaminants is minimized by appropriate location of the bypass to ensure that collected contaminants are not in the bypass flow path.
(5) An oil strainer or filter that has no bypass, except one that is installed at an oil tank outlet, must have a means to connect it to the warning system required in §27.1305(r).
(b) Each oil strainer or filter in a powerplant installation using reciprocating engines must be constructed and installed so that oil will flow at the normal rate through the rest of the system with the strainer or filter element completely blocked.

§ 27.1021 Oil system drains.
A drain (or drains) must be provided to allow safe drainage of the oil system. Each drain must—
(a) Be accessible; and
(b) Have manual or automatic means for positive locking in the closed position.

[Amend. 27–20, 49 FR 6849, Feb. 23, 1984]

§ 27.1027 Transmissions and gearboxes: General.
(a) The lubrication system for components of the rotor drive system that require continuous lubrication must be sufficiently independent of the lubrication systems of the engine(s) to ensure lubrication during autorotation.
(b) Pressure lubrication systems for transmissions and gearboxes must comply with the engine oil system requirements of §§ 27.1013 (except paragraph (c)), 27.1015, 27.1017, 27.1021, and 27.1337(d).
(c) Each pressure lubrication system must have an oil strainer or filter through which all of the lubricant flows and must—
(1) Be designed to remove from the lubricant any contaminant which may damage transmission and drive system components or impede the flow of lubricant to a hazardous degree;
(2) Be equipped with a means to indicate collection of contaminants on the filter or strainer at or before opening of the bypass required by paragraph (c)(3) of this section; and
(3) Be equipped with a bypass constructed and installed so that—
(i) The lubricant will flow at the normal rate through the rest of the system with the strainer or filter completely blocked; and
(ii) The release of collected contaminants is minimized by appropriate location of the bypass to ensure that collected contaminants are not in the bypass flowpath.
(d) For each lubricant tank or sump outlet supplying lubrication to rotor drive systems and rotor drive system components, a screen must be provided to prevent entrance into the lubrication system of any object that might obstruct the flow of lubricant from the outlet to the filter required by paragraph (c) of this section. The requirements of paragraph (c) do not apply to screens installed at lubricant tank or sump outlets.
(e) Splash-type lubrication systems for rotor drive system gearboxes must comply with §§ 27.1021 and 27.1337(d).

[Amend. 27–23, 53 FR 34213, Sept. 2, 1988, as amended by Amend. 27–37, 64 FR 45095, Aug. 18, 1999]

COOLING

§ 27.1041 General.
(a) Each powerplant cooling system must be able to maintain the temperatures of powerplant components within the limits established for these components under critical surface (ground or water) and flight operating conditions for which certification is required and after normal shutdown. Powerplant components to be considered include but may not be limited to engines, rotor drive system components, auxiliary power units, and the cooling or lubricating fluids used with these components.

(b) Compliance with paragraph (a) of this section must be shown in tests conducted under the conditions prescribed in that paragraph.

[to be continued...]

§ 27.1043 Cooling tests.
(a) General. For the tests prescribed in §27.1041(b), the following apply:
(1) If the tests are conducted under conditions deviating from the maximum ambient atmospheric temperature specified in paragraph (b) of this section, the recorded powerplant temperatures must be corrected under paragraphs (c) and (d) of this section unless a more rational correction method is applicable.
(2) No corrected temperature determined under paragraph (a)(1) of this section may exceed established limits.
(3) For reciprocating engines, the fuel used during the cooling tests must be of the minimum grade approved for the engines, and the mixture settings must be those normally used in the flight stages for which the cooling tests are conducted.
(4) The test procedures must be as prescribed in §27.1045.
§ 27.1045 Cooling test procedures.

(a) General. For each stage of flight, the cooling tests must be conducted with the rotorcraft—

(1) In the configuration most critical for cooling; and

(2) Under the conditions most critical for cooling.

(b) Temperature stabilization. For the purpose of the cooling tests, a temperature is “stabilized” when its rate of change is less than two degrees F. per minute. The following component and engine fluid temperature stabilization rules apply:

(1) For each rotorcraft, and for each stage of flight—

(i) The temperatures must be stabilized under the conditions from which entry is made into the stage of flight being investigated; or

(ii) If the entry condition normally does not allow temperatures to stabilize, operation through the full entry condition must be conducted before entry into the stage of flight being investigated in order to allow the temperatures to attain their natural levels at the time of entry.

(2) For each helicopter during the takeoff stage of flight, the climb at takeoff power must be preceded by a period of hover during which the temperatures are stabilized.

(c) Duration of test. For each stage of flight the tests must be continued until—

(1) The temperatures stabilize or 5 minutes after the occurrence of the highest temperature recorded, as appropriate to the test condition;

(2) That stage of flight is completed; or

(3) An operating limitation is reached.


INDUCTION SYSTEM

§ 27.1091 Air induction.

(a) The air induction system for each engine must supply the air required by that engine under the operating conditions and maneuvers for which certification is requested.

(b) Each cold air induction system opening must be outside the cowling if backfire flames can emerge.

(c) If fuel can accumulate in any air induction system, that system must have drains that discharge fuel—

(1) Clear of the rotorcraft; and

(2) Out of the path of exhaust flames.

(d) For turbine engine powered rotorcraft—

(1) There must be means to prevent hazardous quantities of fuel leakage or overflow from drains, vents, or other...
components of flammable fluid systems from entering the engine intake system; and
(2) The air inlet ducts must be located or protected so as to minimize the ingestion of foreign matter during takeoff, landing, and taxiing.

§ 27.1093 Induction system icing protection.

(a) Reciprocating engines. Each reciprocating engine air induction system must have means to prevent and eliminate icing. Unless this is done by other means, it must be shown that, in air free of visible moisture at a temperature of 30 degrees F., and with the engines at 75 percent of maximum continuous power—
(1) Each rotorcraft with sea level engines using conventional venturi carburetors has a preheater that can provide a heat rise of 90 degrees F.;
(2) Each rotorcraft with sea level engines using carburetors tending to prevent icing has a sheltered alternate source of air, and that the preheat supplied to the alternate air intake is not less than that provided by the engine cooling air downstream of the cylinders;
(3) Each rotorcraft with altitude engines using conventional venturi carburetors has a preheater capable of providing a heat rise of 120 degrees F.; and
(4) Each rotorcraft with altitude engines using carburetors tending to prevent icing has a preheater that can provide a heat rise of—
   (i) 100 degrees F.; or
   (ii) If a fluid deicing system is used, at least 40 degrees F.

(b) Turbine engine. (1) It must be shown that each turbine engine and its air inlet system can operate throughout the flight power range of the engine (including idling)—
   (i) Without accumulating ice on engine or inlet system components that would adversely affect engine operation or cause a serious loss of power under the icing conditions specified in appendix C of Part 29 of this chapter; and
   (ii) In snow, both falling and blowing, without adverse effect on engine operation, within the limitations established for the rotorcraft.

(2) Each turbine engine must idle for 30 minutes on the ground, with the air bleed available for engine icing protection at its critical condition, without adverse effect, in an atmosphere that is at a temperature between 15° and 30 °F (between −9° and −1 °C) and has a liquid water content not less than 0.3 gram per cubic meter in the form of drops having a mean effective diameter not less than 20 microns, followed by momentary operation at takeoff power or thrust. During the 30 minutes of idle operation, the engine may be run up periodically to a moderate power or thrust setting in a manner acceptable to the Administrator.

(c) Supercharged reciprocating engines. For each engine having superchargers to pressurize the air before it enters the carburetor, the heat rise in the air caused by that supercharging at any altitude may be utilized in determining compliance with paragraph (a) of this section if the heat rise utilized is that which will be available, automatically, for the applicable altitude and operating condition because of supercharging.

§ 27.1121 General.

For each exhaust system—
(a) There must be means for thermal expansion of manifolds and pipes;
(b) There must be means to prevent local hot spots;
(c) Exhaust gases must discharge clear of the engine air intake, fuel system components, and drains;
(d) Each exhaust system part with a surface hot enough to ignite flammable fluids or vapors must be located or shielded so that leakage from any system carrying flammable fluids or vapors will not result in a fire caused by
impingement of the fluids or vapors on any part of the exhaust system including shields for the exhaust system;

(e) Exhaust gases may not impair pilot vision at night due to glare;

(f) If significant traps exist, each turbine engine exhaust system must have drains discharging clear of the rotorcraft, in any normal ground and flight attitudes, to prevent fuel accumulation after the failure of an attempted engine start;

(g) Each exhaust heat exchanger must incorporate means to prevent blockage of the exhaust port after any internal heat exchanger failure.

(Secs. 313(a), 601, and 603, 72 Stat. 752, 775, 49 U.S.C. 1354(a), 1421, and 1423; sec. 6(c), 49 U.S.C. 1655(c))

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–12, 42 FR 15045, Mar. 17, 1977]

§27.1123 Exhaust piping.

(a) Exhaust piping must be heat and corrosion resistant, and must have provisions to prevent failure due to expansion by operating temperatures.

(b) Exhaust piping must be supported to withstand any vibration and inertia loads to which it would be subjected in operations.

(c) Exhaust piping connected to components between which relative motion could exist must have provisions for flexibility.

[Amdt. 27–11, 41 FR 55470, Dec. 20, 1976]

POWERPLANT CONTROLS AND ACCESSORIES

§27.1141 Powerplant controls: general.

(a) Powerplant controls must be located and arranged under §27.777 and marked under §27.1555.

(b) Each flexible powerplant control must be approved.

(c) Each control must be able to maintain any set position without—

(1) Constant attention; or

(2) Tendency to creep due to control loads or vibration.

(d) Controls of powerplant valves required for safety must have—

(1) For manual valves, positive stops or in the case of fuel valves suitable index provisions, in the open and closed position; and

(2) For power-assisted valves, a means to indicate to the flight crew when the valve—

(i) Is in the fully open or fully closed position; or

(ii) Is moving between the fully open and fully closed position.

(e) For turbine engine powered rotorcraft, no single failure or malfunction, or probable combination thereof, in any powerplant control system may cause the failure of any powerplant function necessary for safety.

(Secs. 313(a), 601, and 603, 72 Stat. 752, 775, 49 U.S.C. 1354(a), 1421, and 1423; sec. 6(c), 49 U.S.C. 1655(c))


§27.1143 Engine controls.

(a) There must be a separate power control for each engine.

(b) Power controls must be grouped and arranged to allow—

(1) Separate control of each engine; and

(2) Simultaneous control of all engines.

(c) Each power control must provide a positive and immediately responsive means of controlling its engine.

(d) If a power control incorporates a fuel shutoff feature, the control must have a means to prevent the inadvertent movement of the control into the shutoff position. The means must—

(1) Have a positive lock or stop at the idle position; and

(2) Require a separate and distinct operation to place the control in the shutoff position.

(e) For rotorcraft to be certificated for a 30-second OEI power rating, a means must be provided to automatically activate and control the 30-second OEI power and prevent any engine from exceeding the installed engine limits associated with the 30-second OEI power rating approved for the rotorcraft.

§ 27.1145 Ignition switches.

(a) There must be means to quickly shut off all ignition by the grouping of switches or by a master ignition control.

(b) Each group of ignition switches, except ignition switches for turbine engines for which continuous ignition is not required, and each master ignition control must have a means to prevent its inadvertent operation.

(Secs. 313(a), 601, and 603, 72 Stat. 752, 775, 49 U.S.C. 1354(a), 1421, and 1423; sec. 6(c), 49 U.S.C. 1655(c))

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–12, 42 FR 15045, Mar. 17, 1977]

§ 27.1147 Mixture controls.

If there are mixture controls, each engine must have a separate control and the controls must be arranged to allow—

(a) Separate control of each engine; and

(b) Simultaneous control of all engines.

§ 27.1151 Rotor brake controls.

(a) It must be impossible to apply the rotor brake inadvertently in flight.

(b) There must be means to warn the crew if the rotor brake has not been completely released before takeoff.

[Doc. No. 28008, 61 FR 21907, May 10, 1996]

§ 27.1163 Powerplant accessories.

(a) Each engine-mounted accessory must

(1) Be approved for mounting on the engine involved;

(2) Use the provisions on the engine for mounting; and

(3) Be sealed in such a way as to prevent contamination of the engine oil system and the accessory system.

(b) Unless other means are provided, torque limiting means must be provided for accessory drives located on any component of the transmission and rotor drive system to prevent damage to these components from excessive accessory load.


§ 27.1183 Lines, fittings, and components.

(a) Except as provided in paragraph (b) of this section, each line, fitting, and other component carrying flammable fluid in any area subject to engine fire conditions must be fire resistant, except that flammable fluid tanks and supports which are part of and attached to the engine must be fireproof or be enclosed by a fireproof shield unless damage by fire to any non-fireproof part will not cause leakage or spillage of flammable fluid. Components must be shielded or located so as to safeguard against the ignition of leaking flammable fluid. An integral oil sump of less than 25-quart capacity on a reciprocating engine need not be fireproof nor be enclosed by a fireproof shield.

(b) Paragraph (a) does not apply to—

(1) Lines, fittings, and components which are already approved as part of a type certificated engine; and

(2) Vent and drain lines, and their fittings, whose failure will not result in, or add to, a fire hazard.

(c) Each flammable fluid drain and vent must discharge clear of the induction system air inlet.


§ 27.1185 Flammable fluids.

(a) Each fuel tank must be isolated from the engines by a firewall or shroud.

(b) Each tank or reservoir, other than a fuel tank, that is part of a system containing flammable fluids or gases must be isolated from the engine by a firewall or shroud, unless the design of the system, the materials used in the tank and its supports, the shut-off means, and the connections, lines and controls provide a degree of safety equal to that which would exist if the tank or reservoir were isolated from the engines.

(c) There must be at least one-half inch of clear airspace between each tank and each firewall or shroud isolating that tank, unless equivalent
§ 27.1187 Ventilation and drainage.

Each compartment containing any part of the powerplant installation must have provision for ventilation and drainage of flammable fluids. The drainage means must be—

(a) Effective under conditions expected to prevail when drainage is needed, and

(b) Arranged so that no discharged fluid will cause an additional fire hazard.

[Doc. No. 29247, 64 FR 45095, Aug. 18, 1999]

§ 27.1189 Shutoff means.

(a) There must be means to shut off each line carrying flammable fluids into the engine compartment, except—

(1) Lines, fittings, and components forming an integral part of an engine;

(2) For oil systems for which all components of the system, including oil tanks, are fireproof or located in areas not subject to engine fire conditions; and

(3) For reciprocating engine installations only, engine oil system lines in installation using engines of less than 500 cu. in. displacement.

(b) There must be means to guard against inadvertent operation of each shutoff, and to make it possible for the crew to reopen it in flight after it has been closed.

(c) Each shutoff valve and its control must be designed, located, and protected to function properly under any condition likely to result from an engine fire.


§ 27.1191 Firewalls.

(a) Each engine, including the combustor, turbine, and tailpipe sections of turbine engines must be isolated by a firewall, shroud, or equivalent means, from personnel compartments, structures, controls, rotor mechanisms, and other parts that are—

(1) Essential to a controlled landing: and

(2) Not protected under §27.861.

(b) Each auxiliary power unit and combustion heater, and any other combustion equipment to be used in flight, must be isolated from the rest of the rotorcraft by firewalls, shrouds, or equivalent means.

(c) In meeting paragraphs (a) and (b) of this section, account must be taken of the probable path of a fire as affected by the airflow in normal flight and in autorotation.

(d) Each firewall and shroud must be constructed so that no hazardous quantity of air, fluids, or flame can pass from any engine compartment to other parts of the rotorcraft.

(e) Each opening in the firewall or shroud must be sealed with close-fitting, fireproof grommets, bushings, or firewall fittings.

(f) Each firewall and shroud must be fireproof and protected against corrosion.


§ 27.1193 Cowling and engine compartment covering.

(a) Each cowling and engine compartment covering must be constructed and supported so that it can resist the vibration, inertia, and air loads to which it may be subjected in operation.

(b) There must be means for rapid and complete drainage of each part of the cowling or engine compartment in the normal ground and flight attitudes.

(c) No drain may discharge where it might cause a fire hazard.

(d) Each cowling and engine compartment covering must be at least fire resistant.

(e) Each part of the cowling or engine compartment covering subject to high temperatures due to its nearness to exhaust system parts or exhaust gas impingement must be fireproof.
(f) A means of retaining each openable or readily removable panel, cowling, or engine or rotor drive system covering must be provided to preclude hazardous damage to rotors or critical control components in the event of structural or mechanical failure of the normal retention means, unless such failure is extremely improbable.


§ 27.1194 Other surfaces.

All surfaces aft of, and near, powerplant compartments, other than tail surfaces not subject to heat, flames, or sparks emanating from a powerplant compartment, must be at least fire resistant.

[Amdt. 27–2, 33 FR 964, Jan. 26, 1968]

§ 27.1195 Fire detector systems.

Each turbine engine powered rotorcraft must have approved quick-acting fire detectors in numbers and locations insuring prompt detection of fire in the engine compartment which cannot be readily observed in flight by the pilot in the cockpit.

[Amdt. 27–5, 36 FR 5493, Mar. 24, 1971]

Subpart F—Equipment

GENERAL

§ 27.1301 Function and installation.

Each item of installed equipment must—

(a) Be of a kind and design appropriate to its intended function;
(b) Be labeled as to its identification, function, or operating limitations, or any applicable combination of these factors;
(c) Be installed according to limitations specified for that equipment; and
(d) Function properly when installed.

§ 27.1303 Flight and navigation instruments.

The following are the required flight and navigation instruments:

(a) An airspeed indicator.
(b) An altimeter.
(c) A magnetic direction indicator.

§ 27.1305 Powerplant instruments.

The following are the required powerplant instruments:

(a) A carburetor air temperature indicator, for each engine having a preheater that can provide a heat rise in excess of 60 °F.
(b) A cylinder head temperature indicator, for each—
   (1) Air cooled engine;
   (2) Rotorcraft with cooling shutters; and
   (3) Rotorcraft for which compliance with § 27.1043 is shown in any condition other than the most critical flight condition with respect to cooling.
(c) A fuel pressure indicator, for each pump-fed engine.
(d) A fuel quantity indicator, for each fuel tank.
(e) A manifold pressure indicator, for each altitude engine.
(f) An oil temperature warning device to indicate when the temperature exceeds a safe value in each main rotor drive gearbox (including any gearboxes essential to rotor phasing) having an oil system independent of the engine oil system.
(g) An oil pressure warning device to indicate when the pressure falls below a safe value in each pressure-lubricated main rotor drive gearbox (including any gearboxes essential to rotor phasing) having an oil system independent of the engine oil system.
(h) An oil pressure indicator for each engine.
(i) An oil quantity indicator for each oil tank.
(j) An oil temperature indicator for each engine.
(k) At least one tachometer to indicate the r.p.m. of each engine and, as applicable—
   (1) The r.p.m. of the single main rotor;
   (2) The common r.p.m. of any main rotors whose speeds cannot vary appreciably with respect to each other; or
   (3) The r.p.m. of each main rotor whose speed can vary appreciably with respect to that of another main rotor.
(l) A low fuel warning device for each fuel tank which feeds an engine. This device must—
§ 27.1307 Miscellaneous equipment.

The following is the required miscellaneous equipment:

(a) An approved seat for each occupant.

(b) An approved safety belt for each occupant.

(c) A master switch arrangement.

(d) An adequate source of electrical energy, where electrical energy is necessary for operation of the rotorcraft.

(e) Electrical protective devices.

§ 27.1309 Equipment, systems, and installations.

(a) The equipment, systems, and installations whose functioning is required by this subchapter must be designed and installed to ensure that they perform their intended functions under any foreseeable operating condition.

(b) The equipment, systems, and installations of a multiengine rotorcraft must be designed to prevent hazards to the rotorcraft in the event of a probable malfunction or failure.

(c) The equipment, systems, and installations of single-engine rotorcraft must be designed to minimize hazards to the rotorcraft in the event of a probable malfunction or failure.

§ 27.1316 Electrical and electronic system lightning protection.

(a) Each electrical and electronic system that performs a function, for which failure would prevent the continued safe flight and landing of the rotorcraft, must be designed and installed so that—

(1) The function is not adversely affected during and after the time the rotorcraft is exposed to lightning; and

(2) The system automatically recovers normal operation of that function.
in a timely manner after the rotorcraft is exposed to lightning.

(b) For rotorcraft approved for instrument flight rules operation, each electrical and electronic system that performs a function, for which failure would reduce the capability of the rotorcraft or the ability of the flightcrew to respond to an adverse operating condition, must be designed and installed so that the function recovers normal operation in a timely manner after the rotorcraft is exposed to lightning.


§27.1317 High-intensity Radiated Fields (HIRF) Protection.

(a) Except as provided in paragraph (d) of this section, each electrical and electronic system that performs a function whose failure would prevent the continued safe flight and landing of the rotorcraft must be designed and installed so that—

(1) The function is not adversely affected during and after the time the rotorcraft is exposed to HIRF environment I, as described in appendix D to this part;

(2) The system automatically recovers normal operation of that function, in a timely manner, after the rotorcraft is exposed to HIRF environment I, as described in appendix D to this part, unless this conflicts with other operational or functional requirements of that system;

(3) The system is not adversely affected during and after the time the rotorcraft is exposed to HIRF environment II, as described in appendix D to this part; and

(4) Each function required during operation under visual flight rules is not adversely affected during and after the time the rotorcraft is exposed to HIRF environment III, as described in appendix D to this part.

(b) Each electrical and electronic system that performs a function whose failure would significantly reduce the capability of the rotorcraft or the ability of the flightcrew to respond to an adverse operating condition must be designed and installed so the system is not adversely affected when the equipment providing these functions is exposed to equipment HIRF test level 1 or 2, as described in appendix D to this part.

(c) Each electrical and electronic system that performs a function whose failure would reduce the capability of the rotorcraft or the ability of the flightcrew to respond to an adverse operating condition, must be designed and installed so the system is not adversely affected when the equipment providing these functions is exposed to equipment HIRF test level 3, as described in appendix D to this part.

(d) Before December 1, 2012, an electrical or electronic system that performs a function whose failure would prevent the continued safe flight and landing of a rotorcraft may be designed and installed without meeting the provisions of paragraph (a) provided—

(1) The system has previously been shown to comply with special conditions for HIRF, prescribed under §21.16, issued before December 1, 2007;

(2) The HIRF immunity characteristics of the system have not changed since compliance with the special conditions was demonstrated; and

(3) The data used to demonstrate compliance with the special conditions is provided.


INSTRUMENTS: INSTALLATION

§27.1321 Arrangement and visibility.

(a) Each flight, navigation, and powerplant instrument for use by any pilot must be easily visible to him.

(b) For each multiengine rotorcraft, identical powerplant instruments must be located so as to prevent confusion as to which engine each instrument relates.

(c) Instrument panel vibration may not damage, or impair the readability or accuracy of, any instrument.

(d) If a visual indicator is provided to indicate malfunction of an instrument,
§ 27.1322 Warning, caution, and advisory lights.

If warning, caution or advisory lights are installed in the cockpit, they must, unless otherwise approved by the Administrator, be—

(a) Red, for warning lights (lights indicating a hazard which may require immediate corrective action);

(b) Amber, for caution lights (lights indicating the possible need for future corrective action);

(c) Green, for safe operation lights; and

(d) Any other color, including white, for lights not described in paragraphs (a) through (c) of this section, provided the color differs sufficiently from the colors prescribed in paragraphs (a) through (c) of this section to avoid possible confusion.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–13, 42 FR 36971, July 18, 1977]

§ 27.1323 Airspeed indicating system.

(a) Each airspeed indicating instrument must be calibrated to indicate true airspeed (at sea level with a standard atmosphere) with a minimum practicable instrument calibration error when the corresponding pitot and static pressures are applied.

(b) The airspeed indicating system must be calibrated in flight at forward speeds of 20 knots and over.

(c) At each forward speed above 80 percent of the climbout speed, the airspeed indicator must indicate true airspeed, at sea level with a standard atmosphere, to within an allowable installation error of not more than the greater of—

(1) ±3 percent of the calibrated airspeed; or

(2) Five knots.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c) of the Dept. of Transportation Act (49 U.S.C. 1655(c)))

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–13, 42 FR 36972, July 18, 1977]

§ 27.1325 Static pressure systems.

(a) Each instrument with static air case connections must be vented so that the influence of rotorcraft speed, the opening and closing of windows, airflow variation, and moisture or other foreign matter does not seriously affect its accuracy.

(b) Each static pressure port must be designed and located in such manner that the correlation between air pressure in the static pressure system and true ambient atmospheric static pressure is not altered when the rotorcraft encounters icing conditions. An anti-icing means or an alternate source of static pressure may be used in showing compliance with this requirement. If the reading of the altimeter, when on the alternate static pressure system, differs from the reading of the altimeter when on the primary static system by more than 50 feet, a correction card must be provided for the alternate static system.

(c) Except as provided in paragraph (d) of this section, if the static pressure system incorporates both a primary and an alternate static pressure source, the means for selecting one or the other source must be designed so that—

(1) When either source is selected, the other is blocked off; and

(2) Both sources cannot be blocked off simultaneously.

(d) For unpressurized rotorcraft, paragraph (c)(1) of this section does not apply if it can be demonstrated that the static pressure system calibration, when either static pressure source is selected is not changed by the other
§ 27.1327 Magnetic direction indicator.

(a) Except as provided in paragraph (b) of this section—

(1) Each magnetic direction indicator must be installed so that its accuracy is not excessively affected by the rotorcraft’s vibration or magnetic fields; and

(2) The compensated installation may not have a deviation, in level flight, greater than 10 degrees on any heading.

(b) A magnetic nonstabilized direction indicator may deviate more than 10 degrees due to the operation of electrically powered systems such as electrically heated windshields if either a magnetic stabilized direction indicator, which does not have a deviation in level flight greater than 10 degrees on any heading, or a gyroscopic direction indicator, is installed. Deviations of a magnetic nonstabilized direction indicator of more than 10 degrees must be placarded in accordance with §27.1547(e).

§ 27.1329 Automatic pilot system.

(a) Each automatic pilot system must be designed so that the automatic pilot can—

(1) Be sufficiently overpowered by one pilot to allow control of the rotorcraft; and

(2) Be readily and positively disengaged by each pilot to prevent it from interfering with control of the rotorcraft.

(b) Unless there is automatic synchronization, each system must have a means to readily indicate to the pilot the alignment of the actuating device in relation to the control system it operates.

(c) Each manually operated control for the system’s operation must be readily accessible to the pilots.

(d) The system must be designed and adjusted so that, within the range of adjustment available to the pilot, it cannot produce hazardous loads on the rotorcraft or create hazardous deviations in the flight path under any flight condition appropriate to its use, either during normal operation or in the event of a malfunction, assuming that corrective action begins within a reasonable period of time.

(e) If the automatic pilot integrates signals from auxiliary controls or furnishes signals for operation of other equipment, there must be positive interlocks and sequencing of engagement to prevent improper operation.

(f) If the automatic pilot system can be coupled to airborne navigation equipment, means must be provided to indicate to the pilots the current mode of operation. Selector switch position is not acceptable as a means of indication.

§ 27.1335 Flight director systems.

If a flight director system is installed, means must be provided to indicate to the flight crew its current mode of operation. Selector switch position is not acceptable as a means of indication.

§ 27.1337 Powerplant instruments.

(a) Instruments and instrument lines.

(1) Each powerplant instrument line must meet the requirements of §§27.-961 and 27.993.

(2) Each line carrying flammable fluids under pressure must—

(1) Have restricting orifices or other safety devices at the source of pressure to prevent the escape of excessive fluid if the line fails; and
§ 27.1351 General.

(a) Electrical system capacity. Electrical equipment must be adequate for its intended use. In addition—

(1) Electric power sources, their transmission cables, and their associated control and protective devices must be able to furnish the required power at the proper voltage to each load circuit essential for safe operation; and

(2) Compliance with paragraph (a)(1) of this section must be shown by an electrical load analysis, or by electrical measurements that take into account the electrical loads applied to the electrical system, in probable combinations and for probable durations.

(b) Function. For each electrical system, the following apply:

(1) Each system, when installed, must be—

(i) Free from hazards in itself, in its method of operation, and in its effects on other parts of the rotorcraft; and

(ii) Protected from fuel, oil, water, other detrimental substances, and mechanical damage.

(2) Electric power sources must function properly when connected in combination or independently.

(3) No failure or malfunction of any source may impair the ability of any remaining source to supply load circuits essential for safe operation.

(4) Each electric power source control must allow the independent operation of each source.

(c) Generating system. There must be at least one generator if the system supplies power to load circuits essential for safe operation. In addition—

(1) Each generator must be able to deliver its continuous rated power;

(2) Generator voltage control equipment must be able to dependably regulate each generator output within rated limits;
Federal Aviation Administration, DOT

§ 27.1357

(3) Each generator must have a reverse current cutout designed to disconnect the generator from the battery and from the other generators when enough reverse current exists to damage that generator; and

(4) Each generator must have an overvoltage control designed and installed to prevent damage to the electrical system, or to equipment supplied by the electrical system, that could result if that generator were to develop an overvoltage condition.

(d) Instruments. There must be means to indicate to appropriate crewmembers the electric power system quantities essential for safe operation of the system. In addition—

(1) For direct current systems, an ammeter that can be switched into each generator feeder may be used; and

(2) If there is only one generator, the ammeter may be in the battery feeder.

(e) External power. If provisions are made for connecting external power to the rotorcraft, and that external power can be electrically connected to equipment other than that used for engine starting, means must be provided to ensure that no external power supply having a reverse polarity, or a reverse phase sequence, can supply power to the rotorcraft’s electrical system.

(f) Nickel cadmium battery installations capable of being used to start an engine or auxiliary power unit must have provisions to prevent any hazardous effect on structure or essential systems that may be caused by the maximum amount of heat the battery can generate during a short circuit of the battery or of its individual cells.

(g) Nickel cadmium battery installations capable of being used to start an engine or auxiliary power unit must have—

(1) A system to control the charging rate of the battery automatically so as to prevent battery overheating;

(2) A battery temperature sensing and over-temperature warning system with a means for disconnecting the battery from its charging source in the event of an over-temperature condition; or

(3) A battery failure sensing and warning system with a means for disconnecting the battery from its charging source in the event of battery failure.

§ 27.1353 Storage battery design and installation.

(a) Each storage battery must be designed and installed as prescribed in this section.

(b) Safe cell temperatures and pressures must be maintained during any probable charging and discharging condition. No uncontrolled increase in cell temperature may result when the battery is recharged (after previous complete discharge)—

(1) At maximum regulated voltage or power;

(2) During a flight of maximum duration; and

(3) Under the most adverse cooling condition likely to occur in service.

(c) Compliance with paragraph (b) of this section must be shown by test unless experience with similar batteries and installations has shown that maintaining safe cell temperatures and pressures presents no problem.

(d) In instruments, there must be means to indicate to appropriate crewmembers the electric power system quantities essential for safe operation of the system. In addition—

(1) For direct current systems, an ammeter that can be switched into each generator feeder may be used; and

(2) If there is only one generator, the ammeter may be in the battery feeder.

(e) External power. If provisions are made for connecting external power to the rotorcraft, and that external power can be electrically connected to equipment other than that used for engine starting, means must be provided to ensure that no external power supply having a reverse polarity, or a reverse phase sequence, can supply power to the rotorcraft’s electrical system.

(f) Nickel cadmium battery installations capable of being used to start an engine or auxiliary power unit must have—

(1) A system to control the charging rate of the battery automatically so as to prevent battery overheating;

(2) A battery temperature sensing and over-temperature warning system with a means for disconnecting the battery from its charging source in the event of an over-temperature condition; or

(3) A battery failure sensing and warning system with a means for disconnecting the battery from its charging source in the event of battery failure.

§ 27.1357 Circuit protective devices.

(a) Protective devices, such as fuses or circuit breakers, must be installed in each electrical circuit other than—
§ 27.1361 Master switch.

(a) There must be a master switch arrangement to allow ready disconnection of each electric power source from the main bus. The point of disconnection must be adjacent to the sources controlled by the switch.

(b) Load circuits may be connected so that they remain energized after the switch is opened, if they are protected by circuit protective devices, rated at five amperes or less, adjacent to the electric power source.

(c) The master switch or its controls must be installed so that the switch is easily discernible and accessible to a crewmember in flight.

§ 27.1365 Electric cables.

(a) Each electric connecting cable must be of adequate capacity.

(b) Each cable that would overheat in the event of circuit overload or fault must be at least flame resistant and may not emit dangerous quantities of toxic fumes.

(c) Insulation on electrical wire and cable installed in the rotorcraft must be self-extinguishing when tested in accordance with appendix F, part I(a)(3), of part 25 of this chapter.

§ 27.1367 Switches.

Each switch must be—

(a) Able to carry its rated current;

(b) Accessible to the crew; and

(c) Labeled as to operation and the circuit controlled.

§ 27.13611 Instrument lights.

The instrument lights must—

(a) Make each instrument, switch, and other devices for which they are provided easily readable; and

(b) Be installed so that—

(1) Their direct rays are shielded from the pilot’s eyes; and

(2) No objectionable reflections are visible to the pilot.

§ 27.1363 Landing lights.

(a) Each required landing or hovering light must be approved.

(b) Each landing light must be installed so that—

(1) No objectionable glare is visible to the pilot;

(2) The pilot is not adversely affected by halation; and

(3) It provides enough light for night operation, including hovering and landing.

(c) At least one separate switch must be provided, as applicable—

(1) For each separately installed landing light; and

(2) For each group of landing lights installed at a common location.

§ 27.1365 Position light system installation.

(a) General. Each part of each position light system must meet the applicable requirements of this section, and each system as a whole must meet the
requirements of §§ 27.1387 through 27.1397.

(b) Forward position lights. Forward position lights must consist of a red and a green light spaced laterally as far apart as practicable and installed forward on the rotocraft so that, with the rotocraft in the normal flying position, the red light is on the left side and the green light is on the right side. Each light must be approved.

(c) Rear position light. The rear position light must be a white light mounted as far aft as practicable, and must be approved.

(d) Circuit. The two forward position lights and the rear position light must make a single circuit.

(e) Light covers and color filters. Each light cover or color filter must be at least flame resistant and may not change color or shape or lose any appreciable light transmission during normal use.

§ 27.1387 Position light system dihedral angles.

(a) Except as provided in paragraph (e) of this section, each forward and rear position light must, as installed, show unbroken light within the dihedral angles described in this section.

(b) Dihedral angle $L$ (left) is formed by two intersecting vertical planes, the first parallel to the longitudinal axis of the rotocraft, and the other at 110 degrees to the left of the first, as viewed when looking forward along the longitudinal axis.

(c) Dihedral angle $R$ (right) is formed by two intersecting vertical planes, the first parallel to the longitudinal axis of the rotocraft, and the other at 110 degrees to the right of the first, as viewed when looking forward along the longitudinal axis.

(d) Dihedral angle $A$ (aft) is formed by two intersecting vertical planes making angles of 70 degrees to the right and to the left, respectively, to a vertical plane passing through the longitudinal axis, as viewed when looking aft along the longitudinal axis.

(e) If the rear position light, when mounted as far aft as practicable in accordance with §27.1385(c), cannot show unbroken light within dihedral angle $A$ (as defined in paragraph (d) of this section), a solid angle or angles of obstructed visibility totaling not more than 0.04 steradians is allowable within that dihedral angle, if such solid angle is within a cone whose apex is at the rear position light and whose elements make an angle of 30° with a vertical line passing through the rear position light.

49 U.S.C. 1655(c)

§ 27.1389 Position light distribution and intensities.

(a) General. The intensities prescribed in this section must be provided by new equipment with light covers and color filters in place. Intensities must be determined with the light source operating at a steady value equal to the average luminous output of the source at the normal operating voltage of the rotocraft. The light distribution and intensity of each position light must meet the requirements of paragraph (b) of this section.

(b) Forward and rear position lights. The light distribution and intensities of forward and rear position lights must be expressed in terms of minimum intensities in the horizontal plane, minimum intensities in any vertical plane, and maximum intensities in overlapping beams, within dihedral angles, as defined in paragraph (d) of this section.

(1) Intensities in the horizontal plane. Each intensity in the horizontal plane (the plane containing the longitudinal axis of the rotocraft and perpendicular to the plane of symmetry of the rotocraft) must equal or exceed the values in §27.1381.

(2) Intensities in any vertical plane. Each intensity in any vertical plane (the plane perpendicular to the horizontal plane) must equal or exceed the appropriate value in §27.1393, where $I$ is the minimum intensity prescribed in §27.1391 for the corresponding angles in the horizontal plane.

(3) Intensities in overlaps between adjacent signals. No intensity in any overlap between adjacent signals may exceed the values in §27.1395, except that higher intensities in overlaps may be used with main beam intensities substantially greater than the minima.
specified in §§27.1391 and 27.1393, if the overlap intensities in relation to the main beam intensities do not adversely affect signal clarity. When the peak intensity of the forward position lights is greater than 100 candles, the maximum overlap intensities between them may exceed the values in §27.1395 if the overlap intensity in Area A is not more than 10 percent of peak position light intensity and the overlap intensity in Area B is not more than 2.5 percent of peak position light intensity.

§ 27.1391 Minimum intensities in the horizontal plane of forward and rear position lights.

Each position light intensity must equal or exceed the applicable values in the following table:

<table>
<thead>
<tr>
<th>Dihedral angle (light included)</th>
<th>Angle from right or left of longitudinal axis, measured from dead ahead</th>
<th>Intensity (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>L and R (forward red and green).</td>
<td>10° to 10°</td>
<td>40</td>
</tr>
<tr>
<td></td>
<td>10° to 20°</td>
<td>30</td>
</tr>
<tr>
<td></td>
<td>20° to 110°</td>
<td>5</td>
</tr>
<tr>
<td>A (rear white)</td>
<td>110° to 180°</td>
<td>20</td>
</tr>
</tbody>
</table>

§ 27.1393 Minimum intensities in any vertical plane of forward and rear position lights.

Each position light intensity must equal or exceed the applicable values in the following table:

<table>
<thead>
<tr>
<th>Angle above or below the horizontal plane</th>
<th>Intensity, I</th>
</tr>
</thead>
<tbody>
<tr>
<td>0°</td>
<td>1.00</td>
</tr>
<tr>
<td>0° to 5°</td>
<td>0.90</td>
</tr>
<tr>
<td>5° to 10°</td>
<td>0.80</td>
</tr>
<tr>
<td>10° to 15°</td>
<td>0.70</td>
</tr>
<tr>
<td>15° to 20°</td>
<td>0.50</td>
</tr>
<tr>
<td>20° to 30°</td>
<td>0.30</td>
</tr>
<tr>
<td>30° to 40°</td>
<td>0.10</td>
</tr>
<tr>
<td>40° to 90°</td>
<td>0.05</td>
</tr>
</tbody>
</table>

§ 27.1395 Maximum intensities in overlapping beams of forward and rear position lights.

No position light intensity may exceed the applicable values in the following table, except as provided in §27.1380(b)(3).

<table>
<thead>
<tr>
<th>Overlaps</th>
<th>Maximum Intensity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Area A (candles)</td>
</tr>
<tr>
<td>Green in dihedral angle L</td>
<td>10</td>
</tr>
<tr>
<td>Red in dihedral angle R</td>
<td>10</td>
</tr>
<tr>
<td>Green in dihedral angle A</td>
<td>5</td>
</tr>
<tr>
<td>Red in dihedral angle A</td>
<td>5</td>
</tr>
<tr>
<td>Rear white in dihedral angle L</td>
<td>5</td>
</tr>
</tbody>
</table>

Where—

(a) Area A includes all directions in the adjacent dihedral angle that pass through the light source and intersect the common boundary plane at more than 10 degrees but less than 20 degrees, and

(b) Area B includes all directions in the adjacent dihedral angle that pass through the light source and intersect the common boundary plane at more than 20 degrees.

§ 27.1397 Color specifications.

Each position light color must have the applicable International Commission on Illumination chromaticity coordinates as follows:

(a) Aviation red—

\[
y \text{is not greater than 0.335; and } x \text{is not greater than 0.002.}
\]

(b) Aviation green—

\[
x \text{is not greater than 0.440 - 0.320y; and } y \text{is not greater than } y - 0.170 \text{; and } y \text{is not less than 0.390 - 0.170z.}
\]

(c) Aviation white—

\[
x \text{is not less than 0.300 and not greater than 0.540; and } y \text{is not less than } x - 0.040y \text{ or } y - 0.010 \text{, whichever is the smaller; and } y \text{is not greater than } x + 0.020 \text{ nor } 0.636 - 0.400z.
\]

Where \(y\) is the \(y\) coordinate of the Planckian radiator for the value of \(x\) considered.

[Doc. No. 5074, 29 FR 15695, Nov. 24, 1964, as amended by Amdt. 27–6, 36 FR 12972, July 10, 1971]

§ 27.1399 Riding light.

(a) Each riding light required for water operation must be installed so that it can—

1. Show a white light for at least two nautical miles at night under clear atmospheric conditions; and

2. Show a maximum practicable unbroken light with the rotorcraft on the water.
§ 27.1411 General.

(a) Required safety equipment to be used by the crew in an emergency, such as flares and automatic life raft releases, must be readily accessible.

(b) Stowage provisions for required safety equipment must be furnished and must—

(1) Be arranged so that the equipment is directly accessible and its location is obvious; and

(2) Protect the safety equipment from damage caused by being subjected to the inertia loads specified in §27.561.


SAFETY EQUIPMENT

§ 27.1401 Anticollision light system.

(a) General. If certification for night operation is requested, the rotorcraft must have an anticollision light system that—

(1) Consists of one or more approved anticollision lights located so that their emitted light will not impair the crew’s vision or detract from the conspicuity of the position lights; and

(2) Meets the requirements of paragraphs (b) through (f) of this section.

(b) Field of coverage. The system must consist of enough lights to illuminate the vital areas around the rotorcraft, considering the physical configuration and flight characteristics of the rotorcraft. The field of coverage must extend in each direction within at least 30 degrees below the horizontal plane of the rotorcraft, except that there may be solid angles of obstructed visibility totaling not more than 0.5 steradians.

(c) Flashing characteristics. The arrangement of the system, that is, the number of light sources, beam width, speed of rotation, and other characteristics, must give an effective flash frequency of not less than 40, nor more than 100, cycles per minute. The effective flash frequency is the frequency at which the rotorcraft’s complete anticollision light system is observed from a distance, and applies to each sector of light including any overlaps that exist when the system consists of more than one light source. In overlaps, flash frequencies may exceed 100, but not 180, cycles per minute.

(d) Color. Each anticollision light must be aviation red and must meet the applicable requirements of §27.1397.

(e) Light intensity. The minimum light intensities in any vertical plane, measured with the red filter (if used) and expressed in terms of “effective” intensities, must meet the requirements of paragraph (f) of this section. The following relation must be assumed:

\[
I_e = \frac{\int_{t_1}^{t_2} I(t)dt}{0.2 + (t_2 - t_1)}
\]

where:

- \(I_e\) = effective intensity (candles).
- \(I(t)\) = instantaneous intensity as a function of time.
- \(t_2 - t_1\) = flash time interval (seconds).

Normally, the maximum value of effective intensity is obtained when \(t_2\) and \(t_1\) are chosen so that the effective intensity is equal to the instantaneous intensity at \(t_2\) and \(t_1\).

(f) Minimum effective intensities for anticollision light. Each anticollision light effective intensity must equal or exceed the applicable values in the following table:

<table>
<thead>
<tr>
<th>Angle above or below the horizontal plane</th>
<th>Effective intensity (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0° to 5°</td>
<td>150</td>
</tr>
<tr>
<td>5° to 10°</td>
<td>90</td>
</tr>
<tr>
<td>10° to 20°</td>
<td>30</td>
</tr>
<tr>
<td>20° to 30°</td>
<td>15</td>
</tr>
</tbody>
</table>

§ 27.1413 Safety belts.

Each safety belt must be equipped with a metal to metal latching device.

(Secs. 313, 314, and 601 through 610 of the Federal Aviation Act of 1958 (49 U.S.C. 1354, 1355, and 1421 through 1430) and sec. 6(e), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 27.1415 Ditching equipment.

(a) Emergency flotation and signaling equipment required by any operating rule in this chapter must meet the requirements of this section.

(b) Each raft and each life preserver must be approved and must be installed so that it is readily available to the crew and passengers. The storage provisions for life preservers must accommodate one life preserver for each occupant for which certification for ditching is requested.

(c) Each raft released automatically or by the pilot must be attached to the rotorcraft by a line to keep it alongside the rotorcraft. This line must be weak enough to break before submerging the empty raft to which it is attached.

(d) Each signaling device must be free from hazard in its operation and must be installed in an accessible location.


§ 27.1419 Ice protection.

(a) To obtain certification for flight into icing conditions, compliance with this section must be shown.

(b) It must be demonstrated that the rotorcraft can be safely operated in the continuous maximum and intermittent maximum icing conditions determined under appendix C of part 29 of this chapter within the rotorcraft altitude envelope. An analysis must be performed to establish, on the basis of the rotorcraft’s operational needs, the adequacy of the ice protection system for the various components of the rotorcraft.

(c) In addition to the analysis and physical evaluation prescribed in paragraph (b) of this section, the effectiveness of the ice protection system and its components must be shown by flight tests of the rotorcraft or its components in measured natural atmospheric icing conditions and by one or more of the following tests as found necessary to determine the adequacy of the ice protection system:

(1) Laboratory dry air or simulated icing tests, or a combination of both, of the components or models of the components.

(2) Flight dry air tests of the ice protection system as a whole, or its individual components.

(3) Flight tests of the rotorcraft or its components in measured simulated icing conditions.

(d) The ice protection provisions of this section are considered to be applicable primarily to the airframe. Powerplant installation requirements are contained in subpart E of this part.

(e) A means must be identified or provided for determining the formation of ice on critical parts of the rotorcraft. Unless otherwise restricted, the means must be available for nighttime as well as daytime operation. The rotorcraft flight manual must describe the means of determining ice formation and must contain information necessary for safe operation of the rotorcraft in icing conditions.

[Amdt. 27–19, 48 FR 4389, Jan. 31, 1983]

§ 27.1435 Hydraulic systems.

(a) Design. Each hydraulic system and its elements must withstand, without yielding, any structural loads expected in addition to hydraulic loads.

(b) Tests. Each system must be substantiated by proof pressure tests. When proof tested, no part of any system may fail, malfunction, or experience a permanent set. The proof load of each system must be at least 1.5 times the maximum operating pressure of that system.

(c) Accumulators. No hydraulic accumulator or pressurized reservoir may be installed on the engine side of any firewall unless it is an integral part of an engine.

§ 27.1457 Cockpit voice recorders.

(a) Each cockpit voice recorder required by the operating rules of this chapter must be approved, and must be
installed so that it will record the following:

1. Voice communications transmitted from or received in the rotorcraft by radio.
2. Voice communications of flight crewmembers on the flight deck.
3. Voice communications of flight crewmembers on the flight deck, using the rotorcraft’s interphone system.
4. Voice or audio signals identifying navigation or approach aids introduced into a headset or speaker.
5. Voice communications of flight crewmembers using the passenger loudspeaker system, if there is such a system, and if the fourth channel is available in accordance with the requirements of paragraph (c)(4)(ii) of this section.
6. If datalink communication equipment is installed, all datalink communications, using an approved data message set. Datalink messages must be recorded as the output signal from the communications unit that translates the signal into usable data.

(b) The recording requirements of paragraph (a)(2) of this section may be met:

1. By installing a cockpit-mounted area microphone located in the best position for recording voice communications originating at the first and second pilot stations and voice communications of other crewmembers on the flight deck when directed to those stations; or
2. By installing a continually energized or voice-actuated lip microphone at the first and second pilot stations.

The microphone specified in this paragraph must be so located and, if necessary, the preamplifiers and filters of the recorder must be adjusted or supplemented so that the recorded communications are intelligible when recorded under flight cockpit noise conditions and played back. The level of intelligibility must be approved by the Administrator. Repeated aural or visual playback of the record may be used in evaluating intelligibility.

(c) Each cockpit voice recorder must be installed so that the part of the communication or audio signals specified in paragraph (a) of this section obtained from each of the following sources is recorded on a separate channel:

1. For the first channel, from each microphone, headset, or speaker used at the first pilot station.
2. For the second channel, from each microphone, headset, or speaker used at the second pilot station.
3. For the third channel, from the cockpit-mounted area microphone, or the continually energized or voice-actuated lip microphone at the first and second pilot stations.
4. For the fourth channel, from:
   (i) Each microphone, headset, or speaker used at the stations for the third and fourth crewmembers; or
   (ii) If the stations specified in paragraph (c)(4)(i) of this section are not required or if the signal at such a station is picked up by another channel, each microphone on the flight deck that is used with the passenger loudspeaker system if its signals are not picked up by another channel.
   (iii) Each microphone on the flight deck that is used with the rotorcraft’s loudspeaker system if its signals are not picked up by another channel.

(d) Each cockpit voice recorder must be installed so that:

1. (i) It receives its electrical power from the bus that provides the maximum reliability for operation of the cockpit voice recorder without jeopardizing service to essential or emergency loads.
   (ii) It remains powered for as long as possible without jeopardizing emergency operation of the rotorcraft.
2. There is an automatic means to simultaneously stop the recorder and prevent each erasure feature from functioning, within 10 minutes after crash impact;
3. There is an aural or visual means for preflight checking of the recorder for proper operation;
4. Whether the cockpit voice recorder and digital flight data recorder are installed in separate boxes or in a combination unit, no single electrical failure external to the recorder may disable both the cockpit voice recorder and the digital flight data recorder; and
5. It has an independent power source—
§ 27.1459 Flight data recorders.

(a) Each flight recorder required by the operating rules of Subchapter G of this chapter must be installed so that:

(1) It is supplied with airspeed, altitude, and directional data obtained from sources that meet the accuracy requirements of §§27.1323, 27.1325, and 27.1327 of this part, as applicable;

(2) The vertical acceleration sensor is rigidly attached, and located longitudinally within the approved center of gravity limits of the rotorcraft;

(3)(i) It receives its electrical power from the bus that provides the maximum reliability for operation of the flight data recorder without jeopardizing service to essential or emergency loads.

(ii) It remains powered for as long as possible without jeopardizing emergency operation of the rotorcraft.

(4) There is an aural or visual means for preflight checking of the recorder for proper recording of data in the storage medium;

(5) Except for recorders powered solely by the engine-driven electrical generator system, there is an automatic means to simultaneously stop a recorder that has a data erasure feature and prevent each erasure feature from functioning, within 10 minutes after any crash impact; and

(6) Whether the cockpit voice recorder and digital flight data recorder are installed in separate boxes or in a combination unit, no single electrical failure external to the recorder may disable both the cockpit voice recorder and the digital flight data recorder.

(b) Each nonejectable recorder container must be located and mounted so as to minimize the probability of container rupture resulting from crash impact and subsequent damage to the record from fire.

(c) A correlation must be established between the flight recorder readings of airspeed, altitude, and heading and the corresponding readings (taking into account correction factors) of the first pilot’s instruments. This correlation must cover the airspeed range over which the aircraft is to be operated, the range of altitude to which the aircraft is limited, and 360 degrees of heading. Correlation may be established on the ground as appropriate.

(d) Each recorder container must:

(1) Be either bright orange or bright yellow;

(2) Have a reflective tape affixed to its external surface to facilitate its location under water; and

(3) Have an underwater locating device, when required by the operating rules of this chapter, on or adjacent to the container which is secured in such a manner that they are not likely to be separated during crash impact.

(e) When both a cockpit voice recorder and a flight data recorder are required by the operating rules, one combination unit may be installed, provided that all other requirements of §27.1459 are met.
§ 27.1461 Equipment containing high energy rotors.

(a) Equipment containing high energy rotors must meet paragraph (b), (c), or (d) of this section.

(b) High energy rotors contained in equipment must be able to withstand damage caused by malfunctions, vibration, abnormal speeds, and abnormal temperatures. In addition—

(1) Auxiliary rotor cases must be able to contain damage caused by the failure of high energy rotor blades; and

(2) Equipment control devices, systems, and instrumentation must reasonably ensure that no operating limitations affecting the integrity of high energy rotors will be exceeded in service.

(c) It must be shown by test that equipment containing high energy rotors can contain any failure of a high energy rotor that occurs at the highest speed obtainable with the normal speed control devices inoperative.

(d) Equipment containing high energy rotors must be located where rotor failure will neither endanger the occupants nor adversely affect continued safe flight.

[Amend. 27–2, 33 FR 964, Jan. 26, 1968]

Subpart G—Operating Limitations and Information

§ 27.1501 General.

(a) Each operating limitation specified in §§27.1503 through 27.1525 and other limitations and information necessary for safe operation must be established.

(b) The operating limitations and other information necessary for safe operation must be made available to the crewmembers as prescribed in §§27.1541 through 27.1589.

(See 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c) of the Dept. of Transportation Act (49 U.S.C. 1655(c)))

[Amend. 27–14, 43 FR 2325, Jan. 16, 1978]

§ 27.1503 Airspeed limitations: general.

(a) An operating speed range must be established.

(b) When airspeed limitations are a function of weight, weight distribution, altitude, rotor speed, power, or other factors, airspeed limitations corresponding with the critical combinations of these factors must be established.

§ 27.1505 Never-exceed speed.

(a) The never-exceed speed, \( V_{NE} \), must be established so that it is—

(1) Not less than 40 knots (CAS); and

(2) Not more than the lesser of—

(i) 0.9 times the maximum forward speeds established under §27.309;

(ii) 0.9 times the maximum speed shown under §§27.251 and 27.629; or

(iii) 0.9 times the maximum speed substantiated for advancing blade tip mach number effects.

(b) \( V_{NE} \) may vary with altitude, r.p.m., temperature, and weight, if—

(1) No more than two of these variables (or no more than two instruments integrating more than one of these variables) are used at one time; and

(2) The ranges of these variables (or of the indications on instruments integrating more than one of these variables) are large enough to allow an operationally practical and safe variation of \( V_{NE} \).

(c) For helicopters, a stabilized power-off \( V_{NE} \) denoted as \( V_{NE} \) (power-off) may be established at a speed less than \( V_{NE} \) established pursuant to paragraph (a) of this section, if the following conditions are met:

(1) \( V_{NE} \) (power-off) is not less than a speed midway between the power-on \( V_{NE} \) and the speed used in meeting the requirements of—

(i) §27.65(b) for single engine helicopters; and
§ 27.1509 Rotor speed.

(a) Maximum power-off (autorotation). The maximum power-off rotor speed must be established so that it does not exceed 95 percent of the lesser of—

(1) The maximum design r.p.m. determined under §27.309(b); and

(2) The maximum r.p.m. shown during the type tests.

(b) Minimum power off. The minimum power-off rotor speed must be established so that it is not less than 105 percent of the greater of—

(1) The minimum shown during the type tests; and

(2) The minimum determined by design substantiation.

(c) Minimum power on. The minimum power-on rotor speed must be established so that it is—

(1) Not less than the greater of—

(i) The minimum shown during the type tests; and

(ii) The minimum determined by design substantiation; and

(2) Not more than a value determined under §27.33(a)(1) and (b)(1).

§ 27.1519 Weight and center of gravity.

The weight and center of gravity limitations determined under §§27.25 and 27.27, respectively, must be established as operating limitations.

[Amend. 27–2, 33 FR 965, Jan. 26, 1968, as amended by Amdt. 27–21, 49 FR 44435, Nov. 6, 1984]

§ 27.1521 Powerplant limitations.

(a) General. The powerplant limitations prescribed in this section must be established so that they do not exceed the corresponding limits for which the engines are type certificated.

(b) Takeoff operation. The powerplant takeoff operation must be limited by—

(1) The maximum rotational speed, which may not be greater than—

(i) The maximum value determined by the rotor design; or

(ii) The maximum value shown during the type tests;

(2) The maximum allowable manifold pressure (for reciprocating engines);

(3) The time limit for the use of the power corresponding to the limitations established in paragraphs (b)(1) and (2) of this section;

(4) If the time limit in paragraph (b)(3) of this section exceeds two minutes, the maximum allowable cylinder head, coolant outlet, or oil temperatures;

(5) The gas temperature limits for turbine engines over the range of operating and atmospheric conditions for which certification is requested.

(c) Continuous operation. The continuous operation must be limited by—

(1) The maximum rotational speed which may not be greater than—

(i) The maximum value determined by the rotor design; or

(ii) The maximum value shown during the type tests;

(2) The minimum rotational speed shown under the rotor speed requirements in §27.1509(c); and

(3) The gas temperature limits for turbine engines over the range of operating and atmospheric conditions for which certification is requested.

(d) Fuel grade or designation. The minimum fuel grade (for reciprocating engines), or fuel designation (for turbine engines), must be established so that it is not less than that required for the operation of the engines within the limitations in paragraphs (b) and (c) of this section.

(e) Turboshaft engine torque. For rotorcraft with main rotors driven by turboshaft engines, and that do not have a torque limiting device in the transmission system, the following apply:

[Amendment text]
Federal Aviation Administration, DOT

§27.1521

(1) A limit engine torque must be established if the maximum torque that the engine can exert is greater than—
   (i) The torque that the rotor drive system is designed to transmit; or
   (ii) The torque that the main rotor assembly is designed to withstand in showing compliance with §27.547(e).

(2) The limit engine torque established under paragraph (e)(1) of this section may not exceed either torque specified in paragraph (e)(1)(i) or (ii) of this section.

(f) Ambient temperature. For turbine engines, ambient temperature limitations (including limitations for winterization installations, if applicable) must be established as the maximum ambient atmospheric temperature at which compliance with the cooling provisions of §§27.1041 through 27.1045 is shown.

(g) Two and one-half-minute OEI power operation. Unless otherwise authorized, the use of 2½-minute OEI power must be limited to engine failure operation of multiengine, turbine-powered rotorcraft for not longer than 2½ minutes after failure of an engine. The use of 2½-minute OEI power must also be limited by—
   (1) The maximum rotational speed, which may not be greater than—
      (i) The maximum value determined by the rotor design; or
      (ii) The maximum demonstrated during the type tests;
   (2) The maximum allowable gas temperature; and
   (3) The maximum allowable torque.

(h) Thirty-minute OEI power operation. Unless otherwise authorized, the use of 30-minute OEI power must be limited to multiengine, turbine-powered rotorcraft for not longer than 30 minutes after failure of an engine. The use of 30-minute OEI power must also be limited by—
   (1) The maximum rotational speed, which may not be greater than—
      (i) The maximum value determined by the rotor design; or
      (ii) The maximum value demonstrated during the type tests;
   (2) The maximum allowable gas temperature; and
   (3) The maximum allowable torque.

(i) Continuous OEI power operation. Unless otherwise authorized, the use of continuous OEI power must be limited to multiengine, turbine-powered rotorcraft for continued flight after failure of an engine. The use of continuous OEI power must also be limited by—
   (1) The maximum rotational speed, which may not be greater than—
      (i) The maximum value determined by the rotor design; or
      (ii) The maximum value demonstrated during the type tests;
   (2) The maximum allowable gas temperature; and
   (3) The maximum allowable torque.

(j) Rated 30-second OEI power operation. Rated 30-second OEI power is permitted only on multiengine, turbine-powered rotorcraft, also certificated for the use of rated 2-minute OEI power, and can only be used for continued operation of the remaining engine(s) after a failure or precautionary shutdown of an engine. It must be shown that following application of 30-second OEI power, any damage will be readily detectable by the applicable inspections and other related procedures furnished in accordance with Section A27.4 of appendix A of this part and Section A33.4 of appendix A of part 33. The use of 30-second OEI power must be limited to not more than 30 seconds for any period in which that power is used, and by—
   (1) The maximum rotational speed, which may not be greater than—
      (i) The maximum value determined by the rotor design; or
      (ii) The maximum value demonstrated during the type tests;
   (2) The maximum allowable gas temperature; and
   (3) The maximum allowable torque.

(k) Rated 2-minute OEI power operation. Rated 2-minute OEI power is permitted only on multiengine, turbine-powered rotorcraft, also certificated for the use of rated 30-second OEI power, and can only be used for continued operation of the remaining engine(s) after a failure or precautionary shutdown of an engine. It must be shown that following application of 2-minute OEI power, any damage will be readily detectable by the applicable inspections and other related procedures furnished in accordance with Section A27.4 of appendix A of this part and Section A33.4 of appendix A of part 33.
The use of 2-minute OEI power must be limited to not more than 2 minutes for any period in which that power is used, and by—

(1) The maximum rotational speed, which may not be greater than—
   (i) The maximum value determined by the rotor design; or
   (ii) The maximum value demonstrated during the type tests;
(2) The maximum allowable gas temperature; and
(3) The maximum allowable torque.

(See §1313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(a) of the Department of Transportation Act (49 U.S.C. 1655(c))).

[Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c) of the Department of Transportation Act (49 U.S.C. 1655(c)).]


§ 27.1523 Minimum flight crew.

The minimum flight crew must be established so that it is sufficient for safe operation, considering—

(a) The workload on individual crewmembers;
(b) The accessibility and ease of operation of necessary controls by the appropriate crewmember; and
(c) The kinds of operation authorized under §27.1525.

§ 27.1525 Kinds of operations.

The kinds of operations (such as VFR, IFR, day, night, or icing) for which the rotorcraft is approved are established by demonstrated compliance with the applicable certification requirements and by the installed equipment.

[Amdt. 27–21, 49 FR 44435, Nov. 6, 1984]

§ 27.1527 Maximum operating altitude.

The maximum altitude up to which operation is allowed, as limited by flight, structural, powerplant, functional, or equipment characteristics, must be established.

(See §1313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c) of the Department of Transportation Act (49 U.S.C. 1655(c)).)

[Amdt. 27–14, 43 FR 2325, Jan. 16, 1978]

§ 27.1529 Instructions for Continued Airworthiness.

The applicant must prepare Instructions for Continued Airworthiness in accordance with appendix A to this part that are acceptable to the Administrator. The instructions may be incomplete at type certification if a program exists to ensure their completion prior to delivery of the first rotorcraft or issuance of a standard certificate of airworthiness, whichever occurs later.

[Amdt. 27–18, 45 FR 60177, Sept. 11, 1980]

MARKINGS AND PLACARDS

§ 27.1541 General.

(a) The rotorcraft must contain—
   (1) The markings and placards specified in §§27.1545 through 27.1565, and
   (2) Any additional information, instrument markings, and placards required for the safe operation of rotorcraft with unusual design, operating or handling characteristics.
   (b) Each marking and placard prescribed in paragraph (a) of this section—
      (1) Must be displayed in a conspicuous place; and
      (2) May not be easily erased, disfigured, or obscured.

§ 27.1543 Instrument markings: general.

For each instrument—

(a) When markings are on the cover glass of the instrument, there must be means to maintain the correct alignment of the glass cover with the face of the dial; and
(b) Each arc and line must be wide enough, and located, to be clearly visible to the pilot.

§ 27.1545 Airspeed indicator.

(a) Each airspeed indicator must be marked as specified in paragraph (b) of this section, with the marks located at the corresponding indicated airspeeds.
(b) The following markings must be made:
   (1) A red radial line—
      (i) For rotorcraft other than helicopters, at V_{NE}; and
      (ii) For helicopters at V_{NE} (power-on).
Federal Aviation Administration, DOT § 27.1555

§ 27.1555 Control markings.

(a) Each cockpit control, other than primary flight controls or control whose function is obvious, must be plainly marked as to its function and method of operation.

(b) For powerplant fuel controls—

(1) Each fuel tank selector control must be marked to indicate the position corresponding to each tank and to each existing cross feed position;

(2) If safe operation requires the use of any tanks in a specific sequence, that sequence must be marked on, or adjacent to, the selector for those tanks; and

(3) Each valve control for any engine of a multiengine rotorcraft must be marked to correspond to each engine controlled.

(c) Usable fuel capacity must be marked as follows:

(1) For fuel systems having no selector controls, the usable fuel capacity of the system must be indicated at the fuel quantity indicator.
§ 27.1557 Miscellaneous markings and placards.

(a) Baggage and cargo compartments, and ballast location. Each baggage and cargo compartment, and each ballast location must have a placard stating any limitations on contents, including weight, that are necessary under the loading requirements.

(b) Seats. If the maximum allowable weight to be carried in a seat is less than 170 pounds, a placard stating the lesser weight must be permanently attached to the seat structure.

(c) Fuel and oil filler openings. The following apply:
   (1) Fuel filler openings must be marked at or near the filler cover with—
      (i) The word “fuel”;
      (ii) For reciprocating engine powered rotorcraft, the minimum fuel grade;
      (iii) For turbine engine powered rotorcraft, the permissible fuel designations; and
      (iv) For pressure fueling systems, the maximum permissible fueling supply pressure and the maximum permissible defueling pressure.
   (2) Oil filler openings must be marked at or near the filler cover with the word “oil”.
   (d) Emergency exit placards. Each placard and operating control for each emergency exit must be red. A placard must be near each emergency exit control and must clearly indicate the location of that exit and its method of operation.

§ 27.1559 Limitations placard.

There must be a placard in clear view of the pilot that specifies the kinds of operations (such as VFR, IFR, day, night, or icing) for which the rotorcraft is approved.

§ 27.1561 Safety equipment.

(a) Each safety equipment control to be operated by the crew in emergency, such as controls for automatic liferaft releases, must be plainly marked as to its method of operation.

(b) Each location, such as a locker or compartment, that carries any fire extinguishing, signaling, or other life saving equipment, must be so marked.

§ 27.1565 Tail rotor.

Each tail rotor must be marked so that its disc is conspicuous under normal daylight ground conditions.

§ 27.1581 General.

(a) Furnishing information. A Rotorcraft Flight Manual must be furnished with each rotorcraft, and it must contain the following:
   (1) Information required by §§27.1583 through 27.1589.
   (2) Other information that is necessary for safe operation because of design, operating, or handling characteristics.

(b) Approved information. Each part of the manual listed in §§27.1583 through 27.1589, that is appropriate to the rotorcraft, must be furnished, verified, and approved, and must be segregated, identified, and clearly distinguished from each unapproved part of that manual.

(c) [Reserved]

(d) Table of contents. Each Rotorcraft Flight Manual must include a table of
Federal Aviation Administration, DOT § 27.1583

§ 27.1585 Operating limitations.

(a) Airspeed and rotor limitations. Information necessary for the marking of airspeed and rotor limitations on, or near, their respective indicators must be furnished. The significance of each limitation and of the color coding must be explained. 

(b) Powerplant limitations. The following information must be furnished: 

(1) Limitations required by §27.1521. 

(2) Explanation of the limitations, when appropriate. 

(3) Information necessary for marking the instruments required by §§27.1549 through 27.1553. 

(c) Weight and loading distribution. The weight and center of gravity limits required by §§27.25 and 27.27, respectively, must be furnished. If the variety of possible loading conditions warrants, instructions must be included to allow ready observance of the limitations. 

(d) Flight crew. When a flight crew of more than one is required, the number and functions of the minimum flight crew determined under §27.1523 must be furnished. 

(e) Kinds of operation. Each kind of operation for which the rotorcraft and its equipment installations are approved must be listed. 

(f) [Reserved] 

(g) Altitude. The altitude established under §27.1527 and an explanation of the limiting factors must be furnished. 

§ 27.1585 Operating procedures.

(a) Parts of the manual containing operating procedures must have information concerning any normal and emergency procedures and other information necessary for safe operation, including takeoff and landing procedures and associated airspeeds. The manual must contain any pertinent information including— 

(1) The kind of takeoff surface used in the tests and each appropriate climbout speed; and 

(2) The kind of landing surface used in the tests and appropriate approach and glide airspeeds. 

(b) For multiengine rotorcraft, information identifying each operating condition in which the fuel system independence prescribed in §27.953 is necessary for safety must be furnished, together with instructions for placing the fuel system in a configuration used to show compliance with that section. 

(c) For helicopters for which a \(V_{NE}\) (power-off) is established under §27.1505(c), information must be furnished to explain the \(V_{NE}\) (power-off) and the procedures for reducing airspeed to not more than the \(V_{NE}\) (power-off) following failure of all engines. 

(d) For each rotorcraft showing compliance with §27.1353 (g)(2) or (g)(3), the operating procedures for disconnecting the battery from its charging source must be furnished. 

(e) If the unusable fuel supply in any tank exceeds five percent of the tank capacity, or one gallon, whichever is greater, information must be furnished which indicates that when the fuel quantity indicator reads “zero” in level flight, any fuel remaining in the fuel tank cannot be used safely in flight. 

(f) Information on the total quantity of usable fuel for each fuel tank must be furnished. 

(g) The airspeeds and rotor speeds for minimum rate of descent and best glide angle as prescribed in §27.71 must be provided. 

§ 27.1585 Operating procedures.
§ 27.1587 Performance information.

(a) The Rotorcraft Flight Manual must contain the following information, determined in accordance with §§27.49 through 27.87 and 27.143(c) and (d):

(1) Enough information to determine the limiting height-speed envelope.

(2) Information relative to—

(i) The steady rates of climb and descent, in-ground effect and out-of-ground effect hovering ceilings, together with the corresponding airspeeds and other pertinent information including the calculated effects of altitude and temperatures;

(ii) The maximum weight for each altitude and temperature condition at which the rotorcraft can safely hover in-ground effect and out-of-ground effect in winds of not less than 17 knots from all azimuths. These data must be clearly referenced to the appropriate hover charts. In addition, if there are other combinations of weight, altitude and temperature for which performance information is provided and at which the rotorcraft cannot land and take off safely with the maximum wind value, those portions of the operating envelope and the appropriate safe wind conditions must be stated in the Rotorcraft Flight Manual;

(iii) For reciprocating engine-powered rotorcraft, the maximum atmospheric temperature at which compliance with the cooling provisions of §§27.1041 through 27.1045 is shown; and

(iv) Glide distance as a function of altitude when autorotating at the speeds and conditions for minimum rate of descent and best glide as determined in §27.71.

(b) The Rotorcraft Flight Manual must contain—

(1) In its performance information section any pertinent information concerning the takeoff weights and altitudes used in compliance with §27.51; and

(2) The horizontal takeoff distance determined in accordance with §27.65(a)(2)(i).

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c) of the Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 27.1589 Loading information.

There must be loading instructions for each possible loading condition between the maximum and minimum weights determined under §27.25 that can result in a center of gravity beyond any extreme prescribed in §27.27, assuming any probable occupant weights.

APPENDIX A TO PART 27—INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

A27.1 General.

(a) This appendix specifies requirements for the preparation of Instructions for Continued Airworthiness as required by §27.1529.

(b) The Instructions for Continued Airworthiness for each rotorcraft must include the Instructions for Continued Airworthiness for each engine and rotor (hereinafter designated ‘products’), for each appliance required by this chapter, and any required information relating to the interface of those appliances and products with the rotorcraft. If Instructions for Continued Airworthiness are not supplied by the manufacturer of an appliance or product installed in the rotorcraft, the Instructions for Continued Airworthiness for the rotorcraft must include the information essential to the continued airworthiness of the rotorcraft.

(c) The applicant must submit to the FAA a program to show how changes to the Instructions for Continued Airworthiness made by the applicant or by the manufacturers of products and appliances installed in the rotorcraft will be distributed.

A27.2 Format.

(a) The Instructions for Continued Airworthiness must be in the form of a manual or manuals as appropriate for the quantity of data to be provided.

(b) The format of the manual or manuals must provide for a practical arrangement.

A27.3 Content.

The contents of the manual or manuals must be prepared in the English language.
The Instructions for Continued Airworthiness must contain the following manuals or sections, as appropriate, and information:

(a) Rotorcraft maintenance manual or section.

(b) Maintenance instructions.

(c) Troubleshooting information describing how the rotorcraft components and systems are controlled and how they operate, including any special procedures and limitations that apply.

(d) Servicing information that covers details regarding servicing points, capacities of tanks, reservoirs, types of fluids to be used, pressures applicable to the various systems, location of access panels for inspection and servicing, locations of lubrication points, the lubricants to be used, equipment required for servicing, test instructions and limitations, mooring, jacking, and leveling information.

(e) Information needed to apply protective treatments to the structure after inspection.

(f) All data relative to structural fasteners such as identification, discarded recommendations, and torque values.

(g) A list of special tools needed.

A27.4 Airworthiness Limitations section.

The Instructions for Continued Airworthiness must contain a section, titled Airworthiness Limitations that is segregated and clearly distinguishable from the rest of the document. This section must set forth each mandatory replacement time, structural inspection interval, and related structural inspection procedure approved under §27.571. If the Instructions for Continued Airworthiness consist of multiple documents, the section required by this paragraph must be included in the principal manual. This section must contain a legible statement in a prominent location that reads: “The Airworthiness Limitations section is FAA approved and specifies inspections and other maintenance required under §§43.16 and 91.403 of the Federal Aviation Regulations unless an alternative program has been FAA approved.”

[Amdt. 27–18, 45 FR 60177, Sept. 11, 1980, as amended by Amdt. 27–24, 54 FR 34329, Aug. 18, 1989]

Effective Date Note: By Amdt. 27–47, 76 FR 74663, Dec. 1, 2011, the second sentence of section A.27.4 of appendix A to part 27 was amended by removing the phrase “approved under [§27.571]” and adding the phrase “required for type certification” in its place, effective Jan. 30, 2012.

Appendix B to Part 27—Airworthiness Criteria for Helicopter Instrument Flight

I. General. A normal category helicopter may not be type certificated for operation under the instrument flight rules (IFR) of this chapter unless it meets the design and installation requirements contained in this appendix.

II. Definitions. (a) $V_{SI}$ means instrument climb speed, utilized instead of $V_{c}$ for compliance with the climb requirements for instrument flight.

(b) $V_{NH}$ means instrument flight never exceed speed, utilized instead of $V_{NH}$ for compliance with maximum limit speed requirements for instrument flight.

(c) $V_{MIN}$ means instrument flight minimum speed, utilized in complying with minimum limit speed requirements for instrument flight.
III. Trim. It must be possible to trim the cyclic, collective, and directional control forces to zero at all approved IFR airspeeds, power settings, and configurations appropriate to the type.

IV. Static longitudinal stability. (a) General. The helicopter must possess positive static longitudinal control force stability at critical combinations of weight and center of gravity at the conditions specified in paragraph IV (b) or (c) of this appendix, as appropriate. The stick force must vary with speed so that any substantial speed change results in a stick force clearly perceptible to the pilot. For single-pilot approval, the airspeed must return to within 10 percent of the trim speed when the control force is slowly released for each trim condition specified in paragraph IV(b) of this appendix.

(b) For single-pilot approval:
1. Climb. Stability must be shown in climb throughout the speed range 20 knots either side of trim with—
   (i) The helicopter trimmed at V_{1,3};
   (ii) Landing gear retracted (if retractable); and
   (iii) Power required for limit climb rate (at least 1,000 fpm) at V_{1,3} or maximum continuous power, whichever is less.
2. Cruise. Stability must be shown throughout the speed range from 0.7 to 1.1 V_{NEI} or V_{MMO}, whichever is lower, not to exceed ±20 knots from trim with—
   (i) The helicopter trimmed and power adjusted for level flight at 0.9 V_{NEI} or 0.9 V_{MMO}, whichever is lower; and
   (ii) Landing gear retracted (if retractable).
3. Slow cruise. Stability must be shown throughout the speed range from 0.9 V_{MMO} to 1.3 V_{MMO} or 20 knots above trim speed, whichever is greater, with—
   (i) The helicopter trimmed and power adjusted for level flight at 1.1 V_{MMO}; and
   (ii) Landing gear retracted (if retractable).
4. Descent. Stability must be shown throughout the speed range 20 knots either side of trim with—
   (i) The helicopter trimmed at 0.8 V_{NEI} or 0.8 V_{MMO} (or 0.8 V_{1E} for the landing gear extended case), whichever is lower;
   (ii) Power required for 1,000 fpm descent at trim speed; and
   (iii) Landing gear extended and retracted, if applicable.
5. Approach. Stability must be shown throughout the speed range from 0.7 times the minimum recommended approach speed to 20 knots above the maximum recommended approach speed with—
   (i) The helicopter trimmed at the recommended approach speed or speeds;
   (ii) Landing gear extended and retracted, if applicable; and
   (iii) Power required to maintain a 3° glide path and power required to maintain the steepest approach gradient for which approval is requested.

(c) Helicopters approved for a minimum crew of two pilots must comply with the provisions of paragraphs IV(b)(2) and IV(b)(5) of this appendix.

V. Static Lateral Directional Stability. (a) Static directional stability must be positive throughout the approved ranges of airspeed, power, and vertical speed. In straight and steady sideslips up to ±10° from trim, directional control position must increase with—

(b) During sideslips up to ±10° from trim throughout the approved ranges of airspeed, power, and vertical speed, there must be no negative dihedral stability perceptible to the pilot through lateral control motion or force. Longitudinal cyclic movement with sideslip must not be excessive.

VI. Dynamic stability. (a) For single-pilot approval—
1. Any oscillation having a period of less than 5 seconds must damp to ½ amplitude in not more than one cycle.
2. Any oscillation having a period of 5 seconds or more but less than 10 seconds must damp to ½ amplitude in not more than two cycles.
3. Any oscillation having a period of 10 seconds or more but less than 20 seconds must be damped.
4. Any oscillation having a period of 20 seconds or more may not achieve double amplitude in less than 20 seconds.
5. Any aperiodic response may not achieve double amplitude in less than 6 seconds.

(b) For helicopters approved with a minimum crew of two pilots—
1. Any oscillation having a period of less than 5 seconds must damp to ½ amplitude in not more than two cycles.
2. Any oscillation having a period of 5 seconds or more but less than 10 seconds must be damped.
3. Any oscillation having a period of 10 seconds or more may not achieve double amplitude in less than 10 seconds.

VII. Stability Augmentation System (SAS). (a) If a SAS is used, the reliability of the SAS must be related to the effects of its failure. Any SAS failure condition that would prevent continued safe flight and landing must be extremely improbable. It must be shown that, for any failure condition of the SAS that is not shown to be extremely improbable—
1. The helicopter is safely controllable when the failure or malfunction occurs at any speed or altitude within the approved IFR operating limitations; and
(2) The overall flight characteristics of the helicopter allow for prolonged instrument flight without undue pilot effort. Additional unrelated probable failures affecting the control system must be considered. In addition—
   (i) The controllability and maneuverability requirements in Subpart B of this part must be met throughout a practical flight envelope;
   (ii) The flight control, trim, and dynamic stability characteristics must not be impaired below a level needed to allow continued safe flight and landing; and
   (iii) The static longitudinal and static directional stability requirements of Subpart B must be met throughout a practical flight envelope.

(b) The SAS must be designed so that it cannot create a hazardous deviation in flight path or produce hazardous loads on the helicopter during normal operation or in the event of malfunction or failure, assuming corrective action begins within an appropriate period of time. Where multiple systems are installed, subsequent malfunction conditions must be considered in sequence unless their occurrence is shown to be improbable.

VIII. Equipment, systems, and installation. The basic equipment and installation must comply with §§ 29.1303, 29.1431, and 29.1433 through Amendment 29–14, with the following exceptions and additions:

(a) Flight and Navigation Instruments. (1) A magnetic gyro-stabilized direction indicator instead of a gyroscopic direction indicator required by §29.1303(b); and
   (2) A standby attitude indicator which meets the requirements of §§ 29.1303(g)(1) through (7) instead of a rate-of-turn indicator required by §29.1303(g). For two-pilot configurations, one pilot’s primary indicator may be designated for this purpose. If standby batteries are provided, they may be charged from the aircraft electrical system if adequate isolation is incorporated.

(b) Miscellaneous requirements. (1) Instrument systems and other systems essential for IFR flight that could be adversely affected by icing must be adequately protected when exposed to the continuous and intermittent maximum icing conditions defined in appendix C of Part 29 of this chapter, whether or not the rotorcraft is certified for operation in icing conditions.
   (2) There must be means in the generating system to automatically de-energize and disconnect from the main bus any power source developing hazardous overvoltage.
   (3) Each required flight instrument using a power supply (electric, vacuum, etc.) must have a visual means integral with the instrument to indicate the adequacy of the power being supplied.
   (4) When multiple systems performing like functions are required, each system must be grouped, routed, and spaced so that physical separation between systems is provided to ensure that a single malfunction will not adversely affect more than one system.

IX. Rotorcraft Flight Manual. A Rotorcraft Flight Manual or Rotorcraft Flight Manual IFR Supplement must be provided and must contain—

(a) Limitations. The approved IFR flight envelope, the IFR flightcrew composition, the revised kinds of operation, and the steepest IFR precision approach gradient for which the helicopter is approved;
   (b) Procedures. Required information for proper operation of IFR systems and the recommended procedures in the event of stability augmentation or electrical system failures; and
   (c) Performance. If \( V_{Y1} \) differs from \( V_Y \), climb performance at \( V_{Y1} \) and with maximum continuous power throughout the ranges of weight, altitude, and temperature for which approval is requested.

X. Electrical and electronic system lightning protection. For regulations concerning lightning protection for electrical and electronic systems, see §27.1316.


APPENDIX C TO PART 27—CRITERIA FOR CATEGORY A

C27.1 General.
A small multiengine rotorcraft may not be type certificated for Category A operation unless it meets the design installation and performance requirements contained in this
appendix in addition to the requirements of this part.

C27.2 Applicable part 29 sections. The following sections of part 29 of this chapter must be met in addition to the requirements of this part:

29.45(a) and (b)(2)—General.
29.46(a)—Performance at minimum operating speed.
29.51—Takeoff data: General.
29.53—Takeoff: Category A.
29.55—Takeoff decision point: Category A.
29.59—Takeoff Path: Category A.
29.60—Elevated heliport takeoff path: Category A.
29.61—Takeoff distance: Category A.
29.62—Rejected takeoff: Category A.
29.64—Climb: General.
29.65(a)—Climb: AEO.
29.67(a)—Climb: OEI.
29.75—Landing: General.
29.77—Landing decision point: Category A.
29.79—Landing: Category A.
29.81—Landing distance (Ground level sites): Category A.
29.85—Balked landing: Category A.
29.86(a)—Fire protection of structure, controls, and other parts.
29.901(c)—Powerplant: Installation.
29.903(b) (c) and (e)—Engines.
29.908(a)—Cooling fans.
29.917(b) and (c)(1)—Rotor drive system: Design.
29.927(c)(1)—Additional tests.
29.93(a)—Fuel system independence.
29.1027(a)—Transmission and gearboxes: General.
29.1045(a)(1), (b), (c), (d), and (f)—Climb cooling test procedures.
29.1047(a)—Takeoff cooling test procedures.
29.1181(a)—Designated fire zones: Regions included.
29.118(e)—Drainage and ventilation of fire zones.
29.118(c)—Shutoff means.
29.119(a)(1)—Firewalls.
29.119(g)—Cowling and engine compartment covering.
29.119(a) and (d)—Fire extinguishing systems (one shot).
29.119—Fire extinguishing agents.
29.119—Extinguishing agent containers.
29.120—Fire extinguishing system materials.
29.130(a) (6) and (b)—Powerplant instruments.
29.130(b)(2) (i) and (d)—Equipment, systems, and installations.
29.132(c)(1)—Airspeed indicating system.
29.133(b)—Instruments using a power supply.
29.133(d)(2)—Electrical systems and equipment: General (operation without normal electrical power).
29.137(a)—Performance information.

NOTE: In complying with the paragraphs listed in paragraph C27.2 above, relevant material in the AC “Certification of Transport Category Rotorcraft” should be used.

APPENDIX D TO PART 27—HIRF ENVIRONMENTS AND EQUIPMENT HIRF TEST LEVELS

This appendix specifies the HIRF environments and equipment HIRF test levels for electrical and electronic systems under §27.1317. The field strength values for the HIRF environments and laboratory equipment HIRF test levels are expressed in root-mean-square units measured during the peak of the modulation cycle.

(a) HIRF environment I is specified in the following table:

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Field strength (volts/meter)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–2 MHz</td>
<td>50</td>
</tr>
<tr>
<td>2 MHz–30 MHz</td>
<td>100</td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>50</td>
</tr>
<tr>
<td>100 MHz–400 MHz</td>
<td>100</td>
</tr>
<tr>
<td>400 MHz–700 MHz</td>
<td>700</td>
</tr>
<tr>
<td>700 MHz–1 GHz</td>
<td>700</td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>2,000</td>
</tr>
<tr>
<td>2 GHz–6 GHz</td>
<td>3,000</td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>1,000</td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>3,000</td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>2,000</td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>600</td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(b) HIRF environment II is specified in the following table:

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Field strength (volts/meter)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–500 kHz</td>
<td>20</td>
</tr>
<tr>
<td>500 kHz–2 MHz</td>
<td>30</td>
</tr>
<tr>
<td>2 MHz–30 MHz</td>
<td>100</td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>10</td>
</tr>
<tr>
<td>100 MHz–200 MHz</td>
<td>10</td>
</tr>
<tr>
<td>200 MHz–400 MHz</td>
<td>10</td>
</tr>
<tr>
<td>400 MHz–1 GHz</td>
<td>700</td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>1,300</td>
</tr>
<tr>
<td>2 GHz–4 GHz</td>
<td>3,000</td>
</tr>
<tr>
<td>4 GHz–6 GHz</td>
<td>3,000</td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>400</td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>1,230</td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>730</td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>600</td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(c) HIRF environment III is specified in the following table:

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Field strength (volts/meter)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–500 kHz</td>
<td>20</td>
</tr>
<tr>
<td>500 kHz–2 MHz</td>
<td>30</td>
</tr>
<tr>
<td>2 MHz–30 MHz</td>
<td>100</td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>10</td>
</tr>
<tr>
<td>100 MHz–200 MHz</td>
<td>10</td>
</tr>
<tr>
<td>200 MHz–400 MHz</td>
<td>10</td>
</tr>
<tr>
<td>400 MHz–1 GHz</td>
<td>700</td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>1,300</td>
</tr>
<tr>
<td>2 GHz–4 GHz</td>
<td>3,000</td>
</tr>
<tr>
<td>4 GHz–6 GHz</td>
<td>3,000</td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>400</td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>1,230</td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>730</td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>600</td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.
### TABLE III.—HIRF ENVIRONMENT III

<table>
<thead>
<tr>
<th>Frequency Range</th>
<th>Peak Field Strength (volts/meter)</th>
<th>Average Field Strength (volts/meter)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–100 kHz</td>
<td>150</td>
<td>150</td>
</tr>
<tr>
<td>100 kHz–400 MHz</td>
<td>200</td>
<td>200</td>
</tr>
<tr>
<td>400 MHz–700 MHz</td>
<td>730</td>
<td>200</td>
</tr>
<tr>
<td>700 MHz–1 GHz</td>
<td>1,400</td>
<td>240</td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>5,000</td>
<td>250</td>
</tr>
<tr>
<td>2 GHz–4 GHz</td>
<td>6,000</td>
<td>490</td>
</tr>
<tr>
<td>4 GHz–6 GHz</td>
<td>7,200</td>
<td>200</td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>1,100</td>
<td>170</td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>5,000</td>
<td>330</td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>2,000</td>
<td>330</td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>1,000</td>
<td>420</td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(d) Equipment HIRF Test Level 1.

(1) From 10 kilohertz (kHz) to 400 megahertz (MHz), use conducted susceptibility tests with continuous wave (CW) and 1 kHz square wave modulation with 90 percent depth or greater. The conducted susceptibility current must start at a minimum of 0.6 milliamperes (mA) at 10 kHz, increasing 20 decibels (dB) per frequency decade to a minimum of 30 mA at 500 kHz.

(2) From 500 kHz to 40 MHz, the conducted susceptibility current must be at least 30 mA.

(3) From 40 MHz to 400 MHz, use conducted susceptibility tests, starting at a minimum of 30 mA at 40 MHz, decreasing 20 dB per frequency decade to a minimum of 3 mA at 400 MHz.

(4) From 100 MHz to 400 MHz, use radiated susceptibility tests at a minimum of 20 volts per meter (V/m) peak with CW and 1 kHz square wave modulation with 90 percent depth or greater.

(5) From 400 MHz to 8 gigahertz (GHz), use radiated susceptibility tests at a minimum of 150 V/m peak with pulse modulation of 4 percent duty cycle with a 1 kHz pulse repetition frequency. This signal must be switched on and off at a rate of 1 Hz with a duty cycle of 60 percent.

(e) Equipment HIRF Test Level 2. Equipment HIRF test level 2 is HIRF environment II in table II of this appendix reduced by acceptable aircraft transfer function and attenuation curves. Testing must cover the frequency band of 10 kHz to 8 GHz.

(f) Equipment HIRF Test Level 3. (1) From 10 kHz to 400 MHz, use conducted susceptibility tests, starting at a minimum of 0.15 mA at 10 kHz, increasing 20 dB per frequency decade to a minimum of 7.5 mA at 500 kHz.

(2) From 500 kHz to 40 MHz, use conducted susceptibility tests at a minimum of 7.5 mA.  

(3) From 40 MHz to 400 MHz, use conducted susceptibility tests, starting at a minimum of 7.5 mA at 40 MHz, decreasing 20 dB per frequency decade to a minimum of 0.75 mA at 400 MHz.

(4) From 100 MHz to 8 GHz, use radiated susceptibility tests at a minimum of 5 V/m.


### PART 29—AIRWORTHINESS STANDARDS: TRANSPORT CATEGORY ROTORCRAFT

#### Subpart A—General

Sec. 29.1 Applicability.

29.2 Special retroactive requirements.

#### Subpart B—Flight

**GENERAL**

29.21 Proof of compliance.

29.25 Weight limits.

29.27 Center of gravity limits.

29.29 Empty weight and corresponding center of gravity.

29.31 Removable ballast.

29.33 Main rotor speed and pitch limits.

**PERFORMANCE**

29.45 General.

29.49 Performance at minimum operating speed.

29.51 Takeoff data: general.

29.53 Takeoff: Category A.

29.55 Takeoff decision point (TDP): Category A.

29.59 Takeoff path: Category A.

29.60 Elevated heliport takeoff path: Category A.

29.61 Takeoff distance: Category A.

29.62 Rejected takeoff: Category A.

29.64 Climb: General.

29.65 Climb: All engines operating.

29.67 Climb: One engine inoperative (OEI).

29.71 Helicopter angle of glide: Category B.

29.75 Landing: General.

29.77 Landing Decision Point (LDP): Category A.

29.79 Landing: Category A.

29.81 Landing distance: Category A.

29.83 Landing: Category B.

29.85 Bailed landing: Category A.

29.87 Height-velocity envelope.

**FLIGHT CHARACTERISTICS**

29.141 General.

29.143 Controllability and maneuverability.

29.151 Flight controls.

29.161 Trim control.

29.171 Stability: general.

29.173 Static longitudinal stability.

29.175 Demonstration of static longitudinal stability.

29.177 Static directional stability.

29.181 Dynamic stability: Category A rotorcraft.
Pt. 29

GROUND AND WATER HANDLING CHARACTERISTICS
29.231 General.
29.235 Taxiing condition.
29.239 Spray characteristics.
29.241 Ground resonance.

MISCELLANEOUS FLIGHT REQUIREMENTS
29.251 Vibration.

Subpart C—Strength Requirements
GENERAL
29.301 Loads.
29.303 Factor of safety.
29.305 Strength and deformation.
29.307 Proof of structure.
29.309 Design limitations.

FLIGHT LOADS
29.321 General.
29.337 Limit maneuvering load factor.
29.339 Resultant limit maneuvering loads.
29.341 Gust loads.
29.351 Yawing conditions.
29.361 Engine torque.

CONTROL SURFACE AND SYSTEM LOADS
29.391 General.
29.395 Control system.
29.397 Limit pilot forces and torques.
29.399 Dual control system.
29.411 Ground clearance: tail rotor guard.
29.427 Unsymmetrical loads.

GROUND LOADS
29.471 General.
29.473 Ground loading conditions and assumptions.
29.475 Tires and shock absorbers.
29.477 Landing gear arrangement.
29.479 Level landing conditions.
29.481 Tail-down landing conditions.
29.483 One-wheel landing conditions.
29.485 Lateral drift landing conditions.
29.487 Braked roll conditions.
29.497 Ground loading conditions: landing gear with tail wheels.
29.501 Ground loading conditions: landing gear with skids.
29.505 Ski landing conditions.
29.511 Ground load: unsymmetrical loads on multiple-wheel units.

WATER LOADS
29.519 Hull type rotorcraft: Water-based and amphibian.
29.521 Float landing conditions.

MAIN COMPONENT REQUIREMENTS
29.547 Main and tail rotor structure.
29.549 Fuselage and rotor pylon structures.
29.551 Auxiliary lifting surfaces.

EMERGENCY LANDING CONDITIONS
29.561 General.
29.562 Emergency landing dynamic conditions.
29.563 Structural ditching provisions.

FATIGUE EVALUATION
29.571 Fatigue evaluation of structure.
29.573 Damage tolerance and fatigue evaluation of composite rotorcraft structures.

Subpart D—Design and Construction
GENERAL
29.601 Design.
29.602 Critical parts.
29.603 Materials.
29.605 Fabrication methods.
29.607 Fasteners.
29.609 Protection of structure.
29.610 Lightning and static electricity protection.
29.611 Inspection provisions.
29.613 Material strength properties and design values.
29.619 Special factors.
29.621 Casting factors.
29.623 Bending factors.
29.625 Fitting factors.
29.629 Flutter and divergence.
29.631 Bird strike.

ROTORS
29.653 Pressure venting and drainage of rotor blades.
29.659 Mass balance.
29.661 Rotor blade clearance.
29.663 Ground resonance prevention means.

CONTROL SYSTEMS
29.671 General.
29.672 Stability augmentation, automatic, and power-operated systems.
29.673 Primary flight controls.
29.674 Interconnected controls.
29.675 Stops.
29.679 Control system locks.
29.681 Limit load static tests.
29.683 Operation tests.
29.685 Control system details.
29.687 Spring devices.
29.691 Autorotation control mechanism.
29.695 Power boost and power-operated control system.

LANDING GEAR
29.723 Shock absorption tests.
29.725 Limit drop test.
29.727 Reserve energy absorption drop test.
29.729 Retracting mechanism.
29.731 Wheels.
29.733 Tires.
29.735 Brakes.
29.737 Skis.
Federal Aviation Administration, DOT

<table>
<thead>
<tr>
<th>Subpart E—Powerplant</th>
<th>Pt. 29</th>
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<tbody>
<tr>
<td>29.901 Installation.</td>
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<tr>
<td>29.903 Engines.</td>
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<tr>
<td>29.905 Engine vibration.</td>
<td></td>
</tr>
<tr>
<td>29.906 Cooling fans.</td>
<td></td>
</tr>
</tbody>
</table>

**Rotor Drive System**

| 29.917 Design. |       |
| 29.921 Rotor brake. |     |
| 29.923 Rotor drive system and control mechanism tests. | |
| 29.927 Additional tests. |       |
| 29.931 Shafting critical speed. |       |
| 29.935 Turbine engine operating characteristics. |       |

**Fuel System**

| 29.951 General. |       |
| 29.952 Fuel system crash resistance. |       |
| 29.953 Fuel system independence. |       |
| 29.954 Fuel system lightning protection. |       |
| 29.955 Fuel flow. |       |
| 29.957 Flow between interconnected tanks. |       |
| 29.959 Unusable fuel supply. |       |
| 29.961 Fuel system hot weather operation. |       |
| 29.963 Fuel tanks: general. |       |
| 29.965 Fuel tank tests. |       |
| 29.967 Fuel tank installation. |       |
| 29.969 Fuel tank expansion space. |       |
| 29.971 Fuel tank sump. |       |
| 29.973 Fuel tank filter connection. |       |
| 29.975 Fuel tank vents and carburetor vapor vents. |       |
| 29.977 Fuel tank outlet. |       |
| 29.979 Pressure refueling and fueling provisions below fuel level. |       |

**Fuel System Components**

| 29.991 Fuel pumps. |       |
| 29.993 Fuel system lines and fittings. |       |
| 29.995 Fuel valves. |       |
| 29.997 Fuel strainer or filter. |       |
| 29.999 Fuel system drains. |       |
| 29.1001 Fuel jettisoning. |       |

**OIL System**

| 29.1011 Engines: general. |       |
| 29.1013 Oil tanks. |       |
| 29.1015 Oil tank tests. |       |
| 29.1017 Oil lines and fittings. |       |
| 29.1019 Oil strainer or filter. |       |
| 29.1021 Oil system drains. |       |
| 29.1023 Oil radiators. |       |
| 29.1025 Oil valves. |       |
| 29.1027 Transmission and gearboxes: general. |       |

**Cooling**

| 29.1041 General. |       |
| 29.1043 Cooling tests. |       |
| 29.1045 Climb cooling test procedures. |       |
| 29.1047 Takeoff cooling test procedures. |       |
| 29.1049 Hovering cooling test procedures. |       |

**INDUCTION SYSTEM**

| 29.1091 Air induction. |       |
| 29.1093 Induction system icing protection. |       |
| 29.1101 Carburetor air preheater design. |       |
| 29.1103 Induction systems ducts and air duct systems. |       |
| 29.1105 Induction system screens. |       |
| 29.1107 Inter-coolers and after-coolers. |       |
| 29.1109 Carburetor air cooling. |       |

**EXHAUST SYSTEM**

| 29.1121 General. |       |
| 29.1123 Exhaust piping. |       |
| 29.1125 Exhaust heat exchangers. |       |

**POWERPLANT CONTROLS AND ACCESSORIES**

| 29.1141 Powerplant controls: general. |       |
| 29.1142 Auxiliary power unit controls. |       |
| 29.1143 Engine controls. |       |
29.1145 Ignition switches.
29.1147 Mixture controls.
29.1151 Rotor brake controls.
29.1157 Carburetor air temperature controls.
29.1159 Supercharger controls.
29.1163 Powerplant accessories.
29.1166 Engine ignition systems.

**POWERPLANT FIRE PROTECTION**
29.1181 Designated fire zones: regions included.
29.1183 Lines, fittings, and components.
29.1187 Drainage and ventilation of fire zones.
29.1189 Shutoff means.
29.1191 Firewalls.
29.1193 Cowling and engine compartment covering.
29.1194 Other surfaces.
29.1196 Fire extinguishing systems.
29.1197 Fire extinguishing agents.
29.1199 Extinguishing agent containers.
29.1201 Fire extinguishing system materials.
29.1203 Fire detector systems.

**Subpart F—Equipment**

**GENERAL**
29.1301 Function and installation.
29.1303 Flight and navigation instruments.
29.1305 Powerplant instruments.
29.1307 Miscellaneous equipment.
29.1309 Equipment, systems, and installations.
29.1316 Electrical and electronic system lightning protection.
29.1317 High-intensity Radiated Fields (HIRF) Protection.

**INSTRUMENTS: INSTALLATION**
29.1321 Arrangement and visibility.
29.1322 Warning, caution, and advisory lights.
29.1324 Airspeed indicating system.
29.1325 Static pressure and pressure altimeter systems.
29.1327 Magnetic direction indicator.
29.1329 Automatic pilot system.
29.1331 Instruments using a power supply.
29.1333 Instrument systems.
29.1335 Flight director systems.
29.1337 Powerplant instruments.

**ELECTRICAL SYSTEMS AND EQUIPMENT**
29.1351 General.
29.1353 Electrical equipment and installations.
29.1355 Distribution system.
29.1357 Circuit protective devices.
29.1359 Electrical system fire and smoke protection.
29.1363 Electrical system tests.

**LIGHTS**
29.1381 Instrument lights.
29.1383 Landing lights.
29.1385 Position light system installation.
29.1387 Position light system dihedral angles.
29.1389 Position light system distribution and intensities.
29.1391 Minimum intensities in the horizontal plane of forward and rear position lights.
29.1393 Minimum intensities in any vertical plane of forward and rear position lights.
29.1395 Maximum intensities in overlapping beams of forward and rear position lights.
29.1397 Color specifications.
29.1399 Riding light.
29.1401 Anticollision light system.

**SAFETY EQUIPMENT**
29.1411 General.
29.1413 Safety belts: passenger warning device.
29.1415 Ditching equipment.
29.1419 Ice protection.

**MISCELLANEOUS EQUIPMENT**
29.1431 Electronic equipment.
29.1433 Vacuum systems.
29.1435 Hydraulic systems.
29.1439 Protective breathing equipment.
29.1457 Cockpit voice recorders.
29.1459 Flight data recorders.
29.1461 Equipment containing high energy rotors.

**Subpart G—Operating Limitations and Information**

29.1501 General.

**OPERATING LIMITATIONS**
29.1505 Never-exceed speed.
29.1509 Rotor speed.
29.1517 Limiting height-speed envelope.
29.1519 Weight and center of gravity.
29.1521 Powerplant limitations.
29.1522 Auxiliary power unit limitations.
29.1523 Minimum flight crew.
29.1525 Kinds of operations.
29.1527 Maximum operating altitude.
29.1529 Instructions for Continued Airworthiness.

**MARKINGS AND PLACARDS**
29.1541 General.
29.1543 Instrument markings: general.
29.1545 Airspeed indicator.
29.1547 Magnetic direction indicator.
29.1549 Powerplant instruments.
29.1551 Oil quantity indicator.
29.1553 Fuel quantity indicator.
29.1555 Control markings.
29.1557 Miscellaneous markings and placards.
29.1559 Limitations placard.
§ 29.2 Special retroactive requirements.

For each rotorcraft manufactured after September 16, 1992, each applicant must show that each occupant’s seat is equipped with a safety belt and shoulder harness that meets the requirements of paragraphs (a), (b), and (c) of this section.

(a) Each occupant’s seat must have a combined safety belt and shoulder harness with a single-point release. Each pilot’s combined safety belt and shoulder harness must allow each pilot, when seated with safety belt and shoulder harness fastened, to perform all functions necessary for flight operations. There must be a means to secure belts and harnesses, when not in use, to prevent interference with the operation of the rotorcraft and with rapid egress in an emergency.

(b) Each occupant must be protected from serious head injury by a safety belt plus a shoulder harness that will prevent the head from contacting any injurious object.

(c) The safety belt and shoulder harness must meet the static and dynamic strength requirements, if applicable, specified by the rotorcraft type certification basis.

(d) For purposes of this section, the date of manufacture is either—

(1) The date the inspection acceptance records, or equivalent, reflect that the rotorcraft is complete and meets the FAA-Approved Type Design Data; or

(2) The date that the foreign civil airworthiness authority certifies the rotorcraft is complete and issues an
§ 29.21 Proof of compliance.

Each requirement of this subpart must be met at each appropriate combination of weight and center of gravity within the range of loading conditions for which certification is requested. This must be shown—

(a) By tests upon a rotorcraft of the type for which certification is requested, or by calculations based on, and equal in accuracy to, the results of testing; and

(b) By systematic investigation of each required combination of weight and center of gravity, if compliance cannot be reasonably inferred from combinations investigated.

§ 29.25 Weight limits.

(a) Maximum weight. The maximum weight (the highest weight at which compliance with each applicable requirement of this part is shown) or, at the option of the applicant, the highest weight for each altitude and for each practicably separable operating condition, such as takeoff, enroute operation, and landing, must be established so that it is not more than—

(1) The highest weight selected by the applicant;

(2) The design maximum weight (the highest weight at which compliance with each structural loading condition of this part is shown); or

(3) The highest weight at which compliance with each applicable flight requirement of this part is shown.

(b) Minimum weight. The minimum weight (the lowest weight at which compliance with each applicable requirement of this part is shown) must be established so that it is not less than—

(1) The lowest weight selected by the applicant;

(2) The design minimum weight (the lowest weight at which compliance with each structural loading condition of this part is shown); or

(3) The lowest weight at which compliance with each applicable flight requirement of this part is shown.

(c) Total weight with jettisonable external load. A total weight for the rotorcraft with a jettisonable external load attached that is greater than the maximum weight established under paragraph (a) of this section may be established for any rotorcraft-load combination if—

(1) The rotorcraft-load combination does not include human external cargo,

(2) Structural component approval for external load operations under either §29.865 or under equivalent operational standards is obtained,

(3) The portion of the total weight that is greater than the maximum weight established under paragraph (a) of this section is made up only of the weight of all or part of the jettisonable external load,

(4) Structural components of the rotorcraft are shown to comply with the applicable structural requirements of this part under the increased loads and stresses caused by the weight increase over that established under paragraph (a) of this section, and

(5) Operation of the rotorcraft at a total weight greater than the maximum certificated weight established under paragraph (a) of this section is limited by appropriate operating limitations under §29.865 (a) and (d) of this part.
§ 29.27 Center of gravity limits.

The extreme forward and aft centers of gravity and, where critical, the extreme lateral centers of gravity must be established for each weight established under §29.25. Such an extreme may not lie beyond—

(a) The extremes selected by the applicant;
(b) The extremes within which the structure is proven; or
(c) The extremes within which compliance with the applicable flight requirements is shown.

[Amdt. 29–3, 33 FR 965, Jan. 26, 1968]

§ 29.29 Empty weight and corresponding center of gravity.

(a) The empty weight and corresponding center of gravity must be determined by weighing the rotorcraft without the crew and payload, but with—

(1) Fixed ballast;
(2) Unusable fuel; and
(3) Full operating fluids, including—
   (i) Oil;
   (ii) Hydraulic fluid; and
   (iii) Other fluids required for normal operation of rotorcraft systems, except water intended for injection in the engines.

(b) The condition of the rotorcraft at the time of determining empty weight must be one that is well defined and can be easily repeated, particularly with respect to the weights of fuel, oil, coolant, and installed equipment.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c) of the Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.31 Removable ballast.

Removable ballast may be used in showing compliance with the flight requirements of this subpart.

§ 29.33 Main rotor speed and pitch limits.

(a) Main rotor speed limits. A range of main rotor speeds must be established that—

(1) With power on, provides adequate margin to accommodate the variations in rotor speed occurring in any appropriate maneuver, and is consistent with the kind of governor or synchronizer used; and
(2) With power off, allows each appropriate autorotative maneuver to be performed throughout the ranges of airspeed and weight for which certification is requested.

(b) Normal main rotor high pitch limit (power on). For rotorcraft, except helicopters required to have a main rotor low speed warning under paragraph (e) of this section, it must be shown, with power on and without exceeding approved engine maximum limitations, that main rotor speeds substantially less than the minimum approved main rotor speed will not occur under any sustained flight condition. This must be met by—

(1) Appropriate setting of the main rotor high pitch stop;
(2) Inherent rotorcraft characteristics that make unsafe low main rotor speeds unlikely; or
(3) Adequate means to warn the pilot of unsafe main rotor speeds.

(c) Normal main rotor low pitch limit (power off). It must be shown, with power off, that—

(1) The normal main rotor low pitch limit provides sufficient rotor speed, in any autorotative condition, under the most critical combinations of weight and airspeed; and
(2) It is possible to prevent overspeeding of the rotor without exceptional piloting skill.

(d) Emergency high pitch. If the main rotor high pitch stop is set to meet paragraph (b)(1) of this section, and if that stop cannot be exceeded inadvertently, additional pitch may be made available for emergency use.

(e) Main rotor low speed warning for helicopters. For each single engine helicopter, and each multiengine helicopter that does not have an approved device that automatically increases power on the operating engines when one engine fails, there must be a main rotor low speed warning which meets the following requirements:

(1) The warning must be furnished to the pilot in all flight conditions, including power-on and power-off flight,
§ 29.45  General.

(a) The performance prescribed in this subpart must be determined—
(1) With normal piloting skill and;
(2) Without exceptionally favorable conditions.

(b) Compliance with the performance requirements of this subpart must be shown—
(1) For still air at sea level with a standard atmosphere and;
(2) For the approved range of atmospheric variables.

(c) The available power must correspond to engine power, not exceeding the approved power, less—
(1) Installation losses; and
(2) The power absorbed by the accessories and services at the values for which certification is requested and approved.

(d) For reciprocating engine-powered rotorcraft, the performance, as affected by engine power, must be based on a relative humidity of 80 percent in a standard atmosphere.

(e) For turbine engine-powered rotorcraft, the performance, as affected by engine power, must be based on a relative humidity of—
(1) 80 percent, at and below standard temperature; and
(2) 34 percent, at and above standard temperature plus 50 °F.

Between these two temperatures, the relative humidity must vary linearly.

(f) For turbine-engine-power rotorcraft, a means must be provided to permit the pilot to determine prior to takeoff that each engine is capable of developing the power necessary to achieve the applicable rotorcraft performance prescribed in this subpart.

§ 29.49  Performance at minimum operating speed.

(a) For each Category A helicopter, the hovering performance must be determined over the ranges of weight, altitude, and temperature for which takeoff data are scheduled—
(1) With not more than takeoff power;
(2) With the landing gear extended; and
(3) At a height consistent with the procedure used in establishing the takeoff, climbout, and rejected takeoff paths.

(b) For each Category B helicopter, the hovering performance must be determined over the ranges of weight, altitude, and temperature for which certification is requested, with—
(1) Takeoff power;
(2) The landing gear extended; and
(3) The helicopter in ground effect at a height consistent with normal takeoff procedures.

(c) For each helicopter, the out-of-ground effect hovering performance must be determined over the ranges of weight, altitude, and temperature for which certification is requested with takeoff power.

(d) For rotorcraft other than helicopters, the steady rate of climb at the
minimum operating speed must be determined over the ranges of weight, altitude, and temperature for which certification is requested with—

(1) Takeoff power; and
(2) The landing gear extended.


§ 29.51 Takeoff data: general.

(a) The takeoff data required by §§29.53, 29.55, 29.59, 29.60, 29.61, 29.62, 29.63, and 29.67 must be determined—

(1) At each weight, altitude, and temperature selected by the applicant; and
(2) With the operating engines within approved operating limitations.

(b) Takeoff data must—

(1) Be determined on a smooth, dry, hard surface; and
(2) Be corrected to assume a level takeoff surface.

(c) No takeoff made to determine the data required by this section may require exceptional piloting skill or alertness, or exceptionally favorable conditions.


§ 29.53 Takeoff: Category A.

The takeoff performance must be determined and scheduled so that, if one engine fails at any time after the start of takeoff, the rotorcraft can—

(a) Return to, and stop safely on, the takeoff area; or
(b) Continue the takeoff and climbout, and attain a configuration and airspeed allowing compliance with §29.67(a)(2).


§ 29.55 Takeoff decision point (TDP): Category A.

(a) The TDP is the first point from which a continued takeoff capability is assured under §29.59 and is the last point in the takeoff path from which a rejected takeoff is assured within the distance determined under §29.62.

(b) The TDP must be established in relation to the takeoff path using no more than two parameters; e.g., airspeed and height, to designate the TDP.

(c) Determination of the TDP must include the pilot recognition time interval following failure of the critical engine.

[Doc. No. 24802, 61 FR 21899, May 10, 1996]

§ 29.59 Takeoff path: Category A.

(a) The takeoff path extends from the point of commencement of the takeoff procedure to a point at which the rotorcraft is 1,000 feet above the takeoff surface and compliance with §29.67(a)(2) is shown. In addition—

(1) The takeoff path must remain clear of the height-velocity envelope established in accordance with §29.67, th
(2) The rotorcraft must be flown to the engine failure point; at which point, the critical engine must be made inoperative and remain inoperative for the rest of the takeoff.

(b) The vehicle shall not descend below 1,000 feet above the takeoff surface.

(c) After the critical engine is made inoperative, the rotorcraft must continue to the takeoff decision point, and then attain $V_{TOSS}$.

(d) Only primary controls may be used while attaining $V_{TOSS}$ and while establishing a positive rate of climb. Secondary controls that are located on the primary controls may be used after a positive rate of climb and $V_{TOSS}$ are established but in no case less than 3 seconds after the critical engine is made inoperative; and

(e) After attaining $V_{TOSS}$ and a positive rate of a climb, the landing gear may be retracted.

(b) During the takeoff path determination made in accordance with paragraph (a) of this section and after attaining $V_{TOSS}$ and a positive rate of climb, the climb must be continued at a speed as close as practicable to, but not less than, $V_{TOSS}$ until the rotorcraft is 200 feet above the takeoff surface. During this interval, the climb performance must meet or exceed that required by §29.67(a)(1).

(c) During the continued takeoff, the rotorcraft shall not descend below 1.5 feet above the takeoff surface when the takeoff decision point is above 15 feet.

(d) From 200 feet above the takeoff surface, the rotorcraft takeoff path must be level or positive until a height 1,000 feet above the takeoff surface is attained with not less than the rate of climb required by §29.67(a)(2). Any secondary or auxiliary control may be
used after attaining 200 feet above the takeoff surface.

(e) Takeoff distance will be determined in accordance with §29.61.


§ 29.60 Elevated heliport takeoff path: Category A.

(a) The elevated heliport takeoff path extends from the point of commencement of the takeoff procedure to a point in the takeoff path at which the rotorcraft is 1,000 feet above the takeoff surface and compliance with §29.67(a)(2) is shown. In addition—

(1) The requirements of §29.59(a) must be met;

(2) While attaining V_{TOS} and a positive rate of climb, the rotorcraft may descend below the level of the takeoff surface if, in so doing and when clearing the elevated heliport edge, every part of the rotorcraft clears all obstacles by at least 15 feet;

(3) The vertical magnitude of any descent below the takeoff surface must be determined; and

(4) After attaining V_{TOS} and a positive rate of climb, the landing gear may be retracted.

(b) The scheduled takeoff weight must be such that the climb requirements of §§29.59 and 29.60 being used up to the TDP where the critical engine failure is recognized and the rotorcraft is landed and brought to a complete stop on the takeoff surface.

(c) Takeoff distance will be determined in accordance with §29.61.


§ 29.61 Takeoff distance: Category A.

(a) The normal takeoff distance is the horizontal distance along the takeoff path from the start of the takeoff to the point at which the rotorcraft attains and remains at least 35 feet above the takeoff surface, attains and maintains a speed of at least V_{TOS}, and establishes a positive rate of climb, assuming the critical engine failure occurs at the engine failure point prior to the takeoff decision point.

[Doc. No. 24802, 61 FR 21899, May 10, 1996]

§ 29.62 Rejected takeoff: Category A.

The rejected takeoff distance and procedures for each condition where takeoff is approved will be established with—

(a) The takeoff path requirements of §§29.59 and 29.60 being used up to the TDP where the critical engine failure is recognized and the rotorcraft is landed and brought to a complete stop on the takeoff surface;

(b) The remaining engines operating within approved limits;

(c) The landing gear remaining extended throughout the entire rejected takeoff; and

(d) The use of only the primary controls until the rotorcraft is on the ground. Secondary controls located on the primary control may not be used until the rotorcraft is on the ground. Means other than wheel brakes may be used to stop the rotorcraft if the means are safe and reliable and consistent results can be expected under normal operating conditions.


§ 29.63 Takeoff: Category B.

The horizontal distance required to take off and climb over a 50-foot obstacle must be established with the most unfavorable center of gravity. The takeoff may be begun in any manner if—

(a) The takeoff surface is defined;

(b) Adequate safeguards are maintained to ensure proper center of gravity and control positions; and

(c) A landing can be made safely at any point along the flight path if an engine fails.


§ 29.64 Climb: General.

Compliance with the requirements of §§29.65 and 29.67 must be shown at each weight, altitude, and temperature.
Federal Aviation Administration, DOT § 29.71

within the operational limits established for the rotorcraft and with the most unfavorable center of gravity for each configuration. Cowl flaps, or other means of controlling the engine-cooling air supply, will be in the position that provides adequate cooling at the temperatures and altitudes for which certification is requested.

[Doc. No. 24802, 61 FR 21900, May 10, 1996]

§ 29.65 Climb: All engines operating.

(a) The steady rate of climb must be determined—

(1) With maximum continuous power;
(2) With the landing gear retracted; and
(3) At $V_v$ for standard sea level conditions and at speeds selected by the applicant for other conditions.

(b) For each Category B rotorcraft except helicopters, the rate of climb determined under paragraph (a) of this section must provide a steady climb gradient of at least 1:6 under standard sea level conditions.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.67 Climb: One engine inoperative (OEI).

(a) For Category A rotorcraft, in the critical takeoff configuration existing along the takeoff path, the following apply:

(1) The steady rate of climb without ground effect, 200 feet above the takeoff surface, must be at least 100 feet per minute for each weight, altitude, and temperature for which takeoff data are to be scheduled with—

(i) The critical engine inoperative and the remaining engines within approved operating limitations, except that for rotorcraft for which the use of 30-second/2-minute OEI power is requested, only the 2-minute OEI power may be used in showing compliance with this paragraph;
(ii) The landing gear extended; and
(iii) The takeoff safety speed selected by the applicant.

(2) The steady rate of climb without ground effect, 1000 feet above the takeoff surface, must be at least 150 feet per minute, for each weight, altitude, and temperature for which takeoff data are to be scheduled with—

(i) The critical engine inoperative and the remaining engines at maximum continuous power including continuous OEI power, if approved, or at 30-minute OEI power for rotorcraft for which certification for use of 30-minute OEI power is requested;
(ii) The landing gear retracted; and
(iii) The speed selected by the applicant.

(3) The steady rate of climb (or descent) in feet per minute, at each altitude and temperature at which the rotorcraft is expected to operate and at any weight within the range of weights for which certification is requested, must be determined with—

(i) The critical engine inoperative and the remaining engines at maximum continuous power including continuous OEI power, if approved, and at 30-minute OEI power for rotorcraft for which certification for the use of 30-minute OEI power is requested;
(ii) The landing gear retracted; and
(iii) The speed selected by the applicant.

(b) For multiengine Category B rotorcraft meeting the Category A engine isolation requirements, the steady rate of climb (or descent) in feet per minute, at each altitude and temperature at which the rotorcraft is expected to operate and at any weight within the range of weights for which certification is requested, must be determined with—

(i) The critical engine inoperative and the remaining engines at maximum continuous power including continuous OEI power, if approved, and at 30-minute OEI power for rotorcraft for which certification for use of 30-minute OEI power is requested;
(ii) The landing gear retracted; and
(iii) The speed selected by the applicant.


§ 29.71 Helicopter angle of glide: Category B.

For each category B helicopter, except multiengine helicopters meeting the requirements of §29.67(b) and the powerplant installation requirements.
§ 29.75 of category A, the steady angle of glide must be determined in autorotation—
(a) At the forward speed for minimum rate of descent as selected by the applicant;
(b) At the forward speed for best glide angle;
(c) At maximum weight; and
(d) At the rotor speed or speeds selected by the applicant.

[Amdt. 29–12, 41 FR 55471, Dec. 20, 1976]

§ 29.75 Landing: General.
(a) For each rotorcraft—
(1) The corrected landing data must be determined for a smooth, dry, hard, and level surface;
(2) The approach and landing must not require exceptional piloting skill or exceptionally favorable conditions; and
(3) The landing must be made without excessive vertical acceleration or tendency to bounce, nose over, ground loop, porpoise, or water loop.

(b) The landing data required by §§ 29.77, 29.79, 29.81, 29.83, and 29.85 must be determined—
(1) At each weight, altitude, and temperature for which landing data are approved;
(2) With each operating engine within approved operating limitations; and
(3) With the most unfavorable center of gravity.

[Doc. No. 24802, 61 FR 21900, May 10, 1996]

§ 29.77 Landing Decision Point (LDP): Category A.
(a) The LDP is the last point in the approach and landing path from which a balked landing can be accomplished in accordance with § 29.85.
(b) Determination of the LDP must include the pilot recognition time interval following failure of the critical engine.

[Doc. No. 24802, 64 FR 45338, Aug. 19, 1999]

§ 29.79 Landing: Category A.
(a) For Category A rotorcraft—
(1) The landing performance must be determined and scheduled so that if the critical engine fails at any point in the approach path, the rotorcraft can either land and stop safely or climb out and attain a rotorcraft configuration and speed allowing compliance with the climb requirement of § 29.67(a)(2);
(2) The approach and landing paths must be established with the critical engine inoperative so that the transition between each stage can be made smoothly and safely;
(3) The approach and landing speeds must be selected by the applicant and must be appropriate to the type of rotorcraft; and
(4) The approach and landing path must be established to avoid the critical areas of the height-velocity envelope determined in accordance with § 29.87.
(b) It must be possible to make a safe landing on a prepared landing surface after complete power failure occurring during normal cruise.

[Doc. No. 24802, 61 FR 21900, May 10, 1996]

§ 29.81 Landing distance: Category A.
The horizontal distance required to land and come to a complete stop (or to a speed of approximately 3 knots for water landings) from a point 50 ft above the landing surface must be determined from the approach and landing paths established in accordance with § 29.79.

[Doc. No. 24802, 64 FR 45338, Aug. 19, 1999]

§ 29.83 Landing: Category B.
(a) For each Category B rotorcraft, the horizontal distance required to land and come to a complete stop (or to a speed of approximately 3 knots for water landings) from a point 50 feet above the landing surface must be determined—
(1) Speeds appropriate to the type of rotorcraft and chosen by the applicant to avoid the critical areas of the height-velocity envelope established under § 29.87; and
(2) The approach and landing made with power on and within approved limits.
(b) Each multiengined Category B rotorcraft that meets the powerplant installation requirements for Category B must meet the requirements of—
(1) Sections 29.79 and 29.81; or
(2) Paragraph (a) of this section.
(c) It must be possible to make a safe landing on a prepared landing surface if
§ 29.143 Controllability and maneuverability.

(a) The rotorcraft must be safely controllable and maneuverable—

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Federal Aviation Administration, DOT

737
§ 29.151 Flight controls.

(a) Longitudinal, lateral, directional, and collective controls may not exhibit excessive breakout force, friction, or preload.

(b) Control system forces and free play may not inhibit a smooth, direct rotorcraft response to control system input.

§ 29.161 Trim control.

The trim control—

(a) Must trim any steady longitudinal, lateral, and collective control forces to zero in level flight at any appropriate speed; and

(b) May not introduce any undesirable discontinuities in control force gradients.
§ 29.171 Stability: general.

The rotorcraft must be able to be flown, without undue pilot fatigue or strain, in any normal maneuver for a period of time as long as that expected in normal operation. At least three landings and takeoffs must be made during this demonstration.

§ 29.173 Static longitudinal stability.

(a) The longitudinal control must be designed so that a rearward movement of the control is necessary to obtain an airspeed less than the trim speed, and a forward movement of the control is necessary to obtain an airspeed more than the trim speed.

(b) Throughout the full range of altitude for which certification is requested, with the throttle and collective pitch held constant during the maneuvers specified in §29.175(a) through (d), the slope of the control position versus airspeed curve must be positive. However, in limited flight conditions or modes of operation determined by the Administrator to be acceptable, the slope of the control position versus airspeed curve may be neutral or negative if the rotorcraft possesses flight characteristics that allow the pilot to maintain airspeed within ±5 knots of the desired trim airspeed without exceptional piloting skill or alertness.

[Amdt. 29–24, 49 FR 44436, Nov. 6, 1984, as amended by Amdt. 29–51, 73 FR 11001, Feb. 29, 2008]

§ 29.175 Demonstration of static longitudinal stability.

(a) Climb. Static longitudinal stability must be shown in the climb condition at speeds from Vy – 10 kt to Vy + 10 kt with—

   (1) Critical weight;
   (2) Critical center of gravity;
   (3) Maximum continuous power;
   (4) The landing gear retracted; and
   (5) The rotorcraft trimmed at Vy.

(b) Cruise. Static longitudinal stability must be shown in the cruise condition at speeds from 0.8 VNE – 10 kt to 0.8 VNE + 10 kt or, if VH is less than 0.8 VNE, from VH – 10 kt to VH + 10 kt, with—

   (1) Critical weight;
   (2) Critical center of gravity;
   (3) Power for level flight at 0.8 VNE or VH, whichever is less;
   (4) The landing gear retracted; and
   (5) The rotorcraft trimmed at 0.8 VNE or VH, whichever is less.

(c) VNE. Static longitudinal stability must be shown at speeds from VNE – 20 kt to VNE with—

   (1) Critical weight;
   (2) Critical center of gravity;
   (3) Power required for level flight at VNE – 10 kt or maximum continuous power, whichever is less;
   (4) The landing gear retracted; and
   (5) The rotorcraft trimmed at VNE – 10 kt.

(d) Autorotation. Static longitudinal stability must be shown in autorotation at—

   (1) Airspeeds from the minimum rate of descent airspeed – 10 kt to the minimum rate of descent airspeed + 10 kt, with—

      (i) Critical weight;
      (ii) Critical center of gravity;
      (iii) The landing gear extended; and
      (iv) The rotorcraft trimmed at the minimum rate of descent airspeed.

   (2) Airspeeds from the best angle-of-glide airspeed – 10kt to the best angle-of-glide airspeed + 10kt, with—

      (i) Critical weight;
      (ii) Critical center of gravity;
      (iii) The landing gear retracted; and
      (iv) The rotorcraft trimmed at the best angle-of-glide airspeed.

[Amdt. 29–51, 73 FR 11001, Feb. 29, 2008]

§ 29.177 Static directional stability.

(a) The directional controls must operate in such a manner that the sense and direction of motion of the rotorcraft following control displacement are in the direction of the pedal motion with throttle and collective controls held constant at the trim conditions specified in §29.175(a), (b), (c), and (d). Sideslip angles must increase with steadily increasing directional control deflection for sideslip angles up to the lesser of—

   (1) ±25 degrees from trim at a speed of 15 knots less than the speed for minimum rate of descent varying linearly to ±10 degrees from trim at VNE;

   (2) The steady-state sideslip angles established by §29.351;

   (3) A sideslip angle selected by the applicant, which corresponds to a sideforce of at least 0.1g; or
§ 29.181 Dynamic stability: Category A rotorcraft.

Any short-period oscillation occurring at any speed from \( V_{N} \) to \( V_{NE} \) must be positively damped with the primary flight controls free and in a fixed position.

[Amdt. 29–24, 49 FR 44437, Nov. 6, 1984]

§ 29.231 General.

The rotorcraft must have satisfactory ground and water handling characteristics, including freedom from uncontrollable tendencies in any condition expected in operation.

§ 29.235 Taxiing condition.

The rotorcraft must be designed to withstand the loads that would occur when the rotorcraft is taxied over the roughest ground that may reasonably be expected in normal operation.

§ 29.239 Spray characteristics.

If certification for water operation is requested, no spray characteristics during taxiing, takeoff, or landing may obscure the vision of the pilot or damage the rotors, propellers, or other parts of the rotorcraft.

§ 29.241 Ground resonance.

The rotorcraft may have no dangerous tendency to oscillate on the ground with the rotor turning.

§ 29.251 Vibration.

Each part of the rotorcraft must be free from excessive vibration under each appropriate speed and power condition.

Subpart C—Strength Requirements

GENERAL

§ 29.301 Loads.

(a) Strength requirements are specified in terms of limit loads (the maximum loads to be expected in service) and ultimate loads (limit loads multiplied by prescribed factors of safety). Unless otherwise provided, prescribed loads are limit loads.

(b) Unless otherwise provided, the specified air, ground, and water loads must be placed in equilibrium with inertia forces, considering each item of mass in the rotorcraft. These loads must be distributed to closely approximate or conservatively represent actual conditions.

(c) If deflections under load would significantly change the distribution of external or internal loads, this redistribution must be taken into account.

§ 29.303 Factor of safety.

Unless otherwise provided, a factor of safety of 1.5 must be used. This factor applies to external and inertia loads unless its application to the resulting internal stresses is more conservative.

§ 29.305 Strength and deformation.

(a) The structure must be able to support limit loads without detrimental or permanent deformation. At any load up to limit loads, the deformation may not interfere with safe operation.

(b) The structure must be able to support ultimate loads without failure. This must be shown by—

(1) Applying ultimate loads to the structure in a static test for at least three seconds; or

(2) Dynamic tests simulating actual load application.
§ 29.307 Proof of structure.

(a) Compliance with the strength and deformation requirements of this subpart must be shown for each critical loading condition accounting for the environment to which the structure will be exposed in operation. Structural analysis (static or fatigue) may be used only if the structure conforms to those structures for which experience has shown this method to be reliable. In other cases, substantiating load tests must be made.

(b) Proof of compliance with the strength requirements of this subpart must include—

1. Dynamic and endurance tests of rotors, rotor drives, and rotor controls;
2. Limit load tests of the control system, including control surfaces;
3. Operation tests of the control system;
4. Flight stress measurement tests;
5. Landing gear drop tests; and
6. Any additional tests required for new or unusual design features.

§ 29.309 Design limitations.

The following values and limitations must be established to show compliance with the structural requirements of this subpart:

(a) The design maximum and design minimum weights.
(b) The main rotor r.p.m. ranges, power on and power off.
(c) The maximum forward speeds for each main rotor r.p.m. within the ranges determined under paragraph (b) of this section.
(d) The maximum rearward and sideward flight speeds.
(e) The center of gravity limits corresponding to the limitations determined under paragraphs (b), (c), and (d) of this section.
(f) The rotational speed ratios between each powerplant and each connected rotating component.
(g) The positive and negative limit maneuvering load factors.

§ 29.321 General.

(a) The flight load factor must be assumed to act normal to the longitudinal axis of the rotorcraft, and to be equal in magnitude and opposite in direction to the rotorcraft inertia load factor at the center of gravity.

(b) Compliance with the flight load requirements of this subpart must be shown—

1. At each weight from the design minimum weight to the design maximum weight; and
2. With any practical distribution of disposable load within the operating limitations in the Rotorcraft Flight Manual.

§ 29.337 Limit maneuvering load factor.

The rotorcraft must be designed for—

(a) A limit maneuvering load factor ranging from a positive limit of 3.5 to a negative limit of –1.0; or
(b) Any positive limit maneuvering load factor not less than 2.0 and any negative limit maneuvering load factor of not less than –0.5 for which—

1. The probability of being exceeded is shown by analysis and flight tests to be extremely remote; and
2. The selected values are appropriate to each weight condition between the design maximum and design minimum weights.

§ 29.339 Resultant limit maneuvering loads.

The loads resulting from the application of limit maneuvering load factors are assumed to act at the center of each rotor hub and at each auxiliary lifting surface, and to act in directions and with distributions of load among the rotors and auxiliary lifting surfaces, so as to represent each critical maneuvering condition, including power-on and power-off flight with the maximum design rotor tip speed ratio. The rotor tip speed ratio is the ratio of the rotorcraft flight velocity component in the plane of the rotor disc to the rotational tip speed of the rotor blades, and is expressed as follows:
\[ \mu = \frac{V \cos a}{\Omega R} \]

where—

- \( V \) = The airspeed along the flight path (f.p.s.);
- \( a \) = The angle between the projection, in the plane of symmetry, of the axis of no feathering and a line perpendicular to the flight path (radians, positive when axis is pointing aft);
- \( \Omega \) = The angular velocity of rotor (radians per second); and
- \( R \) = The rotor radius (ft.).

§ 29.341 Gust loads.

Each rotorcraft must be designed to withstand, at each critical airspeed including hovering, the loads resulting from vertical and horizontal gusts of 30 feet per second.

§ 29.351 Yawing conditions.

(a) Each rotorcraft must be designed for the loads resulting from the maneuvers specified in paragraphs (b) and (c) of this section, with—

1. Unbalanced aerodynamic moments about the center of gravity which the aircraft reacts to in a rational or conservative manner considering the principal masses furnishing the reacting inertia forces; and
2. Maximum main rotor speed.

(b) To produce the load required in paragraph (a) of this section, in unaccelerated flight with zero yaw, at forward speeds from zero up to 0.6 \( V_{NE} \)—

1. Displace the cockpit directional control suddenly to the maximum deflection limited by the control stops or by the maximum pilot force specified in § 29.397(a);
2. Attain a resulting sideslip angle or 90°, whichever is less; and
3. Return the directional control suddenly to neutral.

(c) To produce the load required in paragraph (a) of this section, in unaccelerated flight with zero yaw, at forward speeds from 0.6 \( V_{NE} \) up to \( V_{NE} \) or \( V_H \), whichever is less—

1. Displace the cockpit directional control suddenly to the maximum deflection limited by the control stops or by the maximum pilot force specified in § 29.397(a);
2. Attain a resulting sideslip angle or 15°, whichever is less, at the lesser speed of \( V_{NE} \) or \( V_H \);
3. Vary the sideslip angles of paragraphs (b)(2) and (c)(2) of this section directly with speed; and
4. Return the directional control suddenly to neutral.

§ 29.361 Engine torque.

The limit engine torque may not be less than the following:

(a) For turbine engines, the highest of—
1. The mean torque for maximum continuous power multiplied by 1.25;
2. The torque required by § 29.923;
3. The torque required by § 29.927; or
4. The torque imposed by sudden engine stoppage due to malfunction or structural failure (such as compressor jamming).

(b) For reciprocating engines, the mean torque for maximum continuous power multiplied by—
1. 1.33, for engines with five or more cylinders; and
2. Two, three, and four, for engines with four, three, and two cylinders, respectively.

§ 29.391 General.

Each auxiliary rotor, each fixed or movable stabilizing or control surface, and each system operating any flight control must meet the requirements of §§ 29.395 through 29.399, 29.411, and 29.427.

§ 29.395 Control system.

(a) The reaction to the loads prescribed in § 29.397 must be provided by—
1. The control stops only;
2. The control locks only;
3. The irreversible mechanism only (with the mechanism locked and with the control surface in the critical positions for the effective parts of the system within its limit of motion); and
4. The attachment of the control system to the rotor blade pitch control.
horn only (with the control in the critical positions for the affected parts of the system within the limits of its motion); and

(5) The attachment of the control system to the control surface horn (with the control in the critical positions for the affected parts of the system within the limits of its motion).

(b) Each primary control system, including its supporting structure, must be designed as follows:

(1) The system must withstand loads resulting from the limit pilot forces prescribed in §29.397;

(2) Notwithstanding paragraph (b)(3) of this section, when power-operated actuator controls or power boost controls are used, the system must also withstand the loads resulting from the limit pilot forces prescribed in §29.397 in conjunction with the forces output of each normally energized power device, including any single power boost or actuator system failure;

(3) If the system design or the normal operating loads are such that a part of the system cannot react to the limit pilot forces prescribed in §29.397, that part of the system must be designed to withstand the maximum loads that can be obtained in normal operation. The minimum design loads must, in any case, provide a rugged system for service use, including consideration of fatigue, jamming, ground gusts, control inertia, and friction loads. In the absence of a rational analysis, the design loads resulting from 0.60 of the specified limit pilot forces are acceptable minimum design loads; and

(4) If operational loads may be exceeded through jamming, ground gusts, control inertia, or friction, the system must withstand the limit pilot forces specified in §29.397, without yielding.


§29.397 Limit pilot forces and torques.

(a) Except as provided in paragraph (b) of this section, the limit pilot forces are as follows:

(1) For foot controls, 130 pounds.

(2) For stick controls, 100 pounds fore and aft, and 67 pounds laterally.

(b) For flap, tab, stabilizer, rotor brake, and landing gear operating controls, the following apply (R=radius in inches):

(1) Crank wheel, and lever controls, \((1 + R)/3 \times 50\) pounds, but not less than 50 pounds nor more than 100 pounds for hand operated controls or 130 pounds for foot operated controls, applied at any angle within 20 degrees of the plane of motion of the control.

(2) Twist controls, 80R inch-pounds.

[Amdt. 29–12, 41 FR 55471, Dec. 20, 1976, as amended by Amdt. 29–47, 66 FR 23538, May 9, 2001]

§29.399 Dual control system.

Each dual primary flight control system must be able to withstand the loads that result when pilot forces not less than 0.75 times those obtained under §29.395 are applied—

(a) In opposition; and

(b) In the same direction.

§29.411 Ground clearance: tail rotor guard.

(a) It must be impossible for the tail rotor to contact the landing surface during a normal landing.

(b) If a tail rotor guard is required to show compliance with paragraph (a) of this section—

(1) Suitable design loads must be established for the guard; and

(2) The guard and its supporting structure must be designed to withstand those loads.

§29.427 Unsymmetrical loads.

(a) Horizontal tail surfaces and their supporting structure must be designed for unsymmetrical loads arising from yawing and rotor wake effects in combination with the prescribed flight conditions.

(b) To meet the design criteria of paragraph (a) of this section, in the absence of more rational data, both of the following must be met:

(1) One hundred percent of the maximum loading from the symmetrical flight conditions acts on the surface on one side of the plane of symmetry, and no loading acts on the other side.

(2) Fifty percent of the maximum loading from the symmetrical flight conditions acts on the surface on each side of the plane of symmetry, in opposite directions.
(c) For empennage arrangements where the horizontal tail surfaces are supported by the vertical tail surfaces, the vertical tail surfaces and supporting structure must be designed for the combined vertical and horizontal surface loads resulting from each prescribed flight condition, considered separately. The flight conditions must be selected so that the maximum design loads are obtained on each surface. In the absence of more rational data, the unsymmetrical horizontal tail surface loading distributions described in this section must be assumed.

[Amdt. 27–26, 55 FR 8002, Mar. 6, 1990, as amended by Amdt. 29–31, 55 FR 38966, Sept. 21, 1990]

GROUND LOADS

§ 29.471 General.

(a) Loads and equilibrium. For limit ground loads—

(1) The limit ground loads obtained in the landing conditions in this part must be considered to be external loads that would occur in the rotorcraft structure if it were acting as a rigid body; and

(2) In each specified landing condition, the external loads must be placed in equilibrium with linear and angular inertia loads in a rational or conservative manner.

(b) Critical centers of gravity. The critical centers of gravity within the range for which certification is requested must be selected so that the maximum design loads are obtained in each landing gear element.

§ 29.473 Ground loading conditions and assumptions.

(a) For specified landing conditions, a design maximum weight must be used that is not less than the maximum weight. A rotor lift may be assumed to act through the center of gravity throughout the landing impact. This lift may not exceed two-thirds of the design maximum weight.

(b) Unless otherwise prescribed, for each specified landing condition, the rotorcraft must be designed for a limit load factor of not less than the limit inertia load factor substantiated under §29.725.

(c) Triggering or actuating devices for additional or supplementary energy absorption may not fail under loads established in the tests prescribed in §§29.725 and 29.727, but the factor of safety prescribed in §29.303 need not be used.

[Amdt. 29–3, 33 FR 966, Jan. 26, 1968]

§ 29.475 Tires and shock absorbers.

Unless otherwise prescribed, for each specified landing condition, the tires must be assumed to be in their static position and the shock absorbers to be in their most critical position.

§ 29.477 Landing gear arrangement.

Sections 29.235, 29.479 through 29.485, and 29.493 apply to landing gear with two wheels aft, and one or more wheels forward, of the center of gravity.

§ 29.479 Level landing conditions.

(a) Attitudes. Under each of the loading conditions prescribed in paragraph (b) of this section, the rotorcraft is assumed to be in each of the following level landing attitudes:

(1) An attitude in which each wheel contacts the ground simultaneously.

(2) An attitude in which the aft wheels contact the ground with the forward wheels just clear of the ground.

(b) Loading conditions. The rotorcraft must be designed for the following landing loading conditions:

(1) Vertical loads applied under §29.471.

(2) The loads resulting from a combination of the loads applied under paragraph (b)(1) of this section with drag loads at each wheel of not less than 25 percent of the vertical load at that wheel.

(3) The vertical load at the instant of peak drag load combined with a drag component simulating the forces required to accelerate the wheel rolling assembly up to the specified ground speed, with—

(i) The ground speed for determination of the spin-up loads being at least 75 percent of the optimum forward flight speed for minimum rate of descent in autorotation; and

(ii) The loading conditions of paragraph (b) applied to the landing gear and its attaching structure only.
Federal Aviation Administration, DOT § 29.497

(4) If there are two wheels forward, a distribution of the loads applied to those wheels under paragraphs (b)(1) and (2) of this section in a ratio of 40:60.

(c) Pitching moments. Pitching moments are assumed to be resisted by—
(1) In the case of the attitude in paragraph (a)(1) of this section, the forward landing gear; and
(2) In the case of the attitude in paragraph (a)(2) of this section, the angular inertia forces.

§ 29.481 Tail-down landing conditions.
(a) The rotorcraft is assumed to be in the maximum nose-up attitude allowing ground clearance by each part of the rotorcraft.
(b) In this attitude, ground loads are assumed to act perpendicular to the ground.

§ 29.483 One-wheel landing conditions.
For the one-wheel landing condition, the rotorcraft is assumed to be in the level attitude and to contact the ground on one aft wheel. In this attitude—
(a) The vertical load must be the same as that obtained on that side under § 29.479(b)(1); and
(b) The unbalanced external loads must be reacted by rotorcraft inertia.

§ 29.485 Lateral drift landing conditions.
(a) The rotorcraft is assumed to be in the level landing attitude, with—
(1) Side loads combined with one-half of the maximum ground reactions obtained in the level landing conditions of § 29.479(b)(1); and
(2) The loads obtained under paragraph (a)(1) of this section applied—
(i) At the ground contact point; or
(ii) For full-swiveling gear, at the center of the axle.
(b) The rotorcraft must be designed to withstand, at ground contact—
(1) When only the aft wheels contact the ground, side loads of 0.8 times the vertical reaction acting inward on one side and 0.6 times the vertical reaction acting outward on the other side, all combined with the vertical loads specified in paragraph (a) of this section; and
(2) When the wheels contact the ground simultaneously—
(i) For the aft wheels, the side loads specified in paragraph (b)(1) of this section; and
(ii) For the forward wheels, a side load of 0.8 times the vertical reaction combined with the vertical load specified in paragraph (a) of this section.

§ 29.493 Braked roll conditions.
Under braked roll conditions with the shock absorbers in their static positions—
(a) The limit vertical load must be based on a load factor of at least—
(1) 1.33, for the attitude specified in § 29.479(a)(1); and
(2) 1.0, for the attitude specified in § 29.479(a)(2); and
(b) The structure must be designed to withstand, at the ground contact point of each wheel with brakes, a drag load of at least the lesser of—
(1) The vertical load multiplied by a coefficient of friction of 0.8; and
(2) The maximum value based on limiting brake torque.

§ 29.497 Ground loading conditions: landing gear with tail wheels.
(a) General. Rotorcraft with landing gear with two wheels forward and one wheel aft of the center of gravity must be designed for loading conditions as prescribed in this section.
(b) Level landing attitude with only the forward wheels contacting the ground. In this attitude—
(1) The vertical loads must be applied under §§ 29.471 through 29.475;
(2) The vertical load at each axle must be combined with a drag load at that axle of not less than 25 percent of that vertical load; and
(3) Unbalanced pitching moments are assumed to be resisted by angular inertia forces.
(c) Level landing attitude with all wheels contacting the ground simultaneously. In this attitude, the rotorcraft must be designed for landing loading conditions as prescribed in paragraph (b) of this section.
(d) Maximum nose-up attitude with only the rear wheel contacting the ground. The attitude for this condition must be the maximum nose-up attitude
§ 29.501 Ground loading conditions: landing gear with skids.

(a) General. Rotorcraft with landing gear with skids must be designed for the loading conditions specified in this section. In showing compliance with this section, the following apply:

(1) The design maximum weight, center of gravity, and load factor must be determined under §§29.471 through 29.475.

(g) Braked roll conditions in the level landing attitude. In the attitudes specified in paragraphs (b) and (c) of this section, and with the shock absorbers in their static positions, the rotorcraft must be designed for braked roll loads as follows:

(1) The limit vertical load must be based on a limit vertical load factor of not less than—

   (i) 1.0, for the attitude specified in paragraph (b) of this section; and
   (ii) 1.33, for the attitude specified in paragraph (c) of this section.

(2) For each wheel with brakes, a drag load must be applied, at the ground contact point, of not less than the lesser of—

   (i) 0.8 times the vertical load; and
   (ii) The maximum based on limiting brake torque.

(h) Rear wheel turning loads in the static ground attitude. In the static ground attitude, and with the shock absorbers and tires in their static positions, the rotorcraft must be designed for rear wheel turning loads as follows:

(1) A vertical ground reaction equal to the static load on the rear wheel must be combined with an equal side load.

(2) The load specified in paragraph (h)(1) of this section must be applied—

   (i) Through the axle, if there is a swivel (the rear wheel being assumed to be swiveled 90 degrees to the longitudinal axis of the rotorcraft); or
   (ii) At the ground contact point if there is a lock, steering device or shimmy damper (the rear wheel being assumed to be in the trailing position).

(i) Taxing condition. The rotorcraft and its landing gear must be designed for the loads that would occur when the rotorcraft is taxied over the roughest ground that may reasonably be expected in normal operation.
§ 29.505 Ski landing conditions.

If certification for ski operation is requested, the rotorcraft, with skis, must be designed to withstand the following loading conditions (where $P$ is the maximum static weight on each ski with the rotorcraft at design maximum weight, and $n$ is the limit load factor determined under §29.473(b)):

(a) Up-load conditions in which—
(1) A vertical load of $Pn$ and a horizontal load of $Pn/4$ are simultaneously applied at the pedestal bearings; and

(b) Vertical reactions in the level landing attitude. In the level attitude, and with the rotorcraft contacting the ground along the bottom of both skids, the vertical reactions must be applied as prescribed in paragraph (a) of this section.

(c) Drag reactions in the level landing attitude. In the level attitude, and with the rotorcraft contacting the ground along the bottom of both skids, the following apply:

(1) The vertical reactions must be combined with horizontal drag reactions of 50 percent of the vertical reaction applied at the ground.

(2) The resultant ground loads must equal the vertical load specified in paragraph (b) of this section.

(d) Sideloads in the level landing attitude. In the level attitude, and with the rotorcraft contacting the ground along the bottom of both skids, the following apply:

(1) The vertical ground reaction must be—
   (i) Equal to the vertical loads obtained in the condition specified in paragraph (b) of this section; and
   (ii) Divided equally among the skids.

(2) The vertical ground reactions must be combined with a horizontal sideload of 25 percent of their value.

(3) The total sideload must be applied equally between skids and along the length of the skids.

(4) The unbalanced moments are assumed to be resisted by angular inertia.

(e) One-skiid landing loads in the level attitude. In the level attitude, and with the rotorcraft contacting the ground along the bottom of one skid only, the following apply:

(1) The vertical load on the ground contact side must be the same as that obtained on that side in the condition specified in paragraph (b) of this section.

(2) The unbalanced moments are assumed to be resisted by angular inertia.

(f) Special conditions. In addition to the conditions specified in paragraphs (b) and (c) of this section, the rotorcraft must be designed for the following ground reactions:

(1) A ground reaction load acting up and aft at an angle of 45 degrees to the longitudinal axis of the rotorcraft. This load must be—
   (i) Equal to $1.33$ times the maximum weight;
   (ii) Distributed symmetrically among the skids;
   (iii) Concentrated at the forward end of the straight part of the skid tube; and
   (iv) Applied only to the forward end of the skid tube and its attachment to the rotorcraft.

(2) With the rotorcraft in the level landing attitude, a vertical ground reaction load equal to one-half of the vertical load determined under paragraph (b) of this section. This load must be—
   (i) Applied only to the skid tube and its attachment to the rotorcraft; and
   (ii) Distributed equally over 33.3 percent of the length between the skid tube attachments and centrally located midway between the skid tube attachments.

[Amdt. 29–3, 33 FR 966, Jan. 26, 1968; as amended by Amdt. 27–26, 55 FR 8002, Mar. 6, 1990]
(2) A vertical load of 1.33 \( P \) is applied at the pedestal bearings.

(b) A side load condition in which a side load of 0.35 \( P_n \) is applied at the pedestal bearings in a horizontal plane perpendicular to the centerline of the rotorcraft.

(c) A torque-load condition in which a torque load of 1.33 \( P \) (in foot-pounds) is applied to the ski about the vertical axis through the centerline of the pedestal bearings.

§ 29.511 Ground load: unsymmetrical loads on multiple-wheel units.

(a) In dual-wheel gear units, 60 percent of the total ground reaction for the gear unit must be applied to one wheel and 40 percent to the other.

(b) To provide for the case of one deflated tire, 60 percent of the specified load for the gear unit must be applied to either wheel except that the vertical ground reaction may not be less than the full static value.

(c) In determining the total load on a gear unit, the transverse shift in the load centroid, due to unsymmetrical load distribution on the wheels, may be neglected.

[Amdt. 29–3, 33 FR 966, Jan. 26, 1968]

WATER LOADS

§ 29.519 Hull type rotorcraft: Water-based and amphibian.

(a) General. For hull type rotorcraft, the structure must be designed to withstand the water loading set forth in paragraphs (b), (c), and (d) of this section considering the most severe wave heights and profiles for which approval is desired. The loads for the landing conditions of paragraphs (b), (c), and (d) of this section must be developed and distributed along and among the hull and auxiliary floats, if used, in a rational and conservative manner, assuming a rotor lift not exceeding two-thirds of the rotorcraft weight to act throughout the landing impact.

(b) Vertical landing conditions. The rotorcraft must initially contact the most critical wave surface at zero forward speed in likely pitch and roll attitudes which result in critical design loadings. The vertical descent velocity may not be less than 6.5 feet per second relative to the mean water surface.

(c) Forward speed landing conditions. The rotorcraft must contact the most critical wave at forward velocities from zero up to 30 knots in likely pitch, roll, and yaw attitudes and with a vertical descent velocity of not less than 6.5 feet per second relative to the mean water surface. A maximum forward velocity of less than 30 knots may be used in design if it can be demonstrated that the forward velocity selected would not be exceeded in a normal one-engine-out landing.

(d) Auxiliary float immersion condition. In addition to the loads from the landing conditions, the auxiliary float, and its support and attaching structure in the hull, must be designed for the load developed by a fully immersed float unless it can be shown that full immersion of the float is unlikely, in which case the highest likely float buoyancy load must be applied that considers loading of the float immersed to create restoring moments compensating for upsetting moments caused by side wind, asymmetrical rotorcraft loading, water wave action, and rotorcraft inertia.

[Amdt. 29–3, 33 FR 966, Jan. 26, 1968; as amended by Amdt. 27–26, 55 FR 8002, Mar. 6, 1990]

§ 29.521 Float landing conditions.

If certification for float operation (including float amphibian operation) is requested, the rotorcraft, with floats, must be designed to withstand the following loading conditions (where the limit load factor is determined under §29.473(b) or assumed to be equal to that determined for wheel landing gear):

(a) Up-load conditions in which—

(1) A load is applied so that, with the rotorcraft in the static level attitude, the resultant water reaction passes vertically through the center of gravity; and

(2) The vertical load prescribed in paragraph (a)(1) of this section is applied simultaneously with an aft component of 0.25 times the vertical component

(b) A side load condition in which—

(1) A vertical load of 0.75 times the total vertical load specified in paragraph (a)(1) of this section is divided equally among the floats; and
Federal Aviation Administration, DOT § 29.551

(2) For each float, the load share determined under paragraph (b)(1) of this section, combined with a total side load of 0.25 times the total vertical load specified in paragraph (b)(1) of this section, is applied to that float only.

[Amdt. 29-3, 33 FR 967, Jan. 26, 1968]

MAIN COMPONENT REQUIREMENTS

§ 29.547 Main and tail rotor structure.

(a) A rotor is an assembly of rotating components, which includes the rotor hub, blades, blade dampers, the pitch control mechanisms, and all other parts that rotate with the assembly.

(b) Each rotor assembly must be designed as prescribed in this section and must function safely for the critical flight load and operating conditions. A design assessment must be performed, including a detailed failure analysis to identify all failures that will prevent continued safe flight or safe landing, and must identify the means to minimize the likelihood of their occurrence.

(c) The rotor structure must be designed to withstand the following loads prescribed in §§29.337 through 29.341 and 29.351:

(1) Critical flight loads.
(2) Limit loads occurring under normal conditions of autorotation.

(d) The rotor structure must be designed to withstand loads simulating—

(1) For the rotor blades, hubs, and flapping hinges, the impact force of each blade against its stop during ground operation; and
(2) Any other critical condition expected in normal operation.

(e) The rotor structure must be designed to withstand the limit torque at any rotational speed, including zero.

In addition:

(1) The limit torque need not be greater than the torque defined by a torque limiting device (where provided), and may not be less than the greater of—

(i) The maximum torque likely to be transmitted to the rotor structure, in either direction, by the rotor drive or by sudden application of the rotor brake; and
(ii) For the main rotor, the limit engine torque specified in §29.361.

(2) The limit torque must be equally and rationally distributed to the rotor blades.

(Secs. 604, 605, 72 Stat. 778, 49 U.S.C. 1424, 1425)


§ 29.549 Fuselage and rotor pylon structures.

(a) Each fuselage and rotor pylon structure must be designed to withstand—

(1) The critical loads prescribed in §§29.337 through 29.341, and 29.351;
(2) The applicable ground loads prescribed in §§29.235, 29.471 through 29.485, 29.493, 29.497, 29.505, and 29.521; and
(3) The loads prescribed in §29.547 (d)(1) and (e)(1)(i).

(b) Auxiliary rotor thrust, the torque reaction of each rotor drive system, and the balancing air and inertia loads occurring under accelerated flight conditions, must be considered.

(c) Each engine mount and adjacent fuselage structure must be designed to withstand the loads occurring under accelerated flight and landing conditions, including engine torque.

(d) [Reserved]

(e) If approval for the use of 2½-minute OEI power is requested, each engine mount and adjacent structure must be designed to withstand the loads resulting from a limit torque equal to 1.25 times the mean torque for 2½-minute OEI power combined with 1g flight loads.

(Secs. 604, 605, 72 Stat. 778, 49 U.S.C. 1424, 1425)


§ 29.551 Auxiliary lifting surfaces.

Each auxiliary lifting surface must be designed to withstand—

(a) The critical flight loads in §§29.337 through 29.341, and 29.351;
(b) The applicable ground loads in §§29.235, 29.471 through 29.485, 29.493, 29.497, 29.505, and 29.521; and
(c) Any other critical condition expected in normal operation.
§ 29.561 Emergency landing conditions

(a) The rotorcraft, although it may be damaged in emergency landing conditions on land or water, must be designed as prescribed in this section to protect the occupants under those conditions.

(b) The structure must be designed to give each occupant every reasonable chance of escaping serious injury in a crash landing when—

(1) Proper use is made of seats, belts, and other safety design provisions;
(2) The wheels are retracted (where applicable); and
(3) Each occupant and each item of mass inside the cabin that could injure an occupant is restrained when subjected to the following ultimate inertial load factors relative to the surrounding structure:
   (i) Upward—4g.
   (ii) Forward—16g.
   (iii) Sideward—8g.
   (iv) Downward—20g, after the intended displacement of the seat device.

(c) The supporting structure must be designed to restrain under any ultimate inertial load factor up to those specified in this paragraph, any item of mass above and/or behind the crew and passenger compartment that could injure an occupant if it came loose in an emergency landing. Items of mass to be considered include, but are not limited to, rotors, transmission, and engines. The items of mass must be restrained for the following ultimate inertial load factors:

   (1) Upward—1.5g.
   (2) Forward—12g.
   (3) Sideward—6g.
   (4) Downward—12g.
   (5) Rearward—1.5g.

(d) Any fuselage structure in the area of internal fuel tanks below the passenger floor level must be designed to resist the following ultimate inertial factors and loads, and to protect the fuel tanks from rupture, if rupture is likely when those loads are applied to that area:

   (1) Upward—1.5g.
   (2) Forward—4.0g.
   (3) Sideward—2.0g.

§ 29.562 Emergency landing dynamic conditions.

(a) The rotorcraft, although it may be damaged in a crash landing, must be designed to reasonably protect each occupant when—

   (1) The occupant properly uses the seats, safety belts, and shoulder harnesses provided in the design; and
   (2) The occupant is exposed to loads equivalent to those resulting from the conditions prescribed in this section.

(b) Each seat type design or other seating device approved for crew or passenger occupancy during takeoff and landing must successfully complete dynamic tests or be demonstrated by rational analysis based on dynamic tests of a similar type seat in accordance with the following criteria. The tests must be conducted with an occupant simulated by a 170-pound anthropomorphic test dummy (ATD), as defined by 49 CFR 572, Subpart B, or its equivalent, sitting in the normal upright position.

   (1) A change in downward velocity of not less than 30 feet per second when the seat or other seating device is oriented in its nominal position with respect to the rotorcraft’s reference system, the rotorcraft’s longitudinal axis is canted upward 60° with respect to the impact velocity vector, and the rotorcraft’s lateral axis is perpendicular to a vertical plane containing the impact velocity vector and the rotorcraft’s longitudinal axis. Peak floor deceleration must occur in not more than 0.031 seconds after impact and must reach a minimum of 30g’s.

   (2) A change in forward velocity of not less than 42 feet per second when the seat or other seating device is oriented in its nominal position with respect to the rotorcraft’s reference system, the rotorcraft’s longitudinal axis is yawed 10° either right or left of the impact velocity vector, and the rotorcraft’s lateral axis is contained in a horizontal plane containing the impact velocity vector, and the rotorcraft’s vertical
axis is perpendicular to a horizontal plane containing the impact velocity vector. Peak floor deceleration must occur in not more than 0.071 seconds after impact and must reach a minimum of 18.4g's.

(3) Where floor rails or floor or side-wall attachment devices are used to attach the seating devices to the airframe structure for the conditions of this section, the rails or devices must be misaligned with respect to each other by at least 10° vertically (i.e., pitch out of parallel) and by at least a 10° lateral roll, with the directions optional, to account for possible floor warp.

(c) Compliance with the following must be shown:

(1) The seating device system must remain intact although it may experience separation intended as part of its design.

(2) The attachment between the seating device and the airframe structure must remain intact although the structure may have exceeded its limit load.

(3) The ATD’s shoulder harness strap or straps must remain on or in the immediate vicinity of the ATD’s shoulder during the impact.

(4) The safety belt must remain on the ATD’s pelvis during the impact.

(5) The ATD’s head either does not contact any portion of the crew or passenger compartment or, if contact is made, the head impact does not exceed a head injury criteria (HIC) of 1,000 as determined by this equation.

\[
\text{HIC} = (t_2 - t_1) \left[ \frac{1}{(t_2 - t_1)^2} \int_{t_1}^{t_2} a(t) \, dt \right]^{2.5}
\]

Where: \( a(t) \) is the resultant acceleration at the center of gravity of the head form expressed as a multiple of g (the acceleration of gravity) and \( t_2 - t_1 \) is the time duration, in seconds, of major head impact, not to exceed 0.05 seconds.

(6) Loads in individual shoulder harness straps must not exceed 1,750 pounds. If dual straps are used for retaining the upper torso, the total harness strap loads must not exceed 2,000 pounds.

(7) The maximum compressive load measured between the pelvis and the lumbar column of the ATD must not exceed 1,500 pounds.

(d) An alternate approach that achieves an equivalent or greater level of occupant protection, as required by this section, must be substantiated on a rational basis.


§ 29.563 Structural ditching provisions.
If certification with ditching provisions is requested, structural strength for ditching must meet the requirements of this section and §29.801(e).

(a) Forward speed landing conditions. The rotorcraft must initially contact the most critical wave for reasonably probable water conditions at forward velocities from zero up to 30 knots in likely pitch, roll, and yaw attitudes. The rotorcraft limit vertical descent velocity may not be less than 5 feet per second relative to the mean water surface. Rotor lift may be used to act through the center of gravity throughout the landing impact. This lift may not exceed two-thirds of the design maximum weight. A maximum forward velocity of less than 30 knots may be used in design if it can be demonstrated that the forward velocity selected would not be exceeded in a normal one-engine-out touchdown.

(b) Auxiliary or emergency float conditions—(1) Floats fixed or deployed before initial water contact. In addition to the landing loads in paragraph (a) of this section, each auxiliary or emergency float, or its support and attaching structure in the airframe or fuselage, must be designed for the load developed by a fully immersed float unless it can be shown that full immersion is unlikely. If full immersion is unlikely, the highest likely float buoyancy load must be applied. The highest likely buoyancy load must include consideration of a partially immersed float creating restoring moments to compensate the upsetting moments caused by side wind, unsymmetrical rotorcraft loading, water wave action, rotorcraft inertia, and probable structural damage and leakage considered under §29.801(d). Maximum roll and pitch angles determined from compliance with §29.801(d) may be used, if significant, to determine the extent of immersion of
§ 29.571  Fatigue evaluation of structure.

(a) General. An evaluation of the strength of principal elements, detail design points, and fabrication techniques must show that catastrophic failure due to fatigue, considering the effects of environment, intrinsic/discrete flaws, or accidental damage will be avoided. Parts to be evaluated include, but are not limited to, rotors, rotor drive systems between the engines and rotor hubs, controls, fuselage, fixed and movable control surfaces, engine and transmission mountings, landing gear, and their related primary attachments. In addition, the following apply:

(1) Each evaluation required by this section must include—

(i) The identification of principal structural elements, the failure of which could result in catastrophic failure of the rotorcraft;

(ii) In-flight measurement in determining the loads or stresses for items in paragraph (a)(1)(i) of this section in all critical conditions throughout the range of limitations in §29.309 (including altitude effects), except that maneuvering load factors need not exceed the maximum values expected in operations; and

(iii) Loading spectra as severe as those expected in operation based on loads or stresses determined under paragraph (a)(1)(ii) of this section, including external load operations, if applicable, and other high frequency power cycle operations.

(2) Based on the evaluations required by this section, inspections, replacement times, combinations thereof, or other procedures must be established as necessary to avoid catastrophic failure. These inspections, replacement times, combinations thereof, or other procedures must be included in the airworthiness limitations section of the Instructions for Continued Airworthiness required by §29.1529 and section A29.4 of appendix A of this part.

(b) Fatigue tolerance evaluation (including tolerance to flaws). The structure must be shown by analysis supported by test evidence and, if available, service experience to be of fatigue tolerant design. The fatigue tolerance evaluation must include the requirements of either paragraph (b)(1), (2), or (3) of this section, or a combination thereof, and also must include a determination of the probable locations and modes of damage caused by fatigue, considering environmental effects, intrinsic/discrete flaws, or accidental damage. Compliance with the flaw tolerance requirements of paragraph (b)(1) or (2) of this section is required unless the applicant establishes that these fatigue flaw tolerant methods for a particular structure cannot be achieved within the limitations of geometry, inspectability, or good design practice. Under these circumstances, the safe-life evaluation of paragraph (b)(3) of this section is required.

(1) Flaw tolerant safe-life evaluation. It must be shown that the structure, with flaws present, is able to withstand repeated loads of variable magnitude without detectable flaw growth for the following time intervals—

(i) Life of the rotorcraft; or

(ii) Within a replacement time furnished under section A29.4 of appendix A to this part.

(2) Fail-safe (residual strength after flaw growth) evaluation. It must be shown that the structure remaining
§ 29.571 Fatigue Tolerance Evaluation of Metallic Structure.

(a) A fatigue tolerance evaluation of each principal structural element (PSE) must be performed, and appropriate inspections and retirement time or approved equivalent means must be established to avoid catastrophic failure during the operational life of the rotorcraft. The fatigue tolerance evaluation must consider the effects of both fatigue and the damage determined under paragraph (e)(4) of this section. Parts to be evaluated include PSEs of the rotors, rotor drive systems between the engines and rotor hubs, controls, fuselage, fixed and movable control surfaces, engine and transmission mountings, landing gear, and their related primary attachments.

(b) For the purposes of this section, the term—

(1) Catastrophic failure means an event that could prevent continued safe flight and landing.

(2) Principal structural element (PSE) means a structural element that contributes significantly to the carriage of flight or ground loads, and the fatigue failure of that structural element could result in catastrophic failure of the aircraft.

(c) The methodology used to establish compliance with this section must be submitted to and approved by the Administrator.

(d) Considering all rotorcraft structure, structural elements, and assemblies, each PSE must be identified.

(e) Each fatigue tolerance evaluation required by this section must include:

(1) In-flight measurements to determine the fatigue loads or stresses for the PSEs identified in paragraph (d) of this section in all critical conditions throughout the range of design limitations required by § 29.309 (including altitude effects), except that maneuvering load factors need not exceed the maximum values expected in operations.

(2) The loading spectra as severe as those expected in operations based on loads or stresses determined under paragraph (e)(1) of this section, including external load operations, if applicable, and other high frequency power-cycle operations.

(3) Takeoff, landing, and taxi loads when evaluating the landing gear and other affected PSEs.

(4) For each PSE identified in paragraph (d) of this section, a threat assessment which includes a determination of the probable locations, types, and sizes of damage, taking into account fatigue, environmental effects, intrinsic and discrete flaws, or accidental damage that may occur during manufacture or operation.

(5) A determination of the fatigue tolerance characteristics for the PSE with the damage identified in paragraph (e)(4) of this section that supports the inspection and retirement times, or other approved equivalent means.

(f) Analyses supported by test evidence and, if available, service experience.

(g) A residual strength determination is required that substantiates the maximum damage size assumed in the fatigue tolerance evaluation. In determining inspection intervals based on damage growth, the residual strength evaluation must show that the remaining structure, after damage growth, is able to withstand design limit loads without failure.

(h) The effect of damage on stiffness, dynamic behavior, loads, and functional performance must be considered.

(i) Based on the requirements of this section, inspections and retirement times or approved equivalent means must be included in the
§ 29.573 Damage Tolerance and Fatigue Evaluation of Composite Rotorcraft Structures.

(a) Each applicant must evaluate the composite rotorcraft structure under the damage tolerance standards of paragraph (d) of this section unless the applicant establishes that a damage tolerance evaluation is impractical within the limits of geometry, inspectability, and good design practice. If an applicant establishes that it is impractical within the limits of geometry, inspectability, and good design practice, the applicant must do a fatigue evaluation in accordance with paragraph (e) of this section.

(b) The methodology used to establish compliance with this section must be submitted to and approved by the Administrator.

(c) Definitions:

(1) **Catastrophic failure** is an event that could prevent continued safe flight and landing.

(2) **Principal Structural Elements (PSEs)** are structural elements that contribute significantly to the carrying of flight or ground loads, the failure of which could result in catastrophic failure of the rotorcraft.

(3) **Threat Assessment** is an assessment that specifies the locations, types, and sizes of damage, considering fatigue, environmental effects, intrinsic and discrete flaws, and impact or other accidental damage (including the discrete source of the accidental damage) that may occur during manufacture or operation.

(d) Damage Tolerance Evaluation:

(1) Each applicant must show that catastrophic failure due to static and fatigue loads, considering the intrinsic or discrete manufacturing defects or accidental damage, is avoided throughout the operational life or prescribed inspection intervals of the rotorcraft by performing damage tolerance evaluations of the strength of composite PSEs and other parts, detail design points, and fabrication techniques. Each applicant must account for the effects of material and process variability along with environmental conditions in the strength and fatigue evaluations. Each applicant must evaluate parts that include PSEs of the airframe, main and tail rotor drive systems, main and tail rotor blades and hubs, rotor controls, fixed and movable control surfaces, engine and transmission mountings, landing gear, other parts, detail design points, and fabrication techniques deemed critical by the FAA. Each damage tolerance evaluation must include:

   (i) The identification of all PSEs;

   (ii) In-flight and ground measurements for determining the loads or stresses for all PSEs for all critical conditions throughout the range of limits in §29.309 (including altitude effects), except that maneuvering load factors need not exceed the maximum values expected in service;

   (iii) The loading spectra as severe as those expected in service based on loads or stresses determined under paragraph (d)(1)(ii) of this section, including external load operations, if applicable, and other operations including high-torque events;

   (iv) A threat assessment for all PSEs that specifies the locations, types, and sizes of damage, considering fatigue, environmental effects, intrinsic and discrete flaws, and impact or other accidental damage (including the discrete source of the accidental damage) that may occur during manufacture or operation; and

   (v) An assessment of the residual strength and fatigue characteristics of all PSEs that supports the replacement times and inspection intervals established under paragraph (d)(2) of this section.

(2) Each applicant must establish replacement times, inspections, or other procedures for all PSEs to require the repair or replacement of damaged parts before a catastrophic failure. These replacement times, inspections, or other
procedures must be included in the Airworthiness Limitations Section of the Instructions for Continued Airworthiness required by §29.1529.

(i) Replacement times for PSEs must be determined by tests, or by analysis supported by tests, and must show that the structure is able to withstand the repeated loads of variable magnitude expected in-service. In establishing these replacement times, the following items must be considered:

(A) Damage identified in the threat assessment required by paragraph (d)(1)(iv) of this section;

(B) Maximum acceptable manufacturing defects and in-service damage (i.e., those that do not lower the residual strength below ultimate design loads and those that can be repaired to restore ultimate strength); and

(C) Ultimate load strength capability after applying repeated loads.

(ii) Inspection intervals for PSEs must be established to reveal any damage identified in the threat assessment required by paragraph (d)(1)(iv) of this section that may occur from fatigue or other in-service causes before such damage has grown to the extent that the component cannot sustain the required residual strength capability. In establishing these inspection intervals, the following items must be considered:

(A) The growth rate, including no-growth, of the damage under the repeated loads expected in-service determined by tests or analysis supported by tests;

(B) The required residual strength for the assumed damage established after considering the damage type, inspection interval, detectability of damage, and the techniques adopted for damage detection. The minimum required residual strength is limit load; and

(C) Whether the inspection will detect the damage growth before the minimum residual strength is reached and restored to ultimate load capability, or whether the component will require replacement.

(3) Each applicant must consider the effects of damage on stiffness, dynamic behavior, loads, and functional performance on all PSEs when substantiating the maximum assumed damage size and inspection interval.

(e) Fatigue Evaluation: If an applicant establishes that the damage tolerance evaluation described in paragraph (d) of this section is impractical within the limits of geometry, inspectability, or good design practice, the applicant must do a fatigue evaluation of the particular composite rotorcraft structure and:

(1) Identify all PSEs considered in the fatigue evaluation;

(2) Identify the types of damage for all PSEs considered in the fatigue evaluation;

(3) Establish supplemental procedures to minimize the risk of catastrophic failure associated with the damages identified in paragraph (d) of this section; and

(4) Include these supplemental procedures in the Airworthiness Limitations section of the Instructions for Continued Airworthiness required by §29.1529.

Subpart D—Design and Construction

GENERAL

§ 29.601 Design.

(a) The rotorcraft may have no design features or details that experience has shown to be hazardous or unreliable.

(b) The suitability of each questionable design detail and part must be established by tests.

§ 29.602 Critical parts.

(a) Critical part. A critical part is a part, the failure of which could have a catastrophic effect upon the rotorcraft, and for which critical characteristics have been identified which must be controlled to ensure the required level of integrity.

(b) If the type design includes critical parts, a critical parts list shall be established. Procedures shall be established to define the critical design characteristics, identify processes that affect those characteristics, and identify the design change and process
.§ 29.603 Change controls necessary for showing compliance with the quality assurance requirements of part 21 of this chapter.

[Doc. No. 29311, 64 FR 46232, Aug. 24, 1999]

§ 29.603 Materials.

The suitability and durability of materials used for parts, the failure of which could adversely affect safety, must—

(a) Be established on the basis of experience or tests;

(b) Meet approved specifications that ensure their having the strength and other properties assumed in the design data; and

(c) Take into account the effects of environmental conditions, such as temperature and humidity, expected in service.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.605 Fabrication methods.

(a) The methods of fabrication used must produce consistently sound structures. If a fabrication process (such as gluing, spot welding, or heat-treating) requires close control to reach this objective, the process must be performed according to an approved process specification.

(b) Each new aircraft fabrication method must be substantiated by a test program.

(Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.607 Fasteners.

(a) Each removable bolt, screw, nut, pin, or other fastener whose loss could jeopardize the safe operation of the rotorcraft must incorporate two separate locking devices. The fastener and its locking devices may not be adversely affected by the environmental conditions associated with the particular installation.

(b) No self-locking nut may be used on any bolt subject to rotation in operation unless a nonfriction locking device is used in addition to the self-locking device.

[Amdt. 29–5, 33 FR 14533, Sept. 27, 1968]

§ 29.609 Protection of structure.

Each part of the structure must—

(a) Be suitably protected against deterioration or loss of strength in service due to any cause, including—

(1) Weathering;

(2) Corrosion; and

(3) Abrasion; and

(b) Have provisions for ventilation and drainage where necessary to prevent the accumulation of corrosive, flammable, or noxious fluids.

§ 29.610 Lightning and static electricity protection.

(a) The rotorcraft structure must be protected against catastrophic effects from lightning.

(b) For metallic components, compliance with paragraph (a) of this section may be shown by—

(1) Electrically bonding the components properly to the airframe; or

(2) Designing the components so that a strike will not endanger the rotorcraft.

(c) For nonmetallic components, compliance with paragraph (a) of this section may be shown by—

(1) Designing the components to minimize the effect of a strike; or

(2) Incorporating acceptable means of diverting the resulting electrical current to not endanger the rotorcraft.

(d) The electric bonding and protection against lightning and static electricity must—

(1) Minimize the accumulation of electrostatic charge;

(2) Minimize the risk of electric shock to crew, passengers, and service and maintenance personnel using normal precautions;

(3) Provide and electrical return path, under both normal and fault conditions, on rotorcraft having grounded electrical systems; and
(4) Reduce to an acceptable level the effects of static electricity on the functioning of essential electrical and electronic equipment.

[Amdt. 29-24, 49 FR 44437, Nov. 6, 1984; Amdt. 29-40, 61 FR 21907, May 10, 1996; Amdt. 29-53, 76 FR 33135, June 8, 2011]

§ 29.611 Inspection provisions.

There must be means to allow close examination of each part that requires—
(a) Recurring inspection;
(b) Adjustment for proper alignment and functioning; or
(c) Lubrication.

§ 29.613 Material strength properties and design values.

(a) Material strength properties must be based on enough tests of material meeting specifications to establish design values on a statistical basis.

(b) Design values must be chosen to minimize the probability of structural failure due to material variability. Except as provided in paragraphs (d) and (e) of this section, compliance with this paragraph must be shown by selecting design values that assure material strength with the following probability—
(1) Where applied loads are eventually distributed through a single member within an assembly, the failure of which would result in loss of structural integrity of the component, 99 percent probability with 95 percent confidence; and
(2) For redundant structures, those in which the failure of individual elements would result in applied loads being safely distributed to other load-carrying members, 99 percent probability with 95 percent confidence.

(c) The strength, detail design, and fabrication of the structure must minimize the probability of disastrous fatigue failure, particularly at points of stress concentration.

(d) Design values may be those contained in the following publications (available from the Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, PA 19120) or other values approved by the Administrator:
(1) MIL—HDBK–5, “Metallic Materials and Elements for Flight Vehicle Structure”.
(2) MIL—HDBK–17, “Plastics for Flight Vehicles”.
(3) ANC–18, “Design of Wood Aircraft Structures”.
(e) Other design values may be used if a selection of the material is made in which a specimen of each individual item is tested before use and it is determined that the actual strength properties of that particular item will equal or exceed those used in design.

(Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.619 Special factors.

(a) The special factors prescribed in §§29.621 through 29.625 apply to each part of the structure whose strength is—
(1) Uncertain;
(2) Likely to deteriorate in service before normal replacement; or
(3) Subject to appreciable variability due to—
(i) Uncertainties in manufacturing processes; or
(ii) Uncertainties in inspection methods.

(b) For each part of the rotorcraft to which §§29.621 through 29.625 apply, the factor of safety prescribed in §29.303 must be multiplied by a special factor equal to—
(1) The applicable special factors prescribed in §§29.621 through 29.625; or
(2) Any other factor great enough to ensure that the probability of the part being understrength because of the uncertainties specified in paragraph (a) of this section is extremely remote.

§ 29.621 Casting factors.

(a) General. The factors, tests, and inspections specified in paragraphs (b) and (c) of this section must be applied in addition to those necessary to establish foundry quality control. The inspections must meet approved specifications. Paragraphs (c) and (d) of this
section apply to structural castings except castings that are pressure tested as parts of hydraulic or other fluid systems and do not support structural loads.

(b) **Bearing stresses and surfaces.** The casting factors specified in paragraphs (c) and (d) of this section—

(1) Need not exceed 1.25 with respect to bearing stresses regardless of the method of inspection used; and

(2) Need not be used with respect to the bearing surfaces of a part whose bearing factor is larger than the applicable casting factor.

(c) **Critical castings.** For each casting whose failure would preclude continued safe flight and landing of the rotorcraft or result in serious injury to any occupant, the following apply:

(1) Each critical casting must—

   (i) Have a casting factor of not less than 1.25; and

   (ii) Receive 100 percent inspection by visual, radiographic, and magnetic particle (ferromagnetic materials) or penetrant (nonferromagnetic materials) inspection methods or approved equivalent inspection methods.

(2) For each critical casting with a casting factor less than 1.50, three sample castings must be static tested and shown to meet—

   (i) The strength requirements of §29.305 at an ultimate load corresponding to a casting factor of 1.25; and

   (ii) The deformation requirements of §29.305 at a load of 1.15 times the limit load.

(d) **Noncritical castings.** For each casting other than those specified in paragraph (c) of this section, the following apply:

(1) Except as provided in paragraphs (d)(2) and (3) of this section, the casting factors and corresponding inspections must meet the following table:

<table>
<thead>
<tr>
<th>Casting factor</th>
<th>Inspection</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0 or greater</td>
<td>100 percent visual.</td>
</tr>
<tr>
<td>Less than 2.0, greater than 1.5</td>
<td>100 percent visual, and magnetic particle (ferromagnetic materials), penetrant (nonferromagnetic materials), or approved equivalent inspection methods.</td>
</tr>
</tbody>
</table>

(2) The percentage of castings inspected by nonvisual methods may be reduced below that specified in paragraph (d)(1) of this section when an approved quality control procedure is established.

(3) For castings procured to a specification that guarantees the mechanical properties of the material in the casting and provides for demonstration of these properties by test of coupons cut from the castings on a sampling basis—

   (i) A casting factor of 1.0 may be used; and

   (ii) The castings must be inspected as provided in paragraph (d)(1) of this section for casting factors of "1.25 through 1.50" and tested under paragraph (c)(2) of this section.


§ 29.625 **Fitting factors.**

For each fitting (part or terminal used to join one structural member to another) the following apply:

(a) For each fitting whose strength is not proven by limit and ultimate load tests in which actual stress conditions are simulated in the fitting and surrounding structures, a fitting factor of at least 1.15 must be applied to each part of—

   (1) The fitting;

   (2) The means of attachment; and

   (3) The bearing on the joined members.
§ 29.671 General.

(a) Each control and control system must operate with the ease, smoothness, and positiveness appropriate to its function.

(b) Each element of each flight control system must be designed, or distinctively and permanently marked, to
§ 29.672 Stability augmentation, automatic, and power-operated systems.

If the functioning of stability augmentation or other automatic or power-operated system is necessary to show compliance with the flight characteristics requirements of this part, the system must comply with §29.671 of this part and the following:

(a) A warning which is clearly distinguishable to the pilot under expected flight conditions without requiring the pilot's attention must be provided for any failure in the stability augmentation system or in any other automatic or power-operated system which could result in an unsafe condition if the pilot is unaware of the failure. Warning systems must not activate the control systems.

(b) The design of the stability augmentation system or of any other automatic or power-operated system must allow initial counteraction of failures without requiring exceptional pilot skill or strength, by overriding the failure by moving the flight controls in the normal sense, and by deactivating the failed system.

(c) It must be show that after any single failure of the stability augmentation system or any other automatic or power-operated system—

(1) The rotorcraft is safely controllable when the failure or malfunction occurs at any speed or altitude within the approved operating limitations;

(2) The controllability and maneuverability requirements of this part are met within a practical operational flight envelope (for example, speed, altitude, normal acceleration, and rotorcraft configurations) which is described in the Rotorcraft Flight Manual; and

(3) The trim and stability characteristics are not impaired below a level needed to allow continued safe flight and landing.

[Amdt. 29–24, 49 FR 44437, Nov. 6, 1984]

§ 29.673 Primary flight controls.

Primary flight controls are those used by the pilot for immediate control of pitch, roll, yaw, and vertical motion of the rotorcraft.

[Amdt. 29–24, 49 FR 44437, Nov. 6, 1984]

§ 29.674 Interconnected controls.

Each primary flight control system must provide for safe flight and landing and operate independently after a malfunction, failure, or jam of any auxiliary interconnected control.

[Amdt. 27–26, 55 FR 8003, Mar. 6, 1990]

§ 29.675 Stops.

(a) Each control system must have stops that positively limit the range of motion of the pilot’s controls.

(b) Each stop must be located in the system so that the range of travel of its control is not appreciably affected by—

(1) Wear;

(2) Slackness; or

(3) Takeup adjustments.

(c) Each stop must be able to withstand the loads corresponding to the design conditions for the system.

(d) For each main rotor blade—

(1) Stops that are appropriate to the blade design must be provided to limit travel of the blade about its hinge points; and

(2) There must be means to keep the blade from hitting the droop stops during any operation other than starting and stopping the rotor.

(See Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.679 Control system locks.

If there is a device to lock the control system with the rotorcraft on the ground or water, there must be means to—
§ 29.687 Spring devices.

(a) Each control system spring device whose failure could cause flutter or other unsafe characteristics must be reliable.

(b) Compliance with paragraph (a) of this section must be shown by tests simulating service conditions.
§ 29.691 Autorotation control mechanism.

Each main rotor blade pitch control mechanism must allow rapid entry into autorotation after power failure.

§ 29.695 Power boost and power-operated control system.

(a) If a power boost or power-operated control system is used, an alternate system must be immediately available that allows continued safe flight and landing in the event of—

(1) Any single failure in the power portion of the system; or

(2) The failure of all engines.

(b) Each alternate system may be a duplicate power portion or a manually operated mechanical system. The power portion includes the power source (such as hydraulic pumps), and such items as valves, lines, and actuators.

(c) The failure of mechanical parts (such as piston rods and links), and the jamming of power cylinders, must be considered unless they are extremely improbable.

LANDING GEAR

§ 29.723 Shock absorption tests.

The landing inertia load factor and the reserve energy absorption capacity of the landing gear must be substantiated by the tests prescribed in §§ 29.725 and 29.727, respectively. These tests must be conducted on the complete rotorcraft or on units consisting of wheel, tire, and shock absorber in their proper relation.

§ 29.725 Limit drop test.

The limit drop test must be conducted as follows:

(a) The drop height must be at least 8 inches.

(b) If considered, the rotor lift specified in § 29.473(a) must be introduced into the drop test by appropriate energy absorbing devices or by the use of an effective mass.

(c) Each landing gear unit must be tested in the attitude simulating the landing condition that is most critical from the standpoint of the energy to be absorbed by it.

(d) When an effective mass is used in showing compliance with paragraph (b) of this section, the following formulae may be used instead of more rational computations.

\[ W_e = W \times \frac{h + (1 - L)d}{h + d}, \]

\[ n = n_f \frac{W}{W} + L \]

where:

- \( W_e \) = the effective weight to be used in the drop test (lbs.),
- \( W = W_M \) for main gear units (lbs.), equal to the static reaction on the particular unit with the rotorcraft in the most critical attitude. A rational method may be used in computing a main gear static reaction, taking into consideration the moment arm between the main wheel reaction and the rotorcraft center of gravity.
- \( W = W_N \) for nose gear units (lbs.), equal to the vertical component of the static reaction that would exist at the nose wheel, assuming that the mass of the rotorcraft acts at the center of gravity and exerts a force of 1.0g downward and 0.25g forward.
- \( W = W_T \) for tailwheel units (lbs.) equal to whichever of the following is critical—

  (1) The static weight on the tailwheel with the rotorcraft resting on all wheels; or

  (2) The vertical component of the ground reaction that would occur at the tailwheel assuming that the mass of the rotorcraft acts at the center of gravity and exerts a force of 1g downward with the rotorcraft in the maximum nose-up attitude considered in the nose-up landing conditions.

- \( h \) = specified free drop height (inches).
- \( L \) = ratio of assumed rotor lift to the rotorcraft weight.
- \( d \) = deflection under impact of the tire (at the proper inflation pressure) plus the vertical component of the axle travel (inches) relative to the drop mass.
- \( n \) = limit inertia load factor.
- \( n_f \) = the load factor developed during impact, on the mass used in the drop test (i.e., the acceleration \( d/dt \) in g's recorded in the drop test plus 1.0).


§ 29.727 Reserve energy absorption drop test.

The reserve energy absorption drop test must be conducted as follows:

(a) The drop height must be 1.5 times that specified in § 29.725(a).

(b) Rotor lift, where considered in a manner similar to that prescribed in § 29.725(b), may not exceed 1.5 times the lift allowed under that paragraph.
§ 29.733 Tires.

Each landing gear wheel must have a tire—
(a) That is a proper fit on the rim of the wheel; and
(b) Of a rating that is not exceeded under—
(1) The design maximum weight;
(2) A load on each main wheel tire equal to the static ground reaction corresponding to the critical center of gravity; and
(3) A load on nose wheel tires (to be compared with the dynamic rating established for those tires) equal to the reaction obtained at the nose wheel, assuming that the mass of the rotorcraft acts as the most critical center of gravity and exerts a force of 1.0 \( g \) downward and 0.25 \( g \) forward, the reactions being distributed to the nose and main wheels according to the principles of statics with the drag reaction at the ground applied only at wheels with brakes.
(c) Each tire installed on a retractable landing gear system must, at the maximum size of the tire type expected in service, have a clearance to surrounding structure and systems that is adequate to prevent contact between device must be provided that functions continuously when the rotorcraft is in a normal landing mode and the landing gear is not fully extended and locked. A manual shutoff capability must be provided for the warning device and the warning system must automatically reset when the rotorcraft is no longer in the landing mode.

§ 29.729 Retracting mechanism.

For rotorcraft with retractable landing gear, the following apply:
(a) Loads. The landing gear, retracting mechanism, wheel well doors, and supporting structure must be designed for—
(1) The loads occurring in any maneuvering condition with the gear retracted;
(2) The combined friction, inertia, and air loads occurring during retraction and extension at any airspeed up to the design maximum landing gear operating speed; and
(3) The flight loads, including those in yawed flight, occurring with the gear extended at any airspeed up to the design maximum landing gear extended speed.
(b) Landing gear lock. A positive means must be provided to keep the gear extended.
(c) Emergency operation. When other than manual power is used to operate the gear, emergency means must be provided for extending the gear in the event of—
(1) Any reasonably probable failure in the normal retraction system; or
(2) The failure of any single source of hydraulic, electric, or equivalent energy.
(d) Operation tests. The proper functioning of the retracting mechanism must be shown by operation tests.
(e) Position indicator. There must be means to indicate to the pilot when the gear is secured in the extreme positions.
(f) Control. The location and operation of the retraction control must meet the requirements of §§29.777 and 29.779.
(g) Landing gear warning. An aural or equally effective landing gear warning device must be provided that functions continuously when the rotorcraft is in a normal landing mode and the landing gear is not fully extended and locked. A manual shutoff capability must be provided for the warning device and the warning system must automatically reset when the rotorcraft is no longer in the landing mode.

§ 29.731 Wheels.

(a) Each landing gear wheel must be approved.
(b) The maximum static load rating of each wheel may not be less than the corresponding static ground reaction with—
(1) Maximum weight; and
(2) Critical center of gravity.
(c) The maximum limit load rating of each wheel must equal or exceed the maximum radial limit load determined under the applicable ground load requirements of this part.

§ 29.729 Retracting mechanism.
§ 29.735 Brakes.

For rotorcraft with wheel-type landing gear, a braking device must be installed that is—

(a) Controllable by the pilot;
(b) Usable during power-off landings; and
(c) Adequate to—
   (1) Counteract any normal unbalanced torque when starting or stopping the rotor; and
   (2) Hold the rotorcraft parked on a 10-degree slope on a dry, smooth pavement.

§ 29.737 Skis.

(a) The maximum limit load rating of each ski must equal or exceed the maximum limit load determined under the applicable ground load requirements of this part.

(b) There must be a stabilizing means to maintain the ski in an appropriate position during flight. This means must have enough strength to withstand the maximum aerodynamic and inertia loads on the ski.

FLOATS AND HULLS

§ 29.751 Main float buoyancy.

(a) For main floats, the buoyancy necessary to support the maximum weight of the rotorcraft in fresh water must be exceeded by—
   (1) 50 percent, for single floats; and
   (2) 60 percent, for multiple floats.

(b) Each main float must have enough watertight compartments so that, with any single main float compartment flooded, the mainfloats will provide a margin of positive stability great enough to minimize the probability of capsizing.

§ 29.753 Main float design.

(a) Bag floats. Each bag float must be designed to withstand—
   (1) The maximum pressure differential that might be developed at the maximum altitude for which certification with that float is requested; and
   (2) The vertical loads prescribed in §29.521(a), distributed along the length of the bag over three-quarters of its projected area.

(b) Rigid floats. Each rigid float must be able to withstand the vertical, horizontal, and side loads prescribed in §29.521. An appropriate load distribution under critical conditions must be used.

§ 29.755 Hull buoyancy.

Water-based and amphibian rotorcraft.
The hull and auxiliary floats, if used, must have enough watertight compartments so that, with any single compartment of the hull or auxiliary floats flooded, the buoyancy of the hull and auxiliary floats, and wheel tires if used, provides a margin of positive water stability great enough to minimize the probability of capsizing the rotorcraft for the worst combination of wave heights and surface winds for which approval is desired.

§ 29.757 Hull and auxiliary float strength.

The hull, and auxiliary floats if used, must withstand the water loads prescribed by §29.519 with a rational and conservative distribution of local and distributed water pressures over the hull and float bottom.

§ 29.771 Pilot compartment.

For each pilot compartment—

(a) The compartment and its equipment must allow each pilot to perform his duties without unreasonable concentration or fatigue;

(b) If there is provision for a second pilot, the rotorcraft must be controllable with equal safety from either
§ 29.783 Doors.

(a) Each closed cabin must have at least one adequate and easily accessible external door.

(b) Each external door must be located, and appropriate operating procedures must be established, to ensure that persons using the door will not be endangered by the rotors, propellers, engine intakes, and exhausts when the operating procedures are used.

(c) There must be means for locking crew and external passenger doors and for preventing their opening in flight inadvertently or as a result of mechanical failure. It must be possible to open external doors from inside and outside the cabin with the rotorcraft on the ground even though persons may be crowded against the door on the inside.

§ 29.775 Windshields and windows.

Windshields and windows must be made of material that will not break into dangerous fragments.

[Amdt. 29–31, 55 FR 38666, Sept. 21, 1990]
§ 29.785 Seats, berths, litters, safety belts, and harnesses.

(a) Each seat, safety belt, harness, and adjacent part of the rotorcraft at each station designated for occupancy during takeoff and landing must be free of potentially injurious objects, sharp edges, protuberances, and hard surfaces and must be designed so that a person making proper use of these facilities will not suffer serious injury in an emergency egress in see state conditions prescribed for ditching.

(b) Each occupant must be protected from serious head injury by a safety belt plus a shoulder harness that will prevent the head from contacting any injurious object, except as provided for in §29.562(c)(5). A shoulder harness (upper torso restraint), in combination with the safety belt, constitutes a torso restraint system as described in TSO-C114.

(c) Each occupant’s seat must have a combined safety belt and shoulder harness with a single-point release. Each pilot’s combined safety belt and shoulder harness must allow each pilot when seated with safety belt and shoulder harness fastened to perform all functions necessary for flight operations. There must be a means to secure belt and harness when not in use to prevent interference with the operation of the rotorcraft and with rapid egress in an emergency.

(d) If seat backs do not have a firm handhold, there must be hand grips or rails along each aisle to let the occupants steady themselves while using the aisle in moderately rough air.

(e) Each projecting object that would injure persons seated or moving about in the rotorcraft in normal flight must be padded.
(f) Each seat and its supporting structure must be designed for an occupant weight of at least 170 pounds, considering the maximum load factors, inertial forces, and reactions between the occupant, seat, and safety belt or harness corresponding with the applicable flight and ground-load conditions, including the emergency landing conditions of §29.561(b). In addition—

(1) Each pilot seat must be designed for the reactions resulting from the application of the pilot forces prescribed in §29.397; and

(2) The inertial forces prescribed in §29.561(b) must be multiplied by a factor of 1.33 in determining the strength of the attachment of—

(i) Each seat to the structure; and

(ii) Each safety belt or harness to the seat or structure.

(g) When the safety belt and shoulder harness are combined, the rated strength of the safety belt and shoulder harness may not be less than that corresponding to the inertial forces specified in §29.561(b), considering the occupant weight of at least 170 pounds, considering the dimensional characteristics of the restraint system installation, and using a distribution of at least a 60-percent load to the safety belt and at least a 40-percent load to the shoulder harness. If the safety belt is capable of being used without the shoulder harness, the inertial forces specified must be met by the safety belt alone.

(h) When a headrest is used, the headrest and its supporting structure must be designed to resist the inertia forces specified in §29.561, with a 1.33 fitting factor and a head weight of at least 13 pounds.

(i) Each seating device system includes the device such as the seat, the cushions, the occupant restraint system and attachment devices.

(j) Each seating device system may use design features such as crushing or separation of certain parts of the seat in the design to reduce occupant loads for the emergency landing dynamic conditions of §29.562; otherwise, the system must remain intact and must not interfere with rapid evacuation of the rotorcraft.

(k) For purposes of this section, a litter is defined as a device designed to carry a nonambulatory person, primarily in a recumbent position, into and on the rotorcraft. Each berth or litter must be designed to withstand the load reaction of an occupant weight of at least 170 pounds when the occupant is subjected to the forward inertial forces specified in §29.561(b). A berth or litter installed within 15° or less of the longitudinal axis of the rotorcraft must be provided with a padded end-board, cloth diaphragm, or equivalent means that can withstand the forward load reaction. A berth or litter oriented greater than 15° with the longitudinal axis of the rotorcraft must be equipped with appropriate restraints, such as straps or safety belts, to withstand the forward reaction. In addition—

(1) The berth or litter must have a restraint system and must not have corners or other protuberances likely to cause serious injury to a person occupying it during emergency landing conditions; and

(2) The berth or litter attachment and the occupant restraint system attachments to the structure must be designed to withstand the critical loads resulting from flight and ground load conditions and from the conditions prescribed in §29.561(b). The fitting factor required by §29.625(d) shall be applied.


§29.787 Cargo and baggage compartments.

(a) Each cargo and baggage compartment must be designed for its placarded maximum weight of contents and for the critical load distributions at the appropriate maximum load factors corresponding to the specified flight and ground load conditions, except the emergency landing conditions of §29.561.

(b) There must be means to prevent the contents of any compartment from becoming a hazard by shifting under the loads specified in paragraph (a) of this section.

(c) Under the emergency landing conditions of §29.561, cargo and baggage compartments must—
§ 29.801 Ditching.

(a) If certification with ditching provisions is requested, the rotorcraft must meet the requirements of this section and §§ 29.807(d), 29.1411 and 29.1415.

(b) Each practicable design measure, compatible with the general characteristics of the rotorcraft, must be taken to minimize the probability that in an emergency landing on water, the behavior of the rotorcraft would cause immediate injury to the occupants or would make it impossible for them to escape.

(c) The probable behavior of the rotorcraft in a water landing must be investigated by model tests or by comparison with rotorcraft of similar configuration for which the ditching characteristics are known. Scoops, flaps, projections, and any other factors likely to affect the hydrodynamic characteristics of the rotorcraft must be considered.

(d) It must be shown that, under reasonably probable water conditions, the flotation time and trim of the rotorcraft will allow the occupants to leave the rotorcraft and enter the liferafts required by § 29.1415. If compliance with this provision is shown by buoyancy and trim computations, appropriate allowances must be made for probable structural damage and leakage. If the rotorcraft has fuel tanks (with fuel jettisoning provisions) that can reasonably be expected to withstand a ditching without leakage, the jettisonable volume of fuel may be considered as buoyancy volume.

(e) Unless the effects of the collapse of external doors and windows are accounted for in the investigation of the probable behavior of the rotorcraft in a water landing (as prescribed in paragraphs (c) and (d) of this section), the external doors and windows must be designed to withstand the probable maximum local pressures.


§ 29.803 Emergency evacuation.

(a) Each crew and passenger area must have means for rapid evacuation in a crash landing, with the landing gear (1) extended and (2) retracted, considering the possibility of fire.

(b) Passenger entrance, crew, and service doors may be considered as emergency exits if they meet the requirements of this section and §§ 29.805 through 29.815.

(c) [Reserved]

(d) Except as provided in paragraph (e) of this section, the following categories of rotorcraft must be tested in accordance with the requirements of appendix D of this part to demonstrate that the maximum seating capacity, including the crewmembers required by the operating rules, can be evacuated from the rotorcraft to the ground within 90 seconds:

(1) Rotorcraft with a seating capacity of more than 44 passengers.

(2) Rotorcraft with all of the following:

(i) Ten or more passengers per passenger exit as determined under § 29.807(b).

(ii) No main aisle, as described in § 29.815, for each row of passenger seats.

(iii) Access to each passenger exit for each passenger by virtue of design features of seats, such as folding or break-over seat backs or folding seats.

(e) A combination of analysis and tests may be used to show that the rotorcraft is capable of being evacuated within 90 seconds under the conditions specified in § 29.803(d) if the Administrator finds that the combination of analysis and tests will provide data,
§ 29.807 Passenger emergency exits.

(a) Type. For the purpose of this part, the types of passenger emergency exits are as follows:

(1) Type I. This type must have a rectangular opening of not less than 24 inches wide by 48 inches high, with corner radii not greater than one-third the width of the exit, in the passenger area in the side of the fuselage at floor level and as far away as practicable from areas that might become potential fire hazards in a crash.

(2) Type II. This type is the same as Type I, except that the opening must be at least 20 inches wide by 44 inches high.

(3) Type III. This type is the same as Type I, except that—

(i) The opening must be at least 20 inches wide by 36 inches high; and

(ii) The exits need not be at floor level.

(4) Type IV. This type must have a rectangular opening of not less than 19 inches wide by 26 inches high, with corner radii not greater than one-third the width of the exit, in the side of the fuselage with a step-up inside the rotorcraft of not more than 29 inches.

Openings with dimensions larger than those specified in this section may be used, regardless of shape, if the base of the opening has a flat surface of not less than the specified width.

(b) Passenger emergency exits; side-of-fuselage. Emergency exits must be accessible to the passengers and, except as provided in paragraph (d) of this section, must be provided in accordance with the following table:

<table>
<thead>
<tr>
<th>Passenger seating capacity</th>
<th>Type I</th>
<th>Type II</th>
<th>Type III</th>
<th>Type IV</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 through 10</td>
<td></td>
<td></td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>11 through 19</td>
<td></td>
<td>1</td>
<td></td>
<td>1 or 2</td>
</tr>
<tr>
<td>20 through 39</td>
<td>1</td>
<td>1</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>40 through 59</td>
<td>1</td>
<td>1</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>60 through 79</td>
<td>1</td>
<td>1</td>
<td>1 or 2</td>
<td></td>
</tr>
</tbody>
</table>

(c) Passenger emergency exits; other than side-of-fuselage. In addition to the requirements of paragraph (b) of this section—

(1) There must be enough openings in the top, bottom, or ends of the fuselage to allow evacuation with the rotorcraft on its side; or

(2) The probability of the rotorcraft coming to rest on its side in a crash landing must be extremely remote.

(d) Ditching emergency exits for passengers. If certification with ditching provisions is requested, ditching emergency exits must be provided in accordance with the following requirements and must be proven by test, demonstration, or analysis unless the emergency exits required by paragraph (b) of this section already meet these requirements.

(1) For rotorcraft that have a passenger seating configuration, excluding pilots seats, of nine seats or less, one exit above the waterline in each side of the rotorcraft, meeting at least the dimensions of a Type IV exit.

(2) For rotorcraft that have a passenger seating configuration, excluding pilots seats, of 10 seats or more, one exit above the waterline in a side of the rotorcraft meeting at least the dimensions of a Type III exit, for each unit (or part of a unit) of 35 passenger seats, but no less than two such exits in the passenger cabin, with one on each side of the rotorcraft. However, where it has been shown through analysis, ditching demonstrations, or any other
tests found necessary by the Administrator, that the evacuation capability of the rotorcraft during ditching is improved by the use of larger exits, or by other means, the passenger seat to exit ratio may be increased.

(3) Flotation devices, whether stowed or deployed, may not interfere with or obstruct the exits.

(e) Ramp exits. One Type I exit only, or one Type II exit only, that is required in the side of the fuselage under paragraph (b) of this section, may be installed instead in the ramp of floor ramp rotorcraft if—

(1) Its installation in the side of the fuselage is impractical; and
(2) Its installation in the ramp meets §29.813.

(f) Tests. The proper functioning of each emergency exit must be shown by test.

§29.809 Emergency exit arrangement.

(a) Each emergency exit must consist of a movable door or hatch in the external walls of the fuselage and must provide an unobstructed opening to the outside.

(b) Each emergency exit must be openable from the inside and from the outside.

(c) The means of opening each emergency exit must be simple and obvious and may not require exceptional effort.

(d) There must be means for locking each emergency exit and for preventing opening in flight inadvertently or as a result of mechanical failure.

(e) There must be means to minimize the probability of the jamming of any emergency exit in a minor crash landing as a result of fuselage deformation under the ultimate inertial forces in §29.783(d).

(f) Except as provided in paragraph (h) of this section, each land-based rotorcraft emergency exit must have an approved slide as stated in paragraph (g) of this section, or its equivalent, to assist occupants in descending to the ground from each floor level exit and an approved rope, or its equivalent, for all other exits, if the exit threshold is more than 6 feet above the ground—

(1) With the rotorcraft on the ground and with the landing gear extended;
(2) With one or more legs or part of the landing gear collapsed, broken, or not extended; and
(3) With the rotorcraft resting on its side, if required by §29.803(d).

(g) The slide for each passenger emergency exit must be a self-supporting slide or equivalent, and must be designed to meet the following requirements:

(1) It must be automatically deployed, and deployment must begin during the interval between the time the exit opening means is actuated from inside the rotorcraft and the time the exit is fully opened. However, each passenger emergency exit which is also a passenger entrance door or a service door must be provided with means to prevent deployment of the slide when the exit is opened from either the inside or the outside under non-emergency conditions for normal use.

(2) It must be automatically erected within 10 seconds after deployment is begun.

(3) It must be of such length after full deployment that the lower end is self-supporting on the ground after collapse of one or more legs or part of the landing gear.

(4) It must have the capability, in 25-knot winds directed from the most critical angle, to deploy and, with the assistance of only one person, to remain usable after full deployment to evacuate occupants safely to the ground.

(5) Each slide installation must be qualified by five consecutive deployment and inflation tests conducted (per exit) without failure, and at least three tests of each such five-test series must be conducted using a single representative sample of the device. The sample devices must be deployed and inflated by the system’s primary means after being subjected to the inertia forces specified in §29.561(b). If any part of the system fails or does not function properly during the required tests, the cause of the failure or malfunction must be corrected by positive means and after that, the full series of five consecutive deployment and inflation
(h) For rotorcraft having 30 or fewer passenger seats and having an exit threshold more than 6 feet above the ground, a rope or other assist means may be used in place of the slide specified in paragraph (f) of this section, provided an evacuation demonstration is accomplished as prescribed in §29.803(d) or (e).

(i) If a rope, with its attachment, is used for compliance with paragraph (f), (g), or (h) of this section, it must—

(1) Withstand a 400-pound static load; and

(2) Attach to the fuselage structure at or above the top of the emergency exit opening, or at another approved location if the stowed rope would reduce the pilot’s view in flight.


§29.811 Emergency exit marking.

(a) Each passenger emergency exit, its means of access, and its means of opening must be conspicuously marked for the guidance of occupants using the exits in daylight or in the dark. Such markings must be designed to remain visible for rotorcraft equipped for overwater flights if the rotorcraft is capsized and the cabin is submerged.

(b) The identity and location of each passenger emergency exit must be recognizable from a distance equal to the width of the cabin.

(c) The location of each passenger emergency exit must be indicated by a sign visible to occupants approaching along the main passenger aisle. There must be a locating sign—

(1) Next to or above the aisle near each floor emergency exit, except that one sign may serve two exits if both exist as can be seen readily from that sign; and

(2) On each bulkhead or divider that prevents fore and aft vision along the passenger cabin, to indicate emergency exits beyond and obscured by it, except that if this is not possible the sign may be placed at another appropriate location.

(d) Each passenger emergency exit marking and each locating sign must have white letters 1 inch high on a red background 2 inches high, be self or electrically illuminated, and have a minimum luminescence (brightness) of at least 160 microlamberts. The colors may be reversed if this will increase the emergency illumination of the passenger compartment.

(e) The location of each passenger emergency exit operating handle and instructions for opening must be shown—

(1) For each emergency exit, by a marking on or near the exit that is readable from a distance of 30 inches; and

(2) For each Type I or Type II emergency exit with a locking mechanism released by rotary motion of the handle, by—

(i) A red arrow, with a shaft at least three-fourths inch wide and a head twice the width of the shaft, extending along at least 70 degrees of arc at a radius approximately equal to three-fourths of the handle length; and

(ii) The word “open” in red letters 1 inch high, placed horizontally near the head of the arrow.

(f) Each emergency exit, and its means of opening, must be marked on the outside of the rotorcraft. In addition, the following apply:

(1) There must be a 2-inch colored band outlining each passenger emergency exit, except small rotorcraft with a maximum weight of 12,500 pounds or less may have a 2-inch colored band outlining each exit release lever or device of passenger emergency exits which are normally used doors.

(2) Each outside marking, including the band, must have color contrast to be readily distinguishable from the surrounding fuselage surface. The contrast must be such that, if the reflectance of the darker color is 15 percent or less, the reflectance of the lighter color must be at least 45 percent. "Reflectance" is the ratio of the luminous flux reflected by a body to the luminous flux it receives. When the reflectance of the darker color is greater than 15 percent, at least a 30 percent difference between its reflectance and the reflectance of the lighter color must be provided.

(g) Exits marked as such, though in excess of the required number of exits,
must meet the requirements for emergency exits of the particular type. Emergency exits need only be marked with the word “Exit.”


§ 29.812 Emergency lighting.

For transport Category A rotorcraft, the following apply:

(a) A source of light with its power supply independent of the main lighting system must be installed to—

(1) Illuminate each passenger emergency exit marking and locating sign; and

(2) Provide enough general lighting in the passenger cabin so that the average illumination, when measured at 40-inch intervals at seat armrest height on the center line of the main passenger aisle, is at least 0.05 foot-candle.

(b) Exterior emergency lighting must be provided at each emergency exit. The illumination may not be less than 0.05 foot-candle (measured normal to the direction of incident light) for minimum width on the ground surface, with landing gear extended, equal to the width of the emergency exit where an evacuee is likely to make first contact with the ground outside the cabin. The exterior emergency lighting may be provided by either interior or exterior sources with light intensity measurements made with the emergency exits open.

(c) Each light required by paragraph (a) or (b) of this section must be operable manually from the cockpit station and from a point in the passenger compartment that is readily accessible. The cockpit control device must have an “on,” “off,” and “armed” position so that when turned on at the cockpit or passenger compartment station or when armed at the cockpit station, the emergency lights will either illuminate or remain illuminated upon interruption of the rotorcraft’s normal electric power.

(d) Any means required to assist the occupants in descending to the ground must be illuminated so that the erected assist means is visible from the rotorcraft.

(1) The assist means must be provided with an illumination of not less than 0.03 foot-candle (measured normal to the direction of the incident light) at the ground end of the erected assist means where an evacuee using the established escape route would normally make first contact with the ground, with the rotorcraft in each of the attitudes corresponding to the collapse of one or more legs of the landing gear.

(2) If the emergency lighting subsystem illuminating the assist means is independent of the rotorcraft’s main emergency lighting system, it—

(i) Must automatically be activated when the assist means is erected;

(ii) Must provide the illumination required by paragraph (d)(1); and

(iii) May not be adversely affected by stowage.

(e) The energy supply to each emergency lighting unit must provide the required level of illumination for at least 10 minutes at the critical ambient conditions after an emergency landing.

(f) If storage batteries are used as the energy supply for the emergency lighting system, they may be recharged from the rotorcraft’s main electrical power system provided the charging circuit is designed to preclude inadvertent battery discharge into charging circuit faults.

[Amdt. 29–24, 49 FR 44438, Nov. 6, 1984]

§ 29.813 Emergency exit access.

(a) Each passageway between passenger compartments, and each passageway leading to Type I and Type II emergency exits, must be—

(1) Unobstructed; and

(2) At least 20 inches wide.

(b) For each emergency exit covered by §29.809(f), there must be enough space adjacent to that exit to allow a crewmember to assist in the evacuation of passengers without reducing the unobstructed width of the passageway below that required for that exit.

(c) There must be access from each aisle to each Type III and Type IV exit, and

(1) For rotorcraft that have a passenger seating configuration, excluding pilot seats, of 20 or more, the projected opening of the exit provided must not be obstructed by seats, berths, or other protrusions (including seatbacks in any
position) for a distance from that exit of not less than the width of the narrowest passenger seat installed on the rotorcraft;

(2) For rotorcraft that have a passenger seating configuration, excluding pilot seats, of 19 or less, there may be minor obstructions in the region described in paragraph (c)(1) of this section, if there are compensating factors to maintain the effectiveness of the exit.


§ 29.815 Main aisle width.

The main passenger aisle width between seats must equal or exceed the values in the following table:

<table>
<thead>
<tr>
<th>Passenger seating capacity</th>
<th>Minimum main passenger aisle width</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Less than 25 inches from floor (inches)</td>
</tr>
<tr>
<td>10 or less</td>
<td>12</td>
</tr>
<tr>
<td>11 through 19</td>
<td>12</td>
</tr>
<tr>
<td>20 or more</td>
<td>15</td>
</tr>
</tbody>
</table>

* A narrower width not less than 9 inches may be approved when substantiated by tests found necessary by the Administrator.


§ 29.831 Ventilation.

(a) Each passenger and crew compartment must be ventilated, and each crew compartment must have enough fresh air (but not less than 10 cu. ft. per minute per crewmember) to let crewmembers perform their duties without undue discomfort or fatigue.

(b) Crew and passenger compartment air must be free from harmful or hazardous concentrations of gases or vapors.

(c) The concentration of carbon monoxide may not exceed one part in 20,000 parts of air during forward flight. If the concentration exceeds this value under other conditions, there must be suitable operating restrictions.

(d) There must be means to ensure compliance with paragraphs (b) and (c) of this section under any reasonably probable failure of any venting, heating, or other system or equipment.

§ 29.833 Heaters.

Each combustion heater must be approved.

FIRE PROTECTION

§ 29.851 Fire extinguishers.

(a) *Hand fire extinguishers.* For hand fire extinguishers the following apply:

(1) Each hand fire extinguisher must be approved.

(2) The kinds and quantities of each extinguishing agent used must be appropriate to the kinds of fires likely to occur where that agent is used.

(3) Each extinguisher for use in a personnel compartment must be designed to minimize the hazard of toxic gas concentrations.

(b) *Built-in fire extinguishers.* If a built-in fire extinguishing system is required—

(1) The capacity of each system, in relation to the volume of the compartment where used and the ventilation rate, must be adequate for any fire likely to occur in that compartment.

(2) Each system must be installed so that—

(i) No extinguishing agent likely to enter personnel compartments will be present in a quantity that is hazardous to the occupants; and

(ii) No discharge of the extinguisher can cause structural damage.

§ 29.853 Compartment interiors.

For each compartment to be used by the crew or passengers—

(a) The materials (including finishes or decorative surfaces applied to the materials) must meet the following test criteria as applicable:

(1) Interior ceiling panels, interior wall panels, partitions, galley structure, large cabinet walls, structural flooring, and materials used in the construction of stowage compartments (other than underseat stowage compartments and compartments for stowing small items such as magazines and maps) must be self-extinguishing when tested vertically in accordance with the applicable portions of appendix F of part 25 of this chapter, or other approved equivalent methods. The average burn length may not exceed 6 inches and the average flame time after removal of the flame source may
not exceed 15 seconds. Drippings from the test specimen may not continue to flame for more than an average of 3 seconds after falling.

(2) Floor covering, textiles (including draperies and upholstery), seat cushions, padding, decorative and non-decorative coated fabrics, leather, trays and galley furnishings, electrical conduit, thermal and acoustical insulation and insulation covering, air ducting, joint and edge covering, cargo compartment liners, insulation blankets, cargo covers, and transparencies, molded and thermoformed parts, air ducting joints, and trim strips (decorative and chafing) that are constructed of materials not covered in paragraph (a)(3) of this section, must be self extinguishing when tested vertically in accordance with the applicable portion of appendix F of part 25 of this chapter, or other approved equivalent methods. The average burn length may not exceed 8 inches and the average flame time after removal of the flame source may not exceed 15 seconds. Drippings from the test specimen may not continue to flame for more than an average of 5 seconds after falling.

(3) Acrylic windows and signs, parts constructed in whole or in part of elastometric materials, edge lighted instrument assemblies consisting of two or more instruments in a common housing, seat belts, shoulder harnesses, and cargo and baggage tiedown equipment, including containers, bins, pallets, etc., used in passenger or crew compartments, may not have an average burn rate greater than 2.5 inches per minute when tested horizontally in accordance with the applicable portions of appendix F of part 25 of this chapter, or other approved equivalent methods.

(4) Except for electrical wire and cable insulation, and for small parts (such as knobs, handles, rollers, fasteners, clips, grommets, rub strips, pulleys, and small electrical parts) that the Administrator finds would not contribute significantly to the propagation of a fire, materials in items not specified in paragraphs (a)(1), (a)(2), or (a)(3) of this section may not have a burn rate greater than 4 inches per minute when tested horizontally in accordance with the applicable portions of appendix F of part 25 of this chapter, or other approved equivalent methods.

(b) In addition to meeting the requirements of paragraph (a)(2), seat cushions, except those on flight crewmember seats, must meet the test requirements of part II of appendix F of part 25 of this chapter, or equivalent.

(c) If smoking is to be prohibited, there must be a placard so stating, and if smoking is to be allowed—

(1) There must be an adequate number of self-contained, removable ashtrays; and

(2) Where the crew compartment is separated from the passenger compartment, there must be at least one illuminated sign (using either letters or symbols) notifying all passengers when smoking is prohibited. Signs which notify when smoking is prohibited must—

(i) When illuminated, be legible to each passenger seated in the passenger cabin under all probable lighting conditions; and

(ii) Be so constructed that the crew can turn the illumination on and off.

(d) Each receptacle for towels, paper, or waste must be at least fire-resistant and must have means for containing possible fires;

(e) There must be a hand fire extinguisher for the flight crewmembers; and

(f) At least the following number of hand fire extinguishers must be conveniently located in passenger compartments:

<table>
<thead>
<tr>
<th>Passenger capacity</th>
<th>Fire extinguishers</th>
</tr>
</thead>
<tbody>
<tr>
<td>7 through 30</td>
<td>1</td>
</tr>
<tr>
<td>31 through 60</td>
<td>2</td>
</tr>
<tr>
<td>61 or more</td>
<td>3</td>
</tr>
</tbody>
</table>

(Secs. 313(a), 601, 602, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1653(c)))


§ 29.855 Cargo and baggage compartments.

(a) Each cargo and baggage compartment must be constructed of or lined
with materials in accordance with the following:

(1) For accessible and inaccessible compartments not occupied by passengers or crew, the material must be at least fire resistant.

(2) Materials must meet the requirements in §29.853(a)(1), (a)(2), and (a)(3) for cargo or baggage compartments in which—

(i) The presence of a compartment fire would be easily discovered by a crewmember while at the crewmember’s station;

(ii) Each part of the compartment is easily accessible in flight;

(iii) The compartment has a volume of 200 cubic feet or less; and

(iv) Notwithstanding §29.1439(a), protective breathing equipment is not required.

(b) No compartment may contain any controls, wiring, lines, equipment, or accessories whose damage or failure would affect safe operation, unless those items are protected so that—

(1) They cannot be damaged by the movement of cargo in the compartment; and

(2) Their breakage or failure will not create a fire hazard.

(c) The design and sealing of inaccessible compartments must be adequate to contain compartment fires until a landing and safe evacuation can be made.

(d) Each cargo and baggage compartment that is not sealed so as to contain cargo compartment fires completely without endangering the safety of a rotorcraft or its occupants must be designed, or must have a device, to ensure detection of fires or smoke by a crewmember while at his station and to prevent the accumulation of harmful quantities of smoke, flame, extinguishing agents, and other noxious gases in any crew or passenger compartment. This must be shown in flight.

(e) For rotorcraft used for the carriage of cargo only, the cabin area may be considered a cargo compartment and, in addition to paragraphs (a) through (d) of this section, the following apply:

(1) There must be means to shut off the ventilating airflow to or within the compartment. Controls for this purpose must be accessible to the flight crew in the crew compartment.

(2) Required crew emergency exits must be accessible under all cargo loading conditions.

(3) Sources of heat within each compartment must be shielded and insulated to prevent igniting the cargo.

§ 29.859 Combustion heater fire protection.

(a) Combustion heater fire zones. The following combustion heater fire zones must be protected against fire under the applicable provisions of §§29.1181 through 29.1191, and 29.1195 through 29.1203:

(1) The region surrounding any heater, if that region contains any flammable fluid system components (including the heater fuel system), that could—

(i) Be damaged by heater malfunctioning; or

(ii) Allow flammable fluids or vapors to reach the heater in case of leakage.

(2) Each part of any ventilating air passage that—

(i) Surrounds the combustion chamber; and

(ii) Would not contain (without damage to other rotorcraft components) any fire that may occur within the passage.

(b) Ventilating air ducts. Each ventilating air duct passing through any fire zone must be fireproof. In addition—

(1) Unless isolation is provided by fireproof valves or by equally effective means, the ventilating air duct downstream of each heater must be fireproof for a distance great enough to ensure that any fire originating in the heater can be contained in the duct; and

(2) Each part of any ventilating duct passing through any region having a flammable fluid system must be so constructed or isolated from that system that the malfunctioning of any component of that system cannot introduce flammable fluids or vapors into the ventilating airstream.

(c) Combustion air ducts. Each combustion air duct must be fireproof for a
§ 29.861 Fire protection of structure, controls, and other parts.

Each part of the structure, controls, and the rotor mechanism, and other parts essential to controlled landing and (for category A) flight that would be affected by powerplant fires must be isolated under § 29.1191, or must be—

(a) For category A rotorcraft, fireproof; and

(b) For Category B rotorcraft, fireproof or protected so that they can perform their essential functions for at

distance great enough to prevent damage from backfiring or reverse flame propagation. In addition—

(1) No combustion air duct may communicate with the ventilating airstream unless flames from backfires or reverse burning cannot enter the ventilating airstream under any operating condition, including reverse flow or malfunction of the heater or its associated components; and

(2) No combustion air duct may restrict the prompt relief of any backfire that, if so restricted, could cause heater failure.

(d) Heater controls; general. There must be means to prevent the hazardous accumulation of water or ice on or in any heater control component, control system tubing, or safety control.

(e) Heater safety controls. For each combustion heater, safety control means must be provided as follows:

(1) Means independent of the components provided for the normal continuous control of air temperature, airflow, and fuel flow must be provided, for each heater, to automatically shut off the ignition and fuel supply of that heater at a point remote from that heater when any of the following occurs:

(i) The heat exchanger temperature exceeds safe limits.

(ii) The ventilating air temperature exceeds safe limits.

(iii) The combustion airflow becomes inadequate for safe operation.

(iv) The ventilating airflow becomes inadequate for safe operation.

(2) The means of complying with paragraph (e)(1) of this section for any individual heater must—

(i) Be independent of components serving any other heater whose heat output is essential for safe operation; and

(ii) Keep the heater off until restarted by the crew.

(iii) There must be means to warn the crew when any heater whose heat output is essential for safe operation has been shut off by the automatic means prescribed in paragraph (e)(1) of this section.

(i) Air intakes. Each combustion and ventilating air intake must be where no flammable fluids or vapors can enter the heater system under any operating condition—

(1) During normal operation; or

(2) As a result of the malfunction of any other component.

(g) Heater exhaust. Each heater exhaust system must meet the requirements of §§ 29.1121 and 29.1123. In addition—

(1) Each exhaust shroud must be sealed so that no flammable fluids or hazardous quantities of vapors can reach the exhaust systems through joints; and

(2) No exhaust system may restrict the prompt relief of any backfire that, if so restricted, could cause heater failure.

(h) Heater fuel systems. Each heater fuel system must meet the powerplant fuel system requirements affecting safe heater operation. Each heater fuel system component in the ventilating airstream must be protected by shrouds so that no leakage from those components can enter the ventilating airstream.

(1) Drains. There must be means for safe drainage of any fuel that might accumulate in the combustion chamber or the heat exchanger. In addition—

(1) Each part of any drain that operates at high temperatures must be protected in the same manner as heater exhausts; and

(2) Each drain must be protected against hazardous ice accumulation under any operating condition.

§ 29.863 Flammable fluid fire protection.

(a) In each area where flammable fluids or vapors might escape by leakage of a fluid system, there must be means to minimize the probability of ignition of the fluids and vapors, and the resultant hazards if ignition does occur.

(b) Compliance with paragraph (a) of this section must be shown by analysis or tests, and the following factors must be considered:

1. Possible sources and paths of fluid leakage, and means of detecting leakage.

2. Flammability characteristics of fluids, including effects of any combustible or absorbing materials.

3. Possible ignition sources, including electrical faults, overheating of equipment, and malfunctioning of protective devices.

4. Means available for controlling or extinguishing a fire, such as stopping flow of fluids, shutting down equipment, fireproof containment, or use of extinguishing agents.

5. Ability of rotorcraft components that are critical to safety of flight to withstand fire and heat.

(c) If action by the flight crew is required to prevent or counteract a fluid fire (e.g. equipment shutdown or actuation of a fire extinguisher), quick acting means must be provided to alert the crew.

(d) Each area where flammable fluids or vapors might escape by leakage of a fluid system must be identified and defined.

(Seas. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))

[Amdt. 29–17, 43 FR 50600, Oct. 30, 1978]

§ 29.865 External loads.

(a) It must be shown by analysis, test, or both, that the rotorcraft external load attaching means for rotor-craft-load combinations to be used for nonhuman external cargo applications can withstand a limit static load equal to 2.5, or some lower load factor approved under §§ 29.337 through 29.341, multiplied by the maximum external load for which authorization is requested. It must be shown by analysis, test, or both that the rotorcraft external load attaching means and corresponding personnel carrying device system for rotorcraft-load combinations to be used for human external cargo applications can withstand a limit static load equal to 3.5 or some lower load factor, not less than 2.5, approved under §§ 29.337 through 29.341, multiplied by the maximum external load for which authorization is requested. The load for any rotorcraft-load combination class, for any external cargo type, must be applied in the vertical direction. For jettisonable external loads of any applicable external cargo type, the load must also be applied in any direction making the maximum angle with the vertical that can be achieved in service but not less than 30°. However, the 30° angle may be reduced to a lesser angle if—

1. An operating limitation is established limiting external load operations to such angles for which compliance with this paragraph has been shown; or

2. It is shown that the lesser angle can not be exceeded in service.

(b) The external load attaching means, for jettisonable rotorcraft-load combinations, must include a quick-release system to enable the pilot to release the external load quickly during flight. The quick-release system must consist of a primary quick release subsystem and a backup quick release subsystem that are isolated from one another. The quick release system, and the means by which it is controlled, must comply with the following:

1. A control for the primary quick release subsystem must be installed either on one of the pilot’s primary controls or in an equivalently accessible location and must be designed and located so that it may be operated by either the pilot or a crewmember without hazardously limiting the ability to control the rotorcraft during an emergency situation.
(2) A control for the backup quick release subsystem, readily accessible to either the pilot or another crewmember, must be provided.

(3) Both the primary and backup quick release subsystems must—

(i) Be reliable, durable, and function properly with all external loads up to and including the maximum external limit load for which authorization is requested.

(ii) Be protected against electromagnetic interference (EMI) from external and internal sources and against lightning to prevent inadvertent load release.

(A) The minimum level of protection required for jettisonable rotorcraft-load combinations used for nonhuman external cargo is a radio frequency field strength of 20 volts per meter.

(B) The minimum level of protection required for jettisonable rotorcraft-load combinations used for human external cargo is a radio frequency field strength of 200 volts per meter.

(iii) Be protected against any failure that could be induced by a failure mode of any other electrical or mechanical rotorcraft system.

(c) For rotorcraft-load combinations to be used for human external cargo applications, the rotorcraft must—

(1) For jettisonable external loads, have a quick-release system that meets the requirements of paragraph (b) of this section and that—

(i) Provides a dual actuation device for the primary quick release subsystem, and

(ii) Provides a separate dual actuation device for the backup quick release subsystem;

(2) Have a reliable, approved personnel carrying device system that has the structural capability and personnel safety features essential for external occupant safety;

(3) Have placards and markings at all appropriate locations that clearly state the essential system operating instructions and, for the personnel carrying device system, ingress and egress instructions;

(4) Have equipment to allow direct intercommunication among required crewmembers and external occupants;

(5) Have the appropriate limitations and procedures incorporated in the flight manual for conducting human external cargo operations; and

(6) For human external cargo applications requiring use of Category A rotorcraft, have one-engine-inoperative hover performance data and procedures in the flight manual for the weights, altitudes, and temperatures for which external load approval is requested.

(d) The critically configured jettisonable external loads must be shown by a combination of analysis, ground tests, and flight tests to be both transportable and releasable throughout the approved operational envelope without hazard to the rotorcraft during normal flight conditions. In addition, these external loads—must be shown to be releasable without hazard to the rotorcraft during emergency flight conditions.

(e) A placard or marking must be installed next to the external-load attaching means clearly stating any operational limitations and the maximum authorized external load as demonstrated under §29.25 and this section.

(f) The fatigue evaluation of §29.571 of this part does not apply to rotorcraft-load combinations to be used for nonhuman external cargo except for the failure of critical structural elements that would result in a hazard to the rotorcraft. For rotorcraft-load combinations to be used for human external cargo, the fatigue evaluation of §29.571 of this part applies to the entire quick release and personnel carrying device structural systems and their attachments.

[Amtd. 29–12, 41 FR 55472, Dec. 20, 1976, as amended by Amtd. 27–26, 55 FR 8005, Mar. 6, 1990; Amtd. 29–43, 64 FR 43020, Aug. 6, 1999]

MISCELLANEOUS

§ 29.871 Leveling marks.

There must be reference marks for leveling the rotorcraft on the ground.

§ 29.873 Ballast provisions.

Ballast provisions must be designed and constructed to prevent inadvertent shifting of ballast in flight.
§ 29.901 Installation.

(a) For the purpose of this part, the powerplant installation includes each part of the rotorcraft (other than the main and auxiliary rotor structures) that—

(1) Is necessary for propulsion;

(2) Affects the control of the major propulsive units; or

(3) Affects the safety of the major propulsive units between normal inspections or overhauls.

(b) For each powerplant installation—

(1) The installation must comply with—

(i) The installation instructions provided under § 33.5 of this chapter; and

(ii) The applicable provisions of this subpart.

(2) Each component of the installation must be constructed, arranged, and installed to ensure its continued safe operation between normal inspections or overhauls for the range of temperature and altitude for which approval is requested.

(3) Accessibility must be provided to allow any inspection and maintenance necessary for continued airworthiness; and

(4) Electrical interconnections must be provided to prevent differences of potential between major components of the installation and the rest of the rotorcraft.

(5) Axial and radial expansion of turbine engines may not affect the safety of the installation.

(6) Design precautions must be taken to minimize the possibility of incorrect assembly of components and equipment essential to safe operation of the rotorcraft, except where operation with the incorrect assembly can be shown to be extremely improbable.

(c) For each powerplant and auxiliary power unit installation, it must be established that no single failure or malfunction or probable combination of failures will jeopardize the safe operation of the rotorcraft except that the failure of structural elements need not be considered if the probability of any such failure is extremely remote.

(d) Each auxiliary power unit installation must meet the applicable provisions of this subpart.

§ 29.903 Engines.

(a) Engine type certification. Each engine must have an approved type certificate. Reciprocating engines for use in helicopters must be qualified in accordance with § 33.49(d) of this chapter or be otherwise approved for the intended usage.

(b) Category A; engine isolation. For each category A rotorcraft, the powerplants must be arranged and isolated from each other to allow operation, in at least one configuration, so that the failure or malfunction of any engine, or the failure of any system that can affect any engine, will not—

(1) Prevent the continued safe operation of the remaining engines; or

(2) Require immediate action, other than normal pilot action with primary flight controls, by any crewmember to maintain safe operation.

(c) Category A; control of engine rotation. For each Category A rotorcraft, there must be a means for stopping the rotation of any engine individually in flight, except that, for turbine engine installations, the means for stopping the engine need be provided only where necessary for safety. In addition—

(1) Each component of the engine stopping system that is located on the engine side of the firewall, and that might be exposed to fire, must be at least fire resistant; or

(2) Duplicate means must be available for stopping the engine and the controls must be where all are not likely to be damaged at the same time in case of fire.

(d) Turbine engine installation. For turbine engine installations—
§ 29.907 Engine vibration.

(a) Each engine must be installed to prevent the harmful vibration of any part of the engine or rotorcraft.

(b) The addition of the rotor and the rotor drive system to the engine may not subject the principal rotating parts of the engine to excessive vibration stresses. This must be shown by a vibration investigation.

§ 29.908 Cooling fans.

For cooling fans that are a part of a powerplant installation the following apply:

(a) Category A. For cooling fans installed in Category A rotorcraft, it must be shown that a fan blade failure will not prevent continued safe flight either because of damage caused by the failed blade or loss of cooling air.

(b) Category B. For cooling fans installed in category B rotorcraft, there must be means to protect the rotorcraft and allow a safe landing if a fan blade fails. It must be shown that—

(1) The fan blade would be contained in the case of a failure;

(2) Each fan is located so that a fan blade failure will not jeopardize safety; or

(3) Each fan blade can withstand an ultimate load of 1.5 times the centrifugal force expected in service, limited by either—

(i) The highest rotational speeds achievable under uncontrolled conditions; or

(ii) An overspeed limiting device.

(c) Fatigue evaluation. Unless a fatigue evaluation under §29.571 is conducted, it must be shown that cooling fan blades are not operating at resonant conditions within the operating limits of the rotorcraft.

(Secs. 313(a), 601, and 603, 72 Stat. 752, 775, 49 U.S.C. 1354(a), 1421, and 1423; sec. 6(c), 49 U.S.C. 1655 (c))

§ 29.917 Design system.

(a) General. The rotor drive system includes any part necessary to transmit power from the engines to the rotor hubs. This includes gears, shafting, universal joints, couplings, rotor brake assemblies, clutches, supporting bearings for shafting, any attendant accessory pads or drives, and any cooling fans that are a part of, attached to, or mounted on the rotor drive system.

(b) Design assessment. A design assessment must be performed to ensure that the rotor drive system functions safely over the full range of conditions for which certification is sought. The design assessment must include a detailed failure analysis to identify all failures that will prevent continued safe flight or safe landing and must identify the means to minimize the likelihood of their occurrence.

(c) Arrangement. Rotor drive systems must be arranged as follows:

(1) Each rotor drive system of multi-engine rotorcraft must be arranged so that each rotor necessary for operation and control will continue to be driven by the remaining engines if any engine fails.

780
Federal Aviation Administration, DOT § 29.923

(2) For single-engine rotorcraft, each rotor drive system must be so arranged that each rotor necessary for control in autorotation will continue to be driven by the main rotors after disengagement of the engine from the main and auxiliary rotors.

(3) Each rotor drive system must incorporate a unit for each engine to automatically disengage that engine from the main and auxiliary rotors if that engine fails.

(4) If a torque limiting device is used in the rotor drive system, it must be located so as to allow continued control of the rotorcraft when the device is operating.

(5) If the rotors must be phased for intermeshing, each system must provide constant and positive phase relationship under any operating condition.

(6) If a rotor dephasing device is incorporated, there must be means to keep the rotors locked in proper phase before operation.


§ 29.921 Rotor brake.

If there is a means to control the rotation of the rotor drive system independently of the engine, any limitations on the use of that means must be specified, and the control for that means must be guarded to prevent inadvertent operation.

§ 29.923 Rotor drive system and control mechanism tests.

(a) Endurance tests, general. Each rotor drive system and rotor control mechanism must be tested, as prescribed in paragraphs (b) through (p) of this section, for at least 200 hours plus the time required to meet the requirements of paragraphs (b)(2), (b)(3), and (k) of this section. These tests must be conducted as follows:

(1) Ten-hour test cycles must be used, except that the test cycle must be extended to include the OEI test of paragraphs (b)(2) and (k), of this section if OEI ratings are requested.

(2) The tests must be conducted on the rotorcraft.

(3) The test torque and rotational speed must be—

(i) Determined by the powerplant limitations; and

(ii) Absorbed by the rotors to be approved for the rotorcraft.

(b) Endurance tests; takeoff run. The takeoff run must be conducted as follows:

(1) Except as prescribed in paragraphs (b)(2) and (b)(3) of this section, the takeoff torque run must consist of 1 hour of alternate runs of 5 minutes at takeoff torque and the maximum speed for use with takeoff torque, and 5 minutes at as low an engine idle speed as practicable. The engine must be declutched from the rotor drive system, and the rotor brake, if furnished and so intended, must be applied during the first minute of the idle run. During the remaining 4 minutes of the idle run, the clutch must be engaged so that the engine drives the rotors at the minimum practical r.p.m. The engine and the rotor drive system must be accelerated at the maximum rate. When declutching the engine, it must be decelerated rapidly enough to allow the operation of the overrunning clutch.

(2) For helicopters for which the use of a 2½-minute OEI rating is requested, the takeoff run must be conducted as prescribed in paragraph (b)(1) of this section, except for the third and sixth runs for which the takeoff torque and the maximum speed for use with 2½-minute OEI torque are prescribed in that paragraph. For these runs, the following apply:

(i) Each run must consist of at least one period of 2½ minutes with takeoff torque and the maximum speed for use with takeoff torque on all engines.

(ii) Each run must consist of at least one period, for each engine in sequence, during which that engine simulates a power failure and the remaining engines are run at the 2½-minute OEI torque and the maximum speed for use with 2½-minute OEI torque for 2½ minutes.

(3) For multiengine, turbine-powered rotorcraft for which the use of 30-second/2-minute OEI power is requested, the takeoff run must be conducted as prescribed in paragraph (b)(1) of this section except for the following:

(i) Immediately following any one 5-minute power-on run required by paragraph (b)(1) of this section, simulate a
failure for each power source in turn, and apply the maximum torque and the maximum speed for use with 30-second OEI power to the remaining affected drive system power inputs for not less than 30 seconds. Each application of 30-second OEI power must be followed by two applications of the maximum torque and the maximum speed for use with the 2 minute OEI power for not less than 2 minutes each; the second application must follow a period at stabilized continuous or 30 minute OEI power (whichever is requested by the applicant). At least one run sequence must be conducted from a simulated “flight idle” condition, when conducted on a bench test, the test sequence must be conducted following stabilization at take-off power.

(ii) For the purpose of this paragraph, an affected power input includes all parts of the rotor drive system which can be adversely affected by the application of higher or asymmetric torque and speed prescribed by the test.

(iii) This test may be conducted on a representative bench test facility when engine limitations either preclude repeated use of this power or would result in premature engine removals during the test. The loads, the vibration frequency, and the methods of application to the affected rotor drive system components must be representative of rotorcraft conditions. Test components must be those used to show compliance with the remainder of this section.

(c) Endurance tests; maximum continuous run. Three hours of continuous operation at maximum continuous torque and the maximum speed for use with maximum continuous torque must be conducted as follows:

(1) The main rotor controls must be operated at a minimum of 15 times each hour through the control extremes of maximum right turning torque, neutral torque as required by the power applied to the main rotor, and maximum left turning torque.

(2) The directional controls must be operated at a minimum of 15 times each hour through the control extremes of maximum right turning torque, neutral torque as required by the power applied to the main rotor, and maximum left turning torque.

(3) Each maximum control position must be held for at least 10 seconds, and the rate of change of control position must be at least as rapid as that for normal operation.

(d) Endurance tests; 90 percent of maximum continuous run. One hour of continuous operation at 90 percent of maximum continuous torque and the maximum speed for use with 90 percent of maximum continuous torque must be conducted.

(e) Endurance tests; 80 percent of maximum continuous run. One hour of continuous operation at 80 percent of maximum continuous torque and the minimum speed for use with 80 percent of maximum continuous torque must be conducted.

(f) Endurance tests; 60 percent of maximum continuous run. Two hours or, for helicopters for which the use of either 30-minute OEI power or continuous OEI power is requested, 1 hour of continuous operation at 60 percent of maximum continuous torque and the minimum speed for use with 60 percent of maximum continuous torque must be conducted.

(g) Endurance tests; engine malfunctioning run. It must be determined whether malfunctioning of components, such as the engine fuel or ignition systems, or whether unequal engine power can cause dynamic conditions detrimental to the drive system. If so, a suitable number of hours of operation must be accomplished under those conditions, 1 hour of which must be included in each cycle, and the remaining hours of which must be accomplished at the end of the 20 cycles. If no detrimental condition results, an additional hour of operation in compliance with paragraph (b) of this section must be conducted in accordance with the run schedule of paragraph (b)(1) of this section without consideration of paragraph (b)(2) of this section.

(h) Endurance tests; overspeed run. One hour of continuous operation must be conducted at maximum continuous torque and the maximum power-on
overspeed expected in service, assuming that speed and torque limiting devices, if any, function properly.

(i) Endurance tests; rotor control positions. When the rotor controls are not being cycled during the tie-down tests, the rotor must be operated, using the procedures prescribed in paragraph (c) of this section, to produce each of the maximum thrust positions for the following percentages of test time (except that the control positions need not produce loads or blade flapping motion exceeding the maximum loads or motions encountered in flight):

(1) For full vertical thrust, 20 percent.
(2) For the forward thrust component, 50 percent.
(3) For the right thrust component, 10 percent.
(4) For the left thrust component, 10 percent.
(5) For the aft thrust component, 10 percent.

(j) Endurance tests; clutch and brake engagements. A total of at least 400 clutch and brake engagements, including the engagements of paragraph (b) of this section, must be made during the takeoff torque runs and, if necessary, at each change of torque and speed throughout the test. In each clutch engagement, the shaft on the driven side of the clutch must be accelerated from rest. The clutch engagements must be accomplished at the speed and by the method prescribed by the applicant. During deceleration after each clutch engagement, the engines must be stopped rapidly enough to allow the engines to be automatically disengaged from the rotors and rotor drives. If a rotor brake is installed for stopping the rotor, the clutch, during brake engagements, must be disengaged above 40 percent of maximum continuous rotor speed and the rotors allowed to decelerate to 40 percent of maximum continuous rotor speed, at which time the rotor brake must be applied. If the clutch design does not allow stopping the rotors with the engine running, or if no clutch is provided, the engine must be stopped before each application of the rotor brake, and then immediately be started after the rotors stop.

(k) Endurance tests; OEI power run—
(1) 30-minute OEI power run. For rotorcraft for which the use of 30-minute OEI power is requested, a run at 30-minute OEI torque and the maximum speed for use with 30-minute OEI torque must be conducted as follows: For each engine, in sequence, that engine must be inoperative and the remaining engines must be run for a 30-minute period.
(2) Continuous OEI power run. For rotorcraft for which the use of continuous OEI power is requested, a run at continuous OEI torque and the maximum speed for use with continuous OEI torque must be conducted as follows: For each engine, in sequence, that engine must be inoperative and the remaining engines must be run for 1 hour.

(3) The number of periods prescribed in paragraph (k)(1) or (k)(2) of this section may not be less than the number of engines, nor may it be less than two.

(l) [Reserved]

(m) Any components that are affected by maneuvering and gust loads must be investigated for the same flight conditions as are the main rotors, and their service lives must be determined by fatigue tests or by other acceptable methods. In addition, a level of safety equal to that of the main rotors must be provided for—

(1) Each component in the rotor drive system whose failure would cause an uncontrolled landing;
(2) Each component essential to the phasing of rotors on multirotor rotorcraft, or that furnishes a driving link for the essential control of rotors in autorotation; and
(3) Each component common to two or more engines on multiengine rotorcraft.

(n) Special tests. Each rotor drive system designed to operate at two or more gear ratios must be subjected to special testing for durations necessary to substantiate the safety of the rotor drive system.

(o) Each part tested as prescribed in this section must be in a serviceable condition at the end of the tests. No intervening disassembly which might affect test results may be conducted.

(p) Endurance tests; operating lubricants. To be approved for use in rotor
drive and control systems, lubricants must meet the specifications of lubricants used during the tests prescribed by this section. Additional or alternate lubricants may be qualified by equivalent testing or by comparative analysis of lubricant specifications and rotor drive and control system characteristics. In addition—

(1) At least three 10-hour cycles required by this section must be conducted with transmission and gearbox lubricant temperatures, at the location prescribed for measurement, not lower than the maximum operating temperature for which approval is requested;

(2) For pressure lubricated systems, at least three 10-hour cycles required by this section must be conducted with the lubricant pressure, at the location prescribed for measurement, not higher than the minimum operating pressure for which approval is requested; and

(3) The test conditions of paragraphs (p)(1) and (p)(2) of this section must be extended to include operation at any one-engine-inoperative rating for which approval is requested.

(Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.927 Additional tests.

(a) Any additional dynamic, endurance, and operational tests, and vibratory investigations necessary to determine that the rotor drive mechanism is safe, must be performed.

(b) If turbine engine torque output to the transmission can exceed the highest engine or transmission torque limit, and that output is not directly controlled by the pilot under normal operating conditions (such as where the primary engine power control is accomplished through the flight control), the following test must be made:

(1) Under conditions associated with all engines operating, make 200 applications, for 10 seconds each, of torque that is at least equal to the lesser of—

(i) The maximum torque used in meeting § 29.923 plus 10 percent; or

(ii) The maximum torque attainable under probable operating conditions, assuming that torque limiting devices, if any, function properly.

(2) For multiengine rotocraft under conditions associated with each engine, in turn, becoming inoperative, apply to the remaining transmission torque inputs the maximum torque attainable under probable operating conditions, assuming that torque limiting devices, if any, function properly. Each transmission input must be tested at this maximum torque for at least fifteen minutes.

(c) Lubrication system failure. For lubrication systems required for proper operation of rotor drive systems, the following apply:

(1) Category A. Unless such failures are extremely remote, it must be shown by test that any failure which results in loss of lubricant in any normal use lubrication system will not prevent continued safe operation, although not necessarily without damage, to a rotor and rotational speed prescribed by the applicant for continued flight, for at least 30 minutes after perception by the flightcrew of the lubrication system failure or loss of lubricant.

(2) Category B. The requirements of Category A apply except that the rotor drive system need only be capable of operating under autorotative conditions for at least 15 minutes.

(d) Overspeed test. The rotor drive system must be subjected to 50 overspeed runs, each 30 ± 3 seconds in duration, at not less than either the higher of the rotational speed to be expected from an engine control device failure or 105 percent of the maximum rotational speed, including transients, to be expected in service. If speed and torque limiting devices are installed, are independent of the normal engine control, and are shown to be reliable, their rotational speed limits need not be exceeded. These runs must be conducted as follows:

(1) Overspeed runs must be alternated with stabilizing runs of from 1 to 5.
§ 29.951 General.

(a) Each fuel system must be constructed and arranged to ensure a flow of fuel at a rate and pressure established for proper engine and auxiliary power unit functioning under any likely operating conditions, including the maneuvers for which certification is requested and during which the engine or auxiliary power unit is permitted to be in operation.

(b) Each fuel system must be arranged so that—

(1) No engine or fuel pump can draw fuel from more than one tank at a time; or

(2) There are means to prevent introducing air into the system.

(c) Each fuel system for a turbine engine must be capable of sustained operation throughout its flow and pressure range with fuel initially saturated with minutes duration each at 60 to 80 percent of maximum continuous speed.

(2) Acceleration and deceleration must be accomplished in a period not longer than 10 seconds (except where maximum engine acceleration rate will require more than 10 seconds), and the time for changing speeds may not be deducted from the specified time for the overspeed runs.

(3) Overspeed runs must be made with the rotors in the flattest pitch for smooth operation.

(e) The tests prescribed in paragraphs (b) and (d) of this section must be conducted on the rotorcraft and the torque must be absorbed by the rotors to be installed, except that other ground or flight test facilities with other appropriate methods of torque absorption may be used if the conditions of support and vibration closely simulate the conditions that would exist during a test on the rotorcraft.

(f) Each test prescribed by this section must be conducted without intervening disassembly and, except for the lubrication system failure test required by paragraph (c) of this section, each part tested must be in a serviceable condition at the conclusion of the test.

(Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.931 Shafting critical speed.

(a) The critical speeds of any shafting must be determined by demonstration except that analytical methods may be used if reliable methods of analysis are available for the particular design.

(b) If any critical speed lies within, or close to, the operating ranges for idling, power-on, and autorotative conditions, the stresses occurring at that speed must be within safe limits. This must be shown by tests.

(c) If analytical methods are used and show that no critical speed lies within the permissible operating ranges, the margins between the calculated critical speeds and the limits of the allowable operating ranges must be adequate to allow for possible variations between the computed and actual values.

[Amdt. 29–12, 41 FR 55472, Dec. 20, 1976]

§ 29.935 Shafting joints.

Each universal joint, slip joint, and other shafting joints whose lubrication is necessary for operation must have provision for lubrication.

§ 29.939 Turbine engine operating characteristics.

(a) Turbine engine operating characteristics must be investigated in flight to determine that no adverse characteristics (such as stall, surge, or flame-out) are present, to a hazardous degree, during normal and emergency operation within the range of operating limitations of the rotorcraft and of the engine.

(b) The turbine engine air inlet system may not, as a result of airflow distortion during normal operation, cause vibration harmful to the engine.

(c) For governor-controlled engines, it must be shown that there exists no hazardous torsional instability of the drive system associated with critical combinations of power, rotational speed, and control displacement.


FUEL SYSTEM

§ 29.951 General.

(a) Each fuel system must be constructed and arranged to ensure a flow of fuel at a rate and pressure established for proper engine and auxiliary power unit functioning under any likely operating conditions, including the maneuvers for which certification is requested and during which the engine or auxiliary power unit is permitted to be in operation.

(b) Each fuel system must be arranged so that—

(1) No engine or fuel pump can draw fuel from more than one tank at a time; or

(2) There are means to prevent introducing air into the system.

(c) Each fuel system for a turbine engine must be capable of sustained operation throughout its flow and pressure range with fuel initially saturated with
§ 29.952 Fuel system crash resistance.

Unless other means acceptable to the Administrator are employed to minimize the hazard of fuel fires to occupants following an otherwise survivable impact (crash landing), the fuel systems must incorporate the design features of this section. These systems must be shown to be capable of sustaining the static and dynamic deceleration loads of this section, considered as ultimate loads acting alone, measured at the system component’s center of gravity without structural damage to the system components, fuel tanks, or their attachments that would leak fuel to an ignition source.

(a) Drop test requirements. Each tank, or the most critical tank, must be drop-tested as follows:

1. The drop height must be at least 50 feet.
2. The drop impact surface must be nondeforming.
3. The tanks must be filled with water to 80 percent of the normal, full capacity.
4. The tank must be enclosed in a surrounding structure representative of the installation unless it can be established that the surrounding structure is free of projections or other design features likely to contribute to rupture of the tank.
5. The tank must drop freely and impact in a horizontal position ±10°.

(b) Fuel tank load factors. Except for fuel tanks located so that tank rupture with fuel release to either significant ignition sources, such as engines, heaters, and auxiliary power units, or occupants is extremely remote, each fuel tank must be designed and installed to retain its contents under the following ultimate inertial load factors, acting alone:

   (1) For fuel tanks in the cabin:
      (i) Upward—4g.
      (ii) Forward—16g.
      (iii) Sideward—8g.
      (iv) Downward—20g.

   (2) For fuel tanks located above or behind the crew or passenger compartment that, if loosened, could injure an occupant in an emergency landing:
      (i) Upward—1.5g.
      (ii) Forward—8g.
      (iii) Sideward—2g.
      (iv) Downward—4g.

   (3) For fuel tanks in other areas:
      (i) Upward—1.5g.
      (ii) Forward—8g.
      (iii) Sideward—2g.
      (iv) Downward—4g.

   (c) Fuel line self-sealing breakaway couplings. Self-sealing breakaway couplings must be installed unless hazardous relative motion of fuel system components to each other or to local rotorcraft structure is demonstrated to be extremely improbable or unless other means are provided. The couplings or equivalent devices must be installed at all fuel tank-to-fuel line connections, tank-to-tank interconnects, and at other points in the fuel system where local structural deformation could lead to the release of fuel.

1. The design and construction of self-sealing breakaway couplings must incorporate the following design features:

   (i) The load necessary to separate a breakaway coupling must be between 25 to 50 percent of the minimum ultimate failure load (ultimate strength) of the weakest component in the fluid-carrying line. The separation load must in no case be less than 300 pounds, regardless of the size of the fluid line.

   (ii) A breakaway coupling must separate whenever its ultimate load (as defined in paragraph (c)(1)(i) of this section) is applied in the failure modes most likely to occur.

   (iii) All breakaway couplings must incorporate design provisions to visually ascertain that the coupling is locked together (leak-free) and is open during normal installation and service.

   (iv) All breakaway couplings must incorporate design provisions to prevent uncoupling or unintended closing due to operational shocks, vibrations, or accelerations.

   (v) No breakaway coupling design may allow the release of fuel once the
coupling has performed its intended function.

(2) All individual breakaway couplings, coupling fuel feed systems, or equivalent means must be designed, tested, installed, and maintained so inadvertent fuel shutoff in flight is improbable in accordance with §29.955(a) and must comply with the fatigue evaluation requirements of §29.571 without leaking.

(3) Alternate, equivalent means to the use of breakaway couplings must not create a survivable impact-induced load on the fuel line to which it is installed greater than 25 to 50 percent of the ultimate load (strength) of the weakest component in the line and must comply with the fatigue requirements of §29.571 without leaking.

(d) Frangible or deformable structural attachments. Unless hazardous relative motion of fuel tanks and fuel system components to local rotorcraft structure is demonstrated to be extremely improbable in an otherwise survivable impact, frangible or locally deformable attachments of fuel tanks and fuel system components to local rotorcraft structure must be used. The attachment of fuel tanks and fuel system components to local rotorcraft structure, whether frangible or locally deformable, must be designed such that its separation or relative local deformation will occur without rupture or local tear-out of the fuel tank or fuel system component that will cause fuel leakage. The ultimate strength of frangible or deformable attachments must be as follows:

(1) The load required to separate a frangible attachment from its support structure, or deform a locally deformable attachment relative to its support structure, must be between 25 and 50 percent of the minimum ultimate load (ultimate strength) of the weakest component in the attached system. In no case may the load be less than 300 pounds.

(2) A frangible or locally deformable attachment must separate or locally deform as intended whenever its ultimate load (as defined in paragraph (d)(1) of this section) is applied in the modes most likely to occur.

(3) All frangible or locally deformable attachments must comply with the fatigue requirements of §29.571.

(e) Separation of fuel and ignition sources. To provide maximum crash resistance, fuel must be located as far as practicable from all occupiable areas and from all potential ignition sources.

(f) Other basic mechanical design criteria. Fuel tanks, fuel lines, electrical wires, and electrical devices must be designed, constructed, and installed, as far as practicable, to be crash resistant.

(g) Rigid or semirigid fuel tanks. Rigid or semirigid fuel tank or bladder walls must be impact and tear resistant.

§29.953 Fuel system independence.

(a) For category A rotorcraft—

(1) The fuel system must meet the requirements of §29.903(b); and

(2) Unless other provisions are made to meet paragraph (a)(1) of this section, the fuel system must allow fuel to be supplied to each engine through a system independent of those parts of each system supplying fuel to other engines.

(b) Each fuel system for a multiengine category B rotorcraft must meet the requirements of paragraph (a)(2) of this section. However, separate fuel tanks need not be provided for each engine.

§29.954 Fuel system lightning protection.

The fuel system must be designed and arranged to prevent the ignition of fuel vapor within the system by—

(a) Direct lightning strikes to areas having a high probability of stroke attachment;

(b) Swept lightning strokes to areas where swept strokes are highly probable; and

(c) Corona and streamering at fuel vent outlets.

[Amendment 29–26, 53 FR 34217, Sept. 2, 1988]

§29.955 Fuel flow.

(a) General. The fuel system for each engine must provide the engine with at least 100 percent of the fuel required under all operating and maneuvering conditions to be approved for the rotorcraft, including, as applicable, the fuel
required to operate the engines under the test conditions required by §29.927. Unless equivalent methods are used, compliance must be shown by test during which the following provisions are met, except that combinations of conditions which are shown to be improbable need not be considered.

(1) The fuel pressure, corrected for accelerations (load factors), must be within the limits specified by the engine type certificate data sheet.

(2) The fuel level in the tank may not exceed that established as the unusable fuel supply for that tank under §29.959, plus that necessary to conduct the test.

(3) The fuel head between the tank and the engine must be critical with respect to rotorcraft flight attitudes.

(4) The fuel flow transmitter, if installed, and the critical fuel pump (for pump-fed systems) must be installed to produce (by actual or simulated failure) the critical restriction to fuel flow to be expected from component failure.

(5) Critical values of engine rotational speed, electrical power, or other sources of fuel pump motive power must be applied.

(6) Critical values of fuel properties which adversely affect fuel flow are applied during demonstrations of fuel flow capability.

(7) The fuel filter required by §29.997 is blocked to the degree necessary to simulate the accumulation of fuel contamination required to activate the indicator required by §29.1305(a)(17).

(b) Fuel transfer system. If normal operation of the fuel system requires fuel to be transferred to another tank, the transfer must occur automatically via a system which has been shown to maintain the fuel level in the receiving tank within acceptable limits during flight or surface operation of the rotorcraft.

(c) Multiple fuel tanks. If an engine can be supplied with fuel from more than one tank, the fuel system, in addition to having appropriate manual switching capability, must be designed to prevent interruption of fuel flow to that engine, without attention by the flightcrew, when any tank supplying fuel to that engine is depleted of usable fuel during normal operation and any other tank that normally supplies fuel to that engine alone contains usable fuel.

[Amdt. 29–26, 53 FR 34217, Sept. 2, 1988]

§ 29.957 Flow between interconnected tanks.

(a) Where tank outlets are interconnected and allow fuel to flow between them due to gravity or flight accelerations, it must be impossible for fuel to flow between tanks in quantities great enough to cause overflow from the tank vent in any sustained flight condition.

(b) If fuel can be pumped from one tank to another in flight—

(1) The design of the vents and the fuel transfer system must prevent structural damage to tanks from overfilling; and

(2) There must be means to warn the crew before overflow through the vents occurs.

§ 29.959 Unusable fuel supply.

The unusable fuel supply for each tank must be established as not less than the quantity at which the first evidence of malfunction occurs under the most adverse fuel feed condition occurring under any intended operations and flight maneuvers involving that tank.

[Amdt. 29–26, 53 FR 34217, Sept. 2, 1988]

§ 29.961 Fuel system hot weather operation.

Each suction lift fuel system and other fuel systems conducive to vapor formation must be shown to operate satisfactorily (within certification limits) when using fuel at the most critical temperature for vapor formation under critical operating conditions including, if applicable, the engine operating conditions defined by §29.927(b)(1) and (b)(2).

[Amdt. 29–26, 53 FR 34217, Sept. 2, 1988]

§ 29.963 Fuel tanks: general.

(a) Each fuel tank must be able to withstand, without failure, the vibration, inertia, fluid, and structural loads to which it may be subjected in operation.

(b) Each flexible fuel tank bladder or liner must be approved or shown to be suitable for the particular application
and must be puncture resistant. Puncture resistance must be shown by meeting the TSO-C80, paragraph 16.0, requirements using a minimum puncture force of 370 pounds.

(c) Each integral fuel tank must have facilities for inspection and repair of its interior.

(d) The maximum exposed surface temperature of all components in the fuel tank must be less by a safe margin than the lowest expected autoignition temperature of the fuel or fuel vapor in the tank. Compliance with this requirement must be shown under all operating conditions and under all normal or malfunction conditions of all components inside the tank.

(e) Each fuel tank installed in personnel compartments must be isolated by fume-proof and fuel-proof enclosures that are drained and vented to the exterior of the rotorcraft. The design and construction of the enclosures must provide necessary protection for the tank, must be crash resistant during a survivable impact in accordance with § 29.952, and must be adequate to withstand loads and abrasions to be expected in personnel compartments.


§ 29.965 Fuel tank tests.

(a) Each fuel tank must be able to withstand the applicable pressure tests in this section without failure or leakage. If practicable, test pressures may be applied in a manner simulating the pressure distribution in service.

(b) Each conventional metal tank, each nonmetallic tank with walls that are not supported by the rotorcraft structure, and each integral tank must be subjected to a pressure of 3.5 p.s.i. unless the pressure developed during maximum limit acceleration or emergency deceleration with a full tank exceeds this value, in which case a hydrostatic head, or equivalent test, must be applied to duplicate the acceleration loads as far as possible. However, the pressure need not exceed 3.5 p.s.i. on surfaces not exposed to the acceleration loading.

(c) Each nonmetallic tank with walls supported by the rotorcraft structure must be subjected to the following tests:

(1) A pressure test of at least 2.0 p.s.i. This test may be conducted on the tank alone in conjunction with the test specified in paragraph (c)(2) of this section.

(2) A pressure test, with the tank mounted in the rotorcraft structure, equal to the load developed by the reaction of the contents, with the tank full, during maximum limit acceleration or emergency deceleration. However, the pressure need not exceed 2.0 p.s.i. on surfaces faces not exposed to the acceleration loading.

(d) Each tank with large unsupported or unstiffened flat areas, or with other features whose failure or deformation could cause leakage, must be subjected to the following test or its equivalent:

(1) Each complete tank assembly and its supports must be vibration tested while mounted to simulate the actual installation.

(2) The tank assembly must be vibrated for 25 hours while two-thirds full of any suitable fluid. The amplitude of vibration may not be less than one thirty-second of an inch, unless otherwise substantiated.

(3) The test frequency of vibration must be as follows:

(i) If no frequency of vibration resulting from any r.p.m. within the normal operating range of engine or rotor system speeds is critical, the test frequency of vibration, in number of cycles per minute, must, unless a frequency based on a more rational analysis is used, be the number obtained by averaging the maximum and minimum power-on engine speeds (r.p.m.) for reciprocating engine powered rotorcraft, or 2,000 c.p.m. for turbine engine powered rotorcraft.

(ii) If only one frequency of vibration resulting from any r.p.m. within the normal operating range of engine or rotor system speeds is critical, that frequency of vibration must be the test frequency.

(iii) If more than one frequency of vibration resulting from any r.p.m. within the normal operating range of engine or rotor system speeds is critical, the most critical of these frequencies must be the test frequency.
§ 29.967 Fuel tank installation.

(a) Each fuel tank must be supported so that tank loads are not concentrated on unsupported tank surfaces. In addition—

(1) There must be pads, if necessary, to prevent chafing between each tank and its supports;

(2) The padding must be non-absorbent or treated to prevent the absorption of fuel;

(3) If flexible tank liners are used, they must be supported so that they are not required to withstand fluid loads; and

(4) Each interior surface of tank compartments must be smooth and free of projections that could cause wear of the liner, unless—

(i) There are means for protection of the liner at those points; or

(ii) The construction of the liner itself provides such protection.

(b) Any spaces adjacent to tank surfaces must be adequately ventilated to avoid accumulation of fuel or fumes in those spaces due to minor leakage. If the tank is in a sealed compartment, ventilation may be limited to drain holes that prevent clogging and that prevent excessive pressure resulting from altitude changes. If flexible tank liners are installed, the venting arrangement for the spaces between the liner and its container must maintain the proper relationship to tank vent pressures for any expected flight condition.

(c) The location of each tank must meet the requirements of §29.1185(b) and (c).

(d) No rotorcraft skin immediately adjacent to a major air outlet from the engine compartment may act as the wall of an integral tank.

[Secs. 313(a), 601, and 603, 72 Stat. 752, 775, 49 U.S.C. 1354(a), 1421, and 1423; sec. 6(c), 49 U.S.C. 1655 (c)]


§ 29.969 Fuel tank expansion space.

Each fuel tank or each group of fuel tanks with interconnected vent systems must have an expansion space of not less than 2 percent of the combined tank capacity. It must be impossible to fill the fuel tank expansion space inadvertently with the rotorcraft in the normal ground attitude.

[Amdt. 29–26, 53 FR 34217, Sept. 2, 1988]

§ 29.971 Fuel tank sump.

(a) Each fuel tank must have a sump with a capacity of not less than the greater of—

(1) 0.10 per cent of the tank capacity; or

(2) $\frac{1}{16}$ gallon.

(b) The capacity prescribed in paragraph (a) of this section must be effective with the rotorcraft in any normal attitude, and must be located so that the sump contents cannot escape through the tank outlet opening.

(c) Each fuel tank must allow drainage of hazardous quantities of water from each part of the tank to the sump with the rotorcraft in any ground attitude to be expected in service.

(d) Each fuel tank sump must have a drain that allows complete drainage of the sump on the ground.


§ 29.973 Fuel tank filler connection.

(a) Each fuel tank filler connection must prevent the entrance of fuel into any part of the rotorcraft other than the tank itself during normal operations and must be crash resistant during a survivable impact in accordance with §29.952(c). In addition—
Federal Aviation Administration, DOT

§ 29.979

(1) Each filler must be marked as prescribed in §29.1557(c)(1);
(2) Each recessed filler connection that can retain any appreciable quantity of fuel must have a drain that discharges clear of the entire rotorcraft; and
(3) Each filler cap must provide a fuel-tight seal under the fluid pressure expected in normal operation and in a survivable impact.

(b) Each filler cap or filler cap cover must warn when the cap is not fully locked or seated on the filler connection.


§ 29.975 Fuel tank vents and carburetor vapor vents.

(a) Fuel tank vents. Each fuel tank must be vented from the top part of the expansion space so that venting is effective under normal flight conditions. In addition—
(1) The vents must be arranged to avoid stoppage by dirt or ice formation;
(2) The vent arrangement must prevent siphoning of fuel during normal operation;
(3) The venting capacity and vent pressure levels must maintain acceptable differences of pressure between the interior and exterior of the tank, during—
   (i) Normal flight operation;
   (ii) Maximum rate of ascent and descent; and
   (iii) Refueling and defueling (where applicable);
(4) Airspaces of tanks with interconnected outlets must be interconnected;
(5) There may be no point in any vent line where moisture can accumulate with the rotorcraft in the ground attitude or the level flight attitude, unless drainage is provided;
(6) No vent or drainage provision may end at any point—
   (i) Where the discharge of fuel from the vent outlet would constitute a fire hazard; or
   (ii) From which fumes could enter personnel compartments; and
(7) The venting system must be designed to minimize spillage of fuel through the vents to an ignition source in the event of a rollover during landing, ground operations, or a survivable impact.

(b) Carburetor vapor vents. Each carburetor with vapor elimination connections must have a vent line to lead vapors back to one of the fuel tanks. In addition—
(1) Each vent system must have means to avoid stoppage by ice; and
(2) If there is more than one fuel tank, and it is necessary to use the tanks in a definite sequence, each vapor vent return line must lead back to the fuel tank used for takeoff and landing.


§ 29.977 Fuel tank outlet.

(a) There must be a fuel strainer for the fuel tank outlet or for the booster pump. This strainer must—
(1) For reciprocating engine powered airplanes, have 8 to 16 meshes per inch; and
(2) For turbine engine powered airplanes, prevent the passage of any object that could restrict fuel flow or damage any fuel system component.

(b) The clear area of each fuel tank outlet strainer must be at least five times the area of the outlet line.

(c) The diameter of each strainer must be at least that of the fuel tank outlet.

(d) Each finger strainer must be accessible for inspection and cleaning.

[Amndt. 29–12, 41 FR 55473, Dec. 20, 1976]

§ 29.979 Pressure refueling and fueling provisions below fuel level.

(a) Each fueling connection below the fuel level in each tank must have means to prevent the escape of hazardous quantities of fuel from that tank in case of malfunction of the fuel entry valve.

(b) For systems intended for pressure refueling, a means in addition to the normal means for limiting the tank content must be installed to prevent damage to the tank in case of failure of the normal means.

(c) The rotorcraft pressure fueling system (not fuel tanks and fuel tank vents) must withstand an ultimate load that is 2.0 times the load arising
from the maximum pressure, including surge, that is likely to occur during fueling. The maximum surge pressure must be established with any combination of tank valves being either intentionally or inadvertently closed.

(d) The rotorcraft defueling system (not including fuel tanks and fuel tank vents) must withstand an ultimate load that is 2.0 times the load arising from the maximum permissible defueling pressure (positive or negative) at the rotorcraft fueling connection.


FUEL SYSTEM COMPONENTS

§ 29.991 Fuel pumps.

(a) Compliance with §29.955 must not be jeopardized by failure of—

(1) Any one pump except pumps that are approved and installed as parts of a type certificated engine; or

(2) Any component required for pump operation except the engine served by that pump.

(b) The following fuel pump installation requirements apply:

(1) When necessary to maintain the proper fuel pressure—

(i) A connection must be provided to transmit the carburetor air intake static pressure to the proper fuel pump relief valve connection; and

(ii) The gauge balance lines must be independently connected to the carburetor inlet pressure to avoid incorrect fuel pressure readings.

(2) The installation of fuel pumps having seals or diaphragms that may leak must have means for draining leaking fuel.

(3) Each drain line must discharge where it will not create a fire hazard.


§ 29.993 Fuel system lines and fittings.

(a) Each fuel line must be installed and supported to prevent excessive vibration and to withstand loads due to fuel pressure, valve actuation, and accelerated flight conditions.

(b) Each fuel line connected to components of the rotorcraft between which relative motion could exist must have provisions for flexibility.

(c) Each flexible connection in fuel lines that may be under pressure or subjected to axial loading must use flexible hose assemblies.

(d) Flexible hose must be approved.

(e) No flexible hose that might be adversely affected by high temperatures may be used where excessive temperatures will exist during operation or after engine shutdown.

§ 29.995 Fuel valves.

In addition to meeting the requirements of §29.1189, each fuel valve must—

(a) [Reserved]

(b) Be supported so that no loads resulting from their operation or from accelerated flight conditions are transmitted to the lines attached to the valve.

[Secs. 313(a), 601, and 603, 72 Stat. 759, 775, 49 U.S.C. 1354(a), 1421, and 1423; sec. 6(c), 49 U.S.C. 1655 (c)]


§ 29.997 Fuel strainer or filter.

There must be a fuel strainer or filter between the fuel tank outlet and the inlet of the first fuel system component which is susceptible to fuel contamination, including but not limited to the fuel metering device or an engine positive displacement pump, whichever is nearer the fuel tank outlet. This fuel strainer or filter must—

(a) Be accessible for draining and cleaning and must incorporate a screen or element which is easily removable;

(b) Have a sediment trap and drain, except that it need not have a drain if the strainer or filter is easily removable for drain purposes;

(c) Be mounted so that its weight is not supported by the connecting lines or by the inlet or outlet connections of the strainer or filter itself, unless adequate strength margins under all loading conditions are provided in the lines and connections; and

(d) Provide a means to remove from the fuel any contaminant which would jeopardize the flow of fuel through
rotorcraft or engine fuel system components required for proper rotorcraft or engine fuel system operation.


§29.999 Fuel system drains.

(a) There must be at least one accessible drain at the lowest point in each fuel system to completely drain the system with the rotorcraft in any ground attitude to be expected in service;

(b) Each drain required by paragraph (a) of this section including the drains prescribed in §29.971 must—
   (1) Discharge clear of all parts of the rotorcraft;
   (2) Have manual or automatic means to ensure positive closure in the off position; and
   (3) Have a drain valve—
      (i) That is readily accessible and which can be easily opened and closed; and
      (ii) That is either located or protected to prevent fuel spillage in the event of a landing with landing gear retracted.


§29.1001 Fuel jettisoning.

If a fuel jettisoning system is installed, the following apply:

(a) Fuel jettisoning must be safe during all flight regimes for which jettisoning is to be authorized.

(b) In showing compliance with paragraph (a) of this section, it must be shown that—
   (1) The fuel jettisoning system and its operation are free from fire hazard;
   (2) No hazard results from fuel or fuel vapors which impinge on any part of the rotorcraft during fuel jettisoning; and
   (3) Controllability of the rotorcraft remains satisfactory throughout the fuel jettisoning operation.

(c) Means must be provided to automatically prevent jettisoning fuel below the level required for an all-engine climb at maximum continuous power from sea level to 5,000 feet altitude and cruise thereafter for 30 minutes at maximum range engine power.

(d) The controls for any fuel jettisoning system must be designed to allow flight personnel (minimum crew) to safely interrupt fuel jettisoning during any part of the jettisoning operation.

(e) The fuel jettisoning system must be designed to comply with the powerplant installation requirements of §29.901(c).

(f) An auxiliary fuel jettisoning system which meets the requirements of paragraphs (a), (b), (d), and (e) of this section may be installed to jettison additional fuel provided it has separate and independent controls.


§29.1011 Engines: general.

(a) Each engine must have an independent oil system that can supply it with an appropriate quantity of oil at a temperature not above that safe for continuous operation.

(b) The usable oil capacity of each system may not be less than the product of the endurance of the rotorcraft under critical operating conditions and the maximum allowable oil consumption of the engine under the same conditions, plus a suitable margin to ensure adequate circulation and cooling. Instead of a rational analysis of endurance and consumption, a usable oil capacity of one gallon for each 40 gallons of usable fuel may be used for reciprocating engine installations.

(c) Oil-fuel ratios lower than those prescribed in paragraph (c) of this section may be used if they are substantiated by data on the oil consumption of the engine.

(d) The ability of the engine and oil cooling provisions to maintain the oil temperature at or below the maximum established value must be shown under the applicable requirements of §§29.1041 through 29.1049.


§29.1013 Oil tanks.

(a) Installation. Each oil tank installation must meet the requirements of §29.967.
(b) Expansion space. Oil tank expansion space must be provided so that—
   (1) Each oil tank used with a reciprocating engine has an expansion space of not less than the greater of 10 percent of the tank capacity or 0.5 gallon, and each oil tank used with a turbine engine has an expansion space of not less than 10 percent of the tank capacity;
   (2) Each reserve oil tank not directly connected to any engine has an expansion space of not less than two percent of the tank capacity; and
   (3) It is impossible to fill the expansion space inadvertently with the rotorcraft in the normal ground attitude.

(c) Filler connections. Each recessed oil tank filler connection that can retain any appreciable quantity of oil must have a drain that discharges clear of the entire rotorcraft. In addition—
   (1) Each oil tank filler cap must provide an oil-tight seal under the pressure expected in operation;
   (2) For category A rotorcraft, each oil tank filler cap or filler cap cover must incorporate features that provide a warning when caps are not fully locked or seated on the filler connection; and
   (3) Each oil filler must be marked under §29.1557(c)(2).

(d) Vent. Oil tanks must be vented as follows:
   (1) Each oil tank must be vented from the top part of the expansion space to that venting is effective under all normal flight conditions.
   (2) Oil tank vents must be arranged so that condensed water vapor that might freeze and obstruct the line cannot accumulate at any point;
   (3) The breather does not discharge into the engine air induction system.

§29.1017 Oil lines and fittings.

(a) Each oil line must meet the requirements of §29.993.

(b) Breather lines must be arranged so that—
   (1) Condensed water vapor that might freeze and obstruct the line cannot accumulate at any point;
   (2) The breather discharge will not constitute a fire hazard if foaming occurs, or cause emitted oil to strike the pilot’s windshield; and
   (3) The breather does not discharge into the engine air induction system.

§29.1019 Oil strainer or filter.

(a) Each turbine engine installation must incorporate an oil strainer or filter through which all of the engine oil flows and which meets the following requirements:
   (1) Each oil strainer or filter that has a bypass must be constructed and installed so that oil will flow at the normal rate through the rest of the system with the strainer or filter completely blocked.
   (2) The oil strainer or filter must have the capacity (with respect to operating limitations established for the engine) to ensure that engine oil system functioning is not impaired when
the oil is contaminated to a degree (with respect to particle size and density) that is greater than that established for the engine under Part 33 of this chapter.

(3) The oil strainer or filter, unless it is installed at an oil tank outlet, must incorporate a means to indicate contamination before it reaches the capacity established in accordance with paragraph (a)(2) of this section.

(4) The bypass of a strainer or filter must be constructed and installed so that the release of collected contaminants is minimized by appropriate location of the bypass to ensure that collected contaminants are not in the bypass flow path.

(5) An oil strainer or filter that has no bypass, except one that is installed at an oil tank outlet, must have a means to connect it to the warning system required in §29.1305(a)(18).

(b) Each oil strainer or filter in a powerplant installation using reciprocating engines must be constructed and installed so that oil will flow at the normal rate through the rest of the system with the strainer or filter element completely blocked.


§ 29.1021 Oil system drains.

A drain (or drains) must be provided to allow safe drainage of the oil system. Each drain must—

(a) Be accessible; and

(b) Have manual or automatic means for positive locking in the closed position.

[Amdt. 29–22, 49 FR 6850, Feb. 23, 1984]

§ 29.1023 Oil radiators.

(a) Each oil radiator must be able to withstand any vibration, inertia, and oil pressure loads to which it would be subjected in operation.

(b) Each oil radiator air duct must be located, or equipped, so that, in case of fire, and with the airflow as it would be with and without the engine operating, flames cannot directly strike the radiator.

§ 29.1025 Oil valves.

(a) Each oil shutoff must meet the requirements of §29.1189.

(b) The closing of oil shutoffs may not prevent autorotation.

(c) Each oil valve must have positive stops or suitable index provisions in the "on" and "off" positions and must be supported so that no loads resulting from its operation or from accelerated flight conditions are transmitted to the lines attached to the valve.

§ 29.1027 Transmission and gearboxes: general.

(a) The oil system for components of the rotor drive system that require continuous lubrication must be sufficiently independent of the lubrication systems of the engine(s) to ensure—

(1) Operation with any engine inoperative; and

(2) Safe autorotation.

(b) Pressure lubrication systems for transmissions and gearboxes must comply with the requirements of §§29.1013, paragraphs (c), (d), and (f) only, 29.1015, 29.1017, 29.1021, 29.1023, and 29.1337(d). In addition, the system must have—

(1) An oil strainer or filter through which all the lubricant flows, and must—

(i) Be designed to remove from the lubricant any contaminant which may damage transmission and drive system components or impede the flow of lubricant to a hazardous degree; and

(ii) Be equipped with a bypass constructed and installed so that—

(A) The lubricant will flow at the normal rate through the rest of the system with the strainer or filter completely blocked; and

(B) The release of collected contaminants is minimized by appropriate location of the bypass to ensure that collected contaminants are not in the bypass flow path;

(iii) Be equipped with a means to indicate collection of contaminants on the filter or strainer at or before opening of the bypass;

(2) For each lubricant tank or sump outlet supplying lubrication to rotor drive systems and rotor drive system components, a screen to prevent entrance into the lubrication system of any object that might obstruct the
flow of lubricant from the outlet to the filter required by paragraph (b)(1) of this section. The requirements of paragraph (b)(1) of this section do not apply to screens installed at lubricant tank or sump outlets.

(c) Splash type lubrication systems for rotor drive system gearboxes must comply with §§29.1021 and 29.1337(d).

[Amdt. 29–26, 53 FR 34218, Sept. 2, 1988]

COOLING

§ 29.1041 General.

(a) The powerplant and auxiliary power unit cooling provisions must be able to maintain the temperatures of powerplant components, engine fluids, and auxiliary power unit components and fluids within the temperature limits established for these components and fluids, under ground, water, and flight operating conditions for which certification is requested, and after normal engine or auxiliary power unit shutdown, or both.

(b) There must be cooling provisions to maintain the fluid temperatures in any power transmission within safe values under any critical surface (ground or water) and flight operating conditions.

(c) Except for ground-use-only auxiliary power units, compliance with paragraphs (a) and (b) of this section must be shown by flight tests in which the temperatures of selected powerplant component and auxiliary power unit component, engine, and transmission fluids are obtained under the conditions prescribed in those paragraphs.


§ 29.1043 Cooling tests.

(a) General. For the tests prescribed in §29.1041(c), the following apply:

1) If the tests are conducted under conditions deviating from the maximum ambient atmospheric temperature specified in paragraph (b) of this section, the recorded powerplant temperatures must be corrected under paragraphs (c) and (d) of this section, unless a more rational correction method is applicable.

2) No corrected temperature determined under paragraph (a)(1) of this section may exceed established limits.

3) The fuel used during the cooling tests must be of the minimum grade approved for the engines, and the mixture settings must be those used in normal operation.

4) The test procedures must be as prescribed in §§29.1045 through 29.1049.

5) For the purposes of the cooling tests, a temperature is “stabilized” when its rate of change is less than 2 °F per minute.

(b) Maximum ambient atmospheric temperature. A maximum ambient atmospheric temperature corresponding to sea level conditions of at least 100 degrees F. must be established. The assumed temperature lapse rate is 3.6 degrees F. per thousand feet of altitude above sea level until a temperature of −69.7 degrees F. is reached, above which altitude the temperature is considered constant at −69.7 degrees F. However, for winterization installations, the applicant may select a maximum ambient atmospheric temperature corresponding to sea level conditions of less than 100 degrees F.

(c) Correction factor (except cylinder barrels). Unless a more rational correction applies, temperatures of engine fluids and powerplant components (except cylinder barrels) for which temperature limits are established, must be corrected by adding to them the difference between the maximum ambient atmospheric temperature and the temperature of the ambient air at the time of the first occurrence of the maximum component or fluid temperature recorded during the cooling test.

(d) Correction factor for cylinder barrel temperatures. Cylinder barrel temperatures must be corrected by adding to them 0.7 times the difference between the maximum ambient atmospheric temperature and the temperature of the ambient air at the time of the first occurrence of the maximum cylinder
§ 29.1045 Climb cooling test procedures.

(a) Climb cooling tests must be conducted under this section for—

(1) Category A rotorcraft; and

(2) Multiengine category B rotorcraft for which certification is requested under the category A powerplant installation requirements, and under the requirements of §29.861(a) at the steady rate of climb or descent established under §29.67(b).

(b) The climb or descent cooling tests must be conducted with the engine inoperative that produces the most adverse cooling conditions for the remaining engines and powerplant components.

(c) Each operating engine must—

(1) For helicopters for which the use of 30-minute OEI power is requested, be at 30-minute OEI power for 30 minutes, and then at maximum continuous power (or at full throttle when above the critical altitude);

(2) For helicopters for which the use of continuous OEI power is requested, be at continuous OEI power (or at full throttle when above the critical altitude); and

(3) For other rotorcraft, be at maximum continuous power (or at full throttle when above the critical altitude).

(d) After temperatures have stabilized in flight, the climb must be—

(1) Begun from an altitude not greater than the lower of—

(i) 1,000 feet below the engine critical altitude; and

(ii) 1,000 feet below the maximum altitude at which the rate of climb is 150 f.p.m.; and

(2) Continued for at least five minutes after the occurrence of the highest temperature recorded, or until the rotorcraft reaches the maximum altitude for which certification is requested.

(e) For category B rotorcraft without a positive rate of climb, the descent must begin at the all-engine-critical altitude and end at the higher of—

(1) The maximum altitude at which level flight can be maintained with one engine operative; and

(2) Sea level.

(f) The climb or descent must be conducted at an airspeed representing a normal operational practice for the configuration being tested. However, if the cooling provisions are sensitive to rotorcraft speed, the most critical airspeed must be used, but not exceed the speeds established under §29.67(a)(2) or §29.67(b). The climb cooling test may be conducted in conjunction with the takeoff cooling test of §29.1047.

§ 29.1047 Takeoff cooling test procedures.

(a) Category A. For each category A rotorcraft, cooling must be shown during takeoff and subsequent climb as follows:

(1) Each temperature must be stabilized while hovering in ground effect with—

(i) The power necessary for hovering;

(ii) The appropriate cowl flap and shutter settings; and

(iii) The maximum weight.

(2) After the temperatures have stabilized, a climb must be started at the lowest practicable altitude and must be conducted with one engine inoperative.

(3) The operating engines must be at the greatest power for which approval is sought (or at full throttle when above the critical altitude) for the same period as this power is used in determining the takeoff climbout path under §29.59.

(4) At the end of the time interval prescribed in paragraph (b)(3) of this section, the power must be changed to that used in meeting §29.67(a)(2) and the climb must be continued for—

(i) Thirty minutes, if 30-minute OEI power is used; or
(ii) At least 5 minutes after the occurrence of the highest temperature recorded, if continuous OEI power or maximum continuous power is used.

(5) The speeds must be those used in determining the takeoff flight path under §29.59.

(b) Category B. For each category B rotorcraft, cooling must be shown during takeoff and subsequent climb as follows:

(1) Each temperature must be stabilized while hovering in ground effect with—

(i) The power necessary for hovering;

(ii) The appropriate cowl flap and shutter settings; and

(iii) The maximum weight.

(2) After the temperatures have stabilized, a climb must be started at the lowest practicable altitude with takeoff power.

(3) Takeoff power must be used for the same time interval as takeoff power is used in determining the takeoff flight path under §29.63.

(4) At the end of the time interval prescribed in paragraph (a)(3) of this section, the power must be reduced to maximum continuous power and the climb must be continued for at least five minutes after the occurrence of the highest temperature recorded.

(5) The cooling test must be conducted at an airspeed corresponding to normal operating practice for the configuration being tested. However, if the cooling provisions are sensitive to rotorcraft speed, the most critical airspeed must be used, but need not exceed the speed for best rate of climb with maximum continuous power.


§29.1049 Hovering cooling test procedures.

The hovering cooling provisions must be shown—

(a) At maximum weight or at the greatest weight at which the rotorcraft can hover (if less), at sea level, with the power required to hover but not more than maximum continuous power, in the ground effect in still air, until at least five minutes after the occurrence of the highest temperature recorded; and

(b) With maximum continuous power, maximum weight, and at the altitude resulting in zero rate of climb for this configuration, until at least five minutes after the occurrence of the highest temperature recorded.

INDUCTION SYSTEM

§29.1091 Air induction.

(a) The air induction system for each engine and auxiliary power unit must supply the air required by that engine and auxiliary power unit under the operating conditions for which certification is requested.

(b) Each engine and auxiliary power unit air induction system must provide air for proper fuel metering and mixture distribution with the induction system valves in any position.

(c) No air intake may open within the engine accessory section or within other areas of any powerplant compartment where emergence of backfire flame would constitute a fire hazard.

(d) Each reciprocating engine must have an alternate air source.

(e) Each alternate air intake must be located to prevent the entrance of rain, ice, or other foreign matter.

(f) For turbine engine powered rotorcraft and rotorcraft incorporating auxiliary power units—

(1) There must be means to prevent hazardous quantities of fuel leakage or overflow from drains, vents, or other components of flammable fluid systems from entering the engine or auxiliary power unit intake system; and

(2) The air inlet ducts must be located or protected so as to minimize the ingestion of foreign matter during takeoff, landing, and taxiing.

[Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c))]
Federal Aviation Administration, DOT

§ 29.1103

free of visible moisture at a temperature of 30 °F., and with the engines at 60 percent of maximum continuous power—

(1) Each rotorcraft with sea level engines using conventional venturi carburetors has a preheater that can provide a heat rise of 90 °F.;

(2) Each rotorcraft with sea level engines using carburetors tending to prevent icing has a preheater that can provide a heat rise of 70 °F.;

(3) Each rotorcraft with altitude engines using conventional venturi carburetors has a preheater that can provide a heat rise of 120 °F.; and

(4) Each rotorcraft with altitude engines using carburetors tending to prevent icing has a preheater that can provide a heat rise of 100 °F.

(b) Turbine engines.

(1) It must be shown that each turbine engine and its air inlet system can operate throughout the flight power range of the engine (including idling)—

(i) Without accumulating ice on engine or inlet system components that would adversely affect engine operation or cause a serious loss of power under the icing conditions specified in appendix C of this Part; and

(ii) In snow, both falling and blowing, without adverse effect on engine operation, within the limitations established for the rotorcraft.

(2) Each turbine engine must idle for 30 minutes on the ground, with the air bleed available for engine icing protection at its critical condition, without adverse effect, in an atmosphere that is at a temperature between 15° and 30 °F (between −9° and −1 °C) and has a liquid water content not less than 0.3 grams per cubic meter in the form of drops having a mean effective diameter not less than 20 microns, followed by momentary operation at takeoff power or thrust. During the 30 minutes of idle operation, the engine may be run up periodically to a moderate power or thrust setting in a manner acceptable to the Administrator.

(c) Supercharged reciprocating engines.

For each engine having a supercharger to pressurize the air before it enters the carburetor, the heat rise in the air caused by that supercharging at any altitude may be utilized in determining compliance with paragraph (a) of this section if the heat rise utilized is that which will be available, automatically, for the applicable altitude and operation condition because of supercharging.

(Secs. 313(a), 601, and 603, 72 Stat. 752, 775, 49 U.S.C. 1354(a), 1421, and 1423; sec. 6(c), 49 U.S.C. 1655 (c))


§ 29.1101 Carburetor air preheater design.

Each carburetor air preheater must be designed and constructed to—

(a) Ensure ventilation of the preheater when the engine is operated in cold air;

(b) Allow inspection of the exhaust manifold parts that it surrounds; and

(c) Allow inspection of critical parts of the preheater itself.

§ 29.1103 Induction systems ducts and air duct systems.

(a) Each induction system duct upstream of the first stage of the engine supercharger and of the auxiliary power unit compressor must have a drain to prevent the hazardous accumulation of fuel and moisture in the ground attitude. No drain may discharge where it might cause a fire hazard.

(b) Each duct must be strong enough to prevent induction system failure from normal backfire conditions.

(c) Each duct connected to components between which relative motion could exist must have means for flexibility.

(d) Each duct within any fire zone for which a fire-extinguishing system is required must be at least—

(1) Fireproof, if it passes through any firewall; or

(2) Fire resistant, for other ducts, except that ducts for auxiliary power units must be fireproof within the auxiliary power unit fire zone.

(e) Each auxiliary power unit induction system duct must be fireproof for a sufficient distance upstream of the auxiliary power unit compartment to prevent hot gas reverse flow from burning through auxiliary power unit ducts.
§ 29.1105 Induction system screens.

If induction system screens are used—
(a) Each screen must be upstream of the carburetor;
(b) No screen may be in any part of the induction system that is the only passage through which air can reach the engine, unless it can be deiced by heated air;
(c) No screen may be deiced by alcohol alone; and
(d) It must be impossible for fuel to strike any screen.

§ 29.1107 Inter-coolers and after-coolers.

Each inter-cooler and after-cooler must be able to withstand the vibration, inertia, and air pressure loads to which it would be subjected in operation.

§ 29.1109 Carburetor air cooling.

It must be shown under §29.1043 that each installation using two-stage superchargers has means to maintain the air temperature, at the carburetor inlet, at or below the maximum established value.

§ 29.1121 Exhaust system.

For powerplant and auxiliary power unit installations the following apply:
(a) Each exhaust system must ensure safe disposal of exhaust gases without fire hazard or carbon monoxide contamination in any personnel compartment.
(b) Each exhaust system part with a surface hot enough to ignite flammable fluids or vapors must be located or shielded so that leakage from any system carrying flammable fluids or vapors will not result in a fire caused by impingement of the fluids or vapors on any part of the exhaust system including shields for the exhaust system.
(c) Each component upon which hot exhaust gases could impinge, or that could be subjected to high temperatures from exhaust system parts, must be fireproof. Each exhaust system component must be separated by a fire-proof shield from adjacent parts of the rotorcraft that are outside the engine and auxiliary power unit compartments.
(d) No exhaust gases may discharge so as to cause a fire hazard with respect to any flammable fluid vent or drain.
(e) No exhaust gases may discharge where they will cause a glare seriously affecting pilot vision at night.
(f) Each exhaust system component must be ventilated to prevent points of excessively high temperature.
(g) Each exhaust shroud must be ventilated or insulated to avoid, during normal operation, a temperature high enough to ignite any flammable fluids or vapors outside the shroud.
(h) If significant traps exist, each turbine engine exhaust system must have drains discharging clear of the rotorcraft, in any normal ground and flight attitudes, to prevent fuel accumulation after the failure of an attempted engine start.

(Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))

§ 29.1123 Exhaust piping.
(a) Exhaust piping must be heat and corrosion resistant, and must have provisions to prevent failure due to expansion by operating temperatures.
(b) Exhaust piping must be supported to withstand any vibration and inertia loads to which it would be subjected in operation.
(c) Exhaust piping connected to components between which relative motion could exist must have provisions for flexibility.

§ 29.1125 Exhaust heat exchangers.
For reciprocating engine powered rotorcraft the following apply:
(a) Each exhaust heat exchanger must be constructed and installed to withstand the vibration, inertia, and other loads to which it would be subjected in operation. In addition—
(1) Each exchanger must be suitable for continued operation at high temperatures and resistant to corrosion from exhaust gases;
(2) There must be means for inspecting the critical parts of each exchanger;
(3) Each exchanger must have cooling provisions wherever it is subject to contact with exhaust gases; and
(4) No exhaust heat exchanger or muff may have stagnant areas or liquid traps that would increase the probability of ignition of flammable fluids or vapors that might be present in case of the failure or malfunction of components carrying flammable fluids.
(b) If an exhaust heat exchanger is used for heating ventilating air used by personnel—
(1) There must be a secondary heat exchanger between the primary exhaust gas heat exchanger and the ventilating air system; or
(2) Other means must be used to prevent harmful contamination of the ventilating air.


§ 29.1141 Powerplant controls: general.
(a) Powerplant controls must be located and arranged under § 29.777 and marked under § 29.1555.
(b) Each control must be located so that it cannot be inadvertently operated by persons entering, leaving, or moving normally in the cockpit.
(c) Each flexible powerplant control must be approved.
(d) Each control must be able to maintain any set position without—
(1) Constant attention; or
(2) Tendency to creep due to control loads or vibration.
(e) Each control must be able to withstand operating loads without excessive deflection.
(f) Controls of powerplant valves required for safety must have—
(1) For manual valves, positive stops or in the case of fuel valves suitable index provisions, in the open and closed position; and
(2) For power-assisted valves, a means to indicate to the flight crew when the valve—
(i) Is in the fully open or fully closed position; or
(ii) Is moving between the fully open and fully closed position.

(Secs. 313(a), 601, and 603, 72 Stat. 752, 775, 49 U.S.C. 1354(a), 1421, and 1423; sec. 6(c), 49 U.S.C. 1655(c))


§ 29.1142 Auxiliary power unit controls.
Means must be provided on the flight deck for starting, stopping, and emergency shutdown of each installed auxiliary power unit.

(Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.1143 Engine controls.
(a) There must be a separate power control for each engine.
§ 29.1145 Power controls must be arranged to allow ready synchronization of all engines by—
(1) Separate control of each engine; and
(2) Simultaneous control of all engines.

(c) Each power control must provide a positive and immediately responsive means of controlling its engine.

(d) Each fluid injection control other than fuel system control must be in the corresponding power control. However, the injection system pump may have a separate control.

(e) If a power control incorporates a fuel shutoff feature, the control must have a means to prevent the inadvertent movement of the control into the shutoff position. The means must—
(1) Have a positive lock or stop at the idle position; and
(2) Require a separate and distinct operation to place the control in the shutoff position.

(f) For rotorcraft to be certificated for a 30-second OEI power rating, a means must be provided to automatically activate and control the 30-second OEI power and prevent any engine from exceeding the installed engine limits associated with the 30-second OEI power rating approved for the rotorcraft.


§ 29.1147 Mixture controls.

(a) If there are mixture controls, each engine must have a separate control, and the controls must be arranged to allow—
(1) Separate control of each engine; and
(2) Simultaneous control of all engines.

(b) Each intermediate position of the mixture controls that corresponds to a normal operating setting must be identifiable by feel and sight.

§ 29.1151 Rotor brake controls.

(a) It must be impossible to apply the rotor brake inadvertently in flight.

(b) There must be means to warn the crew if the rotor brake has not been completely released before takeoff.

§ 29.1157 Carburetor air temperature controls.

There must be a separate carburetor air temperature control for each engine.

§ 29.1159 Supercharger controls.

Each supercharger control must be accessible to—
(a) The pilots; or
(b) (If there is a separate flight engineer station with a control panel) the flight engineer.

§ 29.1163 Powerplant accessories.

(a) Each engine mounted accessory must—
(1) Be approved for mounting on the engine involved;
(2) Use the provisions on the engine for mounting; and
(3) Be sealed in such a way as to prevent contamination of the engine oil system and the accessory system.

(b) Electrical equipment subject to arcing or sparking must be installed, to minimize the probability of igniting flammable fluids or vapors.

(c) If continued rotation of an engine-driven cabin supercharger or any remote accessory driven by the engine will be a hazard if they malfunction, there must be means to prevent their hazardous rotation without interfering with the continued operation of the engine.
(d) Unless other means are provided, torque limiting means must be provided for accessory drives located on any component of the transmission and rotor drive system to prevent damage to these components from excessive accessory load.

§ 29.1165 Engine ignition systems.

(a) Each battery ignition system must be supplemented with a generator that is automatically available as an alternate source of electrical energy to allow continued engine operation if any battery becomes depleted.

(b) The capacity of batteries and generators must be large enough to meet the simultaneous demands of the engine ignition system and the greatest demands of any electrical system components that draw from the same source.

(c) The design of the engine ignition system must account for—

(1) The condition of an inoperative generator;

(2) The condition of a completely depleted battery with the generator running at its normal operating speed; and

(3) The condition of a completely depleted battery with the generator operating at idling speed, if there is only one battery.

(d) Magneto ground wiring (for separate ignition circuits) that lies on the engine side of any firewall must be installed, located, or protected, to minimize the probability of the simultaneous failure of two or more wires as a result of mechanical damage, electrical fault, or other cause.

(e) No ground wire for any engine may be routed through a fire zone of another engine unless each part of that wire within that zone is fireproof.

(f) Each ignition system must be independent of any electrical circuit that is not used for assisting, controlling, or analyzing the operation of that system.

(g) There must be means to warn appropriate crewmembers if the malfunction of any part of the electrical system is causing the continuous discharge of any battery necessary for engine ignition.

§ 29.1183 Lines, fittings, and components.

(a) Except as provided in paragraph (b) of this section, each line, fitting, and other component carrying flammable fluid in any area subject to engine fire conditions and each component which conveys or contains flammable fluids or gases and are isolated from the designated fire zone prescribed in paragraph (a)(6) of this section by a firewall that meets § 29.1191.

(b) Each designated fire zone must meet the requirements of §§ 29.1183 through 29.1203.

§ 29.1181 Designated fire zones: regions included.

(a) Designated fire zones are—

(1) The engine power section of reciprocating engines;

(2) The engine accessory section of reciprocating engines;

(3) Any complete powerplant compartment in which there is no isolation between the engine power section and the engine accessory section, for reciprocating engines;

(4) Any auxiliary power unit compartment;

(5) Any fuel-burning heater and other combustion equipment installation described in § 29.859;

(6) The compressor and accessory sections of turbine engines; and

(7) The combustor, turbine, and tailpipe sections of turbine engine installations except sections that do not contain lines and components carrying flammable fluids or gases and are isolated from the designated fire zone prescribed in paragraph (a)(6) of this section by a firewall that meets § 29.1191.

§ 29.1191 Powerplant fire protection
§ 29.1185 Flammable fluids.

(a) No tank or reservoir that is part of a system containing flammable fluids or gases may be in a designated fire zone unless the fluid contained, the design of the system, the materials used in the tank and its supports, the shutoff means, and the connections, lines, and controls provide a degree of safety equal to that which would exist if the tank or reservoir were outside such a zone.

(b) Each fuel tank must be isolated from the engines by a firewall or shroud.

(c) There must be at least one-half inch of clear air space between each tank or reservoir and each firewall or shroud isolating a designated fire zone, unless equivalent means are used to prevent heat transfer from the fire zone to the flammable fluid.

(d) Absorbent material close to flammable fluid system components that might leak must be covered or treated to prevent the absorption of hazardous quantities of fluids.

§ 29.1187 Drainage and ventilation of fire zones.

(a) There must be complete drainage of each part of each designated fire zone to minimize the hazards resulting from failure or malfunction of any component containing flammable fluids. The drainage means must be—

(1) Effective under conditions expected to prevail when drainage is needed; and

(2) Arranged so that no discharged fluid will cause an additional fire hazard.

(b) Each designated fire zone must be ventilated to prevent the accumulation of flammable vapors.

(c) No ventilation opening may be where it would allow the entry of flammable fluids, vapors, or flame from other zones.

(d) Ventilation means must be arranged so that no discharged vapors will cause an additional fire hazard.

(e) For category A rotorcraft, there must be means to allow the crew to shut off the sources of forced ventilation in any fire zone (other than the engine power section of the powerplant compartment) unless the amount of extinguishing agent and the rate of discharge are based on the maximum airflow through that zone.

§ 29.1189 Shutoff means.

(a) There must be means to shut off or otherwise prevent hazardous quantities of fuel, oil, de-icing fluid, and other flammable fluids from flowing into, within, or through any designated fire zone, except that this means need not be provided—

(1) For lines, fittings, and components forming an integral part of an engine;

(2) For oil systems for turbine engine installations in which all components of the system, including oil tanks, are fireproof or located in areas not subject to engine fire conditions; or

(3) For engine oil systems in category B rotorcraft using reciprocating engines of less than 500 cubic inches displacement.

(b) The closing of any fuel shutoff valve for any engine may not make fuel unavailable to the remaining engines.

(c) For category A rotorcraft, no hazardous quantity of flammable fluid may drain into any designated fire zone after shutoff has been accomplished, nor may the closing of any fuel shutoff valve for an engine make fuel unavailable to the remaining engines.

(d) The operation of any shutoff may not interfere with the later emergency operation of any other equipment, such as the means for declutching the engine from the rotor drive.
(e) Each shutoff valve and its control must be designed, located, and protected to function properly under any condition likely to result from fire in a designated fire zone.

(f) Except for ground-use-only auxiliary power unit installations, there must be means to prevent inadvertent operation of each shutoff and to make it possible to reopen it in flight after it has been closed.

§ 29.1191 Firewalls.

(a) Each engine, including the combustor, turbine, and tailpipe sections of turbine engine installations, must be isolated by a firewall, shroud, or equivalent means, from personnel compartments, structures, controls, rotor mechanisms, and other parts that are—

(1) Essential to controlled flight and landing; and

(2) Not protected under § 29.861.

(b) Each auxiliary power unit, combustion heater, and other combustion equipment to be used in flight, must be isolated from the rest of the rotorcraft by firewalls, shrouds, or equivalent means.

(c) Each firewall or shroud must be constructed so that no hazardous quantity of air, fluid, or flame can pass from any engine compartment to other parts of the rotorcraft.

(d) Each opening in the firewall or shroud must be sealed with close-fitting fireproof grommets, bushings, or firewall fittings.

(e) Each firewall and shroud must be fireproof and protected against corrosion.

(f) In meeting this section, account must be taken of the probable path of a fire as affected by the airflow in normal flight and in autorotation.

§ 29.1193 Cowling and engine compartment covering.

(a) Each cowling and engine compartment covering must be constructed and supported so that it can resist the vibration, inertia, and air loads to which it may be subjected in operation.

(b) Cowling must meet the drainage and ventilation requirements of § 29.1187.

(c) On rotorcraft with a diaphragm isolating the engine power section from the engine accessory section, each part of the accessory section cowling subject to flame in case of fire in the engine power section of the powerplant must—

(1) Be fireproof; and

(2) Meet the requirements of § 29.1191.

(d) Each part of the cowling or engine compartment covering subject to high temperatures due to its nearness to exhaust system parts or exhaust gas impingement must be fireproof.

(e) Each rotorcraft must—

(1) Be designated and constructed so that no fire originating in any fire zone can enter, either through openings or by burning through external skin, any other zone or region where it would create additional hazards;

(2) Meet the requirements of paragraph (e)(1) of this section with the landing gear retracted (if applicable); and

(3) Have fireproof skin in areas subject to flame if a fire starts in or burns out of any designated fire zone.

(f) A means of retention for each openable or readily removable panel, cowling, or engine or rotor drive system covering must be provided to preclude hazardous damage to rotors or critical control components in the event of—

(1) Structural or mechanical failure of the normal retention means, unless such failure is extremely improbable; or

(2) Fire in a fire zone, if such fire could adversely affect the normal means of retention.

§ 29.1194 Other surfaces.

All surfaces aft of, and near, engine compartments and designated fire
§ 29.1195  Fire extinguishing systems.

(a) Each turbine engine powered rotorcraft and Category A reciprocating engine powered rotorcraft, and each Category B reciprocating engine powered rotorcraft with engines of more than 1,500 cubic inches must have a fire extinguishing system for the designated fire zones. The fire extinguishing system for a powerplant must be able to simultaneously protect all zones of the powerplant compartment for which protection is provided.

(b) For multiengine powered rotorcraft, the fire extinguishing system, the quantity of extinguishing agent, and the rate of discharge must—

1. For each auxiliary power unit and combustion equipment, provide at least one adequate discharge; and

2. For each other designated fire zone, provide two adequate discharges.

(c) For single engine rotorcraft, the quantity of extinguishing agent and the rate of discharge must provide at least one adequate discharge for the engine compartment.

(d) It must be shown by either actual or simulated flight tests that under critical airflow conditions in flight the discharge of the extinguishing agent in each designated fire zone will provide an agent concentration capable of extinguishing fires in that zone and of minimizing the probability of reignition.

§ 29.1197  Fire extinguishing agents.

(a) Fire extinguishing agents must—

1. Be capable of extinguishing flames emanating from any burning of fluids or other combustible materials in the area protected by the fire extinguishing system; and

2. Have thermal stability over the temperature range likely to be experienced in the compartment in which they are stored.

(b) If any toxic extinguishing agent is used, it must be shown by test that entry of harmful concentrations of fluid or fluid vapors into any personnel compartment (due to leakage during normal operation of the rotorcraft, or discharge on the ground or in flight) is prevented, even though a defect may exist in the extinguishing system.

§ 29.1199  Extinguishing agent containers.

(a) Each extinguishing agent container must have a pressure relief to prevent bursting of the container by excessive internal pressures.

(b) The discharge end of each discharge line from a pressure relief connection must be located so that discharge of the fire extinguishing agent would not damage the rotorcraft. The line must also be located or protected to prevent clogging caused by ice or other foreign matter.

(c) There must be a means for each fire extinguishing agent container to indicate that the container has discharged or that the charging pressure is below the established minimum necessary for proper functioning.

(d) The temperature of each container must be maintained, under intended operating conditions, to prevent the pressure in the container from—

1. Falling below that necessary to provide an adequate rate of discharge; or

2. Rising high enough to cause premature discharge.
§ 29.1203 Fire detector systems.

(a) For each turbine engine powered rotorcraft and Category A reciprocating engine powered rotorcraft, and for each Category B reciprocating engine powered rotorcraft with engines of more than 900 cubic inches displacement, there must be approved, quick-acting fire detectors in designated fire zones and in the combustor, turbine, and tailpipe sections of turbine installations (whether or not such sections are designated fire zones) in numbers and locations ensuring prompt detection of fire in those zones.

(b) Each fire detector must be constructed and installed to withstand any vibration, inertia, and other loads to which it would be subjected in operation.

(c) No fire detector may be affected by any oil, water, other fluids, or fumes that might be present.

(d) There must be means to allow crewmembers to check, in flight, the functioning of each fire detector system electrical circuit.

(e) The writing and other components of each fire detector system in an engine compartment must be at least fire resistant.

(f) No fire detector system component for any fire zone may pass through another fire zone, unless—

(1) It is protected against the possibility of false warnings resulting from fires in zones through which it passes; or

(2) The zones involved are simultaneously protected by the same detector and extinguishing systems.

(6) Is located on the instrument panel in a position acceptable to the Administrator that will make it plainly visible to and useable by any pilot at his station; and
(7) Is appropriately lighted during all phases of operation.
(b) A gyroscopic direction indicator.
(i) A rate-of-climb (vertical speed) indicator.
(j) For Category A rotorcraft, a speed warning device when \( V_{NE} \) is less than the speed at which unmistakable overspeed warning is provided by other pilot cues. The speed warning device must give effective aural warning (differing distinctively from aural warnings used for other purposes) to the pilots whenever the indicated speed exceeds \( V_{NE} + 3 \) knots and must operate satisfactorily throughout the approved range of altitudes and temperatures.

(See Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.1305 Powerplant instruments.

The following are required powerplant instruments:
(a) For each rotorcraft—
(1) A carburetor air temperature indicator for each reciprocating engine;
(2) A cylinder head temperature indicator for each air-cooled reciprocating engine, and a coolant temperature indicator for each liquid-cooled reciprocating engine;
(3) A fuel quantity indicator for each fuel tank;
(4) A low fuel quantity device for each fuel tank which feeds an engine. This device must—
(i) Provide a warning to the crew when approximately 10 minutes of usable fuel remains in the tank; and
(ii) Be independent of the normal fuel quantity indicating system.
(5) A manifold pressure indicator, for each reciprocating engine of the altitude type;
(6) An oil pressure indicator for each pressure-lubricated gearbox.

(7) An oil pressure warning device for each pressure-lubricated gearbox to indicate when the oil pressure falls below a safe value;
(8) An oil quantity indicator for each oil tank and each rotor drive gearbox, if lubricant is self-contained;
(9) An oil temperature indicator for each engine;
(10) An oil temperature warning device to indicate unsafe oil temperatures in each main rotor drive gearbox, including gearboxes necessary for rotor phasing;
(11) A gas temperature indicator for each turbine engine;
(12) A gas producer rotor tachometer for each turbine engine;
(13) A tachometer for each engine that, if combined with the applicable instrument required by paragraph (a)(14) of this section, indicates rotor r.p.m. during autorotation.
(14) At least one tachometer to indicate, as applicable—
(i) The r.p.m. of the single main rotor;
(ii) The common r.p.m. of any main rotors whose speeds cannot vary appreciably with respect to each other; and
(iii) The r.p.m. of each main rotor whose speed can vary appreciably with respect to that of another main rotor;
(15) A freewheel turbine tachometer for each turbine engine;
(16) A means, for each turbine engine, to indicate power for that engine;
(17) For each turbine engine, an indicator to indicate the functioning of the powerplant ice protection system;
(18) An indicator for the filter required by §29.997 to indicate the occurrence of contamination of the filter to the degree established in compliance with §29.955;
(19) For each turbine engine, a warning means for the oil strainer or filter required by §29.1019, if it has no bypass, to warn the pilot of the occurrence of contamination of the strainer or filter before it reaches the capacity established in accordance with §29.1019(a)(2);
(20) An indicator to indicate the functioning of any selectable or controllable heater used to prevent ice clogging of fuel system components;
(21) An individual fuel pressure indicator for each engine, unless the fuel system which supplies that engine does
§ 29.1309 Equipment, systems, and installations.

(a) The equipment, systems, and installations whose functioning is required by this subchapter must be designed and installed to ensure that they perform their intended functions under any foreseeable operating condition.

(b) The rotorcraft systems and associated components, considered separately and in relation to other systems, must be designed so that—

(1) For Category B rotorcraft, the equipment, systems, and installations must be designed to prevent hazards to the rotorcraft if they malfunction or fail; or

(2) For Category A rotorcraft—

(i) The occurrence of any failure condition which would prevent the continued safe flight and landing of the rotorcraft is extremely improbable; and

(ii) The occurrence of any other failure conditions which would reduce the capability of the rotorcraft or the ability of the crew to cope with adverse operating conditions is improbable.

(c) Warning information must be provided to alert the crew to unsafe system operating conditions and to enable them to take appropriate corrective actions.

(1) An individual oil pressure indicator for each engine; and

(2) Fire warning indicators, when fire detection is required.

§ 29.1316 Electrical and electronic system lightning protection.

(a) Each electrical and electronic system that performs a function, for which failure would prevent the continued safe flight and landing of the rotorcraft, must be designed and installed so that—

(1) The function is not adversely affected during and after the time the rotorcraft is exposed to lightning; and

(2) The system automatically recovers normal operation in a timely manner after the rotorcraft is exposed to lightning.

(b) Each electrical and electronic system that performs a function, for which failure would reduce the capability of the rotorcraft or the ability of the flightcrew to respond to an adverse operating condition, must be designed and installed so that the function recovers normal operation in a timely manner after the rotorcraft is exposed to lightning.


§ 29.1317 High-intensity Radiated Fields (HIRF) Protection.

(a) Except as provided in paragraph (d) of this section, each electrical and electronic system that performs a function whose failure would prevent the continued safe flight and landing of the rotorcraft must be designed and installed so that—

(1) The function is not adversely affected during and after the time the rotorcraft is exposed to lightning; and

(2) The system automatically recovers normal operation in a timely manner after the rotorcraft is exposed to lightning.

[Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c))]

§29.1321 Arrangement and visibility.

(a) Each flight, navigation, and powerplant instrument for use by any pilot must be easily visible to him from his station with the minimum practicable deviation from his normal position and line of vision when he is looking forward along the flight path.

(b) Each instrument necessary for safe operation, including the airspeed indicator, gyroscopic direction indicator, gyroscopic bank-and-pitch indicator, slip-skid indicator, altimeter, rate-of-climb indicator, rotor tachometers, and the indicator most representative of engine power, must be grouped and centered as nearly as practicable about the vertical plane of the pilot’s forward vision. In addition, for rotorcraft approved for IFR flight—

(1) The instrument that most effectively indicates attitude must be on the panel in the top center position;

(2) The instrument that most effectively indicates direction of flight must be adjacent to and directly below the attitude instrument;

(3) The instrument that most effectively indicates airspeed must be adjacent to and to the left of the attitude instrument;

(4) The instrument that most effectively indicates altitude or is most frequently utilized in control of altitude must be adjacent to and to the right of the attitude instrument.

(c) Other required powerplant instruments must be closely grouped on the instrument panel.

(d) Identical powerplant instruments for the engines must be located so as to prevent any confusion as to which engine each instrument relates.

(e) Each powerplant instrument vital to safe operation must be plainly visible to appropriate crewmembers.
§ 29.1322 Warning, caution, and advisory lights.

If warning, caution or advisory lights are installed in the cockpit they must, unless otherwise approved by the Administrator, be—

(a) Red, for warning lights (lights indicating a hazard which may require immediate corrective action);

(b) Amber, for caution lights (lights indicating the possible need for future corrective action);

(c) Green, for safe operation lights; and

(d) Any other color, including white, for lights not described in paragraphs (a) through (c) of this section, provided the color differs sufficiently from the colors prescribed in paragraphs (a) through (c) of this section to avoid possible confusion.


§ 29.1323 Airspeed indicating system.

For each airspeed indicating system, the following apply:

(a) Each airspeed indicating instrument must be calibrated to indicate true airspeed (at sea level with a standard atmosphere) with a minimum practicable instrument calibration error when the corresponding pitot and static pressures are applied.

(b) Each system must be calibrated to determine system error excluding airspeed instrument error. This calibration must be determined—

1. In level flight at speeds of 20 knots and greater, and over an appropriate range of speeds for flight conditions of climb and autorotation; and

2. During takeoff, with repeatable and readable indications that ensure—

(i) Consistent realization of the field lengths specified in the Rotorcraft Flight Manual; and

(ii) Avoidance of the critical areas of the height-velocity envelope as established under § 29.87.

(c) For Category A rotorcraft—

1. The indication must allow consistent definition of the takeoff decision point; and

2. The system error, excluding the airspeed instrument calibration error, may not exceed—

(i) Three percent or 5 knots, whichever is greater, in level flight at speeds above 80 percent of takeoff safety speed; and

(ii) Ten knots in climb at speeds from 10 knots below takeoff safety speed to 10 knots above V_Y.

(d) For Category B rotorcraft, the system error, excluding the airspeed instrument calibration error, may not exceed 3 percent or 5 knots, whichever is greater, in level flight at speeds above 80 percent of the climbout speed attained at 50 feet when complying with § 29.63.

(e) Each system must be arranged, so far as practicable, to prevent malfunction or serious error due to the entry of moisture, dirt, or other substances.

(f) Each system must have a heated pitot tube or an equivalent means of preventing malfunction due to icing.


§ 29.1325 Static pressure and pressure altimeter systems.

(a) Each instrument with static air case connections must be vented to the outside atmosphere through an appropriate piping system.

(b) Each vent must be located where its orifices are least affected by airflow variation, moisture, or foreign matter.

(c) Each static pressure port must be designed and located in such manner that the correlation between air pressure in the static pressure system and true ambient atmospheric static pressure is not altered when the rotorcraft encounters icing conditions. An anti-icing means or an alternate source of static pressure may be used in showing
compliance with this requirement. If the reading of the altimeter, when on the alternate static pressure system, differs from the reading of altimeter when on the primary static system by more than 50 feet, a correction card must be provided for the alternate static system.

(d) Except for the vent into the atmosphere, each system must be air-tight.

(e) Each pressure altimeter must be approved and calibrated to indicate pressure altitude in a standard atmosphere with a minimum practicable calibration error when the corresponding static pressures are applied.

(f) Each system must be designed and installed so that an error in indicated pressure altitude, at sea level, with a standard atmosphere, excluding instrument calibration error, does not result in an error of more than ±30 feet per 100 knots speed. However, the error need not be less than ±30 feet.

(g) Except as provided in paragraph (h) of this section, if the static pressure system incorporates both a primary and an alternate static pressure source, the means for selecting one or the other source must be designed so that—

(1) When either source is selected, the other is blocked off; and

(2) Both sources cannot be blocked off simultaneously.

(h) For unpressurized rotorcraft, paragraph (g)(1) of this section does not apply if it can be demonstrated that the static pressure system calibration, when either static pressure source is selected, is not changed by the other static pressure source being open or blocked.

Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c))

§ 29.1327 Magnetic direction indicator.

(a) Each magnetic direction indicator must be installed so that its accuracy is not excessively affected by the rotorcraft’s vibration or magnetic fields.

(b) The compensated installation may not have a deviation, in level flight, greater than 10 degrees on any heading.

§ 29.1329 Automatic pilot system.

(a) Each automatic pilot system must be designed so that the automatic pilot can—

(1) Be sufficiently overpowered by one pilot to allow control of the rotorcraft; and

(2) Be readily and positively disengaged by each pilot to prevent it from interfering with the control of the rotorcraft.

(b) Unless there is automatic synchronization, each system must have a means to readily indicate to the pilot the alignment of the actuating device in relation to the control system it operates.

(c) Each manually operated control for the system’s operation must be readily accessible to the pilots.

(d) The system must be designed and adjusted so that, within the range of adjustment available to the pilot, it cannot produce hazardous loads on the rotorcraft, or create hazardous deviations in the flight path, under any flight condition appropriate to its use, either during normal operation or in the event of a malfunction, assuming that corrective action begins within a reasonable period of time.

(e) If the automatic pilot integrates signals from auxiliary controls or furnishes signals for operation of other equipment, there must be positive interlocks and sequencing of engagement to prevent improper operation.

(f) If the automatic pilot system can be coupled to airborne navigation equipment, means must be provided to indicate to the pilots the current mode of operation. Selector switch position is not acceptable as a means of indication.

§ 29.1331 Instruments using a power supply.

(a) Each required flight instrument using a power supply must have—
§ 29.1333 Instrument systems.

For systems that operate the required flight instruments which are located at each pilot’s station, the following apply:

(a) Only the required flight instruments for the first pilot may be connected to that operating system.

(b) The equipment, systems, and installations must be designed so that one display of the information essential to the safety of flight which is provided by the flight instruments remains available to a pilot, without additional crewmember action, after any single failure or combination of failures that are not shown to be extremely improbable.

(c) Additional instruments, systems, or equipment may not be connected to the operating system for a second pilot unless provisions are made to ensure the continued normal functioning of the required flight instruments in the event of any malfunction of the additional instruments, systems, or equipment which is not shown to be extremely improbable.

[Amdt. 29–24, 49 FR 44439, Nov. 6, 1984]

§ 29.1337 Powerplant instruments.

(a) Instruments and instrument lines.

(1) Each powerplant and auxiliary power unit instrument line must meet the requirements of §§ 29.993 and 29.1183.

(2) Each line carrying flammable fluids under pressure must—

(i) Have restricting orifices or other safety devices at the source of pressure to prevent the escape of excessive fluid if the line fails; and

(ii) Be installed and located so that the escape of fluids would not create a hazard.

(b) Fuel quantity indicator. There must be means to indicate to the flight crew members the quantity, in gallons or equivalent units, of usable fuel in each tank during flight. In addition—

(1) Each fuel quantity indicator must be calibrated to read “zero” during level flight when the quantity of fuel remaining in the tank is equal to the unusable fuel supply determined under § 29.959;

(2) When two or more tanks are closely interconnected by a gravity feed system and vented, and when it is impossible to feed from each tank separately, at least one fuel quantity indicator must be installed;

(3) Tanks with interconnected outlets and airspaces may be treated as one tank and need not have separate indicators; and

(4) Each exposed sight gauge used as a fuel quantity indicator must be protected against damage.

(c) Fuel flowmeter system. If a fuel flowmeter system is installed, each metering component must have a means for bypassing the fuel supply if malfunction of that component severely restricts fuel flow.
§ 29.1351 General.

(a) Electrical system capacity. The required generating capacity and the number and kind of power sources must—

(1) Be determined by an electrical load analysis; and

(2) Meet the requirements of §29.1309.

(b) Generating system. The generating system includes electrical power sources, main power busses, transmission cables, and associated control, regulation, and protective devices. It must be designed so that—

(1) Power sources function properly when independent and when connected in combination;

(2) No failure or malfunction of any power source can create a hazard or impair the ability of remaining sources to supply essential loads;

(3) The system voltage and frequency (as applicable) at the terminals of essential load equipment can be maintained within the limits for which the equipment is designed, during any probable operating condition;

(4) System transients due to switching, fault clearing, or other causes do not make essential loads inoperative, and do not cause a smoke or fire hazard;

(5) There are means accessible in flight to appropriate crewmembers for the individual and collective disconnection of the electrical power sources from the main bus; and

(6) There are means to indicate to appropriate crewmembers the generating system quantities essential for the safe operation of the system, such as the voltage and current supplied by each generator.

(c) External power. If provisions are made for connecting external power to the rotorcraft, and that external power can be electrically connected to equipment other than that used for engine starting, means must be provided to ensure that no external power supply having a reverse polarity, or a reverse phase sequence, can supply power to the rotorcraft’s electrical system.

(d) Operation with the normal electrical power generating system inoperative.

(1) It must be shown by analysis, tests, or both, that the rotorcraft can be operated safely in VFR conditions for a period of not less than 5 minutes, with the normal electrical power generating system (electrical power sources excluding the battery) inoperative, with critical type fuel (from the standpoint of flameout and restart capability), and with the rotorcraft initially at the maximum certificated altitude. Parts of the electrical system may remain on if—

(i) A single malfunction, including a wire bundle or junction box fire, cannot result in loss of the part turned off and the part turned on;

(ii) The parts turned on are electrically and mechanically isolated from the parts turned off; and

(2) Additional requirements for Category A Rotorcraft.

(i) Unless it can be shown that the loss of the normal electrical power generating system is extremely improbable, an emergency electrical power system, independent of the normal electrical power generating system, must be provided, with sufficient capacity to power all systems necessary for continued safe flight and landing.

(ii) Failures, including junction box, control panel, or wire bundle fires,
which would result in the loss of the normal and emergency systems, must be shown to be extremely improbable.

(iii) Systems necessary for immediate safety must continue to operate following the loss of the normal electrical power generating system, without the need for flight crew action.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.1353 Electrical equipment and installations.

(a) Electrical equipment, controls, and wiring must be installed so that operation of any one unit or system of units will not adversely affect the simultaneous operation of any other electrical unit or system essential to safe operation.

(b) Cables must be grouped, routed, and spaced so that damage to essential circuits will be minimized if there are faults in heavy current-carrying cables.

(c) Storage batteries must be designed and installed as follows:

(1) Safe cell temperatures and pressures must be maintained during any probable charging and discharging condition. No uncontrolled increase in cell temperature may result when the battery is recharged (after previous complete discharge)—

(i) At maximum regulated voltage or power;

(ii) During a flight of maximum duration; and

(iii) Under the most adverse cooling condition likely in service.

(2) Compliance with paragraph (a)(1) of this section must be shown by test unless experience with similar batteries and installations has shown that maintaining safe cell temperatures and pressures presents no problem.

(3) No explosive or toxic gases emitted by any battery in normal operation, or as the result of any probable malfunction in the charging system or battery installation, may accumulate in hazardous quantities within the rotorcraft.

(4) No corrosive fluids or gases that may escape from the battery may damage surrounding structures or adjacent essential equipment.

(5) Each nickel cadmium battery installation capable of being used to start an engine or auxiliary power unit must have provisions to prevent any hazardous effect on structure or essential systems that may be caused by the maximum amount of heat the battery can generate during a short circuit of the battery or of its individual cells.

(6) Nickel cadmium battery installations capable of being used to start an engine or auxiliary power unit must have—

(i) A system to control the charging rate of the battery automatically so as to prevent battery overheating;

(ii) A battery temperature sensing and over-temperature warning system with a means for disconnecting the battery from its charging source in the event of an over-temperature condition; or

(iii) A battery failure sensing and warning system with a means for disconnecting the battery from its charging source in the event of battery failure.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.1355 Distribution system.

(a) The distribution system includes the distribution busses, their associated feeders, and each control and protective device.

(b) If two independent sources of electrical power for particular equipment or systems are required by this chapter, in the event of the failure of one power source for such equipment or
§ 29.1357 Circuit protective devices.

(a) Automatic protective devices must be used to minimize distress to the electrical system and hazard to the rotorcraft system and hazard to the rotorcraft in the event of wiring faults or serious malfunction of the system or connected equipment.

(b) The protective and control devices in the generating system must be designed to de-energize and disconnect faulty power sources and power transmission equipment from their associated buses with sufficient rapidity to provide protection from hazardous overvoltage and other malfunctioning.

(c) Each resettable circuit protective device must be designed so that, when an overload or circuit fault exists, it will open the circuit regardless of the position of the operating control.

(d) If the ability to reset a circuit breaker or replace a fuse is essential to safety in flight, that circuit breaker or fuse must be located and identified so that it can be readily reset or replaced in flight.

(e) Each essential load must have individual circuit protection. However, individual protection for each circuit in an essential load system (such as each position light circuit in a system) is not required.

(f) If fuses are used, there must be spare fuses for use in flight equal to at least 50 percent of the number of fuses of each rating required for complete circuit protection.

(g) Automatic reset circuit breakers may be used as integral protectors for electrical equipment provided there is circuit protection for the cable supplying power to the equipment.

§ 29.1359 Electrical system fire and smoke protection.

(a) Components of the electrical system must meet the applicable fire and smoke protection provisions of §§29.831 and 29.863.

(b) Electrical cables, terminals, and equipment, in designated fire zones, and that are used in emergency procedures, must be at least fire resistant.

(c) Insulation on electrical wire and cable installed in the rotorcraft must be self-extinguishing when tested in accordance with appendix F, part I(a)(3), of part 25 of this chapter.

§ 29.1363 Electrical system tests.

(a) When laboratory tests of the electrical system are conducted—

(1) The tests must be performed on a mock-up using the same generating equipment used in the rotorcraft;

(2) The equipment must simulate the electrical characteristics of the distribution wiring and connected loads to the extent necessary for valid test results; and

(3) Laboratory generator drives must simulate the prime movers on the rotorcraft with respect to their reaction to generator loading, including loading due to faults.

(b) For each flight condition that cannot be simulated adequately in the laboratory or by ground tests on the rotorcraft, flight tests must be made.

§ 29.1381 Instrument lights.

The instrument lights must—

(a) Make each instrument, switch, and other device for which they are provided easily readable; and

(b) Be installed so that—

(1) Their direct rays are shielded from the pilot's eyes; and

(2) No objectionable reflections are visible to the pilot.
§ 29.1383 Landing lights.
(a) Each required landing or hovering light must be approved.
(b) Each landing light must be installed so that—
(1) No objectionable glare is visible to the pilot;
(2) The pilot is not adversely affected by halation; and
(3) It provides enough light for night operation, including hovering and landing.
(c) At least one separate switch must be provided, as applicable—
(1) For each separately installed landing light; and
(2) For each group of landing lights installed at a common location.

§ 29.1385 Position light system installation.
(a) General. Each part of each position light system must meet the applicable requirements of this section and each system as a whole must meet the requirements of §§29.1387 through 29.1397.
(b) Forward position lights. Forward position lights must consist of a red and a green light spaced laterally as far apart as practicable and installed forward on the rotorcraft so that, with the rotorcraft in the normal flying position, the red light is on the left side, and the green light is on the right side. Each light must be approved.
(c) Rear position light. The rear position light must be a white light mounted as far aft as practicable, and must be approved.
(d) Circuit. The two forward position lights and the rear position light must make a single circuit.
(e) Light covers and color filters. Each light cover or color filter must be at least flame resistant and may not change color or shape or lose any appreciable light transmission during normal use.

§ 29.1387 Position light system dihedral angles.
(a) Except as provided in paragraph (e) of this section, each forward and rear position light must, as installed, show unbroken light within the dihedral angles described in this section.
(b) Dihedral angle L (left) is formed by two intersecting vertical planes, the first parallel to the longitudinal axis of the rotorcraft, and the other at 110 degrees to the left of the first, as viewed when looking forward along the longitudinal axis.
(c) Dihedral angle R (right) is formed by two intersecting vertical planes, the first parallel to the longitudinal axis of the rotorcraft, and the other at 110 degrees to the right of the first, as viewed when looking forward along the longitudinal axis.
(d) Dihedral angle A (aft) is formed by two intersecting vertical planes making angles of 70 degrees to the right and to the left, respectively, to a vertical plane passing through the longitudinal axis, as viewed when looking aft along the longitudinal axis.
(e) If the rear position light, when mounted as far aft as practicable in accordance with §29.1385(c), cannot show unbroken light within dihedral angle A (as defined in paragraph (d) of this section), a solid angle or angles of obstructed visibility totaling not more than 0.04 steradians is allowable within that dihedral angle, if such solid angle is within a cone whose apex is at the rear position light and whose elements make an angle of 30° with a vertical line passing through the rear position light.

§ 29.1389 Position light distribution and intensities.
(a) General. The intensities prescribed in this section must be provided by new equipment with light covers and color filters in place. Intensities must be determined with the light source operating at a steady value equal to the average luminous output of the source at the normal operating voltage of the rotorcraft. The light distribution and intensity of each position light must meet the requirements of paragraph (b) of this section.
(b) Forward and rear position lights. The light distribution and intensities of forward and rear position lights must be expressed in terms of minimum intensities in the horizontal plane, minimum intensities in any
vertical plane, and maximum intensities in overlapping beams, within dihedral angles, \( L, R, \) and \( A \), and must meet the following requirements:

1. **Intensities in the horizontal plane.** Each intensity in the horizontal plane (the plane containing the longitudinal axis of the rotorcraft and perpendicular to the plane of symmetry of the rotorcraft), must equal or exceed the values in §29.1391.

2. **Intensities in any vertical plane.** Each intensity in any vertical plane (the plane perpendicular to the horizontal plane) must equal or exceed the appropriate value in §29.1393 where \( I \) is the minimum intensity prescribed in §29.1391 for the corresponding angles in the horizontal plane.

3. **Intensities in overlaps between adjacent signals.

Each position light intensity must have the same color as specified for each position light as follows:

- **Red**—Aviation red—
  - \( y \) is not greater than 0.335; and
  - \( z \) is not greater than 0.002.

- **Green**—Aviation green—
  - \( x \) is not greater than 0.440 \( -0.320y \);
  - \( x \) is not greater than \( y - 0.170 \); and
  - \( y \) is not less than \( 0.390 - 0.170z \).

- **White**—Aviation white—
  - \( x \) is not less than 0.300 and not greater than 0.540;
  - \( y \) is not less than \( x - 0.040 \) or \( y_c - 0.010 \), whichever is the smaller; and
  - \( y \) is not greater than \( x + 0.020 \) or \( 0.630 - 0.400z \).

Where \( Y_c \) is the \( y \) coordinate of the Planckian radiator for the value of \( x \) considered.

(Rev. 16001)

**§29.1391 Minimum intensities in the horizontal plane of forward and rear position lights.**

Each position light intensity must equal or exceed the applicable values in the horizontal plane of forward and rear position lights.

Each position light intensity must meet the following requirements:

- **Intensities in overlapping beams of forward and rear position lights.** No position light intensity may exceed the applicable values in the following table, except as provided in §29.1389(b)(3).

<table>
<thead>
<tr>
<th>Overlaps</th>
<th>Area A (candles)</th>
<th>Area B (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Green in dihedral angle ( L )</td>
<td>10</td>
<td>1</td>
</tr>
<tr>
<td>Red in dihedral angle ( R )</td>
<td>10</td>
<td>1</td>
</tr>
<tr>
<td>Green in dihedral angle ( A )</td>
<td>5</td>
<td>1</td>
</tr>
<tr>
<td>Red in dihedral angle ( A )</td>
<td>5</td>
<td>1</td>
</tr>
<tr>
<td>Rear white in dihedral angle ( L )</td>
<td>5</td>
<td>1</td>
</tr>
<tr>
<td>Rear white in dihedral angle ( R )</td>
<td>5</td>
<td>1</td>
</tr>
</tbody>
</table>

Where—

(a) Area A includes all directions in the adjacent dihedral angle that pass through the light source and intersect the common boundary plane at more than 10 degrees but less than 20 degrees; and

(b) Area B includes all directions in the adjacent dihedral angle that pass through the light source and intersect the common boundary plane at more than 20 degrees.

**§29.1397 Color specifications.**

Each position light color must have the applicable International Commission on Illumination chromaticity coordinates as follows:

- **(a) Aviation red**—
  - \( y \) is not greater than 0.335; and
  - \( z \) is not greater than 0.002.

- **(b) Aviation green**—
  - \( x \) is not greater than 0.440 \( -0.320y \);
  - \( x \) is not greater than \( y - 0.170 \); and
  - \( y \) is not less than \( 0.390 - 0.170z \).

- **(c) Aviation white**—
  - \( x \) is not less than 0.300 and not greater than 0.540;
  - \( y \) is not less than \( x - 0.040 \) or \( y_c - 0.010 \), whichever is the smaller; and
  - \( y \) is not greater than \( x + 0.020 \) or \( 0.630 - 0.400z \).

Where \( Y_c \) is the \( y \) coordinate of the Planckian radiator for the value of \( x \) considered.


819
§ 29.1399 Riding light.

(a) Each riding light required for water operation must be installed so that it can—

(1) Show a white light for at least two miles at night under clear atmospheric conditions; and

(2) Show a maximum practicable unbroken light with the rotorcraft on the water.

(b) Externally hung lights may be used.

§ 29.1401 Anticollision light system.

(a) General. If certification for night operation is requested, the rotorcraft must have an anticollision light system that—

(1) Consists of one or more approved anticollision lights located so that their emitted light will not impair the crew’s vision or detract from the conspicuity of the position lights; and

(2) Meets the requirements of paragraphs (b) through (f) of this section.

(b) Field of coverage. The system must consist of enough lights to illuminate the vital areas around the rotorcraft, considering the physical configuration and flight characteristics of the rotorcraft. The field of coverage must extend in each direction within at least 30 degrees above and 30 degrees below the horizontal plane of the rotorcraft, except that there may be solid angles of obstructed visibility totaling not more than 0.5 steradians.

(c) Flashing characteristics. The arrangement of the system, that is, the number of light sources, beam width, speed of rotation, and other characteristics, must give an effective flash frequency of not less than 40, nor more than 100, cycles per minute. The effective flash frequency is the frequency at which the rotorcraft’s complete anticollision light system is observed from a distance, and applies to each sector of light including any overlaps that exist when the system consists of more than one light source. In overlaps, flash frequencies may exceed 100, but not 180, cycles per minute.

(d) Color. Each anticollision light must be aviation red and must meet the applicable requirements of §29.1397.

(e) Light intensity. The minimum light intensities in any vertical plane, measured with the red filter (if used) and expressed in terms of “effective” intensities must meet the requirements of paragraph (f) of this section. The following relation must be assumed:

\[ I_e = \frac{\int_{t_1}^{t_2} I(t) \, dt}{0.2 + (t_2 - t_1)} \]

where:

- \( I_e \) = effective intensity (candles).
- \( I(t) \) = instantaneous intensity as a function of time.
- \( t_2 - t_1 \) = flash time interval (seconds).

Normally, the maximum value of effective intensity is obtained when \( t_2 \) and \( t_1 \) are chosen so that the effective intensity is equal to the instantaneous intensity at \( t_2 \) and \( t_1 \).

(f) Minimum effective intensities for anticollision light. Each anticollision light effective intensity must equal or exceed the applicable values in the following table:

<table>
<thead>
<tr>
<th>Angle above or below the horizontal plane</th>
<th>Effective intensity (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0° to 5°</td>
<td>150</td>
</tr>
<tr>
<td>5° to 10°</td>
<td>90</td>
</tr>
<tr>
<td>10° to 20°</td>
<td>30</td>
</tr>
<tr>
<td>20° to 30°</td>
<td>15</td>
</tr>
</tbody>
</table>


SAFETY EQUIPMENT

§ 29.1411 General.

(a) Accessibility. Required safety equipment to be used by the crew in an emergency, such as automatic liferaft releases, must be readily accessible.

(b) Stowage provisions. Stowage provisions for required emergency equipment must be furnished and must—

(1) Be arranged so that the equipment is directly accessible and its location is obvious; and

(2) Protect the safety equipment from inadvertent damage.

(c) Emergency exit descent device. The stowage provisions for the emergency exit descent device required by §29.809(f) must be at the exits for which they are intended.

(d) Liferafts. Liferafts must be stowed near exits through which the rafts can be launched during an unplanned ditching. Rafts automatically or remotely
Federal Aviation Administration, DOT

§ 29.1419 Ice protection.

(a) To obtain certification for flight into icing conditions, compliance with this section must be shown.

(b) It must be demonstrated that the rotorcraft can be safely operated in the continuous maximum and intermittent maximum icing conditions determined under appendix C of this part within the rotorcraft altitude envelope. An analysis must be performed to establish, on the basis of the rotorcraft’s operational needs, the adequacy of the ice protection system for the various components of the rotorcraft.

(c) In addition to the analysis and physical evaluation prescribed in paragraph (b) of this section, the effectiveness of the ice protection system and its components must be shown by flight tests of the rotorcraft or its components in measured natural atmospheric icing conditions and by one or more of the following tests as found necessary to determine the adequacy of the ice protection system:

(1) Laboratory dry air or simulated icing tests, or a combination of both, of the components or models of the components.

(2) Flight dry air tests of the ice protection system as a whole, or its individual components.

(3) Flight tests of the rotorcraft or its components in measured simulated icing conditions.

(d) The ice protection provisions of this section are considered to be applicable primarily to the airframe. Powerplant installation requirements are contained in subpart E of this part.

(e) A means must be identified or provided for determining the formation of ice on critical parts of the rotorcraft. Unless otherwise restricted, the means must be available for nighttime as well as daytime operation. The rotorcraft flight manual must describe the means of determining ice formation and must contain information necessary for safe operation of the rotorcraft in icing conditions.

[Amendment 29–21, 48 FR 4391, Jan. 31, 1983]
§ 29.1431 Electronic equipment.
(a) Radio communication and navigation equipment installations must be free from hazards in themselves, in their method of operation, and in their effects on other components, under any critical environmental conditions.
(b) Radio communication and navigation equipment, controls, and wiring must be installed so that operation of any one unit or system of units will not adversely affect the simultaneous operation of any other radio or electronic unit, or system of units, required by this chapter.

§ 29.1433 Vacuum systems.
(a) There must be means, in addition to the normal pressure relief, to automatically relieve the pressure in the discharge lines from the vacuum air pump when the delivery temperature of the air becomes unsafe.
(b) Each vacuum air system line and fitting on the discharge side of the pump that might contain flammable vapors or fluids must meet the requirements of §29.1183 if they are in a designated fire zone.
(c) Other vacuum air system components in designated fire zones must be at least fire resistant.

§ 29.1435 Hydraulic systems.
(a) Design. Each hydraulic system must be designed as follows:
(1) Each element of the hydraulic system must be designed to withstand, without detrimental, permanent deformation, any structural loads that may be imposed simultaneously with the maximum operating hydraulic loads.
(2) Each element of the hydraulic system must be designed to withstand pressures sufficiently greater than those prescribed in paragraph (b) of this section to show that the system will not rupture under service conditions.
(3) There must be means to indicate the pressure in each main hydraulic power system.
(4) There must be means to ensure that no pressure in any part of the system will exceed a safe limit above the maximum operating pressure of the system, and to prevent excessive pressures resulting from any fluid volumetric change in lines likely to remain closed long enough for such a change to take place. The possibility of detrimental transient (surge) pressures during operation must be considered.
(5) Each hydraulic line, fitting, and component must be installed and supported to prevent excessive vibration and to withstand inertia loads. Each element of the installation must be protected from abrasion, corrosion, and mechanical damage.
(6) Means for providing flexibility must be used to connect points, in a hydraulic fluid line, between which relative motion or differential vibration exists.
(b) Tests. Each element of the system must be tested to a proof pressure of 1.5 times the maximum pressure to which that element will be subjected in normal operation, without failure, malfunction, or detrimental deformation of any part of the system.
(c) Fire protection. Each hydraulic system using flammable hydraulic fluid must meet the applicable requirements of §§29.861, 29.1183, 29.1185, and 29.1189.

§ 29.1439 Protective breathing equipment.
(a) If one or more cargo or baggage compartments are to be accessible in flight, protective breathing equipment must be available for an appropriate crewmember.
(b) For protective breathing equipment required by paragraph (a) of this section or by any operating rule of this chapter—
(1) That equipment must be designed to protect the crew from smoke, carbon dioxide, and other harmful gases while on flight deck duty;
(2) That equipment must include—
(i) Masks covering the eyes, nose, and mouth; or
(ii) Masks covering the nose and mouth, plus accessory equipment to protect the eyes; and
(3) That equipment must supply protective oxygen of 10 minutes duration per crewmember at a pressure altitude of 8,000 feet with a respiratory minute volume of 30 liters per minute BTPD.
§ 29.1457 Cockpit voice recorders.

(a) Each cockpit voice recorder required by the operating rules of this chapter must be approved, and must be installed so that it will record the following:

(1) Voice communications transmitted from or received in the rotorcraft by radio.

(2) Voice communications of flight crewmembers on the flight deck.

(3) Voice communications of flight crewmembers on the flight deck, using the rotorcraft’s interphone system.

(4) Voice or audio signals identifying navigation or approach aids introduced into a headset or speaker.

(5) Voice communications of flight crewmembers using the passenger loudspeaker system, if there is such a system, and if the fourth channel is available in accordance with the requirements of paragraph (c)(4)(ii) of this section.

(6) If datalink communication equipment is installed, all datalink communications, using an approved data message set. Datalink messages must be recorded as the output signal from the communications unit that translates the signal into usable data.

(b) The recording requirements of paragraph (a)(2) of this section may be met—

(1) By installing a cockpit-mounted area microphone, located in the best position for recording voice communications originating at the first and second pilot stations and voice communications of other crewmembers on the flight deck when directed to those stations; or

(2) By installing a continually energized or voice-actuated lip microphone at the first and second pilot stations.

The microphone specified in this paragraph must be so located and, if necessary, the preamplifiers and filters of the recorder must be so adjusted or supplemented, that the recorded communications are intelligible when recorded under flight cockpit noise conditions and played back. The level of intelligibility must be approved by the Administrator. Repeated aural or visual playback of the record may be used in evaluating intelligibility.

(c) Each cockpit voice recorder must be installed so that the part of the communication or audio signals specified in paragraph (a) of this section obtained from each of the following sources is recorded on a separate channel:

(1) For the first channel, from each microphone, headset, or speaker used at the first pilot station.

(2) For the second channel, from each microphone, headset, or speaker used at the second pilot station.

(3) For the third channel, from the cockpit-mounted area microphone, or the continually energized or voice-actuated lip microphones at the first and second pilot stations.

(4) For the fourth channel, from—

(i) Each microphone, headset, or speaker used at the stations for the third and fourth crewmembers; or

(ii) If the stations specified in paragraph (c)(4)(i) of this section are not required or if the signal at such a station is picked up by another channel, each microphone on the flight deck that is used with the passenger loudspeaker system if its signals are not picked up by another channel.

(iii) Each microphone on the flight deck that is used with the rotorcraft’s loudspeaker system if its signals are not picked up by another channel.

(d) Each cockpit voice recorder must be installed so that—

(1)(i) It receives its electrical power from the bus that provides the maximum reliability for operation of the cockpit voice recorder without jeopardizing service to essential or emergency loads.

(ii) It remains powered for as long as possible without jeopardizing emergency operation of the rotorcraft.

(2) There is an automatic means to simultaneously stop the recorder and prevent each erasure feature from functioning, within 10 minutes after crash impact;

(3) There is an aural or visual means for preflight checking of the recorder for proper operation;

(4) Whether the cockpit voice recorder and digital flight data recorder are installed in separate boxes or in a combination unit, no single electrical failure external to the recorder may disable both the cockpit voice recorder and the digital flight data recorder; and

823
(5) It has an independent power source—
   (i) That provides 10 ± 1 minutes of electrical power to operate both the cockpit voice recorder and cockpit-mounted area microphone;
   (ii) That is located as close as practicable to the cockpit voice recorder; and
   (iii) To which the cockpit voice recorder and cockpit-mounted area microphone are switched automatically in the event that all other power to the cockpit voice recorder is interrupted either by normal shutdown or by any other loss of power to the electrical power bus.

(e) The record container must be located and mounted to minimize the probability of rupture of the container as a result of crash impact and consequent heat damage to the record from fire.

(f) If the cockpit voice recorder has a bulk erasure device, the installation must be designed to minimize the probability of inadvertent operation and actuation of the device during crash impact.

(g) Each recorder container must be either bright orange or bright yellow.

(b) When both a cockpit voice recorder and a flight data recorder are required by the operating rules, one combination unit may be installed, provided that all other requirements of this section and the requirements for flight data recorders under this part are met.


§ 29.1459 Flight data recorders.

(a) Each flight recorder required by the operating rules of Subchapter G of this chapter must be installed so that:
   (1) It is supplied with airspeed, altitude, and directional data obtained from sources that meet the accuracy requirements of §§29.1323, 29.1325, and 29.1327 of this part, as applicable;
   (2) The vertical acceleration sensor is rigidly attached, and located longitudinally within the approved center of gravity limits of the rotorcraft;
   (3)(i) It receives its electrical power from the bus that provides the maximum reliability for operation of the flight data recorder without jeopardizing service to essential or emergency loads.
   (ii) It remains powered for as long as possible without jeopardizing emergency operation of the rotorcraft.
   (4) There is an aural or visual means for perflight checking of the recorder and cockpit voice recorder for proper recording of data in the storage medium;
   (5) Except for recorders powered solely by the engine-drive electrical generator system, there is an automatic means to simultaneously stop a recorder that has a data erasure feature and prevent each erasure feature from functioning, within 10 minutes after any crash impact; and
   (6) Whether the cockpit voice recorder and digital flight data recorder are installed in separate boxes or in a combination unit, no single electrical failure external to the recorder may disable both the cockpit voice recorder and the digital flight data recorder.

(b) Each nonejectable recorder container must be located and mounted so as to minimize the probability of container rupture resulting from crash impact and subsequent damage to the record from fire.

(c) A correlation must be established between the flight recorder readings of airspeed, altitude, and heading and the corresponding readings (taking into account correction factors) of the first pilot’s instruments. This correlation must cover the airspeed range over which the aircraft is to be operated, the range of altitude to which the aircraft is limited, and 360 degrees of heading. Correlation may be established on the ground as appropriate.

(d) Each recorder container must:
   (1) Be either bright orange or bright yellow;
   (2) Have a reflective tape affixed to its external surface to facilitate its location under water; and
   (3) Have an underwater locating device, when required by the operating rules of this chapter, on or adjacent to the container which is secured in such a manner that it is not likely to be separated during crash impact.

(e) When both a cockpit voice recorder and a flight data recorder are required by the operating rules, one
§ 29.1505 Never-exceed speed.

(a) The never-exceed speed, \( V_{NE} \), must be established so that it is—

(1) Not less than 40 knots (CAS); and

(2) Not more than the lesser of—

(i) 0.9 times the maximum forward speeds established under §29.309;

(ii) 0.9 times the maximum speed shown under §§29.251 and 29.629; or

(iii) 0.9 times the maximum speed substantiated for advancing blade tip mach number effects under critical altitude conditions.

(b) \( V_{NE} \) may vary with altitude, r.p.m., temperature, and weight, if—

(1) No more than two of these variables (or no more than two instruments integrating more than one of these variables) are used at one time; and

(2) The ranges of these variables (or of the indications on instruments integrating more than one of these variables) are large enough to allow an operationally practical and safe variation of \( V_{NE} \).

(c) For helicopters, a stabilized power-off \( V_{NE} \) denoted as \( V_{NE \ (power-off)} \) may be established at a speed less than \( V_{NE} \) established pursuant to paragraph (a) of this section, if the following conditions are met:

(1) \( V_{NE \ (power-off)} \) is not less than a speed midway between the power-on \( V_{NE} \) and the speed used in meeting the requirements of—

(1) §29.67(a)(3) for Category A helicopters;

"Federal Aviation Administration, DOT § 29.1505


(a) An operating speed range must be established.

(b) When airspeed limitations are a function of weight, weight distribution, altitude, rotor speed, power, or other factors, airspeed limitations corresponding with the critical combinations of these factors must be established.

§ 29.1505 Never-exceed speed.

(a) The never-exceed speed, \( V_{NE} \), must be established so that it is—

(1) Not less than 40 knots (CAS); and

(2) Not more than the lesser of—

(i) 0.9 times the maximum forward speeds established under §29.309;

(ii) 0.9 times the maximum speed shown under §§29.251 and 29.629; or

(iii) 0.9 times the maximum speed substantiated for advancing blade tip mach number effects under critical altitude conditions.

(b) \( V_{NE} \) may vary with altitude, r.p.m., temperature, and weight, if—

(1) No more than two of these variables (or no more than two instruments integrating more than one of these variables) are used at one time; and

(2) The ranges of these variables (or of the indications on instruments integrating more than one of these variables) are large enough to allow an operationally practical and safe variation of \( V_{NE} \).

(c) For helicopters, a stabilized power-off \( V_{NE} \) denoted as \( V_{NE \ (power-off)} \) may be established at a speed less than \( V_{NE} \) established pursuant to paragraph (a) of this section, if the following conditions are met:

(1) \( V_{NE \ (power-off)} \) is not less than a speed midway between the power-on \( V_{NE} \) and the speed used in meeting the requirements of—

(1) §29.67(a)(3) for Category A helicopters;
(ii) §29.65(a) for Category B helicopters, except multi-engine helicopters meeting the requirements of §29.67(b); and

(iii) §29.67(b) for multi-engine Category B helicopters meeting the requirements of §29.67(b).

(2) $V_{NE}$ (power-off) is—

(i) A constant airspeed;

(ii) A constant amount less than power-on $V_{NE}$; or

(iii) A constant airspeed for a portion of the altitude range for which certification is requested, and a constant amount less than power-on $V_{NE}$ for the remainder of the altitude range.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))

[Amdt. 29–21, 48 FR 4391, Jan. 31, 1983]

§ 29.1519 Weight and center of gravity.

The weight and center of gravity limitations determined under §§29.25 and 29.27, respectively, must be established as operating limitations.

§ 29.1521 Powerplant limitations.

(a) General. The powerplant limitations prescribed in this section must be established so that they do not exceed the corresponding limits for which the engines are type certificated.

(b) Takeoff operation. The powerplant takeoff operation must be limited by—

(1) The maximum rotational speed, which may not be greater than—

(i) The maximum value determined by the rotor design; or

(ii) The maximum value shown during the type tests;

(2) The maximum allowable manifold pressure (for reciprocating engines);

(3) The maximum allowable turbine inlet or turbine outlet gas temperature (for turbine engines);

(4) The maximum allowable power or torque for each engine, considering the power input limitations of the transmission with all engines operating;

(5) The maximum allowable power or torque for each engine considering the power input limitations of the transmission with one engine inoperative;

(6) The time limit for the use of the power corresponding to the limitations established in paragraphs (b)(1) through (5) of this section; and

(7) If the time limit established in paragraph (b)(6) of this section exceeds 2 minutes—

(i) The maximum allowable cylinder head or coolant outlet temperature (for reciprocating engines); and

(ii) The maximum allowable engine and transmission oil temperatures.

(c) Continuous operation. The continuous operation must be limited by—

(1) The maximum rotational speed, which may not be greater than—

(i) The maximum value determined by the rotor design; or

(ii) The maximum value shown during the type tests;
(2) The minimum rotational speed shown under the rotor speed requirements in §29.1509(c).

(3) The maximum allowable manifold pressure (for reciprocating engines);

(4) The maximum allowable turbine inlet or turbine outlet gas temperature (for turbine engines);

(5) The maximum allowable power or torque for each engine, considering the power input limitations of the transmission with all engines operating;

(6) The maximum allowable power or torque for each engine, considering the power input limitations of the transmission with one engine inoperative; and

(7) The maximum allowable temperatures for—

   (i) The cylinder head or coolant outlet (for reciprocating engines);

   (ii) The engine oil; and

   (iii) The transmission oil.

(d) Fuel grade or designation. The minimum fuel grade (for reciprocating engines) or fuel designation (for turbine engines) must be established so that it is not less than that required for the operation of the engines within the limitations in paragraphs (b) and (c) of this section.

(e) Ambient temperature. Ambient temperature limitations (including limitations for winterization installations if applicable) must be established as the maximum ambient atmospheric temperature at which compliance with the cooling provisions of §§29.1041 through 29.1049 is shown.

(f) Two and one-half minute OEI power operation. Unless otherwise authorized, the use of 2½-minute OEI power must be limited to engine failure operation of multiengine, turbine-powered rotorcraft for not longer than 2½ minutes for any period in which that power is used. The use of 2½-minute OEI power must also be limited by—

   (1) The maximum rotational speed, which may not be greater than—

   (i) The maximum value determined by the rotor design; or

   (ii) The maximum value shown during the type tests;

   (2) The maximum allowable gas temperature;

   (3) The maximum allowable torque; and

   (4) The maximum allowable oil temperature.

(g) Thirty-minute OEI power operation. Unless otherwise authorized, the use of 30-minute OEI power must be limited to multiengine, turbine-powered rotorcraft for not longer than 30 minutes after failure of an engine. The use of 30-minute OEI power must also be limited by—

   (1) The maximum rotational speed, which may not be greater than—

   (i) The maximum value determined by the rotor design; or

   (ii) The maximum value shown during the type tests;

   (2) The maximum allowable gas temperature;

   (3) The maximum allowable oil temperature.

(h) Continuous OEI power operation. Unless otherwise authorized, the use of continuous OEI power must be limited to multiengine, turbine-powered rotorcraft for continued flight after failure of an engine. The use of continuous OEI power must also be limited by—

   (1) The maximum rotational speed, which may not be greater than—

   (i) The maximum value determined by the rotor design; or

   (ii) The maximum value shown during the type tests.

   (2) The maximum allowable gas temperature;

   (3) The maximum allowable oil temperature;

   (4) The maximum allowable oil temperature.

(i) Rated 30-second OEI power operation. Rated 30-second OEI power is permitted only on multiengine, turbine-powered rotorcraft, also certificated for the use of rated 2-minute OEI power, and can only be used for continued operation of the remaining engine(s) after a failure or precautionary shutdown of an engine. It must be shown that following application of 30-second OEI power, any damage will be readily detectable by the applicable inspections and other related procedures furnished in accordance with Section A29.4 of appendix A of this part and Section A33.4 of appendix A of part 33. The use of 30-second OEI power must be limited to not more than 30 seconds for
any period in which that power is used, and by—

(1) The maximum rotational speed which may not be greater than—

(i) The maximum value determined by the rotor design; or
(ii) The maximum value demonstrated during the type tests;

(2) The maximum allowable gas temperature; and

(3) The maximum allowable torque.

Rated 2-minute OEI power operation. Rated 2-minute OEI power is permitted only on multiengine, turbine-powered rotorcraft, also certificated for the use of rated 30-second OEI power, and can only be used for continued operation of the remaining engine(s) after a failure or precautionary shutdown of an engine. It must be shown that following application of 2-minute OEI power, any damage will be readily detectable by the applicable inspections and other related procedures furnished in accordance with Section A29.4 of appendix A of this part and Section A33.4 of appendix A of part 33. The use of 2-minute OEI power must be limited to not more than 2 minutes for any period in which that power is used, and by—

(1) The maximum rotational speed, which may not be greater than—

(i) The maximum value determined by the rotor design; or
(ii) The maximum value demonstrated during the type tests;

(2) The maximum allowable gas temperature; and

(3) The maximum allowable torque.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


§ 29.1523 Minimum flight crew.

The minimum flight crew must be established so that it is sufficient for safe operation, considering—

(a) The workload on individual crewmembers;
(b) The accessibility and ease of operation of necessary controls by the appropriate crewmember; and
(c) The kinds of operation authorized under §29.1525.

§ 29.1525 Kinds of operations.

The kinds of operations (such as VFR, IFR, day, night, or icing) for which the rotorcraft is approved are established by demonstrated compliance with the applicable certification requirements and by the installed equipment.

[Amdt. 29–24, 49 FR 44440, Nov. 6, 1984]

§ 29.1527 Maximum operating altitude.

The maximum altitude up to which operation is allowed, as limited by flight, structural, powerplant, functional, or equipment characteristics, must be established.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))

[Amdt. 29–15, 43 FR 2327, Jan. 16, 1978]

§ 29.1529 Instructions for Continued Airworthiness.

The applicant must prepare Instructions for Continued Airworthiness in accordance with appendix A to this part that are acceptable to the Administrator. The instructions may be incomplete at type certification if a program exists to ensure their completion prior to delivery of the first rotorcraft or issuance of a standard certificate of airworthiness, whichever occurs later.

[Amdt. 29–20, 45 FR 60178, Sept. 11, 1980]
MARKINGS AND PLACARDS

§ 29.1541 General.

(a) The rotorcraft must contain—
(1) The markings and placards specified in §§ 29.1545 through 29.1565; and
(2) Any additional information, instrument markings, and placards required for the safe operation of the rotorcraft if it has unusual design, operating or handling characteristics.

(b) Each marking and placard prescribed in paragraph (a) of this section—
(1) Must be displayed in a conspicuous place; and
(2) May not be easily erased, disfigured, or obscured.

§ 29.1543 Instrument markings: general.

For each instrument—

(a) When markings are on the cover glass of the instrument there must be means to maintain the correct alignment of the glass cover with the face of the dial; and

(b) Each arc and line must be wide enough, and located to be clearly visible to the pilot.

§ 29.1545 Airspeed indicator.

(a) Each airspeed indicator must be marked as specified in paragraph (b) of this section, with the marks located at the corresponding indicated airspeeds.

(b) The following markings must be made:

(1) A red radial line—
   (i) For rotorcraft other than helicopters, at \( V_{NE} \) and
   (ii) For helicopters, at \( V_{NE} \) (power-on).

(2) A red, cross-hatched radial line at \( V_{NE} \) (power-off) for helicopters, if \( V_{NE} \) (power-off) is less than \( V_{NE} \) (power-on).

(3) For the caution range, a yellow arc.

(4) For the safe operating range, a green arc.

§ 29.1547 Magnetic direction indicator.

(a) A placard meeting the requirements of this section must be installed on or near the magnetic direction indicator.

(b) The placard must show the calibration of the instrument in level flight with the engines operating.

(c) The placard must state whether the calibration was made with radio receivers on or off.

(d) Each calibration reading must be in terms of magnetic heading in not more than 45 degree increments.

§ 29.1549 Powerplant instruments.

For each required powerplant instrument, as appropriate to the type of instruments—

(a) Each maximum and, if applicable, minimum safe operating limit must be marked with a red radial or a red line;

(b) Each normal operating range must be marked with a green arc or green line, not extending beyond the maximum and minimum safe limits;

(c) Each takeoff and precautionary range must be marked with a yellow arc or yellow line;

(d) Each engine or propeller range that is restricted because of excessive vibration stresses must be marked with red arcs or red lines; and

(e) Each OEI limit or approved operating range must be marked to be clearly differentiated from the markings of paragraphs (a) through (d) of this section except that no marking is normally required for the 30-second OEI limit.

§ 29.1551 Oil quantity indicator.

Each oil quantity indicator must be marked with enough increments to indicate readily and accurately the quantity of oil.

§ 29.1553 Fuel quantity indicator.

If the unusable fuel supply for any tank exceeds one gallon, or five percent of the tank capacity, whichever is greater, a red arc must be marked on its indicator extending from the calibrated zero reading to the lowest reading obtainable in level flight.
§ 29.1555 Control markings.

(a) Each cockpit control, other than primary flight controls or control whose function is obvious, must be plainly marked as to its function and method of operation.

(b) For powerplant fuel controls—

(1) Each fuel tank selector valve control must be marked to indicate the position corresponding to each tank and to each existing cross feed position;

(2) If safe operation requires the use of any tanks in a specific sequence, that sequence must be marked on, or adjacent to, the selector for those tanks; and

(3) Each valve control for any engine of a multiengine rotorcraft must be marked to indicate the position corresponding to each engine controlled.

(c) Usable fuel capacity must be marked as follows:

(1) For fuel systems having no selector controls, the usable fuel capacity of the system must be indicated at the fuel quantity indicator.

(2) For fuel systems having selector controls, the usable fuel capacity available at each selector control position must be indicated near the selector control.

(d) For accessory, auxiliary, and emergency controls—

(1) Each essential visual position indicator, such as those showing rotor pitch or landing gear position, must be marked so that each crewmember can determine at any time the position of the unit to which it relates; and

(2) Each emergency control must be marked as to method of operation.

(e) For rotorcraft incorporating retractable landing gear, the maximum landing gear operating speed must be displayed in clear view of the pilot.

§ 29.1557 Miscellaneous markings and placards.

(a) Baggage and cargo compartments, and ballast location. Each baggage and cargo compartment, and each ballast location must have a placard stating any limitations on contents, including weight, that are necessary under the loading requirements.

(b) Seats. If the maximum allowable weight to be carried in a seat is less than 170 pounds, a placard stating the lesser weight must be permanently attached to the seat structure.

(c) Fuel and oil filler openings. The following apply:

(1) Fuel filler openings must be marked at or near the filler cover with—

(i) The word “fuel”;

(ii) For reciprocating engine powered rotorcraft, the minimum fuel grade;

(iii) For turbine-engine-powered rotorcraft, the permissible fuel designations, except that if impractical, this information may be included in the rotorcraft flight manual, and the fuel filler may be marked with an appropriate reference to the flight manual; and

(iv) For pressure fueling systems, the maximum permissible fueling supply pressure and the maximum permissible defueling pressure.

(2) Oil filler openings must be marked at or near the filler cover with the word “oil”.

(d) Emergency exit placards. Each placard and operating control for each emergency exit must differ in color from the surrounding fuselage surface as prescribed in §29.811(h)(2). A placard must be near each emergency exit control and must clearly indicate the location of that exit and its method of operation.

§ 29.1559 Limitations placard.

There must be a placard in clear view of the pilot that specifies the kinds of operations (VFR, IFR, day, night, or icing) for which the rotorcraft is approved.

§ 29.1561 Safety equipment.

(a) Each safety equipment control to be operated by the crew in emergency, such as controls for automatic liferaft releases, must be plainly marked as to its method of operation.
(b) Each location, such as a locker or compartment, that carries any fire extinguishing, signaling, or other life saving equipment, must be so marked.
(c) Stowage provisions for required emergency equipment must be conspicuously marked to identify the contents and facilitate removal of the equipment.
(d) Each liferaft must have obviously marked operating instructions.
(e) Approved survival equipment must be marked for identification and method of operation.

§ 29.1565 Tail rotor.
Each tail rotor must be marked so that its disc is conspicuous under normal daylight ground conditions.

[Amtd. 29–3, 33 FR 971, Jan. 26, 1968]

ROTORCRAFT FLIGHT MANUAL

§ 29.1581 General.
(a) Furnishing information. A Rotorcraft Flight Manual must be furnished with each rotorcraft, and it must contain the following:
(1) Information required by §§ 29.1583 through 29.1589.
(2) Other information that is necessary for safe operation because of design, operating, or handling characteristics.
(b) Approved information. Each part of the manual listed in §§ 29.1583 through 29.1589 that is appropriate to the rotorcraft, must be furnished, verified, and approved, and must be segregated, identified, and clearly distinguished from each unapproved part of that manual.
(c) [Reserved]
(d) Table of contents. Each Rotorcraft Flight Manual must include a table of contents if the complexity of the manual indicates a need for it.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1534(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))
[Amtd. 29–15, 43 FR 2327, Jan. 16, 1978]

§ 29.1583 Operating limitations.
(a) Airspeed and rotor limitations. Information necessary for the marking of airspeed and rotor limitations on or near their respective indicators must be furnished. The significance of each limitation and of the color coding must be explained.
(b) Powerplant limitations. The following information must be furnished:
(1) Limitations required by § 29.1521.
(2) Explanation of the limitations, when appropriate.
(3) Information necessary for marking the instruments required by §§ 29.1549 through 29.1553.
(c) Weight and loading distribution. The weight and center of gravity limits required by §§ 29.25 and 29.27, respectively, must be furnished. If the variety of possible loading conditions warrants, instructions must be included to allow ready observance of the limitations.
(d) Flight crew. When a flight crew of more than one is required, the number and functions of the minimum flight crew determined under § 29.1523 must be furnished.
(e) Kinds of operation. Each kind of operation for which the rotorcraft and its equipment installations are approved must be listed.
(f) Limiting heights. Enough information must be furnished to allow compliance with § 29.1517.
(g) Maximum allowable wind. For Category A rotorcraft, the maximum allowable wind for safe operation near the ground must be furnished.
(h) Altitude. The altitude established under § 29.1527 and an explanation of the limiting factors must be furnished.
(i) Ambient temperature. Maximum and minimum ambient temperature limitations must be furnished.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1534(a), 1421, 1423, 1424, and 1425); and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))

§ 29.1585 Operating procedures.
(a) The parts of the manual containing operating procedures must have information concerning any normal and emergency procedures, and other information necessary for safe
§ 29.1587 Performance information.

Flight manual performance information which exceeds any operating limitation may be shown only to the extent necessary for presentation clarity or to determine the effects of approved optional equipment or procedures. When data beyond operating limits are shown, the limits must be clearly indicated. The following must be provided:

(a) Category A. For each category A rotorcraft, the Rotorcraft Flight Manual must contain a summary of the performance data, including data necessary for the application of any operating rule of this chapter, together with descriptions of the conditions, such as airspeeds, under which this data was determined, and must contain—

(1) The indicated airspeeds corresponding with those determined for takeoff, and the procedures to be followed if the critical engine fails during takeoff;
(2) The airspeed calibrations;
(3) The techniques, associated airspeeds, and rates of descent for autorotative landings;
(4) The rejected takeoff distance determined under §29.62 and the takeoff distance determined under §29.61;
(5) The landing data determined under §29.81 and §29.85;
(6) The steady gradient of climb for each weight, altitude, and temperature for which takeoff data are to be scheduled, along the takeoff path determined in the flight conditions required in §29.67(a)(1) and (a)(2):
   (i) In the flight conditions required in §29.67(a)(1) between the end of the takeoff distance and the point at which the rotorcraft is 200 feet above the takeoff surface (or 200 feet above the lowest point of the takeoff profile for elevated heliports);
   (ii) In the flight conditions required in §29.67(a)(2) between the points at which the rotorcraft is 200 and 1000 feet above the takeoff surface (or 200 and 1000 feet above the lowest point of the takeoff profile for elevated heliports); and
(7) Out-of-ground effect hover performance determined under §29.49 and the maximum weight for each altitude and temperature condition at which the rotorcraft can safely hover out-of-ground effect in winds of not less than 17 knots from all azimuths. These data must be clearly referenced to the appropriate hover charts.

(b) Category B. For each category B rotorcraft, the Rotorcraft Flight Manual must contain—
(1) The takeoff distance and the climbout speed together with the pertinent information defining the flight path with respect to autorotative landing if an engine fails, including the calculated effects of altitude and temperature;

(2) The steady rates of climb and in-ground-effect hovering ceiling, together with the corresponding airspeeds and other pertinent information, including the calculated effects of altitude and temperature;

(3) The landing distance, appropriate airspeed, and type of landing surface, together with all pertinent information that might affect this distance, including the effects of weight, altitude, and temperature;

(4) The maximum safe wind for operation near the ground;

(5) The airspeed calibrations;

(6) The height-speed envelope except for rotorcraft incorporating this as an operating limitation;

(7) Glide distance as a function of altitude when autorotating at the speeds and conditions for minimum rate of descent and best glide angle, as determined in §29.71;

(8) Out-of-ground effect hover performance determined under §29.49 and the maximum safe wind demonstrated under the ambient conditions for data presented. In addition, the maximum weight for each altitude and temperature condition at which the rotorcraft can safely hover out-of-ground-effect in winds of not less than 17 knots from all azimuths. These data must be clearly referenced to the appropriate hover charts; and

(9) Any additional performance data necessary for the application of any operating rule in this chapter.

§ 29.1589 Loading information.

There must be loading instructions for each possible loading condition between the maximum and minimum weights determined under §29.25 that can result in a center of gravity beyond any extreme prescribed in §29.27, assuming any probable occupant weights.

APPENDIX A TO PART 29—INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

a29.1 General

(a) This appendix specifies requirements for the preparation of Instructions for Continued Airworthiness as required by §29.1529.

(b) The Instructions for Continued Airworthiness for each rotorcraft must include the Instructions for Continued Airworthiness for each engine and rotor (hereinafter designated “products”), for each appliance required by this chapter, and any required information relating to the interface of those appliances and products with the rotorcraft. If Instructions for Continued Airworthiness are not supplied by the manufacturer of an appliance or product installed in the rotorcraft, the Instructions for Continued Airworthiness for the rotorcraft must include the information essential to the continued airworthiness of the rotorcraft.

(c) The applicant must submit to the FAA a program to show how changes to the Instructions for Continued Airworthiness made by the applicant or by the manufacturers of products and appliances installed in the rotorcraft will be distributed.

a29.2 Format

(a) The Instructions for Continued Airworthiness must be in the form of a manual or manuals as appropriate for the quantity of data to be provided.

(b) The format of the manual or manuals must provide for a practical arrangement.

a29.3 Content

The contents of the manual or manuals must be prepared in the English language. The Instructions for Continued Airworthiness must contain the following manuals or sections, as appropriate, and information:

(a) Rotorcraft maintenance manual or section.

(1) Introduction information that includes an explanation of the rotorcraft’s features and data to the extent necessary for maintenance or preventive maintenance.

(2) A description of the rotorcraft and its systems and installations including its engines, rotors, and appliances.

(3) Basic control and operation information describing how the rotorcraft components and systems are controlled and how they operate, including any special procedures and limitations that apply.

(4) Servicing information that covers details regarding servicing points, capacities of tanks, reservoirs, types of fluids to be used, pressures applicable to the various systems, location of access panels for inspection and servicing, locations of lubrication points, the lubricants to be used, equipment required for
servicing, tow instructions and limitations, mooring, jacking, and leveling information.

(b) Maintenance Instructions. (1) Scheduling information for each part of the rotorcraft and its engines, auxiliary power units, rotors, accessories, instruments, and equipment that provides the recommended periods at which they should be cleaned, inspected, adjusted, tested, and lubricated, and the degree of inspection, the applicable wear tolerances, and work recommended at these periods. However, the applicant may refer to an accessory, instrument, or equipment manufacturer as the source of this information if the applicant shows that the item has an exceptionally high degree of complexity requiring specialized maintenance techniques, test equipment, or expertise. The recommended overhaul periods and necessary cross references to the Airworthiness Limitations section of the manual must also be included. In addition, the applicant must include an inspection program that includes the frequency and extent of the inspections necessary to provide for the continued airworthiness of the rotorcraft.

(2) Troubleshooting information describing probable malfunctions, how to recognize those malfunctions, and the remedial action for those malfunctions.

(3) Information describing the order and method of removing and replacing products and parts with any necessary precautions to be taken.

(4) Other general procedural instructions including procedures for system testing during ground running, symmetry checks, weighing and determining the center of gravity, lifting and shoring, and storage limitations.

(c) Diagrams of structural access plates and information needed to gain access for inspections when access plates are not provided.

(d) Details for the application of special inspection techniques including radiographic and ultrasonic testing where such processes are specified.

(e) Information needed to apply protective treatments to the structure after inspection.

(f) All data relative to structural fasteners such as identification, discard recommendations, and torque values.

(g) A list of special tools needed.

a29.4 Airworthiness Limitations Section

The Instructions for Continued Airworthiness must contain a section titled Airworthiness Limitations that is segregated and clearly distinguishable from the rest of the document. This section must set forth each mandatory replacement time, structural inspection interval, and related structural inspection procedure approved under §29.571. If the Instructions for Continued Airworthiness consist of multiple documents, the section required by this paragraph must be included in the principal manual. This section must contain a legible statement in a prominent location that reads: “The Airworthiness Limitations section is FAA approved and specifies maintenance required under §§43.15 and 91.403 of the Federal Aviation Regulations unless an alternative program has been FAA approved.”


Effective Date Note: By Amdt. 29–54, 76 FR 74664, Dec. 1, 2011, the second sentence of section A.29.4 of appendix A to part 29 was amended by removing the phrase “approved under §29.571” and adding the phrase “required for type certification” in its place, effective Jan. 30, 2012.

APPENDIX B TO PART 29—AIRWORTHINESS CRITERIA FOR HELICOPTER INSTRUMENT FLIGHT

I. General. A transport category helicopter may not be type certificated for operation under the instrument flight rules (IFR) of this chapter unless it meets the design and installation requirements contained in this appendix.

II. Definitions. (a) \(V_Y\) means instrument climb speed, utilized instead of \(V_Y\) for compliance with the climb requirements for instrument flight.

(b) \(V_{max}\) means instrument flight never exceed speed, utilized instead of \(V_{ne}\) for compliance with maximum limit speed requirements for instrument flight.

(c) \(V_{man}\) means instrument flight minimum speed, utilized in complying with minimum limit speed requirements for instrument flight.

III. Trim. It must be possible to trim the cyclic, collective, and directional control forces to zero at all approved IFR airspeeds, power settings, and configurations appropriate to the type.

IV. Static longitudinal stability. (a) General. The helicopter must possess positive static longitudinal control force stability at critical combinations of weight and center of gravity at the conditions specified in paragraphs IV (b) through (f) of this appendix. The stick force must vary with speed so that any substantial speed change results in a stick force clearly perceptible to the pilot. The airspeed must return to within 10 percent of the trim speed when the control force is slowly released for each trim condition specified in paragraphs IV (b) through (f) of this appendix.

(b) Climb. Stability must be shown in climb throughout the speed range 20 knots either side of trim with—

(1) The helicopter trimmed at \(V_Y\);

(2) Landing gear retracted (if retractable); and
(3) Power required for limit climb rate (at least 1,000 fpm) at \( V_{NE} \) or maximum continuous power, whichever is less.

(c) Cruise. Stability must be shown throughout the speed range from 0.7 to 1.1 \( V_{NE} \) or \( V_{SN} \), whichever is lower, not to exceed \( \pm 20 \) knots from trim with—

(1) The helicopter trimmed and power adjusted for level flight at 0.9 \( V_{NE} \) or 0.9 \( V_{SN} \), whichever is lower; and

(2) Landing gear retracted (if retractable).

(d) Slow cruise. Stability must be shown throughout the speed range from 0.9 \( V_{MMS} \) to 1.3 \( V_{MMS} \) or 20 knots above trim speed, whichever is greater, with—

(1) The helicopter trimmed and power adjusted for level flight at 1.1 \( V_{MMS} \); and

(2) Landing gear retracted (if retractable).

(e) Descent. Stability must be shown throughout the speed range 20 knots either side of trim with—

(1) The helicopter trimmed at 0.8 \( V_{NE} \) or 0.8 \( V_{SN} \) (or 0.8 \( V_{LE} \) for the landing gear extended case), whichever is lower;

(2) Power required for 1,000 fpm descent at trim speed; and

(3) Landing gear extended and retracted, if applicable.

(f) Approach. Stability must be shown throughout the speed range from 0.7 times the minimum recommended approach speed to 20 knots above the maximum recommended approach speed with—

(1) The helicopter trimmed at the recommended approach speed or speeds;

(2) Landing gear extended and retracted, if applicable; and

(3) Power required to maintain a 3° glide path and power required to maintain the steepest approach gradient for which approval is requested.

V. Static Lateral Directional Stability
(a) Static directional stability must be positive throughout the approved ranges of airspeed, power, and vertical speed. In straight and steady sideslips up to \( \pm 10° \) from trim, directional control position must increase without discontinuity with the angle of sideslip, except for a small range of sideslip angles around trim. At greater angles up to the maximum sideslip angle appropriate to the type, increased directional control position must produce an increased angle of sideslip. It must be possible to maintain balanced flight without exceptional pilot skill or alertness.

(b) During sideslips up to \( \pm 10° \) from trim throughout the approved ranges of airspeed, power, and vertical speed there must be no negative dihedral stability perceptible to the pilot through lateral control motion or force. Longitudinal cyclic movement with sideslip must not be excessive.

VI. Dynamic stability. (a) Any oscillation having a period of less than 5 seconds must damp to 1/2 amplitude in not more than one cycle.

(b) Any oscillation having a period of 5 seconds or more but less than 10 seconds must damp to 1/2 amplitude in not more than two cycles.

(c) Any oscillation having a period of 10 seconds or more but less than 20 seconds must be damped.

(d) Any oscillation having a period of 20 seconds or more may not achieve double amplitude in less than 20 seconds.

(e) Any aperiodic response may not achieve double amplitude in less than 9 seconds.

VII. Stability Augmentation System (SAS)
(a) If a SAS is used, the reliability of the SAS must be related to the effects of its failure. Any SAS failure condition that would prevent continued safe flight and landing must be extremely improbable. It must be shown that, for any failure condition of the SAS that is not shown to be extremely improbable—

(1) The helicopter is safely controllable when the failure or malfunction occurs at any speed or altitude within the approved IFR operating limitations; and

(2) The overall flight characteristics of the helicopter allow for prolonged instrument flight without undue pilot effort. Additional unrelated probable failures affecting the control system must be considered. In addition—

(i) The controllability and maneuverability requirements in Subpart B must be met throughout a practical flight envelope;

(ii) The flight control, trim, and dynamic stability characteristics must not be impaired below a level needed to allow continued safe flight and landing;

(iii) For Category A helicopters, the dynamic stability requirements of Subpart B must also be met throughout a practical flight envelope; and

(iv) The static longitudinal and static directional stability requirements of Subpart B must be met throughout a practical flight envelope.

(b) The SAS must be designed so that it cannot create a hazardous deviation in flight path or produce hazardous loads on the helicopter during normal operation or in the event of malfunction or failure, assuming corrective action begins within an appropriate period of time. Where multiple systems are installed, subsequent malfunction conditions must be considered in sequence unless their occurrence is shown to be improbable.

VIII. Equipment, systems, and installation.
The basic equipment and installation must comply with Subpart F of Part 29 through Amendment 29–14, with the following exceptions and additions:

(a) Flight and navigation instruments. (1) A magnetic gyro-stabilized direction indicator instead of the gyroscopic direction indicator required by §29.1303(h); and
(2) A standby attitude indicator which meets the requirements of §§29.1303(g)(1) through (7), instead of a rate-of-turn indicator required by §29.1303(g). If standby batteries are used, they may be charged from the aircraft electrical system if adequate isolation is incorporated. The system must be designed so that the standby batteries may not be used for engine starting.

(b) Miscellaneous requirements. (1) Instrument systems and other systems essential for IFR flight that could be adversely affected by icing must be provided with adequate ice protection whether or not the rotorcraft is certificated for operation in icing conditions.

(2) There must be means in the generating system to automatically de-energize and disconnect from the main bus any power source developing hazardous overvoltage.

(3) Each required flight instrument using a power supply (electric, vacuum, etc.) must have a visual means integral with the instrument to indicate the adequacy of the power being supplied.

(4) When multiple systems performing like functions are required, each system must be grouped, routed, and spaced so that physical separation between systems is provided to ensure that a single malfunction will not adversely affect more than one system.

(5) For systems that operate the required flight instruments at each pilot's station—

(i) Only the required flight instruments for the first pilot may be connected to that operating system;

(ii) Additional instruments, systems, or equipment may not be connected to an operating system for a second pilot unless provisions are made to ensure the continued normal functioning of the required instruments in the event of any malfunction of the additional instruments, systems, or equipment which is not shown to be extremely improbable;

(iii) The equipment, systems, and installations must be designed so that one display of the information essential to the safety of flight which is provided by the instruments will remain available to a pilot, without additional crew-member action, after any single failure or combination of failures that is not shown to be extremely improbable; and

(iv) For single-pilot configurations, instruments which require a static source must be provided with a means of selecting an alternate source and that source must be calibrated.

(b) In determining compliance with the requirements of §29.1351(d)(2), the supply of electrical power to all systems necessary for flight under IFR must be included in the evaluation.

(c) Thunderstorm lights. In addition to the instrument lights required by §29.1381(a), thunderstorm lights which provide high intensity white flood lighting to the basic flight instruments must be provided. The thunderstorm lights must be installed to meet the requirements of §29.1381(b).

IX. Rotorcraft Flight Manual. A Rotorcraft Flight Manual or Rotorcraft Flight Manual IFR Supplement must be provided and must contain—

(a) Limitations. The approved IFR flight envelope, the IFR flightcrew composition, the revised kinds of operation, and the steepest IFR precision approach gradient for which the helicopter is approved;

(b) Procedures. Required information for proper operation of IFR systems and the recommended procedures in the event of reliability augmentation or electrical system failures; and

(c) Performance. If $V_{YI}$ differs from $V_{Y}$, climb performance at $V_{Y}$ and with maximum continuous power throughout the ranges of weight, altitude, and temperature for which approval is requested.

NOTE: See also §§29.1351 and 29.1357.

APPENDIX C TO PART 29—ICING CERTIFICATION

(a) Continuous maximum icing. The maximum continuous intensity of atmospheric icing conditions (continuous maximum icing) is defined by the variables of the cloud liquid water content, the mean effective diameter of the cloud droplets, the ambient air temperature, and the interrelationship of these three variables as shown in Figure 1 of this appendix. The limiting icing envelope in terms of altitude and temperature is given in Figure 2 of this appendix. The interrelationship of cloud liquid water content with drop diameter and altitude is determined from Figures 1 and 2. The cloud liquid water content for continuous maximum icing conditions of a horizontal extent, other than 17.4 nautical miles, is determined by the value of liquid water content of Figure 1, multiplied by the appropriate factor from Figure 3 of this appendix.

(b) Intermittent maximum icing. The intermittent maximum intensity of atmospheric icing conditions (intermittent maximum icing) is defined by the variables of the cloud liquid water content, the mean effective diameter of the cloud droplets, the ambient air temperature, and the interrelationship of these three variables as shown in Figure 4 of this appendix. The limiting icing envelope in terms of altitude and temperature is given in Figure 5 of this appendix. The interrelationship of cloud liquid water content with drop diameter and altitude is determined from
Figures 4 and 5. The cloud liquid water content for intermittent maximum icing conditions of a horizontal extent, other than 2.6 nautical miles, is determined by the value of cloud liquid water content of Figure 4 multiplied by the appropriate factor in Figure 6 of this appendix.
APPENDIX C

FIGURE 3

[Diagram showing a graph with the following axes:
- Liquid Water Content Factor (Dimensionless)
- Cloud Horizontal Distance
- Atmospheric Icing Conditions
- Continuous Maximum (Stratiform Clouds)
- Source of Data: NACATN No. 2738]
APPENDIX C

FIGURE 4

INTERMITTENT MAXIMUM (CUMULIFORM CLOUDS) ATMOSPHERIC ICE CONDITIONS

1. Pressure altitude range, 4,000-22,000 ft.
2. Horizontal extent, standard distance of 2.6 Nautical Miles.

SOURCE OF DATA

NOTE: DASHED LINES INDICATE POSSIBLE EXTENT OF LIMITS

LIQUID WATER CONTENT VS MEAN EFFECTIVE DROP DIAMETER

MEAN EFFECTIVE DROP DIAMETER - MICRONS

LIQUID WATER CONTENT - GRAMS PER CUBIC METER
APPENDIX C

FIGURE 5

INTERMITTENT MAXIMUM (CUMULIFORM CLOUDS) ATMOSPHERIC ICING CONDITIONS AMBIENT TEMPERATURE VS PRESSURE ALTITUDE

SOURCE OF DATA
NACA TN NO. 2549

NOTE:
DASHED LINES INDICATE POSSIBLE EXTENT OF LIMITS

PRESSURE ALTITUDE - 1000 FEET

AMB. TEMPERATURE - °C
APPENDIX D TO PART 29—CRITERIA FOR DEMONSTRATION OF EMERGENCY EVACUATION PROCEDURES UNDER § 29.803

(a) The demonstration must be conducted either during the dark of the night or during daylight with the dark of night simulated. If the demonstration is conducted indoors during daylight hours, it must be conducted inside a darkened hangar having doors and windows covered. In addition, the doors and windows of the rotorcraft must be covered if the hangar illumination exceeds that of a moonless night. Illumination on the floor or ground may be used, but it must be kept low and shielded against shining into the rotorcraft’s windows or doors.

(b) The rotorcraft must be in a normal attitude with landing gear extended.

(c) Safety equipment such as mats or inverted liferafts may be placed on the floor or ground to protect participants. No other equipment that is not part of the rotorcraft’s emergency evacuation equipment may be used to aid the participants in reaching the ground.

(d) Except as provided in paragraph (a) of this appendix, only the rotorcraft’s emergency lighting system may provide illumination.

(e) All emergency equipment required for the planned operation of the rotorcraft must be installed.

(f) Each external door and exit and each internal door or curtain must be in the takeoff configuration.

(g) Each crewmember must be seated in the normally assigned seat for takeoff and must remain in that seat until receiving the signal for commencement of the demonstration. For compliance with this section, each crewmember must be—

(1) A member of a regularly scheduled line crew; or

(2) A person having knowledge of the operation of exits and emergency equipment.

(h) A representative passenger load of persons in normal health must be used as follows:

(1) At least 25 percent must be over 50 years of age, with at least 40 percent of these being females.

(2) The remaining, 75 percent or less, must be 50 years of age or younger, with at least 30 percent of these being females.

(3) Three life-size dolls, not included as part of the total passenger load, must be carried by passengers to simulate live infants 2 years old or younger, except for a total passenger load of fewer than 44 but more than 19, one doll must be carried. A doll is not required for a 19 or fewer passenger load.

(i) Crewmembers, mechanics, and training personnel who maintain or operate the rotorcraft in the normal course of their duties may not be used as passengers.

(j) Seat belts and shoulder harnesses (as required) must be fastened.

(k) Before the start of the demonstration, approximately one-half of the total average amount of carry-on baggage, blankets, pillows, and other similar articles must be distributed at several locations in the aisles and emergency exit access ways to create minor obstructions.

(l) No prior indication may be given to any crewmember or passenger of the particular exits to be used in the demonstration.

(m) The applicant may not practice, rehearse, or describe the demonstration for the participants nor may any participant have taken part in this type of demonstration within the preceding 6 months.

(n) A pretakeoff passenger briefing may be given. The passengers may also be advised to follow directions of crewmembers, but not be instructed on the procedures to be followed in the demonstration.

(o) If safety equipment, as allowed by paragraph (c) of this appendix, is provided, either all passenger and cockpit windows must be blacked out or all emergency exits must have safety equipment to prevent disclosure of the available emergency exits.

(p) Not more than 50 percent of the emergency exits in the sides of the fuselage of a rotorcraft that meet all of the requirements applicable to the required emergency exits for that rotorcraft may be used for demonstration. Exits that are not to be used for the demonstration must have the exit handle deactivated or must be indicated by red lights, red tape, or other acceptable means placed outside the exits to indicate fire or other reasons why they are unusable. The exits to be used must be representative of all the emergency exits on the rotorcraft and must be designated by the applicant, subject to approval by the Administrator. If installed, at least one floor level exit (Type I; § 29.807(a)(1)) must be used as required by § 29.807(c).

(q) All evacuees must leave the rotorcraft by a means provided as part of the rotorcraft’s equipment.

(r) Approved procedures must be fully utilized during the demonstration.

(s) The evacuation time period is completed when the last occupant has evacuated the rotorcraft and is on the ground.

(Amdt. 27–26, 55 FR 8005, Mar. 6, 1990)
Pt. 29, App. E

APPENDIX E TO PART 29—HIRF ENVIRONMENTS AND EQUIPMENT HIRF TEST LEVELS

This appendix specifies the HIRF environments and equipment HIRF test levels for electrical and electronic systems under §29.1317. The field strength values for the HIRF environments and laboratory equipment HIRF test levels are expressed in root-mean-square units measured during the peak of the modulation cycle.

(a) HIRF environment I is specified in the following table:

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Peak</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–2 MHz</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>2 MHz–3 MHz</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>100 MHz–400 MHz</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>400 MHz–700 MHz</td>
<td>700</td>
<td>50</td>
</tr>
<tr>
<td>700 MHz–1 GHz</td>
<td>700</td>
<td>100</td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>2,000</td>
<td>200</td>
</tr>
<tr>
<td>2 GHz–6 GHz</td>
<td>3,000</td>
<td>300</td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>1,000</td>
<td>300</td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>3,000</td>
<td>300</td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>2,000</td>
<td>200</td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>600</td>
<td>200</td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(b) HIRF environment II is specified in the following table:

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Peak</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–2 MHz</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>2 MHz–3 MHz</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>30 MHz–100 MHz</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>100 MHz–400 MHz</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>400 MHz–700 MHz</td>
<td>700</td>
<td>50</td>
</tr>
<tr>
<td>700 MHz–1 GHz</td>
<td>700</td>
<td>100</td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>2,000</td>
<td>200</td>
</tr>
<tr>
<td>2 GHz–6 GHz</td>
<td>3,000</td>
<td>300</td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>1,000</td>
<td>300</td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>3,000</td>
<td>300</td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>2,000</td>
<td>200</td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>600</td>
<td>200</td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(c) HIRF environment III is specified in the following table:

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Peak</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 kHz–100 kHz</td>
<td>150</td>
<td>150</td>
</tr>
<tr>
<td>100 kHz–400 MHz</td>
<td>200</td>
<td>200</td>
</tr>
<tr>
<td>400 MHz–700 MHz</td>
<td>730</td>
<td>200</td>
</tr>
<tr>
<td>700 MHz–1 GHz</td>
<td>1,400</td>
<td>240</td>
</tr>
<tr>
<td>1 GHz–2 GHz</td>
<td>5,000</td>
<td>250</td>
</tr>
<tr>
<td>2 GHz–4 GHz</td>
<td>6,000</td>
<td>490</td>
</tr>
<tr>
<td>4 GHz–6 GHz</td>
<td>7,200</td>
<td>400</td>
</tr>
<tr>
<td>6 GHz–8 GHz</td>
<td>1,100</td>
<td>170</td>
</tr>
<tr>
<td>8 GHz–12 GHz</td>
<td>5,000</td>
<td>330</td>
</tr>
<tr>
<td>12 GHz–18 GHz</td>
<td>2,000</td>
<td>330</td>
</tr>
<tr>
<td>18 GHz–40 GHz</td>
<td>1,000</td>
<td>420</td>
</tr>
</tbody>
</table>

In this table, the higher field strength applies at the frequency band edges.

(d) Equipment HIRF Test Level 1.

(1) From 10 kilohertz (kHz) to 400 megahertz (MHz), use conducted susceptibility tests with continuous wave (CW) and 1 kHz square wave modulation with 90 percent depth or greater. The conducted susceptibility current must start at a minimum of 0.6 milliamperes (mA) at 10 kHz, increasing 20 decibel (dB) per frequency decade to a minimum of 30 mA at 500 kHz.

(2) From 500 kHz to 40 MHz, the conducted susceptibility current must be at least 30 mA.

(3) From 40 MHz to 400 MHz, use conducted susceptibility tests, starting at a minimum of 30 mA at 40 MHz, decreasing 20 dB per frequency decade to a minimum of 3 mA at 400 MHz.

(4) From 400 MHz to 400 MHz, use radiated susceptibility tests at a minimum of 20 volts per meter (V/m) peak with CW and 1 kHz square wave modulation with 90 percent depth or greater.

(5) From 400 MHz to 8 gigahertz (GHz), use radiated susceptibility tests at a minimum of 150 V/m peak with pulse modulation of 4 percent duty cycle with a 1 kHz pulse repetition frequency. This signal must be switched on and off at a rate of 1 Hz with a duty cycle of 50 percent.

(e) Equipment HIRF Test Level 2. Equipment HIRF test level 2 is HIRF environment II in table II of this appendix reduced by acceptable aircraft transfer function and attenuation curves. Testing must cover the frequency band of 10 kHz to 8 GHz.

(f) Equipment HIRF Test Level 3.

(1) From 10 kHz to 400 MHz, use conducted susceptibility tests, starting at a minimum of 0.15 mA at 10 kHz, increasing 20 dB per frequency decade to a minimum of 7.5 mA at 500 kHz.

(2) From 500 kHz to 40 MHz, use conducted susceptibility tests at a minimum of 7.5 mA at 40 MHz, decreasing 20 dB per frequency decade to a minimum of 0.75 mA at 400 MHz.

(3) From 40 MHz to 400 MHz, use conducted susceptibility tests at a minimum of 7.5 mA at 40 MHz, decreasing 20 dB per frequency decade to a minimum of 0.75 mA at 400 MHz.
§ 31.12 Proof of compliance.

(a) Each requirement of this subpart must be met at each weight within the range of loading conditions for which certification is requested. This must be shown by—

(1) Tests upon a balloon of the type for which certification is requested or by calculations based on, and equal in accuracy to, the results of testing; and

(2) Systematic investigation of each weight if compliance cannot be reasonably inferred from the weights investigated.
§ 31.14 Weight limits.

(a) The range of weights over which the balloon may be safely operated must be established.

(b) Maximum weight. The maximum weight is the highest weight at which compliance with each applicable requirement of this part is shown. The maximum weight must be established so that it is not more than—

(1) The highest weight selected by the applicant;

(2) The design maximum weight which is the highest weight at which compliance with each applicable structural loading condition of this part is shown; or

(3) The highest weight at which compliance with each applicable flight requirement of this part is shown.

(c) The information established under paragraphs (a) and (b) of this section must be made available to the pilot in accordance with §31.81.

[Amendment 31–3, 41 FR 55474, Dec. 20, 1976]

§ 31.16 Empty weight.

The empty weight must be determined by weighing the balloon with installed equipment but without lifting gas or heater fuel.

[Amendment 31–4, 45 FR 60179, Sept. 11, 1980]

§ 31.17 Performance: Climb.

(a) Each balloon must be capable of climbing at least 300 feet in the first minute after takeoff with a steady rate of climb. Compliance with the requirements of this section must be shown at each altitude and ambient temperature for which approval is sought.

(b) Compliance with the requirements of paragraph (a) of this section must be shown at the maximum weight with a weight tolerance of +5 percent.

[Amendment 31–4, 45 FR 60179, Sept. 11, 1980]

§ 31.19 Performance: Uncontrolled descent.

(a) The following must be determined for the most critical uncontrolled descent that can result from any single failure of the heater assembly, fuel cell system, gas value system, or maneuvering vent system, or from any single tear in the balloon envelope between tear stoppers:

(1) The maximum vertical velocity attained.

(2) The altitude loss from the point of failure to the point at which maximum vertical velocity is attained.

(3) The altitude required to achieve level flight after corrective action is initiated, with the balloon descending at the maximum vertical velocity determined in paragraph (a)(1) of this section.

(b) Procedures must be established for landing at the maximum vertical velocity determined in paragraph (a)(1) of this section and for arresting that descent rate in accordance with paragraph (a)(3) of this section.

[Amendment 31–4, 45 FR 60179, Sept. 11, 1980]

§ 31.20 Controllability.

The applicant must show that the balloon is safely controllable and maneuverable during takeoff, ascent, descent, and landing without requiring exceptional piloting skill.

[Amendment 31–3, 41 FR 55474, Dec. 20, 1976]

Subpart C—Strength Requirements

§ 31.21 Loads.

Strength requirements are specified in terms of limit loads, that are the maximum load to be expected in service, and ultimate loads, that are limit loads multiplied by prescribed factors of safety. Unless otherwise specified, all prescribed loads are limit loads.

§ 31.23 Flight load factor.

In determining limit load, the limit flight load factor must be at least 1.4.

§ 31.25 Factor of safety.

(a) Except as specified in paragraphs (b) and (c) of this section, the factor of safety is 1.5.

(b) A factor of safety of at least two may be used if it is shown that the selected factor will preclude failure due to creep or instantaneous rupture from
lack of rip stoppers. The selected factor must be applied to the more critical of the maximum operating pressure or envelope stress.

(c) A factor of safety of at least five must be used in the design of all fibrous or non-metallic parts of the rigging and related attachments of the envelope to basket, trapeze, or other means provided for carrying occupants. The primary attachments of the envelope to the basket, trapeze, or other means provided for carrying occupants must be designed so that failure is extremely remote or so that any single failure will not jeopardize safety of flight.

(d) In applying factors of safety, the effect of temperature, and other operating characteristics, or both, that may affect strength of the balloon must be accounted for.

(e) For design purposes, an occupant weight of at least 170 pounds must be assumed.

§ 31.27 Strength.

(a) The structure must be able to support limit loads without detrimental effect.

(b) The structure must be substantiated by test to be able to withstand the ultimate loads for at least three seconds without failure. For the envelope, a test of a representative part is acceptable, if the part tested is large enough to include critical seams, joints, and load attachment points and members.

(c) An ultimate free-fall drop test must be made of the basket, trapeze, or other place provided for occupants. The test must be made at design maximum weight on a horizontal surface, with the basket, trapeze, or other means provided for carrying occupants, striking the surface at angles of 0, 15, and 30 degrees. The weight may be distributed to simulate actual conditions. There must be no distortion or failure that is likely to cause serious injury to the occupants. A drop test height of 36 inches, or a drop test height that produces, upon impact, a velocity equal to the maximum vertical velocity determined in accordance with § 31.19, whichever is higher, must be used.

(Doc. No. 1437, 29 FR 8258, July 1, 1964, as amended by Amdt. 31–2, 30 FR 3377, Mar. 13, 1965)

§ 31.41 Inspection provisions.

There must be a means to allow close examination of each part that require repeated inspection and adjustment.
§ 31.43 Fitting factor.

(a) A fitting factor of at least 1.15 must be used in the analysis of each fitting the strength of which is not proven by limit and ultimate load tests in which the actual stress conditions are simulated in the fitting and surrounding structure. This factor applies to all parts of the fitting, the means of attachment, and the bearing on the members joined.

(b) Each part with an integral fitting must be treated as a fitting up to the point where the section properties become typical of the member.

(c) The fitting factor need not be used if the joint design is made in accordance with approved practices and is based on comprehensive test data.

§ 31.45 Fuel cells.

If fuel cells are used, the fuel cells, their attachments, and related supporting structure must be shown by tests to be capable of withstanding, without detrimental distortion or failure, any inertia loads to which the installation may be subjected, including the drop tests prescribed in §31.27(c). In the tests, the fuel cells must be loaded to the weight and pressure equivalent to the full fuel quantity condition.

[Amdt. 31–3, 41 FR 55474, Dec. 20, 1976]

§ 31.46 Pressurized fuel systems.

For pressurized fuel systems, each element and its connecting fittings and lines must be tested to an ultimate pressure of at least twice the maximum pressure to which the system will be subjected in normal operation. No part of the system may fail or malfunction during the test. The test configuration must be representative of the normal fuel system installation and balloon configuration.

[Amdt. 31–3, 41 FR 55474, Dec. 20, 1976]

§ 31.47 Burners.

(a) If a burner is used to provide the lifting means, the system must be designed and installed so as not to create a fire hazard.

(b) There must be shielding to protect parts adjacent to the burner flame, and the occupants, from heat effects.

(c) There must be controls, instruments, or other equipment essential to the safe control and operation of the heater. They must be shown to be able to perform their intended functions during normal and emergency operation.

(d) The burner system (including the burner unit, controls, fuel lines, fuel cells, regulators, control valves, and other related elements) must be substantiated by an endurance test of at least 40 hours. Each element of the system must be installed and tested to simulate actual balloon installation and use.

(1) The test program for the main blast valve operation of the burner must include:

(i) Five hours at the maximum fuel pressure for which approval is sought, with a burn time for each one minute cycle of three to ten seconds. The burn time must be established so that each burner is subjected to the maximum thermal shock for temperature affected elements;

(ii) Seven and one-half hours at an intermediate fuel pressure, with a burn time for each one minute cycle of three to ten seconds. An intermediate fuel pressure is 40 to 60 percent of the range between the maximum fuel pressure referenced in paragraph (d)(1)(i) of this section and minimum fuel pressure referenced in paragraph (d)(1)(iii);

(iii) Six hours and fifteen minutes at the minimum fuel pressure for which approval is sought, with a burn time for each one minute cycle of three to ten seconds;

(iv) Fifteen minutes of operation on vapor, with a burn time for each one minute cycle of at least 30 seconds; and

(v) Fifteen hours of normal flight operation.

(2) The test program for the secondary or backup operation of the burner must include six hours of operation with a burn time for each five minute cycle of at least 30 seconds; and

(e) The test must also include at least three flameouts and restarts.
§ 31.49 Control systems.

(a) Each control must operate easily, smoothly, and positively enough to allow proper performance of its functions. Controls must be arranged and identified to provide for convenience of operation and to prevent the possibility of confusion and subsequent inadvertent operation.

(b) Each control system and operating device must be designed and installed in a manner that will prevent jamming, chafing, or interference from passengers, cargo, or loose objects. Precaution must be taken to prevent foreign objects from jamming the controls. The elements of the control system must have design features or must be distinctly and permanently marked to minimize the possibility of incorrect assembly that could result in malfunctioning of the control system.

(c) Each balloon using a captive gas as the lifting means must have an automatic valve or appendix that is able to release gas automatically at the rate of at least three percent of the total volume per minute when the balloon is at its maximum operating pressure.

(d) Each hot air balloon must have a means to allow the controlled release of hot air during flight.

(e) Each hot air balloon must have a means to indicate the maximum envelope skin temperatures occurring during operation. The indicator must be readily visible to the pilot and marked to indicate the limiting safe temperature of the envelope material. If the markings are on the cover glass of the instrument, there must be provisions to maintain the correct alignment of the glass cover with the face of the dial.

§ 31.51 Ballast.

Each captive gas balloon must have a means for the safe storage and controlled release of ballast. The ballast must consist of material that, if released during flight, is not hazardous to persons on the ground.

§ 31.53 Drag rope.

If a drag rope is used, the end that is released overboard must be stiffened to preclude the probability of the rope becoming entangled with trees, wires, or other objects on the ground.

§ 31.55 Deflation means.

There must be a means to allow emergency deflation of the envelope so as to allow a safe emergency landing. If a system other than a manual system is used, the reliability of the system used must be substantiated.

§ 31.57 Rip cords.

(a) If a rip cord is used for emergency deflation, it must be designed and installed to preclude entanglement.

(b) The force required to operate the rip cord may not be less than 25, or more than 75, pounds.

(c) The end of the rip cord to be operated by the pilot must be colored red.

(d) The rip cord must be long enough to allow an increase of at least 10 percent in the vertical dimension of the envelope.

§ 31.59 Trapeze, basket, or other means provided for occupants.

(a) The trapeze, basket, or other means provided for carrying occupants may not rotate independently of the envelope.

(b) Each projecting object on the trapeze, basket, or other means provided for carrying occupants, that could cause injury to the occupants, must be padded.

§ 31.61 Static discharge.

Unless shown not to be necessary for safety, there must be appropriate bonding means in the design of each balloon using flammable gas as a lifting means to ensure that the effects of static discharges will not create a hazard.
§ 31.63 Safety belts.

(a) There must be a safety belt, harness, or other restraining means for each occupant, unless the Administrator finds it unnecessary. If installed, the belt, harness, or other restraining means and its supporting structure must meet the strength requirements of subpart C of this part.

(b) This section does not apply to balloons that incorporate a basket or gondola.


§ 31.65 Position lights.

(a) If position lights are installed, there must be one steady aviation white position light and one flashing aviation red (or flashing aviation white) position light with an effective flash frequency of at least 40, but not more than 100, cycles per minute.

(b) Each light must provide 360° horizontal coverage at the intensities prescribed in this paragraph. The following light intensities must be determined with the light source operating at a steady state and with all light covers and color filters in place and at the manufacturer’s rated minimum voltage. For the flashing aviation red light, the measured values must be adjusted to correspond to a red filter temperature of at least 130 °F:

<table>
<thead>
<tr>
<th>Angles above and below the horizontal in any vertical plane (degrees)</th>
<th>Minimum intensity (candles)</th>
</tr>
</thead>
<tbody>
<tr>
<td>15 to 20</td>
<td>0.50</td>
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<td>20 to 30</td>
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<td>30 to 40</td>
<td>0.10</td>
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<tr>
<td>40 to 60</td>
<td>0.05</td>
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</table>

(c) The steady white light must be located not more than 20 feet below the basket, trapeze, or other means for carrying occupants. The flashing red or white light must be located not less than 7, nor more than 10, feet below the steady white light.

(d) There must be a means to retract and store the lights.

(e) Each position light color must have the applicable International Commission on Illumination chromaticity coordinates as follows:

(1) Aviation red—
   \(y\) is not greater than 0.335; and \(z\) is not greater than 0.002.

(2) Aviation white—
   \(x\) is not less than 0.300 and not greater than 0.540;
   \(y\) is not less than \(x - 0.040\) or \(y_O - 0.010\), whichever is the smaller; and
   \(y\) is not greater than \(x + 0.020\) nor \(0.636 - 0.0400 x\);
   Where \(y_O\) is the \(y\) coordinate of the Planckian radiator for the value of \(x\) considered.


Subpart E—Equipment

§ 31.71 Function and installation.

(a) Each item of installed equipment must—

(1) Be of a kind and design appropriate to its intended function;

(2) Be permanently and legibly marked or, if the item is too small to mark, tagged as to its identification, function, or operating limitations, or any applicable combination of those factors;

(3) Be installed according to limitations specified for that equipment; and

(4) Function properly when installed.

(b) No item of installed equipment, when performing its function, may affect the function of any other equipment so as to create an unsafe condition.
Federal Aviation Administration, DOT

§ 31.81 General.

(a) The following information must be established:
(1) Each operating limitation, including the maximum weight determined under §31.14.
(2) The normal and emergency procedures.
(3) Other information necessary for safe operation, including—
   (i) The empty weight determined under §31.16;
   (ii) The rate of climb determined under §31.17, and the procedures and conditions used to determine performance;
   (iii) The maximum vertical velocity, the altitude drop required to attain that velocity, and altitude drop required to recover from a descent at that velocity, determined under §31.19, and the procedures and conditions used to determine performance;
   (iv) Pertinent information peculiar to the balloon’s operating characteristics.
(b) The information established in compliance with paragraph (a) of this section must be furnished by means of—
   (1) A Balloon Flight Manual; or
   (2) A placard on the balloon that is clearly visible to the pilot.
(Amdt. 31–4, 45 FR 60380, Sept. 11, 1980)

§ 31.82 Instructions for Continued Airworthiness.

The applicant must prepare Instructions for Continued Airworthiness in accordance with appendix A to this part that are acceptable to the Administrator. The instructions may be incomplete at type certification if a program exists to ensure their completion prior to delivery of the first balloon or issuance of a standard certificate of airworthiness, whichever occurs later.

(Amdt. 31–4, 45 FR 60380, Sept. 11, 1980)

§ 31.83 Conspicuity.

The exterior surface of the envelope must be of a contrasting color or colors so that it will be conspicuous during operation. However, multicolored banners or streamers are acceptable if it can be shown that they are large enough, and there are enough of them of contrasting color, to make the balloon conspicuous during flight.

§ 31.85 Required basic equipment.

In addition to any equipment required by this subchapter for a specific kind of operation, the following equipment is required:
(a) For all balloons:
   (1) [Reserved]
   (2) An altimeter.
   (3) A rate of climb indicator.
(b) For hot air balloons:
   (1) A fuel quantity gauge. If fuel cells are used, means must be incorporated to indicate to the crew the quantity of fuel in each cell during flight. The means must be calibrated in appropriate units or in percent of fuel cell capacity.
   (2) An envelope temperature indicator.
(c) For captive gas balloons, a compass.


Appendix A to Part 31—Instructions for Continued Airworthiness

A31.1 General

(a) This appendix specifies requirements for the preparation of Instructions for Continued Airworthiness as required by §31.82.
(b) The Instructions for Continued Airworthiness for each balloon must include the Instructions for Continued Airworthiness for all balloon parts required by this chapter and any required information relating to the interface of those parts with the balloon. If Instructions for Continued Airworthiness are not supplied by the part manufacturer for a balloon part, the Instructions for Continued Airworthiness for the balloon must include the information essential to the continued airworthiness of the balloon.
(c) The applicant must submit to the FAA a program to show how changes to the Instructions for Continued Airworthiness made by the applicant or by the manufacturers of balloon parts will be distributed.
A31.2 FORMAT

(a) The Instructions for Continued Airworthiness must be in the form of a manual or manuals as appropriate for the quantity of data to be provided.

(b) The format of the manual or manuals must provide for a practical arrangement.

A31.3 CONTENT

The contents of the manual or manuals must be prepared in the English language. The Instructions for Continued Airworthiness must contain the following information:

(a) Introduction information that includes an explanation of the balloon’s features and data to the extent necessary for maintenance or preventive maintenance.

(b) A description of the balloon and its systems and installations.

(c) Basic control and operation information for the balloon and its components and systems.

(d) Servicing information that covers details regarding servicing of balloon components, including burner nozzles, fuel tanks, and valves during operations.

(e) Maintenance information for each part of the balloon and its envelope, controls, rigging, basket structure, fuel systems, instruments, and heater assembly that provides the recommended periods at which they should be cleaned, adjusted, tested, and lubricated, the applicable wear tolerances, and the degree of work recommended at these periods. However, the applicant may refer to an accessory, instrument, or equipment manufacturer as the source of this information if the applicant shows that the item has an exceptionally high degree of complexity requiring specialized maintenance techniques, test equipment, or expertise. The recommended overhaul periods and necessary cross references to the Airworthiness Limitations section of the manual also be included. In addition, the applicant must include an inspection program that includes the frequency and extent of the inspections necessary to provide for the continued airworthiness of the balloon.

(f) Troubleshooting information describing probable malfunctions, how to recognize those malfunctions, and the remedial action for those malfunctions.

(g) Details of what, and how, to inspect after a hard landing.

(h) Instructions for storage preparation including any storage limits.

(i) Instructions for repair on the balloon envelope and its basket or trapeze.

A31.4 AIRWORTHINESS LIMITATIONS SECTION

The Instructions for Continued Airworthiness must contain a section titled Airworthiness Limitations that is segregated and clearly distinguishable from the rest of the document. This section must set forth each mandatory replacement time, structural inspection interval, and related structural inspection procedure, including envelope structural integrity, required for type certification. If the Instructions for Continued Airworthiness consist of multiple documents, the section required by this paragraph must be included in the principal manual. This section must contain a legible statement in a prominent location that reads: “The Airworthiness Limitations section is FAA approved and specifies maintenance required under §§33.16 and 91.403 of the Federal Aviation Regulations.”

[Amendment 31–4, 45 FR 60180, Sept. 11, 1980, as amended by Amendment 31–5, 54 FR 34330, Aug. 18, 1989]
Federal Aviation Administration, DOT § 33.5

33.42 General.
33.43 Vibration test.
33.45 Calibration tests.
33.47 Detonation test.
33.49 Endurance test.
33.51 Operation test.
33.53 Engine system and component tests.
33.55 Teardown inspection.
33.57 General conduct of block tests.

Subpart E—Design and Construction; Turbine Aircraft Engines

33.61 Applicability.
33.62 Stress analysis.
33.63 Vibration.
33.64 Pressurized engine static parts.
33.65 Surge and stall characteristics.
33.66 Bleed air system.
33.67 Fuel system.
33.68 Induction system icing.
33.69 Ignitions system.
33.70 Engine life-limited parts.
33.71 Lubrication system.
33.72 Hydraulic actuating systems.
33.73 Power or thrust response.
33.74 Continued rotation.
33.75 Safety analysis.
33.76 Bird ingestion.
33.77 Foreign object ingestion—ice.
33.78 Rain and hail ingestion.
33.79 Fuel burning thrust augmentor.

Subpart F—Block Tests; Turbine Aircraft Engines

33.81 Applicability.
33.82 General.
33.83 Vibration test.
33.84 Engine overtorque test.
33.85 Calibration tests.
33.87 Endurance test.
33.88 Engine overtemperature test.
33.89 Operation test.
33.90 Initial maintenance inspection test.
33.91 Engine system and component tests.
33.92 Rotor locking tests.
33.93 Teardown inspection.
33.94 Blade containment and rotor unbalance tests.
33.95 Engine-propeller systems tests.
33.96 Engine tests in auxiliary power unit (APU) mode.
33.97 Thrust reversers.
33.99 General conduct of block tests.

Subpart G—Special Requirements: Turbine Aircraft Engines

33.201 Design and test requirements for Early ETOPS eligibility.

APPENDIX A TO PART 33—INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

APPENDIX B TO PART 33—CERTIFICATION STANDARD ATMOSPHERIC CONCENTRATIONS OF RAIN AND HAIL

AUTHORITY: 49 U.S.C. 106(g), 40113, 44701–44702, 44704.
SOURCE: Docket No. 3025, 29 FR 7453, June 10, 1964, unless otherwise noted.
NOTE: For miscellaneous amendments to cross references in this Part 33, see Amdt. 33–2, 31 FR 9211, July 6, 1966.

Subpart A—General

§ 33.1 Applicability.
(a) This part prescribes airworthiness standards for the issue of type certificates and changes to those certificates, for aircraft engines.
(b) Each person who applies under part 21 for such a certificate or change must show compliance with the applicable requirements of this part and the applicable requirements of part 34 of this chapter.


§ 33.3 General.
Each applicant must show that the aircraft engine concerned meets the applicable requirements of this part.

§ 33.4 Instructions for Continued Airworthiness.

The applicant must prepare Instructions for Continued Airworthiness in accordance with appendix A to this part that are acceptable to the Administrator. The instructions may be incomplete at type certification if a program exists to ensure their completion prior to delivery of the first aircraft with the engine installed, or upon issuance of a standard certificate of airworthiness for the aircraft with the engine installed, whichever occurs later.

[Amdt. 33–9, 45 FR 60181, Sept. 11, 1980]

§ 33.5 Instruction manual for installing and operating the engine.

Each applicant must prepare and make available to the Administrator prior to the issuance of the type certificate, and to the owner at the time of delivery of the engine, approved Instructions for installing and operating the engine. The instructions must include at least the following:
§ 33.7

(a) Installation instructions. (1) The location of engine mounting attachments, the method of attaching the engine to the aircraft, and the maximum allowable load for the mounting attachments and related structure.
(2) The location and description of engine connections to be attached to accessories, pipes, wires, cables, ducts, and cowling.
(3) An outline drawing of the engine including overall dimensions.
(4) A definition of the physical and functional interfaces with the aircraft and aircraft equipment, including the propeller when applicable.
(5) Where an engine system relies on components that are not part of the engine type design, the interface conditions and reliability requirements for those components upon which engine type certification is based must be specified in the engine installation instructions directly or by reference to appropriate documentation.
(6) A list of the instruments necessary for control of the engine, including the overall limits of accuracy and transient response required of such instruments for control of the operation of the engine, must also be stated so that the suitability of the instruments as installed may be assessed.

(b) Operation instructions. (1) The operating limitations established by the Administrator.
(2) The power or thrust ratings and procedures for correcting for non-standard atmosphere.
(3) The recommended procedures, under normal and extreme ambient conditions for—
   (i) Starting;
   (ii) Operating on the ground; and
   (iii) Operating during flight.
(4) For rotorcraft engines having one or more OEI ratings, applicants must provide data on engine performance characteristics and variability to enable the aircraft manufacturer to establish aircraft power assurance procedures.
(5) A description of the primary and all alternate modes, and any back-up system, together with any associated limitations, of the engine control system and its interface with the aircraft systems, including the propeller when applicable.

(c) Safety analysis assumptions. The assumptions of the safety analysis as described in §33.75(d) with respect to the reliability of safety devices, instrumentation, early warning devices, maintenance checks, and similar equipment or procedures that are outside the control of the engine manufacturer.


§ 33.7 Engine ratings and operating limitations.

(a) Engine ratings and operating limitations are established by the Administrator and included in the engine certificate data sheet specified in §21.41 of this chapter, including ratings and limitations based on the operating conditions and information specified in this section, as applicable, and any other information found necessary for safe operation of the engine.

(b) For reciprocating engines, ratings and operating limitations are established relating to the following:
   (1) Horsepower or torque, r.p.m., manifold pressure, and time at critical pressure altitude and sea level pressure altitude for—
      (i) Rated maximum continuous power (relating to unsupercharged operation or to operation in each supercharger mode as applicable); and
      (ii) Rated takeoff power (relating to unsupercharged operation or to operation in each supercharger mode as applicable),
   (2) Fuel grade or specification.
   (3) Oil grade or specification.
   (4) Temperature of the—
      (i) Cylinder;
      (ii) Oil at the oil inlet; and
      (iii) Turbosupercharger turbine wheel inlet gas.
   (5) Pressure of—
      (i) Fuel at the fuel inlet; and
      (ii) Oil at the main oil gallery.
   (6) Accessory drive torque and overhang moment.
   (7) Component life.
   (8) Turbosupercharger turbine wheel r.p.m.
§ 33.15

(c) For turbine engines, ratings and operating limitations are established relating to the following:

1. Horsepower, torque, or thrust, r.p.m., gas temperature, and time for—
   (i) Rated maximum continuous power or thrust (augmented);
   (ii) Rated maximum continuous power or thrust (unaugmented);
   (iii) Rated takeoff power or thrust (augmented);
   (iv) Rated takeoff power or thrust (unaugmented);
   (v) Rated 30-minute OEI power;
   (vi) Rated 2½-minute OEI power;
   (vii) Rated continuous OEI power; and
   (viii) Rated 2-minute OEI Power;
   (ix) Rated 30-second OEI power; and
   (x) Auxiliary power unit (APU) mode of operation.

2. Fuel designation or specification.

3. Oil grade or specification.


5. Temperature of—
   (i) Oil at a location specified by the applicant;
   (ii) Induction air at the inlet face of a supersonic engine, including steady state operation and transient over-temperature and time allowed;
   (iii) Hydraulic fluid of a supersonic engine;
   (iv) Fuel at a location specified by the applicant; and
   (v) External surfaces of the engine, if specified by the applicant.

6. Pressure of—
   (i) Fuel at the fuel inlet;
   (ii) Oil at a location specified by the applicant;
   (iii) Induction air at the inlet face of a supersonic engine, including steady state operation and transient over-pressure and time allowed; and
   (iv) Hydraulic fluid.

7. Accessory drive torque and over-hang moment.


10. Oil filtration.

11. Bleed air.

12. The number of start-stop stress cycles approved for each rotor disc and spacer.

13. Inlet air distortion at the engine inlet.

14. Transient rotor shaft overspeed r.p.m., and number of overspeed occurrences.

15. Transient gas overtemperature, and number of overtemperature occurrences.

16. Transient engine overtorque, and number of overtorque occurrences.

17. Maximum engine overtorque for turbopropeller and turboshaft engines incorporating free power turbines.

18. For engines to be used in supersonic aircraft, engine rotor windmilling rotational r.p.m.

(d) In determining the engine performance and operating limitations, the overall limits of accuracy of the engine control system and of the necessary instrumentation as defined in §33.5(a)(6) must be taken into account.


§ 33.16 Selection of engine power and thrust ratings.

(a) Requested engine power and thrust ratings must be selected by the applicant.

(b) Each selected rating must be for the lowest power or thrust that all engines of the same type may be expected to produce under the conditions used to determine that rating.

[Amdt. 33–3, 32 FR 3736, Mar. 4, 1967]

Subpart B—Design and Construction; General

§ 33.17 Applicability.

This subpart prescribes the general design and construction requirements for reciprocating and turbine aircraft engines.

§ 33.13 [Reserved]

§ 33.15 Materials.

The suitability and durability of materials used in the engine must—

(a) Be established on the basis of experience or tests; and

(b) Conform to approved specifications (such as industry or military specifications) that ensure their having
§ 33.17 Fire protection.

(a) The design and construction of the engine and the materials used must minimize the probability of the occurrence and spread of fire during normal operation and failure conditions, and must minimize the effect of such a fire. In addition, the design and construction of turbine engines must minimize the probability of the occurrence of an internal fire that could result in structural failure or other hazardous effects.

(b) Except as provided in paragraph (c) of this section, each external line, fitting, and other component, which contains or conveys flammable fluid during normal engine operation, must be fire resistant or fireproof, as determined by the Administrator. Components must be shielded or located to safeguard against the ignition of leaking flammable fluid.

(c) A tank, which contains flammable fluids and any associated shut-off means and supports, which are part of and attached to the engine, must be fireproof either by construction or by protection unless damage by fire will not cause leakage or spillage of a hazardous quantity of flammable fluid. For a reciprocating engine having an integral oil sump of less than 23.7 liters capacity, the oil sump need not be fireproof or enclosed by a fireproof shield.

(d) An engine component designed, constructed, and installed to act as a firewall must be:

1. Fireproof;
2. Constructed so that no hazardous quantity of air, fluid or flame can pass around or through the firewall; and,
3. Protected against corrosion;
4. In addition to the requirements of paragraphs (a) and (b) of this section, engine control system components that are located in a designated fire zone must be fire resistant or fireproof, as determined by the Administrator;
5. Unintentional accumulation of hazardous quantities of flammable fluid within the engine must be prevented by draining and venting.

(g) Any components, modules, or equipment, which are susceptible to or are potential sources of static discharges or electrical fault currents must be designed and constructed to be properly grounded to the engine reference, to minimize the risk of ignition in external areas where flammable fluids or vapors could be present.

§ 33.19 Durability.

(a) Engine design and construction must minimize the development of an unsafe condition of the engine between overhaul periods. The design of the compressor and turbine rotor cases must provide for the containment of damage from rotor blade failure. Energy levels and trajectories of fragments resulting from rotor blade failure that lie outside the compressor and turbine rotor cases must be defined.

(b) Each component of the propeller blade pitch control system which is a part of the engine type design must meet the requirements of §§ 35.21, 35.23, 35.42 and 35.43 of this chapter.

§ 33.21 Engine cooling.

Engine design and construction must provide the necessary cooling under conditions in which the airplane is expected to operate.

§ 33.23 Engine mounting attachments and structure.

(a) The maximum allowable limit and ultimate loads for engine mounting attachments and related engine structure must be specified.

(b) The engine mounting attachments and related engine structure must be able to withstand—

1. The specified limit loads without permanent deformation; and
2. The specified ultimate loads without failure, but may exhibit permanent deformation.

§ 33.25 Accessory attachments.

The engine must operate properly with the accessory drive and mounting attachments loaded. Each engine accessory drive and mounting attachment must include provisions for seating to prevent contamination of, or unacceptable leakage from, the engine interior. A drive and mounting attachment requiring lubrication for external drive splines, or coupling by engine oil, must include provisions for seating to prevent unacceptable loss of oil and to prevent contamination from sources outside the chamber enclosing the drive connection. The design of the engine must allow for the examination, adjustment, or removal of each accessory required for engine operation.

[Amdt. 33–10, 49 FR 6851, Feb. 23, 1984]

§ 33.27 Turbine, compressor, fan, and turbosupercharger rotor overspeed.

(a) For each fan, compressor, turbine, and turbosupercharger rotor, the applicant must establish by test, analysis, or a combination of both, that each rotor will not burst when operated in the engine for 5 minutes at whichever of the conditions defined in paragraph (b) of this section is the most critical with respect to the integrity of such a rotor.

(1) Test rotors used to demonstrate compliance with this section that do not have the most adverse combination of material properties and dimensional tolerances must be tested at conditions which have been adjusted to ensure the minimum specification rotor possesses the required overspeed capability. This can be accomplished by increasing test speed, temperature, and/or loads.

(2) When an engine test is being used to demonstrate compliance with the overspeed conditions listed in paragraph (b)(3) or (b)(4) of this section and the failure of a component or system is sudden and transient, it may not be possible to operate the engine for 5 minutes after the failure. Under these circumstances, the actual overspeed duration is acceptable if the required maximum overspeed is achieved.

(b) When determining the maximum overspeed condition applicable to each rotor in order to comply with paragraphs (a) and (c) of this section, the applicant must evaluate the following rotor speeds taking into consideration the part’s operating temperatures and temperature gradients throughout the engine’s operating envelope:

(1) 120 percent of the maximum permissible rotor speed associated with any of the engine ratings except one-engine-inoperative (OEI) ratings of less than 2½ minutes.

(2) 115 percent of the maximum permissible rotor speed associated with any OEI ratings of less than 2½ minutes.

(3) 105 percent of the highest rotor speed that would result from either:
   (i) The failure of the component or system which, in a representative installation of the engine, is the most critical with respect to overspeed when operating at any rating condition except OEI ratings of less than 2½ minutes, or
   (ii) The failure of any component or system in a representative installation of the engine, in combination with any other failure of a component or system that would not normally be detected during a routine pre-flight check or during normal flight operation, that is the most critical with respect to overspeed, except as provided by paragraph (c) of this section, when operating at any rating condition except OEI ratings of less than 2½ minutes.

(4) 100 percent of the highest rotor speed that would result from the failure of the component or system which, in a representative installation of the engine, is the most critical with respect to overspeed when operating at any OEI rating of less than 2½ minutes.

(c) The highest overspeed that results from a complete loss of load on a turbine rotor, except as provided by paragraph (f) of this section, must be included in the overspeed conditions considered by paragraphs (b)(3)(i), (b)(3)(ii), and (b)(4) of this section, regardless of whether that overspeed results from a failure within the engine or external to the engine. The overspeed resulting from any other single failure must be considered when selecting the most limiting overspeed conditions applicable to each rotor. Overspeeds resulting from combinations of failures must also be considered unless
the applicant can show that the probability of occurrence is not greater than extremely remote (probability range of $10^{-7}$ to $10^{-9}$ per engine flight hour).

(d) In addition, the applicant must demonstrate that each fan, compressor, turbine, and turbosupercharger rotor complies with paragraphs (d)(1) and (d)(2) of this section for the maximum overspeed achieved when subjected to the conditions specified in paragraphs (b)(3) and (b)(4) of this section. The applicant must use the approach in paragraph (a) of this section which specifies the required test conditions.

(1) Rotor Growth must not cause the engine to:

(i) Catch fire,

(ii) Release high-energy debris through the engine casing or result in a hazardous failure of the engine casing,

(iii) Generate loads greater than those ultimate loads specified in §33.23(a), or

(iv) Lose the capability of being shut down.

(2) Following an overspeed event and after continued operation, the rotor may not exhibit conditions such as cracking or distortion which preclude continued safe operation.

(e) The design and functioning of engine control systems, instruments, and other methods not covered under §33.28 must ensure that the engine operating limitations that affect turbine, compressor, fan, and turbosupercharger rotor structural integrity will not be exceeded in service.

(f) Failure of a shaft section may be excluded from consideration in determining the highest overspeed that would result from a complete loss of load on a turbine rotor if the applicant:

(1) Identifies the shaft as an engine life-limited-part and complies with §33.70.

(2) Uses material and design features that are well understood and that can be analyzed by well-established and validated stress analysis techniques.

(3) Determines, based on an assessment of the environment surrounding the shaft section, that environmental influences are unlikely to cause a shaft failure. This assessment must include complexity of design, corrosion, wear, vibration, fire, contact with adjacent components or structure, overheating, and secondary effects from other failures or combination of failures.

(4) Identifies and declares, in accordance with §33.5, any assumptions regarding the engine installation in making the assessment described above in paragraph (f)(3) of this section.

(5) Assesses, and considers as appropriate, experience with shaft sections of similar design.

(6) Does not exclude the entire shaft.

(g) If analysis is used to meet the overspeed requirements, then the analytical tool must be validated to prior overspeed test results of a similar rotor. The tool must be validated for each material. The rotor being certified must not exceed the boundaries of the rotors being used to validate the analytical tool in terms of geometric shape, operating stress, and temperature. Validation includes the ability to accurately predict rotor dimensional growth and the burst speed. The predictions must also show that the rotor being certified does not have lower burst and growth margins than rotors used to validate the tool.


§ 33.28 Engine control systems.

(a) Applicability. These requirements are applicable to any system or device that is part of engine type design, that controls, limits, or monitors engine operation, and is necessary for the continued airworthiness of the engine.

(b) Validation—(1) Functional aspects. The applicant must substantiate by tests, analysis, or a combination thereof, that the engine control system performs the intended functions in a manner which:

(i) Enables selected values of relevant control parameters to be maintained and the engine kept within the approved operating limits over changing atmospheric conditions in the declared flight envelope;

(ii) Complies with the operability requirements of §§33.51, 33.65 and 33.73, as appropriate, under all likely system inputs and allowable engine power or thrust demands, unless it can be demonstrated that failure of the control
§ 33.28  

function results in a non-dispatchable condition in the intended application;  

(iii) Allows modulation of engine power or thrust with adequate sensitivity over the declared range of engine operating conditions; and  

(iv) Does not create unacceptable power or thrust oscillations.  

(2) Environmental limits. The applicant must demonstrate, when complying with §§ 33.53 or 33.91, that the engine control system functionality will not be adversely affected by declared environmental conditions, including electromagnetic interference (EMI), High Intensity Radiated Fields (HIRF), and lightning. The limits to which the system has been qualified must be documented in the engine installation instructions.  

(c) Control transitions. (1) The applicant must demonstrate that, when fault or failure results in a change from one control mode to another, from one channel to another, or from the primary system to the back-up system, the change occurs so that:  

(i) The engine does not exceed any of its operating limitations;  

(ii) The engine does not surge, stall, or experience unacceptable thrust or power changes or oscillations or other unacceptable characteristics; and  

(iii) There is a means to alert the flight crew if the crew is required to initiate, respond to, or be aware of the control mode change. The means to alert the crew must be described in the engine installation instructions, and the crew action must be described in the engine operating instructions;  

(2) The magnitude of any change in thrust or power and the associated transition time must be identified and described in the engine installation instructions and the engine operating instructions.  

(d) Engine control system failures. The applicant must design and construct the engine control system so that:  

(1) The rate for Loss of Thrust (or Power) Control (LOTC/LOPC) events, consistent with the safety objective associated with the intended application can be achieved;  

(2) In the full-up configuration, the system is single fault tolerant, as determined by the Administrator, for electrical or electronic failures with respect to LOTC/LOPC events;  

(3) Single failures of engine control system components do not result in a hazardous engine effect; and  

(4) Foreseeable failures or malfunctions leading to local events in the intended aircraft installation, such as fire, overheat, or failures leading to damage to engine control system components, do not result in a hazardous engine effect due to engine control system failures or malfunctions.  

(e) System safety assessment. When complying with this section and § 33.75, the applicant must complete a System Safety Assessment for the engine control system. This assessment must identify faults or failures that result in a change in thrust or power, transmission of erroneous data, or an effect on engine operability producing a surge or stall together with the predicted frequency of occurrence of these faults or failures.  

(f) Protection systems. (1) The design and functioning of engine control devices and systems, together with engine instruments and operating and maintenance instructions, must provide reasonable assurance that those engine operating limitations that affect turbine, compressor, fan, and turbosupercharger rotor structural integrity will not be exceeded in service.  

(2) When electronic overspeed protection systems are provided, the design must include a means for testing, at least once per engine start/stop cycle, to establish the availability of the protection function. The means must be such that a complete test of the system can be achieved in the minimum number of cycles. If the test is not fully automatic, the requirement for a manual test must be contained in the engine instructions for operation.  

(3) When overspeed protection is provided through hydromechanical or mechanical means, the applicant must demonstrate by test or other acceptable means that the overspeed function remains available between inspection and maintenance periods.
§ 33.29 Instrument connection.

(a) Unless it is constructed to prevent its connection to an incorrect instrument, each connection provided for powerplant instruments required by aircraft airworthiness regulations or necessary to insure operation of the engine in compliance with any engine limitation must be marked to identify it with its corresponding instrument.

(b) A connection must be provided on each turbojet engine for an indicator system to indicate rotor system unbalance.

(c) Each rotorcraft turbine engine having a 30-second OEI rating and a 2-minute OEI rating must have a means or a provision for a means to:

(1) Alert the pilot when the engine is at the 30-second OEI and the 2-minute OEI power levels, when the event begins, and when the time interval expires;
§ 33.35  Fuel and induction system.

(a) The fuel system of the engine must be designed and constructed to supply an appropriate mixture of fuel to the cylinders throughout the complete operating range of the engine under all flight and atmospheric conditions.

(b) The intake passages of the engine through which air or fuel in combination with air passes for combustion purposes must be designed and constructed to minimize the danger of ice accretion in those passages. The engine must be designed and constructed to permit the use of a means for ice prevention.

(c) The type and degree of fuel filtering necessary for protection of the engine fuel system against foreign particles in the fuel must be specified. The
§ 33.37 Ignition system.

Each spark ignition engine must have a dual ignition system with at least two spark plugs for each cylinder and two separate electric circuits with separate sources of electrical energy, or have an ignition system of equivalent in-flight reliability.

§ 33.39 Lubrication system.

(a) The lubrication system of the engine must be designed and constructed so that it will function properly in all flight attitudes and atmospheric conditions in which the airplane is expected to operate. In wet sump engines, this requirement must be met when only one-half of the maximum lubricant supply is in the engine.

(b) The lubrication system of the engine must be designed and constructed to allow installing a means of cooling the lubricant.

(c) The crankcase must be vented to the atmosphere to preclude leakage of oil from excessive pressure in the crankcase.

Subpart D—Block Tests; Reciprocating Aircraft Engines

§ 33.41 Applicability.

This subpart prescribes the block tests and inspections for reciprocating aircraft engines.
§ 33.49 Endurance test.

(a) General. Each engine must be subjected to an endurance test that includes a total of 150 hours of operation (except as provided in paragraph (e)(1)(iii) of this section) and, depending upon the type and contemplated use of the engine, consists of one of the series of runs specified in paragraphs (b) through (e) of this section, as applicable. The runs must be made in the order found appropriate by the Administrator for the particular engine being tested. During the endurance test the engine power and the crankshaft rotational speed must be kept within ±3 percent of the rated values. During the runs at rated takeoff power and for at least 55 hours at rated maximum continuous power, one cylinder must be operated at not less than the limiting temperature, the other cylinders must be operated at a temperature not lower than 50 degrees F. below the limiting temperature, and the oil inlet temperature must be maintained within ±10 degrees F. of the limiting temperature. An engine that is equipped with a propeller shaft must be fitted for the endurance test with a propeller that thrust-loads the engine to the maximum thrust which the engine is designed to resist at each applicable operating condition specified in this section. Each accessory drive and mounting attachment must be loaded. During operation at rated takeoff power and rated maximum continuous power, the load imposed by each accessory used only for an aircraft service must be the limit load specified by the applicant for the engine drive or attachment point.

(b) Unsupercharged engines and engines incorporating a gear-driven single-speed supercharger. For engines not incorporating a supercharger and for engines incorporating a gear-driven single-speed supercharger the applicant must conduct the following runs:

(1) A 30-hour run consisting of alternate periods of 5 minutes at rated takeoff power with takeoff speed, and 5 minutes at maximum best economy cruising power or maximum recommended cruising power.

(2) A 20-hour run consisting of alternate periods of 1½ hours at rated maximum continuous power with maximum continuous speed, and ½ hour at 75 percent rated maximum continuous power and 91 percent maximum continuous speed.
§ 33.49

(3) A 20-hour run consisting of alternate periods of 1 1/2 hours at rated maximum continuous power with maximum continuous speed, and 1/2 hour at 70 percent rated maximum continuous power and 89 percent maximum continuous speed.

(4) A 20-hour run consisting of alternate periods of 1 1/2 hours at rated maximum continuous power with maximum continuous speed, and 1/2 hour at 65 percent rated maximum continuous power and 87 percent maximum continuous speed.

(5) A 20-hour run consisting of alternate periods of 1 1/2 hours at rated maximum continuous power with maximum continuous speed, and 1/2 hour at 60 percent rated maximum continuous power and 84.5 percent maximum continuous speed.

(6) A 20-hour run consisting of alternate periods of 1 1/2 hours at rated maximum continuous power with maximum continuous speed, and 1/2 hour at 50 percent rated maximum continuous power and 79.5 percent maximum continuous speed.

(7) A 20-hour run consisting of alternate periods of 1 1/2 hours at rated maximum continuous power with maximum continuous speed, and 1/2 hour at 45 percent rated maximum continuous power and 74.5 percent maximum continuous speed.

(c) Engines incorporating a gear-driven two-speed supercharger. For engines incorporating a gear-driven two-speed supercharger the applicant must conduct the following runs:

(1) A 30-hour run consisting of alternate periods in the lower gear ratio of 5 minutes at rated takeoff power with takeoff speed, and 5 minutes at maximum best economy cruising power or at maximum recommended cruising power. If a takeoff power rating is desired in the higher gear ratio, 10 hours of the 30-hour run must be made in the higher gear ratio in alternate periods of 5 minutes at the observed takeoff critical altitude manifold pressure and takeoff speed, and 5 minutes at 70 percent high ratio rated maximum continuous power and 89 percent high ratio maximum continuous speed.

(2) A 15-hour run consisting of alternate periods in the lower gear ratio of 1 hour at rated maximum continuous power with maximum continuous speed, and 1/2 hour at 75 percent rated maximum continuous power and 91 percent maximum continuous speed.

(3) A 15-hour run consisting of alternate periods in the lower gear ratio of 1 hour at rated maximum continuous power with maximum continuous speed, and 1/2 hour at 70 percent rated maximum continuous power and 89 percent maximum continuous speed.

(4) A 30-hour run in the higher gear ratio at rated maximum continuous power with maximum continuous speed.

(5) A 5-hour run consisting of alternate periods of 5 minutes in each of the supercharger gear ratios. The first 5 minutes of the test must be made at maximum continuous speed in the higher gear ratio and the observed horsepower obtainable with 90 percent of maximum continuous manifold pressure in the higher gear ratio under sea level conditions. The condition for operation for the alternate 5 minutes in the lower gear ratio must be that obtained by shifting to the lower gear ratio at constant speed.

(6) A 10-hour run consisting of alternate periods in the lower gear ratio of 1 hour at rated maximum continuous power with maximum continuous power and 84.5 percent maximum continuous speed.

(7) A 10-hour run consisting of alternate periods in the lower gear ratio of 1 hour at rated maximum continuous power with maximum continuous power and 87 percent maximum continuous speed.

(8) A 10-hour run consisting of alternate periods in the lower gear ratio of 1 hour at rated maximum continuous power with maximum continuous power and 84.5 percent maximum continuous speed.

(9) A 20-hour run consisting of alternate periods in the lower gear ratio of 1 hour at rated maximum continuous power with maximum continuous power and 89 percent maximum continuous speed.

(10) A 20-hour run consisting of alternate periods in the lower gear ratio of 2 hours at rated maximum continuous power with maximum continuous speed, and 2 hours at maximum best economy cruising power and speed or at maximum recommended cruising power.
(10) A 5-hour run in the lower gear ratio at maximum best economy cruising power and speed or at maximum recommended cruising power and speed.

Where simulated altitude test equipment is not available when operating in the higher gear ratio, the runs may be made at the observed horsepower obtained with the critical altitude manifold pressure or specified percentages thereof, and the fuel-air mixtures may be adjusted to be rich enough to suppress detonation.

(d) Helicopter engines. To be eligible for use on a helicopter each engine must either comply with paragraphs (a) through (j) of §29.923 of this chapter, or must undergo the following series of runs:

(1) A 35-hour run consisting of alternate periods of 30 minutes each at rated takeoff power with takeoff speed, and at rated maximum continuous power with maximum continuous speed.

(2) A 25-hour run consisting of alternate periods of 2½ hours each at rated maximum continuous power with maximum continuous speed, and at 70 percent rated maximum continuous power with maximum continuous speed.

(3) A 25-hour run consisting of alternate periods of 2½ hours each at rated maximum continuous power with maximum continuous speed, and at 70 percent rated maximum continuous power with 80 to 90 percent maximum continuous speed.

(4) A 25-hour run consisting of alternate periods of 2½ hours each at 30 percent rated maximum continuous power with takeoff speed, and at 30 percent rated maximum continuous power with 80 to 90 percent maximum continuous speed.

(5) A 25-hour run consisting of alternate periods of 2½ hours each at 80 percent rated maximum continuous power with takeoff speed, and at either rated maximum continuous power with 110 percent maximum continuous speed or at rated takeoff power with 105 percent takeoff speed, whichever results in the greater speed.

(6) A 15-hour run at 105 percent rated maximum continuous power with 105 percent maximum continuous power or at full throttle and corresponding speed at standard sea level carburetor entrance pressure, if 105 percent of the rated maximum continuous power is not exceeded.

(e) Turbosupercharged engines. For engines incorporating a turbosupercharger the following apply except that altitude testing may be simulated provided the applicant shows that the engine and supercharger are being subjected to mechanical loads and operating temperatures no less severe than if run at actual altitude conditions:

(1) For engines used in airplanes the applicant must conduct the runs specified in paragraph (b) of this section, except—

(i) The entire run specified in paragraph (b)(1) of this section must be made at sea level altitude pressure;

(ii) The portions of the runs specified in paragraphs (b)(2) through (7) of this section at rated maximum continuous power must be made at critical altitude pressure, and the portions of the runs at other power must be made at 8,000 feet altitude pressure; and

(iii) The turbosupercharger used during the 150-hour endurance test must be run on the bench for an additional 50 hours at the limiting turbine wheel inlet gas temperature and rotational speed for rated maximum continuous power operation unless the limiting temperature and speed are maintained during 50 hours of the rated maximum continuous power operation.

(2) For engines used in helicopters the applicant must conduct the runs specified in paragraph (d) of this section, except—

(i) The entire run specified in paragraph (d)(1) of this section must be made at critical altitude pressure;

(ii) The portions of the runs specified in paragraphs (d)(2) and (3) of this section at rated maximum continuous power must be made at critical altitude pressure and the portions of the runs at other power must be made at 8,000 feet altitude pressure;

(iii) The entire run specified in paragraph (d)(4) of this section must be made at 8,000 feet altitude pressure;

(iv) The portion of the runs specified in paragraph (d)(5) of this section at 80 percent of rated maximum continuous power or at full throttle.
§ 33.51 Operation test.

The operation test must include the testing found necessary by the Administrator to demonstrate backfire characteristics, starting, idling, acceleration, overspeeding, functioning of propeller and ignition, and any other operational characteristic of the engine. If the engine incorporates a multispeed supercharger drive, the design and construction must allow the supercharger to be shifted from operation at the lower speed ratio to the higher and the power appropriate to the manifold pressure and speed settings for rated maximum continuous power at the higher supercharger speed ratio must be obtainable within five seconds.


§ 33.55 Teardown inspection.

After completing the endurance test—

(a) Each engine must be completely disassembled;

(b) Each component having an adjustment setting and a functioning characteristic that can be established independent of installation on the engine must retain each setting and functioning characteristic within the limits that were established and recorded at the beginning of the test; and

(c) Each engine component must conform to the type design and be eligible for incorporation into an engine for continued operation, in accordance with information submitted in compliance with §33.4.

Federal Aviation Administration, DOT

§ 33.67 Fuel system.

(a) With fuel supplied to the engine at the flow and pressure specified by the applicant, the engine must function properly under each operating condition required by this part. Each fuel control adjusting means that may not be manipulated while the fuel control device is mounted on the engine must be secured by a locking device and sealed, or otherwise be inaccessible. All other fuel control adjusting means must take into account:

1. The operating temperature of the part;
2. Any other significant static loads in addition to pressure loads;
3. Minimum properties representative of both the material and the processes used in the construction of the part; and
4. Any adverse geometry conditions allowed by the type design.

§ 33.68 Induction system icing.

Each engine, with all icing protection systems operating, must—

(a) Operate throughout its flight power range (including idling) without the accumulation of ice on the engine components that adversely affects engine operation or that causes a serious loss of power or thrust in continuous maximum and intermittent maximum icing conditions as defined in appendix C of Part 25 of this chapter; and

(b) Idle for 30 minutes on the ground, with the available air bleed for icing protection at its critical condition, without adverse effect, in an atmosphere that is at a temperature between 15° and 30 °F (between −9° and −1 °C) and has a liquid water content not less than 0.3 grams per cubic meter in the form of drops having a mean effective diameter not less than 20 microns, followed by a momentary operation at takeoff power or thrust. During the 30 minutes of idle operation the engine

(c) If provided as part of the engine, the applicant must show for each fluid injection (other than fuel) system and its controls that the flow of the injected fluid is adequately controlled.

may be run up periodically to a moderate power or thrust setting in a manner acceptable to the Administrator.


§ 33.69 Ignitions system.
Each engine must be equipped with an ignition system for starting the engine on the ground and in flight. An electric ignition system must have at least two igniters and two separate secondary electric circuits, except that only one igniter is required for fuel burning augmentation systems.

[Amdt. 33–6, 39 FR 35466, Oct. 1, 1974]

§ 33.70 Engine life-limited parts.
By a procedure approved by the FAA, operating limitations must be established which specify the maximum allowable number of flight cycles for each engine life-limited part. Engine life-limited parts are rotor and major static structural parts whose primary failure is likely to result in a hazardous engine effect. Typically, engine life-limited parts include, but are not limited to disks, spacers, hubs, shafts, high-pressure casings, and non-redundant mount components. For the purposes of this section, a hazardous engine effect is any of the conditions listed in §33.75 of this part. The applicant will establish the integrity of each engine life-limited part by:

(a) An engineering plan that contains the steps required to ensure each engine life-limited part is withdrawn from service at an approved life before hazardous engine effects can occur. These steps include validated analysis, test, or service experience which ensures that the combination of loads, material properties, environmental influences and operating conditions, including the effects of other engine parts influencing these parameters, are sufficiently well known and predictable so that the operating limitations can be established and maintained for each engine life-limited part. Applicants must perform appropriate damage tolerance assessments to address the potential for failure from material, manufacturing, and service induced anomalies within the approved life of the part. Applicants must publish a list of the life-limited engine parts and the approved life for each part in the Airworthiness Limitations Section of the Instructions for Continued Airworthiness as required by §33.4 of this part.

(b) A manufacturing plan that identifies the specific manufacturing constraints necessary to consistently produce each engine life-limited part with the attributes required by the engineering plan.

(c) A service management plan that defines in-service processes for maintenance and the limitations to repair for each engine life-limited part that will maintain attributes consistent with those required by the engineering plan. These processes and limitations will become part of the Instructions for Continued Airworthiness.

[Amdt. 33–22, 72 FR 50860, Sept. 4, 2007]

§ 33.71 Lubrication system.

(a) General. Each lubrication system must function properly in the flight attitudes and atmospheric conditions in which an aircraft is expected to operate.

(b) Oil strainer or filter. There must be an oil strainer or filter through which all of the engine oil flows. In addition:

(1) Each strainer or filter required by this paragraph that has a bypass must be constructed and installed so that oil will flow at the normal rate through the rest of the system with the strainer or filter element completely blocked.

(2) The type and degree of filtering necessary for protection of the engine oil system against foreign particles in the oil must be specified. The applicant must demonstrate that foreign particles passing through the specified filtering means do not impair engine oil system functioning.

(3) Each strainer or filter required by this paragraph must have the capacity (with respect to operating limitations established for the engine) to ensure that engine oil system functioning is not impaired with the oil contaminated to a degree (with respect to particle size and density) that is greater than that established for the engine in paragraph (b)(2) of this section.

(4) For each strainer or filter required by this paragraph, except the strainer or filter at the oil tank outlet,
§ 33.72 Hydraulic actuating systems.

Each hydraulic actuating system must function properly under all conditions in which the engine is expected to operate. Each filter or screen must be accessible for servicing and each tank must meet the design criteria of §33.71.


§ 33.73 Power or thrust response.

The design and construction of the engine must enable an increase—

(a) From minimum to rated takeoff power or thrust with the maximum bleed air and power extraction to be
permitted in an aircraft, without over-temperature, surge, stall, or other detrimental factors occurring to the engine whenever the power control lever is moved from the minimum to the maximum position in not more than 1 second, except that the Administrator may allow additional time increments for different regimes of control operation requiring control scheduling; and

(b) From the fixed minimum flight idle power lever position when provided, or if not provided, from not more than 15 percent of the rated takeoff power or thrust available to 95 percent rated takeoff power or thrust in not over 5 seconds. The 5-second power or thrust response must occur from a stabilized static condition using only the bleed air and accessories loads necessary to run the engine. This takeoff rating is specified by the applicant and need not include thrust augmentation.

[Amdt. 33–1, 36 FR 5493, Mar. 24, 1971]

§ 33.74 Continued rotation.

If any of the engine main rotating systems continue to rotate after the engine is shutdown for any reason while in flight, and if means to prevent that continued rotation are not provided, then any continued rotation during the maximum period of flight, and in the flight conditions expected to occur with that engine inoperative, may not result in any condition described in §33.75(g)(2)(i) through (vi) of this part.

[Amdt. 33–24, 72 FR 50867, Sept. 4, 2007]

§ 33.75 Safety analysis.

(a) (1) The applicant must analyze the engine, including the control system, to assess the likely consequences of all failures that can reasonably be expected to occur. This analysis will take into account, if applicable:

(i) Aircraft-level devices and procedures assumed to be associated with a typical installation. Such assumptions must be stated in the analysis.

(ii) Consequential secondary failures and latent failures.

(iii) Multiple failures referred to in paragraph (d) of this section or that result in the hazardous engine effects defined in paragraph (g)(2) of this section.

(b) The applicant must summarize those failures that could result in major engine effects or hazardous engine effects, as defined in paragraph (g) of this section, and estimate the probability of occurrence of those effects. Any engine part the failure of which could reasonably result in a hazardous engine effect must be clearly identified in this summary.

(2) The applicant must show that hazardous engine effects are predicted to occur at a rate not in excess of that defined as extremely remote (probability range of $10^{-7}$ to $10^{-9}$ per engine flight hour). Since the estimated probability for individual failures may be insufficiently precise to enable the applicant to assess the total rate for hazardous engine effects, compliance may be shown by demonstrating that the probability of a hazardous engine effect arising from an individual failure can be predicted to be not greater than $10^{-8}$ per engine flight hour. In dealing with probabilities of this low order of magnitude, absolute proof is not possible, and compliance may be shown by reliance on engineering judgment and previous experience combined with sound design and test philosophies.

(4) The applicant must show that major engine effects are predicted to occur at a rate not in excess of that defined as remote (probability range of $10^{-5}$ to $10^{-7}$ per engine flight hour).

(b) The FAA may require that any assumption as to the effects of failures and likely combination of failures be verified by test.

(c) The primary failure of certain single elements cannot be sensibly estimated in numerical terms. If the failure of such elements is likely to result in hazardous engine effects, then compliance may be shown by reliance on the prescribed integrity requirements of §§33.15, 33.27, and 33.70 as applicable. These instances must be stated in the safety analysis.

(d) If reliance is placed on a safety system to prevent a failure from progressing to hazardous engine effects, the possibility of a safety system failure in combination with a basic engine failure must be included in the analysis. Such a safety system may include safety devices, instrumentation, early warning devices, maintenance checks,
§ 33.76 Bird ingestion.

(a) General. Compliance with paragraphs (b), (c), and (d) of this section shall be in accordance with the following:

(1) Except as specified in paragraph (d) of this section, all ingestion tests must be conducted with the engine stabilized at no less than 100-percent takeoff power or thrust, for test day ambient conditions prior to the ingestion.

(2) The engine inlet throat area as used in this section to determine the bird quantity and weights will be established by the applicant and identified as a limitation in the installation instructions required under §33.5.

14 CFR Ch. I (1–1–12 Edition)
§ 33.76

(3) The impact to the front of the engine from the large single bird, the single largest medium bird which can enter the inlet, and the large flocking bird must be evaluated. Applicants must show that the associated components when struck under the conditions prescribed in paragraphs (b), (c) or (d) of this section, as applicable, will not affect the engine to the extent that the engine cannot comply with the requirements of paragraphs (b), (c) or (d) of this section.

(4) For an engine that incorporates an inlet protection device, compliance with this section shall be established with the device functioning. The engine approval will be endorsed to show that compliance with the requirements has been established with the device functioning.

(5) Objects that are accepted by the Administrator may be substituted for birds when conducting the bird ingestion tests required by paragraphs (b), (c) and (d) of this section.

(6) If compliance with the requirements of this section is not established, the engine type certification documentation will show that the engine shall be limited to aircraft installations in which it is shown that a bird cannot strike the engine, or be ingested into the engine, or adversely restrict airflow into the engine.

(b) Large single bird. Compliance with the large bird ingestion requirements shall be in accordance with the following:

(1) The large bird ingestion test shall be conducted using one bird of a weight determined from Table 1 aimed at the most critical exposed location on the first stage rotor blades and ingested at a bird speed of 200-knots for engines to be installed on airplanes, or the maximum airspeed for normal rotorcraft flight operations up to 1,500 feet above ground level, but not less than $V_{1}$ minimum for airplanes.

(2) Power lever movement is not permitted within 15 seconds following ingestion of the large bird.

(3) Ingestion of a single large bird tested under the conditions prescribed in this section may not result in any condition described in §33.75(g)(2) of this part.

(4) Compliance with the large bird ingestion requirements of this paragraph may be shown by demonstrating that the requirements of §33.94(a) constitute a more severe demonstration of blade containment and rotor unbalance than the requirements of this paragraph.

The table below shows the large bird weight requirements:

<table>
<thead>
<tr>
<th>Engine Inlet Throat Area (A)—Square-meters (square-inches)</th>
<th>Bird weight kg. (lb.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.35 (2.092)&gt; A .........................................................</td>
<td>1.85 (4.07) minimum, unless a smaller bird is determined to be a more severe demonstration.</td>
</tr>
<tr>
<td>1.35 (2.092) ≤ A &lt; 3.90 (6.045)</td>
<td>2.75 (6.05)</td>
</tr>
<tr>
<td>3.90 (6.045) ≤ A ......................</td>
<td>3.65 (8.03)</td>
</tr>
</tbody>
</table>

(c) Small and medium flocking bird. Compliance with the small and medium bird ingestion requirements shall be in accordance with the following:

(1) Analysis or component test, or both, acceptable to the Administrator, shall be conducted to determine the critical ingestion parameters affecting power loss and damage. Critical ingestion parameters shall include, but are not limited to, the effects of bird speed, critical target location, and first stage rotor speed. The critical bird ingestion speed should reflect the most critical condition within the range of airspeeds used for normal flight operations up to 1,500 feet above ground level, but not less than $V_{1}$ minimum for airplanes.

(2) Medium bird engine tests shall be conducted so as to simulate a flock encounter, and will use the bird weights and quantities specified in Table 2. When only one bird is specified, that bird will be aimed at the engine core primary flow path; the other critical locations on the engine face area must be addressed, as necessary, by appropriate tests or analysis, or both. When two or more birds are specified in Table 2, the largest of those birds must be aimed at the engine core primary flow path, and a second bird must be aimed at the most critical exposed location on the first stage rotor blades. Any remaining birds must be evenly distributed over the engine face area.

(3) In addition, except for rotorcraft engines, it must also be substantiated by appropriate tests or analysis or both, that when the full fan assembly is subjected to the ingestion of the quantity and weights of bird from
§ 33.76

Table 3, aimed at the fan assembly's most critical location outboard of the primary core flowpath, and in accordance with the applicable test conditions of this paragraph, that the engine can comply with the acceptance criteria of this paragraph.

(4) A small bird ingestion test is not required if the prescribed number of medium birds pass into the engine rotor blades during the medium bird test.

(5) Small bird ingestion tests shall be conducted so as to simulate a flock encounter using one 85 gram (0.187 lb.) bird for each 0.032 square-meter (49.6 square-inches) of inlet area, or fraction thereof, up to a maximum of 16 birds. The birds will be aimed so as to account for any critical exposed locations on the first stage rotor blades, with any remaining birds evenly distributed over the engine face area.

(6) Ingestion of small and medium birds tested under the conditions prescribed in this paragraph may not cause any of the following:
   (i) More than a sustained 25-percent power or thrust loss;
   (ii) The engine to be shut down during the required run-on demonstration prescribed in paragraphs (c)(7) or (c)(8) of this section;
   (iii) The conditions defined in paragraph (b)(3) of this section.
   (iv) Unacceptable deterioration of engine handling characteristics.

(7) Except for rotorcraft engines, the following test schedule shall be used:
   (i) Ingestion so as to simulate a flock encounter, with approximately 1 second elapsed time from the moment of the first bird ingestion to the last.
   (ii) Followed by 2 minutes without power lever movement after the ingestion.
   (iii) Followed by 3 minutes at 75-percent of the test condition.
   (iv) Followed by 6 minutes at 60-percent of the test condition.
   (v) Followed by 6 minutes at 40-percent of the test condition.
   (vi) Followed by 1 minute at approach idle.
   (vii) Followed by 2 minutes at 75-percent of the test condition.
   (viii) Followed by stabilizing at idle and engine shut down.

(8) For rotorcraft engines, the following test schedule shall be used:
   (i) Ingestion so as to simulate a flock encounter within approximately 1 second elapsed time between the first ingestion and the last.
   (ii) Followed by 3 minutes at 75-percent of the test condition.
   (iii) Followed by 90 seconds at descent flight idle.
   (iv) Followed by 30 seconds at 75-percent of the test condition.
   (v) Followed by stabilizing at idle and engine shut down.

(9) The durations specified are times at the defined conditions with the power being changed between each condition in less than 10 seconds.

(10) If any engine operating limit(s) is exceeded during the initial 2 minutes without power lever movement, as provided by paragraph (c)(7)(ii) of this section, then it shall be established that the limit exceedence will not result in an unsafe condition.

### Table 2 to § 33.76—Medium Flocking Bird Weight and Quantity Requirements

<table>
<thead>
<tr>
<th>Engine Inlet Throat Area (A)—Square-meters (square-inches)</th>
<th>Bird quantity</th>
<th>Bird weight (kg.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.05 (7.75) ≤ A &lt; 0.10 (155)</td>
<td>1</td>
<td>0.35 (0.77)</td>
</tr>
<tr>
<td>0.10 (155) ≤ A &lt; 0.20 (310)</td>
<td>1</td>
<td>0.45 (0.99)</td>
</tr>
<tr>
<td>0.20 (310) ≤ A &lt; 0.40 (620)</td>
<td>2</td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>0.40 (620) ≤ A &lt; 0.60 (930)</td>
<td>3</td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>0.60 (930) ≤ A &lt; 1.00 (1,550)</td>
<td>3</td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>1.00 (1,550) ≤ A &lt; 1.35 (2,092)</td>
<td>4</td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>1.35 (2,092) ≤ A &lt; 1.70 (2,635)</td>
<td>1</td>
<td>1.15 (2.53)</td>
</tr>
<tr>
<td>plus 3</td>
<td></td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>1.70 (2,635) ≤ A &lt; 2.10 (3,255)</td>
<td>1</td>
<td>1.15 (2.53)</td>
</tr>
<tr>
<td>plus 4</td>
<td></td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>2.10 (3,255) ≤ A &lt; 2.50 (3,875)</td>
<td>1</td>
<td>1.15 (2.53)</td>
</tr>
<tr>
<td>plus 5</td>
<td></td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>2.50 (3,875) ≤ A &lt; 3.30 (6,045)</td>
<td>1</td>
<td>1.15 (2.53)</td>
</tr>
<tr>
<td>plus 6</td>
<td></td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>3.30 (6,045) ≤ A &lt; 4.50 (6975)</td>
<td>3</td>
<td>1.15 (2.53)</td>
</tr>
<tr>
<td>plus 3</td>
<td></td>
<td>0.70 (1.54)</td>
</tr>
<tr>
<td>4.50 (6975) ≤ A</td>
<td>4</td>
<td>1.15 (2.53)</td>
</tr>
</tbody>
</table>
§ 33.76

(d) Large flocking bird. An engine test will be performed as follows:
(1) Large flocking bird engine tests will be performed using the bird mass and weights in Table 4, and ingested at a bird speed of 200 knots.

(2) Prior to the ingestion, the engine must be stabilized at no less than the mechanical rotor speed of the first exposed stage or stages that, on a standard day, would produce 90 percent of the sea level static maximum rated takeoff power or thrust.

(3) The bird must be targeted on the first exposed rotating stage or stages at a blade airfoil height of not less than 50 percent measured at the leading edge.

(4) Ingestion of a large flocking bird under the conditions prescribed in this paragraph must not cause any of the following:

(i) A sustained reduction of power or thrust to less than 50 percent of maximum rated takeoff power or thrust during the run-on segment specified under paragraph (d)(5)(i) of this section.

(ii) Engine shutdown during the required run-on demonstration specified in paragraph (d)(5) of this section.

(iii) The conditions specified in paragraph (b)(3) of this section.

(5) The following test schedule must be used:

(i) Ingestion followed by 1 minute without power lever movement.

(ii) Followed by 13 minutes at not less than 50 percent of maximum rated takeoff power or thrust.

(iii) Followed by 2 minutes between 30 and 35 percent of maximum rated takeoff power or thrust.

(iv) Followed by 1 minute with power or thrust increased from that set in paragraph (d)(5)(iv) of this section, by between 5 and 10 percent of maximum rated takeoff power or thrust.

(v) Followed by a minimum of 1 minute at ground idle then engine shutdown. The durations specified are times at the defined conditions. Power lever movement between each condition will be 10 seconds or less, except that power lever movements allowed within paragraph (d)(5)(ii) of this section are not limited, and for setting power under paragraph (d)(5)(iii) of this section will be 30 seconds or less.

(6) Compliance with the large flocking bird ingestion requirements of this paragraph (d) may also be demonstrated by:

(i) Incorporating the requirements of paragraph (d)(4) and (d)(5) of this section, into the large single bird test demonstration specified in paragraph (b)(1) of this section; or

(ii) Use of an engine subassembly test at the ingestion conditions specified in paragraph (b)(1) of this section if:

(A) All components critical to complying with the requirements of paragraph (d) of this section are included in the subassembly test;

(B) The components of paragraph (d)(6)(ii)(A) of this section are installed in a representative engine for a run-on demonstration in accordance with paragraphs (d)(4) and (d)(5) of this section; except that section (d)(5)(1) is deleted and section (d)(5)(1) must be 14 minutes in duration after the engine is started and stabilized; and

(C) The dynamic effects that would have been experienced during a full engine ingestion test can be shown to be negligible with respect to meeting the requirements of paragraphs (d)(4) and (d)(5) of this section.

(7) Applicants must show that an unsafe condition will not result if any engine operating limit is exceeded during the run-on period.

Table 3—Additional Integrity Assessment

<table>
<thead>
<tr>
<th>Engine Inlet Throat Area (A) (square meters/square inches)</th>
<th>Bird Quantity</th>
<th>Bird Weight (kg (lbs))</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.35 (2.092) A ≤ 2.90 (4.495)</td>
<td>none</td>
<td>1.15 (2.53)</td>
</tr>
<tr>
<td>2.90 (4.495) A ≤ 3.90 (6.045)</td>
<td>1</td>
<td>1.15 (2.53)</td>
</tr>
<tr>
<td>3.90 (6.045) A ≤ 6.00 (16.46)</td>
<td>1</td>
<td>0.70 (1.54)</td>
</tr>
</tbody>
</table>

Table 4—Large Flocking Bird Mass and Weight

<table>
<thead>
<tr>
<th>Engine inlet throat area (square meters/square inches)</th>
<th>Bird Quantity</th>
<th>Bird Mass and Weight (kg (lbs))</th>
</tr>
</thead>
<tbody>
<tr>
<td>A &lt; 2.50 (3.875) ...........................................</td>
<td>none</td>
<td>1.85 (4.08)</td>
</tr>
<tr>
<td>2.50 (3.875) ≤ A &lt; 3.50 (5.425) ................................</td>
<td>1</td>
<td>2.10 (4.63)</td>
</tr>
<tr>
<td>3.50 (5.425) ≤ A &lt; 3.90 (6.045) ................................</td>
<td>1</td>
<td>2.90 (6.51)</td>
</tr>
<tr>
<td>3.90 (6.045) ≤ A ..............................................</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>
§ 33.77 Foreign object ingestion—ice.

(a)–(b) [Reserved]

(c) Ingestion of ice under the conditions of paragraph (e) of this section may not—

(1) Cause a sustained power or thrust loss; or

(2) Require the engine to be shut down.

(d) For an engine that incorporates a protection device, compliance with this section need not be demonstrated with respect to foreign objects to be ingested under the conditions prescribed in paragraph (e) of this section if it is shown that—

(1) Such foreign objects are of a size that will not pass through the protective device;

(2) The protective device will withstand the impact of the foreign objects; and

(3) The foreign object, or objects, stopped by the protective device will not obstruct the flow of induction air into the engine with a resultant sustained reduction in power or thrust greater than those values required by paragraph (c) of this section.

(e) Compliance with paragraph (c) of this section must be shown by engine test under the following ingestion conditions:

(1) Ice quantity will be the maximum accumulation on a typical inlet cowl and engine face resulting from a 2-minute delay in actuating the anti-icing system; or a slab of ice which is comparable in weight or thickness for that size engine.

(2) The ingestion velocity will simulate ice being sucked into the engine inlet.

(3) Engine operation will be maximum cruise power or thrust.

(4) The ingestion will simulate a continuous maximum icing encounter at 25 degrees Fahrenheit.

§ 33.78 Rain and hail ingestion.

(a) All engines. (1) The ingestion of large hailstones (0.8 to 0.9 specific gravity) at the maximum true air speed, up to 15,000 feet (4,500 meters), associated with a representative aircraft operating in rough air, with the engine at maximum continuous power, may not cause unacceptable mechanical damage or unacceptable power or thrust loss after the ingestion, or require the engine to be shut down. One-half the number of hailstones shall be aimed randomly over the inlet face area and the other half aimed at the critical inlet face area. The hailstones shall be ingested in a rapid sequence to simulate a hailstone encounter and the number and size of the hailstones shall be determined as follows:

(i) One 1-inch (25 millimeters) diameter hailstone for engines with inlet areas of not more than 100 square inches (0.0645 square meters).

(ii) One 1-inch (25 millimeters) diameter and one 2-inch (50 millimeters) diameter hailstone for each 150 square inches (0.0968 square meters) of inlet area, or fraction thereof, for engines with inlet areas of more than 100 square inches (0.0645 square meters).

(2) In addition to complying with paragraph (a)(1) of this section and except as provided in paragraph (b) of this section, it must be shown that each engine is capable of acceptable operation throughout its specified operating envelope when subjected to sudden encounters with the certification standard concentrations of rain and hail, as defined in appendix B to this part. Acceptable engine operation precludes flameout, run down, continued or non-recoverable surge or stall, or loss of acceleration and deceleration capability, during any three minute continuous period in rain and during any 30 second continuous period in hail. It must also be shown after the ingestion that there is no unacceptable mechanical damage, unacceptable power or thrust loss, or other adverse engine anomalies.

(b) Engines for rotorcraft. As an alternative to the requirements specified in paragraph (a)(2) of this section, for rotorcraft turbine engines only, it must be shown that each engine is capable of acceptable operation during
and after the ingestion of rain with an overall ratio of water droplet flow to airflow, by weight, with a uniform distribution at the inlet plane, of at least four percent. Acceptable engine operation precludes flameout, run down, continued or non-recoverable surge or stall, or loss of acceleration and deceleration capability. It must also be shown after the ingestion that there is no unacceptable mechanical damage, unacceptable power loss, or other adverse engine anomalies. The rain ingestion must occur under the following static ground level conditions:

1. A normal stabilization period at take-off power without rain ingestion, followed immediately by the suddenly commencing ingestion of rain for three minutes at takeoff power, then
2. Continuation of the rain ingestion during subsequent rapid deceleration to minimum idle, then
3. Continuation of the rain ingestion during three minutes at minimum idle power to be certified for flight operation, then
4. Continuation of the rain ingestion during subsequent rapid acceleration to takeoff power.

(c) Engines for supersonic airplanes. In addition to complying with paragraphs (a)(1) and (a)(2) of this section, a separate test for supersonic airplane engines only, shall be conducted with three hailstones ingested at supersonic cruise velocity. These hailstones shall be aimed at the engine’s critical face area, and their ingestion must not cause unacceptable mechanical damage or unacceptable power or thrust loss after the ingestion or require the engine to be shut down. The size of these hailstones shall be determined from the linear variation in diameter from 1-inch (25 millimeters) at 35,000 feet (10,500 meters) to ¼-inch (6 millimeters) at 60,000 feet (18,000 meters) using the diameter corresponding to the lowest expected supersonic cruise altitude. Alternatively, three larger hailstones may be ingested at subsonic velocities such that the kinetic energy of these larger hailstones is equivalent to the applicable supersonic ingestion conditions.

(d) For an engine that incorporates or requires the use of a protection device, demonstration of the rain and hail ingestion capabilities of the engine, as required in paragraphs (a), (b), and (c) of this section, may be waived wholly or in part by the Administrator if the applicant shows that:

1. The subject rain and hail constituents are of a size that will not pass through the protection device;
2. The protection device will withstand the impact of the subject rain and hail constituents; and
3. The subject of rain and hail constituents, stopped by the protection device, will not obstruct the flow of induction air into the engine, resulting in damage, power or thrust loss, or other adverse engine anomalies in excess of what would be accepted in paragraphs (a), (b), and (c) of this section.

§ 33.79 Fuel burning thrust augmentor.

Each fuel burning thrust augmentor, including the nozzle, must—

(a) Provide cutoff of the fuel burning thrust augmentor;
(b) Permit on-off cycling;
(c) Be controllable within the intended range of operation;
(d) Upon a failure or malfunction of augmentor combustion, not cause the engine to lose thrust other than that provided by the augmentor; and
(e) Have controls that function compatibly with the other engine controls and automatically shut off augmentor fuel flow if the engine rotor speed drops below the minimum rotational speed at which the augmentor is intended to function.

§ 33.81 Applicability.

This subpart prescribes the block tests and inspections for turbine engines.

§ 33.82 General.

Before each endurance test required by this subpart, the adjustment setting and functioning characteristic of each
§ 33.83 Vibration test.

(a) Each engine must undergo vibration surveys to establish that the vibration characteristics of those components that may be subject to mechanically or aerodynamically induced vibratory excitations are acceptable throughout the declared flight envelope. The engine surveys shall be based upon an appropriate combination of experience, analysis, and component test and shall address, as a minimum, blades, vanes, rotor discs, spacers, and rotor shafts.

(b) The surveys shall cover the ranges of power or thrust, and both the physical and corrected rotational speeds for each rotor system, corresponding to operations throughout the range of ambient conditions in the declared flight envelope, from the minimum rotational speed up to 103 percent of the maximum physical and corrected rotational speed permitted for rating periods of two minutes or longer, and up to 100 percent of all other permitted physical and corrected rotational speeds, including those that are overspeeds. If there is any indication of a stress peak arising at the highest of those required physical or corrected rotational speeds, the surveys shall be extended sufficiently to reveal the maximum stress values present, except that the extension need not cover more than a further 2 percentage points increase beyond those speeds.

(c) Evaluations shall be made of the following:

(1) The effects on vibration characteristics of operating with scheduled changes (including tolerances) to variable vane angles, compressor bleeds, accessory loading, the most adverse inlet air flow distortion pattern declared by the manufacturer, and the most adverse conditions in the exhaust duct(s); and

(2) The aerodynamic and aeromechanical factors which might induce or influence flutter in those systems susceptible to that form of vibration.

(d) Except as provided by paragraph (e) of this section, the vibration stresses associated with the vibration characteristics determined under this section, when combined with the appropriate steady stresses, must be less than the endurance limits of the materials concerned, after making due allowances for operating conditions for the permitted variations in properties of the materials. The suitability of these stress margins must be justified for each part evaluated. If it is determined that certain operating conditions, or ranges, need to be limited, operating and installation limitations shall be established.

(e) The effects on vibration characteristics of excitation forces caused by fault conditions (such as, but not limited to, out-of-balance, local blockage or enlargement of stator vane passages, fuel nozzle blockage, incorrectly scheduled compressor variables, etc.) shall be evaluated by test or analysis, or by reference to previous experience and shall be shown not to create a hazardous condition.

(f) Compliance with this section shall be substantiated for each specific installation configuration that can affect the vibration characteristics of the engine. If these vibration effects cannot be fully investigated during engine certification, the methods by which they can be evaluated and methods by which compliance can be shown shall be substantiated and defined in the installation instructions required by §33.5.

[Doc. No. 26197, 61 FR 28433, June 4, 1996]

§ 33.84 Engine overtorque test.

(a) If approval of a maximum engine overtorque is sought for an engine incorporating a free power turbine, compliance with this section must be demonstrated by testing.

(1) The test may be run as part of the endurance test requirement of §33.87. Alternatively, tests may be performed on a complete engine or equivalent testing on individual groups of components.

(2) Upon conclusion of tests conducted to show compliance with this section, each engine part or individual
§ 33.87 Endurance test.

(a) General. Each engine must be subjected to an endurance test that includes a total of at least 150 hours of operation and, depending upon the type and contemplated use of the engine, consists of one of the series of runs specified in paragraphs (b) through (g) of this section, as applicable. For engines tested under paragraphs (b), (c), (d), (e) or (g) of this section, the prescribed 6-hour test sequence must be conducted 25 times to complete the required 150 hours of operation. Engines for which the 30-second OEI and 2-minute OEI ratings are desired must be further tested under paragraph (f) of this section. The following test requirements apply:

(1) The runs must be made in the order found appropriate by the Administrator for the particular engine being tested.

(2) Any automatic engine control that is part of the engine must control the engine during the endurance test except for operations where automatic control is normally overridden by manual control or where manual control is otherwise specified for a particular test run.

(3) Except as provided in paragraph (a)(5) of this section, power or thrust, gas temperature, rotor shaft rotational speed, and, if limited, temperature of

§ 33.85 Calibration tests.

(a) Each engine must be subjected to those calibration tests necessary to establish its power characteristics and the conditions for the endurance test specified §33.87. The results of the power characteristics calibration tests form the basis for establishing the characteristics of the engine over its entire operating range of speeds, pressures, temperatures, and altitudes. Power ratings are based upon standard atmospheric conditions with no air bleed for aircraft services and with only those accessories installed which are essential for engine functioning.

(b) A power check at sea level conditions must be accomplished on the endurance test engine after the endurance test and any change in power characteristics which occurs during the endurance test must be determined. Measurements taken during the final portion of the endurance test may be used in showing compliance with the requirements of this paragraph.

(c) In showing compliance with this section, each condition must stabilize before measurements are taken, except as permitted by paragraph (d) of this section.

(d) In the case of engines having 30-second OEI, and 2-minute OEI ratings, measurements taken during the applicable endurance test prescribed in §33.87(f) (1) through (8) may be used in showing compliance with the requirements of this section for these OEI ratings.
external surfaces of the engine must be at least 100 percent of the value associated with the particular engine operation being tested. More than one test may be run if all parameters cannot be held at the 100 percent level simultaneously.

(4) The runs must be made using fuel, lubricants and hydraulic fluid which conform to the specifications specified in complying with §33.7(c).

(5) Maximum air bleed for engine and aircraft services must be used during at least one-fifth of the runs, except for the test required under paragraph (f) of this section, provided the validity of the test is not compromised. However, for these runs, the power or thrust or the rotor shaft rotational speed may be less than 100 percent of the value associated with the particular operation being tested if the FAA finds that the validity of the endurance test is not compromised.

(6) Each accessory drive and mounting attachment must be loaded in accordance with paragraphs (a)(6)(i) and (ii) of this section, except as permitted by paragraph (a)(6)(iii) of this section for the test required under paragraph (f) of this section.

(i) The load imposed by each accessory used only for aircraft service must be the limit load specified by the applicant for the engine drive and attachment point during rated maximum continuous power or thrust and higher output.

(ii) The endurance test of any accessory drive and mounting attachment under load may be accomplished on a separate rig if the validity of the test is confirmed by an approved analysis.

(iii) The applicant is not required to load the accessory drives and mounting attachments when running the tests under paragraphs (f)(1) through (f)(8) of this section if the applicant can substantiate that there is no significant effect on the durability of any accessory drive or engine component. However, the applicant must add the equivalent engine output power extraction from the power turbine rotor assembly to the engine shaft output.

(7) During the runs at any rated power or thrust the gas temperature and the oil inlet temperature must be maintained at the limiting temperature except where the test periods are not longer than 5 minutes and do not allow stabilization. At least one run must be made with fuel, oil, and hydraulic fluid at the minimum pressure limit and at least one run must be made with fuel, oil, and hydraulic fluid at the maximum pressure limit with fluid temperature reduced as necessary to allow maximum pressure to be attained.

(8) If the number of occurrences of either transient rotor shaft overspeed, transient gas overtemperature or transient engine overtorque is limited, that number of the accelerations required by paragraphs (b) through (g) of this section must be made at the limiting overspeed, overtemperature or overtorque. If the number of occurrences is not limited, half the required accelerations must be made at the limiting overspeed, overtemperature or overtorque.

(9) For each engine type certificated for use on supersonic aircraft the following additional test requirements apply:

(i) To change the thrust setting, the power control lever must be moved from the initial position to the final position in not more than one second except for movements into the fuel burning thrust augmentor augmentation position if additional time to confirm ignition is necessary.

(ii) During the runs at any rated augmented thrust the hydraulic fluid temperature must be maintained at the limiting temperature except where the test periods are not long enough to allow stabilization.

(iii) During the simulated supersonic runs the fuel temperature and induction air temperature may not be less than the limiting temperature.

(iv) The endurance test must be conducted with the fuel burning thrust augmentor installed, with the primary and secondary exhaust nozzles installed, and with the variable area exhaust nozzles operated during each run according to the methods specified in complying with §33.5(b).

(v) During the runs at thrust settings for maximum continuous thrust and percentages thereof, the engine must
be operated with the inlet air distortion at the limit for those thrust settings.

(b) Engines other than certain rotorcraft engines. For each engine except a rotorcraft engine for which a rating is desired under paragraph (c), (d), or (e) of this section, the applicant must conduct the following runs:

(1) Takeoff and idling. One hour of alternate five-minute periods at rated takeoff power and thrust and at idling power and thrust. The developed powers and thrusts at takeoff and idling conditions and their corresponding rotor speed and gas temperature conditions must be as established by the power control in accordance with the schedule established by the manufacturer. The applicant may, during any one period, manually control the rotor speed, power, and thrust while taking data to check performance. For engines with augmented takeoff power ratings that involve increases in turbine inlet temperature, rotor speed, or shaft power, this period of running at takeoff must be at the augmented rating. For engines with augmented takeoff power ratings that do not materially increase operating severity, the amount of running conducted at the augmented rating is determined by the Administrator. In changing the power setting after each period, the power-control lever must be moved in the manner prescribed in paragraph (b)(5) of this section.

(2) Rated maximum continuous and takeoff power and thrust. Thirty minutes at—

(i) Rated maximum continuous power and thrust during fifteen of the twenty-five 6-hour endurance test cycles; and

(ii) Rated takeoff power and thrust during ten of the twenty-five 6-hour endurance test cycles.

(3) Rated maximum continuous power and thrust. One hour and 30 minutes at rated maximum continuous power and thrust.

(4) Incremental cruise power and thrust. Two hours and 30 minutes at the successive power lever positions corresponding to at least 15 approximately equal speed and time increments between maximum continuous engine rotational speed and ground or minimum idle rotational speed. For engines operating at constant speed, the thrust and power may be varied in place of speed. If there is significant peak vibration anywhere between ground idle and maximum continuous conditions, the number of increments chosen may be changed to increase the amount of running made while subject to the peak vibrations up to not more than 50 percent of the total time spent in incremental running.

(5) Acceleration and deceleration runs. 30 minutes of accelerations and decelerations, consisting of six cycles from idling power and thrust to rated takeoff power and thrust and maintained at the takeoff power lever position for 30 seconds and at the idling power lever position for approximately four and one-half minutes. In complying with this paragraph, the power-control lever must be moved from one extreme position to the other in not more than one second, except that, if different regimes of control operations are incorporated necessitating scheduling of the power-control lever motion in going from one extreme position to the other, a longer period of time is acceptable, but not more than two seconds.

(6) Starts. One hundred starts must be made, of which 25 starts must be preceded by at least a two-hour engine shutdown. There must be at least 10 false engine starts, pausing for the applicant's specified minimum fuel drain time, before attempting a normal start. There must be at least 10 normal restarts with not longer than 15 minutes since engine shutdown. The remaining starts may be made after completing the 150 hours of endurance testing.

(c) Rotorcraft engines for which a 30-minute OEI power rating is desired. For each rotorcraft engine for which a 30-minute OEI power rating is desired, the applicant must conduct the following series of tests:

(1) Takeoff and idling. One hour of alternate 5-minute periods at rated takeoff power and at idling power. The developed powers at takeoff and idling conditions and their corresponding rotor speed and gas temperature conditions must be as established by the power control in accordance with the
§ 33.87 14 CFR Ch. I (1–1–12 Edition)

schedule established by the manufacturer. During any one period, the rotor speed and power may be controlled manually while taking data to check performance. For engines with augmented takeoff power ratings that involve increases in turbine inlet temperature, rotor speed, or shaft power, this period of running at rated takeoff power must be at the augmented power rating. In changing the power setting after each period, the power control lever must be moved in the manner prescribed in paragraph (c)(5) of this section.

(2) Rated maximum continuous and takeoff power. Thirty minutes at—
   (i) Rated maximum continuous power during fifteen of the twenty-five 6-hour endurance test cycles; and
   (ii) Rated takeoff power during ten of the twenty-five 6-hour endurance test cycles.

(3) Rated maximum continuous power. One hour at rated maximum continuous power.

(4) Rated 30-minute OEI power. Thirty minutes at rated 30-minute OEI power.

(5) Incremental cruise power. Two hours and 30 minutes at the successive power lever positions corresponding with not less than 15 approximately equal speed and time increments between maximum continuous engine rotational speed and ground or minimum idle rotational speed. For engines operating at constant speed, power may be varied in place of speed. If there are significant peak vibrations anywhere between ground idle and maximum continuous conditions, the number of increments chosen must be changed to increase the amount of running conducted while subject to peak vibrations up to not more than 50 percent of the total time spent in incremental running.

(6) Acceleration and deceleration runs. Thirty minutes of accelerations and decelerations, consisting of six cycles from idling power to rated takeoff power and maintained at the takeoff power lever position for 30 seconds and at the idling power lever position for approximately 4½ minutes. In complying with this paragraph, the power control lever must be moved from one extreme position to the other in not more than one second. If, however, different regimes of control operations are incorporated that necessitate scheduling of the power control lever motion from one extreme position to the other, then a longer period of time is acceptable, but not more than two seconds.

(7) Starts. One hundred starts, of which 25 starts must be preceded by at least a two-hour engine shutdown. There must be at least 10 false engine starts, pausing for the applicant’s specified minimum fuel drainage time, before attempting a normal start. There must be at least 10 normal restarts not more than 15 minutes after engine shutdown. The remaining starts may be made after completing the 150 hours of endurance testing.

(d) Rotorcraft engines for which a continuous OEI rating is desired. For each rotorcraft engine for which a continuous OEI power rating is desired, the applicant must conduct the following series of tests:

   (1) Takeoff and idling. One hour of alternate 5-minute periods at rated takeoff power and at idling power. The developed powers at takeoff and idling conditions and their corresponding rotor speed and gas temperature conditions must be as established by the power control in accordance with the schedule established by the manufacturer. During any one period the rotor speed and power may be controlled manually while taking data to check performance. For engines with augmented takeoff power ratings that involve increases in turbine inlet temperature, rotor speed, or shaft power, this period of running at rated takeoff power must be at the augmented power rating. In changing the power setting after each period, the power control lever must be moved in the manner prescribed in paragraph (c)(5) of this section.

   (2) Rated maximum continuous and takeoff power. Thirty minutes at—
      (i) Rated maximum continuous power during fifteen of the twenty-five 6-hour endurance test cycles; and
      (ii) Rated takeoff power during ten of the twenty-five 6-hour endurance test cycles.

   (3) Rated continuous OEI power. One hour at rated continuous OEI power.
(4) **Rated maximum continuous power.**
One hour at rated maximum continuous power.

(5) **Incremental cruise power.** Two hours at the successive power lever positions corresponding with not less than 12 approximately equal speed and time increments between maximum continuous engine rotational speed and ground or minimum idle rotational speed. For engines operating at constant speed, power may be varied in place of speed. If there are significant peak vibrations anywhere between ground idle and maximum continuous conditions, the number of increments chosen must be changed to increase the amount of running conducted while being subjected to the peak vibrations up to not more than 50 percent of the total time spent in incremental running.

(6) **Acceleration and deceleration runs.** Thirty minutes of accelerations and decelerations, consisting of six cycles from idling power to rated takeoff power and maintained at the takeoff power lever position for 30 seconds and at the idling power lever position for approximately 4½ minutes. In complying with this paragraph, the power control lever must be moved from one extreme position to the other in not more than 1 second, except that if different regimes of control operations are incorporated necessitating scheduling of the power control lever motion in going from one extreme position to the other, a longer period of time is acceptable, but not more than 2 seconds.

(7) **Starts.** One hundred starts, of which 25 starts must be preceded by at least a 2-hour engine shutdown. There must be at least 10 false engine starts, pausing for the applicant’s specified minimum fuel drainage time, before attempting a normal start. There must be at least 10 normal restarts with not longer than 15 minutes since engine shutdown. The remaining starts may be made after completing the 150 hours of endurance testing.

(e) **Rotorcraft engines for which a 2½-minute OEI power rating is desired.** For each rotorcraft engine for which a 2½-minute OEI power rating is desired, the applicant must conduct the following series of tests:

(1) **Takeoff, 2½-minute OEI, and idling.** One hour of alternate 5-minute periods at rated takeoff power and at idling power except that, during the third and sixth takeoff power periods, only 2½ minutes need be conducted at rated takeoff power, and the remaining 2½ minutes must be conducted at rated 2½-minute OEI power. The developed powers at takeoff, 2½-minute OEI, and idling conditions and their corresponding rotor speed and gas temperature conditions must be as established by the power control in accordance with the schedule established by the manufacturer. The applicant may, during any one period, control manually the rotor speed and power while taking data to check performance. For engines with augmented takeoff power ratings that involve increases in turbine inlet temperature, rotor speed, or shaft power, this period of running at rated takeoff power must be at the augmented rating. In changing the power setting after or during each period, the power control lever must be moved in the manner prescribed in paragraph (d)(6) of this section.

(2) The tests required in paragraphs (b)(2) through (b)(6), or (c)(2) through (c)(6), or (d)(2) through (d)(7) of this section, as applicable, except that in one of the 6-hour test sequences, the last 5 minutes of the 30 minutes at takeoff power test period of paragraph (b)(2) of this section, or of the 30 minutes at 30-minute OEI power test period of paragraph (c)(2) of this section, or of the 1 hour at continuous OEI power test period of paragraph (d)(3) of this section, must be run at 2½-minute OEI power.

(f) **Rotorcraft Engines for which 30-second OEI and 2-minute OEI ratings are desired.** For each rotorcraft engine for which 30-second OEI and 2-minute OEI power ratings are desired, and following completion of the tests under paragraphs (b), (c), (d), or (e) of this section, the applicant may disassemble the tested engine to the extent necessary to show compliance with the requirements of §33.93(a). The tested engine must then be reassembled using the same parts used during the test runs of paragraphs (b), (c), (d), or (e) of
this section, except those parts described as consumables in the Instructions for Continued Airworthiness. Additionally, the tests required in paragraphs (f)(1) through (f)(8) of this section must be run continuously. If a stop occurs during these tests, the interrupted sequence must be repeated unless the applicant shows that the severity of the test would not be reduced if it were continued. The applicant must conduct the following test sequence four times, for a total time of not less than 120 minutes:

1. **Takeoff power.** Three minutes at rated takeoff power.
2. **30-second OEI power.** Thirty seconds at rated 30-second OEI power.
3. **2-minute OEI power.** Two minutes at rated 2-minute OEI power.
4. **30-minute OEI power, continuous OEI power, or maximum continuous power.** Five minutes at whichever is the greatest of rated 30-minute OEI power, rated continuous OEI power or rated maximum continuous power, except that, during the first test sequence, this period shall be 65 minutes. However, where the greatest rated power is 30-minute OEI power, that sixty-five minute period shall consist of 30 minutes at 30-minute OEI power followed by 35 minutes at whichever is the greater of continuous OEI power or maximum continuous power.
5. **50 percent takeoff power.** One minute at 50 percent takeoff power.
6. **30-second OEI power.** Thirty seconds at rated 30-second OEI power.
7. **2-minute OEI power.** Two minutes at rated 2-minute OEI power.
8. **Idle.** One minute at flight idle.

(g) **Supersonic aircraft engines.** For each engine type certificated for use on supersonic aircraft the applicant must conduct the following:

1. **Subsonic test under sea level ambient atmospheric conditions.** Thirty runs of one hour each must be made, consisting of—
   - Two periods of 5 minutes at rated takeoff augmented thrust each followed by 5 minutes at idle thrust;
   - One period of 5 minutes at rated takeoff thrust followed by 5 minutes at not more than 15 percent of rated takeoff thrust;
   - One period of 10 minutes at rated takeoff augmented thrust followed by 2 minutes at idle thrust, except that if rated maximum continuous augmented thrust is lower than rated takeoff augmented thrust, 5 of the 10-minute periods must be at rated maximum continuous augmented thrust; and
   - Six periods of 1 minute at rated takeoff augmented thrust each followed by 2 minutes, including acceleration and deceleration time, at idle thrust.

   2. **Simulated supersonic test.** Each run of the simulated supersonic test must be preceded by changing the inlet air temperature and pressure from that attained at subsonic condition to the temperature and pressure attained at supersonic velocity, and must be followed by a return to the temperature attained at subsonic condition. Thirty runs of 4 hours each must be made, consisting of—
   - One period of 30 minutes at the thrust obtained with the power control lever set at the position for rated maximum continuous augmented thrust followed by 10 minutes at the thrust obtained with the power control lever set at the position for 90 percent of rated maximum continuous augmented thrust. The end of this period in the first five runs must be made with the induction air temperature at the limiting condition of transient over-temperature, but need not be repeated during the periods specified in paragraphs (g)(2)(i) through (iv) of this section;
   - One period repeating the run specified in paragraph (g)(2)(i) of this section, except that it must be followed by 10 minutes at the thrust obtained with the power control lever set at the position for 80 percent of rated maximum continuous augmented thrust;
   - One period repeating the run specified in paragraphs (g)(2)(i) and (ii) of this section; and
   - One period of 30 minutes with 25 of the runs made at the thrust obtained
with the power control lever set at the position for rated maximum continuous augmented thrust, each followed by idle thrust and with the remaining 5 runs at the thrust obtained with the power control lever set at the position for rated maximum continuous augmented thrust for 23 minutes each, followed by subsonic operation at not more than 15 percent or rated takeoff thrust and accelerated to rated takeoff thrust for 5 minutes using hot fuel.

(3) Starts. One hundred starts must be made, of which 25 starts must be preceded by an engine shutdown of at least 2 hours. There must be at least 10 false engine starts, pausing for the applicant’s specified minimum fuel drain time before attempting a normal start. At least 10 starts must be normal restarts, each made no later than 15 minutes after engine shutdown. The starts may be made at any time, including the period of endurance testing.


§ 33.88 Engine overtemperature test.

(a) Each engine must run for 5 minutes at maximum permissible rpm with the gas temperature at least 75 °F (42 °C) higher than the maximum rating’s steady-state operating limit, excluding maximum values of rpm and gas temperature associated with the 30-second OEI and 2-minute OEI ratings. Following this run, the turbine assembly must be within serviceable limits.

(b) In addition to the test requirements in paragraph (a) of this section, each engine for which 30-second OEI and 2-minute OEI ratings are desired, that incorporates a means for automatic temperature control within its operating limitations in accordance with §33.28(k), must run for a period of 4 minutes at the maximum power-on rpm with the gas temperature at least 35 °F (19 °C) higher than the maximum operating limit at 30-second OEI rating. Following this run, the turbine assembly may exhibit distress beyond the limits for an overtemperature condition provided the engine is shown by analysis or test, as found necessary by the FAA, to maintain the integrity of the turbine assembly.

(c) A separate test vehicle may be used for each test condition.


§ 33.89 Operation test.

(a) The operation test must include testing found necessary by the Administrator to demonstrate—

(1) Starting, idling, acceleration, overspeeding, ignition, functioning of the propeller (if the engine is designated to operate with a propeller);

(2) Compliance with the engine response requirements of §33.73; and

(3) The minimum power or thrust response time to 95 percent rated takeoff power or thrust, from power lever positions representative of minimum idle and of minimum flight idle, starting from stabilized idle operation, under the following engine load conditions:

(i) No bleed air and power extraction for aircraft use.

(ii) Maximum allowable bleed air and power extraction for aircraft use.

(iii) An intermediate value for bleed air and power extraction representative of that which might be used as a maximum for aircraft during approach to a landing.

(4) If testing facilities are not available, the determination of power extraction required in paragraph (a)(3)(ii) and (iii) of this section may be accomplished through appropriate analytical means.

(b) The operation test must include all testing found necessary by the Administrator to demonstrate that the engine has safe operating characteristics throughout its specified operating envelope.


§ 33.90 Initial maintenance inspection test.

Each applicant, except an applicant for an engine being type certificated through amendment of an existing type certificate or through supplemental
§ 33.91 Engine system and component tests.

(a) For those systems or components that cannot be adequately substantiated in accordance with endurance testing of § 33.87, the applicant must conduct additional tests to demonstrate that the systems or components are able to perform the intended functions in all declared environmental and operating conditions.

(b) Temperature limits must be established for those components that require temperature controlling provisions in the aircraft installation to assure satisfactory functioning, reliability, and durability.

(c) Each unpressurized hydraulic fluid tank may not fail or leak when subjected to a maximum operating temperature and an internal pressure of 5 p.s.i., and each pressurized hydraulic fluid tank must meet the requirements of § 33.64.

(d) For an engine type certificate for use in supersonic aircraft, the systems, safety devices, and external components that may fail because of operation at maximum and minimum operating temperatures must be identified and tested at maximum and minimum operating temperatures and while temperature and other operating conditions are cycled between maximum and minimum operating values.


§ 33.92 Rotor locking tests.

If continued rotation is prevented by a means to lock the rotor(s), the engine must be subjected to a test that includes 25 operations of this means under the following conditions:

(a) The engine must be shut down from rated maximum continuous thrust or power; and

(b) The means for stopping and locking the rotor(s) must be operated as specified in the engine operating instructions while being subjected to the maximum torque that could result from continued flight in this condition; and

(c) Following rotor locking, the rotor(s) must be held stationary under these conditions for five minutes for each of the 25 operations.

[Doc. No. 28107, 61 FR 28433, June 4, 1996]

§ 33.93 Teardown inspection.

(a) After completing the endurance testing of § 33.87(b), (c), (d), (e), or (g) of this part, each engine must be completely disassembled, and

(1) Each component having an adjustment setting and a functioning characteristic that can be established independent of installation on the engine must retain each setting and functioning characteristic within the limits that were established and recorded at the beginning of the test; and

(2) Each engine part must conform to the type design and be eligible for incorporation into an engine for continued operation, in accordance with information submitted in compliance with § 33.4.

(b) After completing the endurance testing of § 33.87(f), each engine must be completely disassembled, and

(1) Each component having an adjustment setting and a functioning characteristic that can be established independent of installation on the engine must retain each setting and functioning characteristic within the limits that were established and recorded at the beginning of the test; and

(2) Each engine may exhibit deterioration in excess of that permitted in paragraph (a)(2) of this section, including some engine parts or components that may be unsuitable for further use.
The applicant must show by inspection, analysis, test, or by any combination thereof as found necessary by the FAA, that structural integrity of the engine is maintained; or

(c) In lieu of compliance with paragraph (b) of this section, each engine for which the 30-second OEI and 2-minute OEI ratings are desired, may be subjected to the endurance testing of §§33.87 (b), (c), (d), or (e) of this part, and followed by the testing of §33.87(f) without intervening disassembly and inspection. However, the engine must comply with paragraph (a) of this section after completing the endurance testing of §33.87(f).

§ 33.94 Blade containment and rotor unbalance tests.

(a) Except as provided in paragraph (b) of this section, it must be demonstrated by engine tests that the engine is capable of containing damage without catching fire and without failure of its mounting attachments when operated for at least 15 seconds, unless the resulting engine damage induces a self shutdown, after each of the following events:

(1) Failure of the most critical compressor or fan blade while operating at maximum permissible r.p.m. The blade failure must occur at the outermost retention groove or, for integrally-bladed rotor discs, at least 80 percent of the blade must fail.

(2) Failure of the most critical turbine blade while operating at maximum permissible r.p.m. The blade failure must occur at the outermost retention groove or, for integrally-bladed rotor discs, at least 80 percent of the blade must fail. The most critical turbine blade must be determined by considering turbine blade weight and the strength of the adjacent turbine case at case temperatures and pressures associated with operation at maximum permissible r.p.m.

(b) Analysis based on rig testing, component testing, or service experience may be substitute for one of the engine tests prescribed in paragraphs (a)(1) and (a)(2) of this section if—

(1) That test, of the two prescribed, produces the least rotor unbalance; and

(2) The analysis is shown to be equivalent to the test.

(Secs. 313(a), 601, and 603, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, and 1423); and 49 U.S.C. 106(g) Revised, Pub. L. 97–449, Jan. 12, 1983)

[Amdt. 33–10, 49 FR 6854, Feb. 23, 1984]

§ 33.95 Engine-propeller systems tests.

If the engine is designed to operate with a propeller, the following tests must be made with a representative propeller installed by either including the tests in the endurance run or otherwise performing them in a manner acceptable to the Administrator:

(a) Feathering operation: 25 cycles.

(b) Negative torque and thrust system operation: 25 cycles from rated maximum continuous power.

(c) Automatic decoupler operation: 25 cycles from rated maximum continuous power (if repeated decoupling and recoupling in service is the intended function of the device).

(d) Reverse thrust operation: 175 cycles from the flight-idle position to full reverse and 25 cycles at rated maximum continuous power from full forward to full reverse thrust. At the end of each cycle the propeller must be operated in reverse pitch for a period of 30 seconds at the maximum rotational speed and power specified by the applicant for reverse pitch operation.


§ 33.96 Engine tests in auxiliary power unit (APU) mode.

If the engine is designed with a propeller brake which will allow the propeller to be brought to a stop while the gas generator portion of the engine remains in operation, and remain stopped during operation of the engine as an auxiliary power unit ("APU mode"), in addition to the requirements of §33.87, the applicant must conduct the following tests:

(a) Ground locking: A total of 45 hours with the propeller brake engaged
§ 33.97 Thrust reversers.

(a) If the engine incorporates a reverser, the endurance calibration, operation, and vibration tests prescribed in this subpart must be run with the reverser installed. In complying with this section, the power control lever must be moved from one extreme position to the other in not more than one second except, if regimes of control operations are incorporated necessitating scheduling of the power-control lever motion in going from one extreme position to the other, a longer period of time is acceptable but not more than three seconds. In addition, the test prescribed in paragraph (b) of this section must be made. This test may be scheduled as part of the endurance run.

(b) 175 reversals must be made from flight-idle forward thrust to maximum reverse thrust and 25 reversals must be made from rated takeoff thrust to maximum reverse thrust. After each reversal the reverser must be operated at full reverse thrust for a period of one minute, except that, in the case of a reverser intended for use only as a braking means on the ground, the reverser need only be operated at full reverse thrust for 30 seconds.

§ 33.99 General conduct of block tests.

(a) Each applicant may, in making a block test, use separate engines of identical design and construction in the vibration, calibration, endurance, and operation tests, except that, if a separate engine is used for the endurance test it must be subjected to a calibration check before starting the endurance test.

(b) Each applicant may service and make minor repairs to the engine during the block tests in accordance with the service and maintenance instructions submitted in compliance with §33.4. If the frequency of the service is excessive, or the number of stops due to engine malfunction is excessive, or a major repair, or replacement of a part is found necessary during the block tests or as the result of findings from the teardown inspection, the engine or its parts must be subjected to any additional tests the Administrator finds necessary.

(c) Each applicant must furnish all testing facilities, including equipment and competent personnel, to conduct the block tests.
(a) The engine must be designed using a design quality process acceptable to the FAA, that ensures the design features of the engine minimize the occurrence of failures, malfunctions, defects, and maintenance errors that could result in an IFSD, loss of thrust control, or other power loss.

(b) The design features of the engine must address problems shown to result in an IFSD, loss of thrust control, or other power loss in the applicant’s other relevant type designs approved within the past 10 years, to the extent that adequate service data is available within that 10-year period. An applicant without adequate service data must show experience with and knowledge of problem mitigating design practices equivalent to that gained from actual service experience in a manner acceptable to the FAA.

(c) Except as specified in paragraph (f) of this section, the applicant must conduct a simulated ETOPS mission cyclic endurance test in accordance with an approved test plan on an engine that substantially conforms to the type design. The test must:

1. Include a minimum of 3,000 representative service start-stop mission cycles and three simulated diversion cycles at maximum continuous thrust or power for the maximum diversion time for which ETOPS eligibility is sought. Each start-stop mission cycle must include the use of take-off, climb, cruise, descent, approach, and landing thrust or power and the use of thrust reverse (if applicable). The diversions must be evenly distributed over the duration of the test. The last diversion must be conducted within 100 cycles of the completion of the test.

2. Be performed with the high speed and low speed main engine rotors independently unbalanced to obtain a minimum of 90 percent of the recommended field service maintenance vibration levels. For engines with three main engine rotors, the intermediate speed rotor must be independently unbalanced to obtain a minimum of 90 percent of the recommended production acceptance vibration level. The required peak vibration levels must be verified during a slow acceleration and deceleration run of the test engine covering the main engine rotor operating speed ranges.

3. Include a minimum of three million vibration cycles for each 60 rpm incremental step of the typical high-speed rotor start-stop mission cycle. The test may be conducted using any rotor speed step increment from 60 to 200 rpm provided the test encompasses the typical service start-stop cycle speed range. For incremental steps greater than 60 rpm, the minimum number of vibration cycles must be linearly increased up to ten million cycles for a 200 rpm incremental step.

4. Include a minimum of 300,000 vibration cycles for each 60 rpm incremental step of the high-speed rotor approved operational speed range between minimum flight idle and cruise power not covered by paragraph (c)(3) of this section. The test may be conducted using any rotor speed step increment from 60 to 200 rpm provided the test encompasses the applicable speed range. For incremental steps greater than 60 rpm the minimum number of vibration cycles must be linearly increased up to 1 million for a 200 rpm incremental step.

5. Include vibration surveys at periodic intervals throughout the test. The equivalent value of the peak vibration level observed during the surveys must meet the minimum vibration requirement of §33.201(c)(2).

(d) Prior to the test required by paragraph (c) of this section, the engine must be subjected to a calibration test to document power and thrust characteristics.

(e) At the conclusion of the testing required by paragraph (c) of this section, the engine must:

1. Be subjected to a calibration test at sea-level conditions. Any change in power or thrust characteristics must be within approved limits.

2. Be visually inspected in accordance with the on-wing inspection recommendations and limits contained in the Instructions for Continued Airworthiness submitted in compliance with §33.4.

3. Be completely disassembled and inspected—

1. In accordance with the applicable inspection recommendations and limits
 contained in the Instructions for Continued Airworthiness submitted in compliance with §33.4:

(ii) With consideration of the causes of IFSD, loss of thrust control, or other power loss identified by paragraph (b) of this section; and

(iii) In a manner to identify wear or distress conditions that could result in an IFSD, loss of thrust control, or other power loss not specifically identified by paragraph (b) of this section or addressed within the Instructions for Continued Airworthiness.

(4) Not show wear or distress to the extent that could result in an IFSD, loss of thrust control, or other power loss within a period of operation before the component, assembly, or system would likely have been inspected or functionally tested for integrity while in service. Such wear or distress must have corrective action implemented through a design change, a change to maintenance instructions, or operational procedures before ETOPS eligibility is granted. The type and frequency of wear and distress that occurs during the engine test must be consistent with the type and frequency of wear and distress that would be expected to occur on ETOPS eligible engines.

(f) An alternative mission cycle endurance test that provides an equivalent demonstration of the unbalance and vibration specified in paragraph (c) of this section may be used when approved by the FAA.

(g) For an applicant using the simulated ETOPS mission cyclic endurance test to comply with §33.90, the test may be interrupted so that the engine may be inspected by an on-wing or other method, using criteria acceptable to the FAA, after completion of the test cycles required to comply with §33.90(a). Following the inspection, the ETOPS test must be resumed to complete the requirements of this section.

APPENDIX A TO PART 33—INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

A33.1 GENERAL

(a) This appendix specifies requirements for the preparation of Instructions for Continued Airworthiness as required by §33.4.

(b) The Instructions for Continued Airworthiness for each engine must include the Instructions for Continued Airworthiness for all engine parts. If Instructions for Continued Airworthiness are not supplied by the engine part manufacturer for an engine part, the Instructions for Continued Airworthiness for the engine must include the information essential to the continued airworthiness of the engine.

(c) The applicant must submit to the FAA a program to show how changes to the Instructions for Continued Airworthiness made by the applicant or by the manufacturers of engine parts will be distributed.

A33.2 FORMAT

(a) The Instructions for Continued Airworthiness must be in the form of a manual or manuals as appropriate for the quantity of data to be provided.

(b) The format of the manual or manuals must provide for a practical arrangement.

A33.3 CONTENT

The contents of the manual or manuals must be prepared in the English language. The Instructions for Continued Airworthiness must contain the following manuals or sections, as appropriate, and information:

(a) Engine Maintenance Manual or Section.

(1) Introduction information that includes an explanation of the engine's features and data to the extent necessary for maintenance or preventive maintenance.

(2) A detailed description of the engine and its components, systems, and installations.

(3) Installation instructions, including proper procedures for uncrating, deinhbiting, acceptance checking, lifting, and attaching accessories, with any necessary checks.

(4) Basic control and operating information describing how the engine components, systems, and installations operate, and information describing the methods of starting, running, testing, and stopping the engine and its parts including any special procedures and limitations that apply.

(5) Servicing information that covers details regarding servicing points, capacities of tanks, reservoirs, types of fluids to be used, pressures applicable to the various systems, locations of lubrication points, lubricants to be used, and equipment required for servicing.

(6) Scheduling information for each part of the engine that provides the recommended periods at which it should be cleaned, inspected, adjusted, tested, and lubricated, and the degree of inspection the applicable wear tolerances, and work recommended at these periods. However, the applicant may refer to an accessory, instrument, or equipment manufacturer as the source of this information if the applicant shows that the item has an exceptionally high degree of complexity.
requiring specialized maintenance techniques, test equipment, or expertise. The recommended overhaul periods and necessary cross references to the Airworthiness Limitations section of the manual must also be included. In addition, the applicant must include an inspection program that includes the frequency and extent of the inspections necessary to provide for the continued airworthiness of the engine.

7. (c) Troubleshooting information describing probable malfunctions, how to recognize those malfunctions, and the remedial action for those malfunctions.

(b) Information describing the order and method of removing the engine and its parts and replacing parts, with any necessary precautions to be taken. Instructions for proper ground handling, crating, and shipping must also be included.

(9) A list of the tools and equipment necessary for maintenance and directions as to their method of use.

(b) Engine Overhaul Manual or Section. (1) Disassembly information including the order and method of disassembly for overhaul.

(2) Cleaning and inspection instructions that cover the materials and apparatus to be used and methods and precautions to be taken during overhaul. Methods of overhaul inspection must also be included.

(3) Details of all fits and clearances relevant to overhaul.

(4) Details of repair methods for worn or otherwise substandard parts and components along with the information necessary to determine when replacement is necessary.

(5) The order and method of assembly at overhaul.

(6) Instructions for testing after overhaul.

(7) Instructions for storage preparation, including any storage limits.

(8) A list of tools needed for overhaul.

(c) ETOPS Requirements. For an applicant seeking eligibility for an engine to be installed on an airplane approved for ETOPS, the Instructions for Continued Airworthiness must include procedures for engine condition monitoring. The engine condition monitoring procedures must be able to determine prior to flight, whether an engine is capable of providing, within approved engine operating limits, maximum continuous power or thrust, bleed air, and power extraction required for a relevant engine inoperative diversion. For an engine to be installed on a two-engine airplane approved for ETOPS, the engine condition monitoring procedures must be validated before ETOPS eligibility is granted.

A33.4 Airworthiness limitations section

The Instructions for Continued Airworthiness Limitations that is segregated and clearly distinguishable from the rest of the manual.

(a) For all engines:

(1) The Airworthiness Limitations section must set forth each mandatory replacement time, inspection interval, and related procedure required for type certification. If the Instructions for Continued Airworthiness consist of multiple documents, the section required under this paragraph must be included in the principal manual.

(2) This section must contain a legible statement in a prominent location that reads: “The Airworthiness Limitations section is FAA approved and specifies maintenance required under §§43.16 and 91.403 of Title 14 of the Code of Federal Regulations unless an alternative program has been FAA approved.”

(b) For rotorcraft engines having 30-second OEI and 2-minute OEI ratings:

(1) The Airworthiness Limitations section must also prescribe the mandatory post-flight inspections and maintenance actions associated with any use of either 30-second OEI or 2-minute OEI ratings.

(2) The applicant must validate the adequacy of the inspections and maintenance actions required under paragraph (b)(1) of this section A33.4.

(3) The applicant must establish an in-service engine evaluation program to ensure the continued adequacy of the instructions for mandatory post-flight inspections and maintenance actions prescribed under paragraph (b)(1) of this section A33.4 and of the data for §33.5(b)(4) pertaining to power availability. The program must include service engine tests or equivalent service engine test experience on engines of similar design and evaluations of service usage of the 30-second OEI or 2-minute OEI ratings.


APPENDIX B TO PART 33—CERTIFICATION

STANDARD ATMOSPHERIC CONCENTRATIONS OF RAIN AND HAIL

Figure B1, Table B1, Table B2, Table B3, and Table B4 specify the atmospheric concentrations and size distributions of rain and hail for establishing certification, in accordance with the requirements of §33.78(a)(2). In conducting tests, normally by spraying liquid water to simulate rain conditions and by delivering hail fabricated from ice to simulate hail conditions, the use of water droplets and hail having shapes, sizes and distributions of sizes other than those defined in this appendix B, or the use of a single size or shape for each water droplet or hail, can be accepted, provided that applicant shows that the substitution does not reduce the severity of the test.
TABLE B1—CERTIFICATION STANDARD ATMOSPHERIC RAIN CONCENTRATIONS

<table>
<thead>
<tr>
<th>Altitude (feet)</th>
<th>Rain water content (RWC) (grams water/meter$^3$ air)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>20.0</td>
</tr>
<tr>
<td>20,000</td>
<td>20.0</td>
</tr>
<tr>
<td>26,300</td>
<td>15.2</td>
</tr>
<tr>
<td>32,700</td>
<td>10.8</td>
</tr>
<tr>
<td>39,300</td>
<td>7.7</td>
</tr>
<tr>
<td>46,000</td>
<td>5.2</td>
</tr>
</tbody>
</table>

RWC values at other altitudes may be determined by linear interpolation.


TABLE B2—CERTIFICATION STANDARD ATMOSPHERIC HAIL CONCENTRATIONS

<table>
<thead>
<tr>
<th>Altitude (feet)</th>
<th>Hail water content (HWC) (grams water/meter$^3$ air)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>6.0</td>
</tr>
<tr>
<td>7,300</td>
<td>8.9</td>
</tr>
<tr>
<td>8,500</td>
<td>9.4</td>
</tr>
<tr>
<td>10,000</td>
<td>9.9</td>
</tr>
<tr>
<td>12,000</td>
<td>10.0</td>
</tr>
<tr>
<td>15,000</td>
<td>10.0</td>
</tr>
<tr>
<td>16,000</td>
<td>8.9</td>
</tr>
<tr>
<td>17,700</td>
<td>7.8</td>
</tr>
<tr>
<td>19,300</td>
<td>6.6</td>
</tr>
<tr>
<td>21,500</td>
<td>5.6</td>
</tr>
<tr>
<td>24,300</td>
<td>4.4</td>
</tr>
<tr>
<td>29,000</td>
<td>3.3</td>
</tr>
<tr>
<td>46,000</td>
<td>0.2</td>
</tr>
</tbody>
</table>

HWC values at other altitudes may be determined by linear interpolation. The hail threat below 7,300 feet and above 29,000 feet is based on linearly extrapolated data.

§ 34.1 Definitions.

As used in this part, all terms not defined herein shall have the meaning given them in the Clean Air Act, as amended (42 U.S.C. 7401 et. seq.).

Act means the Clean Air Act, as amended (42 U.S.C. 7401 et. seq.).

Administrator means the Administrator of the Federal Aviation Administration or any person to whom he has delegated his authority in the matter concerned.

Administrator of the EPA means the Administrator of the Environmental Protection Agency and any other officer or employee of the Environmental Protection Agency to whom the authority involved may be delegated.

Aircraft as used in this part means any airplane as defined in 14 CFR part 1 for which a U.S. standard airworthiness certificate or equivalent foreign airworthiness certificate is issued.

Aircraft engine means a propulsion engine which is installed in, or which is manufactured for installation in, an aircraft.

Aircraft gas turbine engine means a turboprop, turbofan, or turbojet aircraft engine.

Class TP means all aircraft turboprop engines.

Class TF means all turbofan or turbojet aircraft engines or aircraft engines designed for applications that otherwise would have been fulfilled by turbojet and turbofan engines except engines of class T3, T5, and TSS.

34.71 Compliance with gaseous emission standards.

Subpart H—Test Procedures for Engine Smoke Emissions (Aircraft Gas Turbine Engines)

34.80 Introduction.

34.81 Fuel specifications.

34.82 Sampling and analytical procedures for measuring smoke exhaust emissions.

34.83-34.88 [Reserved]

34.89 Compliance with smoke emission standards.

AUTHORITY: 42 U.S.C. 4321 et seq., 7572; 49 U.S.C. 106(g), 40113, 44701-44702, 44704, 44714.

SOURCE: Docket No. 25613, 55 FR 32861, Aug. 10, 1990, unless otherwise noted.

Subpart A—General Provisions

§ 34.1 Definitions.

Federal Aviation Administration, DOT

TABLE B4—CERTIFICATION STANDARD ATMOSPHERIC HAIL SIZE DISTRIBUTION—Continued

<table>
<thead>
<tr>
<th>Hail diameter (mm)</th>
<th>Contribution total HWC (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total</td>
<td>100.00</td>
</tr>
</tbody>
</table>

Median diameter of hail is 16 mm


[Doc. No. 28652, 63 FR 14799, Mar. 26, 1998]
§ 34.2 Abbreviations.

The abbreviations used in this part have the following meanings in both upper and lower case:

Class T3 means all aircraft gas turbine engines of the JT3D model family.

Class T8 means all aircraft gas turbine engines of the JT8D model family.

Class TSS means all aircraft gas turbine engines employed for propulsion of aircraft designed to operate at supersonic flight speeds.

Commercial aircraft engine means any aircraft engine used or intended for use by an “air carrier” (including those engaged in “intra state air transportation”) or a “commercial operator” (including those engaged in “intra state air transportation”) as these terms are defined in the Federal Aviation Act and the Federal Aviation Regulations.

Commercial aircraft gas turbine engine means a turboprop, turbofan, or turbojet commercial aircraft engine.

Date of manufacture of an engine is the date the inspection acceptance records reflect that the engine is complete and meets the FAA approved type design.

Emission measurement system means all of the equipment necessary to transport the emission sample and measure the level of emissions. This includes the sample system and the instrumentation system.

Engine model means all commercial aircraft turbine engines which are of the same general series, displacement, and design characteristics and are approved under the same type certificate.

Exhaust emissions means substances emitted into the atmosphere from the exhaust discharge nozzle of an aircraft or aircraft engine.

Fuel venting emissions means raw fuel, exclusive of hydrocarbons in the exhaust emissions, discharged from aircraft gas turbine engines during all normal ground and flight operations.

In-use aircraft gas turbine engine means an aircraft gas turbine engine which is in service.

New aircraft turbine engine means an aircraft gas turbine engine which has never been in service.

Power setting means the power or thrust output of an engine in terms of kilonewtons thrust for turbojet and turbofan engines or shaft power in terms of kilowatts for turboprop engines.

Rated output (r0) means the maximum power/thrust available for take-off at standard day conditions as approved for the engine by the Federal Aviation Administration, including reheat contribution where applicable, but excluding any contribution due to water injection and excluding any emergency power/thrust rating.

Rated pressure ratio (rPR) means the ratio between the combustor inlet pressure and the engine inlet pressure achieved by an engine operation at rated output.

Reference day conditions means the reference ambient conditions to which the gaseous emissions (HC and smoke) are to be corrected. The reference day conditions are as follows: Temperature=15 °C, specific humidity=0.00629 kg H₂O/kg of dry air, and pressure=101325 Pa.

Sample system means the system which provides for the transportation of the gaseous emission sample from the sample probe to the inlet of the instrumentation system.

Shaft power means only the measured shaft power output of a turboprop engine.

Smoke means the matter in exhaust emissions which obscures the transmission of light.

Smoke number (SN) means the dimensionless term quantifying smoke emissions.

Standard day conditions means standard ambient conditions as described in the United States Standard Atmosphere 1976, (i.e., temperature=15 °C, specific humidity=0.00 kg H₂O/kg dry air, and pressure=101325 Pa.)

Taxi/idle (in) means those aircraft operations involving taxi and idle between the time of landing roll-out and final shutdown of all propulsion engines.

Taxi/idle (out) means those aircraft operations involving taxi and idle between the time of initial starting of the propulsion engine(s) used for the taxi and the turn onto the duty runway.

CO Carbon monoxide
EPA United States Environmental Protection Agency
FAA Federal Aviation Administration, United States Department of Transportation
HC Hydrocarbon(s)
HP Horsepower
hr Hour(s)
H20 Water
kg Kilogram(s)
kJ Kilojoule(s)
LTO Landing and takeoff
min Minute(s)
NOx Oxides of nitrogen
Pa Pascal(s)
rO Rated output
rPR Rated pressure ratio
sec Second(s)
SP Shaft power
SN Smoke number
T Temperature, degrees Kelvin
TIM Time in mode
W Watt(s)
°C Degrees Celsius
% Percent

§ 34.3 General requirements.

(a) This part provides for the approval or acceptance by the Administrator or the Administrator of the EPA of testing and sampling methods, analytical techniques, and related equipment not identical to those specified in this part. Before either approves or accepts any such alternate, equivalent, or otherwise nonidentical procedures or equipment, the Administrator or the Administrator of the EPA shall consult with the other in determining whether or not the action requires rulemaking under sections 231 and 232 of the Clean Air Act, as amended, consistent with the responsibilities of the Administrator of the EPA and the Secretary of Transportation under sections 231 and 232 of the Clean Air Act.

(b) Under section 232 of the Act, the Secretary of Transportation issues regulations to ensure compliance with 40 CFR part 87. This authority has been delegated to the Administrator of the FAA (49 CFR 1.47).

(c) U.S. airplanes. This Federal Aviation Regulation (FAR) applies to civil airplanes that are powered by aircraft gas turbine engines of the classes specified herein and that have U.S. standard airworthiness certificates.

(d) Foreign airplanes. Pursuant to the definition of “aircraft” in 40 CFR 87.1(c), this FAR applies to civil airplanes that are powered by aircraft gas turbine engines of the classes specified herein and that have foreign airworthiness certificates that are equivalent to U.S. standard airworthiness certificates. This FAR applies only to those foreign civil airplanes that, if registered in the United States, would be required by applicable Federal Aviation Regulations to have a U.S. standard airworthiness certificate in order to conduct the operations intended for the airplane. Pursuant to 40 CFR 87.3(c), this FAR does not apply where it would be inconsistent with an obligation assumed by the United States to a foreign country in a treaty, convention, or agreement.

(e) Reference in this regulation to 40 CFR part 87 refers to title 40 of the Code of Federal Regulations, chapter I—Environmental Protection Agency, part 87, Control of Air Pollution from Aircraft and Aircraft Engines (40 CFR part 87).

(f) This part contains regulations to ensure compliance with certain standards contained in 40 CFR part 87. If EPA takes any action, including the issuance of an exemption or issuance of a revised or alternate procedure, test method, or other regulation, the effect of which is to relax or delay the effective date of any provision of 40 CFR part 87 that is made applicable to an aircraft under this FAR, the Administrator of FAA will grant a general administrative waiver of its more stringent requirements until this FAR is amended to reflect the more relaxed requirements prescribed by EPA.

(g) Unless otherwise stated, all terminology and abbreviations in this FAR that are defined in 40 CFR part 87 have the meaning specified in that part, and all terms in 40 CFR part 87 that are not defined in that part but that are used in this FAR have the meaning given them in the Clean Air Act, as amended by Public Law 91–604.

(h) All interpretations of 40 CFR part 87 that are rendered by the EPA also apply to this FAR.
§ 34.4 14 CFR Ch. I (1–1–12 Edition)

(i) If the EPA, under 40 CFR 87.3(a), approves or accepts any testing and sampling procedures or methods, analytical techniques, or related equipment not identical to those specified in that part, this FAR requires an applicant to show that such alternate, equivalent, or otherwise nonidentical procedures have been complied with, and that such alternate equipment was used to show compliance, unless the applicant elects to comply with those procedures, methods, techniques, and equipment specified in 40 CFR part 87.

(j) If the EPA, under 40 CFR 87.5, prescribes special test procedures for any aircraft or aircraft engine that is not susceptible to satisfactory testing by the procedures in 40 CFR part 87, the applicant must show the Administrator that those special test procedures have been complied with.

(k) Wherever 40 CFR part 87 requires agreement, acceptance, or approval by the Administrator of the EPA, this FAR requires a showing that such agreement or approval has been obtained.

(l) Pursuant to 42 U.S.C. 7573, no state or political subdivision thereof may adopt or attempt to enforce any standard respecting emissions of any air pollutant from any aircraft or engine thereof unless that standard is identical to a standard made applicable to the aircraft by the terms of this FAR.

(m) If EPA, by regulation or exemption, relaxes a provision of 40 CFR part 87 that is implemented in this FAR, no state or political subdivision thereof may adopt or attempt to enforce any standard respecting emissions of any air pollutant from any aircraft or engine thereof unless that standard is identical to a standard made applicable to the aircraft by the terms of this FAR.

(n) If any provision of this FAR is rendered inapplicable to a foreign aircraft as provided in 40 CFR 87.3(c) (international agreements), and §34.3(d) of this FAR, that provision may not be adopted or enforced against that foreign aircraft by a state or political subdivision thereof.

(o) For exhaust emissions requirements of this FAR that apply beginning February 1, 1974, January 1, 1976, January 1, 1978, January 1, 1984, and August 9, 1985, continued compliance with those requirements is shown for engines for which the type design has been shown to meet those requirements, if the engine is maintained in accordance with applicable maintenance requirements for 14 CFR chapter I. All methods of demonstrating compliance and all model designations previously found acceptable to the Administrator shall be deemed to continue to be an acceptable demonstration of compliance with the specific standards for which they were approved.

(p) Each applicant must allow the Administrator to make, or witness, any test necessary to determine compliance with the applicable provisions of this FAR.

§ 34.5 Special test procedures.

The Administrator or the Administrator of the EPA may, upon written application by a manufacturer or operator of aircraft or aircraft engines, approve test procedures for any aircraft or aircraft engine that is not susceptible to satisfactory testing by the procedures set forth herein. Prior to taking action on any such application, the Administrator or the Administrator of the EPA shall consult with the other.

§ 34.6 Aircraft safety.

(a) The provisions of this part will be revised if at any time the Administrator determines that an emission standard cannot be met within the specified time without creating a safety hazard.

(b) Consistent with 40 CFR 87.6, if the FAA Administrator determines that any emission control regulation in this part cannot be safely applied to an aircraft, that provision may not be adopted or enforced against that aircraft by any state or political subdivision thereof.

§ 34.7 Exemptions.

Notwithstanding part 11 of the Federal Aviation Regulations (14 CFR part 11), all petitions for rulemaking involving either the substance of an emission standard or test procedure prescribed by the EPA that is incorporated in this FAR, or the compliance date for such
Federal Aviation Administration, DOT

§ 34.7

standard or procedure, must be submitted to the EPA. Information copies of such petitions are invited by the FAA. Petitions for rulemaking or exemption involving provisions of this FAR that do not affect the substance or the compliance date of an emission standard or test procedure that is prescribed by the EPA, and petitions for exemptions under the provisions for which the EPA has specifically granted exemption authority to the Secretary of Transportation are subject to part 11 of the Federal Aviation Regulations (14 CFR part 11). Petitions for rulemaking or exemptions involving these FARs must be submitted to the FAA.

(a) Exemptions based on flights for short durations at infrequent intervals. The emission standards of this part do not apply to engines which power aircraft operated in the United States for short durations at infrequent intervals. Such operations are limited to:

(1) Flights of an aircraft for the purpose of export to a foreign country, including any flights essential to demonstrate the integrity of an aircraft prior to a flight to a point outside the United States.

(2) Flights to a base where repairs, alterations or maintenance are to be performed, or to a point of storage, or for the purpose of returning an aircraft to service.

(3) Official visits by representatives of foreign governments.

(4) Other flights the Administrator determines, after consultation with the Administrator of the EPA, to be for short durations at infrequent intervals. A request for such a determination shall be made before the flight takes place.

(b) Exemptions for very low production engine models. The emissions standards of this part do not apply to engines of very low production after the date of applicability. For the purpose of this part, “very low production” is limited to a maximum total production for United States civil aviation applications of no more than 200 units covered by the same type certificate after January 1, 1984. Engines manufactured under this provision must be reported to the FAA by serial number on or before the date of manufacture and exemptions granted under this provision are not transferable to any other engine.

(c) Exemptions for new engines in other categories. The emissions standards of this part do not apply to engines for which the Administrator determines, with the concurrence of the Administrator of the EPA, that application of any standard under §34.21 is not justified, based upon consideration of—

(1) Adverse economic impact on the manufacturer;

(2) Adverse economic impact on the aircraft and airline industries at large;

(3) Equity in administering the standards among all economically competing parties;

(4) Public health and welfare effects; and

(5) Other factors which the Administrator, after consultation with the Administrator of the EPA, may deem relevant to the case in question.

(d) Time-limited exemptions for in-use engines. The emissions standards of this part do not apply to aircraft or aircraft engines for time periods which the Administrator determines, with the concurrence of the Administrator of the EPA, that any applicable standard under §34.11(a), or §34.31(a), should not be applied based upon consideration of—

(1) Documentation demonstrating that all good faith efforts to achieve compliance with such standard have been made;

(2) Documentation demonstrating that the inability to comply with such standard is due to circumstances beyond the control of the owner or operator of the aircraft; and

(3) A plan in which the owner or operator of the aircraft shows that he will achieve compliance in the shortest time which is feasible.

(e) Applications for exemption from this part shall be submitted in duplicate to the Administrator in accordance with the procedures established by the Administrator in part 11.

(f) The Administrator shall publish in the FEDERAL REGISTER the name of the organization to whom exemptions are granted and the period of such exemptions.

(g) No state or political subdivision thereof may attempt to enforce a standard respecting emissions from an
§ 34.10 Applicability.

(a) The provisions of this subpart are applicable to all new aircraft gas turbine engines of classes T3, T8, TSS, and TF equal to or greater than 36 kilonewtons (8090 pounds) rated output, manufactured on or after January 1, 1974, and to all in-use aircraft gas turbine engines of classes T3, T8, TSS, and TF equal to or greater than 36 kilonewtons (8090 pounds) rated output manufactured after February 1, 1974.

(b) The provisions of this subpart are also applicable to all new aircraft gas turbine engines of class TF less than 36 kilonewtons (8090 pounds) rated output and class TP manufactured on or after January 1, 1975, and to all in-use aircraft gas turbine engines of class TF less than 36 kilonewtons (8090 pounds) rated output and class TP manufactured after January 1, 1975.

§ 34.11 Standard for fuel venting emissions.

(a) No fuel venting emissions shall be discharged into the atmosphere from any new or in-use aircraft gas turbine engine subject to the subpart. This paragraph is directed at the elimination of intentional discharge to the atmosphere of fuel drained from fuel nozzle manifolds after engines are shut down and does not apply to normal fuel seepage from shaft seals, joints, and fittings.

(b) Conformity with the standard set forth in paragraph (a) of this section shall be determined by inspection of the method designed to eliminate these emissions.

(c) As applied to an airframe or an engine, any manufacturer or operator may show compliance with the fuel venting and emissions requirements of this section that were effective beginning February 1, 1974 or January 1, 1975, by any means that prevents the intentional discharge of fuel from fuel nozzle manifolds after the engines are shut down. Acceptable means of compliance include one of the following:

1. Incorporation of an FAA-approved system that recirculates the fuel back into the fuel system.
2. Capping or securing the pressurization and drain valve.
3. Manually draining the fuel from a holding tank into a container.

Subpart C—Exhaust Emissions (New Aircraft Gas Turbine Engines)

§ 34.20 Applicability.

The provisions of this subpart are applicable to all aircraft gas turbine engines of the classes specified beginning on the dates specified in §34.21.

§ 34.21 Standards for exhaust emissions.

(a) Exhaust emissions of smoke from each new aircraft gas turbine engine of class T8 manufactured on or after February 1, 1974, shall not exceed a smoke number (SN) of 30.

(b) Exhaust emissions of smoke from each new aircraft gas turbine engine of class TF and of rated output of 129 kilonewtons (29,000 pounds) thrust or greater, manufactured on or after January 1, 1976, shall not exceed

\[ SN = 83.6 \times (rO)^{-0.274} \]

where \( rO \) is in kilonewtons.

(c) Exhaust emission of smoke from each new aircraft gas turbine engine of class T3 manufactured on or after January 1, 1978, shall not exceed a smoke number (SN) of 25.

(d) Gaseous exhaust emissions from each new aircraft gas turbine engine shall not exceed:

1. For Classes TF, T3, T8 engines greater than 26.7 kilonewtons (6000 pounds) rated output:
   - Hydrocarbons: 19.6 grams/kilonewton rO.
   - Carbon Monoxide: 118 grams/kilonewton rO.

2. Engines manufactured on or after July 7, 1997:
   - Hydrocarbons: 19.6 grams/kilonewton rO.
   - Carbon Monoxide: 118 grams/kilonewton rO.

(iii) Engines of a type or model of which the date of manufacture of the first individual production model was on or before December 31, 1995, and for
which the date of manufacture of the individual engine was on or before December 31, 1999:

Oxides of Nitrogen: \((40+2(rPR))\) grams/kilonewtons \(r_0\).

(iv) Engines of a type or model of which the date of manufacture of the first individual production model was after December 31, 1995, or for which the date of manufacture of the individual engine was after December 31, 1999:

Oxides of Nitrogen: \((32+1.6 (rPR))\) grams/kilonewtons \(r_0\).

(v) The emission standards prescribed in paragraphs (d)(1)(iii) and (iv) of this section apply as prescribed beginning July 7, 1997.

(vi) The emission standards of this paragraph apply as prescribed after December 18, 2005. For engines of a type or model of which the first individual production model was manufactured after December 31, 2003:

(A) That have a rated pressure ratio of 30 or less and a maximum rated output greater than 89 kilonewtons: Oxides of Nitrogen: \((19 + 1.6 (rPR))\) grams/kilonewtons \(r_0\).

(B) That have a rated pressure ratio of 30 or less and a maximum rated output greater than 26.7 kilonewtons but not greater than 89 kilonewtons: Oxides of Nitrogen: \((37.572 + 1.6(rPR) - 0.2087(rO))\) grams/kilonewtons \(r_0\).

(C) That have a rated pressure ratio greater than 30 but less than 62.5, and a maximum rated output greater than 89 kilonewtons: Oxides of Nitrogen \((7 + 2(rPR))\) grams/kilonewtons \(r_0\).

(D) That have a rated pressure ratio greater than 30 but less than 62.5, and a maximum rated output greater than 26.7 kilonewtons but not greater than 89 kilonewtons: Oxides of Nitrogen: \((42.71 + \sqrt{1.4236(rPR)} = 0.4013(rO) + 0.00642(rPR \times rO))\) grams/kilonewtons \(r_0\).

(E) That have a rated pressure ratio of 62.5 or more: Oxides of Nitrogen \((32 + 1.6 (rPR))\) grams/kilonewtons \(r_0\).

(e) Smoke exhaust emissions from each gas turbine engine of the classes specified below shall not exceed:

(1) Class TF of rated output less than 26.7 kilonewtons (6000 pounds) manufactured on or after August 9, 1985

\[SN=83.6(rO)^{-0.274}\ (rO \text{ is in kilonewtons}) \text{ not to exceed a maximum of } SN=50.\]

(2) Classes T3, T8, TSS, and TF of rated output equal to or greater than 26.7 kilonewtons (6000 pounds) manufactured on or after January 1, 1984

\[SN=83.6(rO)^{-0.274}\ (rO \text{ is in kilonewtons}) \text{ not to exceed a maximum of } SN=50.\]

(3) For Class TP of rated output equal to or greater than 1,000 kilowatts manufactured on or after January 1, 1984:

\[SN=187(ro)^{-0.168}\ (ro \text{ is in kilowatts})\]

(f) The standards set forth in paragraphs (a), (b), (c), (d), and (e) of this section refer to a composite gaseous emission sample representing the operating cycles set forth in the applicable sections of subpart G of this part, and exhaust smoke emissions emitted during operations of the engine as specified in the applicable sections of subpart H of this part, measured and calculated in accordance with the procedures set forth in those subparts.


Subpart D—Exhaust Emissions (In-use Aircraft Gas Turbine Engines)

§ 34.30 Applicability.

The provisions of this subpart are applicable to all in-use aircraft gas turbine engines certificated for operation within the United States of the classes specified, beginning on the dates specified in §34.31.

§ 34.31 Standards for exhaust emissions.

(a) Exhaust emissions of smoke from each in-use aircraft gas turbine engine of Class T8, beginning February 1, 1974, shall not exceed a smoke number (SN) of 30.

(b) Exhaust emissions of smoke from each in-use aircraft gas turbine engine...
§ 34.60

Introduction.

(a) Except as provided under §34.5, the procedures described in this subpart shall constitute the test program used to determine the conformity of new aircraft gas turbine engines with the applicable standards set forth in this part.

(b) The test consists of operating the engine at prescribed power settings on an engine dynamometer (for engines producing primarily shaft power) or thrust measuring test stand (for engines producing primarily thrust). The exhaust gases generated during engine operation must be sampled continuously for specific component analysis through the analytical train.

(c) The exhaust emission test is designed to measure concentrations of hydrocarbons, carbon monoxide, carbon dioxide, and oxides of nitrogen, and to determine mass emissions through calculations during a simulated aircraft landing-takeoff cycle (LTO). The LTO cycle is based on time in mode data during high activity periods at major airports. The test for propulsion engines consists of at least the following four modes of engine operation: taxi/idle, takeoff, climbout, and approach. The mass emission for the modes are combined to yield the reported values.

(d) When an engine is tested for exhaust emissions on an engine dynamometer or test stand, the complete engine (with all accessories which might reasonably be expected to influence emissions to the atmosphere installed and functioning), shall be used if not otherwise prohibited by §34.62(a)(2). Use of service air bleed and shaft power extraction to power auxiliary, gearbox-mounted components required to drive aircraft systems is not permitted.

(e) Other gaseous emissions measurement systems may be used if shown to yield equivalent results and if approved in advance by the Administrator or the Administrator of the EPA.

§ 34.61 Turbine fuel specifications.

For exhaust emission testing, fuel that meets the specifications listed in this section shall be used. Additives used for the purpose of smoke suppression (such as organometallic compounds) shall not be present.

SPECIFICATION FOR FUEL TO BE USED IN AIRCRAFT TURBINE ENGINE EMISSION TESTING

<table>
<thead>
<tr>
<th>Property</th>
<th>Allowable range of values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density at 15 °C</td>
<td>780–820</td>
</tr>
<tr>
<td>Distillation Temperature °C</td>
<td>235–285</td>
</tr>
<tr>
<td>Final Boiling Point °C</td>
<td>42.86–43.50</td>
</tr>
<tr>
<td>Net Heat of Combustion MJ/Kg</td>
<td>15–23</td>
</tr>
<tr>
<td>Aromatics, Volume %</td>
<td>1.0–3.5</td>
</tr>
<tr>
<td>Naphthalenes, Volume %</td>
<td></td>
</tr>
<tr>
<td>Smoke point, mm</td>
<td>20–28</td>
</tr>
<tr>
<td>Hydrogen, Mass %</td>
<td>13.4–14.1</td>
</tr>
<tr>
<td>Sulfur Mass %</td>
<td>Less than 0.3%</td>
</tr>
<tr>
<td>Kinematic viscosity at—20 °C,</td>
<td>2.5–6.5</td>
</tr>
</tbody>
</table>

§ 34.62 Test procedure (propulsion engines).

(a)(1) The engine shall be tested in each of the following engine operating modes which simulate aircraft operation to determine its mass emission rates. The actual power setting, when corrected to standard day conditions, should correspond to the following percentages of rated output. Analytical correction for variations from reference day conditions and minor variations in actual power setting should
§ 34.71 Compliance with gaseous emission standards.

Compliance with each gaseous emission standard by an aircraft engine shall be determined by comparing the pollutant level in grams/kilonewton/thrust/cycle or grams/kilowatt/cycle as calculated in §34.64 with the applicable emission standard under this part. An acceptable alternative to testing every engine is described in Appendix 6 to ICAO Annex 16, Environmental Protection, Volume II, Aircraft Engine Emissions, Second Edition, July 1993, effective July 26, 1993, including all amendments through Amendment 3 (March 20, 1997). This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51.

This document can be obtained from the International Civil Aviation Organization (ICAO), Document Sales Unit, 999 University Street, Montreal, Quebec H3C 5H7, Canada, phone +1 514–954-8022, or http://icaodsu.openface.ca/mainpage.ch2. Copies can be reviewed at the FAA New England Regional Office, 12 New England Executive Park, Burlington, Massachusetts, 781–238–7101, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202–741–6030, or go to: http://www.archives.gov/federal_register/code_of_federal_regulations/ibr_locations.html.

[Doc. No. FAA–2009–0112, 74 FR 19127, Apr. 28, 2009]

§§ 34.65–34.70 [Reserved]

§ 34.71 Compliance with gaseous emission standards.

Compliance with each gaseous emission standard by an aircraft engine shall be determined by comparing the pollutant level in grams/kilonewton/thrust/cycle or grams/kilowatt/cycle as calculated in §34.64 with the applicable emission standard under this part. An acceptable alternative to testing every engine is described in Appendix 6 to ICAO Annex 16, Environmental Protection, Volume II, Aircraft Engine Emissions, Second Edition, July 1993, effective July 26, 1993, including all amendments through Amendment 3 (March 20, 1997). This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51.

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§ 34.80 Introduction.

Except as provided under § 34.5, the procedures described in this subpart shall constitute the test program to be used to determine the conformity of new and in-use gas turbine engines with the applicable standards set forth in this part. The test is essentially the same as that described in §§ 34.60-34.62, except that the test is designed to determine the smoke emission level at various operating points representative of engine usage in aircraft. Other smoke measurement systems may be used if shown to yield equivalent results and if approved in advance by the Administrator or the Administrator of the EPA.

§ 34.81 Fuel specifications.

Fuel having specifications as provided in § 34.61 shall be used in smoke emission testing.

§ 34.82 Sampling and analytical procedures for measuring smoke exhaust emissions.

The system and procedures for sampling and measurement of smoke emissions shall be as specified by Appendix 2 to ICAO Annex 16, Environmental Protection, Volume II, Aircraft Engine Emissions, Second Edition, July 1993, effective July 26, 1993, through Amendment 3 (March 20, 1997). This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. This document can be obtained from the International Civil Aviation Organization (ICAO), Document Sales Unit, 999 University Street, Montreal, Quebec H3C 5H7, Canada, phone +1 514-954-8022, or http://icaodsu.openface.ca/mainpage.ch2. Copies can be reviewed at the FAA New England Regional Office, 12 New England Executive Park, Burlington, Massachusetts, 781–238-7101, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http://www.archives.gov/federal_register/code_of_federal_regulations/ibr_locations.html.
the concurrence of the Administrator of the EPA.

(Doc. No. FAA–2009–0112, 74 FR 19128, Apr. 28, 2009)

PART 35—AIRWORTHINESS STANDARDS: PROPELLERS

Subpart A—General

Sec.
35.1 Applicability.
35.2 Propeller configuration.
35.3 Instructions for propeller installation and operation.
35.4 Instructions for Continued Airworthiness.
35.5 Propeller ratings and operating limitations.
35.7 Features and characteristics.

Subpart B—Design and Construction

35.11 [Reserved]
35.13 [Reserved]
35.15 Safety analysis.
35.17 Materials and manufacturing methods.
35.19 Durability.
35.21 Variable and reversible pitch propellers.
35.22 Feathering propellers.
35.23 Propeller control system.
35.24 Strength.

Subpart C—Tests and Inspections

35.31 [Reserved]
35.33 General.
35.34 Inspections, adjustments and repairs.
35.35 Centrifugal load tests.
35.36 Bird impact.
35.37 Fatigue limits and evaluation.
35.38 Lightning strike.
35.39 Endurance test.
35.40 Functional test.
35.41 Overspeed and overtorque.
35.42 Components of the propeller control system.
35.43 Propeller hydraulic components.
35.45 [Reserved]
35.47 [Reserved]

APPENDIX A TO PART 35—INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

AUTHORITY: 49 U.S.C. 106(g), 40113, 44701–44702, 44704.

SOURCE: Docket No. 2095, 29 FR 7458, June 10, 1964, unless otherwise noted.

Subpart A—General

§ 35.1 Applicability.

(a) This part prescribes airworthiness standards for the issue of type certific-
§ 35.4 Instructions for Continued Airworthiness.

(5) Define the hydraulic fluids approved for use with the propeller, including grade and specification, related operating pressure, and filtration levels; and

(6) State the assumptions made to comply with the requirements of this part.

(b) Instructions for operating the propeller which must specify all procedures necessary for operating the propeller within the limitations of the propeller type design.

[Amdt. 35–8, 73 FR 63346, Oct. 24, 2008]

§ 35.5 Propeller ratings and operating limitations.

(a) Propeller ratings and operating limitations must:

(1) Be established by the applicant and approved by the Administrator.

(2) Be included directly or by reference in the propeller type certificate data sheet, as specified in §21.41 of this chapter.

(3) Be based on the operating conditions demonstrated during the tests required by this part as well as any other information the Administrator requires as necessary for the safe operation of the propeller.

(b) Propeller ratings and operating limitations must be established for the following, as applicable:

(1) Power and rotational speed:

(i) For takeoff.

(ii) For maximum continuous.

(iii) If requested by the applicant, other ratings may also be established.

(2) Overspeed and overtorque limits.

[Amdt. 35–8, 73 FR 63346, Oct. 24, 2008]
Since the estimated probability for individual failures may be insufficiently precise to enable the applicant to assess the total rate for hazardous propeller effects, compliance may be shown by demonstrating that the probability of a hazardous propeller effect arising from an individual failure can be predicted to be not greater than $10^{-8}$ per propeller flight hour. In dealing with probabilities of this low order of magnitude, absolute proof is not possible and reliance must be placed on engineering judgment and previous experience combined with sound design and test philosophies.

(b) If significant doubt exists as to the effects of failures or likely combination of failures, the Administrator may require assumptions used in the analysis to be verified by test.

(c) The primary failures of certain single elements (for example, blades) cannot be sensibly estimated in numerical terms. If the failure of such elements is likely to result in hazardous propeller effects, then compliance may be shown by reliance on the prescribed integrity requirements of this part. These instances must be stated in the safety analysis.

(d) If reliance is placed on a safety system to prevent a failure progressing to hazardous propeller effects, the possibility of a safety system failure in combination with a basic propeller failure must be included in the analysis. Such a safety system may include safety devices, instrumentation, early warning devices, maintenance checks, and other similar equipment or procedures. If items of the safety system are outside the control of the propeller manufacturer, the assumptions of the safety analysis with respect to the reliability of these parts must be clearly stated in the analysis and identified in the propeller installation and operation instructions required under §35.3.

(e) If the safety analysis depends on one or more of the following items, those items must be identified in the analysis and appropriately substantiated.

(1) Maintenance actions being carried out at stated intervals. This includes verifying that items that could fail in a latent manner are functioning properly. When necessary to prevent hazardous propeller effects, these maintenance actions and intervals must be published in the instructions for continued airworthiness required under §35.4. Additionally, if errors in maintenance of the propeller system could lead to hazardous propeller effects, the appropriate maintenance procedures must be included in the relevant propeller manuals.

(f) Verification of the satisfactory functioning of safety or other devices at pre-flight or other stated periods. The details of this satisfactory functioning must be published in the appropriate manual.

(3) The provision of specific instrumentation not otherwise required. Such instrumentation must be published in the appropriate documentation.

(4) A fatigue assessment.

(f) If applicable, the safety analysis must include, but not be limited to, assessment of indicating equipment, manual and automatic controls, governors and propeller control systems, synchrophasers, synchronizers, and propeller thrust reversal systems.

(g) Unless otherwise approved by the Administrator and stated in the safety analysis, the following failure definitions apply to compliance with this part.

(1) The following are regarded as hazardous propeller effects:

(i) The development of excessive drag.

(ii) A significant thrust in the opposite direction to that commanded by the pilot.

(iii) The release of the propeller or any major portion of the propeller.

(iv) A failure that results in excessive unbalance.

(2) The following are regarded as major propeller effects for variable pitch propellers:

(i) An inability to feather the propeller for feathering propellers.

(ii) An inability to change propeller pitch when commanded.

(iii) A significant uncommanded change in pitch.

(iv) A significant uncontrollable torque or speed fluctuation.

[Amdt. 35–8, 73 FR 63346, Oct. 24, 2008]
§ 35.17 Materials and manufacturing methods.

(a) The suitability and durability of materials used in the propeller must:
(1) Be established on the basis of experience, tests, or both.
(2) Account for environmental conditions expected in service.

(b) All materials and manufacturing methods must conform to specifications acceptable to the Administrator.

(c) The design values of properties of materials must be suitably related to the most adverse properties stated in the material specification for applicable conditions expected in service.

[Amdt. 35–8, 73 FR 63347, Oct. 24, 2008]

§ 35.19 Durability.

Each part of the propeller must be designed and constructed to minimize the development of any unsafe condition of the propeller between overhaul periods.

§ 35.21 Variable and reversible pitch propellers.

(a) No single failure or malfunction in the propeller system will result in unintended travel of the propeller blades to a position below the in-flight low-pitch position. The extent of any intended travel below the in-flight low-pitch position must be documented by the applicant in the appropriate manuals. Failure of structural elements need not be considered if the occurrence of such a failure is shown to be extremely remote under §35.15.

(b) For propellers incorporating a method to select blade pitch below the in-flight low-pitch position, provisions must be made to sense and indicate to the flight crew that the propeller blades are below that position by an amount defined in the installation manual. The method for sensing and indicating the propeller blade pitch position must be such that its failure does not affect the control of the propeller.

[Amdt. 35–8, 73 FR 63347, Oct. 24, 2008]

§ 35.22 Feathering propellers.

(a) Feathering propellers are intended to feather from all flight conditions, taking into account expected wear and leakage. Any feathering and unfeathering limitations must be documented in the appropriate manuals.

(b) Propeller pitch control systems that use engine oil to feather must incorporate a method to allow the propeller to feather if the engine oil system fails.

(c) Feathering propellers must be designed to be capable of unfeathering after the propeller system has stabilized to the minimum declared outside air temperature.

[Amdt. 35–8, 73 FR 63347, Oct. 24, 2008]

§ 35.23 Propeller control system.

The requirements of this section apply to any system or component that controls, limits or monitors propeller functions.

(a) The propeller control system must be designed, constructed and validated to show that:
(1) The propeller control system, operating in normal and alternative operating modes and in transition between operating modes, performs the functions defined by the applicant throughout the declared operating conditions and flight envelope.

(2) The propeller control system functionality is not adversely affected by the declared environmental conditions, including temperature, electromagnetic interference (EMI), high intensity radiated fields (HIRF) and lightning. The environmental limits to which the system has been satisfactorily validated must be documented in the appropriate propeller manuals.

(3) A method is provided to indicate that an operating mode change has occurred if flight crew action is required. In such an event, operating instructions must be provided in the appropriate manuals.

(b) The propeller control system must be designed and constructed so that, in addition to compliance with §35.15:
(1) No single failure or malfunction of electrical or electronic components in the control system results in a hazardous propeller effect.

(2) Failures or malfunctions directly affecting the propeller control system in a typical airplane, such as structural failures of attachments to the control, fire, or overheat, do not lead to a hazardous propeller effect.
(3) The loss of normal propeller pitch control does not cause a hazardous propeller effect under the intended operating conditions.

(4) The failure or corruption of data or signals shared across propellers does not cause a hazardous propeller effect.

(c) Electronic propeller control system imbedded software must be designed and implemented by a method approved by the Administrator that is consistent with the criticality of the performed functions and that minimizes the existence of software errors.

(d) The propeller control system must be designed and constructed so that the failure or corruption of airplane-supplied data does not result in hazardous propeller effects.

(c) Any systems or components that cannot be adequately substantiated by the applicant to the requirements of this part are required to undergo additional tests or analysis to demonstrate that the systems or components are able to perform their intended functions in all declared environmental and operating conditions.

[Amdt. 35–8, 73 FR 63347, Oct. 24, 2008]

§ 35.35 Centrifugal load tests.

The applicant must demonstrate that a propeller complies with paragraphs (a), (b) and (c) of this section without evidence of failure, malfunction, or permanent deformation that would result in a major or hazardous propeller effect. When the propeller could be sensitive to environmental degradation in service, this must be considered. This section does not apply to fixed-pitch wood or fixed-pitch metal propellers of conventional design.

(a) The hub, blade retention system, and counterweights must be tested for a period of one hour to a load equivalent to twice the maximum centrifugal load to which the propeller would be subjected during operation at the maximum rated rotational speed.

(b) Blade features associated with transitions to the retention system (for example, a composite blade bonded to a metallic retention) must be tested either during the test of paragraph (a) of this section or in a separate component test for a period of one hour to a load...
§ 35.36 Bird impact.

The applicant must demonstrate, by tests or analysis based on tests or experience on similar designs, that the propeller can withstand the impact of a 4-pound bird at the critical location(s) and critical flight condition(s) of a typical installation without causing a major or hazardous propeller effect. This section does not apply to fixed-pitch wood propellers of conventional design.

[Amdt. 35–8, 73 FR 63348, Oct. 24, 2008]

§ 35.37 Fatigue limits and evaluation.

This section does not apply to fixed-pitch wood propellers of conventional design.

(a) Fatigue limits must be established by tests, or analysis based on tests, for propeller:

(1) Hubs.

(2) Blades.

(3) Blade retention components.

(4) Components which are affected by fatigue loads and which are shown under §35.15 to have a fatigue failure mode leading to hazardous propeller effects.

(b) The fatigue limits must take into account:

(1) All known and reasonably foreseeable vibration and cyclic load patterns that are expected in service; and

(2) Expected service deterioration, variations in material properties, manufacturing variations, and environmental effects.

(c) A fatigue evaluation of the propeller must be conducted to show that hazardous propeller effects due to fatigue will be avoided throughout the intended operational life of the propeller on either:

(1) The intended airplane by complying with §23.907 or §25.907 of this chapter, as applicable; or

(2) A typical airplane.

[Amdt. 35–8, 73 FR 63348, Oct. 24, 2008]

§ 35.38 Lightning strike.

The applicant must demonstrate, by tests, analysis based on tests, or experience on similar designs, that the propeller can withstand a lightning strike without causing a major or hazardous propeller effect. The limit to which the propeller has been qualified must be documented in the appropriate manuals. This section does not apply to fixed-pitch wood propellers of conventional design.

[Amdt. 35–8, 73 FR 63348, Oct. 24, 2008]

§ 35.39 Endurance test.

Endurance tests on the propeller system must be made on a representative engine in accordance with paragraph (a) or (b) of this section, as applicable, without evidence of failure or malfunction.

(a) Fixed-pitch and ground adjustable-pitch propellers must be subjected to one of the following tests:

(1) A 50-hour flight test in level flight or in climb. The propeller must be operated at takeoff power and rated rotational speed during at least five hours of this flight test, and at not less than 90 percent of the rated rotational speed for the remainder of the 50 hours.

(2) A 50-hour ground test at takeoff power and rated rotational speed.

(b) Variable-pitch propellers must be subjected to one of the following tests:

(1) A 110-hour endurance test that must include the following conditions:

(i) Five hours at takeoff power and rotational speed and thirty 10-minute cycles composed of:

(A) Acceleration from idle,

(B) Five minutes at takeoff power and rotational speed,

(C) Deceleration, and

(D) Five minutes at idle.
§ 35.39 Endurance test.

(ii) Fifty hours at maximum continuous power and rotational speed.

(iii) Fifty hours, consisting of ten 5-hour cycles composed of:

(A) Five accelerations and decelerations between idle and takeoff power and rotational speed.

(B) Four and one half hours at approximately even incremental conditions from idle up to, but not including, maximum continuous power and rotational speed, and

(C) Thirty minutes at idle.

(2) The operation of the propeller throughout the engine endurance tests prescribed in part 33 of this chapter.

(c) An analysis based on tests of propellers of similar design may be used in place of the tests of paragraphs (a) and (b) of this section.

[Amdt. 35–8, 73 FR 63348, Oct. 24, 2008]

§ 35.40 Functional test.

The variable-pitch propeller system must be subjected to the applicable functional tests of this section. The same propeller system used in the endurance test (§35.39) must be used in the functional tests and must be driven by a representative engine on a test stand or on an airplane. The propeller must complete these tests without evidence of failure or malfunction. This test may be combined with the endurance test for accumulation of cycles.

(a) Manually-controllable propellers. Five hundred representative flight cycles must be made across the range of pitch and rotational speed.

(b) Governing propellers. Fifteen hundred complete cycles must be made across the range of pitch and rotational speed.

(c) Feathering propellers. Fifty cycles of feather and unfeather operation must be made.

(d) Reversible-pitch propellers. Two hundred complete cycles of control must be made from lowest normal pitch to maximum reverse pitch. During each cycle, the propeller must run for 30 seconds at the maximum power and rotational speed selected by the applicant for maximum reverse pitch.

(e) An analysis based on tests of propellers of similar design may be used in place of the tests of this section.

[Amdt. 35–8, 73 FR 63349, Oct. 24, 2008]

§ 35.41 Overspeed and overtorque.

(a) When the applicant seeks approval of a transient maximum propeller overspeed, the applicant must demonstrate that the propeller is capable of further operation without maintenance action at the maximum propeller overspeed condition. This may be accomplished by:

(1) Performance of 20 runs, each of 30 seconds duration, at the maximum propeller overspeed condition; or

(2) Analysis based on test or service experience.

(b) When the applicant seeks approval of a transient maximum propeller overtorque, the applicant must demonstrate that the propeller is capable of further operation without maintenance action at the maximum propeller overtorque condition. This may be accomplished by:

(1) Performance of 20 runs, each of 30 seconds duration, at the maximum propeller overtorque condition; or

(2) Analysis based on test or service experience.

[Amdt. 35–8, 73 FR 63349, Oct. 24, 2008]

§ 35.42 Components of the propeller control system.

The applicant must demonstrate by tests, analysis based on tests, or service experience on similar components, that each propeller blade pitch control system component, including governors, pitch change assemblies, pitch locks, mechanical stops, and feathering system components, can withstand cyclic operation that simulates the normal load and pitch change travel to which the component would be subjected during the initially declared overhaul period or during a minimum of 1,000 hours of typical operation in service.

[Amdt. 35–8, 73 FR 63349, Oct. 24, 2008]

§ 35.43 Propeller hydraulic components.

Applicants must show by test, validated analysis, or both, that propeller components that contain hydraulic pressure and whose structural failure or leakage from a structural failure could cause a hazardous propeller effect demonstrate structural integrity by:
§ 35.45  
(a) A proof pressure test to 1.5 times the maximum operating pressure for one minute without permanent deformation or leakage that would prevent performance of the intended function.
(b) A burst pressure test to 2.0 times the maximum operating pressure for one minute without failure. Leakage is permitted and seals may be excluded from the test.

[Amdt. 35-8, 73 FR 63349, Oct. 24, 2008]

§ 35.45  [Reserved]

§ 35.47  [Reserved]

APPENDIX A TO PART 35—INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

A35.1 GENERAL
(a) This appendix specifies requirements for the preparation of Instructions for Continued Airworthiness as required by §35.4.
(b) The Instructions for Continued Airworthiness for each propeller must include the Instructions for Continued Airworthiness for all propeller parts. If Instructions for Continued Airworthiness are not supplied by the propeller part manufacturer for a propeller part, the Instructions for Continued Airworthiness for the propeller must include the information essential to the continued airworthiness of the propeller.
(c) The applicant must submit to the FAA a program to show how changes to the Instructions for Continued Airworthiness made by the applicant or by the manufacturers of propeller parts will be distributed.

A35.2 FORMAT
(a) The Instructions for Continued Airworthiness must be in the form of a manual or manuals as appropriate for the quantity of data to be provided.
(b) The format of the manual or manuals must provide for a practical arrangement.

A35.3 CONTENT
The contents of the manual must be prepared in the English language. The Instructions for Continued Airworthiness must contain the following sections and information:
(a) Propeller Maintenance Section. (1) Introduction information that includes an explanation of the propeller’s features and data to the extent necessary for maintenance or preventive maintenance.
(2) A detailed description of the propeller and its systems and installations.
(3) Basic control and operation information describing how the propeller components and systems are controlled and how they operate, including any special procedures that apply.
(4) Instructions for uncrating, acceptance checking, lifting, and installing the propeller.
(5) Instructions for propeller operational checks.
(6) Scheduling information for each part of the propeller that provides the recommended periods at which it should be cleaned, adjusted, and tested, the applicable wear tolerances, and the degree of work recommended at these periods. However, the applicant may refer to an accessory, instrument, or equipment manufacturer as the source of this information if it shows that the item has an exceptionally high degree of complexity requiring specialized maintenance techniques, test equipment, or expertise. The recommended overhaul periods and necessary cross-references to the Airworthiness Limitations section of the manual must also be included. In addition, the applicant must include an inspection program that includes the frequency and extent of the inspections necessary to provide for the continued airworthiness of the propeller.
(7) Troubleshooting information describing probable malfunctions, how to recognize those malfunctions, and the remedial action for those malfunctions.
(8) Information describing the order and method of removing and replacing propeller parts with any necessary precautions to be taken.
(9) A list of the special tools needed for maintenance other than for overhauls.
(b) Propeller Overhaul Section. (1) Disassembly information including the order and method of disassembly for overhaul.
(2) Cleaning and inspection instructions that cover the materials and apparatus to be used and methods and precautions to be taken during overhaul. Methods of overhaul inspection must also be included.
(3) Details of all fits and clearances relevant to overhaul.
(4) Details of repair methods for worn or otherwise substandard parts and components along with information necessary to determine when replacement is necessary.
(5) The order and method of assembly at overhaul.
(6) Instructions for testing after overhaul.
(7) Instructions for storage preparation including any storage limits.
(8) A list of tools needed for overhaul.

A35.4 AIRWORTHINESS LIMITATIONS SECTION
The Instructions for Continued Airworthiness must contain a section titled Airworthiness Limitations that is segregated and clearly distinguishable from the rest of the document. This section must set forth each mandatory replacement time, inspection interval, and related procedure required for type certification. This section must contain a legible statement in a prominent location that reads: “The Airworthiness Limitations
PART 36—NOISE STANDARDS: AIRCRAFT TYPE AND AIRWORTHINESS CERTIFICATION

Subpart A—General

Sec.
36.1 Applicability and definitions.
36.2 Requirements as of date of application.
36.3 Compatibility with airworthiness requirements.
36.5 Limitation of part.
36.6 Incorporations by reference.
36.7 Acoustical change: Transport category large airplanes and jet airplanes.
36.9 Acoustical change: Propeller-driven small airplanes and propeller-driven commuter category airplanes.
36.11 Acoustical change: Helicopters.

Subpart B—Transport Category Large Airplanes and Jet Airplanes

36.101 Noise measurement and evaluation.
36.103 Noise limits.
36.105 Flight Manual Statement of Chapter 4 equivalency.

Subpart C [Reserved]

Subpart D—Noise Limits for Supersonic Transport Category Airplanes

36.301 Noise limits: Concorde.

Subpart E [Reserved]

Subpart F—Propeller Driven Small Airplanes and Propeller-Driven, Commuter Category Airplanes

36.501 Noise limits.

Subpart G [Reserved]

Subpart H—Helicopters

36.801 Noise measurement.
36.803 Noise evaluation and calculation.
36.805 Noise limits.

Subparts I–N [Reserved]
that are designed for “agricultural aircraft operations” (as defined in §137.3 of this chapter, as effective on January 1, 1966) or for dispersing fire fighting materials to which §36.1583 of this part does not apply.

(3) A type certificate and changes to that certificate, and standard airworthiness certificates, for Concorde airplanes.

(4) Type certificates, and changes to those certificates, for helicopters except those helicopters that are designated exclusively for “agricultural aircraft operations” (as defined in §137.3 of this chapter, as effective on January 1, 1966), for dispersing fire fighting materials, or for carrying external loads (as defined in §133.1(b) of this chapter, as effective on December 20, 1976).

(b) Each person who applies under part 21 of this chapter for a type of airworthiness certificate specified in this part must show compliance with the applicable requirements of this part, in addition to the applicable airworthiness requirements of this chapter.

(c) Each person who applies under part 21 of this chapter for approval of an acoustical change described in §21.93(b) of this chapter must show that the aircraft complies with the applicable provisions of §36.7, §36.9, or §36.11 of this part in addition to the applicable airworthiness requirements of this chapter.

(d) Each person who applies for the original issue of a standard airworthiness certificate for a transport category large airplane or for a jet airplane under §21.183 must, regardless of date of application, show compliance with the following provisions of this part (including appendix B):

(1) The provisions of this part in effect on December 1, 1969, for subsonic airplanes that have not had any flight time before—

(i) December 1, 1973, for airplanes with maximum weights greater than 75,000 pounds, except for airplanes that are powered by Pratt & Whitney Turbo Wasp JT3D series engines;

(ii) December 31, 1974, for airplanes with maximum weights greater than 75,000 pounds and that are powered by Pratt & Whitney Turbo Wasp JT3D series engines; and

(iii) December 31, 1974, for airplanes with maximum weights of 75,000 pounds and less.

(2) The provisions of this part in effect on October 13, 1977, including the stage 2 noise limits, for Concorde airplanes that have not had flight time before January 1, 1980.

(e) Each person who applies for the original issue of a standard airworthiness certificate under §21.183, or for the original issue of a restricted category airworthiness certificate under §21.185, for propeller-driven, commuter category airplanes for a propeller driven small airplane that has not had any flight time before January 1, 1980, must show compliance with the applicable provisions of this part.

(f) For the purpose of showing compliance with this part for transport category large airplanes and jet airplanes regardless of category, the following terms have the following meanings:

(1) A “Stage 1 noise level” means a flyover, lateral or approach noise level greater than the Stage 2 noise limits prescribed in section B36.5(b) of appendix B of this part.

(2) A “Stage 1 airplane” means an airplane that has not been shown under this part to comply with the flyover, lateral, and approach noise levels required for Stage 2 or Stage 3 airplanes.

(3) A “Stage 2 noise level” means a noise level at or below the Stage 2 noise limits prescribed in section B36.5(b) of appendix B of this part but higher than the Stage 3 noise limits prescribed in section B36.5(c) of appendix B of this part.

(4) A “Stage 2 airplane” means an airplane that has been shown under this part to comply with Stage 2 noise levels prescribed in section B36.5(b) of appendix B of this part (including use of the applicable tradeoff provisions specified in section B36.6) and that does not comply with the requirements for a Stage 3 airplane.

(5) A “Stage 3 noise level” means a noise level at or below the Stage 3 noise limits prescribed in section B36.5(c) of appendix B of this part.

(6) A “Stage 3 airplane” means an airplane that has been shown under this part to comply with Stage 3 noise levels prescribed in section B36.5(c) of
appendix B of this part (including use of the applicable tradeoff provisions specified in section B36.6).

(7) A “subsonic airplane” means an airplane for which the maximum operating limit speed, $M_{max}$, does not exceed a Mach number of 1.

(8) A “supersonic airplane” means an airplane for which the maximum operating limit speed, $M_{max}$, exceeds a Mach number of 1.

(9) A “Stage 4 noise level” means a noise level at or below the Stage 4 noise limit prescribed in section B36.5(d) of appendix B of this part.

(10) A “Stage 4 airplane” means an airplane that has been shown under this part not to exceed the Stage 4 noise limit prescribed in section B36.5(d) of appendix B of this part.

(11) A “Chapter 4 noise level” means a noise level at or below the maximum noise level prescribed in Chapter 4, Paragraph 4.4, Maximum Noise Levels, of the International Civil Aviation Organization (ICAO) Annex 16, Volume I, Amendment 7, effective March 21, 2002. [Incorporated by reference, see §36.6].

(g) For the purpose of showing compliance with this part for transport category large airplanes and jet airplanes regardless of category, each airplane may not be identified as complying with more than one stage or configuration simultaneously.

(h) For the purpose of showing compliance with this part for helicopters in the primary, normal, transport, and restricted categories, the following terms have the specified meanings:

(1) Stage 1 noise level means a takeoff, flyover, or approach noise level greater than the Stage 2 noise limits prescribed in section H36.305 of appendix H of this part, or a flyover noise level greater than the Stage 2 noise limits prescribed in section J36.305 of appendix J of this part.

(2) Stage 1 helicopter means a helicopter that has not been shown under this part to comply with the takeoff, flyover, and approach noise levels required for Stage 2 helicopters as prescribed in section H36.305 of appendix H of this part, or a helicopter that has not been shown under this part to comply with the flyover noise level required for Stage 2 helicopters as prescribed in section J36.305 of appendix J of this part.

(3) Stage 2 noise level means a takeoff, flyover, or approach noise level at or below the Stage 2 noise limits prescribed in section H36.305 of appendix H of this part, or a flyover noise level at or below the Stage 2 limit prescribed in section J36.305 of appendix J of this part.

(4) Stage 2 helicopter means a helicopter that has been shown under this part to comply with Stage 2 noise limits (including applicable tradeoffs) prescribed in section H36.305 of appendix H of this part, or a helicopter that has been shown under this part to comply with the Stage 2 noise limit prescribed in section J36.305 of appendix J of this part.

(5) Maximum normal operating RPM means the highest rotor speed corresponding to the airworthiness limit imposed by the manufacturer and approved by the FAA. Where a tolerance on the highest rotor speed is specified, the maximum normal operating rotor speed is the highest rotor speed for which that tolerance is given. If the rotor speed is automatically linked with flight condition, the maximum normal operating rotor speed corresponding with that flight condition must be used during the noise certification procedure. If rotor speed can be changed by pilot action, the highest normal operating rotor speed specified in the flight manual limitation section for power-on conditions must be used during the noise certification procedure.

[Doc. No. 13243, Amdt. 36–4, 40 FR 1034, Jan. 6, 1975]

EDITORIAL NOTE: For Federal Register citations affecting §36.1, see the List of CFR Sections Affected, which appears in the Finding Aids section of the printed volume and at www.fdsys.gov.

§36.2 Requirements as of date of application.

(a) Section 21.17 of this chapter notwithstanding, each person who applies for a type certificate for an aircraft covered by this part, must show that the aircraft meets the applicable requirements of this part that are effective on the date of application for that
§ 36.3 Compatibility with airworthiness requirements.

It must be shown that the aircraft meets the airworthiness regulations constituting the type certification basis of the aircraft under all conditions in which compliance with this part is shown, and that all procedures used in complying with this part, and all procedures and information for the flight crew developed under this part, are consistent with the airworthiness regulations constituting the type certification basis of the aircraft.


§ 36.5 Limitation of part.

Pursuant to 49 U.S.C. 1431(b)(4), the noise levels in this part have been determined to be as low as is economically reasonable, technologically practicable, and appropriate to the type of aircraft to which they apply. No determination is made, under this part, that these noise levels are or should be acceptable or unacceptable for operation at, into, or out of, any airport.

§ 36.6 Incorporation by reference.

(a) General. This part prescribes certain standards and procedures which are not set forth in full text in the rule. Those standards and procedures are contained in published material which is reasonably available to the class of persons affected and has been approved for incorporation by reference by the Director of the Federal Register under 5 U.S.C. 552 (a) and 1 CFR part 51.

(b) Incorporated matter. (1) Each publication, or part of a publication, which is referenced but not set forth in full-text in this part and which is identified in paragraph (c) of this section is hereby incorporated by reference and made a part of part 36 of this chapter with the approval of the Director of the Federal Register.

(2) Incorporated matter which is subject to subsequent change is incorporated by reference according to the specific reference and to the identification statement. Adoption of any subsequent change in incorporated matter is made under part 11 of this chapter and 1 CFR part 51.

(c) Identification statement. The complete title or description which identifies each published matter incorporated by reference in this part is as follows:


(ii) IEC Publication No. 225, entitled “Octave, Half-Octave, Third Octave
Band Filters Intended for the Analysis of Sounds and Vibrations,” dated 1966.


(ix) IEC Publication 61265, entitled “Instruments for Measurement of Aircraft Noise-Performance Requirements for Systems to Measure One-Third-Octave-Band Sound pressure Levels in Noise Certification of Transport-Cat-


(x) IEC Publication 60942, entitled “Electroacoustics—Sound Cali-


(d) Availability for purchase. Published material incorporated by reference in this part may be purchased at the price established by the publisher or distributor at the following mailing addresses:

(1) IEC publications.

(i) International Electrotechnical Commission, 3, rue de Varembe, Case posteale 131, 1211 Geneva 20, Switzerland.

(ii) American National Standard Institute, 11 West 42nd Street, New York City, New York 10036.

(2) SAE publications. Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrentown, Pennsylvania 15096.

(3) ICAO publications. International Civil Aviation Organization (ICAO), Document Sales Unit, 999 University Street, Montreal, Quebec H3C 5H7, Canada.

(e) Availability for inspection. A copy of each publication incorporated by reference in this part is available for public inspection at the following locations:

(1) U.S. Department of Transpor-

tation, Docket Operations, West Build-

ing Ground Floor, Room W12–140, 1200 New Jersey Avenue, SE., Washington, DC 20590.

(2) The National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202–741–6030, or go to: http://www.archives.gov/ federal_register/code_of_federal_regulations/ibr_locations.html.

(3) The respective Region Head-

quarters of the Federal Aviation Ad-

ministration as follows:

(i) New England Region Head-

quarters, 12 New England Executive Park, Burlington, Massachusetts 01803.


(iii) Southern Region Headquarters, 1701 Columbia Avenue, College Park, Georgia, 30337.

(iv) Great Lakes Region Head-

quarters, O’Hare Lake Office Center, 2300 East Devon Avenue, Des Plaines, Illinois 60018.

(v) Central Region Headquarters, Federal Building, 601 East 12th Street, Kansas City Missouri 64106.

(vi) Southwest Region Headquarters, 2601 Meacham Boulevard, Fort Worth, Texas, 76137–4298.
§ 36.7 Acoustical change: Transport category large airplanes and jet airplanes.

(a) Applicability. This section applies to all transport category large airplanes and jet airplanes for which an acoustical change approval is applied for under §21.93(b) of this chapter.

(b) General requirements. Except as otherwise specifically provided, for each airplane covered by this section, the acoustical change approval requirements are as follows:

(1) In showing compliance, noise levels must be measured and evaluated in accordance with the applicable procedures and conditions prescribed in appendix A of this part.

(2) Compliance with the noise limits prescribed in section B36.5 of appendix B must be shown in accordance with the applicable provisions of sections B36.7 and B36.8 of appendix B of this part.

(c) Stage 1 airplanes. For each Stage 1 airplane prior to the change in type design, in addition to the provisions of paragraph (b) of this section, the following apply:

(1) If an airplane is a Stage 1 airplane prior to the change in type design, it may not, after the change in type design, exceed the noise levels created prior to the change in type design. The tradeoff provisions of section B36.6 of appendix B of this part may not be used to increase the Stage 1 noise levels, unless the aircraft qualifies as a Stage 2 airplane.

(2) In addition, for an airplane for which application is made after September 17, 1971—

(i) There may be no reduction in power or thrust below the highest airworthiness approved power or thrust, during the tests conducted before and after the change in type design; and

(ii) During the flyover and lateral noise tests conducted before the change in type design, the quietest airworthiness approved configuration available for the highest approved takeoff weight must be used.

(d) Stage 2 airplanes. If an airplane is a Stage 2 airplane prior to the change in type design, the following apply, in addition to the provisions of paragraph (b) of this section:

(1) Airplanes with high bypass ratio jet engines. For an airplane that has jet engines with a bypass ratio of 2 or more before a change in type design—

(i) The airplane, after the change in type design, may not exceed either (A) each Stage 3 noise limit by more than 3 EPNdB, or (B) each Stage 2 noise limit, whichever is lower;

(ii) The tradeoff provisions of section B36.6 of appendix B of this part may be used in determining compliance under this paragraph with respect to the Stage 2 noise limit or to the Stage 3 plus 3 EPNdB noise limits, as applicable; and

(iii) During the flyover and lateral noise test conducted before the change in type design, the quietest airworthiness approved configuration available for the highest approved takeoff weight must be used.

(2) Airplanes that do not have high bypass ratio jet engines. For an airplane that does not have jet engines with a bypass ratio of 2 or more before a change in type design—

(i) The airplane may not be a Stage 1 airplane after the change in type design; and

(ii) During the flyover and lateral noise tests conducted before the change in type design, the quietest airworthiness approved configuration available for the highest approved takeoff weight must be used.

(e) Stage 3 airplanes. If an airplane is a Stage 3 airplane prior to the change in type design, the following apply, in
§ 36.11 Acoustical change: Helicopters.

This section applies to all helicopters in the primary, normal, transport, and restricted categories for which an acoustical change approval is applied for under § 21.93(b) of this chapter on or after March 6, 1986. Compliance with the requirements of this section must be demonstrated under appendix H of this part, or, for helicopters having a maximum certificated takeoff weight of not more than 7,000 pounds, compliance with this section may be demonstrated under appendix J of this part.

(a) General requirements. Except as otherwise provided, for helicopters covered by this section, the acoustical change approval requirements are as follows:

(1) In showing compliance with the requirements of appendix H of this part, noise levels must be measured, evaluated, and calculated in accordance with the applicable procedures and conditions prescribed in parts B and C of appendix H of this part. For helicopters having a maximum certificated takeoff weight of not more than 7,000 pounds that alternatively demonstrate compliance under appendix J of this part, the flyover noise level prescribed in appendix J of this part must be measured, evaluated, and calculated in accordance with the applicable procedures and conditions prescribed in parts B and C of appendix J of this part.

(2) Compliance with the noise limits prescribed in section H36.305 of appendix H of this part must be shown in accordance with the applicable provisions of part D of appendix H of this part. For those helicopters that demonstrate
compliance with the requirements of appendix J of this part, compliance with the noise levels prescribed in section J36.305 of appendix J of this part must be shown in accordance with the applicable provisions of part D of appendix J of this part.

(b) Stage 1 helicopters. Except as provided in §36.805(c), for each Stage 1 helicopter prior to a change in type design, the helicopter noise levels may not, after a change in type design, exceed the noise levels specified in section H36.305(a)(1) of appendix H of this part where the demonstration of compliance is under appendix H of this part. The tradeoff provisions under section H36.305(b) of appendix H of this part may not be used to increase any Stage 1 noise level beyond these limits. If an applicant chooses to demonstrate compliance under appendix J of this part, for each Stage 1 helicopter prior to a change in type design, the helicopter noise levels may not, after a change in type design, exceed the Stage 2 noise levels specified in section J36.305(a) of appendix J of this part.

(c) Stage 2 helicopters. For each helicopter that is Stage 2 prior to a change in type design, the helicopter must be a Stage 2 helicopter after a change in type design.


Subpart B—Transport Category
Large Airplanes and Jet Airplanes

§36.101 Noise measurement and evaluation.

For transport category large airplanes and jet airplanes, the noise generated by the airplane must be measured and evaluated under appendix A of this part or under an approved equivalent procedure.

[Amdt. 36–54, 67 FR 45212, July 8, 2002]

§36.103 Noise limits.

(a) For subsonic transport category large airplanes and subsonic jet airplanes compliance with this section must be shown with noise levels measured and evaluated as prescribed in appendix A of this part, and demonstrated at the measuring points, and in accordance with the test procedures under section B36.8 (or an approved equivalent procedure), stated under appendix B of this part.

(b) Type certification applications between November 5, 1975 and December 31, 2005. If application is made on or after November 5, 1975, and before January 1, 2006, it must be shown that the noise levels of the airplane are no greater than the Stage 3 noise limit prescribed in section B36.5(c) of appendix B of this part.

(c) Type certification applications on or after January 1, 2006. If application is made on or after January 1, 2006, it must be shown that the noise levels of the airplane are no greater than the Stage 4 noise limit prescribed in section B36.5(d) of appendix B of this part. Prior to January 1, 2006, an applicant may seek voluntary certification to Stage 4. If Stage 4 certification is chosen, the requirements of §36.7(f) of this part will apply.


§36.105 Flight Manual Statement of Chapter 4 equivalency.

For each airplane that meets the requirements for Stage 4 certification, the Airplane Flight Manual or operations manual must include the following statement: “The following noise levels comply with part 36, Appendix B, Stage 4 maximum noise level requirements and were obtained by analysis of approved data from noise tests conducted under the provisions of part 36, Amendment 36 (insert part 36 amendment to which the airplane was certified). The noise measurement and evaluation procedures used to obtain these noise levels are considered by the FAA to be equivalent to the Chapter 4 noise level required by the International Civil Aviation Organization (ICAO) in Annex 16, Volume I, Appendix 2, Amendment 7, effective March 21, 2002.” [Incorporated by reference, see §36.6].

[Amdt. 36–26, 70 FR 38749, July 5, 2005; 70 FR 41610, July 20, 2005]

Subpart C [Reserved]
Subpart D—Noise Limits for Supersonic Transport Category Airplanes

§ 36.301 Noise limits: Concorde.

(a) General. For the Concorde airplane, compliance with this subpart must be shown with noise levels measured and evaluated as prescribed in subpart B of this part, and demonstrated at the measuring points prescribed in appendix B of this part.

(b) Noise limits. It must be shown, in accordance with the provisions of this part in effect on October 13, 1977, that the noise levels of the airplane are reduced to the lowest levels that are economically reasonable, technologically practicable, and appropriate for the Concorde type design.

[Amendment 36–10, 43 FR 28420, June 29, 1978, as amended by Amendment 36–54, 67 FR 45212, July 8, 2002]

Subpart E [Reserved]

Subpart F—Propeller Driven Small Airplanes and Propeller-Driven, Commuter Category Airplanes

§ 36.501 Noise limits.

(a) Compliance with this subpart must be shown for—

1. Propeller driven small airplanes for which application for the issuance of a new, amended, or supplemental type certificate in the normal, utility, acrobatic, transport, or restricted category is made on or after October 10, 1973; and propeller-driven, commuter category airplanes for which application for the issuance of a type certificate is made on or after January 15, 1987.

2. Propeller driven small airplanes and propeller-driven, commuter category airplanes for which application is made for the original issuance of a standard airworthiness certificate or restricted category airworthiness certificate, and that have not had any flight time before January 1, 1980 (regardless of date of application).

(b) For aircraft covered by this subpart for which certification tests are completed before December 22, 1988, compliance must be shown with noise levels as measured and prescribed in parts B and C of appendix F, or under approved equivalent procedures. It must be shown that the noise level of the airplane is no greater than the applicable limit set in paragraph F of appendix F.

(c) For aircraft covered by this subpart for which certification tests are not completed before December 22, 1988, compliance must be shown with noise levels as measured and prescribed in parts B and C of appendix G, or under approved equivalent procedures. It must be shown that the noise level of the airplane is no greater than the applicable limits set in paragraph D of appendix G.


Subpart G [Reserved]

Subpart H—Helicopters


§ 36.801 Noise measurement.

For primary, normal, transport, or restricted category helicopters for which application for a type certificate in the primary category is made, and that is not previously certified under appendix F of this part, compliance with appendix G of this part must be shown.

(ii) For an airplane in the normal, utility or acrobatic category that (A) has a type certificate issued under this chapter, (B) has a standard airworthiness certificate issued under this chapter, (C) has not undergone an acoustical change from its type design, (D) has not previously been certified under appendix F or G of this part, and (E) for which application for conversion to the primary category is made, no further showing of compliance with this part is required.

(b) For aircraft covered by this subpart for which certification tests are completed before December 22, 1988, compliance must be shown with noise levels as measured and prescribed in parts B and C of appendix F, or under approved equivalent procedures. It must be shown that the noise level of the airplane is no greater than the applicable limit set in paragraph F.

(c) For aircraft covered by this subpart for which certification tests are not completed before December 22, 1988, compliance must be shown with noise levels as measured and prescribed in parts B and C of appendix G, or under approved equivalent procedures. It must be shown that the noise level of the airplane is no greater than the applicable limits set in paragraph D of appendix G.
§ 36.803 Noise evaluation and calculation.

The noise measurement data required under §36.801 and obtained under appendix H of this part must be corrected to the reference conditions contained in part A of appendix H of this part, and evaluated under the procedures of part C of appendix H of this part, or an FAA-approved equivalent procedure. The noise measurement data required under §36.801 and obtained under appendix J of this part must be corrected to the reference conditions contained in part A of appendix J of this part, and evaluated under the procedures of part C of appendix J of this part, or an FAA-approved equivalent procedure.


§ 36.805 Noise limits.

(a) Compliance with the noise levels prescribed under part D of appendix H of this part, or under part D of appendix J of this part, must be shown for helicopters for which application for issuance of a type certificate in the primary, normal, transport, or restricted category is made on or after March 6, 1986.

(b) For helicopters covered by this section, except as provided in paragraph (c) or (d)(2) of this section, it must be shown either:

(1) For those helicopters demonstrating compliance under appendix H of this part, the noise levels of the helicopter are no greater than the applicable limits prescribed under section H36.305 of appendix H of this part, or

(2) For helicopters demonstrating compliance under appendix J of this part, the noise level of the helicopter is no greater than the limit prescribed under section J36.305 of appendix J of this part.

(c) For helicopters for which application for issuance of an original type certificate in the primary, normal, transport, or restricted category is made on or after March 6, 1986, and which the FAA finds to be the first civil version of a helicopter that was designed and constructed for, and accepted for operational use by, an Armed Force of the United States or the U.S. Coast Guard on or before March 6, 1986, it must be shown that the noise levels of the helicopter are no greater than the noise limits for a change in type design as specified in section H36.305(a)(1)(ii) of appendix H of this part for compliance demonstrated under appendix H of this part, or as specified in section J36.305 of appendix J of this part for compliance demonstrated under appendix J of this part. Subsequent civil versions of any such helicopter must meet the Stage 2 requirements.

(d) Helicopters in the primary category:

(1) Except as provided in paragraph (d)(2) of this section, for a helicopter for which application for a type certificate in the primary category is made, and that was not previously certified under appendix H of this part, compliance with appendix H of this part must be shown.

(2) For a helicopter that:

(i) Has a normal or transport type certificate issued under this chapter,

(ii) Has a standard airworthiness certificate issued under this chapter,

(iii) Has not undergone an acoustical change from its type design,

(iv) Has not previously been certified under appendix H of this part, and

(v) For which application for conversion to the primary category is made,
§ 36.1581  Manuals, markings, and placards.

(a) If an Airplane Flight Manual or Rotorcraft Flight Manual is approved, the approved portion of the Airplane Flight Manual or Rotorcraft Flight Manual must contain the following information, in addition to that specified under §36.1583 of this part. If an Airplane Flight Manual or Rotorcraft Flight Manual is not approved, the procedures and information must be furnished in any combination of approved manual material, markings, and placards.

(1) For transport category large airplanes and jet airplanes, the noise level information must be one value for each flyover, lateral, and approach as defined and required by appendix B of this part, along with the maximum takeoff weight, maximum landing weight, and configuration.

(2) For propeller driven small airplanes, the noise level information must be one value for each takeoff as defined and required by appendix G of this part, along with the maximum takeoff weight and configuration.

(3) For rotorcraft, the noise level information must be one value for each takeoff, flyover, and approach as defined and required by appendix H of this part, or one value for flyover as defined and required by appendix J of this part, at the maximum takeoff weight and configuration.

(b) If supplemental operational noise level information is included in the approved portion of the Airplane Flight Manual, it must be segregated, identified as information in addition to the certificated noise levels, and clearly distinguished from the information required under §36.1581(a).

(c) The following statement must be furnished near the listed noise levels:

No determination has been made by the Federal Aviation Administration that the noise levels of this aircraft are or should be acceptable or unacceptable for operation at, into, or out of, any airport.

(d) For transport category large airplanes and jet airplanes, for which the weight used in meeting the takeoff or landing noise requirements of this part is less than the maximum weight established under the applicable airworthiness requirements, those lesser weights must be furnished, as operating limitations in the operating limitations section of the Airplane Flight Manual. Further, the maximum takeoff weight must not exceed the takeoff weight that is most critical from a takeoff noise standpoint.

(e) For propeller driven small airplanes and for propeller-driven, commuter category airplanes for which the weight used in meeting the flyover noise requirements of this part is less than the maximum weight by an amount exceeding the amount of fuel needed to conduct the test, that lesser weight must be furnished, as an operating limitation, in the operating limitations section of an approved Airplane Flight Manual, in approved manual material, or on an approved placard.

(f) For primary, normal, transport, and restricted category helicopters, if the weight used in meeting the takeoff,
§ 36.1583 Noncomplying agricultural and fire fighting airplanes.

(a) This section applies to propeller-driven, small airplanes that—

(1) Are designed for “agricultural aircraft operations” (as defined in §137.3 of this chapter, effective on January 1, 1966) or for dispensing fire fighting materials; and

(2) Have not been shown to comply with the noise levels prescribed under appendix F of this part—

(i) For which application is made for the original issue of a standard airworthiness certificate and that do not have any flight time before January 1, 1980; or

(ii) For which application is made for an acoustical change approval, for airplanes which have a standard airworthiness certificate and that do not have any flight time in the changed configuration before January 1, 1980.

(b) For airplanes covered by this section an operating limitation reading as follows must be furnished in the manner prescribed in §36.1581:

Noise abatement: This airplane has not been shown to comply with the noise limits in FAR Part 36 and must be operated in accordance with the noise operating limitation prescribed under FAR §91.815.

§ 36.1583 Noncomplying agricultural and fire fighting airplanes.

(g) Except as provided in paragraphs (d), (e), and (f) of this section, no operating limitations are furnished under this part.

[Doc. 13243, 40 FR 1035, Jan. 6, 1975]

EDITORIAL NOTE: For FEDERAL REGISTER citations affecting §36.1581, see the List of CFR Sections Affected, which appears in the Finding Aids section of the printed volume and at www.fdsys.gov.

§ 36.1583 Noncomplying agricultural and fire fighting airplanes.

(a) This section applies to propeller-driven, small airplanes that—

(1) Are designed for “agricultural aircraft operations” (as defined in §137.3 of this chapter, effective on January 1, 1966) or for dispensing fire fighting materials; and

(2) Have not been shown to comply with the noise levels prescribed under appendix F of this part—

(i) For which application is made for the original issue of a standard airworthiness certificate and that do not have any flight time before January 1, 1980; or

(ii) For which application is made for an acoustical change approval, for airplanes which have a standard airworthiness certificate and that do not have any flight time in the changed configuration before January 1, 1980.

(b) For airplanes covered by this section an operating limitation reading as follows must be furnished in the manner prescribed in §36.1581:

Noise abatement: This airplane has not been shown to comply with the noise limits in FAR Part 36 and must be operated in accordance with the noise operating limitation prescribed under FAR §91.815.


APPENDIX A TO PART 36—AIRCRAFT NOISE MEASUREMENT AND EVALUATION UNDER §36.101

Sec.
A36.1 Introduction.
A36.2 Noise Certification Test and Measurement Conditions.
A36.3 Measurement of Airplane Noise Received on the Ground.
A36.4 Calculations of Effective Perceived Noise Level From Measured Data.
A36.5 Reporting of Data to the FAA.
A36.6 Nomenclature: Symbols and Units.
A36.7 Sound Attenuation in Air.
A36.8 [Reserved]
A36.9 Adjustment of Airplane Flight Test Results.

Section A36.1 Introduction

A36.1.1 This appendix prescribes the conditions under which airplane noise certification tests must be conducted and states the measurement procedures that must be used to measure airplane noise. The procedures that must be used to determine the noise evaluation quantity designated as effective perceived noise level, EPNL, under §§36.101 and 36.803 are also stated.

A36.1.2 The instructions and procedures given are intended to ensure uniformity during compliance tests and to permit comparison between tests of various types of airplanes conducted in various geographical locations.

A36.1.3 A complete list of symbols and units, the mathematical formulation of perceived noisiness, a procedure for determining atmospheric attenuation of sound, and detailed procedures for correcting noise levels from non-reference to reference conditions are included in this appendix.


Section A36.2 Noise Certification Test and Measurement Conditions

A36.2.1 General.
A36.2.1.1 This section prescribes the conditions under which noise certification must be conducted and the measurement procedures that must be used.
NOTE: Many noise certifications involve only minor changes to the airplane type design. The resulting changes in noise can often be established reliably without resorting to a complete test as outlined in this appendix. For this reason, the FAA permits the use of approved equivalent procedures. There are also equivalent procedures that may be used in the certification tests, in the interest of reducing costs and providing reliable results. Guidance material on the use of equivalent procedures in the noise certification of subsonic jet and propeller-driven large airplanes is provided in the current advisory circular for this part.

A36.2.2 Test environment.

A36.2.2.1 Locations for measuring noise from an airplane in flight must be surrounded by relatively flat terrain having no excessive sound absorption characteristics such as might be caused by thick, matted, or tall grass, shrubs, or wooded areas. No obstructions that significantly influence the sound field from the airplane must exist within a conical space above the point on the ground vertically below the microphone, the cone being defined by an axis normal to the ground and by a half-angle 80° from this axis.

NOTE: Those people carrying out the measurements could themselves constitute such obstruction.

A36.2.2.2 The tests must be carried out under the following atmospheric conditions.

(a) No precipitation;
(b) Ambient air temperature not above 95°F (35°C) and not below 14°F (-10°C), and relative humidity not above 95% and not below 20% over the whole noise path between a point 33 ft (10 m) above the ground and the airplane;

NOTE: Care should be taken to ensure that the noise measuring, airplane flight path tracking, and meteorological instrumentation are also operated within their specific environmental limitations.
(c) Relative humidity and ambient temperature over the whole noise path between a point 33 ft (10 m) above the ground and the airplane such that the sound attenuation in the one-third octave band centered on 8 kHz will not be more than 12 dB/100 m unless:

(1) The dew point and dry bulb temperatures are measured with a device which is accurate to ±0.9°F (±0.5°C) and used to obtain relative humidity; in addition layered sections of the atmosphere are used as described in section A36.2.2.3 to compute equivalent weighted sound attenuations in each one-third octave band;

(2) The peak noy values at the time of PNLT, after adjustment to reference conditions, occur at frequencies less than or equal to 400 Hz;

(d) If the atmospheric absorption coefficients vary over the PNLT sound propagation path by more than ±1.6 dB/1000 ft (±0.5 dB/100m) in the 3150Hz one-third octave band from the value of the absorption coefficient derived from the meteorological measurement obtained at 33 ft (10 m) above the surface. “Layered” sections of the atmosphere must be used as described in section A36.2.2.3 to compute equivalent weighted sound attenuations in each one-third octave band; the FAA will determine whether a sufficient number of layered sections have been used.

For each measurement, where multiple layering is not required, equivalent sound attenuations in each one-third octave band must be determined by averaging the atmospheric absorption coefficients for each such band at 33 ft (10 m) above ground level, and at the flight level of the airplane at the time of PNLT, for each measurement;

(e) Average wind velocity 33 ft (10 m) above ground may not exceed 12 knots and the crosswind velocity for the airplane may not exceed 7 knots. The average wind velocity must be determined using a 30-second averaging period spanning the 10 dB-down time interval. Maximum wind velocity 33 ft (10 m) above ground is not to exceed 15 knots and the crosswind velocity is not to exceed 10 knots during the 10 dB-down time interval;

(f) No anomalous meteorological or wind conditions that would significantly affect the measured noise levels when the noise is recorded at the measuring points specified by the FAA; and

(g) Meteorological measurements must be obtained within 30 minutes of each noise test measurement; meteorological data must be interpolated to actual times of each noise measurement.

A36.2.2.3 When a multiple layering calculation is required by section A36.2.2.2(c) or A36.2.2.2(d) the atmosphere between the airplane and 33 ft (10 m) above the ground must be divided into layers of equal depth. The depth of the layers must be set to not more than the depth of the narrowest layer across which the variation in the atmospheric absorption coefficient of the 3150 Hz one-third octave band is not greater than ±1.6 dB/1000 ft (±0.5 dB/100m), with a minimum layer depth of 100 ft (30 m). This requirement must be met for the propagation path at PNLT. The mean of the values of the atmospheric absorption coefficients at the top and bottom of each layer may be used to characterize the absorption properties of each layer.

A36.2.2.4 The airport control tower or another facility must be approved by the FAA for use as the central location at which measurements of atmospheric parameters are representative of those conditions existing over the geographical area in which noise measurements are made.

A36.2.3 Flight path measurement.

A36.2.3.1 The airplane height and lateral position relative to the flight track must be determined by a method independent of normal flight instrumentation such as radar.
tracking, theodolite triangulation, or photographic scaling techniques, to be approved by the FAA.

A36.2.3.2 The airplane position along the flight path must be related to the noise recorded at the noise measurement locations by means of synchronizing signals over a distance sufficient to assure adequate data during the period that the noise is within 10 dB of the maximum value of PNLT.

A36.2.3.3 Position and performance data required to make the adjustments referred to in section A36.9 of this appendix must be automatically recorded at an approved sampling rate. Measuring equipment must be approved by the FAA.

Section A36.3 Measurement of Airplane Noise Received on the Ground

A36.3.1 Definitions.
For the purposes of section A36.3 the following definitions apply:

A36.3.1.1 Measurement system means the combination of instruments used for the measurement of sound pressure levels, including a sound calibrator, windscreen, microphone system, signal recording and conditioning devices, and one-third octave band analysis system.

NOTE: Practical installations may include a number of microphone systems, the outputs from which are recorded simultaneously by a multi-channel recording/analysis device via signal conditioners, as appropriate. For the purpose of this section, each complete measurement channel is considered to be a measurement system to which the requirements apply accordingly.

A36.3.1.2 Microphone system means the components of the measurement system which produce an electrical output signal in response to a sound pressure input signal, and which generally include a microphone, a preamplifier, extension cables, and other devices as necessary.

A36.3.1.3 Sound incidence angle means an angle between the principal axis of the microphone, as defined in IEC 61094-3 and IEC 61094-4, as amended and a line from the sound source to the center of the diaphragm of the microphone.

NOTE: When the sound incidence angle is 0°, the sound is said to be received at the microphone at “normal (perpendicular) incidence;” when the sound incidence angle is 90°, the sound is said to be received at “grazing incidence.”

A36.3.1.4 Reference direction means, in degrees, the direction of sound incidence specified by the manufacturer of the microphone, relative to a sound incidence angle of 0°, for which the free-field sensitivity level of the microphone system is within specified tolerance limits.

A36.3.1.5 Free-field sensitivity of a microphone system means, in volts per Pascal, for a sinusoidal plane progressive sound wave of specified frequency, at a specified sound incidence angle, the quotient of the root mean square voltage at the output of a microphone system and the root mean square sound pressure that would exist at the position of the microphone in its absence.

A36.3.1.6 Free-field sensitivity level of a microphone system means, in decibels, twenty times the logarithm to the base ten of the ratio of the free-field sensitivity of a microphone system and the reference sensitivity of one volt per Pascal.

NOTE: The free-field sensitivity level of a microphone system may be determined by subtracting the sound pressure level (in decibels re 20 μPa) of the sound incident on the microphone from the voltage level (in decibels re 1 V) at the output of the microphone system, and adding 93.98 dB to the result.

A36.3.1.7 Time-average band sound pressure level means in decibels, ten times the logarithm to the base ten of the time mean square of the instantaneous sound pressure during a stated time interval and in a specified one-third octave band, to the square of the reference sound pressure level.

A36.3.1.8 Level range means, in decibels, an operating range determined by the setting of the controls that are provided in a measurement system for the recording and one-third octave band analysis of a sound pressure signal.

The upper boundary associated with any particular level range must be rounded to the nearest decibel.

A36.3.1.9 Calibration sound pressure level means, in decibels, the sound pressure level produced, under reference environmental conditions, in the cavity of the coupler of the sound calibrator that is used to determine the overall acoustical sensitivity of a measurement system.

A36.3.1.10 Reference level range means, in decibels, the level range for determining the acoustical sensitivity of the measurement system and containing the calibration sound pressure level.

A36.3.1.11 Calibration check frequency means, in hertz, the nominal frequency of the sinusoidal sound pressure signal produced by the sound calibrator.

A36.3.1.12 Level difference means, in decibels, for any nominal one-third octave midband frequency, the output signal level measured on any level range minus the level of the corresponding electrical input signal.

A36.3.1.13 Reference level difference means, in decibels, for a stated frequency, the level difference measured on a level range for an electrical input signal corresponding to the calibration sound pressure level, adjusted as appropriate, for the level range.

A36.3.1.14 Level non-linearity means, in decibels, the level difference measured on any level range, at a stated one-third octave nominal midband frequency, minus the corresponding reference level difference, all
input and output signals being relative to the same reference quantity.

A36.3.1.15 Linear operating range means, in decibels, for a stated level range and frequency, the range of levels of steady sinusoidal electrical signals applied to the input of the entire measurement system, exclusive of the microphone but including the microphone preamplifier and any other signal-conditioning elements that are considered to be part of the microphone system, extending from a lower to an upper boundary, over which the level non-linearity is within specified tolerance limits.

NOTE: Microphone extension cables as configured in the field need not be included for the linear operating range determination.

A36.3.1.16 Windscreen insertion loss means, in decibels, at a stated nominal one-third octave midband frequency, and for a stated sound incidence angle on the inserted microphone, the indicated sound pressure level without the windscreen installed around the microphone minus the sound pressure level with the windscreen installed.

A36.3.2 Reference environmental conditions.

A36.3.2.1 The reference environmental conditions for specifying the performance of a measurement system are:
(a) Air temperature 73.4 °F (23 °C);
(b) Static air pressure 101.325 kPa; and
(c) Relative humidity 50%.

A36.3.3. General.

NOTE: Measurements of aircraft noise that are made using instruments that conform to the specifications of this section will yield one-third octave band sound pressure levels as a function of time. These one-third octave band levels are to be used for the calculation of effective perceived noise level as described in section A36.4.

A36.3.3.1 The measurement system must consist of equipment approved by the FAA and equivalent to the following:
(a) A windscreen (See A36.3.4.);
(b) A microphone system (See A36.3.5);
(c) A recording and reproducing system to store the measured aircraft noise signals for subsequent analysis (see A36.3.6);
(d) A one-third octave band analysis system (see A36.3.7); and
(e) Calibration systems to maintain the acoustical sensitivity of the above systems within specified tolerance limits (see A36.3.8).

A36.3.3.2. For any component of the measurement system that converts an analog signal to digital form, such conversion must be performed so that the levels of any possible aliases or artifacts of the digitization process will be less than the upper boundary of the linear operating range by at least 50 dB at any frequency less than 12.5 kHz. The sampling rate must be at least 28 kHz. An anti-aliasing filter must be included before the digitization process.

A36.3.4 Windscreen.

A36.3.4.1 In the absence of wind and for sinusoidal sounds at grazing incidence, the insertion loss caused by the windscreen of a stated type installed around the microphone must not exceed ±1.5 dB at nominal one-third octave midband frequencies from 50 Hz to 10 kHz inclusive.

A36.3.5 Microphone system.

A36.3.5.1 The microphone system must meet the specifications in sections A36.3.5.2 to A36.3.5.4. Various microphone systems may be approved by the FAA on the basis of demonstrated equivalent overall electroacoustic performance. Where two or more microphone systems of the same type are used, demonstration that at least one system conforms to the specifications in full is sufficient to demonstrate conformance.

NOTE: An applicant must still calibrate and check each system as required in section A36.3.9.

A36.3.5.2 The microphone must be mounted with the sensing element 4 ft (1.2 m) above the local ground surface and must be oriented for grazing incidence, i.e., with the sensing element substantially in the plane defined by the predicted reference flight path of the aircraft and the measuring station. The microphone mounting arrangement must minimize the interference of the supports with the sound to be measured. Figure A36–1 illustrates sound incidence angles on a microphone.

A36.3.5.3 The free-field sensitivity level of the microphone and preamplifier in the reference direction, at frequencies over at least the range of one-third-octave nominal midband frequencies from 50 Hz to 5 kHz inclusive, must be within ±1.0 dB of that at the calibration check frequency, and within ±2.0 dB for nominal midband frequencies of 4.3 kHz, 8 kHz and 10 kHz.

A36.3.5.4 For sinusoidal sound waves at each one-third octave nominal midband frequency over the range from 50 Hz to 10 kHz inclusive, the free-field sensitivity levels of the microphone system at sound incidence angles of 30°, 60°, 90°, 120° and 150° must not differ from the free-field sensitivity level at a sound incidence angle of 0° (“normal incidence”) by more than the values shown in Table A36–1. The free-field sensitivity level differences at sound incidence angles between any two adjacent sound incidence angles in Table A36–1 must not exceed the tolerance limit for the greater angle.
A36.3.6 Recording and reproducing systems.

A36.3.6.1 A recording and reproducing system, such as a digital or analog magnetic tape recorder, a computer-based system or other permanent data storage device, must be used to store sound pressure signals for subsequent analysis. The sound produced by the aircraft must be recorded in such a way that a record of the complete acoustical signal is retained. The recording and reproducing systems must meet the specifications in sections A36.3.6.2 to A36.3.6.9 at the recording speeds and/or data sampling rates used for the noise certification tests. Conformance must be demonstrated for the frequency bandwidths and recording channels selected for the tests.

A36.3.6.2 The recording and reproducing systems must be calibrated as described in section A36.3.9.

(a) For aircraft noise signals for which the high frequency spectral levels decrease rapidly with increasing frequency, appropriate pre-emphasis and complementary de-emphasis networks may be included in the measurement system. If pre-emphasis is included, over the range of nominal one-third octave midband frequencies from 800 Hz to 10 kHz inclusive, the electrical gain provided by the pre-emphasis network must not exceed 20 dB relative to the gain at 800 Hz.

A36.3.6.3 For steady sinusoidal electrical signals applied to the input of the entire measurement system including all parts of the microphone system except the microphone at a selected signal level within 5 dB of that corresponding to the calibration sound pressure level on the reference level range, the time-average signal level indicated by the readout device at any one-third octave nominal midband frequency from 50 Hz to 10 kHz inclusive must be within ±1.5 dB of that at the calibration check frequency. The frequency response of a measurement system, which includes components that convert analog signals to digital form, must be within ±0.3 dB of the response at 10 kHz over the frequency range from 10 kHz to 11.2 kHz.

**NOTE:** Microphone extension cables as configured in the field need not be included for the frequency response determination. This

<table>
<thead>
<tr>
<th>Nominal midband frequency kHz</th>
<th>Maximum difference between the free-field sensitivity level of a microphone system at normal incidence and the free-field sensitivity level at specified sound incidence angles dB</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Sound Incidence angle degrees</td>
</tr>
<tr>
<td>0.05 to 1.6</td>
<td>30  60  90  120  150</td>
</tr>
<tr>
<td>2.0</td>
<td>0.5  0.5  1.0  1.5  2.0</td>
</tr>
<tr>
<td>2.5</td>
<td>0.5  0.5  1.0  1.5  2.0</td>
</tr>
<tr>
<td>3.15</td>
<td>0.5  1.0  1.5  2.0  2.5</td>
</tr>
<tr>
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</tr>
<tr>
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<td>0.5  1.5  2.5  3.5  4.0</td>
</tr>
<tr>
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<td>1.0  2.0  3.0  4.0  5.0</td>
</tr>
<tr>
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</tr>
<tr>
<td>10.0</td>
<td>2.0  3.5  5.0  6.5  7.5</td>
</tr>
</tbody>
</table>

Table A36-1 Microphone Directional Response Requirements
allowance does not eliminate the requirement of including microphone extension cables when performing the pink noise recording in section A36.3.9.5.

A36.3.6.4 For analog tape recordings, the amplitude fluctuations of a 1 kHz sinusoidal signal recorded within 5 dB of the level corresponding to the calibration sound pressure level must not vary by more than ±0.5 dB throughout any reel of the type of magnetic tape used. Conformance to this requirement must be demonstrated using a device that has time-averaging properties equivalent to those of the spectrum analyzer.

NOTE 1: Level linearity of measurement system components may be tested according to the methods described in IEC 61265 as amended.

NOTE 2: Microphone extension cables configured in the field need not be included for the level linearity determination.

A36.3.6.5 For all appropriate level ranges and for steady sinusoidal electrical signals applied to the input of the measurement system, including all parts of the microphone system except the microphone, at one-third-octave nominal midband frequencies of 50 Hz, 1 kHz and 10 kHz, and the calibration check frequency, if it is not one of these frequencies, the level non-linearity must not exceed ±0.5 dB for a linear operating range of at least 50 dB below the upper boundary of the level range.

NOTE 1: Level linearity of measurement system components may be tested according to the methods described in IEC 61265 as amended.

NOTE 2: Microphone extension cables configured in the field need not be included for the level linearity determination.

A36.3.6.6 On the reference level range, the level corresponding to the calibration sound pressure level must be at least 5 dB, but no more than 30 dB less than the upper boundary of the level range.

A36.3.6.7 The linear operating ranges on adjacent level ranges must overlap by at least 50 dB minus the change in attenuation introduced by a change in the level range controls.

NOTE: It is possible for a measurement system to have level range controls that permit attenuation changes of either 10 dB or 1 dB, for example. With 10 dB steps, the minimum overlap required would be 40 dB, and with 1 dB steps the minimum overlap would be 49 dB.

A36.3.6.8 An overload indicator must be included in the recording and reproducing systems so that an overload indication will occur during an overload condition on any relevant level range.

A36.3.6.9 Attenuators included in the measurement system to permit range changes must operate in known intervals of decibel steps.

A36.3.7 Analysis systems.

A36.3.7.1 The analysis system must conform to the specifications in sections A36.3.7.2 to A36.3.7.7 for the frequency bandwidths, channel configurations and gain settings used for analysis.

A36.3.7.2 The output of the analysis system must consist of one-third octave band sound pressure levels as a function of time, obtained by processing the noise signals (preferably recorded) through an analysis system with the following characteristics:

(a) A set of 24 one-third octave band filters, or their equivalent, having nominal midband frequencies from 50 Hz to 10 kHz inclusive;

(b) Response and averaging properties in which, in principle, the output from any one-third octave filter band is squared, averaged and displayed or stored as time-averaged sound pressure levels;

(c) The interval between successive sound pressure level samples must be 500 ms ± 5 milliseconds (ms) for spectral analysis with or without slow time-weighting, as defined in section A36.3.7.4;

(d) For those analysis systems that do not process the sound pressure signals during the period of time required for readout and/or resetting of the analyzer, the loss of data must not exceed a duration of 5 ms; and

(e) The analysis system must operate in real time from 50 Hz through at least 12 kHz inclusive. This requirement applies to all operating channels of a multi-channel spectral analysis system.

A36.3.7.3 The minimum standard for the one-third octave band analysis system is the class 2 electrical performance requirements of IEC 61260 as amended, over the range of one-third octave nominal midband frequencies from 50 Hz through 10 kHz inclusive.

NOTE: IEC 61260 specifies procedures for testing of one-third octave band analysis systems for relative attenuation, anti-aliasing filters, real time operation, level linearity, and filter integrated response (effective bandwidth).

A36.3.7.4 When slow time averaging is performed in the analyzer, the response of the one-third octave band analysis system to a sudden onset or interruption of a constant sinusoidal signal at the respective one-third octave nominal midband frequency, must be measured at sampling instants 0.5, 1, 1.5 and 2 seconds after the onset and 0.5 and 1 s after interruption. The rising response must be: −4 ± 1 dB at 0.5 s, −1.75 ± 0.75 dB at 1 s, −1 ±0.5 dB at 1.5 s and −0.5 ± 0.5 dB at 2 s relative to the steady-state level. The falling response must be such that the sum of the output signal levels, relative to the initial steady-state level, and the corresponding rising response reading is −6.5 ± 1 dB, at both 0.5 and 1 s. At subsequent times the sum of the rising and falling responses must be −7.5 dB or less. This equates to an exponential averaging process (slow time-weighting) with a nominal 1 s time constant (i.e., 2s averaging time).

A36.3.7.5 When the one-third octave band sound pressure levels are determined from the output of the analyzer without slow time-weighting, slow time-weighting must be simulated in the subsequent processing.
Simulated slow time-weighted sound pressure levels can be obtained using a continuous exponential averaging process by the following equation:

\[ L_s(i,k) = 10 \log \left( 0.60653 \left(0.13\log_{10} L_{av} - 1\right) + (0.27) 10^{0.1 L_{av} - 1} \right) \]

where \( L_s(i,k) \) is the simulated slow time-weighted sound pressure level and \( L_{av}(i,k) \) is the as-measured 0.5s time average sound pressure level determined from the output of the analyzer for the k-th instant of time and i-th one-third octave band. For \( k=1 \), the slow time-weighted sound pressure \( L_s(i, (k-1)) \) on the right hand side should be set to 0 dB. An approximation of the continuous exponential averaging is represented by the following equation for a four sample averaging process for \( k \ge 4 \):

\[ L_s(i,k) = 10 \log \left( (0.13) 10^{0.1 L_{av}(i,k-1) - 1} + (0.39) 10^{0.1 L_{av}(i,k-2) - 1} + (0.27) 10^{0.1 L_{av}(i,k-3) - 1} + (0.21) 10^{0.1 L_{av}(i,k-4) - 1} \right) \]

where \( L_s(i,k) \) is the simulated slow time-weighted sound pressure level and \( L_{av}(i,k) \) is the as measured 0.5s time average sound pressure level determined from the output of the analyzer for the k-th instant of time and the i-th one-third octave band.

The sum of the weighting factors is 1.0 in the two equations. Sound pressure levels calculated by means of either equation are valid for the sixth and subsequent 0.5s data samples, or for times greater than 2.5s after initiation of data analysis.

**NOTE:** The coefficients in the two equations were calculated for use in determining equivalent slow time-weighted sound pressure levels from samples of 0.5s time average sound pressure levels. The equations do not work with data samples where the averaging time differs from 0.5s.

**A36.3.7.6** The instant in time by which a slow time-weighted sound pressure level is characterized must be 0.75s earlier than the actual readout time.

**NOTE:** The definition of this instant in time is needed to correlate the recorded noise with the aircraft position when the noise was emitted and takes into account the averaging period of the slow time-weighting. For each 0.5 second data record this instant in time may also be identified as 1.25 seconds after the start of the associated 2 second averaging period.

**A36.3.7.7** The resolution of the sound pressure levels, both displayed and stored, must be 0.1 dB or finer.

**A36.3.8 Calibration systems.**

**A36.3.8.1** The acoustical sensitivity of the measurement system must be determined using a sound calibrator generating a known sound pressure level at a known frequency. The minimum standard for the sound calibrator is the class 1L requirements of IEC 60942 as amended.

**A36.3.9 Calibration and checking of system.**

A36.3.9.1 Calibration and checking of the measurement system and its constituent components must be carried out to the satisfaction of the FAA by the methods specified in sections A36.3.9.2 through A36.3.9.10. The calibration adjustments, including those for environmental effects on sound calibrator output level, must be reported to the FAA and applied to the measured one-third-octave sound pressure levels determined from the output of the analyzer. Data collected during an overload indication are invalid and may not be used. If the overload condition occurred during recording, the associated test data are invalid, whereas if the overload occurred during analysis, the analysis must be repeated with reduced sensitivity to eliminate the overload.

**A36.3.9.2** The free-field frequency response of the microphone system may be determined by use of an electrostatic actuator in combination with manufacturer’s data or by tests in an anechoic free-field facility. The correction for frequency response must be determined within 90 days of each test series. The correction for non-uniform frequency response of the microphone system must be reported to the FAA and applied to the measured one-third octave band sound pressure levels determined from the output of the analyzer.

**A36.3.9.3** When the angles of incidence of sound emitted from the aircraft are within ±30° of grazing incidence at the microphone (see Figure A36–1), a single set of free-field corrections based on grazing incidence is considered sufficient for correction of directional response effects. For other cases, the angle of incidence for each 0.5 second sample must be determined and applied for the correction of incidence effects.

**A36.3.9.4** For analog magnetic tape recorders, each reel of magnetic tape must carry at least 30 seconds of pink random or pseudo-random noise at its beginning and end. Data obtained from analog tape recorded signals will be accepted as reliable only if level differences in the 10 kHz one-third-octave-band are not more than 0.75 dB for the signals recorded at the beginning and end.

**A36.3.9.5** The frequency response of the entire measurement system while deployed in the field during the test series, including the microphone, must be determined at a level within 5 dB of the level corresponding to the calibration sound pressure level on the level range used during the tests for each one-third octave nominal midband frequency from 50 Hz to 10 kHz inclusive, utilizing pink random or pseudo-random noise. Within six months of each test series the output of the noise generator must be determined by a method traceable to the U.S. National Institute of Standards and Technology or to an equivalent national standards laboratory as determined by the FAA.
determined by the FAA. Changes in the relative output from the previous calibration at each one-third octave band may not exceed 0.2 dB. The correction for frequency response must be reported to the FAA and applied to the measured one-third octave sound pressure levels determined from the output of the analyzer.

A36.3.9.6 The performance of switched attenuators in the equipment used during noise certification measurements and calibration must be checked within six months of each test series to ensure that the maximum error does not exceed 0.1 dB.

A36.3.9.7 The sound pressure level produced in the cavity of the coupler of the sound calibrator must be calculated for the test environmental conditions using the manufacturer’s supplied information on the influence of atmospheric air pressure and temperature. This sound pressure level is used to establish the acoustical sensitivity of the measurement system. Within six months of each test series the output of the sound calibrator must be determined by a method traceable to the U.S. National Institute of Standards and Technology or to an equivalent national standards laboratory as determined by the FAA. Changes in the output from the previous calibration must not exceed 0.2 dB.

A36.3.9.8 Sufficient sound pressure level calibrations must be made during each test day to ensure that the acoustical sensitivity of the measurement system is known at the prevailing environmental conditions corresponding with each test series. The difference between the acoustical sensitivity levels recorded immediately before and immediately after each test series on each day may not exceed 0.5 dB. The 0.5 dB limit applies after any atmospheric pressure corrections have been determined for the calibrator output level. The arithmetic mean of the before and after measurements must be used to represent the acoustical sensitivity level of the measurement system for that test series. The calibration corrections must be reported to the FAA and applied to the measured one-third octave band sound pressure levels determined from the output of the analyzer.

A36.3.9.9 Each recording medium, such as a reel, cartridge, cassette, or diskette, must carry a sound pressure level calibration of at least 10 seconds duration at its beginning and end.

A36.3.9.10 The free-field insertion loss of the windscreen for each one-third octave nominal midband frequency from 50 Hz to 10 kHz inclusive must be determined with sinusoidal sound signals at the incidence angles determined to be applicable for correction of directional response effects per section A36.3.9.3. The interval between angles tested must not exceed 30 degrees. For a windscreen that is undamaged and uncontaminated, the insertion loss may be taken from manufacturer’s data. Alternatively, within six months of each test series the insertion loss of the windscreen may be determined by a method traceable to the U.S. National Institute of Standards and Technology or an equivalent national standards laboratory as determined by the FAA. Changes in the insertion loss from the previous calibration at each one-third-octave frequency band must not exceed 0.4 dB. The correction for the free-field insertion loss of the windscreen must be reported to the FAA and applied to the measured one-third octave sound pressure levels determined from the output of the analyzer.

A36.3.10 Adjustments for ambient noise.

A36.3.10.1 Ambient noise, including both an acoustical background and electrical noise of the measurement system, must be recorded for at least 10 seconds at the measurement points with the system gain set at the levels used for the aircraft noise measurements. Ambient noise must be representative of the acoustical background that exists during the flyover test run. The recorded aircraft noise data is acceptable only if the ambient noise levels, when analyzed in the same way, and quoted in PNL (see A36.4.1.3 (a)), are at least 20 dB below the maximum PNL of the aircraft.

A36.3.10.2 Aircraft sound pressure levels within the 10 dB-down points (see A36.4.5.1) must exceed the mean ambient noise levels determined in section A36.3.10.1 by at least 3 dB in each one-third octave band, or must be adjusted using a method approved by the FAA; one method is described in the current advisory circular for this part.

Section A36.4 Calculation of Effective Perceived Noise Level From Measured Data

A36.4.1 General.

A36.4.1.1 The basic element for noise certification criteria is the noise evaluation measure known as effective perceived noise level, EPNL, in units of EPNdB, which is a single number evaluator of the subjective effects of airplane noise on human beings. EPNL consists of instantaneous perceived noise level, PNL, corrected for spectral irregularities, and for duration. The spectral irregularity correction, called “tone correction factor”, is made at each time increment for only the maximum tone.

A36.4.1.2 Three basic physical properties of sound pressure must be measured: level, frequency distribution, and time variation. To determine EPNL, the instantaneous sound pressure level in each of the 24 one-third octave bands is required for each 0.5 second increment of time during the airplane noise measurement.
A36.4.1.3 The calculation procedure that uses physical measurements of noise to derive the EPNL evaluation measure of subjective response consists of the following five steps:

(a) The 24 one-third octave bands of sound pressure levels are converted to perceived noisiness (noy) using the method described in section A36.4.2.1 (a). The noy values are combined and then converted to instantaneous perceived noise levels, PNL(k).

(b) A tone correction factor C(k) is calculated for each spectrum to account for the subjective response to the presence of spectral irregularities.

(c) The tone correction factor is added to the perceived noise level to obtain tone-corrected perceived noise levels PNL(k), at each one-half second increment:

\[ PNL(k) = PNL(k) + C(k) \]

The instantaneous values of tone-corrected perceived noise levels are derived and the maximum value, PNLTM, is determined.

(d) A duration correction factor, D, is computed by integration under the curve of tone-corrected perceived noise level versus time.

(e) Effective perceived noise level, EPNL, is determined by the algebraic sum of the maximum tone-corrected perceived noise level and the duration correction factor:

\[ EPNL = PNLTM + D \]

A36.4.2 Perceived noise level.

A36.4.2.1 Instantaneous perceived noise levels, PNL(k), must be calculated from instantaneous one-third octave band sound pressure levels, SPL(i, k) as follows:

(a) Step 1: For each one-third octave band from 50 through 10,000 Hz, convert SPL(i, k) to perceived noisiness n(i, k), by using the mathematical formulation of the noy table given in section A36.4.7.

(b) Step 2: Combine the perceived noisiness values, n(i, k), determined in step 1 by using the following formula:

\[ N(k) = n(k) + 0.15 \left( \sum_{i=1}^{24} n(i, k) - n(k) \right) \]

\[ = 0.85 n(k) + 0.15 \sum_{i=1}^{24} n(i, k) \]

where n(k) is the largest of the 24 values of n(i, k) and N(k) is the total perceived noisiness.

(c) Step 3: Convert the total perceived noisiness, N(k), determined in Step 2 into perceived noise level, PNL(k), using the following formula:

\[ PNL(k) = 40.0 + \frac{10}{\log 2} \log N(k) \]

Note: PNL(k) is plotted in the current advisory circular for this part.

A36.4.3 Correction for spectral irregularities.

A36.4.3.1 Noise having pronounced spectral irregularities (for example, the maximum discrete frequency components or tones) must be adjusted by the correction factor C(k) calculated as follows:

(a) Step 1: After applying the corrections specified under section A36.3.9, start with the sound pressure level in the 80 Hz one-third octave band (band number 3), calculate the changes in sound pressure level (or "slopes") in the remainder of the one-third octave bands as follows:

\[ s(3,k) = \text{no value} \]

\[ s(4,k) = \text{SPL}(4,k) - \text{SPL}(3,k) \]

\[ s(1,k) = \text{SPL}(1,k) - \text{SPL}(i-1,k) \]

\[ s(24,k) = \text{SPL}(24,k) - \text{SPL}(23,k) \]

(b) Step 2: Encircle the value of the slope, s(i, k), where the absolute value of the change in slope is greater than five; that is where:

\[ |s(i,k)| = |s(i,k) - s(i-1,k)| > 5 \]

(c) Step 3: Perform the following steps:

(1) If the encircled value of the slope s(i, k) is positive and algebraically greater than the slope s(i-1, k), encircle SPL(i, k).

(2) If the encircled value of the slope s(i, k) is zero or negative and the slope s(i-1, k) is positive, encircle SPL(i-1, k).

(3) For all other cases, no sound pressure level value is to be encircled.

(d) Step 4: Compute new adjusted sound pressure levels SPL'(i, k) as follows:

\[ \text{(1) For non-encircled sound pressure levels, set the new sound pressure level equal to the original sound pressure levels, } \text{SPL'(i, k)} = \text{SPL(i, k)} \]

\[ \text{(2) For encircled sound pressure levels in bands 1 through 23 inclusive, set the new sound pressure level equal to the arithmetic average of the preceding and following sound pressure levels as shown below:} \]

\[ \text{SPL'(i, k)} = \frac{1}{2} \left[ \text{SPL}(i-1, k) + \text{SPL}(i+1, k) \right] \]

(3) If the sound pressure level in the highest frequency band (i=24) is encircled, set the new sound pressure level in that band equal to:

\[ \text{SPL'(24, k)} = \text{SPL(23, k)} + s(23, k) \]

(e) Step 5: Recompute new slope s'(i, k), including one for an imaginary 25th band, as follows:

\[ s'(3,k) = s'(4,k) \]

\[ s'(4,k) = \text{SPL'(4, k)} - \text{SPL'(3, k)} \]

\[ s'(1,k) = \text{SPL'(1, k)} - \text{SPL'(i-1, k)} \]

\[ s'(24,k) = \text{SPL'(24, k)} - \text{SPL'(23, k)} \]
(f) Step 6: For i, from 3 through 23, compute the arithmetic average of the three adjacent slopes as follows:
\[ s(\bar{i},k) = \frac{1}{3} [s(i,k) + s(i+1,k) + s(i+2,k)] \]

(g) Step 7: Compute final one-third octave-band sound pressure levels, SPL'(i,k), by beginning with band number 3 and proceeding to band number 24 as follows:
\[
\begin{align*}
\text{SPL}'(3,k) &= \text{SPL}(3,k) \\
\text{SPL}'(4,k) &= \text{SPL}'(3,k) + \bar{s}(3,k) \\
\vdots \\
\text{SPL}'(24,k) &= \text{SPL}'(23,k) + \bar{s}(23,k)
\end{align*}
\]

(h) Step 8: Calculate the differences, F(i,k), between the original sound pressure level and the final background sound pressure level as follows:
\[
F(i,k) = \text{SPL}(i,k) - \text{SPL}'(i,k)
\]
and note only values equal to or greater than 1.5.

(i) Step 9: For each of the relevant one-third octave bands (3 through 24), determine tone correction factors from the sound pressure level differences F(i,k) and Table A36-2.
(j) Step 10: Designate the largest of the tone correction factors, determined in Step 9, as C(k). (An example of the tone correction procedure is given in the current advisory circular for this part). Tone-corrected perceived noise levels PNLT(k) must be determined by adding the C(k) values to corresponding PNL(k) values, that is:

\[ \text{PNLT}(k) = \text{PNL}(k) + C(k) \]

For any i-th one-third octave band, at any k-th increment of time, for which the tone correction factor is suspected to result from something other than (or in addition to) an actual tone (or any spectral irregularity other than airplane noise), an additional analysis may be made using a filter with a bandwidth narrower than one-third of an octave. If the narrow band analysis corroborates these suspicions, then a revised value for the background sound pressure level

<table>
<thead>
<tr>
<th>Frequency, ( f_i ), Hz</th>
<th>Level difference, ( F_i ), dB</th>
<th>Tone correction, ( C_i ), dB</th>
</tr>
</thead>
<tbody>
<tr>
<td>50 ≤ ( f ) ≤ 5000</td>
<td>( \frac{1}{3} ) ≤ ( F ) &lt; 3</td>
<td>( \frac{F}{3} - \frac{1}{3} )</td>
</tr>
<tr>
<td></td>
<td>( 3 ) ≤ ( F ) &lt; 20</td>
<td>( \frac{F}{6} )</td>
</tr>
<tr>
<td></td>
<td>( 20 ) ≤ ( F )</td>
<td>( 3 )</td>
</tr>
<tr>
<td>5000 &lt; ( f ) ≤ 10000</td>
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<td>( \frac{2F}{3} - 1 )</td>
</tr>
<tr>
<td></td>
<td>( 3 ) ≤ ( F ) &lt; 20</td>
<td>( \frac{F}{3} )</td>
</tr>
<tr>
<td></td>
<td>( 20 ) ≤ ( F )</td>
<td>( 6 )</td>
</tr>
</tbody>
</table>

* See Step 8, 4.3.1.
A36.4.3.2 The tone correction procedure will underestimate EPNL if an important tone is of a frequency such that it is recorded in two adjacent one-third octave bands. An applicant must demonstrate that either:
(a) No important tones are recorded in two adjacent one-third octave bands; or
(b) That if an important tone has occurred, the tone correction has been adjusted to the value it would have had if the tone had been recorded fully in a single one-third octave band.

A36.4.4 Maximum tone-corrected perceived noise level
A36.4.4.1 The maximum tone-corrected perceived noise level, PNLTM, must be the maximum calculated value of the tone-corrected perceived noise level PNLT(k). It must be calculated using the procedure of section A36.4.3. To obtain a satisfactory noise time history, measurements must be made at 0.5 second time intervals.

NOTE 1: Figure A36-2 is an example of a flyover noise time history where the maximum value is clearly indicated.

NOTE 2: In the absence of a tone correction factor, PNLTM would equal PNLM.

A36.4.5 Duration correction.
A36.4.5.1 The duration correction factor D determined by the integration technique is defined by the expression:

Figure A36-2. Example of perceived noise level corrected for tones as a function of aircraft flyover time
D = 10 log \left[ \left( \frac{1}{T} \right)^{t(2)} \int_{t(1)}^{\text{antilog} \frac{PNLT}{10} \ dt} \right] - PNLTM

where $T$ is a normalizing time constant, $PNLTM$ is the maximum value of PNLT, $t(1)$ is the first point of time after which PNLT becomes greater than PNLTM–10, and $t(2)$ is the point of time after which PNLT remains constantly less than PNLTM–10.

A36.4.5.2 Since PNLT is calculated from measured values of sound pressure level (SPL), there is no obvious equation for PNLT as a function of time. Consequently, the equation is to be rewritten with a summation sign instead of an integral sign as follows:

\[ D = 10 \log \left[ \left( \frac{1}{T} \right) \sum_{k=0}^{\Delta t} \text{antilog} \frac{PNLT(k)}{10} \right] - PNLTM \]

where $\Delta t$ is the length of the equal increments of time for which $PNLT(k)$ is calculated and $d$ is the time interval to the nearest 0.5s during which $PNLT(k)$ remains greater or equal to PNLTM–10.

A36.4.5.3 To obtain a satisfactory history of the perceived noise level use one of the following:

(a) Half-Second time intervals for $\Delta t$; or

(b) A shorter time interval with approved limits and constants.

A36.4.5.4 The following values for $T$ and $\Delta t$ must be used in calculating $D$ in the equation given in section A36.4.5.2:

$T=10$ s, and $\Delta t=0.5$s (or the approved sampling time interval).

Using these values, the equation for $D$ becomes:

\[ D = 10 \log \left[ \sum_{k=0}^{2d} \text{antilog} \frac{PNLT(k)}{10} \right] - PNLTM - 13 \]

where $d$ is the duration time defined by the points corresponding to the values PNLTM–10.

A36.4.5.5 If in using the procedures given in section A36.4.5.2, the limits of PNLTM–10 fall between the calculated PNLT(k) values (the usual case), the PNLT(k) values defining the limits of the duration interval must be chosen from the PNLT(k) values closest to PNLTM–10. For those cases with more than one peak value of PNLT(k), the applicable limits must be chosen to yield the largest possible value for the duration time.

A36.4.6 Effective perceived noise level.

The total subjective effect of an airplane noise event, designated effective perceived noise level, EPNL, is equal to the algebraic sum of the maximum value of the tone-corrected perceived noise level, PNLTM, and the duration correction $D$. That is:

\[ \text{EPNL} = \text{PNLTM} + D \]

where PNLTM and D are calculated using the procedures given in sections A36.4.2, A36.4.3, A36.4.4, and A36.4.5.

A36.4.7 Mathematical formulation of noy tables.

A36.4.7.1 The relationship between sound pressure level (SPL) and the logarithm of perceived noisiness is illustrated in Figure A36–3 and Table A36–3.

A36.4.7.2 The bases of the mathematical formulation are:

(a) The slopes ($M(b), M(c), M(d)$ and $M(e)$) of the straight lines;
(b) The intercepts ($\text{SPL}(b)$ and $\text{SPL}(c)$) of the lines on the SPL axis; and
(c) The coordinates of the discontinuities, $\text{SPL}(a)$ and $\log n(a)$; $\text{SPL}(d)$ and $\log n=-1.0$; and $\text{SPL}(e)$ and $\log n=\log (0.3)$.

A36.4.7.3 Calculate noy values using the following equations:

(a) $\text{SPL} \geq \text{SPL}(a)$

\[ n = \text{antilog} \left\{ \log \frac{\text{SPL} - \text{SPL}(a)}{\text{SPL}(b) - \text{SPL}(a)} \right\} \]
(b) SPL(b) ≤ SPL < SPL(a)
    n=antilog {M(b)[SPL - SPL(b)]}

(c) SPL(e) ≤ SPL < SPL(b)
n=0.3 antilog {M(e)[SPL - SPL(e)]}

(d) SPL(d) ≤ SPL < SPL(e)
n=0.1 antilog {M(d)[SPL - SPL(d)]}

A36.4.7.4 Table A36-3 lists the values of the constants necessary to calculate perceived noisiness as a function of sound pressure level.

Figure A36-3. Perceived noisiness as a function of sound pressure level
Section A36.5 Reporting of Data to the FAA

A36.5.1 General.

A36.5.1.1 Data representing physical measurements and data used to make corrections to physical measurements must be recorded in an approved permanent form and appended to the record.

A36.5.1.2 All corrections must be reported to and approved by the FAA, including corrections to measurements for equipment response deviations.

A36.5.1.3 Applicants may be required to submit estimates of the individual errors inherent in each of the operations employed in obtaining the final data.

A36.5.2 Data reporting.

An applicant is required to submit a noise certification compliance report that includes the following:

A36.5.2.1 The applicant must present measured and corrected sound pressure levels in one-third octave band levels that are obtained with equipment conforming to the standards described in section A36.3 of this appendix.

A36.5.2.2 The applicant must report the make and model of equipment used for measurement and analysis of all acoustic performance and meteorological data.

A36.5.2.3 The applicant must report the following atmospheric environmental data, as measured immediately before, after, or during each test at the observation points prescribed in section A36.2 of this appendix.

(a) Air temperature and relative humidity;
(b) Maximum, minimum and average wind velocities; and
(c) Atmospheric pressure.

<table>
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<th>BAND (i)</th>
<th>f HZ</th>
<th>SPL (a)</th>
<th>SPL (b)</th>
<th>SPL (c)</th>
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Table A36.3. Constants for mathematically formulated nty values
A36.5.2.4 The applicant must report conditions of local topography, ground cover, and events that might interfere with sound recordings.

A36.5.2.5 The applicant must report the following:
(a) Type, model and serial numbers (if any) of airplane, engine(s), or propeller(s) (as applicable);
(b) Gross dimensions of airplane and location of engines;
(c) Airplane gross weight for each test run and center of gravity range for each series of test runs;
(d) Airplane configuration such as flap air-brakes and landing gear positions for each test run;
(e) Whether auxiliary power units (APU), when fitted, are operating for each test run;
(f) Status of pneumatic engine bleeds and engine power take-offs for each test run;
(g) Indicated airspeed in knots or kilometers per hour for each test run;
(h) Engine performance data:
(1) For jet airplanes: engine performance in terms of net thrust, engine pressure ratios, jet exhaust temperatures and fan or compressor shaft rotational speeds as determined from airplane instruments and manufacturer’s data for each test run;
(2) For propeller-driven airplanes: engine performance in terms of brake horsepower and residual thrust; or equivalent shaft horsepower; or engine torque and propeller rotational speed; as determined from airplane instruments and manufacturer’s data for each test run;
(i) Airplane flight path and ground speed during each test run; and
(j) The applicant must report whether the airplane has any modifications or non-standard equipment likely to affect the noise characteristics of the airplane. The FAA must approve any such modifications or non-standard equipment.

A36.5.3 Reporting of noise certification reference conditions.

A36.5.3.1 Airplane position and performance data and the noise measurements must be corrected to the noise certification reference conditions specified in the relevant sections of appendix B of this part. The applicant must report these conditions, including reference parameters, procedures and configurations.

A36.5.4 Validity of results.

A36.5.4.1 Three average reference EPNL values and their 90 percent confidence limits must be produced from the test results and reported, each such value being the arithmetical average of the adjusted acoustical measurements for all valid test runs at each measurement point (flyover, lateral, or approach). If more than one acoustic measurement system is used at any single measurement location, the resulting data for each test run must be averaged as a single measurement. The calculation must be performed by:
(a) Computing the arithmetic average for each flight phase using the values from each microphone point; and
(b) Computing the overall arithmetic average for each reference condition (flyover, lateral or approach) using the values in paragraph (a) of this section and the related 90 percent confidence limits.

A36.5.4.2 For each of the three certification measuring points, the minimum sample size is six. The sample size must be large enough to establish statistically for each of the three average noise certification levels a 90 percent confidence limit not exceeding ±1.5 EPNdB. No test result may be omitted from the averaging process unless approved by the FAA.

A36.5.4.3 The average EPNL figures obtained by the process described in section A36.5.4.1 must be those by which the noise performance of the airplane is assessed against the noise certification criteria.

Section A36.6 Nomenclature: Symbols and Units

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<thead>
<tr>
<th>Symbol</th>
<th>Unit</th>
<th>Meaning</th>
</tr>
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<tr>
<td>antilog</td>
<td></td>
<td>Antilogarithm to the base 10.</td>
</tr>
<tr>
<td>C(k)</td>
<td>dB</td>
<td>Tone correction factor. The factor to be added to PNL(k) to account for the presence of spectral irregularities such as tones at the k-th increment of time.</td>
</tr>
<tr>
<td>d</td>
<td>s</td>
<td>Duration time. The time interval between the limits of t(1) and t(2) to the nearest 0.5 second.</td>
</tr>
<tr>
<td>D</td>
<td>dB</td>
<td>Duration correction. The factor to be added to PNLTM to account for the duration of the noise.</td>
</tr>
<tr>
<td>EPNL</td>
<td>EPNdB</td>
<td>Effective perceived noise level. The value of PNL adjusted for both spectral irregularities and duration of the noise. (The unit EPNdB is used instead of the unit dB).</td>
</tr>
<tr>
<td>EPNL</td>
<td>EPNdB</td>
<td>Effective perceived noise level adjusted for reference conditions.</td>
</tr>
<tr>
<td>f(i)</td>
<td>Hz</td>
<td>Frequency. The geometrical mean frequency for the i-th one-third octave band.</td>
</tr>
<tr>
<td>Symbol</td>
<td>Unit</td>
<td>Meaning</td>
</tr>
<tr>
<td>--------</td>
<td>------</td>
<td>---------</td>
</tr>
<tr>
<td>F(i, k)</td>
<td>dB</td>
<td>Delta-dB. The difference between the original sound pressure level and the final background sound pressure level in the i-th one-third octave band at the k-th interval of time. In this case, background sound pressure level means the broadband noise level that would be present in the one-third octave band in the absence of the tone.</td>
</tr>
<tr>
<td>h</td>
<td>dB</td>
<td>dB-down. The value to be subtracted from PNLTM that defines the duration of the noise.</td>
</tr>
<tr>
<td>H</td>
<td>Percent</td>
<td>Relative humidity. The ambient atmospheric relative humidity.</td>
</tr>
<tr>
<td>i</td>
<td></td>
<td>Frequency band index. The numerical indicator that denotes any one of the 24 one-third octave bands with geometrical mean frequencies from 50 to 10,000 Hz.</td>
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<tr>
<td>k</td>
<td></td>
<td>Time increment index. The numerical indicator that denotes the number of equal time increments that have elapsed from a reference zero.</td>
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<td>Log</td>
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<td>Logarithm to the base 10.</td>
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<td>log n(i)</td>
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<td>The log n value of the intersection point of the straight lines representing the variation of SPL with log n.</td>
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<tr>
<td>M(b), M(c), etc.</td>
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<td>Noy inverse slope. The reciprocals of the slopes of straight lines representing the variation of SPL with log n.</td>
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<tr>
<td>n</td>
<td>nay</td>
<td>The perceived noisiness at any instant of time that occurs in a specified frequency range.</td>
</tr>
<tr>
<td>n(k)</td>
<td>nay</td>
<td>The perceived noisiness at the k-th instant of time that occurs in the i-th one-third octave band.</td>
</tr>
<tr>
<td>n(k)</td>
<td>nay</td>
<td>Maximum perceived noisiness. The maximum value of all of the 24 values of n(i) that occurs at the k-th instant of time.</td>
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<tr>
<td>N(K)</td>
<td>nay</td>
<td>Total perceived noisiness. The total perceived noise at the k-th instant of time calculated from the 24 instantaneous values of n(i, k).</td>
</tr>
<tr>
<td>P(b), P(c), etc.</td>
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<td>Noy slope. The slopes of straight lines representing the variation of SPL with log n.</td>
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<tr>
<td>PNL</td>
<td>PNdB</td>
<td>The perceived noise level at any instant of time. (The unit PNdB is used instead of the unit dB).</td>
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<tr>
<th>Symbol</th>
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<td>PNL(k)</td>
<td>PNdB</td>
<td>The perceived noise level calculated from the 24 values of SPL (i, k), at the k-th increment of time. (The unit PNdB is used instead of the unit dB).</td>
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<tr>
<td>PNLM</td>
<td>PNdB</td>
<td>Maximum perceived noise level. The maximum value of PNL(k). (The unit PNdB is used instead of the unit dB).</td>
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<td>PNLT</td>
<td>TPNdB</td>
<td>Tone-corrected perceived noise level. The value of PNL adjusted for the spectral irregularities that occur at any instant of time. (The unit TPNdB is used instead of the unit dB).</td>
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<td>PNLT(k)</td>
<td>TPNdB</td>
<td>The tone-corrected perceived noise level that occurs at the k-th increment of time. PNLT(k) is obtained by adjusting the value of PNL(k) for the spectral irregularities that occur at the k-th increment of time. (The unit TPNdB is used instead of the unit dB).</td>
</tr>
<tr>
<td>PNLM</td>
<td>PNdB</td>
<td>Maximum tone-corrected perceived noise level. The maximum value of PNLT(k). (The unit TPNdB is used instead of the unit dB).</td>
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<tr>
<td>PNLT</td>
<td>TPNdB</td>
<td>Maximum tone-corrected perceived noise level. The maximum value of PNLT(k). (The unit TPNdB is used instead of the unit dB).</td>
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<tr>
<td>PNL(k)</td>
<td>PNdB</td>
<td>The perceived noise level adjusted for reference conditions.</td>
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<tr>
<td>s(i, k)</td>
<td>dB</td>
<td>Slope of sound pressure level. The change in level between adjacent one-third octave band sound pressure levels at the i-th band for the k-th instant of time.</td>
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<tr>
<td>Δs(i, k)</td>
<td>dB</td>
<td>Change in slope of sound pressure level.</td>
</tr>
<tr>
<td>s′(i, k)</td>
<td>dB</td>
<td>Adjusted slope of sound pressure level. The change in level between adjacent adjusted one-third octave band sound pressure levels at the i-th band for the k-th instant of time.</td>
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<td>s(i, k)</td>
<td>dB</td>
<td>Average slope of sound pressure level.</td>
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<td>SPL</td>
<td>dB re 20 µPa</td>
<td>Sound pressure level. The sound pressure level that occurs in a specified frequency range at any instant of time.</td>
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<td>SPL(a)</td>
<td>dB re 20 µPa</td>
<td>Noy discontinuity coordinate. The SPL value of the intersection point of the straight lines representing the variation of SPL with log n.</td>
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<td>SPL(b)</td>
<td>dB re 20 µPa</td>
<td>Noy intercept. The intercepts on the SPL-axis of the straight lines representing the variation of SPL with log n.</td>
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<tr>
<td>SPL(c)</td>
<td>dB re 20 µPa</td>
<td>The sound pressure level at the k-th instant of time that occurs in the i-th one-third octave band.</td>
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### Federal Aviation Administration, DOT

#### Pt. 36, App. A

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<td>SPL(i)</td>
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<td>Maximum sound pressure level. The sound pressure level that occurs in the i-th one-third octave band of the spectrum for PNWL.</td>
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<td>SPL(0)</td>
<td>dB re 20 μPa</td>
<td>Corrected maximum sound pressure level. The sound pressure level that occurs in the i-th one-third octave band of the spectrum for PNLT corrected for atmospheric sound absorption.</td>
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<td>SPL’(i,k)</td>
<td>dB re 20 μPa</td>
<td>Final background sound pressure level. The second and final approximation to background sound pressure level in the i-th one-third octave band for the k-th instant of time.</td>
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<td>f</td>
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<td>Elapsed time. The length of time measured from a reference zero.</td>
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<td>t(1), t(2)</td>
<td>s</td>
<td>Time limit. The beginning and end, respectively, of the noise time history defined by h.</td>
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<td>Δt</td>
<td>s</td>
<td>Time increment. The equal increments of time for which PNLT(k) and PNLT(k) are calculated.</td>
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<tr>
<td>T</td>
<td>s</td>
<td>Normalizing time constant. The length of time used as a reference in the integration method for computing duration corrections, where T=10s.</td>
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<td>Approach angle.</td>
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<td>η</td>
<td>Degrees</td>
<td>Source noise adjustment.</td>
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<td>θ</td>
<td>Degrees</td>
<td>Reference approach angle.</td>
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<tr>
<td>θ</td>
<td>Degrees</td>
<td>Noise angle (relative to flight path). The angle between the flight path and noise path. It is identical for both measured and corrected flight paths.</td>
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<tr>
<td>η</td>
<td>Degrees</td>
<td>Noise angle (relative to ground). The angle between the noise path and the ground. It is identical for both measured and corrected flight paths.</td>
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<td>μ</td>
<td>Reference engine noise emission parameter.</td>
<td></td>
</tr>
<tr>
<td>μ</td>
<td>Reference engine noise emission parameter.</td>
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<tr>
<td>Δ1</td>
<td>EPNdB</td>
<td>PNL correction. The correction to be added to the EPNL calculated from measured data to account for noise level changes due to differences in atmospheric absorption and noise path length between reference and test conditions.</td>
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<tr>
<td>Δ1</td>
<td>EPNdB</td>
<td>Adjustment to duration correction. The adjustment to be made to the EPNL calculated from measured data to account for noise level changes due to the noise duration between reference and test conditions.</td>
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### Section A36.7 Sound Attenuation in Air

#### A36.7.1
The atmospheric attenuation of sound must be determined in accordance with the procedure presented in section A36.7.2.

#### A36.7.2
The relationship between sound attenuation, frequency, temperature, and humidity is expressed by the following equations.

**A36.7.2(a)** For calculations using the English System of Units:

\[
\alpha(i) = 10^{\left(2.05\log\left(f_0/1000\right) + 6.33 \times 10^{-4} \theta - 1.45325\right)} + \eta(\delta) \times 10^{\left(\log(f_0) + 4.6833 \times 10^{-3} \theta - 2.4215\right)}
\]

and

\[
\delta = \frac{10^{10}}{f(0)} \left(10^{\left(-9.589 \times 10^{-5} \theta^2 + 3.0 \times 10^{-7} \theta^3\right)} \right)
\]

939
where

\( h(d) \) is listed in Table A36-4 and \( f_0 \) in Table A36-5;

\( \alpha(i) \) is the attenuation coefficient in dB/1000 ft;

\( q \) is the temperature in °F; and

\( H \) is the relative humidity, expressed as a percentage.

A36.7.2(b) For calculations using the International System of Units (SI):

\[
\alpha(i) = 10^{ \left[ 2.05 \log(f_0/1000) + 1.1394 \times 10^{-3} \theta - 1.916984 \right] + \eta(\delta) \times 10^{ \left[ \log(f_0) + 8.42994 \times 10^{-3} \theta - 2.755624 \right] }}
\]

and

\[
\delta = \sqrt{\frac{1010}{f_0} \times 10^{ \left( \log H - 1.328924 + 3.179768 \times 10^{-2} \theta \right) }}
\]

\[
\times 10^{ \left( -2.173716 \times 10^{-4} \theta^2 + 1.7496 \times 10^{-6} \theta^3 \right) }
\]

where

\( \eta(\delta) \) is listed in Table A36-4 and \( f_0 \) in Table A36-5.

\( \alpha(i) \) is the attenuation coefficient in dB/100 m;

\( \theta \) is the temperature in °C; and

\( H \) is the relative humidity, expressed as a percentage.

A36.7.3 The values listed in table A36-4 are to be used when calculating the equations listed in section A36.7.2. A term of quadratic interpolation is to be used where necessary.

Section A36.8 [Reserved]
### Table A36-4. Values of $\eta(\delta)$

<table>
<thead>
<tr>
<th>$\delta$</th>
<th>$\eta(\delta)$</th>
<th>$\delta$</th>
<th>$\eta(\delta)$</th>
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<tbody>
<tr>
<td>0.00</td>
<td>0.000</td>
<td>2.50</td>
<td>0.450</td>
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<tr>
<td>0.25</td>
<td>0.315</td>
<td>2.80</td>
<td>0.400</td>
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<tr>
<td>0.50</td>
<td>0.700</td>
<td>3.00</td>
<td>0.370</td>
</tr>
<tr>
<td>0.60</td>
<td>0.840</td>
<td>3.30</td>
<td>0.330</td>
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<tr>
<td>0.70</td>
<td>0.930</td>
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<td>0.245</td>
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<td>1.00</td>
<td>1.000</td>
<td>4.80</td>
<td>0.230</td>
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<td>1.10</td>
<td>0.970</td>
<td>5.25</td>
<td>0.220</td>
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<td>0.900</td>
<td>5.70</td>
<td>0.210</td>
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<tr>
<td>1.30</td>
<td>0.840</td>
<td>6.05</td>
<td>0.205</td>
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<tr>
<td>1.50</td>
<td>0.750</td>
<td>6.50</td>
<td>0.200</td>
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<td>0.200</td>
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<td>2.30</td>
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### Table A36-5. Values of $f_0$

<table>
<thead>
<tr>
<th>one-third octave center frequency (Hz)</th>
<th>$f_0$ (Hz)</th>
<th>one-third octave center frequency (Hz)</th>
<th>$f_0$ (Hz)</th>
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<tbody>
<tr>
<td>50</td>
<td>50</td>
<td>800</td>
<td>800</td>
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<tr>
<td>63</td>
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<td>1250</td>
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<td>100</td>
<td>100</td>
<td>1600</td>
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<td>125</td>
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<td>160</td>
<td>160</td>
<td>2500</td>
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<td>200</td>
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<td>4000</td>
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<tr>
<td>630</td>
<td>630</td>
<td>10000</td>
<td>9000</td>
</tr>
</tbody>
</table>

**Section A36.9 Adjustment of Airplane Flight Test Results.**

A36.9.1 When certification test conditions are not identical to reference conditions, appropriate adjustments must be made to the measured noise data using the methods described in this section.

A36.9.1.1 Adjustments to the measured noise values must be made using one of the methods described in sections A36.9.3 and A36.9.4 for differences in the following:

(a) Attenuation of the noise along its path as affected by "inverse square" and atmospheric attenuation

(b) Duration of the noise as affected by the distance and the speed of the airplane relative to the measuring point
(c) Source noise emitted by the engine as affected by the differences between test and reference engine operating conditions.

(d) Airplane/engine source noise as affected by differences between test and reference airspeeds. In addition to the effect on duration, the effects of airspeed on component noise sources must be accounted for as follows: for conventional airplane configurations, when differences between test and reference airspeeds exceed 15 knots (28 km/h) true airspeed, test data and/or analysis approved by the FAA must be used to quantify the effects of the airspeed adjustment on resulting certification noise levels.

A36.9.1.2 The “integrated” method of adjustment, described in section A36.9.4, must be used on takeoff or approach under the following conditions:

(a) When the amount of the adjustment (using the “simplified” method) is greater than 8 dB on flyover, or 4 dB on approach; or
(b) When the resulting final EPNL value on flyover or approach (using the simplified method) is within 1 dB of the limiting noise levels as prescribed in section B36.5 of this part.

A36.9.2 Flight profiles.

As described below, flight profiles for both test and reference conditions are defined by their geometry relative to the ground, together with the associated airplane speed relative to the ground, and the associated engine control parameter(s) used for determining the noise emission of the airplane.

A36.9.2.1 Takeoff Profile.

**NOTE:** Figure A36–4 illustrates a typical takeoff profile.

(a) The airplane begins the takeoff roll at point A, lifts off at point B and begins its first climb at a constant angle at point C. Where thrust or power (as appropriate) cutback is used, it is started at point D and completed at point E. From here, the airplane begins a second climb at a constant angle up to point F, the end of the noise certification takeoff flight path.

(b) Position K is the takeoff noise measuring station and AK is the distance from start of roll to the flyover measuring point. Position K is the lateral noise measuring station, which is located on a line parallel to, and the specified distance from, the runway center line where the noise level during takeoff is greatest.

(c) The distance AF is the distance over which the airplane position is measured and synchronized with the noise measurements, as required by section A36.2.3.2 of this part.

A36.9.2.2 Approach Profile.

**NOTE:** Figure A36–5 illustrates a typical approach profile.

(a) The airplane begins its noise certification approach flight path at point G and touches down on the runway at point J, at a distance OJ from the runway threshold.

(b) Position K is the approach noise measuring station and K0 is the distance from the approach noise measurement point to the runway threshold.

(c) The distance GI is the distance over which the airplane position is measured and synchronized with the noise measurements, as required by section A36.2.3.2 of this part.
The airplane reference point for approach measurements is the instrument landing system (ILS) antenna. If no ILS antenna is installed an alternative reference point must be approved by the FAA.

A36.9.3 Simplified method of adjustment.

A36.9.3.1 General. As described below, the simplified adjustment method consists of applying adjustments (to the EPNL, which is calculated from the measured data) for the differences between measured and reference conditions at the moment of PNLTM.

A36.9.3.2 Adjustments to PNL and PNLT.

(a) The portions of the test flight path and the reference flight path described below, and illustrated in Figure A36-6, include the noise time history that is relevant to the calculation of flyover and approach EPNL. In figure A36-6:
(1) XY represents the portion of the measured flight path that includes the noise time history relevant to the calculation of flyover and approach EPNL; X,Y represents the corresponding portion of the reference flight path.

(2) Q represents the airplane’s position on the measured flight path at which the noise was emitted and observed as PNLT at the noise measuring station K. Qr is the corresponding position on the reference flight path, and K, the reference measuring station. QK and QrK are, respectively, the measured and reference noise propagation paths. In this case K, is only specified as being on a particular Lateral line; K, and Qr are therefore determined from the assumptions that QK and QrK:

(i) Form the same angle $\theta$ with their respective flight paths; and

(ii) Form the same angle $\psi$ with the ground.

NOTE: For the lateral noise measurement, sound propagation is affected not only by inverse square and atmospheric attenuation, but also by ground absorption and reflection effects which depend mainly on the angle $\psi$. 

Figure A36-6. Profile characteristics influencing sound level
A36.9.3.2.1 The one-third octave band levels $\text{SPL}(i)$ comprising PNL (the PNL at the moment of PNLTM observed at K) must be adjusted to reference levels $\text{SPL}(i)$ as follows:

A36.9.3.2.1(a) For calculations using the English System of Units:

$$\text{SPL}(i)_r = \text{SPL}(i) + 0.001(\alpha(i) - \alpha(i)_0)QK + 0.001\alpha(i)_0(QK - Q_{Kr}) + 20\log(QK/Q_{Kr})$$

In this expression,

1. The term $0.001(\alpha(i) - \alpha(i)_0)QK$ is the adjustment for the effect of the change in sound attenuation coefficient, and $\alpha(i)$ and $\alpha(i)_0$ are the coefficients for the test and reference atmospheric conditions respectively, determined under section A36.7 of this appendix;

2. The term $0.001\alpha(i)_0(QK - Q_{Kr})$ is the adjustment for the effect of the change in the noise path length on the sound attenuation;

3. The term $20\log(QK/Q_{Kr})$ is the adjustment for the effect of the change in the noise path length due to the "inverse square" law;

4. $QK$ and $Q_{Kr}$ are measured in feet and $\alpha(i)$ and $\alpha(i)_0$ are expressed in dB/1000 ft.

A36.9.3.2.1(b) For calculations using the International System of Units:

$$\text{SPL}(i)_r = \text{SPL}(i) + 0.01(\alpha(i) - \alpha(i)_0)QK + 0.01\alpha(i)_0(QK - Q_{Kr}) + 20\log(QK/Q_{Kr})$$

In this expression,
(1) The term $0.01a(i)a(i)$ is the adjustment for the effect of the change in sound attenuation coefficient, and $a(i)$ and $a(i)$ are the coefficients for the test and reference atmospheric conditions respectively, determined under section A36.7 of this appendix;

(2) The term $0.01a(i)(QK - Q_rK_r)$ is the adjustment for the effect of the change in the noise path length on the sound attenuation;

(3) The term $20 \log(QK/Q_rK_r)$ is the adjustment for the effect of the change in the noise path length due to the inverse square law;

(4) $QK$ and $Q_rK_r$ are measured in meters and $a(i)$ and $a(i)$ are expressed in dB/100 m.

A36.9.3.2.1 PNLT Correction.

(a) Convert the corrected values, SPL(i)$_r$, to PNLT$_r$;

(b) Calculate the correction term $D_1$ using the following equation:

$$D_1 = PNLT_r - PNLT_{TM}$$

A36.9.3.2.2 Add $D_1$ arithmetically to the EPNL calculated from the measured data.

A36.9.3.2.2 If, during a test flight, several peak values of PNLT that are within 2 dB of PNLT$_{TM}$ are observed, the procedure defined in section A36.9.3.2.1 must be applied at each peak, and the adjustment term, calculated according to section A36.9.3.2.1, must be added to each peak to give corresponding adjusted peak values of PNLT. If these peak values exceed the value at the moment of PNLT$_{TM}$, the maximum value of such exceedance must be added as a further adjustment to the EPNL calculated from the measured data.

A36.9.3.3 Adjustments to duration correction.

A36.9.3.3.1 Whenever the measured flight paths and/or the ground velocities of the test conditions differ from the reference flight paths and/or the ground velocities of the reference conditions, duration adjustments must be applied to the EPNL values calculated from the measured data. The adjustments must be calculated as described below.

A36.9.3.3.2 For the flight path shown in Figure A36–6, the adjustment term is calculated as follows:

$$\Delta_2 = -7.5 \log(QK/Q_rK_r) + 10 \log(V/V_r)$$

(a) Add $\Delta_2$ arithmetically to the EPNL calculated from the measured data.

A36.9.3.4 Source noise adjustments.

A36.9.3.4.1 To account for differences between the parameters affecting engine noise as measured in the certification flight tests, and those calculated or specified in the reference conditions, the source noise adjustment must be calculated and applied. The adjustment is determined from the manufacturer’s data approved by the FAA. Typical data used for this adjustment are illustrated in Figure A36–8 that shows a curve of EPNL versus the engine control parameter $\mu$, with the EPNL data being corrected to all the other relevant reference conditions (airplane mass, speed and altitude, air temperature) and for the difference in noise between the test engine and the average engine (as defined in section B36.7(b)(7)). A sufficient number of data points over a range of values of $\mu$ is required to calculate the source noise adjustments for lateral, flyover and approach noise measurements.

A36.9.3.4.2 Calculate adjustment term $\Delta_3$ by subtracting the EPNL value corresponding to the parameter $\mu$ from the EPNL value corresponding to the parameter $\mu_r$.

Figure A36–8. Noise thrust correction.
μ. Add Δ, arithmetically to the EPNL value calculated from the measured data.

A36.9.3.5 Symmetry adjustments.
A36.9.3.5.1 A symmetry adjustment to each lateral noise value (determined at the section B36.4(b) measurement points), is to be made as follows:
(a) If the symmetrical measurement point is opposite the point where the highest noise level is obtained on the main lateral measurement line, the certification noise level is the arithmetic mean of the noise levels measured at these two points (see Figure A36-9(a));
(b) If the condition described in paragraph (a) of this section is not met, then it is assumed that the variation of noise with the altitude of the airplane is the same on both sides; there is a constant difference between the lines of noise versus altitude on both sides (see figure A36-9(b)). The certification noise level is the maximum value of the mean between these lines.

Figure A36-9. Symmetry correction

A36.9.4 Integrated method of adjustment
A36.9.4.1 General. As described in this section, the integrated adjustment method consists of recomputing under reference conditions points on the PNLT time history corresponding to measured points obtained during the tests, and computing EPNL directly for the new time history obtained in this way. The main principles are described in sections A36.9.4.2 through A36.9.4.4.1.
A36.9.4.2 PNLT computations.
(a) The portions of the test flight path and the reference flight path described in paragraph (a)(1) and (2), and illustrated in Figure A36-10, include the noise time history that is relevant to the calculation of flyover and approach EPNL. In figure A36-10:
(1) XY represents the portion of the measured flight path that includes the noise time history relevant to the calculation of flyover and approach EPNL. X, Y represents the corresponding reference flight path.

(2) The points Q₀, Q₁, Qₙ represent airplane positions on the measured flight path at time t₀, t₁, and tₙ respectively. Point Q₁ is the point at which the noise was emitted and observed as one-third octave values SPL(i)₁ at the noise measuring station K at time t₁. Point Q₁ represents the corresponding position on the reference flight path for noise observed as SPL(i)₁ at the measuring station K at time t₁. Q₀ and Qₙ are similarly the points on the reference flight path corresponding to Q₀ and Qₙ on the measured flight path. Q₀ and Qₙ are chosen so that between Q₀ and Qₙ, all values of PNLT, (computed as described in paragraphs A36.9.4.2.2 and A36.9.4.2.3) within 10 dB of the peak value are included.

(b) The portions of the test flight path and the reference flight path described in paragraph (b)(1) and (2), and illustrated in Figure A36–11(a) and (b), include the noise time history that is relevant to the calculation of lateral EPNL.

(1) In figure A36–11(a) XY represents the portion of the measured flight path that includes the noise time history that is relevant to the calculation of lateral EPNL; in figure A36–11(b), X, Y, represents the corresponding portion of the reference flight path.

(2) The points Q₀, Q₁, and Qₙ represent airplane positions on the measured flight path at time t₀, t₁, and tₙ respectively. Point Q₁ is the point at which the noise was emitted and observed as one-third octave values SPL(i)₁ at the noise measuring station K at time t₁. The point Q₁ represents the corresponding position on the reference flight path for noise observed as SPL(i)₁ at the measuring station K at time t₁. Q₀ and Qₙ are respectively the measured and reference noise propagation paths. Q₀ and Qₙ are similarly the points on the reference flight path corresponding to Q₀ and Qₙ on the measured flight path.
$Q_0$ and $Q_n$ are chosen to that between $Q_{ro}$ and $Q_{rn}$ all values of PNLT, (computed as described in paragraphs A36.9.4.2.2 and A36.9.4.2.3) within 10 dB of the peak value are included. In this case $K$, is only specified as
being on a particular lateral line. The position of \( K \) and \( Q_{r} \) are determined from the following requirements.

(i) \( Q_{K} \) and \( Q_{r} \) form the same angle \( \theta \) with their respective flight paths; and

(ii) The differences between the angles \( \theta \) and \( \theta_{r} \) must be minimized using a method, approved by the FAA. The differences between the angles are minimized since, for geometrical reasons, it is generally not possible to choose \( K \) so that the condition met described in paragraph A36.9.4.2(b)(2)(i) is met while at the same time keeping \( \theta \) and \( \theta_{r} \) equal.

**NOTE:** For the lateral noise measurement, sound propagation is affected not only by “inverse square” and atmospheric attenuation, but also by ground absorption and reflection effects which depend mainly on the angle.

A36.9.4.2.1 In paragraphs A36.9.4.2(a)(2) and (b)(2) the time \( t_{n} \) is later (for \( Q_{r} \) or \( Q_{K} \) than \( t_{n} \) by two separate amounts:

1. The time taken for the airplane to travel the distance \( Q_{r}Q_{0} \) at a speed \( V \), less the time taken for it to travel \( Q_{K}Q_{0} \) at \( V \);
2. The time taken for sound to travel the distance \( Q_{r}K-Q_{K} \).

**NOTE:** For the flight paths described in paragraphs A36.9.4.2(a) and (b), the use of thrust or power cut-back will result in test and reference flight paths at full thrust or power and at cut-back thrust or power. Where the transient region between these thrust or power levels affects the final result, an interpolation must be made between them by an approved method such as that given in the current advisory circular for this part.

A36.9.4.2.2 The measured values of \( SPL_{(i)} \) must be adjusted to the reference values \( SPL_{(0)} \) to account for the differences between measured and reference noise path lengths and between measured and reference atmospheric conditions, using the methods of section A36.9.3.1 of this appendix. A corresponding value of PNLT must be computed according to the method in section A36.4.2. Values of PNLT must be computed for times \( t_{n} \) through \( t_{0} \).

A36.9.4.2.3 For each value of PNLT, a tone correction factor \( C \) must be determined by analyzing the reference values \( SPL_{(i)} \) using the methods of section A36.4.3 of this appendix, and added to PNLT to yield PNLT. Using the process described in this paragraph, values of PNLT must be computed for times \( t_{n} \) through \( t_{0} \).

A36.9.4.3 **Duration correction.**

A36.9.4.3.1 The values of PNLT, corresponding to those of PNLT at each one-half second interval must be plotted against time (PNLT at time \( t_{n} \)). The duration correction must then be determined using the method of section A36.4.5.1 of this appendix, to yield EPNL.

A36.9.4.4 **Source Noise Adjustment.**

A36.9.4.4.1 A source noise adjustment, \( \Delta_{s} \), must be determined using the methods of section A36.9.3.4 of this appendix.

### A36.9.5 FLIGHT PATH IDENTIFICATION POSITIONS

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<thead>
<tr>
<th>Position</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>A</td>
<td>Start of Takeoff roll.</td>
</tr>
<tr>
<td>B</td>
<td>Lift-off.</td>
</tr>
<tr>
<td>C</td>
<td>Start of first constant climb.</td>
</tr>
<tr>
<td>D</td>
<td>Start of second constant climb.</td>
</tr>
<tr>
<td>E</td>
<td>End of noise certification Approach flight path.</td>
</tr>
<tr>
<td>F</td>
<td>Threshold of Approach end of runway.</td>
</tr>
<tr>
<td>G</td>
<td>Position on Approach path directly above noise measuring station.</td>
</tr>
<tr>
<td>H</td>
<td>Start of level-off.</td>
</tr>
<tr>
<td>I</td>
<td>Touchdown.</td>
</tr>
<tr>
<td>J</td>
<td>Noise measurement point.</td>
</tr>
<tr>
<td>K</td>
<td>Reference measurement point.</td>
</tr>
<tr>
<td>L</td>
<td>Lateral noise measurement point.</td>
</tr>
<tr>
<td>M</td>
<td>Approach noise measurement point.</td>
</tr>
<tr>
<td>N</td>
<td>End of noise certification Approach flight track.</td>
</tr>
<tr>
<td>O</td>
<td>Start of noise certification Approach flight track.</td>
</tr>
<tr>
<td>P</td>
<td>Position on measured Takeoff flight path corresponding to apparent PNLT at station K. See section A36.9.3.2.</td>
</tr>
<tr>
<td>Q</td>
<td>Position on corrected Takeoff flight path corresponding to PNLT at station K. See section A36.9.3.2.</td>
</tr>
<tr>
<td>V</td>
<td>Airplane reference speed.</td>
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### A36.9.6 FLIGHT PATH DISTANCES

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<td>AB</td>
<td>Feet (meters)</td>
<td>Length of takeoff roll. The distance along the runway between the start of takeoff roll and lift off.</td>
</tr>
<tr>
<td>AK</td>
<td>Feet (meters)</td>
<td>Takeoff measurement distance. The distance from the start of roll to the takeoff noise measurement station along the extended center line of the runway.</td>
</tr>
<tr>
<td>AM</td>
<td>Feet (meters)</td>
<td>Takeoff flight track distance. The distance from the start of roll to the takeoff flight track position along the extended center line of the runway after which the position of the airplane need no longer be recorded.</td>
</tr>
<tr>
<td>QK</td>
<td>Feet (meters)</td>
<td>Measured noise path. The distance from the measured airplane position ( Q ) to station ( K ).</td>
</tr>
<tr>
<td>QK</td>
<td>Feet (meters)</td>
<td>Reference noise path. The distance from the reference airplane position ( Q ) to station ( K ).</td>
</tr>
<tr>
<td>K/H</td>
<td>Feet (meters)</td>
<td>Airplane approach height. The height of the airplane above the approach measuring station.</td>
</tr>
<tr>
<td>OK</td>
<td>Feet (meters)</td>
<td>Approach measurement distance. The distance from the runway threshold to the approach measurement station along the extended center line of the runway.</td>
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### Flight Path Distances—Continued

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<td>OP ......</td>
<td>Feet (meters)</td>
<td>Approach flight track distance. The distance from the runway threshold to the approach flight track position along the extended center line of the runway after which the position of the airplane need no longer be recorded.</td>
</tr>
</tbody>
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### Appendix B to Part 36—Noise Levels for Transport Category and Jet Airplanes Under §36.103

#### Sec.
- B36.2 Noise Evaluation Metric.
- B36.3 Reference Noise Measurement Points.
- B36.4 Test Noise Measurement Points.
- B36.5 Maximum Noise Levels.
- B36.6 Trade-Offs.
- B36.7 Noise Certification Reference Procedures and Conditions.
- B36.8 Noise Certification Test Procedures.

#### Section B36.1 Noise measurement and evaluation

(a) The procedures of Appendix A of this part, or approved equivalent procedures, must be used to determine noise levels of an airplane. These noise levels must be used to show compliance with the requirements of this appendix.

(b) For Stage 4 airplanes, an acceptable alternative for noise measurement and evaluation is Appendix 2 to the International Civil Aviation Organization (ICAO) Annex 16, Environmental Protection, Volume I, Aircraft Noise, Third Edition, July 1993, Amendment 7, effective March 21, 2002. [Incorporated by reference, see §36.6].

#### Section B36.2 Noise Evaluation Metric

The noise evaluation metric is the effective perceived noise level expressed in EPNdB, as calculated using the procedures of appendix A of this part.

#### Section B36.3 Reference Noise Measurement Points

When tested using the procedures of this part, except as provided in section B36.6, an airplane may not exceed the noise levels specified in section B36.5 at the following points on level terrain:

(a) Lateral full-power reference noise measurement point:

1. For jet airplanes: The point on a line parallel to and 1,476 feet (450 m) from the runway centerline, or extended centerline, where the noise level after lift-off is at a maximum during takeoff. For the purpose of showing compliance with Stage 1 or Stage 2 noise limits for an airplane powered by more than three jet engines, the distance from the runway centerline must be 0.35 nautical miles (648 m). For jet airplanes, when approved by the FAA, the maximum lateral noise at takeoff thrust may be assumed to occur at the point (or its approved equivalent) along the extended centerline of the runway where the airplane reaches 985 feet (300 meters) altitude above ground level. A height of 1427 feet (435 meters) may be assumed for Stage 1 or Stage 2 four engine airplanes. The altitude of the airplane as it passes the noise measurement points must be within +328 to –164 feet (+100 to –50 meters) of the target altitude. For airplanes powered by other than jet engines, the altitude for maximum lateral noise must be determined experimentally.

2. For propeller-driven airplanes: The point on the extended centerline of the runway above which the airplane, at full takeoff power, reaches a height of 2,133 feet (650 meters). For tests conducted before August 7, 2002, an applicant may use the measurement point specified in section B36.3(a)(1) as an alternative.

(b) Flyover reference noise measurement point: The point on the extended centerline of the runway that is 21,325 feet (6,500 m) from the start of the takeoff roll.

(c) Approach reference noise measurement point: The point on the extended centerline of the runway that is 6,562 feet (2,000 m) from the runway threshold. On level ground, this corresponds to a position that is 394 feet (120 m) vertically below the 3° descent path, which originates at a point on the runway 984 feet (300 m) beyond the threshold.

#### Section B36.4 Test noise measurement points.

(a) If the test noise measurement points are not located at the reference noise measurement points, any corrections for the difference in position are to be made using the same adjustment procedures as for the differences between test and reference flight paths.

(b) The applicant must use a sufficient number of lateral test noise measurement points to demonstrate to the FAA that the maximum noise level on the appropriate lateral line has been determined. For jet airplanes, simultaneous measurements must be made at one test noise measurement point at its symmetrical point on the other side of the runway. Propeller-driven airplanes have an inherent asymmetry in lateral noise. Therefore, simultaneous measurements must be made at each and every test noise measurement point at its symmetrical position on the opposite side of the runway. The measurement points are considered to be
symmetrical if they are longitudinally within 33 feet (±10 meters) of each other.

Section B36.5 Maximum Noise Levels

Except as provided in section B36.6 of this appendix, maximum noise levels, when determined in accordance with the noise evaluation methods of appendix A of this part, may not exceed the following:

(a) For acoustical changes to Stage 1 airplanes, regardless of the number of engines, the noise levels prescribed under §36.7(c) of this part.

(b) For any Stage 2 airplane regardless of the number of engines:

(1) Flyover: 108 EPNdB for maximum weight of 600,000 pounds or more; for each halving of maximum weight (from 600,000 pounds), reduce the limit by 5 EPNdB; the limit is 89 EPNdB for a maximum weight of 75,000 pounds or less.

(2) Lateral and approach: 108 EPNdB for maximum weight of 600,000 pounds or more; for each halving of maximum weight (from 600,000 pounds), reduce the limit by 2 EPNdB; the limit is 102 EPNdB for a maximum weight of 75,000 pounds or less.

(c) For any Stage 3 airplane:

(1) Flyover.

(i) For airplanes with more than 3 engines: 106 EPNdB for maximum weight of 850,000 pounds or more; for each halving of maximum weight (from 850,000 pounds), reduce the limit by 4 EPNdB; the limit is 89 EPNdB for a maximum weight of 44,673 pounds or less.

(ii) For airplanes with 3 engines: 104 EPNdB for maximum weight of 850,000 pounds or more; for each halving of maximum weight (from 850,000 pounds), reduce the limit by 4 EPNdB; the limit is 89 EPNdB for a maximum weight of 63,177 pounds or less; and

(iii) For airplanes with fewer than 3 engines: 101 EPNdB for maximum weight of 850,000 pounds or more; for each halving of maximum weight (from 850,000 pounds), reduce the limit by 4 EPNdB; the limit is 89 EPNdB for a maximum weight of 106,250 pounds or less.

(d) Lateral, regardless of the number of engines: 103 EPNdB for maximum weight of 882,000 pounds or more; for each halving of maximum weight (from 882,000 pounds), reduce the limit by 2.5 EPNdB; the limit is 94 EPNdB for a maximum weight of 77,200 pounds or less.

(e) Approach, regardless of the number of engines: 105 EPNdB for maximum weight of 617,300 pounds or more; for each halving of maximum weight (from 617,300 pounds), reduce the limit by 2.33 EPNdB; the limit is 98 EPNdB for a maximum weight of 77,200 pounds or less.

(f) For any Stage 4 airplane, the flyover, lateral, and approach maximum noise levels are prescribed in Chapter 4, Paragraph 4.4.


Section B36.6 Trade-Offs

Except when prohibited by sections 36.7(c)(1) and 36.7(d)(1)(ii), if the maximum noise levels are exceeded at any one or two measurement points, the following conditions must be met:

(a) The sum of the exceedance(s) may not be greater than 3 EPNdB;

(b) Any exceedance at any single point may not be greater than 2 EPNdB, and

(c) Any exceedance(s) must be offset by a corresponding amount at another point or points.

Section B36.7 Noise Certification Reference Procedures and Conditions

(a) General conditions:

(1) All reference procedures must meet the requirements of section 36.3 of this part.

(2) Calculations of airplane performance and flight path must be made using the reference procedures and must be approved by the FAA.

(3) Applicants must use the takeoff and approach reference procedures prescribed in paragraphs (b) and (c) of this section.

(4) [Reserved]

(5) The reference procedures must be determined for the following reference conditions. The reference atmosphere is homogeneous in terms of temperature and relative humidity when used for the calculation of atmospheric absorption coefficients.

(i) Sea level atmospheric pressure of 2116 pounds per square foot (psf) (1013.25 hPa);

(ii) Ambient sea-level air temperature of 77 °F (25 °C, i.e., ISA+10 °C);

(iii) Relative humidity of 70 per cent;

(iv) Zero wind.

(v) In defining the reference takeoff flight path(s) for the takeoff and lateral noise measurements, the runway gradient is zero.

(b) Takeoff reference procedure:

The takeoff reference flight path is to be calculated using the following:

(1) Average engine takeoff thrust or power must be used from the start of takeoff to the point where at least the following height above runway level is reached. The takeoff thrust/power used must be the maximum available for normal operations given in the performance section of the airplane flight manual under the reference atmospheric conditions given in section B36.7(a)(5).

(i) For Stage 1 airplanes and for Stage 2 airplanes that do not have jet engines with a bypass ratio of 2 or more, the following apply:
(A): For airplanes with more than three jet engines—700 feet (214 meters).
(B): For all other airplanes—1,000 feet (305 meters).
(C): For Stage 2 airplanes that have jet engines with a bypass ratio of 2 or more and for Stage 3 airplanes, the following apply:
   (A): For airplanes with more than three engines—689 feet (210 meters).
   (B): For airplanes with three engines—853 feet (260 meters).
   (C): For airplanes with fewer than three engines—984 feet (300 meters).

(2) Upon reaching the height specified in paragraph (b)(1) of this section, airplane thrust or power must not be reduced below that required to maintain either of the following, whichever is greater:
   (i) A climb gradient of 4 per cent; or
   (ii) In the case of multi-engine airplanes, level flight with one engine inoperative.

(3) For the purpose of determining the lateral noise level, the reference flight path must be corrected using full takeoff power throughout the test run without a reduction in thrust or power. For tests conducted before August 7, 2002, a single reference flight path that includes thrust cutback in accordance with paragraph (b)(2) of this section, is an acceptable alternative in determining the lateral noise level.

(4) The takeoff reference speed is the all-engine operating takeoff climb speed selected by the applicant for use in normal operation; this speed must be calculated using full takeoff power, which noise certification is requested, except that the landing gear may be retracted. Configuration means the center of gravity position, and the status of the airplane systems that can affect airplane performance or noise. Examples include, the position of lift augmentation devices, whether the APU is operating, and whether air bleeds and engine power take-offs are operating.

(5) The weight of the airplane at the brake release must be the maximum takeoff weight at which the noise certification is requested, which may result in an operating limitation as specified in §36.1581(d); and

(7) The average engine is defined as the average of all the certification compliant engines used during the airplane flight tests, up to and during certification, when operating within the limitations and according to the procedures given in the Flight Manual. This will determine the relationship of thrust/power to control parameters (e.g., N1 or EPR). Noise measurements made during certification tests must be corrected using this relationship.

(c) Approach reference procedure:
The approach reference flight path must be calculated using the following:
   (1) The airplane is stabilized and following a 3° glide path;
   (2) For subsonic airplanes, a steady approach speed of \( V_{air} + 10 \) kts \( (V_{air} + 19 \text{ km/h}) \) with thrust and power stabilized must be established and maintained over the approach measuring point. \( V_{air} \) is the reference landing speed, which is defined as the speed of the airplane, in a specified landing configuration, at the point where it descends through the landing screen height in the determination of the landing distance for manual landings. For Concorde airplanes, a steady approach speed that is either the landing reference speed + 10 knots or the speed used in establishing the approved landing distance constituting the type certification basis of the airplane, whichever speed is greater. This speed must be established and maintained over the approach measuring point.

(3) The constant approach configuration used in the airworthiness certification tests, but with the landing gear down, must be maintained throughout the approach reference procedure;

(4) The weight of the airplane at touchdown must be the maximum landing weight permitted in the approach configuration defined in paragraph (c)(3) of this section at which noise certification is requested, except as provided in §36.1581(d) of this part; and

(5) The most critical configuration must be used; this configuration is defined as that which produces the highest noise level with normal deployment of aerodynamic control surfaces including lift and drag producing devices, at the weight at which certification is requested. This configuration includes all those items listed in section 33.5.2.5 of appendix A of this part that contribute to the noisiest continuous state at the maximum landing weight in normal operation.

Section B36.3 Noise Certification Test Procedures

(a) All test procedures must be approved by the FAA.
(b) The test procedures and noise measurements must be conducted and processed in an approved manner to yield the noise evaluation metric EPNL, in units of EPNdBA, as described in appendix A of this part.
(c) Acoustic data must be adjusted to the reference conditions specified in this appendix using the methods described in appendix A of this part. Adjustments for speed and thrust must be made as described in section 36.9 of this part.

(d) If the airplane’s weight during the test is different from the weight at which noise certification is requested, the required EPNL adjustment may not exceed 2 EPNdB for each takeoff and 1 EPNdB for each approach. Data approved by the FAA must be used to determine the variation of EPNL with weight for both takeoff and approach test conditions. The necessary EPNL adjustment for variations in approach flight path from the reference flight path must not exceed 2 EPNdB.

(e) For approach, a steady glide path angle of 3° ±0.5° is acceptable.

(f) If equivalent test procedures different from the reference procedures are used, the test procedures and all methods for adjusting the results to the reference procedures must be approved by the FAA. The adjustments may not exceed 16 EPNdB on takeoff and 8 EPNdB on approach. If the adjustment is more than 8 EPNdB on takeoff, or more than 4 EPNdB on approach, the resulting numbers must be more than 2 EPNdB below the limit noise levels specified in section 36.5.

(g) During takeoff, lateral, and approach tests, the airplane variation in instantaneous indicated airspeed must be maintained within ±3% of the average airspeed between the 10 dB-down points. This airspeed is determined by the pilot’s airspeed indicator. However, if the instantaneous indicated airspeed exceeds ±3 kt (±5.5 km/h) of the average airspeed over the 10 dB-down points, and is determined by the FAA representative on the flight deck to be due to atmospheric turbulence, then the flight so affected must be rejected for noise certification purposes.

NOTE: Guidance material on the use of equivalent procedures is provided in the current advisory circular for this part.


APPENDIXES C–E TO PART 36 [RESERVED]

APPENDIX F TO PART 36—FLYOVER NOISE REQUIREMENTS FOR PROPELLER-DRIVEN SMALL AIRPLANE AND PROPELLER-DRIVEN COMMUTER CATEGORY AIRPLANE CERTIFICATION TESTS PRIOR TO DECEMBER 22, 1988

PART A—GENERAL

Sec. F36.1 Scope.

14 CFR Ch. 1 (1–1–12 Edition)

PART B—NOISE MEASUREMENT

F36.101 General test conditions.
F36.103 Acoustical measurement system.
F36.105 Sensing, recording, and reproducing equipment.
F36.107 Noise measurement procedures.
F36.109 Data recording, reporting, and approval.
F36.111 Flight procedures.

PART C—DATA CORRECTION

F36.201 Correction of data.
F36.203 Validity of results.

PART D—NOISE LIMITS

F36.301 Aircraft noise limits.

PART A—GENERAL

Section F36.1 Scope. This appendix prescribes noise level limits and procedures for measuring and correcting noise data for the propeller driven small airplanes specified in §§36.1 and 36.501(b).

PART B—NOISE MEASUREMENT

Sec. F36.101 General test conditions.

(a) The test area must be relatively flat terrain having no excessive sound absorption characteristics such as those caused by thick, matted, or tall grass, by shrubs, or by wooded areas. No obstructions which significantly influence the sound field from the airplane may exist within a conical space above the measurement position, the cone being defined by an axis normal to the ground and by a half-angle 75 degrees from this axis.

(b) The tests must be carried out under the following conditions:

1. There may be no precipitation.
2. Relative humidity may not be higher than 90 percent or lower than 30 percent.
3. Ambient temperature may not be above 86 degrees F. or below 41 degrees F. at 33′ above ground. If the measurement site is within 1 n.m. of an airport thermometer the airport reported temperature may be used.
4. Reported wind may not be above 10 knots at 33′ above ground. If wind velocities of more than 4 knots are reported, the flight direction must be aligned to within ±15 degrees of wind direction and flights with tail wind and head wind must be made in equal numbers. If the measurement site is within 1 n.m. of an airport anemometer, the airport reported wind may be used.
5. There may be no temperature inversion or anomalous wind conditions that would significantly alter the noise level of the airplane when the noise is recorded at the required measuring point.
6. The flight test procedures, measuring equipment, and noise measurement procedures must be approved by the FAA.
7. Sound pressure level data for noise evaluation purposes must be obtained with
Sec. F36.103 Acoustical measurement system. The acoustical measurement system must consist of approved equipment equivalent to the following:

(a) A microphone system with frequency response compatible with measurement and analysis system accuracy as prescribed in section F36.105 of this appendix.
(b) Tripods or similar microphone mountings that minimize interference with the sound being measured.
(c) Recording and reproducing equipment characteristics, frequency response, and dynamic range compatible with the response and accuracy requirements of section F36.105 of this appendix.
(d) Acoustic calibrators using sine wave or broadband noise of known sound pressure level. If broadband noise is used, the signal must be described in terms of its average and maximum root-mean-square (rms) value for nonoverload signal level.

Sec. F36.105 Sensing, recording, and reproducing equipment.

(a) The noise produced by the airplane must be recorded. A magnetic tape recorder is acceptable.
(b) The characteristics of the system must comply with the recommendations in International Electrotechnical Commission (IEC) Publication No. 179, entitled “Precision Sound Level Meters” as incorporated by reference in Part 36 under §36.6 of this part.
(c) The response of the complete system to a sensibly plane progressive sinusoidal wave of constant amplitude must lie within the tolerance limits specified in IEC Publication No. 179, dated 1973, over the frequency range 45 to 11,200 Hz.
(d) If limitations of the dynamic range of the equipment make it necessary, high frequency pre-emphasis must be added to the recording channel with the converse de-emphasis on playback. The pre-emphasis must be applied such that the instantaneous recorded sound pressure level of the noise signal, measured at 800 and 11,200 Hz does not vary more than 20 dB between the maximum and minimum one-third octave bands.
(e) If requested by the Administrator, the recorded noise signal must be read through an “A” filter with dynamic characteristics designated “slow,” as defined in IEC Publication No. 179, dated 1973. The output signal from the filter must be fed to a rectifying circuit with square law rectification, integrated with time constants for charge and discharge of about 1 second or 800 milliseconds.
(f) The equipment must be acoustically calibrated using facilities for acoustic freefield calibration and if analysis of the tape recording is requested by the Administrator, the analysis equipment shall be electronically calibrated by a method approved by the FAA.
(g) A windscreen must be employed with microphone during all measurements of aircraft noise when the wind speed is in excess of 6 knots.

Sec. F36.107 Noise measurement procedures.

(a) The microphones must be oriented in a known direction so that the maximum sound received arrives as nearly as possible in the direction for which the microphones are calibrated. The microphone sensing elements must be approximately 4′ above ground.
(b) Immediately prior to and after each test, a recorded acoustic calibration of the system must be made in the field with an acoustic calibrator for the two purposes of checking system sensitivity and providing an acoustic reference level for the analysis of the sound level data.
(c) The ambient noise, including both acoustical background and electrical noise of the measurement systems, must be measured and determined in the test area with the system gain set at levels that will be used for aircraft noise measurements. If aircraft sound pressure levels do not exceed the background sound pressure levels by at least 10 dB(A), approved corrections for the contribution of background sound pressure level to the observed sound pressure level must be applied.

Sec. F36.109 Data recording, reporting, and approval.

(a) Data representing physical measurements or corrections to measured data must be recorded in permanent form and appended to the record except that corrections to measurements for normal equipment response deviations need not be reported. All other corrections must be approved. Estimates must be made of the individual errors inherent in each of the operations employed in obtaining the final data.
(b) Measured and corrected sound pressure levels obtained with equipment conforming to the specifications described in section F36.105 of this appendix must be reported.
(c) The type of equipment used for measurement and analysis of all acoustic, airplane performance, and meteorological data must be reported.
(d) The following atmospheric data, measured immediately before, after, or during each test at the observation points prescribed in section F36.101 of this appendix must be reported:
(1) Air temperature and relative humidity.
(2) Maximum, minimum, and average wind velocities.
(e) Comments on local topography, ground cover, and events that might interfere with sound recordings must be reported.
(f) The following airplane information must be reported:
   (1) Type, model and serial numbers (if any) of airplanes, engines, and propellers.
   (2) Any modifications or nonstandard equipment likely to affect the noise characteristics of the airplane.
   (3) Maximum certificated takeoff weights.
   (4) Airspeed in knots for each overflight of the measuring point.
   (5) Aircraft height in feet determined by a calibrated altimeter in the aircraft, approved photographic techniques, or approved tracking facilities.
   (g) Aircraft speed and position and engine performance parameters must be recorded at an approved sampling rate sufficient to ensure compliance with the test procedures and conditions of this appendix.

Sec. F36.111 Flight procedures.
(a) Tests to demonstrate compliance with the noise level requirements of this appendix must include at least six level flights over the measuring station at a height of 1,000′ ±30′ and ±10 degrees from the zenith when passing overhead.
(b) Each test over flight must be conducted:

\[
\Delta dB = 60 - 20 \log_{10} \left( \frac{R / C}{V_y} + 50 \right)
\]

Where:
\(D_{50}\)=Takeoff distance to 50 feet at maximum certificated takeoff weight.
\(R/C\)=Certificated best rate of climb (fpm).
\(V_y\)=Speed for best rate of climb in the same units as rate of climb.
(d) When takeoff distance to 50′ is not listed as approved performance information, the figures of 2000 for single-engine airplanes and 1600′ for multi-engine airplanes must be used.

Sec. F36.203 Validity of results.
(a) The test results must produce an average dB(A) and its 90 percent confidence limits, the noise level being the arithmetic average of the corrected acoustical measurements for all valid test runs over the measuring point.
(b) The samples must be large enough to establish statistically a 90 percent confidence limit not to exceed ±1.5 dB(A). No test result may be omitted from the averaging process, unless omission is approved by the FAA.

Sec. F36.301 Aircraft noise limits.
(a) Compliance with this section must be shown with noise data measured and corrected as prescribed in Parts B and C of this appendix.
(b) For airplanes for which application for a type certificate is made on or after October 10, 1973, the noise level must not exceed 68 dB(A) up to and including aircraft weights of 1,320 pounds (600 kg.). For weights greater than 1,320 pounds up to and including 3,630 pounds (1,650 kg.) the limit increases at the rate of 1 dB/165 pounds (1 dB/75 kg.) to 82 dB(A) at 3,630 pounds, after which it is constant at 82 dB(A). However, airplanes produced under type certificates covered by this paragraph must also meet paragraph (d) of this section for the original issuance of standard airworthiness certificates or restricted category airworthiness certificates if those airplanes have not had flight time before the date specified in that paragraph.
(c) For airplanes for which application for a type certificate is made on or after January 1, 1975, the noise levels may not exceed the noise limit curve prescribed in paragraph (b) of this section, except that 80 dB(A) may not be exceeded.

(d) For airplanes for which application is made for a standard airworthiness certificate or for a restricted category airworthiness certificate, and that have not had any flight time before January 1, 1980, the requirements of paragraph (c) of this section apply, regardless of date of application, to the original issuance of the certificate for that airplane.

Sec. G36.105 Sensing, Recording, and Reproducing Equipment.

(a) The noise produced by the airplane must be recorded. A magnetic tape recorder, graphic level recorder, or sound level meter is acceptable when approved by the regional certificating authority.

(b) The characteristics of the complete system must comply with the requirements in International Electrotechnical Commission (IEC) Publications No. 651, entitled “Sound Level Meters” and No. 561, entitled “Electroacoustical Measuring Equipment for Aircraft Noise Certification” as incorporated by reference under §36.6 of this part. Sound level meters must comply with the requirements for Type I sound level meters as specified in IEC Publication No. 651.

(c) The response of the complete system to a sensibly plane progressive sinusoidal wave of constant amplitude must be within the tolerance limits specified in IEC Publication No. 651, over the frequency range 45 to 11,200 Hz.

(d) If equipment dynamic range limitations make it necessary, high frequency pre-emphasis must be added to the recording channel with the converse de-emphasis on playback. The pre-emphasis must be applied such that the instantaneous recorded sound pressure level of the noise signal between 800 and 11,200 Hz does not vary more than 20 dB between the maximum and minimum one-third octave bands.

(e) The output noise signal must be read through an “A” filter with dynamic characteristics designated “slow” as defined in IEC Publication No. 651. A graphic level recorder, sound level meter, or digital equivalent may be used.

(f) The equipment must be acoustically calibrated using facilities for acoustic free-field calibration and if analysis of the tape recording is requested by the Administrator, the analysis equipment shall be electronically calibrated by a method approved by the FAA. Calibrations shall be performed, as appropriate, in accordance with paragraphs A36.3.8 and A36.3.9 of appendix A of this part.

(g) A windscreen must be employed with the microphone during all measurements of aircraft noise when the wind speed is in excess of 5 knots (9 km/hr).


(a) The microphone must be a pressure type, 12.7 mm in diameter, with a protective grid, mounted in an inverted position such that the microphone diaphragm is 7 mm above and parallel to a white-painted metal circular plate. This white-painted metal plate shall be 49 cm in diameter and at least 2.5 mm thick. The plate shall be placed horizontally and flush with the surrounding ground surface with no cavities below the plate. The microphone must be located three-quarters of the distance from the center to the back edge of the plate along a radius normal to the line of flight of the test airplane.

(b) Immediately prior to and after each test, a recorded acoustic calibration of the system must be made in the field with an acoustic calibrator for the purposes of checking system sensitivity and providing an acoustic reference level for the analysis of the sound level data. If a tape recorder or graphic level recorder is used, the frequency response of the electrical system must be determined at a level within 10 dB of the full-scale reading used during the test, utilizing pink or pseudorandom noise.

(c) The ambient noise, including both acoustic background and electrical systems noise, must be recorded and determined in the test area with the system gain set at levels which will be used for aircraft noise measurements. If aircraft sound pressure levels do not exceed the background sound pressure levels by at least 10 dBA, a takeoff measurement point nearer to the start of the takeoff roll must be used and the results must be adjusted to the reference measurement point by an approved method.

Sec. G36.109 Data Recording, Reporting, and Approval.

(a) Data representing physical measurements and adjustments to measured data must be recorded in permanent form and appended to the record, except that corrections to measurements for normal equipment response deviations need not be reported. All other adjustments must be approved. Estimates must be made of the individual errors inherent in each of the operations employed in obtaining the final data.

(b) Measured and corrected sound pressure levels obtained with equipment conforming to the specifications in section G36.105 of this appendix must be reported.

(c) The type of equipment used for measurement and analysis of all acoustical, airplane performance, and meteorological data must be reported.

(d) The following atmospheric data, measured immediately before, after, or during each test at the observation points prescribed in section G36.101 of this appendix must be reported:

1. Ambient temperature and relative humidity.
2. Maximum and average wind speeds and directions for each run.
3. Comments on local topography, ground cover, and events that might interfere with sound recordings must be reported.
4. The aircraft position relative to the takeoff reference flight path must be determined by an approved method independent of normal flight instrumentation, such as radar tracking, theodolite triangulation, or photographic scaling techniques.
(g) The following airplane information must be reported:
(1) Type, model, and serial numbers (if any) of airplanes, engines, and propellers;
(2) Any modifications or nonstandard equipment likely to affect the noise characteristics of the airplane;
(3) Maximum certificated takeoff weight;
(4) For each test flight, airspeed and ambient temperature at the flyover altitude over the measuring site determined by properly calibrated instruments;
(5) For each test flight, engine performance parameters, such as manifold pressure or power, propeller speed (rpm) and other relevant parameters. Each parameter must be determined by properly calibrated instruments. For instance, propeller RPM must be validated by an independent device accurate to within ±1 percent, when the airplane is equipped with a mechanical tachometer.
(6) Airspeed, position, and performance data necessary to make the corrections required in section G36.201 of this appendix must be recorded by an approved method when the airplane is directly over the measuring site.

Sec. G36.111 Flight Procedures.

(a) The noise measurement point is on the extended centerline of the runway at a distance of 8200 ft (2500 m) from the start of takeoff roll. The aircraft must pass over the measurement point within ±10 degrees from the vertical and within 20% of the reference altitude. The flight test program shall be initiated at the maximum approved takeoff weight and the weight shall be adjusted back to this maximum weight after each hour of flight time. Each flight test must be conducted at the speed for the best rate of climb (V\text{\textsubscript{t}}) ± 5 knots (±9 km/hour) indicated airspeed. All test, measurement, and data correction procedures must be approved by the FAA.

(b) The takeoff reference flight path must be calculated for the following atmospheric conditions:
(1) Sea level atmospheric pressure of 1013.25 mb (013.25 hPa);
(2) Ambient air temperature of 59 \degree F (15 \degree C);
(3) Relative humidity of 70 percent; and
(4) Zero wind.

(c) The takeoff reference flight path must be calculated assuming the following two segments:
(1) First segment.
(2) Second segment.
(i) A constant takeoff configuration selected by the applicant must be maintained through this segment.
(ii) The beginning of the segment corresponds to the end of the first segment.

(2) Second segment.
(i) The beginning of the second segment corresponds to the end of the first segment.
(ii) The airplane must be in the climb configuration with landing gear up, if retractable, and flap setting corresponding to normal climb position throughout this second segment.

(iii) The airplane speed must be the speed for the best rate of climb (V\text{\textsubscript{t}}).

(iv) For airplanes equipped with fixed pitch propellers, takeoff power must be maintained throughout the second segment. For airplanes equipped with variable pitch or constant speed propellers, takeoff power and rpm must be maintained throughout the second segment. If airworthiness limitations do not allow the application of takeoff power and rpm up to the reference point, then takeoff power and rpm must be maintained for as long as is permitted by such limitations; thereafter, maximum continuous power and rpm must be maintained. Maximum time allowed at takeoff power under the airworthiness standards must be used in the second segment. The reference height must be calculated assuming climb gradients appropriate to each power setting used.

PART C—DATA CORRECTIONS

Sec. G36.201 Corrections to Test Results.

(a) These corrections account for the effects of:
(1) Differences in atmospheric absorption of sound between meteorological test conditions and reference conditions.
(2) Differences in the noise path length between the actual airplane flight path and the reference flight path.
(3) The change in the helical tip Mach number between test and reference conditions.
(4) The change in the engine power between test and reference conditions.

(b) Atmospheric absorption correction is required for noise data obtained when the test conditions are outside those specified in Figure G1. Noise data outside the applicable range must be corrected to 59 \degree F and 70 percent relative humidity by an FAA approved method.
(c) No corrections for helical tip Mach number variation need to be made if the propeller helical tip Mach number is:

1. At or below 0.70 and the test helical tip Mach number is within 0.014 of the reference helical tip Mach number.
2. Above 0.70 and at or below 0.80 and the test helical tip Mach number is within 0.007 of the reference helical tip Mach number.
3. Above 0.80 and the test helical tip Mach number is within 0.005 of the reference helical tip Mach number. For mechanical tachometers, if the helical tip Mach number is above 0.8 and the test helical tip Mach number is within 0.008 of the reference helical tip Mach number.

(d) When the test conditions are outside those specified, corrections must be applied by an approved procedure or by the following simplified procedure:

1. Measured sound levels must be corrected from test day meteorological conditions to reference conditions by adding an increment equal to
   \[ \Delta (M) = (H_T - 0.7 H_R)/1000 \]
   where \( H_T \) is the height in feet under test conditions, \( H_R \) is the height in feet under reference conditions when the aircraft is directly over the noise measurement point and \( \alpha \) is the rate of absorption for the test day conditions at 500 Hz as specified in SAE ARP 866A, entitled “Standard Values of Atmospheric Absorption as a Function of Temperature and Humidity for Use in Evaluating Aircraft Flyover Noise” as incorporated by reference under §36.6.

2. Measured sound levels in decibels must be corrected for height by algebraically adding an increment equal to \( \Delta (1) \). When test day conditions are within those specified in figure G1:
   \[ \Delta (1) = 22 \log \left( \frac{H_T}{H_R} \right) \]
   where \( H_T \) is the height of the test aircraft when directly over the noise measurement point and \( H_R \) is the reference height.
   When test day conditions are outside those specified in figure G1:
   \[ \Delta (1) = 20 \log \left( \frac{H_T}{H_R} \right) \]

3. Measured sound levels in decibels must be corrected for helical tip Mach number by algebraically adding an increment equal to:
   \[ \Delta (2) = k \log \left( \frac{M_R}{M_T} \right) \]
   where \( M_T \) and \( M_R \) are the test and reference helical tip Mach numbers, respectively. The constant “\( k \)” is equal to the slope of the line obtained for measured values of the sound level in dB(A) versus helical tip Mach number. The value of \( k \) may be determined from approved data. A nominal value of \( k=150 \) may be used when \( M_T \) is smaller than \( M_R \). No correction may be made using the nominal value of \( k \) when \( M_T \) is larger than \( M_R \). The reference helical
tip Mach number $M_T$ is the Mach number corresponding to the reference conditions (RPM, airspeed, temperature) above the measurement point.

(4) Measured sound levels in decibels must be corrected for engine power by algebraically adding an increment equal to

\[ \text{Delta (3)} = K_3 \log \left( \frac{P_R}{P_T} \right) \]

where $P_R$ and $P_T$ are the test and reference engine powers respectively obtained from the manifold pressure/torque gauges and engine rpm. The value of $K_3$ shall be determined from approved data from the test airplane. In the absence of flight test data and at the discretion of the Administrator, a value of $K_3=17$ may be used.

Sec. G36.203 Validity of Results.

(a) The measuring point must be overflown at least six times. The test results must produce an average noise level ($L_{A\text{max}}$) value within a 90 percent confidence limit. The average noise level is the arithmetic average of the corrected acoustical measurements for all valid test runs over the measuring point.

(b) The samples must be large enough to establish statistically a 90 percent confidence limit not exceeding $\pm 1.5$ dB(A). No test results may be omitted from the averaging process unless omission is approved by the FAA.

Sec. G36.301 Aircraft noise limits.

(a) Compliance with this section must be shown with noise data measured and corrected as prescribed in Parts B and C of this appendix.

(b) For single-engine airplanes for which the original type certification application is received before February 3, 2006 and multi-engine airplanes, the noise level must not exceed 76 dB(A) up to and including aircraft weights of 1,320 pounds (600 kg). For aircraft weights greater than 1,320 pounds, the limit increases from that point with the logarithm of airplane weight at the rate of 9.83 dB(A) per doubling of weight, until the limit of 88 dB (A) is reached, after which the limit is constant up to and including 19,000 pounds (8,618 kg). Figure G2 shows noise level limits vs airplane weight.

(c) For single-engine airplanes for which the original type certification application is received on or after February 3, 2006, the noise level must not exceed 70dB(A) for aircraft having a maximum certificated takeoff weight of 1,257 pounds (570 kg) or less. For aircraft weights greater than 1,257 pounds, the noise limit increases from that point with the logarithm of airplane weight at the rate of 10.75dB(A) per doubling of weight, until the limit of 85dB(A) is reached, after which the limit is constant up to and including 19,000 pounds (8,618 kg). Figure G2 depicts noise level limits for airplane weights for single-engine airplanes.

![NOISE LEVELS vs AIRPLANE WEIGHT](image)

**FIGURE G2**

- For single and multi-engine airplanes per Section G36.301(b)
- For single-engine airplanes per Section G36.301(c)
Pt. 36, App. H

(Secs. 313(a), 603, and 611(b), Federal Aviation Act of 1958 as amended (49 U.S.C. 1354(a), 1423, and 1431(b)); sec. 6(c), Department of Transportation Act (49 U.S.C. 1655 (c)); Title I, National Environmental Policy Act of 1969 (42 U.S.C. 4321 et seq.); E. O. 11514, March 5, 1970 and 14 CFR 11.45).


APPENDIX H TO PART 36—NOISE REQUIREMENTS FOR HELICOPTERS UNDER SUBPART H

PART A—REFERENCE CONDITIONS

Sec.

H36.1 General.

H36.3 Reference Test Conditions.

H36.5 Symbols and Units.

PART B—NOISE MEASUREMENT UNDER §36.801

H36.101 Noise certification test and measurement conditions.

H36.103 Takeoff test conditions.

H36.105 Flyover test conditions.

H36.107 Approach test conditions.

H36.109 Measurement of helicopter noise received on the ground.

H36.111 Reporting and correcting measured data.

H36.113 Atmospheric attenuation of sound.

PART C—NOISE EVALUATION AND CALCULATION UNDER §36.803

H36.201 Noise evaluation in EPNdB.

H36.203 Calculation of noise levels.

H36.205 Detailed data correction procedures.

PART D—NOISE LIMITS UNDER §36.805

H36.301 Noise measurement, evaluation, and calculation.

H36.303 [Reserved]

H36.305 Noise levels.

PART A—REFERENCE CONDITIONS

Section H36.3 Reference Test Conditions.

(a) Meteorological conditions. Aircraft position, performance data and noise measurements must be corrected to the following noise certification reference atmospheric conditions which shall be assumed to exist from the surface to the aircraft altitude:

(1) Sea level pressure of 2,116 psf (1,013.25 hPa).

(2) Ambient temperature of 77 degrees F (25 degrees C).

(3) Relative humidity of 70 percent.

(4) Zero wind.

(b) Reference test site. The reference test site is flat and without line-of-sight obstructions across the flight path that encompasses the 10 dB down points.

(c) Takeoff reference profile. (1) Figure H1 illustrates a typical takeoff profile, including reference conditions.

(2) The reference flight path is defined as a straight line segment inclined from the starting point (1,640 feet (500 meters) from the center microphone location and 65 feet (20 meters) above ground level) at a constant climb angle \( \beta \) defined by the certificated best rate of climb and \( V_{c} \), for minimum engine performance. The constant climb angle \( \beta \) is derived from the manufacturer’s data (approved by the FAA) to define the flight profile for the reference conditions. The constant climb angle \( \beta \) is drawn through \( C \) and continues, crossing over station A, to the position corresponding to the end of the type certificate takeoff path represented by position L.

(d) Level flyover reference profile. The beginning of the level flyover reference profile is represented by helicopter position D (Figure H2). The helicopter approaches position D, in level flight 492 feet above ground level as measured at Station A. Reference airspeed must be either 0.95\( V_{Nh} \), 0.9\( V_{Nh} \), 0.45\( V_{Nh} \), 65 kts (0.45\( V_{Nh} \), 120 km/h), or 0.45\( V_{Nh} \) + 63 kts (0.45\( V_{Nh} \), 120 km/h), whichever of the four speeds is least. The helicopter crosses directly over head station A in level flight and proceeds to position J.

(e) For noise certification purposes, \( V_{Nh} \) is defined as the airspeed in level flight obtained using the minimum specified engine torque corresponding to maximum continuous power available for sea level pressure of 2,116 psf (1,013.25 hPa) at 77 °F (25 °C) ambient conditions at the relevant maximum certificated weight. The value of \( V_{Nh} \) is the never-exceed airspeed. The values of \( V_{Nh} \) and \( V_{Nh} \) that are used for noise certification must be listed in the approved Rotorcraft Flight Manual.

(f) Approach reference profile. (1) Figure H3 illustrates an approach profile, including reference conditions.
Federal Aviation Administration, DOT

(1) The beginning of the approach profile is represented by helicopter position E. The position of the helicopter is recorded for a sufficient distance (EK) to ensure recording of the entire interval during which the measured helicopter noise level is within 10 dB of Maximum Tone Corrected Perceived Noise Level (PNLTM). The reference flight path, EK, represents a stable flight condition in terms of torque, rpm, indicated airspeed, and rate of descent resulting in a 6° approach angle.

(2) The helicopter approaches position H along a constant 6° approach slope throughout the 10 dB down time period. The helicopter crosses position E and proceeds along the approach slope crossing over station A until it reaches position K.

Section H36.3 Symbols and units. The following symbols and units as used in this appendix for helicopter noise certification have the following meanings.

### FLIGHT PROFILE IDENTIFICATION—POSITIONS

<table>
<thead>
<tr>
<th>Position</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Location of the noise measuring point at the flighttrack noise measuring station vertically below the reference (takeoff, flyover, or approach) flight path.</td>
</tr>
<tr>
<td>C</td>
<td>Start of noise certification takeoff flight path.</td>
</tr>
<tr>
<td>D</td>
<td>Start of noise certification flyover flight path.</td>
</tr>
<tr>
<td>E</td>
<td>Start of noise certification reference approach flight path.</td>
</tr>
<tr>
<td>F</td>
<td>Position on takeoff flight path directly above noise measuring station A.</td>
</tr>
<tr>
<td>G</td>
<td>Position on flyover flight path directly above noise measuring station A.</td>
</tr>
<tr>
<td>H</td>
<td>Position on approach flight path directly above noise measuring station A.</td>
</tr>
<tr>
<td>I</td>
<td>End of noise type certification takeoff flight path.</td>
</tr>
<tr>
<td>J</td>
<td>End of noise type certification flyover flight path.</td>
</tr>
<tr>
<td>K</td>
<td>End of noise certification approach type flight path.</td>
</tr>
<tr>
<td>L</td>
<td>Position on measured takeoff flight path corresponding to PNLTM at station A.</td>
</tr>
<tr>
<td>M</td>
<td>Position on measured flyover flight path corresponding to PNLTM of station A.</td>
</tr>
<tr>
<td>N</td>
<td>Position on measured approach flight path corresponding to PNLTM at station A.</td>
</tr>
<tr>
<td>AL</td>
<td>Measured Takeoff Noise Path. The distance from station A to the measured helicopter position L.</td>
</tr>
<tr>
<td>ALr</td>
<td>Reference Takeoff Noise Path. The distance from station A to the reference helicopter position L.</td>
</tr>
<tr>
<td>AM</td>
<td>Measured Flyover Noise Path. The distance from station A to the measured helicopter position M.</td>
</tr>
<tr>
<td>AMr</td>
<td>Reference Flyover Noise Path. The distance from station A to helicopter position M, on the reference flyover flight path.</td>
</tr>
<tr>
<td>AN</td>
<td>Measured Approach Noise Path. The distance from station A to the measured helicopter noise position N.</td>
</tr>
<tr>
<td>ANr</td>
<td>Reference Approach Noise Path. The distance from station A to the reference helicopter position N.</td>
</tr>
<tr>
<td>CI</td>
<td>Takeoff Flight Path Distance. The distance from position C at which the helicopter establishes a constant climb angle on the takeoff flight path passing over station A and continuing to position I at which the position of the helicopter need no longer be recorded.</td>
</tr>
<tr>
<td>DJ</td>
<td>Flyover Flight Path Distance. The distance from position D at which the helicopter is established on the flyover flight path passing over station A and continuing to position J at which the position of the helicopter need no longer be recorded.</td>
</tr>
<tr>
<td>EK</td>
<td>Approach Flight Path Distance. The distance from position E at which the helicopter establishes a constant angle on the approach flight path passing over station A and continuing to position K at which the position of the helicopter need no longer be recorded.</td>
</tr>
</tbody>
</table>

### FLIGHT PROFILE DISTANCES

<table>
<thead>
<tr>
<th>Distance</th>
<th>Unit</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>AF</td>
<td>Feet</td>
<td>Takeoff Height. The vertical distance between helicopter and station A.</td>
</tr>
<tr>
<td>AG</td>
<td>Feet</td>
<td>Flyover Height. The vertical distance between the helicopter and station A.</td>
</tr>
<tr>
<td>AH</td>
<td>Feet</td>
<td>Approach Height. The vertical distance between the helicopter and station A.</td>
</tr>
<tr>
<td>AL</td>
<td>Feet</td>
<td>Measured Takeoff Noise Path. The distance from station A to the measured helicopter position L.</td>
</tr>
<tr>
<td>ALr</td>
<td>Feet</td>
<td>Reference Takeoff Noise Path. The distance from station A to the reference helicopter position L.</td>
</tr>
<tr>
<td>AM</td>
<td>Feet</td>
<td>Measured Flyover Noise Path. The distance from station A to the measured helicopter position M.</td>
</tr>
<tr>
<td>AMr</td>
<td>Feet</td>
<td>Reference Flyover Noise Path. The distance from station A to helicopter position M, on the reference flyover flight path.</td>
</tr>
<tr>
<td>AN</td>
<td>Feet</td>
<td>Measured Approach Noise Path. The distance from station A to the measured helicopter noise position N.</td>
</tr>
<tr>
<td>ANr</td>
<td>Feet</td>
<td>Reference Approach Noise Path. The distance from station A to the reference helicopter position N.</td>
</tr>
<tr>
<td>CI</td>
<td>Feet</td>
<td>Takeoff Flight Path Distance. The distance from position C at which the helicopter establishes a constant climb angle on the takeoff flight path passing over station A and continuing to position I at which the position of the helicopter need no longer be recorded.</td>
</tr>
<tr>
<td>DJ</td>
<td>Feet</td>
<td>Flyover Flight Path Distance. The distance from position D at which the helicopter is established on the flyover flight path passing over station A and continuing to position J at which the position of the helicopter need no longer be recorded.</td>
</tr>
<tr>
<td>EK</td>
<td>Feet</td>
<td>Approach Flight Path Distance. The distance from position E at which the helicopter establishes a constant angle on the approach flight path passing over station A and continuing to position K at which the position of the helicopter need no longer be recorded.</td>
</tr>
</tbody>
</table>

### PART B—NOISE MEASUREMENT UNDER § 36.801

Section H36.101 Noise certification test and measurement conditions.

(a) General. This section prescribes the conditions under which aircraft noise certification tests must be conducted and the
measurement procedures that must be used to measure helicopter noise during each test.

(b) Test site requirements. (1) Tests to show compliance with established helicopter noise certification levels must consist of a series of takeoffs, level flyovers, and approaches during which measurement must be taken at noise measuring stations located at the measuring points prescribed in this section.

(2) Each takeoff test, flyover test, and approach test includes simultaneous measurements at the flight-track noise measuring station vertically below the reference flight path and at two sideline noise measuring stations, one on each side of the reference flight track 492 feet (150m) from, and on a line perpendicular to, the flight track of the noise measuring station.

(3) The difference between the elevation of either sideline noise measuring station may not differ from the flight-track noise measuring station by more than 20 feet.

(4) Each noise measuring station must be surrounded by terrain having no excessive sound absorption characteristics, such as might be caused by thick, matted, or tall grass, shrubs, or wooded areas.

(5) During the period when the takeoff, flyover, or approach noise time record indicates the noise measurement is within 10 dB of PNLTM, no obstruction that significantly influences the sound field from the aircraft may exist—

(i) For any flight-track or sideline noise measuring station, within a conical space above the measuring position (the point on the ground vertically below the microphone), the cone being defined by an axis normal to the ground and by half-angle 80° from this axis; and

(ii) For any sideline noise measuring station, above the line of sight between the microphone and the helicopter.

(6) If a takeoff or flyover test series is conducted at weights other than the maximum takeoff weight for which noise certification is requested, the following additional requirements apply:

(i) At least one takeoff test and one flyover test must be conducted at, or above, the maximum certification weight.

(ii) Each test weight must be within +5 percent or −10 percent of the maximum certification weight.

(7) Each approach test must be conducted with the aircraft stabilized and following a 6.0 degree ±0.5 degree approach angle and must meet the requirements of section H36.107 of this part.

(8) If an approach test series is conducted at weights other than the maximum landing weight for which certification is requested, the following additional requirements apply:

(i) At least one approach test must be conducted at a weight at, or above, the maximum landing weight.

(ii) Each test weight must be between +5 percent and −10 percent of the maximum certification weight.

(c) Weather restrictions. The tests must be conducted under the following atmospheric conditions:

(1) No rain or other precipitation.

(2) Ambient air temperature between 14 °F and 95 °F (−10 °C and 35 °C), inclusively, at a point 33 feet (10 meters) above the ground at the noise measuring station and at the aircraft.

(3) Relative humidity and ambient temperature at a point 33 feet (10 meters) above the ground at the noise measuring station and at the aircraft, is such that the sound attenuation in the one-third octave band centered at 8 kHz is not greater than 12 dB/100 meters and the relative humidity is between 20 percent and 95 percent, inclusively.

(4) Wind velocity as measured at 10 meters above ground does not exceed 10 knots (19 km/h) and the crosswind component does not exceed 5 knots (9 km/h). The wind shall be determined using a continuous thirty-second averaging period spanning the 10dB down time interval.

(5) No anomalous meteorological conditions (including turbulence) that will significantly affect the noise level of the aircraft when the noise is recorded at each noise measuring station.

(6) The wind velocity, temperature, and relative humidity measurements required under the appendix must be measured in the vicinity of noise measuring stations 10 meters above the ground. The location of the meteorological measurements must be approved by the FAA as representative of those atmospheric conditions existing near the surface over the geographical area which aircraft noise measurements are made. In some cases, a fixed meteorological station (such as those found at airports or other facilities) may meet this requirement.

(7) Temperature and relative humidity measurements must be obtained within 30 minutes of each noise test.

(d) Aircraft testing procedures. (1) The aircraft testing procedures and noise measurements must be conducted and processed in a manner that yields the noise evaluation measure designated as Effective Perceived Noise Level (EPNL) in units of EPNdB, as prescribed in Appendix A of this part.

(2) The helicopter height and lateral position relative to the reference flight track (which passes through the flight track noise measuring station) must be determined using an FAA-approved method. The equipment used to make the determination must be independent of normal flight instrumentation. Applicable independent systems are
Federal Aviation Administration, DOT

radar tracking, theodolite triangulation, laser trajectography, photo scaling, or differential global positioning system.

(3) The helicopter position along the flight path must be related to the noise recorded at the noise measuring stations by means of synchronized signals recorded at an approved sampling rate. The helicopter position must be recorded relative to the reference flight track during the entire time interval in which the recorded signal is within 10 dB of PNLTM. Measuring and sampling equipment must be approved by the FAA before testing.

(4) Aircraft performance data sufficient to make the corrections required under section H36.209 of this appendix must be recorded at an FAA-approved sampling rate using FAA-approved equipment.

Section H36.103 Takeoff test conditions.

(a) This section, in addition to the applicable requirements of sections H36.101 and H36.205(b) of this appendix, applies to all takeoff noise tests conducted under this appendix to show compliance with Part 36.

(b) A test series must consist of at least six flights over the flight-track noise measuring station (with simultaneous measurements at all three noise measuring stations) as follows:

(1) An airspeed of either \( V_{\text{y}} \), \( \pm 5 \) knots or the lowest approved speed \( \pm 5 \) knots for the climb after takeoff, whichever speed is greater, must be established and maintained throughout the 10 dB-down time interval.

(2) The horizontal portion of each test flight must be conducted at an altitude of 65 feet (20 meters) above the ground level at the flight-track noise measuring station.

(3) The helicopter must fly within \( \pm 10^\circ \) or \( \pm 65 \) feet (\( \pm 20 \) meters), whichever is greater, for an ambient temperature of 25 °C at sea level.

(4) The average rotor speed must not vary from the maximum normal operating rotor RPM by more than \( \pm 1.0 \) percent during the 10 dB-down time interval.

(5) The helicopter must stay within \( \pm 5 \) feet (\( \pm 20 \) meters), whichever is greater, from the vertical above the reference track throughout the 10 dB-down time interval.

(6) A constant takeoff configuration selected by the applicant must be maintained throughout the takeoff reference procedure with the landing gear position consistent with the airworthiness certification tests for establishing best rate-of-climb speed, \( V_{\text{y}} \).

Section H36.105 Flyover test conditions.

(a) This section, in addition to the applicable requirements of sections H36.101 and H36.205(c) of this appendix, applies to all flyover noise tests conducted under this appendix to show compliance with Part 36.

(b) A test series consists of at least six flights. The number of level flights made with a headwind component must be equal to the number of level flights made with a tailwind component with simultaneous measurements at all three noise measuring stations—

1. In level flight cruise configuration;
2. At a height of 492 feet ±30 feet (150 ±9 meters) above the ground level at the flight-track noise measuring station; and
3. The helicopter must fly within \( \pm 10^\circ \) or \( \pm 65 \) feet (\( \pm 20 \) meters), whichever is greater, from the vertical above the reference track throughout the 10 dB-down time interval.

(c) Each flyover noise test must be conducted—

1. At a speed of \( 0.9V_{\text{y}} \), \( 0.9\frac{V_{\text{y}}}{N_c} \), \( 0.45V_{\text{y}} + 65 \) kts (\( 0.45V_{\text{y}} + 120 \) km/h), or \( 0.45V_{\text{y}} + 65 \) kts (\( 0.45V_{\text{y}} + 120 \) km/h), whichever speed is least, to be maintained throughout the measured portion of the flyover;
2. At average rotor speed, which must not vary from the maximum normal operating rotor RPM by more than \( \pm 1.0 \) percent during the 10 dB-down time interval;
3. With the power stabilized during the period when the measured helicopter noise level is within 10 dB of PNLTM;
4. The airspeed shall not vary from the reference airspeed by more than \( \pm 5 \) knots (9 km/hr).

Section H36.107 Approach test conditions.

(a) This section, in addition to the requirements of sections H36.101 and H36.205(d) of this appendix, applies to all approach tests conducted under this appendix to show compliance with Part 36.

(b) A test series must consist of at least six flights over the flight-track noise measuring station (with simultaneous measurements at the three noise measuring stations)—

1. On an approach slope of 6° ±0.5°;
2. At a height of 394 ±33 feet (120 ±10 meters);
3. The lowest approved speed for climb after takeoff, whichever is greater, for an ambient temperature of 25 °C at sea level.
4. An airspeed of either \( V_{\text{y}} \), \( \pm 65 \) feet (\( \pm 20 \) meters), whichever is greater, from the vertical above the reference track throughout the 10 dB-down time interval;
5. At average rotor speed, which may not vary from the maximum normal operating...
rotor RPM by more than $\pm 1.0$ percent during the 10 dB-down time interval; and

6. The constant approach configuration used in airworthiness certification tests, with the landing gear extended, must be maintained throughout the approach reference procedure.

(c) The airspeed shall not vary from the reference airspeed by more than $\pm 5$ knots ($\pm 9$ km/hr).

Section H36.109 Measurement of Helicopter Noise Received on the Ground.

The measurement system and the measurement, calibration and general analysis procedures to be used are provided in Appendix A, section A36.3 of this part.

Section H36.111 Reporting and correcting measured data.

(a) General. Data representing physical measurements, and corrections to measured data, including corrections to measurements for equipment response deviations, must be recorded in permanent form and appended to the record. Each correction must be reported and is subject to FAA approval. An estimate must be made of each individual error inherent in each of the operations employed in obtaining the final data.

(b) Data reporting. (1) Measured and corrected sound pressure levels must be presented in one-third octave band levels obtained with equipment conforming to the standards prescribed in section H36.109 of this appendix.

(2) The type of equipment used for measurement and analysis of all acoustic, aircraft performance, and meteorological data must be reported.

(3) The atmospheric environmental data required to demonstrate compliance with this appendix, measured throughout the test period, must be reported.

(4) Conditions of local topography, ground cover, or events which may interfere with sound recording must be reported.

(5) The following aircraft information must be reported:

(i) Type, model, and serial numbers, if any, of aircraft engines and rotors.

(ii) Gross dimensions of aircraft and location of engines.

(iii) Aircraft gross weight for each test run.

(iv) Aircraft configuration, including landing gear positions.

(v) Airspeed in knots.

(vi) Helicopter engine performance as determined from aircraft instruments and manufacturer’s data.

(vii) Aircraft flight path, above ground level in feet, determined by an FAA approved method which is independent of normal flight instrumentation, such as radar tracking, theodolite triangulation, laser trajectoryography, or photographic scaling techniques.

(6) Aircraft speed, position, and engine performance parameters must be recorded at an approved sampling rate sufficient to correct to the noise certification reference test conditions prescribed in section H36.3 of this appendix. Lateral position relative to the reference flight-track must be reported.

(c) Data corrections. (1) Aircraft position, performance data and noise measurement must be corrected to the noise certification reference conditions as prescribed in sections H36.3 and H36.205 of this appendix.

(2) The measured flight path must be corrected by an amount equal to the difference between the applicant’s predicted flight path for the certification reference conditions and the measured flight path at the test conditions. Necessary corrections relating to helicopter flight path or performance may be derived from FAA-approved data for the difference between measured and reference conditions, together with appropriate allowances for sound attenuation with distance. The Effective Perceived Noise Level (EPNL) correction may not exceed $2.0$ EPNdB except for takeoff flight condition, where the correction may not exceed $4.0$ EPNdB, of which the arithmetic sum of $\Delta_1$ (described in section H36.205(g)(1)) and the term $-7.5 \log (AL/AL_\text{r})$ from $\Delta_2$ term (described in section H36.205(g)(1)(i)) may not exceed $2.0$ EPNdB, for any combination of the following:

(i) The helicopter not passing vertically above the measuring station.

(ii) Any difference between the reference flight track and the actual test flight track; and

(iii) Detailed correction requirements prescribed in section H36.205 of this appendix.

(3) Helicopter sound pressure levels within the 10 dB-down time interval must exceed the mean background sound pressure levels determined under section B36.3.9.11 by at least $3$ dB in each one-third octave band, or must be corrected under an FAA-approved method.

(d) Validity of results. (1) The test results must produce three average EPNL values within the 90 percent confidence limits, each value consisting of the arithmetic average of the corrected noise measurements for all valid test runs at the takeoff, level flyovers, and approach conditions. The 90 percent confidence limit applies separately to takeoff, flyover, and approach.

(2) The minimum sample size acceptable for each takeoff, approach, and flyover certification measurements is six. The number of samples must be large enough to establish statistically for each of the three average noise certification levels a 90 percent confidence limit which does not exceed $\pm 1.5$ EPNdB. No test result may be omitted from the averaging process, unless otherwise specified by the FAA.
(3) To comply with this appendix, a minimum of six takeoffs, six approaches, and six level flyovers is required. To be counted toward this requirement, each flight event must be validly recorded at all three noise measuring stations.

(4) The approved values of \( V_h \) and \( V_v \) used in calculating test and reference conditions and flight profiles must be reported along with measured and corrected sound pressure levels.

Section H36.113 Atmospheric attenuation of sound.

(a) The values of the one-third octave band spectra measured during helicopter noise certification tests under this appendix must conform, or be corrected, to the reference conditions prescribed in section H36.3(a). Each correction must account for any differences in the atmospheric attenuation of sound between the test-day conditions and the reference-day conditions along the sound propagation path between the aircraft and the microphone. Unless the meteorological conditions are within the test window prescribed in this appendix, the test data are not acceptable.

(b) Attenuation rates. The procedure for determining the atmospheric attenuation rates of sound with distance for each one-third octave bands must be determined in accordance with Society of Automotive Engineers (SAE) ARP 866A. The atmospheric attenuation equations are provided in both the International and English system of units in section A36.7 of this part.

(c) Correction for atmospheric attenuation. (1) EPNL values calculated for measured data must be corrected whenever—

(i) The ambient atmospheric conditions of temperature and relative humidity do not conform to the reference conditions, 77 °F and 70%, respectively; or

(ii) The measured flight paths do not conform to the reference flight paths.

(iii) The temperature and relative humidity measured at 33 feet (10 meters) above the ground must be used to adjust for propagation path absorption.

(2) The mean attenuation rate over the complete sound propagation path from the aircraft to the microphone must be computed for each one-third octave band from 50 Hz to 10,000 Hz. These rates must be used in computing the corrections required in section H36.111(d) of this appendix.

PART C—NOISE EVALUATION AND CALCULATION UNDER §36.803

Section H36.201 Noise Evaluation in EPNdB.

(a) Effective Perceived Noise Level (EPNL), in units of effective perceived noise decibels (EPNdB), shall be used for evaluating noise level values under §36.803 of this part. Except as provided in paragraph (b) of this section, the procedures in appendix A of Part 36 must be used for computing EPNL.

Appendix A includes requirements governing determination of noise values, including calculations of:

(1) Perceived noise levels;

(2) Corrections for spectral irregularities;

(3) Tone corrections;

(4) Duration corrections;

(5) Effective perceived noise levels; and

(6) Mathematical formulation of noisy tables.

(b) Notwithstanding the provisions of section A36.4.3.1(a), for helicopter noise certification, corrections for spectral irregularities shall start with the corrected sound pressure level in the 50 Hz one-third octave band.

Section H36.203 Calculation of noise levels.

(a) To demonstrate compliance with the noise level limits of section H36.305, the noise values measured simultaneously at the three noise measuring points must be arithmetically averaged to obtain a single EPNdB value for each flight.

(b) The calculated noise level for each noise test series, i.e., takeoff, flyover, or approach must be the numerical average of at least six separate flight EPNdB values. The 90 percent confidence limit for all valid test runs under section H36.111(d) of this appendix applies separately to the EPNdB values for each noise test series.

Section H36.205 Detailed data correction procedures.

(a) General. If the test conditions do not conform to those prescribed as noise certification reference conditions under section H36.305 of this appendix, the following correction procedure shall apply:

(1) If there is any difference between measured test and reference conditions, an appropriate correction must be made to the EPNL calculated from the measured noise data. Conditions that can result in a different value include:

(i) Atmospheric absorption of sound under measured test conditions that are different from the reference test conditions; or

(ii) Measured flight path that is different from the reference flight path.

(2) The following correction procedures may produce one or more possible correction values which must be added algebraically to the calculated EPNL to bring it to reference conditions:

(i) The flight profiles must be determined for both reference and test conditions. The procedures require noise and flight path recording with a synchronized time signal from which the test profile can be delineated, including the aircraft position for which PNLTM is observed at the noise measuring station. For takeoff, the flight profile
corrected to reference conditions may be derived from FAA approved manufacturer’s data.

(ii) The sound propagation paths to the microphone from the aircraft position corresponding to PNLT M must be determined for both the test and reference profiles. The SPL values in the spectrum of PNLT M must then be corrected for the effects of—

(A) Change in atmospheric sound absorption;

(B) Atmospheric sound absorption on the linear difference between the two sound path lengths; and

(C) Inverse square law on the difference in sound propagation path length. The corrected values of SPL must then be converted to a reference condition PNLT M value from which PNLT M must be subtracted. The resulting difference represents the correction which must be added algebraically to the EPNL calculated from the measured data.

(iii) As observed at the noise measuring station, the measured PNLT M distance is different from the reference PNLT M distance and therefore the ratio must be calculated and used to determine a noise duration correction factor. Effective perceived noise level, EPNL, is determined by the algebraic sum of the maximum tone corrected perceived noise level (PNLT M) and the duration correction factor.

(iv) For aircraft flyover, alternative source noise corrections require FAA approval and must be determined and adjusted to account for noise level changes caused by the differences between measured test conditions and reference conditions.

(b) Takeoff profiles. (1) Figure H1 illustrates a typical takeoff profile, including reference conditions.

(i) The reference takeoff flight path is described in section H36.3(c).

(ii) The test parameters are functions of the helicopter’s performance and weight and the atmospheric conditions of temperature, pressure, wind velocity and direction.

(2) For the actual takeoff, the helicopter approaches position C in level flight at 65 feet (20 meters) above ground level at the flight track noise measuring station and at either \( V_T \pm 5 \) knots or the lowest approved speed for the climb after takeoff, whichever speed is greater.
(3) Figure H1 illustrates the significant geometrical relationships influencing sound propagation. Position L represents the helicopter location on the measured takeoff path from which PNLT/M is observed at station A, and L_r is the corresponding position on the reference sound propagation path. Propagation paths AL and AL_r both form the same
angle \( \theta \) (theta) relative to their respective flight paths.

(c) Level flyover profiles. (1) The noise type certification level flyover profile is shown in Figure H2. Airspeed must be stabilized within \( \pm 5 \) knots of the reference airspeed determined using the procedures in section H36.3(d). The number of level flights made with a headwind component must be equal to the number of level flights made with a tailwind component.
(2) Figure H2 illustrates comparative flyover profiles when test conditions do not conform to prescribed reference conditions. The position of the helicopter shall be recorded for a distance (DJ) sufficient to ensure recording of the entire interval during which the measured helicopter noise level is
within 10 dB of PNLT, as required. The fly-
over profile is defined by the height AG
which is a function of the operating condi-
tions controlled by the pilot. Position M rep-
resents the helicopter location on the mea-
sured flyover flight path for which PNLT is
observed at station A, and M_r is the cor-
responding position on the reference flight
path.

(d) Approach profiles. (1) Figure H3 illus-
trates a typical approach profile, including
reference conditions.
(2) The helicopter approaches position H
along a 6° (±0.5°) average approach slope
throughout the 10dB-down time interval. De-
viation from the 6° average approach slope
must be approved by the FAA before testing.
(3) Figure H3 illustrates portions of the measured and reference approach flight paths including the significant geometrical relationships influencing sound propagation. The measured approach path is represented by segment EK with an approach allowable angle $\theta$. Reference positions, E and K, define an idealized reference approach angle of $6^\circ$. 

\[
\eta = 6^\circ \pm 0.5^\circ
\]
Position N represents the helicopter location on the measured approach flight path for which PNLT is observed at measuring station A, and N, is the corresponding position on the reference approach flight path. The measured and reference noise propagation paths are AN and AN, respectively, both of which form the same angle, $\theta_{AN}$, corresponding to PNLT relative to their approach flight paths.

(e) Correction of noise at source during level flyover. (1) For level overflight, if any combination of the following three factors, airspeed deviations from reference, rotor speed deviations from reference, and temperature deviations from reference, results in a noise correlating parameter whose value deviates from the reference value of this parameter, then source noise adjustments must be determined from the manufacturer’s data that is approved by the FAA.

(2) Off-reference tip Mach number adjustments must be based on a sensitivity curve of PNLT versus advancing blade tip Mach number, deduced from overflights performed at different airspeeds surrounding the reference airspeed. If the test aircraft is unable to attain the reference value, then an extrapolation of the sensitivity curve is permitted if data cover at least a range of 0.03 Mach units. The advancing blade tip Mach number must be computed using true airspeed, onboard outside air temperature, and rotor speed. A separate PNLT curve versus advancing blade tip Mach number function must be derived for each of the three certification microphone locations, i.e., centerline, sideline left, and sideline right. Sideline left and right are defined relative to the direction of flight for each run. PNLT adjustments are to be applied to each microphone datum using the appropriate PNLT function.

(3) PNLT corrections. If the measured ambient atmospheric conditions of temperature and relative humidity differ from those prescribed as reference conditions under this appendix (77 degrees F and 70 percent, respectively), corrections to the EPNL values must be calculated from the measured data under paragraph (a) of this section as follows:

(i) Takeoff flight path. For the takeoff flight path shown in Figure H1, the spectrum of PNLT observed at station A for the aircraft at position L is decomposed into its individual SPL(i) values.

(i) Step 1. A set of corrected values are then computed as follows:

\[
\text{SPL}_{\text{L}}(i) = \text{SPL}(i) + C(a(i) - a(i),)\text{AL} + C(a(i), (AL - AL)) + 20 \log (AL/AL)
\]

where SPL(i) and SPL(L) are the measured and corrected sound pressure levels, respectively, in the i-th one-third octave band. The first correction term adjusts for the effect of change in atmospheric sound absorption where $a(i)$ and $a(i)$ are the sound attenuation coefficients for the test and reference atmospheric conditions, respectively, for the i-th one-third octave band, and AL is the measured takeoff sound propagation path. The conversion factor constant, C, is 0.001 for English System of Units and is 0.01 for International System of Units. The second correction term adjusts for the effects of atmospheric attenuation due to the difference in the sound propagation path length where AL is the Reference takeoff sound propagation path. The third correction term, known as the “inverse square” law, adjusts for the effect of the difference in the sound propagation path lengths.

(ii) Step 2. The corrected values of the SPL(i), are then converted to reference condition PNLT and a correction term calculated as follows:

\[
\Delta_1 = \text{PNLT} - \text{PNLT}
\]

which represents the correction to be added algebraically to the EPNL calculated from the measured data.

(ii) Level flyover flight path. (1) The procedure described in paragraph (f)(1) of this section for takeoff paths is also used for the level flyover paths, with the values of SPL(i), relating to the flyover sound propagation paths shown in Figure H2 as follows:

\[
\text{SPL}(i) = \text{SPL}(i) + C(a(i) - a(i),)\text{AM} + C(a(i), (AM - AM)) + 20 \log (AM/AM)
\]

where the lines AM and AM are the measured and reference level flyover sound propagation paths, respectively.

(i) The remainder of the procedure is the same for the flyover condition as that prescribed in the paragraph (f)(1)(ii) of this section regarding takeoff flight path.

(3) Approach flight path. (i) The procedure described in paragraph (f)(1) of this section for takeoff paths is also used for the approach paths, with the values of SPL(i), relating to the approach sound propagation paths shown in Figure H3 as follows:

\[
\text{SPL}(i) = \text{SPL}(i) + C(a(i) - a(i),)\text{AN} + C(a(i), (AN - AN)) + 20 \log (AN/AN)
\]

where the lines AN and AN are the measured and reference approach sound propagation paths, respectively.

(iii) The remainder of the procedure is the same for the approach condition as that prescribed in the paragraph (f)(1)(ii) of this section regarding takeoff flight path.

(4) Sideline microphones. (i) The procedure prescribed in paragraph (f)(1) of this section for takeoff paths is also used for the propagation to the sideline locations, with the values of SPL(i), relating as follows to the measured sideline sound propagation path shown in Figure H3 as follows:

\[
\text{SPL}(i) = \text{SPL}(i) + C(a(i) - a(i),)\text{SX} + C(a(i), (SX - SX)) + 20 \log (SX/SX)
\]

where S is the sideline measuring station and, based upon the flight condition, the helicopter positions, X and X, correspond to.
X = L, and \( X = L \) for takeoff
X = M, and \( X = M \) for flyover
X = N, and \( X = N \) for approach

(ii) The remainder of the procedure is the same for the sideline paths as prescribed in the paragraph (f)(3)(ii) of this section regarding takeoff flight paths.

(g) Duration corrections. (1) If the measured takeoff calculated noise levels do not conform to those prescribed as the corrected and reference takeoff paths, respectively, under section A36.5(d)(2) it will be necessary to apply duration corrections to the EPNL values calculated from the measured data. Such corrections must be calculated as follows:

(i) Takeoff flight path. For the takeoff path shown in Figure H1, the correction term is calculated using the formula—

\[ \Delta_\tau = -7.5 \log (A_L/A_L) + 10 \log (V/V) \]

which represents the correction that must be added algebraically to the EPNL calculated from the measured data. The lengths \( A_L \) and \( A_L \) are the measured and reference takeoff distances from the noise measuring station A to the measured and the reference takeoff paths, respectively. A negative sign indicates that, for the particular case of a duration correction, the measured takeoff path is at greater altitude than the reference takeoff path.

(ii) Level flyover flight paths. For the level flyover flight path, the correction term is calculated using the formula—

\[ \Delta_\tau = -7.5 \log (A_M/A_M) + 10 \log (V/V) \]

where \( A_M \) is the measured flyover distance from the noise measuring station A to the measured flyover path, and \( A_M \) is the reference distance from station A to the reference flyover path.

(iii) Approach flight path. For the approach path shown in Figure H3, the correction term is calculated using the formula—

\[ \Delta_\tau = -7.5 \log (A_N/A_N) + 10 \log (V/V) \]

where \( A_N \) is the measured approach distance from the noise measuring station A to the measured approach path, and \( A_N \) is the reference distance from station A to the reference approach path.

(iv) Sideline microphones. For the sideline flight path, the correction term is calculated using the formula—

\[ \Delta_\tau = -7.5 \log (S_S/S_S) + 10 \log (V/V) \]

where \( S \) is the sideline measuring station and based upon the flight condition, the helicopter positions, \( X \) and \( X \), correspond to:
X = L, and \( X = L \) for takeoff
X = M, and \( X = M \) for flyover
X = N, and \( X = N \) for approach

(2) The adjustment procedure described in this section shall apply to the sideline microphones in the take-off, overflight, and approach cases. Although the noise emission is strongly dependent on the directivity pattern, variable from one helicopter type to another, the propagation angle \( \theta \) shall be the same for test and reference flight paths. The elevation angle \( \psi \) shall not be constrained but must be determined and reported. The certification authority shall specify the acceptable limitations on \( \psi \). Corrections to data obtained when these limits are exceeded shall be applied using FAA approved procedures.

### Part D—Noise Limits Under §36.805

Section H36.301 Noise measurement, evaluation, and calculation.

Compliance with this part of this appendix must be shown with noise levels measured, evaluated, and calculated as prescribed under Parts B and C of this appendix.

Section H36.303 [Reserved]

Section H36.305 Noise levels.

(a) Limits. For compliance with this appendix, it must be shown by flight test that the calculated noise levels of the helicopter, at the measuring points described in section H36.305(a) of this appendix, do not exceed the following, with appropriate interpolation between weights:

1. **Stage 1** noise limits for acoustical changes for helicopters are as follows:
   (i) For takeoff, flyover, and approach calculated noise levels, the noise levels of each Stage 1 helicopter that exceed the Stage 2 noise limits plus 2 EPNdB may not, after a change in type design, exceed the noise levels created prior to the change in type design.
   (ii) For takeoff, flyover, and approach calculated noise levels, the noise levels of each Stage 1 helicopter that do not exceed the Stage 2 noise limits plus 2 EPNdB may not, after the change in type design, exceed the Stage 2 noise limits plus 2 EPNdB.

2. **Stage 2** noise limits are as follows:
   (i) **For takeoff** calculated noise levels—109 EPNdB for maximum takeoff weights of 176,370 pounds (80,000 kg) or more, reduced by 3.01 EPNdB per halving of the weight down to 88 EPNdB, after which the limit is constant.
   (ii) **For flyover calculated noise levels**—108 EPNdB for maximum weights of 176,370 pounds (80,000 kg) or more, reduced by 3.01 EPNdB per halving of the weight down to 88 EPNdB, after which the limit is constant.
   (iii) **For approach calculated noise levels**—110 EPNdB for maximum weights of 176,370 pounds (80,000 kg) or more, reduced by 3.01 EPNdB per halving of the weight down to 90 EPNdB, after which the limit is constant.

(b) Tradeoffs. Except to the extent limited under §36.11(b) of this part, the noise limits prescribed in paragraph (a) of this section
may be exceeded by one or two of the take-off, flyover, or approach calculated noise levels determined under section H36.203 of this appendix if:

1. The sum of the exceedances is not greater than 4 EPNdB;
2. No exceedance is greater than 3 EPNdB; and
3. The exceedances are completely offset by reduction in the other required calculated noise levels.


APPENDIX I TO PART 36 [RESERVED]

APPENDIX J TO PART 36—ALTERNATIVE NOISE CERTIFICATION PROCEDURE FOR HELICOPTERS UNDER SUBPART H HAVING A MAXIMUM CERTIFICATED TAKEOFF WEIGHT OF NOT MORE THAN 7,000 POUNDS

PART A—REFERENCE CONDITIONS

J36.1 General.
J36.3 Reference Test Conditions.
J36.5 [Reserved]

PART B—NOISE MEASUREMENT PROCEDURE UNDER § 36.801

J36.101 Noise certification test and measurement conditions.
J36.103 [Reserved]
J36.105 Flyover test conditions.
J36.107 [Reserved]
J36.109 Measurement of helicopter noise received on the ground.
J36.111 Reporting requirements.
J36.113 [Reserved]

PART C—NOISE EVALUATION AND CALCULATION UNDER § 36.803

J36.201 Noise evaluation in SEL.
J36.203 Calculation of noise levels.
J36.205 Detailed data correction procedures.

PART D—NOISE LIMITS PROCEDURE UNDER § 36.805

J36.301 Noise measurement, evaluation, and calculation.
J36.303 [Reserved]
J36.305 Noise limits.

PART A—REFERENCE CONDITIONS

Section J36.1 General.

This appendix prescribes the alternative noise certification requirements identified under § 36.1 of this part and subpart H of this part for helicopters in the primary, normal, transport, and restricted categories having maximum certificated takeoff weight of not more than 7,000 pounds including:

(a) The conditions under which an alternative noise certification test under subpart H of this part must be conducted and the alternative measurement procedure that must be used under § 36.801 of this part to measure the helicopter noise during the test;
(b) The alternative procedures which must be used under § 36.803 of this part to correct the measured data to the reference conditions and to calculate the noise evaluation quantity designated as Sound Exposure Level (SEL); and
(c) The noise limits for which compliance must be shown under § 36.805 of this part.

Section J36.3 Reference Test Conditions.

(a) Meteorological conditions. The following are the noise certification reference atmospheric conditions which shall be assumed to exist from the surface to the helicopter altitude:

1. Sea level pressure of 2116 pounds per square foot (76 centimeters mercury);
2. Ambient temperature of 77 degrees Fahrenheit (25 degrees Celsius);
3. Relative humidity of 70 percent; and

(b) Reference test site. The reference test site is flat and without line-of-sight obstructions across the flight path that encompasses the 10 dB down points of the A-weighted time history.

(c) Level flyover reference profile. The reference flyover profile is a level flight, 492 feet (150 meters) above ground level as measured at the noise measuring station. The reference flyover profile has a linear flight track and passes directly over the noise monitoring station. Airspeed is stabilized at 0.9V_H; 0.9V_NE; 0.45V_H + 65 kts (120 km/h); or 0.45V_NE + 65 kts (120 km/h), whichever of the four airspeeds is least, and maintained throughout the measured portion of the flyover. Rotor speed is stabilized at the maximum normal operating RPM throughout the 10 dB-down time interval.

1. For noise certification purposes, V_H is defined as the airspeed in level flight obtained using the minimum specification engine power corresponding to maximum continuous power available for sea level pressure of 2,116 psf (1,013.25 hPa) at 77 °F (25 °C) ambient conditions at the relevant maximum certificated weight. The value of V_H and V_NE used for noise certification must be included in the Flight Manual.
2. V_NE is the never-exceed airspeed.
3. The weight of the helicopter shall be the maximum takeoff weight at which noise certification is requested.
Section J36.101 Noise certification test and measurement conditions.

(a) General. This section prescribes the conditions under which helicopter noise certification tests must be conducted and the measurement procedures that must be used to measure helicopter noise during each test.

(b) Test site requirements. (1) The noise measuring station must be surrounded by terrain having no excessive sound absorption characteristics, such as might be caused by thick, matted, or tall grass, shrubs, or wooded areas.

(2) During the period when the flyover noise measurement is within 10 dB of the maximum A-weighted sound level, no obstruction that significantly influences the sound field from the helicopter may exist within a conical space above the noise measuring position (the point on the ground vertically below the microphone), the cone is defined by an axis normal to the ground and by half-angle 80 degrees from this axis.

(c) Weather restrictions. The test must be conducted under the following atmospheric conditions:

(1) No rain or other precipitation;

(2) Ambient air temperature between 36 degrees and 95 degrees Fahrenheit (2 degrees and 35 degrees Celsius), inclusively, and relative humidity between 20 percent and 95 percent inclusively, except that testing may not take place where combinations of temperature and relative humidity result in a rate of atmospheric attenuation greater than 10 dB per 100 meters (30.5 dB per 1000 ft) in the one-third octave band centered at 8 kilohertz.

(3) Wind velocity that does not exceed 10 knots (19 km/h) and a crosswind component that does not exceed 5 knots (9 km/h). The wind shall be determined using a continuous averaging process of no greater than 30 seconds;

(4) Measurements of ambient temperature, relative humidity, wind speed, and wind direction must be made between 4 feet (1.2 meters) and 33 feet (10 meters) above the ground. Unless otherwise approved by the FAA, ambient temperature and relative humidity must be measured at the same height above the ground.

(5) No anomalous wind conditions (including turbulence) or other anomalous meteorological conditions that will significantly affect the noise level of the helicopter when the noise is recorded at the noise measuring station;

(6) If the measurement site is within 6560 feet (2,000 meters) of a fixed meteorological station (such as those found at airports or other facilities) the weather measurements reported for temperature, relative humidity and wind velocity may be used, if approved by the FAA.

(d) Helicopter testing procedures. (1) The helicopter testing procedures and noise measurements must be conducted and processed in a manner which yields the noise evaluation measure designated Sound Exposure Level (SEL) as defined in section J36.109(b) of this appendix.

(2) The helicopter height relative to the noise measurement point sufficient to make corrections required under section J36.205 of this appendix must be determined by an FAA-approved method that is independent of normal flight instrumentation, such as radar tracking, theodolite triangulation, laser traciograph, or photographic scaling techniques.

(3) If an applicant demonstrates that the design characteristics of the helicopter would prevent flight from being conducted in accordance with the reference test conditions prescribed under section J36.3 of this appendix, then with FAA approval, the reference test conditions used under this appendix may vary from the standard reference test conditions, but only to the extent demanded by those design characteristics which make compliance with the reference test conditions impossible.

Section J36.103 [Reserved]

Section J36.105 Flyover test conditions.

(a) This section prescribes the flight test conditions and allowable random deviations for flyover noise tests conducted under this appendix.

(b) A test series must consist of at least six flights. The number of level flights made with a headwind component must be equal to the number of level flights made with a tailwind component over the noise measurement station:

(1) In level flight and in cruise configuration;

(2) At a height of 492 feet ±50 feet (150 ±15 meters) above the ground level at the noise measuring station; and

(3) Within ±10 degrees from the zenith.

(c) Each flyover noise test must be conducted:

(1) At the reference airspeed specified in section J36.3(c) of this appendix, with such airspeed adjusted as necessary to produce the same advancing blade tip Mach number as associated with the reference conditions;

(2) Advancing blade tip rotational speed (\(V_R\)) and the helicopter true air speed (\(V_T\)) over the speed of sound (c) at 77 degrees Fahrenheit (135.5 ft/sec or 346.13 m/sec) such that \(M_{AT}=\left(\frac{V_R + V_T}{c}\right)^{0.15}\); and

(3) The airspeed shall not vary from the adjusted reference airspeed by more than ±3
knots (±5 km/hr) or an equivalent FAA-approved variation from the reference advancing blade tip Mach number. The adjusted reference airspeed shall be maintained throughout the measured portion of the flyover.

(2) At rotor speed stabilized at the power on maximum normal operating rotor RPM (±1 percent); and

(3) With the power stabilized during the period when the measured helicopter noise level is within 10 dB of the maximum A-weighted noise level (LMAX) measured at the noise measurement station in accordance with section J36.109 of this appendix.

(d) The helicopter test weight for each flyover test must be within plus 5 percent or minus 10 percent of the maximum takeoff weight for which certification under this part is requested.

(e) The requirements of paragraph (b)(2) of this section notwithstanding, flyovers at an FAA-approved lower height may be used and the results adjusted to the reference measurement point by an FAA-approved method if the ambient noise in the test area, measured in accordance with the requirements prescribed in section J36.109 of this appendix, is found to be within 15 dB(A) of the maximum A-weighted helicopter noise level (LMAX) measured at the noise measurement station in accordance with section J36.109 of this appendix.

Section J36.107 [Reserved]

Section J36.109 Measurement of helicopter noise received on the ground.

(a) General. (1) The helicopter noise measured under this appendix for noise certification purposes must be obtained with FAA-approved acoustical equipment and measurement practices.

(2) Paragraph (b) of this section identifies and prescribes the specifications for the noise evaluation measurements required under this appendix. Paragraphs (c) and (d) of this section prescribe the required acoustical equipment specifications. Paragraphs (e) and (f) of this section describe the calibrations and measurement procedures required under this appendix.

(b) Noise unit definition. (1) The value of sound exposure level (SEL), or as denoted by symbol, LSEL, is defined as the level, in decibels, of the time integral of squared ‘A’ weighted sound pressure (PA) over a given time period or event, with reference to the square of the standard reference sound pressure (P0) of 20 micropascals and a reference duration of one second.

(2) This unit is defined by the expression:

\[
L_{AE} = 10 \log_{10} \left( \frac{1}{T_0} \int_{t_1}^{t_2} \left( \frac{P_A(t)}{P_0} \right)^2 \, dt \right) \text{ dB}
\]

Where T0 is the reference integration time of one second and (t2–t1) is the integration time interval.

(3) The integral equation of paragraph (b)(2) of this section can also be expressed as:

\[
L_{AE} = 10 \log_{10} \left( \frac{1}{T_0} \int_{t_1}^{t_2} 10^{0.1L_A(t)} \, dt \right) \text{ dB}
\]

Where L_A(t) is the time varying A-weighted sound level.

(4) The integration time (t2–t1) in practice shall not be less than the time interval during which L_A(t) first rises to within 10 dB(A) of its maximum value (LMAX) and last falls below 10 dB(A) of its maximum value.

(5) The SEL may be approximated by the following expression:

\[
L_{AE} = L_{MAX} + \delta A
\]

where \( \delta A \) is the duration allowance given by:

\[
\delta A = 10 \log_{10}(T)
\]

where T=(t2–t1)/2 and LMAX is defined as the maximum level, in decibels, of the A-weighted sound pressure (slow response) with reference to the square of the standard reference sound pressure (P0).

(c) Measurement system. The acoustical measurement system must consist of FAA-approved equipment equivalent to the following:

(1) A microphone system with frequency response that is compatible with the measurement and analysis system accuracy prescribed in paragraph (d) of this section.

(2) Tripods or similar microphone mountings that minimize interference with the sound energy being measured;

(3) Recording and reproducing equipment with characteristics, frequency response, and dynamic range that are compatible with the response and accuracy requirements of paragraph (d) of this section;

(4) The calibration and checking of measurement systems must use the procedures described in Section A36.3.3.

(d) Sensing, recording, and reproducing equipment. (1) The noise levels measured from helicopter flyovers under this appendix may be determined directly by an integrating sound level meter, or the A-weighted sound level history may be written onto a graphic level recorder set at “slow” response from which the SEL value may be determined. With the approval of the FAA, the noise signal may be tape recorded for subsequent analysis.

(1) The SEL values from each flyover test may be directly determined from an integrating sound level meter complying with the Standards of the International Electrotechnical Commission (IEC) Publication No. 804, “Integrating-averaging Sound Level Meters,” as incorporated by reference under...
§36.6 of this part, for a Type 1 instrument set at "slow" response.

(ii) The acoustic signal from the helicopter, along with the calibration signals specified under paragraph (e) of this section and the background noise signal required under paragraph (f) of this section may be recorded on a magnetic tape recorder for subsequent analysis by an integrating sound level meter identified in paragraph (d)(1)(i) of this section. The record/playback system (including the audio tape) of the tape recorder must conform to the requirements prescribed in section A36.3.6 of appendix A of this part. The tape recorder shall comply with specifications of IEC Publication No. 561, "Electro-acoustical Measuring Equipment for Aircraft Noise Certification," as incorporated by reference under §36.6 of this part.

(iii) The characteristics of the complete system shall comply with the recommendations given in IEC Publication No. 651, "Sound Level Meters," as incorporated by reference under §36.6 of this part, with regard to the specifications concerning microphone, amplifier, and indicating instrument characteristics.

(iv) The response of the complete system to a sensibly plane progressive wave of constant amplitude shall lie within the tolerance limits specified in Table IV and Table V for Type 1 instruments in IEC Publication No. 651, "Sound Level Meters," as incorporated by reference under §36.6 of this part, for weighting curve "A" over the frequency range of 45 Hz to 11500 Hz.

(v) A windscreen must be used with the microphone during each measurement of the helicopter flyover noise. Correction for any insertion loss produced by the windscreen, as a function of the frequency of the acoustic calibration required under paragraph (e) of this section, must be applied to the measured data and any correction applied must be reported.

(c) Calibrations. (1) If the helicopter acoustic signal is tape recorded for subsequent analysis, the measuring system and components of the recording system must be calibrated as prescribed under section A36.3.6 of appendix A of this part.

(2) If a tape recorder is used, the frequency response of the electrical system must be determined at a level within 10 dB of the full-scale reading used during the test, utilizing pink or pseudorandom noise.

(3) The ambient noise, including both acoustical background and electrical noise of the measurement systems shall be determined in the test area and the system gain set at levels which will be used for helicopter noise measurements. If helicopter sound levels do not exceed the background sound levels by at least 15 dB(A), flyovers at an FAA-approved lower height may be used and the results adjusted to the reference measurement point by an FAA-approved method.

(4) If an integrating sound level meter is used to measure the helicopter noise, the instrument operator shall monitor the continuous A-weighted (slow response) noise levels throughout each flyover to ensure that the SEL integration process includes, at minimum, all of the noise signal between the maximum A-weighted sound level ($L_{\text{MAX}}$) and the 10 dB down points in the flyover time history. The instrument operator shall note the actual (dB(A)) levels at the start and stop of the SEL integration interval and document these levels along with the value of $L_{\text{MAX}}$ and the integration interval (in seconds) for inclusion in the noise data submitted as part of the reporting requirements under section J36.111(b) of this appendix.

Section J36.111 Reporting Requirements.

(a) General. Data representing physical measurements, and corrections to measured data, including corrections to measurements for equipment response deviations, must be recorded in permanent form and appended to the record. Each correction is subject to FAA approval.
(b) Data reporting. After the completion of the test the following data must be included in the test report furnished to the FAA:

(1) Measured and corrected sound levels obtained with equipment conforming to the standards prescribed in section J36.109 of this appendix;

(2) The type of equipment used for measurement and analysis of all acoustic, aircraft performance and flight path, and meteorological data;

(3) The atmospheric environmental data required to demonstrate compliance with this appendix, measured throughout the test period;

(4) Conditions of local topography, ground cover, or events which may interfere with the sound recording;

(5) The following helicopter information:

   (i) Type, model, and serial numbers, if any, of helicopter, engine(s) and rotor(s);

   (ii) Gross dimensions of helicopter, location of engines, rotors, type of antitorque system, number of blades for each rotor, and reference operating conditions for each engine and rotor;

   (iii) Any modifications of non-standard equipment likely to affect the noise characteristics of the helicopter;

   (iv) Maximum takeoff weight for which certification under this appendix is requested;

   (v) Aircraft configuration, including landing gear positions;

   (vi) $V_T$ or $V_{NE}$ (whichever is less) and the adjusted reference airspeed;

   (vii) Aircraft gross weight for each test run;

   (viii) Indicated and true airspeed for each test run;

   (ix) Ground speed, if measured, for each run;

   (x) Helicopter engine performance as determined from aircraft instruments and manufacturer’s data; and

   (xi) Aircraft flight path above ground level, referenced to the elevation of the noise measurement station, in feet, determined by an FAA-approved method which is independent of normal flight instrumentation, such as radar tracking, theodolite triangulation, laser trajectography, or photoscaling techniques; and

   (b) The adjustment for off-reference altitude may be approximated from:

   $$\delta J = 12.5 \log_{10}(H_T / 492) \, \text{dB}$$

   where $\delta J$ is the quantity in decibels that must be algebraically added to the measured SEL noise level to correct for an off-reference flight path, $H_T$ is the height, in feet, of the test helicopter when directly over the noise measurement point, and the constant $12.5$ accounts for the effects on
spherical spreading and duration from the off-reference altitude.

(c) The adjustment for the difference between reference airspeed and adjusted reference airspeed is calculated from:

\[ \Delta J = 10 \log(V_{RA}/V_{AR}) \text{ dB} \]

Where \( \Delta J \) is the quantity in decibels that must be algebraically added to the measured SEL noise level to correct for the influence of the adjustment of the reference airspeed on the duration of the measured flyover event as perceived at the noise measurement station, \( V_{RA} \) is the reference airspeed as prescribed under section J36.105(c) of this appendix, and \( V_{AR} \) is the adjusted reference airspeed as prescribed under section J36.105(c) of this appendix.

(d) No correction for source noise during the flyover other than the variation of source noise accounted for by the adjustment of the reference airspeed prescribed for under section J36.105(c) of this appendix need be applied.

(e) No correction for the difference between the reference ground speed and the actual ground speed need be applied.

(f) No correction for off-reference atmospheric attenuation need be applied.

(g) The SEL adjustments must be less than 2.0 dB(A) for differences between test and reference flight procedures prescribed under section J36.105 of this appendix unless a larger adjustment value is approved by the FAA.

(h) All data used and calculations performed under this section must be documented and provided under the reporting requirements specified under section J36.111 of this appendix.

**PART D—NOISE LIMITS PROCEDURE UNDER §39.805**

**Section J36.301 Noise Measurement, Evaluation, and Calculation.**

Compliance with this part of this appendix must be shown with data measured, evaluated, and calculated as prescribed under parts B and C of this appendix.

**Section J36.303 [Reserved]**

**Section J36.305 Noise Limits.**

For compliance with this appendix, the calculated noise levels of the helicopter, at the measuring point described in section J36.101 of this appendix, must be shown to not exceed the following (with appropriate interpolation between weights):

(a) For primary, normal, transport, and restricted category helicopters having a maximum certificated takeoff weight of not more than 7,000 pounds that are noise tested under this appendix, the Stage 2 noise limit is 82 decibels SEL for helicopters up to 1,737 pounds maximum certificated takeoff weight at which the noise certification is requested, and increasing at a rate of 3.0 decibels per doubling of weight thereafter. The limit may be calculated by the equation: 

\[ L_{AE} = 82 + 3.0 \log_{10} \left( \frac{MTOW}{1737} \right) \text{ dB} \]

where MTOW is the maximum takeoff weight in pounds, for which certification under this appendix is requested.

(b) The procedures required in this amendment shall be done in accordance with the International Electrotechnical Commission IEC Publication No. 804, entitled “Integrating-averaging Sound Level Meters.” First Edition, dated 1985. This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies may be obtained from the Bureau Central de la Commission Electrotechnique Internationale, 1, rue de Varembe, Geneva, Switzerland or the American National Standard Institute, 1430 Broadway, New York City, New York 10018, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http://www.archives.gov/federal_register/code_of_federal_regulations/ibr_locations.html.

**PART 39—AIRWORTHINESS DIRECTIVES**

Sec.

39.1 Purpose of this regulation.

39.3 Definition of airworthiness directives.

39.5 When does FAA issue airworthiness directives?

39.7 What is the legal effect of failing to comply with an airworthiness directive?

39.9 What if I operate an aircraft or use a product that does not meet the requirements of an airworthiness directive?

39.11 What actions do airworthiness directives require?

39.13 Are airworthiness directives part of the Code of Federal Regulations?

39.15 Does an airworthiness directive apply if the product has been changed?

39.17 What must I do if a change in a product affects my ability to accomplish the actions required in an airworthiness directive?

39.19 May I address the unsafe condition in a way other than that set out in the airworthiness directive?

39.21 Where can I get information about FAA-approved alternative methods of compliance?

39.23 May I fly my aircraft to a repair facility to do the work required by an airworthiness directive?
§ 39.1 Purpose of this regulation.

The regulations in this part provide a legal framework for FAA’s system of Airworthiness Directives.

§ 39.3 Definition of airworthiness directives.

FAA’s airworthiness directives are legally enforceable rules that apply to the following products: aircraft, aircraft engines, propellers, and appliances.

§ 39.5 When does FAA issue airworthiness directives?

FAA issues an airworthiness directive addressing a product when we find that:
(a) An unsafe condition exists in the product; and
(b) The condition is likely to exist or develop in other products of the same type design.

§ 39.7 What is the legal effect of failing to comply with an airworthiness directive?

Anyone who operates a product that does not meet the requirements of an applicable airworthiness directive is in violation of this section.

§ 39.9 What if I operate an aircraft or use a product that does not meet the requirements of an airworthiness directive?

If the requirements of an airworthiness directive have not been met, you violate § 39.7 each time you operate the aircraft or use the product.

§ 39.11 What actions do airworthiness directives require?

Airworthiness directives specify inspections you must carry out, conditions and limitations you must comply with, and any actions you must take to resolve an unsafe condition.

§ 39.13 Are airworthiness directives part of the Code of Federal Regulations?

Yes, airworthiness directives are part of the Code of Federal Regulations, but they are not codified in the annual edition. FAA publishes airworthiness directives in full in the Federal Register as amendments to § 39.13.


§ 39.15 Does an airworthiness directive apply if the product has been changed?

Yes, an airworthiness directive applies to each product identified in the airworthiness directive, even if an individual product has been changed by modifying, altering, or repairing it in the area addressed by the airworthiness directive.

§ 39.17 What must I do if a change in a product affects my ability to accomplish the actions required in an airworthiness directive?

If a change in a product affects your ability to accomplish the actions required by the airworthiness directive in any way, you must request FAA approval of an alternative method of compliance. Unless you can show the change eliminated the unsafe condition, your request should include the specific actions that you propose to address the unsafe condition. Submit your request in the manner described in § 39.19.
§ 39.19 May I address the unsafe condition in a way other than that set out in the airworthiness directive?

Yes, anyone may propose to FAA an alternative method of compliance or a change in the compliance time, if the proposal provides an acceptable level of safety. Unless FAA authorizes otherwise, send your proposal to your principal inspector. Include the specific actions you are proposing to address the unsafe condition. The principal inspector may add comments and will send your request to the manager of the office identified in the airworthiness directive (manager). You may send a copy to the manager at the same time you send it to the principal inspector. If you do not have a principal inspector send your proposal directly to the manager. You may use the alternative you propose only if the manager approves it.

§ 39.21 Where can I get information about FAA-approved alternative methods of compliance?

Each airworthiness directive identifies the office responsible for approving alternative methods of compliance. That office can provide information about alternatives it has already approved.

§ 39.23 May I fly my aircraft to a repair facility to do the work required by an airworthiness directive?

Yes, the operations specifications giving some operators authority to operate include a provision that allow them to fly their aircraft to a repair facility to do the work required by an airworthiness directive. If you do not have this authority, the local Flight Standards District Office of FAA may issue you a special flight permit unless the airworthiness directive states otherwise. To ensure aviation safety, FAA may add special requirements for operating your aircraft to a place where the repairs or modifications can be accomplished. FAA may also decline to issue a special flight permit in particular cases if we determine you cannot move the aircraft safely.

§ 39.25 How do I get a special flight permit?

Apply to FAA for a special flight permit following the procedures in 14 CFR 21.199.

§ 39.27 What do I do if the airworthiness directive conflicts with the service document on which it is based?

In some cases an airworthiness directive incorporates by reference a manufacturer’s service document. In these cases, the service document becomes part of the airworthiness directive. In some cases the directions in the service document may be modified by the airworthiness directive. If there is a conflict between the service document and the airworthiness directive, you must follow the requirements of the airworthiness directive.

PART 43—MAINTENANCE, PREVENTIVE MAINTENANCE, REBUILDING, AND ALTERATION

Sec.
43.1 Applicability.
43.2 Records of overhaul and rebuilding.
43.3 Persons authorized to perform maintenance, preventive maintenance, rebuilding, and alterations.
43.5 Approval for return to service after maintenance, preventive maintenance, rebuilding, or alteration.
43.7 Persons authorized to approve aircraft, airframes, aircraft engines, propellers, appliances, or component parts for return to service after maintenance, preventive maintenance, rebuilding, or alteration.
43.9 Content, form, and disposition of maintenance, preventive maintenance, rebuilding, and alteration records (except inspections performed in accordance with part 91, part 123, part 125, §135.411(a)(1), and §135.419 of this chapter).
43.10 Disposition of life-limited aircraft parts.
43.11 Content, form, and disposition of records for inspections conducted under parts 91 and 125 and §§135.411(a)(1) and 135.419 of this chapter.
43.12 Maintenance records: Falsification, reproduction, or alteration.
43.13 Performance rules (general).
43.15 Additional performance rules for inspections.
43.16 Airworthiness Limitations.

983
§ 43.10 Maintenance, preventive maintenance, and alterations performed on U.S. aeronautical products by certain Canadian persons.

APPENDIX A TO PART 43—MAJOR ALTERATIONS, MAJOR REPAIRS, AND PREVENTIVE MAINTENANCE

APPENDIX B TO PART 43—RECORDING OF MAJOR REPAIRS AND MAJOR ALTERATIONS

APPENDIX C TO PART 43 (RESERVED)

APPENDIX D TO PART 43—SCOPE AND DETAIL OF ITEMS (AS APPLICABLE TO THE PARTICULAR AIRCRAFT) TO BE INCLUDED IN ANNUAL AND 100-HOUR INSPECTIONS

APPENDIX E TO PART 43—ALTITUDE SYSTEM TEST AND INSPECTION

APPENDIX F TO PART 43—ATC TRANSPONDER TESTS AND INSPECTIONS

AUTHORITY: 49 U.S.C. 106(g), 40113, 44701, 44703, 44705, 44707, 44711, 44713, 44717, 44725.

SOURCE: Docket No. 1993, 29 FR 5451, Apr. 23, 1964, unless otherwise noted.


§ 43.1 Applicability.

(a) Except as provided in paragraphs (b) and (d) of this section, this part prescribes rules governing the maintenance, preventive maintenance, rebuilding, and alteration of any—

(1) Aircraft having a U.S. airworthiness certificate;

(2) Foreign-registered civil aircraft used in common carriage or carriage of mail under the provisions of Part 121 or 135 of this chapter; and

(3) Airframe, aircraft engines, propellers, appliances, and component parts of such aircraft.

(b) This part does not apply to—

(1) Any aircraft for which the FAA has issued an experimental certificate, unless the FAA has previously issued a different kind of airworthiness certificate for that aircraft; or

(2) Any aircraft for which the FAA has issued an experimental certificate under the provisions of §21.191 (1)(3) of this chapter, and the aircraft was previously issued a special airworthiness certificate in the light-sport category under the provisions of §21.190 of this chapter.

(c) This part applies to all life-limited parts that are removed from a type certificated product, segregated, or controlled as provided in §43.10.

(d) This part applies to any aircraft issued a special airworthiness certificate in the light-sport category except:

(1) The repair or alteration form specified in §§43.5(b) and 43.9(d) is not required to be completed for products not produced under an FAA approval;

(2) Major repairs and major alterations for products not produced under an FAA approval are not required to be recorded in accordance with appendix B of this part; and

(3) The listing of major alterations and major repairs specified in paragraphs (a) and (b) of appendix A of this part is not applicable to products not produced under an FAA approval.
part tolerances and limits or to approved oversized or undersized dimensions.


§ 43.3 Persons authorized to perform maintenance, preventive maintenance, rebuilding, and alterations.

(a) Except as provided in this section and § 43.17, no person may maintain, rebuild, alter, or perform preventive maintenance on an aircraft, airframe, aircraft engine, propeller, appliance, or component part to which this part applies. Those items, the performance of which is a major alteration, a major repair, or preventive maintenance, are listed in appendix A.

(b) The holder of a mechanic certificate may perform maintenance, preventive maintenance, and alterations as provided in part 65 of this chapter.

(c) The holder of a repairman certificate may perform maintenance, preventive maintenance, and alterations as provided in part 65 of this chapter.

(d) A person working under the supervision of a holder of a mechanic or repairman certificate may perform the maintenance, preventive maintenance, and alterations that his supervisor is authorized to perform, if the supervisor personally observes the work being done to the extent necessary to ensure that it is being done properly and if the supervisor is readily available, in person, for consultation. However, this paragraph does not authorize the performance of any inspection required by part 91 or part 125 of this chapter or any inspection performed after a major repair or alteration.

(e) The holder of a repair station certificate may perform maintenance, preventive maintenance, and alterations as provided in part 145 of this chapter.

(f) The holder of an air carrier operating certificate or an operating certificate issued under part 121 or 135, may perform maintenance, preventive maintenance, and alterations as provided in part 121 or 135.

(g) Except for holders of a sport pilot certificate, the holder of a pilot certificate issued under part 61 may perform preventive maintenance on any aircraft owned or operated by that pilot which is not used under part 121, 129, or 135 of this chapter. The holder of a sport pilot certificate may perform preventive maintenance on an aircraft owned or operated by that pilot and issued a special airworthiness certificate in the light-sport category.

(b) Notwithstanding the provisions of paragraph (g) of this section, the Administrator may approve a certificate holder under part 135 of this chapter, operating rotorcraft in a remote area, to allow a pilot to perform specific preventive maintenance items provided—

(1) The items of preventive maintenance are a result of a known or suspected mechanical difficulty or malfunction that occurred en route to or in a remote area;

(2) The pilot has satisfactorily completed an approved training program and is authorized in writing by the certificate holder for each item of preventive maintenance that the pilot is authorized to perform;

(3) There is no certificated mechanic available to perform preventive maintenance;

(4) The certificate holder has procedures to evaluate the accomplishment of a preventive maintenance item that requires a decision concerning the airworthiness of the rotorcraft; and

(5) The items of preventive maintenance authorized by this section are those listed in paragraph (c) of appendix A of this part.

(i) Notwithstanding the provisions of paragraph (g) of this section, in accordance with an approval issued to the holder of a certificate issued under part 135 of this chapter, a pilot of an aircraft type-certificated for 9 or fewer passenger seats, excluding any pilot seat, may perform the removal and reinstallation of approved aircraft cabin seats, approved cabin-mounted stretchers, and when no tools are required, approved cabin-mounted medical oxygen bottles, provided—

(1) The pilot has satisfactorily completed an approved training program and is authorized in writing by the certificate holder to perform each task; and

(2) The certificate holder has written procedures available to the pilot to evaluate the accomplishment of the task.
§ 43.5 Approval for return to service after maintenance, preventive maintenance, rebuilding, or alteration.

No person may approve for return to service any aircraft, airframe, aircraft engine, propeller, or appliance, that has undergone maintenance, preventive maintenance, rebuilding, or alteration unless—

(a) The maintenance record entry required by §43.9 or §43.11, as appropriate, has been made;

(b) The repair or alteration form authorized by or furnished by the Administrator has been executed in a manner prescribed by the Administrator; and

(c) If a repair or an alteration results in any change in the aircraft operating limitations or flight data contained in the approved aircraft flight manual, those operating limitations or flight data are appropriately revised and set forth as prescribed in §91.9 of this chapter.


§ 43.7 Persons authorized to approve aircraft, airframes, aircraft engines, propellers, appliances, or component parts for return to service after maintenance, preventive maintenance, rebuilding, or alteration.

(a) Except as provided in this section and §43.17, no person, other than the Administrator, may approve an aircraft, airframe, aircraft engine, propeller, appliance, or component part for return to service after it has undergone maintenance, preventive maintenance, rebuilding, or alteration.

(b) The holder of a mechanic certificate or an inspection authorization may approve an aircraft, airframe, aircraft engine, propeller, appliance, or component part for return to service as provided in Part 65 of this chapter.

(c) The holder of a repair station certificate may approve an aircraft, airframe, aircraft engine, propeller, appliance, or component part for return to service as provided in Part 145 of this chapter.

(d) A manufacturer may approve for return to service any aircraft, airframe, aircraft engine, propeller, appliance, or component part which that manufacturer has worked on under §43.3(j). However, except for minor alterations, the work must have been done in accordance with technical data approved by the Administrator.

(e) The holder of an air carrier operating certificate or an operating certificate issued under Part 121 or 135, may approve an aircraft, airframe, aircraft engine, propeller, appliance, or component part for return to service as provided in Part 121 or 135 of this chapter, as applicable.

(f) A person holding at least a private pilot certificate may approve an aircraft for return to service after performing preventive maintenance under the provisions of §43.3(g).

(g) The holder of a repairman certificate (light-sport aircraft) with a maintenance rating may approve an aircraft issued a special airworthiness certificate in light-sport category for return to service, as provided in part 65 of this chapter.

(h) The holder of at least a sport pilot certificate may approve an aircraft owned or operated by that pilot
Federal Aviation Administration, DOT

§ 43.10

(a) Definitions used in this section. For the purposes of this section the following definitions apply.

Life-limited part means any part for which a mandatory replacement limit is specified in the type design, the Instructions for Continued Airworthiness, or the maintenance manual.

Life status means the accumulated cycles, hours, or any other mandatory replacement limit of a life-limited part.

(b) Temporary removal of parts from type-certificated products. When a life-limited part is temporarily removed and reinstalled for the purpose of performing maintenance, no disposition under paragraph (c) of this section is required if—

(1) The life status of the part has not changed;

(2) The removal and reinstallation is performed on the same serial numbered product; and

(3) That product does not accumulate time in service while the part is removed.

(c) Disposition of parts removed from type-certificated products. Except as provided in paragraph (b) of this section, after April 15, 2002 each person who removes a life-limited part from a type-certificated product must ensure that the part is controlled using one of the methods in this paragraph. The method must deter the installation of the part after it has reached its life limit. Acceptable methods include:

(1) Record keeping system. The part may be controlled using a record keeping system that substantiates the part number, serial number, and current life.
§ 43.11 Content, form, and disposition of records for inspections conducted under parts 91 and 125 and §§ 135.411(a)(1) and 135.419 of this chapter.

(a) Maintenance record entries. The person approving or disapproving for return to service an aircraft, airframe, aircraft engine, propeller, appliance, or component part after any inspection performed in accordance with part 91, 125, § 135.411(a)(1), or § 135.419 shall make an entry in the maintenance record of that equipment containing the following information:

(1) The type of inspection and a brief description of the extent of the inspection.

(2) The date of the inspection and aircraft total time in service.

(3) The signature, the certificate number, and kind of certificate held by the person approving or disapproving for return to service the aircraft, airframe, aircraft engine, propeller, appliance, component part, or portions thereof.

(4) Except for progressive inspections, if the aircraft is found to be airworthy and approved for return to service, the following or a similarly worded statement—"I certify that this aircraft has been inspected in accordance with (insert type) inspection and was determined to be in airworthy condition."

(5) Except for progressive inspections, if the aircraft is not approved for return to service because of needed maintenance, noncompliance with applicable specifications, airworthiness directives, or other approved data, the following or a similarly worded statement—"I certify that this aircraft has been inspected in accordance with (insert type) inspection and a list of discrepancies and unairworthy items..."
§ 43.13 Performance rules (general).

(a) Each person performing maintenance, alteration, or preventive maintenance on an aircraft, engine, propeller, or appliance shall use the methods, techniques, and practices prescribed in the current manufacturer’s maintenance manual or Instructions for Continued Airworthiness prepared by its manufacturer, or other methods, techniques, and practices acceptable to the Administrator, except as noted in § 43.16. He shall use the tools, equipment, and test apparatus necessary to assure completion of the work in accordance with accepted industry practices. If special equipment or test apparatus is recommended by the manufacturer involved, he must use that equipment or apparatus or its equivalent acceptable to the Administrator.

(b) Each person maintaining or altering, or performing preventive maintenance, shall do that work in such a manner and use materials of such a quality, that the condition of the aircraft, airframe, aircraft engine, propeller, or appliance worked on will be at least equal to its original or properly altered condition (with regard to aerodynamic function, structural strength, resistance to vibration and deterioration, and other qualities affecting airworthiness).

§ 43.12 Maintenance records: Falsification, reproduction, or alteration.

(a) No person may make or cause to be made:

(1) Any fraudulent or intentionally false entry in any record or report that is required to be made, kept, or used to show compliance with any requirement under this part;

(2) Any reproduction, for fraudulent purpose, of any record or report under this part; or

(3) Any alteration, for fraudulent purpose, of any record or report under this part.

(b) The commission by any person of an act prohibited under paragraph (a) of this section is a basis for suspending or revoking the applicable airman, operator, or production certificate, Technical Standard Order Authorization, FAA-Parts Manufacturer Approval, or Product and Process Specification issued by the Administrator and held by that person.

(c) Special provisions for holders of air carrier operating certificates and operating certificates issued under the provisions of part 121 or 135 and part 129 operators holding operations specifications. Unless otherwise notified by the administrator, the methods, techniques, and practices contained in the maintenance manual or the maintenance part of the manual of the holder of an air carrier operating certificate or an operating certificate under part 121 or 135 and part 129 operators holding operations specifications (that is required by its operating specifications to provide a continuous airworthiness maintenance and inspection program) constitute acceptable means of compliance with this section.


§ 43.15 Additional performance rules for inspections.

(a) General. Each person performing an inspection required by part 91, 125, or 135 of this chapter, shall—

(1) Perform the inspection so as to determine whether the aircraft, or portion(s) thereof under inspection, meets all applicable airworthiness requirements; and

(2) If the inspection is one provided for in part 125, 135, or § 91.409(e) of this chapter, perform the inspection in accordance with the instructions and procedures set forth in the inspection program for the aircraft being inspected.

(b) Rotorcraft. Each person performing an inspection required by Part 91 on a rotorcraft shall inspect the following systems in accordance with the maintenance manual or Instructions for Continued Airworthiness of the manufacturer concerned:

(1) The drive shafts or similar systems.

(2) The main rotor transmission gear box for obvious defects.

(3) The main rotor and center section (or the equivalent area).

(4) The auxiliary rotor on helicopters.

(c) Annual and 100-hour inspections. (1) Each person performing an annual or 100-hour inspection shall use a check-list while performing the inspection. The checklist may be of the person’s own design, one provided by the manufacturer of the equipment being inspected or one obtained from another source. This checklist must include the scope and detail of the items contained in appendix D to this part and paragraph (b) of this section.

(2) Each person approving a reciprocating-engine-powered aircraft for return to service after an annual or 100-hour inspection shall, before that approval, run the aircraft engine or engines to determine satisfactory performance in accordance with the manufacturer’s recommendations of—

(1) Power output (static and idle r.p.m.);

(2) Magneto(s);

(3) Fuel and oil pressure; and

(4) Cylinder and oil temperature.

(3) Each person approving a turbine-engine-powered aircraft for return to service after an annual, 100-hour, or progressive inspection shall, before that approval, run the aircraft engine or engines to determine satisfactory performance in accordance with the manufacturer’s recommendations.

(d) Progressive inspection. (1) Each person performing a progressive inspection shall, at the start of a progressive inspection system, inspect the aircraft completely. After this initial inspection, routine and detailed inspections must be conducted as prescribed in the progressive inspection schedule. Routine inspections consist of visual examination or check of the appliances, the aircraft, and its components and systems, insofar as practicable without disassembly. Detailed inspections consist of a thorough examination of the appliances, the aircraft, and its components and systems, with such disassembly as is necessary. For the purposes of this subparagraph, the overhaul of a component or system is considered to be a detailed inspection.

(2) If the aircraft is away from the station where inspections are normally conducted, an appropriately rated mechanic, a certificated repair station, or the manufacturer of the aircraft may perform inspections in accordance with the procedures and using the forms of
the person who would otherwise perform the inspection.


§ 43.16 Airworthiness limitations.
Each person performing an inspection or other maintenance specified in an Airworthiness Limitations section of a manufacturer’s maintenance manual or Instructions for Continued Airworthiness shall perform the inspection or other maintenance in accordance with that section, or in accordance with operations specifications approved by the Administrator under part 121 or 135, or an inspection program approved under §91.409(e).

(71 FR 44188, Aug. 4, 2006)

§ 43.17 Maintenance, preventive maintenance, and alterations performed on U.S. aeronautical products by certain Canadian persons.

(a) Definitions. For purposes of this section:
Aeronautical product means any civil aircraft or airframe, aircraft engine, propeller, appliance, component, or part to be installed thereon.

Canadian aeronautical product means any aeronautical product under airworthiness regulation by Transport Canada Civil Aviation.

U.S. aeronautical product means any aeronautical product under airworthiness regulation by the FAA.

(b) Applicability. This section does not apply to any U.S. aeronautical products maintained or altered under any bilateral agreement made between Canada and any country other than the United States.

(c) Authorized persons. (1) A person holding a valid Transport Canada Civil Aviation Maintenance Engineer license and appropriate ratings may, with respect to a U.S.-registered aircraft or other U.S. aeronautical products located in Canada, perform maintenance, preventive maintenance, and alterations in accordance with the requirements of paragraph (d) of this section and approve the affected products for return to service in accordance with the requirements of paragraph (e) of this section.

(2) A Transport Canada Civil Aviation Approved Maintenance Organization (AMO) holding appropriate ratings may, with respect to a U.S.-registered aircraft or other U.S. aeronautical products located in Canada, perform maintenance, preventive maintenance, and alterations in accordance with the requirements of paragraph (d) of this section and approve the affected products for return to service in accordance with the requirements of paragraph (e) of this section.

(d) Performance requirements. A person authorized in paragraph (c) of this section may perform maintenance (including any inspection required by Sec. 91.409 of this chapter, except an annual inspection), preventive maintenance, and alterations, provided—

(1) The person performing the work is authorized by Transport Canada Civil Aviation to perform the same type of work with respect to Canadian aeronautical products;

(2) The maintenance, preventive maintenance, or alteration is performed in accordance with a Bilateral Aviation Safety Agreement between the United States and Canada and associated Maintenance Implementation Procedures that provide a level of safety equivalent to that provided by the provisions of this chapter;

(3) The maintenance, preventive maintenance, or alteration is performed such that the affected product complies with the applicable requirements of part 36 of this chapter; and

(4) The maintenance, preventive maintenance, or alteration is recorded in accordance with a Bilateral Aviation Safety Agreement between the United States and Canada and associated Maintenance Implementation Procedures that provide a level of safety equivalent to that provided by the provisions of this chapter.

(e) Approval requirements. (1) To return an affected product to service, a person authorized in paragraph (c) of this section must approve (certify) maintenance, preventive maintenance, and alterations performed under this section, except that an Aircraft Maintenance Engineer may not approve a major repair or major alteration.
(2) An AMO whose system of quality control for the maintenance, preventive maintenance, alteration, and inspection of aeronautical products has been approved by Transport Canada Civil Aviation, or an authorized employee performing work for such an AMO, may approve (certify) a major repair or major alteration performed under this section if the work was performed in accordance with technical data approved by the FAA.

(f) No person may operate in air commerce an aircraft, airframe, aircraft engine, propeller, or appliance on which maintenance, preventive maintenance, or alteration has been performed under this section unless it has been approved for return to service by a person authorized in this section.

[Amdt. 43–33, 56 FR 57571, Nov. 12, 1991, as amended by Amdt. 43–40, 71 FR 40877, July 14, 2005]

APPENDIX A TO PART 43—MAJOR ALTERATIONS, MAJOR REPAIRS, AND PREVENTIVE MAINTENANCE

(a) Major alterations—(1) Airframe major alterations. Alterations of the following parts and alterations of the following types, when not listed in the aircraft specifications issued by the FAA, are airframe major alterations:

(i) Wings.
(ii) Tail surfaces.
(iii) Fuselage.
(iv) Engine mounts.
(v) Control system.
(vi) Landing gear.
(vii) Hull or floats.
(viii) Elements of an airframe including spars, ribs, fittings, shock absorbers, bracing, cowling, fairings, and balance weights.
(ix) Hydraulic and electrical actuating systems of components.
(x) Rotor blades.
(xi) Changes to the empty weight or empty balance which result in an increase in the maximum certificated weight or center of gravity limits of the aircraft.
(xii) Changes to the basic design of the fuel, oil, cooling, heating, cabin pressurization, electrical, hydraulic, de-icing, or exhaust systems.
(xiii) Changes to the wing or to fixed or movable control surfaces which affect flutter and vibration characteristics.

(2) Powerplant major alterations. The following alterations of a powerplant when not listed in the engine specifications issued by the FAA, are powerplant major alterations:

(i) Conversion of an aircraft engine from one approved model to another, involving any changes in compression ratio, propeller reduction gear, impeller gear ratios or the substitution of major engine parts which requires extensive rework and testing of the engine.
(ii) Changes to the engine by replacing aircraft engine structural parts with parts not supplied by the original manufacturer or parts not specifically approved by the Administrator.
(iii) Installation of an accessory which is not approved for the engine.
(iv) Removal of accessories that are listed as required equipment on the aircraft or engine specification.
(v) Installation of structural parts other than the type of parts approved for the installation.
(vi) Conversions of any sort for the purpose of using fuel of a rating or grade other than that listed in the engine specifications.

(3) Propeller major alterations. The following alterations of a propeller when not authorized in the propeller specifications issued by the FAA are propeller major alterations:

(i) Changes in blade design.
(ii) Changes in hub design.
(iii) Changes in the governor or control design.
(iv) Installation of a propeller governor or feathering system.
(v) Installation of propeller de-icing system.
(vi) Installation of parts not approved for the propeller.

(4) Appliance major alterations. Alterations of the basic design not made in accordance with recommendations of the appliance manufacturer or in accordance with an FAA Airworthiness Directive are appliance major alterations. In addition, changes in the basic design of radio communication and navigation equipment approved under type certification or a Technical Standard Order that have an effect on frequency stability, noise level, sensitivity, selectivity, distortion, spurious radiation, AVC characteristics, or ability to meet environmental test conditions and other changes that have an effect on the performance of the equipment are also major alterations.

(b) Major repairs—(1) Airframe major repairs. Repairs to the following parts of an airframe and repairs of the following types, involving the strengthening, reinforcing, splicing, and manufacturing of primary structural members or their replacement, when replacement is by fabrication such as riveting or welding, are airframe major repairs.

(i) Box beams.
(ii) Monocoque or semimonocoque wings or control surfaces.
(iii) Wing stringers or chord members.
(iv) Spars.
(v) Spar flanges.
(vi) Members of truss-type beams.
(vii) Thin sheet webs of beams.
Federal Aviation Administration, DOT

(viii) Keel and chine members of boat hulls or floats.
(ix) Corrugated sheet compression members which act as flange material of wings or tail surfaces.
(x) Wing main ribs and compression members.
(xi) Wing or tail surface brace struts.
(xii) Engine mounts.
(xiii) Fuselage longerons.
(xiv) Members of the side truss, horizontal truss, or bulkheads.
(xv) Main seat support braces and brackets.
(xvi) Landing gear brace struts.
(xvii) Axles.
(xviii) Wheels.
(xix) Skis, and ski pedestals.
(xx) Parts of the control system such as control columns, pedals, shafts, brackets, or horns.
(xxi) Repairs involving the substitution of material.
(xxii) The repair of damaged areas in metal or plywood stressed covering exceeding six inches in any direction.
(xxiii) The repair of portions of skin sheets by making additional seams.
(xxiv) The splicing of skin sheets.
(xxv) The repair of three or more adjacent wing or control surface ribs or the leading edge of wings and control surfaces, between such adjacent ribs.
(xxvi) Repair of fabric covering involving an area greater than that required to repair two adjacent ribs.
(xxvii) Replacement of fabric on fabric covered parts such as wings, fuselages, stabilizers, and control surfaces.
(xxviii) Repairing, including rebottoming, of removable or integral fuel tanks and oil tanks.
(2) Powerplant major repairs. Repairs of the following parts of an engine and repairs of the following types, are powerplant major repairs:
(i) Separation or disassembly of a crankcase or crankshaft of a reciprocating engine equipped with an integral supercharger.
(ii) Separation or disassembly of a crankcase or crankshaft of a reciprocating engine equipped with other than spur-type propeller reduction gearing.
(iii) Special repairs to structural engine parts by welding, plating, metalizing, or other methods.
(3) Propeller major repairs. Repairs of the following types to a propeller are propeller major repairs:
(i) Any repairs to, or straightening of steel blades.
(ii) Repairing or machining of steel hubs.
(iii) Shortening of blades.
(iv) Retipping of wood propellers.
(v) Replacement of outer laminations on fixed pitch wood propellers.
(vi) Repairing elongated bolt holes in the hub of fixed pitch wood propellers.
(vii) Inlay work on wood blades.
(viii) Repairs to composition blades.
(ix) Replacement of tip fabric.
(x) Replacement of plastic covering.
(xi) Repair of propeller governors.
(xii) Overhaul of controllable pitch propellers.
(xiii) Repairs to deep dents, scars, nicks, etc., and straightening of aluminum blades.
(xiv) The repair or replacement of internal elements of blades.
(4) Appliance major repairs. Repairs of the following types to appliances are appliance major repairs:
(i) Calibration and repair of instruments.
(ii) Calibration of radio equipment.
(iii) Rewinding the field coil of an electrical accessory.
(iv) Complete disassembly of complex hydraulic power valves.
(v) Overhaul of pressure type carburetors, and pressure type fuel, oil and hydraulic pumps.
(c) Preventive maintenance. Preventive maintenance is limited to the following work, provided it does not involve complex assembly operations:
(1) Removal, installation, and repair of landing gear tires.
(2) Replacing elastic shock absorber cords on landing gear.
(3) Servicing landing gear shock struts by adding oil, air, or both.
(4) Servicing landing gear wheel bearings, such as cleaning and greasing.
(5) Replacing defective safety wiring or cotter keys.
(6) Lubrication not requiring disassembly other than removal of nonstructural items such as cover plates, cowlings, and fairings.
(7) Making simple fabric patches not requiring rib stitching or the removal of structural parts or control surfaces. In the case of balloons, the making of small fabric repairs to envelopes (as defined in, and in accordance with, the balloon manufacturers' instructions) not requiring load tape repair or replacement.
(8) Replenishing hydraulic fluid in the hydraulic reservoir.
(9) Refinishing decorative coating of fuselage, balloon baskets, wings tail group surfaces (excluding balanced control surfaces), fairings, cowlings, landing gear, cabin, or cockpit interior when removal or disassembly of any primary structure or operating system is not required.
(10) Applying preservative or protective material to components where no disassembly of any primary structure or operating system is involved and where such coating is not prohibited or is not contrary to good practices.
(11) Repairing upholstery and decorative furnishings of the cabin, cockpit, or balloon basket interior when the repairing does not require disassembly of any primary structure or operating system or interfere with an operating system or affect the primary structure of the aircraft.

(12) Making small simple repairs to fairings, nonstructural cover plates, cowlings, and small patches and reinforcements not changing the contour so as to interfere with proper air flow.

(13) Replacing safety belts.

(15) Replacing seats or seat parts with replacement parts approved for the aircraft, not involving disassembly of any primary structure or operating system.

(16) Trouble shooting and repairing broken circuits in landing light wiring circuits.

(17) Replacing bulbs, reflectors, and lenses of position and landing lights.

(18) Replacing wheels and skis where no weight and balance computation is involved.

(19) Replacing any cowling not requiring removal of the propeller or disconnection of flight controls.

(20) Replacing or cleaning spark plugs and setting of spark plug gap clearance.

(21) Replacing any hose connection except hydraulic connections.

(22) Replacing prefabricated fuel lines.

(23) Cleaning or replacing fuel and oil strainers or filter elements.

(24) Replacing and servicing batteries.

(25) Cleaning of balloon burner pilot and main nozzles in accordance with the balloon manufacturer’s instructions.

(26) Replacement or adjustment of nonstructural standard fasteners incidental to operations.

(27) The interchange of balloon baskets and burners on envelopes when the basket or burner is designated as interchangeable in the balloon type certificate data and the baskets and burners are specifically designed for quick removal and installation.

(28) The installations of anti-misfueling devices to reduce the diameter of fuel tank filler openings provided the specific device has been made a part of the aircraft type certificate data by the aircraft manufacturer, the aircraft manufacturer has provided FAA-approved instructions for installation of the specific device, and installation does not involve the disassembly of the existing tank filler opening.

(29) Removing, checking, and replacing magnetic chip detectors.

(30) The inspection and maintenance tasks prescribed and specifically identified as preventive maintenance in a primary category aircraft type certificate or supplemental type certificate holder’s approved special inspection and preventive maintenance program when accomplished on a primary category aircraft provided:

(i) They are performed by the holder of at least a private pilot certificate issued under part 61 who is the registered owner (including co-owners) of the affected aircraft and who holds a certificate of competency for the affected aircraft (1) issued by a school approved under §147.23(e) of this chapter; (2) issued by the holder of the production certificate for that primary category aircraft that has a special training program approved under §21.24 of this subchapter; or (3) issued by another entity that has a course approved by the Administrator; and

(ii) The inspections and maintenance tasks are performed in accordance with instructions contained by the special inspection and preventive maintenance program approved as part of the aircraft’s type design or supplemental type design.

(31) Removing and replacing self-contained, front instrument panel-mounted navigation and communication devices that employ tray-mounted connectors that connect the unit when the unit is installed into the instrument panel, (excluding automatic flight control systems, transponders, and microwave frequency distance measuring equipment (DME)). The approved unit must be designed to be readily and repeatedly removed and replaced, and pertinent instructions must be provided. Prior to the unit’s intended use, and operational check must be performed in accordance with the applicable sections of part 91 of this chapter.

(32) Updating self-contained, front instrument panel-mounted Air Traffic Control (ATC) navigational software data bases (excluding those of automatic flight control systems, transponders, and microwave frequency distance measuring equipment (DME)) provided no disassembly of the unit is required and pertinent instructions are provided. Prior to the unit’s intended use, an operational check must be performed in accordance with applicable sections of part 91 of this chapter.

(Secs. 313, 601 through 610, and 1102, Federal Aviation Act of 1958 as amended (49 U.S.C. 1354, 1421 through 1430 and 1502); (49 U.S.C. 106(g) (Revised Pub. L. 97–449, Jan. 21, 1983); and 14 CFR 11.45)

APPENDIX B TO PART 43—RECORDING OF MAJOR REPAIRS AND MAJOR ALTERATIONS

(a) Except as provided in paragraphs (b), (c), and (d) of this appendix, each person performing a major repair or major alteration shall—

(1) Execute FAA Form 337 at least in duplicate;

(2) Give a signed copy of that form to the aircraft owner; and

(3) Forward a copy of that form to the FAA Aircraft Registration Branch in Oklahoma City, Oklahoma, within 48 hours after the aircraft, airframe, aircraft engine, propeller, or appliance is approved for return to service.

(b) For major repairs made in accordance with a manual or specifications acceptable to the Administrator, a certificated repair station may, in place of the requirements of paragraph (a)—

(1) Use the customer’s work order upon which the repair is recorded;

(2) Give the aircraft owner a signed copy of the work order and retain a duplicate copy for at least two years from the date of approval for return to service of the aircraft, airframe, aircraft engine, propeller, or appliance;

(3) Give the aircraft owner a maintenance release signed by an authorized representative of the repair station and incorporating the following information:

(i) Identity of the aircraft, airframe, aircraft engine, propeller or appliance;

(ii) If an aircraft, the make, model, serial number, nationality and registration marks, and location of the repaired area.

(iii) If an airframe, aircraft engine, propeller, or appliance, give the manufacturer’s name, name of the part, model, and serial numbers (if any); and

(4) Include the following or a similarly worded statement—

"The aircraft, airframe, aircraft engine, propeller, or appliance identified above was repaired and inspected in accordance with current Regulations of the Federal Aviation Agency and is approved for return to service. Pertinent details of the repair are on file at this repair station under Order No. ____.

Date______

Signed______

For signature of authorized representative)

Repair station name) (Certificate No.)______

(Address)

(c) Except as provided in paragraph (d) of this appendix, for a major repair or major alteration made by a person authorized in §43.17, the person who performs the major repair or major alteration and the person authorized by §43.17 to approve that work shall execute an FAA Form 337 at least in duplicate. A completed copy of that form shall be—

(1) Given to the aircraft owner; and

(2) Forwarded to the Federal Aviation Administration, Aircraft Registration Branch, AFS–750, Post Office Box 25504, Oklahoma City, OK 73125, within 48 hours after the work is inspected.

(d) For extended-range fuel tanks installed within the passenger compartment or baggage compartment, the person who performs the work and the person authorized to approve the work by §43.7 shall execute an FAA Form 337 in at least triplicate. A completed copy of that form shall be—

(1) Placed on board the aircraft as specified in §91.417 of this chapter;

(2) Given to the aircraft owner; and

(3) Forwarded to the Federal Aviation Administration, Aircraft Registration Branch, AFS–751, Post Office Box 25724, Oklahoma City, OK 73125, within 48 hours after the work is inspected.


APPENDIX C TO PART 43 [RESERVED]

APPENDIX D TO PART 43—SCOPE AND DETAIL OF ITEMS (AS APPLICABLE TO THE PARTICULAR AIRCRAFT) TO BE INCLUDED IN ANNUAL AND 100-HOUR INSPECTIONS

(a) Each person performing an annual or 100-hour inspection shall, before that inspection, remove or open all necessary inspection plates, access doors, fairing, and cowling. He shall thoroughly clean the aircraft and aircraft engine.

(b) Each person performing an annual or 100-hour inspection shall inspect (where applicable) the following components of the fuselage and hull group:

(1) Fabric and skin—for deterioration, distortion, other evidence of failure, and defective or insecure attachment of fittings.

(2) Systems and components—for improper installation, apparent defects, and unsatisfactory operation.

(3) Envelope, gas bags, ballast tanks, and related parts—for poor condition.

(c) Each person performing an annual or 100-hour inspection shall inspect (where applicable) the following components of the cabin and cockpit group:

(1) Generally—for uncleanness and loose equipment that might foul the controls.
APPENDIX E TO PART 43—ALTIMETER SYSTEM TEST AND INSPECTION

Each person performing the altimeter system tests and inspections required by §91.412 shall comply with the following:

(a) Static pressure system:
   (1) Ensure freedom from entrapped moisture and restrictions.
   (2) Determine that leakage is within the tolerances established in §23.1325 or §25.1325, whichever is applicable.
   (3) Determine that the static port heater, if installed, is operative.
   (4) Ensure that no alterations or deformations of the airframe surface have been made that would affect the relationship between

Pt. 43, App. E

(2) Seats and safety belts—for poor condition and apparent defects.
(3) Windows and windshields—for deterioration and breakage.
(4) Instruments—for poor condition, mounting, marking, and (where practicable) improper operation.
(5) Flight and engine controls—for improper installation and improper operation.
(6) Batteries—for improper installation and improper charge.
(7) All systems—for improper installation, poor general condition, apparent and obvious defects, and insecurity of attachment.
(d) Each person performing an annual or 100-hour inspection shall inspect (where applicable) the following components of the engine and nacelle group as follows:
   (1) Engine section—for visual evidence of excessive oil, fuel, or hydraulic leaks, and sources of such leaks.
   (2) Studs and nuts—for improper torquing and obvious defects.
   (3) Internal engine—for cylinder compression and for metal particles or foreign matter on screens and sump drain plugs. If there is weak cylinder compression, for improper internal condition and improper internal tolerances.
   (4) Engine mount—for cracks, looseness of mounting, and looseness of engine to mount.
   (5) Flexible vibration dampeners—for poor condition and deterioration.
   (6) Engine controls—for defects, improper travel, and improper safetying.
   (7) Lines, hoses, and clamps—for leaks, improper condition and looseness.
   (8) Exhaust stacks—for cracks, defects, and improper attachment.
   (9) Accessories—for apparent defects in security of mounting.
   (10) All systems—for improper installation, poor general condition, defects, and insecure attachment.
   (11) Cowling—for cracks, and defects.
   (e) Each person performing an annual or 100-hour inspection shall inspect (where applicable) the following components of the landing gear group:
   (1) All units—for poor condition and insecurity of attachment.
   (2) Shock absorbing devices—for improper oleo fluid level.
   (3) Linkages, trusses, and members—for undue or excessive wear fatigue, and distortion.
   (4) Retracting and locking mechanism—for improper operation.
   (5) Hydraulic lines—for leakage.
   (6) Electrical system—for chafing and improper operation of switches.
   (7) Wheels—for cracks, defects, and condition of bearings.
   (8) Tires—for wear and cuts.
   (9) Brakes—for improper adjustment.
   (10) Floats and skis—for insecure attachment and obvious or apparent defects.

(f) Each person performing an annual or 100-hour inspection shall inspect (where applicable) all components of the wing and center section assembly for poor general condition, fabric or skin deterioration, distortion, evidence of failure, and insecurity of attachment.
(g) Each person performing an annual or 100-hour inspection shall inspect (where applicable) all components and systems that make up the complete empennage assembly for poor general condition, fabric or skin deterioration, distortion, evidence of failure, insecure attachment, improper component installation, and improper component operation.
(h) Each person performing an annual or 100-hour inspection shall inspect (where applicable) the following components of the propeller group:
   (1) Propeller assembly—for cracks, nicks, binds, and oil leakage.
   (2) Bolts—for improper torquing and lack of safetying.
   (3) Anti-icing devices—for improper operations and obvious defects.
   (4) Control mechanisms—for improper operation, insecure mounting, and restricted travel.
   (i) Each person performing an annual or 100-hour inspection shall inspect (where applicable) the following components of the radio group:
   (1) Radio and electronic equipment—for improper installation and insecure mounting.
   (2) Wiring and conduits—for improper routing, insecure mounting, and obvious defects.
   (3) Bonding and shielding—for improper installation and poor condition.
   (4) Antenna including trailing antenna—for poor condition, insecure mounting, and improper operation.
   (j) Each person performing an annual or 100-hour inspection shall inspect (where applicable) each installed miscellaneous item that is not otherwise covered by this listing for improper installation and improper operation.

996
air pressure in the static pressure system and true ambient static air pressure for any flight condition.

(b) Altimeter:

(i) Scale error. With the barometric pressure scale at 29.92 inches of mercury, the altimeter shall be subjected successively to pressures corresponding to the altitude specified in Table I up to the maximum normally expected operating altitude of the airplane in which the altimeter is to be installed. The reduction in pressure shall be made at a rate not in excess of 20,000 feet per minute to within approximately 2,000 feet of the test point. The test point shall be approached at a rate compatible with the test equipment. The altimeter shall be kept at the pressure corresponding to each test point for at least 1 minute, but not more than 10 minutes, before a reading is taken. The error at all test points must not exceed the tolerances specified in Table I.

(ii) Hysteresis. The hysteresis test shall begin not more than 15 minutes after the altimeter's initial exposure to the pressure corresponding to the upper limit of the scale error test prescribed in subparagraph (i); and while the altimeter is at this pressure, the hysteresis test shall commence. Pressure shall be increased at a rate simulating a descent in altitude at the rate of 5,000 to 20,000 feet per minute until within 3,000 feet of the first test point (50 percent of maximum altitude). The test point shall then be approached at a rate of approximately 3,000 feet per minute. The altimeter shall be kept at this pressure for at least 5 minutes, but not more than 15 minutes, before the test reading is taken. After the reading has been taken, the pressure shall be increased further, in the same manner as before, until the pressure corresponding to the second test point (40 percent of maximum altitude) is reached. The altimeter shall be kept at this pressure for at least 1 minute, but not more than 10 minutes, before the test reading is taken. After the reading has been taken, the pressure shall be increased further, in the same manner as before, until atmospheric pressure is reached. The reading of the altimeter at either of the two test points shall not differ by more than the tolerance specified in Table II from the reading of the altimeter for the corresponding altitude recorded during the scale error test prescribed in paragraph (b)(i).

(iii) After effect. Not more than 5 minutes after the completion of the hysteresis test prescribed in paragraph (b)(ii), the reading of the altimeter (corrected for any change in atmospheric pressure) shall not differ from the original atmospheric pressure reading by more than the tolerance specified in Table II.

(iv) Friction. The altimeter shall be subjected to a steady rate of decrease of pressure approximating 750 feet per minute. At each altitude listed in Table III, the change in reading of the pointers after vibration shall not exceed the corresponding tolerance listed in Table III.

(v) Case leak. The leakage of the altimeter case, when the pressure within it corresponds to an altitude of 18,000 feet, shall not change the altimeter reading by more than the tolerance shown in Table II during an interval of 1 minute.

(vi) Barometric scale error. At constant atmospheric pressure, the barometric pressure scale shall be set at each of the pressures (falling within its range of adjustment) that are listed in Table IV, and shall cause the pointer to indicate the equivalent altitude difference shown in Table IV with a tolerance of 25 feet.

(2) Altimeters which are the air data computer type with associated computing systems, or which incorporate air data correction internally, may be tested in a manner and to specifications developed by the manufacturer which are acceptable to the Administrator.

(c) Automatic Pressure Altitude Reporting Equipment and ATC Transponder System Integration Test. The test must be conducted by an appropriately rated person under the conditions specified in paragraph (a). Measure the automatic pressure altitude at the output of the installed ATC transponder when interrogated on Mode C at a sufficient number of test points to ensure that the altitude reporting equipment, altimeters, and ATC transponders perform their intended functions as installed in the aircraft. The difference between the automatic reporting output and the altitude displayed at the altimeter shall not exceed 125 feet.

(d) Records: Comply with the provisions of §43.9 of this chapter as to content, form, and disposition of the records. The person performing the altimeter tests shall record on the altimeter the date and maximum altitude to which the altimeter has been tested and the persons approving the airplane for return to service shall enter that data in the airplane log or other permanent record.
TABLE I

<table>
<thead>
<tr>
<th>Altitude (feet)</th>
<th>Equivalent pressure (inches of mercury)</th>
<th>Tolerance ±(feet)</th>
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TABLE II—TEST TOLERANCES

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<th>Test</th>
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<tr>
<td>Case Leak Test</td>
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<td>Hysteresis Test</td>
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<tr>
<td>First Test Point (50 percent of maximum altitude)</td>
<td>75</td>
</tr>
<tr>
<td>Second Test Point (40 percent of maximum altitude)</td>
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<tr>
<td>After Effect Test</td>
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TABLE III—FRICTION

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<th>Tolerance (feet)</th>
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TABLE IV—PRESSURE-ALTITUDE DIFFERENCE—Continued

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<tr>
<th>Pressure (inches of Hg)</th>
<th>Altitude difference (feet)</th>
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<tbody>
<tr>
<td>30.99</td>
<td>±974</td>
</tr>
</tbody>
</table>

(Secs. 313, 314, and 601 through 610 of the Federal Aviation Act of 1958 (49 U.S.C. 1354, 1355, and 1421 through 1430) and sec. 9(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))


APPENDIX F TO PART 43—ATC TRANSPONDER TESTS AND INSPECTIONS

The ATC transponder tests required by §91.413 of this chapter may be conducted using a bench check or portable test equipment and must meet the requirements prescribed in paragraphs (a) through (h) of this appendix. If portable test equipment with appropriate coupling to the aircraft antenna system is used, operate the test equipment for ATCRBS transponders at a nominal rate of 235 interrogations per second to avoid possible ATCRBS interference. Operate the test equipment at a nominal rate of 50 Mode S interrogations per second for Mode S. An additional 3 dB loss is allowed to compensate for antenna coupling errors during receiver sensitivity measurements conducted in accordance with paragraph (c)(3) when using portable test equipment.

(a) Radio Reply Frequency:

(1) For all classes of ATCRBS transponders, interrogate the transponder and verify that the reply frequency is 1090 ±3 Megahertz (MHz).

(2) For classes 1B, 2B, and 3B Mode S transponders, interrogate the transponder and verify that the reply frequency is 1090 ±3 MHz.

(3) For classes 1B, 2B, and 3B Mode S transponders that incorporate the optional 1090 ±1 MHz reply frequency, interrogate the transponder and verify that the reply frequency is correct.

(4) For classes 1A, 2A, 3A, and 4 Mode S transponders, interrogate the transponder and verify that the reply frequency is 1090 ±1 MHz.

(b) Suppression: When Classes 1B and 2B ATCRBS Transponders, or Classes 1B, 2B, and 3B Mode S transponders are interrogated Mode 3A at an interrogation rate between 230 and 1,000 interrogations per second; or when Classes 1A and 2A ATCRBS Transponders, or Classes 1B, 2A, 3A, and 4 Mode S
transponders are interrogated at a rate between 230 and 1,200 Mode S/A interrogations per second:

1. Verify that the transponder does not respond to more than 1 percent of ATCRBS interrogations when the amplitude of the P1 pulse is equal to the P1 pulse.
2. Verify that the transponder replies to at least 90 percent of ATCRBS interrogations when the amplitude of the P2 pulse is less than the P1 pulse. If the test is conducted with a radiated test signal, the interrogation rate shall be 230 ± 5 interrogations per second unless a higher rate has been approved for the test equipment used at that location.

(c) Receiver Sensitivity:
1. Verify that for any class of ATCRBS Transponder, the receiver minimum triggering level (MTL) of the system is 74 ± 4 dbm, or that for any class of Mode S transponder the receiver MTL for Mode S format (P6 type) interrogations is 74 ± 3 dbm by use of a test set either:
   (i) Connected to the antenna end of the transmission line;
   (ii) Connected to the antenna terminal of the transponder with a correction for transmission line loss; or
   (iii) Utilized radiated signal.
2. Verify that the difference in Mode S and Mode C receiver sensitivity does not exceed 1 db for either any class of ATCRBS transponder or any class of Mode S transponder.

(d) Radio Frequency (RF) Peak Output Power:
1. Verify that the transponder RF output power is within specifications for the class of transponder. Use the same conditions as described in (c)(1)(i), (ii), and (iii) above.
   (i) For Class 1A and 2A ATCRBS transponders, verify that the minimum RF peak output power is at least 21.0 dbw (125 watts).
   (ii) For Class 1B and 2B ATCRBS transponders, verify that the minimum RF peak output power is at least 18.5 dbw (70 watts).
   (iii) For Class 1A, 2A, 3A, and 4 and those Class 1B, 2B, and 3B Mode S transponders that include the optional high RF peak output power is at least 21.0 dbw (125 watts).
   (iv) For Classes 1B, 2B, and 3B Mode S transponders, verify that the minimum RF peak output power is at least 18.5 dbw (70 watts).
   (v) For any class of ATCRBS or any class of Mode S transponders, verify that the maximum RF peak output power does not exceed 27.0 dbw (500 watts).

NOTE: The tests in (e) through (j) apply only to Mode S transponders.

(e) Mode S Diversity Transmission Channel Isolation: For any class of Mode S transponder that incorporates diversity operation, verify that the RF peak output power transmitted from the selected antenna exceeds the power transmitted from the nonselected antenna by at least 20 db.

(f) Mode S Address: Interrogate the Mode S transponder and verify that it replies only to its assigned address. Use the correct address and at least two incorrect addresses. The interrogations should be made at a nominal rate of 50 interrogations per second.
(g) Mode S Formats: Interrogate the Mode S transponder with uplink formats (UF) for which it is equipped and verify that the replies are made in the correct format. Use the surveillance formats UF=4 and 5. Verify that the altitude reported in the replies to UF=4 are the same as that reported in a valid ATCRBS Mode C reply. Verify that the identity reported in the replies to UF=5 are the same as that reported in a valid ATCRBS Mode S A reply. If the transponder is so equipped, use the communication formats UF=20, 21, and 24.
(h) Mode S All-Call Interrogations: Interrogate the Mode S transponder with the Mode S-only all-call format UF=11, and the ATCRBS/Mode S all-call formats (1.6 microsecond P1 pulse) and verify that the correct address and capability are reported in the replies (downlink format DF=11).
(i) ATCRBS-Only All-Call Interrogation: Interrogate the Mode S transponder with the ATCRBS-only all-call interrogation (0.8 microsecond P1 pulse) and verify that no reply is generated.
(j) Squitter: Verify that the Mode S transponder generates a correct squitter approximately once per second.

(k) Records: Comply with the provisions of §43.9 of this chapter as to content, form, and disposition of the records.


PART 45—IDENTIFICATION AND REGISTRATION MARKING

Subpart A—General

Sec.
45.1 Applicability.

Subpart B—Marking of Products and Articles

45.10 Marking.
45.11 Marking of products.
45.13 Identification data.
45.15 Marking requirements for PMA articles, TSO articles, and Critical parts.
45.16 Marking of life-limited parts.

Subpart C—Nationality and Registration Marks

45.21 General.
§ 45.1

Applicability.

This part prescribes the requirements for—
(a) Marking products and articles manufactured under—
(1) A type certificate; 
(2) A production approval as defined under part 21 of this chapter; and  
(3) The provisions of an agreement between the United States and another country or jurisdiction for the acceptance of products and articles; and  
(b) Nationality and registration marking of U.S. registered aircraft.


Subpart B—Marking of Products and Articles

§ 45.10 Marking.

No person may mark a product or article in accordance with this subpart unless—
(a) That person produced the product or article—
(1) Under part 21, subpart F, G, K, or O of this chapter; or  
(2) For export to the United States under the provisions of an agreement between the United States and another country or jurisdiction for the acceptance of products and articles; and  
(b) That product or article conforms to its approved design, and is in a condition for safe operation; and, for a TSO article; that TSO article meets the applicable performance standards.

Federal Aviation Administration, DOT

§ 45.13 Identification data.

(a) The identification required by § 45.11 (a) through (c) must include the following information:
   (1) Builder’s name.
   (2) Model designation.
   (3) Builder’s serial number.
   (4) Type certificate number, if any.
   (5) Production certificate number, if any.
   (6) For aircraft engines, the established rating.

(b) Gliders. Paragraphs (a)(3) and (e) of this section do not apply to gliders.

(e) Aircraft manufactured before March 7, 1988. The owner or operator of an aircraft manufactured before March 7, 1988 must mark the aircraft by attaching the identification plate required by paragraph (a) of this section. The plate must be secured at an accessible exterior or interior location near an entrance, if the model designation and builder’s serial number are also displayed on the exterior of the aircraft fuselage. The model designation and builder’s serial number must be—
   (1) Legible to a person on the ground,
   (2) Located either adjacent to and aft of the rear-most entrance door or on the fuselage near the tail surfaces, and
   (3) Displayed in such a manner that they are not likely to be defaced or removed during normal service.

(f) For powered parachutes and weight-shift-control aircraft, the identification plate required by paragraph (a) of this section must be secured to the exterior of the aircraft fuselage so that it is legible to a person on the ground.

(g) The identification plate described in paragraph (a) of this section may be secured to the aircraft at an accessible location near an entrance for—
   (1) Aircraft produced for—
      (i) Operations under part 121 of this chapter,
      (ii) Commuter operations (as defined in § 110.2 of this chapter), or
      (iii) Export.
   (2) Aircraft operating under part 121 of this chapter and under an FAA-approved continuous airworthiness maintenance program; or
   (3) Aircraft operating in commuter air carrier operations (as defined in § 110.2 of this chapter) under an FAA-approved continuous airworthiness maintenance program.

(h) Gliders. Paragraphs (a)(3) and (e) of this section do not apply to gliders.

§ 45.15 Marking requirements for PMA articles, TSO articles, and Critical parts.

(a) PMA articles. The manufacturer of a PMA article must permanently and legibly mark—

(1) Each PMA article, with the PMA holder's name, trademark, symbol, or other FAA approved identification and part number; and

(2) The letters “FAA–PMA”.

(b) TSO articles. The manufacturer of a TSO article must permanently and legibly mark—

(1) Each TSO article with the TSO holder's name, trademark, symbol, or other FAA approved identification and part number; and

(2) Each TSO article, unless otherwise specified in the applicable TSO, with the TSO number and letter of designation, all markings specifically required by the applicable TSO, and the serial number or the date of manufacture of the article or both.

(c) Critical parts. Each person who manufactures a part for which a replacement time, inspection interval, or related procedure is specified in the Airworthiness Limitations section of a manufacturer's maintenance manual or Instructions for Continued Airworthiness must permanently and legibly mark that part with a serial number (or equivalent) unique to that part in addition to the other applicable requirements of this section.

(d) If the FAA finds a part or article is too small or otherwise impractical to mark with any of the information required by this part, the manufacturer must attach that information to the part or its container.


§ 45.16 Marking of life-limited parts.

When requested by a person required to comply with §43.10 of this chapter, the holder of a type certificate or design approval for a life-limited part must provide marking instructions, or must state that the part cannot be practicably marked without compromising its integrity.


Subpart C—Nationality and Registration Marks

§ 45.21 General.

(a) Except as provided in §45.22, no person may operate a U.S.-registered aircraft unless that aircraft displays nationality and registration marks in accordance with the requirements of this section and §§45.23 through 45.33.
Federal Aviation Administration, DOT

§ 45.22 Exhibition, antique, and other aircraft: Special rules.

(a) When display of aircraft nationality and registration marks in accordance with §§ 45.21 and 45.23 through 45.33 would be inconsistent with exhibition of that aircraft, a U.S.-registered aircraft may be operated without displaying those marks anywhere on the aircraft if:

(1) It is operated for the purpose of exhibition, including a motion picture or television production, or an airshow;

(2) Except for practice and test flights necessary for exhibition purposes, it is operated only at the location of the exhibition, between the exhibition locations, and between those locations and the base of operations of the aircraft; and

(3) For each flight in the United States:

(i) It is operated with the prior approval of the Flight Standards District Office, in the case of a flight within the lateral boundaries of the surface areas of Class B, Class C, Class D, or Class E airspace designated for the takeoff airport, or within 4.4 nautical miles of that airport if it is within Class G airspace; or

(ii) It is operated under a flight plan filed under either § 91.153 or § 91.169 of this chapter describing the marks it displays, in the case of any other flight.

(b) A small U.S.-registered aircraft built at least 30 years ago or a U.S.-registered aircraft for which an experimental certificate has been issued under § 21.191(d) or 21.191(g) for operation as an exhibition aircraft or as an amateur-built aircraft and which has the same external configuration as an aircraft built at least 30 years ago may be operated without displaying marks in accordance with §§ 45.21 and 45.23 through 45.33 if:

(1) It displays in accordance with § 45.21(c) marks at least 2 inches high on each side of the fuselage or vertical tail surface consisting of the Roman capital letter “N” followed by:

(i) The U.S. registration number of the aircraft; or

(ii) The symbol appropriate to the airworthiness certificate of the aircraft ("C", standard; “R”, restricted; “L”, limited; or “X”, experimental) followed by the U.S. registration number of the aircraft;

and

(2) It displays no other mark that begins with the letter “N” anywhere on the aircraft, unless it is the same mark that is displayed under paragraph (b)(1) of this section.

(c) No person may operate an aircraft under paragraph (a) or (b) of this section—

(1) In an ADIZ or DEWIZ described in Part 99 of this chapter unless it temporarily bears marks in accordance with §§ 45.21 and 45.23 through 45.33; or

(2) In a foreign country unless that country consents to that operation; or

(3) In any operation conducted under Part 121, 133, 135, or 137 of this chapter.

(d) If, due to the configuration of an aircraft, it is impossible for a person to mark it in accordance with §§ 45.21 and
§ 45.23 Display of marks; general.

(a) Each operator of an aircraft must display on that aircraft marks consisting of the Roman capital letter “N” (denoting United States registration) followed by the registration number of the aircraft. Each suffix letter used in the marks displayed must also be a Roman capital letter.

(b) When marks include only the Roman capital letter “N” and the registration number is displayed on limited, restricted or light-sport category aircraft or experimental or provisionally certificated aircraft, the operator must also display on that aircraft near each entrance to the cabin, cockpit, or pilot station, in letters not less than 2 inches nor more than 6 inches high, the words “limited,” “restricted,” “light-sport,” “experimental,” or “provisional,” as applicable.

§ 45.25 Location of marks on fixed-wing aircraft.

(a) The operator of a fixed-wing aircraft must display the required marks on either the vertical tail surfaces or the sides of the fuselage, except as provided in §45.29(f).

(b) The marks required by paragraph (a) of this section must be displayed as follows:

(1) If displayed on the vertical tail surfaces, horizontally on both surfaces, horizontally on both surfaces of a single vertical tail or on the outer surfaces of a multivertical tail. However, on aircraft on which marks at least 3 inches high may be displayed in accordance with §45.29(b)(1), the marks may be displayed vertically on the vertical tail surfaces.

(2) If displayed on the fuselage surfaces, horizontally on both sides of the fuselage between the trailing edge of the wing and the leading edge of the horizontal stabilizer. However, if engine pods or other appurtenances are located in this area and are an integral part of the fuselage side surfaces, the operator may place the marks on those pods or appurtenances.

§ 45.27 Location of marks; nonfixed-wing aircraft.

(a) Rotorcraft. Each operator of a rotorcraft must display on that rotorcraft horizontally on both surfaces of the cabin, fuselage, boom, or tail the marks required by §45.23.

(b) Airships. Each operator of an airship must display on that airship the marks required by §45.23, horizontally on—

(1) The upper surface of the right horizontal stabilizer and on the under surface of the left horizontal stabilizer with the top of the marks toward the leading edge of each stabilizer; and

(2) Each side of the bottom half of the vertical stabilizer.

(c) Spherical balloons. Each operator of a spherical balloon must display the marks required by §45.23 in two places diametrically opposite and near the maximum horizontal circumference of that balloon.

(d) Nonspherical balloons. Each operator of a nonspherical balloon must display the marks required by §45.23 on each side of the balloon near its maximum cross section and immediately above either the rigging band or the points of attachment of the basket or cabin suspension cables.

(e) Powered parachutes and weight-shift-control aircraft. Each operator of a powered parachute or a weight-shift-control aircraft must display the marks required by §§45.23 and 45.29(b)(2) of this part. The marks must be displayed in two diametrically opposite positions on the fuselage, a structural member, or a component of the aircraft and must be visible from the side of the aircraft.
§ 45.29 Size of marks.

(a) Except as provided in paragraph (f) of this section, each operator of an aircraft must display marks on the aircraft meeting the size requirements of this section.

(b) Height. Except as provided in paragraph (h) of this part, the nationality and registration marks must be of equal height and on—

1. Fixed-wing aircraft, must be at least 12 inches high, except that:

   (i) An aircraft displaying marks at least 2 inches high before November 1, 1981 and an aircraft manufactured after November 2, 1981, but before January 1, 1983, may display those marks until the aircraft is repainted or the marks are repainted, restored, or changed;

   (ii) Marks at least 3 inches high may be displayed on a glider;

   (iii) Marks at least 3 inches high may be displayed on an aircraft for which the FAA has issued an experimental certificate under § 21.191(d), § 21.191(g), or § 21.191(i) of this chapter to operate as an exhibition aircraft, an amateur-built aircraft, or a light-sport aircraft when the maximum cruising speed of the aircraft does not exceed 180 knots CAS; and

   (iv) Marks may be displayed on an exhibition, antique, or other aircraft in accordance with § 45.22.

2. Airships, spherical balloons, nonspherical balloons, powered parachutes, and weight-shift-control aircraft must be at least 3 inches high; and

3. Rotorcraft, must be at least 12 inches high, except that rotorcraft displaying before April 18, 1983, marks required by § 45.29(b)(3) in effect on April 17, 1983, and rotorcraft manufactured on or after April 18, 1983, but before December 31, 1983, may display those marks until the aircraft is repainted or the marks are repainted, restored, or changed.

(c) Width. Characters must be two-thirds as wide as they are high, except the number “1”, which must be one-sixth as wide as it is high, and the letters “M” and “W” which may be as wide as they are high.

(d) Thickness. Characters must be formed by solid lines one-sixth as thick as the character is high.

(e) Spacing. The space between each character may not be less than one-fourth of the character width.

(f) If either one of the surfaces authorized for displaying required marks under § 45.25 is large enough for display of marks meeting the size requirements of this section and the other is not, full size marks must be placed on the larger surface. If neither surface is large enough for full-size marks, marks as large as practicable must be displayed on the larger of the two surfaces. If no surface authorized to be marked by § 45.27 is large enough for full-size marks, marks as large as practicable must be placed on the largest of the authorized surfaces. However, powered parachutes and weight-shift-control aircraft must display marks at least 3 inches high.

(g) Uniformity. The marks required by this part for fixed-wing aircraft must have the same height, width, thickness, and spacing on both sides of the aircraft.

(h) After March 7, 1988, each operator of an aircraft penetrating an ADIZ or DEWIZ must display on that aircraft temporary or permanent nationality and registration marks at least 12 inches high.


§ 45.31 Marking of export aircraft.

A person who manufactures an aircraft in the United States for delivery outside thereof may display on that aircraft any marks required by the State of registry of the aircraft. However, no person may operate an aircraft so marked within the United States, except for test and demonstration flights for a limited period of time, or while in necessary transit to the purchaser.

§ 45.33 Sale of aircraft; removal of marks.

When an aircraft that is registered in the United States is sold, the holder of the Certificate of Aircraft Registration
must remove, before its delivery to the purchaser, all United States marks from the aircraft, unless the purchaser is—

(a) A citizen of the United States;
(b) An individual citizen of a foreign country who is lawfully admitted for permanent residence in the United States; or
(c) When the aircraft is to be based and primarily used in the United States, a corporation (other than a corporation which is a citizen of the United States) lawfully organized and doing business under the laws of the United States or any State thereof.

[Amdt. 45–11, 44 FR 61938, Oct. 29, 1979]

PART 47—AIRCRAFT REGISTRATION

Subpart A—General

Sec.
47.1 Applicability.
47.2 Definitions.
47.3 Registration required.
47.5 Applicants.
47.7 United States citizens and resident aliens.
47.8 Voting trusts.
47.9 Corporations not U.S. citizens.
47.11 Evidence of ownership.
47.13 Signatures and instruments made by representatives.
47.15 Registration number.
47.16 Temporary registration numbers.
47.17 Fees.
47.19 Registry.

Subpart B—Certificates of Aircraft Registration

47.31 Application.
47.33 Aircraft not previously registered anywhere.
47.35 Aircraft last previously registered in the United States.
47.37 Aircraft last previously registered in a foreign country.
47.39 Effective date of registration.
47.40 Registration expiration and renewal.
47.41 Duration and return of Certificate.
47.43 Invalid registration.
47.45 Change of address.
47.47 Cancellation of Certificate for export purpose.
47.49 Replacement of Certificate.
47.51 [Reserved]

Subpart C—Dealers’ Aircraft Registration Certificate

47.61 Dealer’s Aircraft Registration Certificate.

47.63 Application.
47.65 Eligibility.
47.67 Evidence of ownership.
47.68 Limitations.
47.71 Duration of Certificate; change of status.


SOURCE: Docket No. 7190, 31 FR 4495, Mar. 17, 1966, unless otherwise noted.

EDITORIAL NOTE: Nomenclature changes to part 47 appear at 75 FR 41979, July 20, 2010.

Subpart A—General

§ 47.1 Applicability.

This part prescribes the requirements for registering aircraft under 49 U.S.C. 44101–44104. Subpart B applies to each applicant for, and holder of, a Certificate of Aircraft Registration, AC Form 8050–3. Subpart C applies to each applicant for, and holder of, a Dealer’s Aircraft Registration Certificate, AC Form 8050–6.

[Amdt. 47–29, 75 FR 41979, July 20, 2010]

§ 47.2 Definitions.

The following are definitions of terms used in this part:

Registry means the FAA, Civil Aviation Registry, Aircraft Registration Branch.

Resident alien means an individual citizen of a foreign country lawfully admitted for permanent residence in the United States as an immigrant in conformity with the regulations of the Immigration and Naturalization Service of the Department of Justice (8 CFR Chapter 1).

U.S. citizen means one of the following:

(1) An individual who is a citizen of the United States or one of its possessions.
(2) A partnership each of whose partners is an individual who is a citizen of the United States.
(3) A corporation or association organized under the laws of the United States or a State, the District of Columbia, or a territory or possession of the United States, of which the president and at least two-thirds of the board of directors and other managing
officers are citizens of the United States, which is under the actual control of citizens of the United States, and in which at least 75 percent of the voting interest is owned or controlled by persons that are citizens of the United States.


§ 47.3 Registration required.

(a) An aircraft may be registered under 49 U.S.C. 44103 only when the aircraft is not registered under the laws of a foreign country and is—

(1) Owned by a citizen of the United States;

(2) Owned by an individual citizen of a foreign country lawfully admitted for permanent residence in the United States;

(3) Owned by a corporation not a citizen of the United States when the corporation is organized and doing business under the laws of the United States or a State within the United States, and the aircraft is based and primarily used in the United States; or

(4) An aircraft of—

(i) The United States Government; or

(ii) A State, the District of Columbia, a territory or possession of the United States, or a political subdivision of a State, territory, or possession.

(b) No person may operate an aircraft that is eligible for registration under 49 U.S.C. 44101–44104, unless the aircraft—

(1) Has been registered by its owner;

(2) Is carrying aboard the temporary authorization required by §47.31(c); or

(3) Is an aircraft of the Armed Forces.

(c) Governmental units are those named in paragraph (a) of this section and Puerto Rico.


§ 47.7 United States citizens and resident aliens.

(a) U.S. citizens. An applicant for aircraft registration under this part who is a U.S. citizen must certify to this in the Aircraft Registration Application, AC Form 8050–1.

(b) Resident aliens. An applicant for aircraft registration under 49 U.S.C. 44102 who is a resident alien must furnish a representation of permanent residence and the applicant’s alien registration number issued by the Immigration and Naturalization Service.

(c) Trustees. An applicant for aircraft registration under 49 U.S.C. 44102 who holds legal title to an aircraft in trust must comply with the following requirements:

(1) Each trustee must be either a U.S. citizen or a resident alien.

(2) The applicant must submit with the Aircraft Registration Application—

(i) A copy of each document legally affecting a relationship under the trust;

(ii) If each beneficiary under the trust, including each person whose security interest in the aircraft is incorporated in the trust, is either a U.S. citizen or a resident alien, an affidavit by the applicant to that effect; and
(iii) If any beneficiary under the trust, including any person whose security interest in the aircraft is incorporated in the trust, is not a U.S. citizen or resident alien, an affidavit from each trustee stating that the trustee is not aware of any reason, situation, or relationship (involving beneficiaries or other persons who are not U.S. citizens or resident aliens) as a result of which those persons together would have more than 25 percent of the aggregate power to influence or limit the exercise of the trustee’s authority.

(3) If persons who are neither U.S. citizens nor resident aliens have the power to direct or remove a trustee, either directly or indirectly through the control of another person, the trust instrument must provide that those persons together may not have more than 25 percent of the aggregate power to direct or remove a trustee. Nothing in this paragraph prevents those persons from having more than 25 percent of the beneficial interest in the trust.

(d) **Partnerships.** A partnership may apply for a Certificate of Aircraft Registration, AC Form 8050–3, under 49 U.S.C. 44102 only if each partner, whether a general or limited partner, is an individual who is a citizen of the United States. Nothing in this section makes ineligible for registration an aircraft which is not owned as a partnership asset but is co-owned by—

(1) Resident aliens; or

(2) One or more resident aliens and one or more U.S. citizens.


§ 47.8 Voting trusts.

(a) If a voting trust is used to qualify a domestic corporation as a U.S. citizen, the corporate applicant must submit to the Registry—

(1) A true copy of the fully executed voting trust agreement, which must identify each voting interest of the applicant, and which must be binding upon each voting trustee, the applicant corporation, all foreign stockholders, and each other party to the transaction; and

(2) An affidavit executed by each person designated as voting trustee in the voting trust agreement, in which each affiant represents—

(i) That each voting trustee is a citizen of the United States within the meaning of 49 U.S.C. 40102(a)(15).

(ii) That each voting trustee is not a past, present, or prospective director, officer, employee, attorney, or agent of any other party to the trust agreement;

(iii) That each voting trustee is not a present or prospective beneficiary, creditor, debtor, supplier or contractor of any other party to the trust agreement;

(iv) That each voting trustee is not aware of any reason, situation, or relationship under which any other party to the agreement might influence the exercise of the voting trustee’s totally independent judgment under the voting trust agreement.

(b) Each voting trust agreement submitted under paragraph (a)(1) of this section must provide for the succession of a voting trustee in the event of death, disability, resignation, termination of citizenship, or any other event leading to the replacement of any voting trustee. Upon succession, the replacement voting trustee shall immediately submit to the Registry the affidavit required by paragraph (a)(2) of this section.

(c) If the voting trust terminates or is modified, and the result is less than 75 percent control of the voting interest in the corporation by citizens of the United States, a loss of citizenship of the holder of the Certificate of Aircraft Registration, AC Form 8050–3 occurs, and § 47.41(a)(3) of this part applies.

(d) A voting trust agreement may not empower a trustee to act through a proxy.


§ 47.9 Corporations not U.S. citizens.

(a) Each corporation applying for registration of an aircraft under 49 U.S.C. 44102 must submit to the Registry with the Aircraft Registration Application, AC Form 8050–1—

(1) A certified copy of its certificate of incorporation;
(2) A certification that it is lawfully qualified to do business in one or more States;

(3) A certification that the aircraft will be based and primarily used in the United States; and

(4) The location where the records required by paragraph (e) of this section will be maintained.

(b) For the purposes of registration, an aircraft is based and primarily used in the United States if the flight hours accumulated within the United States amount to at least 60 percent of the total flight hours of the aircraft during—

(1) For aircraft registered on or before January 1, 1980, the 6-calendar month period beginning on January 1, 1980, and each 6-calendar month period thereafter; and

(2) For aircraft registered after January 1, 1980, the period consisting in the remainder of the registration month and the succeeding 6 calendar months and each 6-calendar month period thereafter.

(c) For the purpose of this section, only those flight hours accumulated during non-stop (except for stops in emergencies or for purposes of refueling) flight between two points in the United States, even if the aircraft is outside of the United States during part of the flight, are considered flight hours accumulated within the United States.

(d) In determining compliance with this section, any periods during which the aircraft is not validly registered in the United States are disregarded.

(e) The corporation that registers an aircraft pursuant to 49 U.S.C. 44102 shall maintain, and make available for inspection by the FAA upon request, records containing the total flight hours in the United States of the aircraft for three calendar years after the year in which the flight hours were accumulated.

(f) The corporation that registers an aircraft pursuant to 49 U.S.C. 44102 shall send to the Registry, at the end of each period of time described in paragraphs (b)(1) and (2) of this section, either—

(i) The total time in service of the airframe as provided in §91.417(a)(2)(i), accumulated during that period; and

(ii) The total flight hours in the United States of the aircraft accumulated during that period; or

(2) A signed statement that the total flight hours of the aircraft, while registered in the United States during that period, have been exclusively within the United States.

§ 47.11 Evidence of ownership.

Except as provided in §§47.33 and 47.35, each person that submits an Aircraft Registration Application, AC Form 8050–1 under this part must also submit the required evidence of ownership, recordable under §§49.13 and 49.17 of this chapter, as follows:

(a) The buyer in possession, the baillee, or the lessee of an aircraft under a contract of conditional sale must submit the contract. The assignee under a contract of conditional sale must submit both the contract (unless it is already recorded at the Registry), and his assignment from the original buyer, baillee, lessee, or prior assignee.

(b) The repossessor of an aircraft must submit—

(1) A Certificate of Repossession of Encumbered Aircraft, FAA Form 8050–4, or its equivalent, signed by the applicant and stating that the aircraft was repossessed or otherwise seized under the security agreement involved and applicable local law;

(2) The security agreement (unless it is already recorded at the Registry), or a copy thereof certified as true under §49.21 of this chapter; and

(3) When repossession was through foreclosure proceedings resulting in sale, a bill of sale signed by the sheriff, auctioneer, or other authorized person who conducted the sale, and stating that the sale was made under applicable local law.

(c) The buyer of an aircraft at a judicial sale, or at a sale to satisfy a lien or charge, must submit a bill of sale signed by the sheriff, auctioneer, or other authorized person who conducted the sale, and stating that the sale was made under applicable local law.
§ 47.13 Signatures and instruments made by representatives.

(a) Each person signing an Aircraft Registration Application, AC Form 8050–1, or a document submitted as supporting evidence under this part, must sign in ink or by other means acceptable to the FAA. If signed in ink, the Aircraft Registration Application must also have the typed or legibly printed name of each signer in the signature block.

(b) When one or more persons doing business under a trade name submits an Aircraft Registration Application, a document submitted as supporting evidence under this part, or a request for cancellation of a Certificate of Aircraft Registration, AC Form 8050–3, the application, document, or request must be signed by, or on behalf of, each person who shares title to the aircraft.

(c) When an agent submits an Aircraft Registration Application, a document submitted as supporting evidence under this part, or a request for cancellation of a Certificate of Aircraft Registration, on behalf of the owner, that agent must—

(1) State the name of the owner on the application, document, or request;

(2) Sign as agent or attorney-in-fact on the application, document, or request; and

(3) Submit a signed power of attorney, or a true copy thereof certified under § 49.21 of this chapter, with the application, document, or request.

(d) When a corporation submits an Aircraft Registration Application, a document submitted as supporting evidence under this part, or a request for cancellation of a Certificate of Aircraft Registration, it must—

(1) Have an authorized person sign, by means acceptable to the FAA, the application, document, or request;

(2) Show the title of the signer's office on the application, document, or request; and

(3) Submit a copy of the authorization from the board of directors to sign for the corporation, certified as true under § 49.21 of this chapter by a corporate officer or other person in a managerial position therein, with the application, document, or request, unless—

(1) The signer of the application, document, or request is a corporate officer.
§ 47.15 Registration number.

(a) Number required. An applicant for aircraft registration must place a U.S. registration number (registration mark) on the Aircraft Registration Application, AC Form 8050–1, and on any evidence submitted with the application. There is no charge for the assignment of numbers provided in this paragraph. This paragraph does not apply to an aircraft manufacturer who applies for a group of U.S. registration numbers under paragraph (c) of this section; a person who applies for a special registration number under paragraphs (d) through (f) of this section; or a holder of a Dealer’s Aircraft Registration Certificate, AC Form 8050–6, who applies for a temporary registration number under § 47.16.

(1) Aircraft not previously registered anywhere. The applicant must obtain the U.S. registration number from the Registry by request in writing describing the aircraft by make, type, model, and serial number (or, if it is amateur-built, as provided in § 47.33(b)) and stating that the aircraft has not previously been registered anywhere. If the aircraft was brought into the United States from a foreign country, the applicant must submit evidence that the aircraft has never been registered in a foreign country.

(2) Aircraft last previously registered in the United States. Unless the applicant applies for a different number under paragraphs (d) through (f) of this section, the applicant must place the U.S. registration number that is already assigned to the aircraft on the Aircraft Registration Application, and the supporting evidence. If there is no number assigned, the applicant must obtain a U.S. registration number from the Registry by making a written request that describes the aircraft by make, model, and serial number.

(3) Aircraft last previously registered in a foreign country. Whether or not the power of attorney or other evidence is still in effect.

§47.15 14 CFR Ch. I (1–1–12 Edition)

foreign registration has ended, the applicant must obtain a U.S. registration number from the Registry for an aircraft last previously registered in a foreign country, by request in writing describing the aircraft by make, model, and serial number, accompanied by—

(i) Evidence of termination of foreign registration in accordance with §47.37(b) or the applicant's affidavit showing that foreign registration has ended; or

(ii) If foreign registration has not ended, the applicant's affidavit stating that the number will not be placed on the aircraft until foreign registration has ended.

(4) Duration of a U.S. registration number assignment. Authority to use the registration number obtained under paragraph (a)(1), (2), or (3) of this section expires 90 days after the date it is issued unless the applicant submits an Aircraft Registration Application and complies with §47.33 or §47.37, as applicable, within that period of time. However, the applicant may obtain an extension of this 90-day period from the Registry if the applicant shows that the delay in complying with that section is due to circumstances beyond the applicant’s control.

(b) A U.S. registration number may not exceed five symbols in addition to the prefix letter “N”. These symbols may be all numbers (N10000), one to four numbers and one suffix letter (N 1000A), or one to three numbers and two suffix letters (N 100AB). The letters “I” and “O” may not be used. The first zero in a number must always be preceded by at least one of the numbers 1 through 9.

(c) An aircraft manufacturer may apply to the Registry for enough U.S. registration numbers to supply estimated production for the next 18 months. There is no charge for this allocation of numbers.

(d) Any available, unassigned U.S. registration number may be assigned as a special registration number. An applicant who wants a special registration number or wants to change the registration number of his aircraft may apply for it to the Registry. The fee required by §47.17 must accompany the application.

(e) [Reserved]

(f) The Registry authorizes a special registration number change on the Assignment of Special Registration Numbers, AC Form 8050–64. The authorization expires one year from the date the Registry issues an Assignment of Special Registration Numbers unless the special registration number is permanently placed on the aircraft. Within five days after the special registration number is placed on the aircraft, the owner must complete and sign the Assignment of Special Registration Numbers, state the date the number was placed on the aircraft, and return the original form to the Registry. The duplicate of the Assignment of Special Registration Numbers and the present Certificate of Aircraft Registration, AC Form 8050–3, must be carried in the aircraft as temporary authority to operate it. This temporary authority is valid until the date the owner receives the revised Certificate of Aircraft Registration showing the new registration number, but in no case is it valid for more than 120 days from the date the number is placed on the aircraft.

(g) [Reserved]

(h) A special registration number may be reserved for no more than 1 year. If a person wishes to renew his reservation from year to year, he must apply to the Registry for renewal and submit the fee required by §47.17 for a special registration number.

(i) When aircraft registration has ended, as described in §47.41(a), the assignment of a registration number to an aircraft is no longer authorized for use except as provided in §47.31(c) and will be cancelled:

(1) Following the date established in §47.40(a)(1) for any aircraft that has not been re-registered under §47.40(a);

(2) Following the expiration date shown on the Certificate of Aircraft Registration for any aircraft whose registration has not been renewed under §47.40(c);

(3) Following the expiration date shown on the Dealer’s Aircraft Registration Certificate, AC Form 8050–6, for any aircraft registered under Subpart C of this part, when the certificate has not been renewed, and the owner has not applied for registration in accordance with §47.31; or

(4) When ownership has transferred—
§ 47.17 Fees.

(a) The fees for applications under this part are as follows:

1. Certificate of Aircraft Registration (each aircraft) ........................................ $5.00
2. Dealer’s Aircraft Registration Certificate ......................................................... 10.00
3. Additional Dealer’s Aircraft Registration Certificate (issued to same dealer) ................ 2.00
4. Special registration number (each number) ................................................. 10.00
5. To change, reassign, or reserve a registration number .................................... 10.00
6. Replacement Certificate of Aircraft Registration ................................................ 2.00

§ 47.16 Temporary registration numbers.

(a) Temporary registration numbers are issued by the FAA to manufacturers, distributors, and dealers who are holders of Dealer’s Aircraft Registration Certificates, AC Form 8050-6, for temporary display on aircraft during flight allowed under Subpart C of this part.

(b) The holder of a Dealer’s Aircraft Registration Certificate may apply to the Registry for as many temporary registration numbers as are necessary for his business. The application must be in writing and include—

1. Sufficient information to justify the need for the temporary registration numbers requested; and
2. The number of each Dealer’s Aircraft Registration Certificate held by the applicant.

There is no charge for these numbers.

(c) The use of temporary registration numbers is subject to the following conditions:

1. The numbers may be used and reused—
   1. Only in connection with the holder’s Dealer’s Aircraft Registration Certificate;
   2. Within the limitations of § 47.69 where applicable, including the requirements of § 47.67; and
   3. On aircraft not registered under Subpart B of this part or in a foreign country, and not displaying any other identification markings.

2. A temporary registration number may not be used on more than one aircraft in flight at the same time.

3. Temporary registration numbers may not be used to fly aircraft into the United States for the purpose of importation.

(d) The assignment of any temporary registration number to any person lapses upon the expiration of all of his Dealer’s Aircraft Registration Certificates. When a temporary registration number is used on a flight outside the United States for delivery purposes, the holder shall record the assignment of that number to the aircraft and shall keep that record for at least 1 year after the removal of the number from that aircraft. Whenever the owner of an aircraft bearing a temporary registration number applies for an airworthiness certificate under Part 21 of this chapter he shall furnish that number in the application. The temporary registration number must be removed from the aircraft not later than the date on which either title or possession passes to another person.

§ 47.19  
(7) Re-registration or Renewal Certificate of Aircraft Registration .............................................. 5.00  

(b) Each application must be accompanied by the proper fee, that may be paid by check or money order to the Federal Aviation Administration.


§ 47.19 Registry.

Each application, request, notification, or other communication sent to the FAA under this part must be mailed to the Registry, Department of Transportation, Post Office Box 25504, Oklahoma City, Oklahoma 73125–0504, or delivered to the Registry at 6425 S. Denning Ave., Oklahoma City, Oklahoma 73169.


Subpart B—Certificates of Aircraft Registration

§ 47.31 Application.

(a) Each applicant for a Certificate of Aircraft Registration, AC Form 8050–3 must submit the following to the Registry—

(1) An Aircraft Registration Application, AC Form 8050–1, signed by the applicant in the manner prescribed by § 47.13;

(2) The original Aircraft Bill of Sale, AC Form 8050–2, or other evidence of ownership authorized by § 47.33, § 47.35, or § 47.37 (unless already recorded at the Registry); and

(3) The fee required by § 47.17.

(b) The FAA rejects an application when—

(1) Any form is not completed;

(2) The name and signature of the applicant are not the same throughout; or

(3) The applicant does not provide a legibly printed or typed name with the signature in the signature block.

(c) After compliance with paragraph (a) of this section, the applicant for registration of an aircraft last previously registered in the United States must carry the second copy of the Aircraft Registration Application in the aircraft as temporary authority to operate without registration.

(1) This temporary authority is valid for operation within the United States until the date the applicant receives the Certificate of Aircraft Registration or until the date the FAA denies the application, but in no case for more than 90 days after the date the applicant signs the application. If by 90 days after the date the applicant signs the Aircraft Registration Application, the FAA has neither issued the Certificate of Aircraft Registration nor denied the application, the Registry will issue a letter of extension that serves as authority to continue to operate the aircraft without registration while it is carried in the aircraft.

(2) This temporary authority is not available in connection with any Aircraft Registration Application received when 12 months have passed since the receipt of the first application following transfer of ownership by the last registered owner.

(3) If there is no registration number assigned at the time application for registration is made, the second copy of the Aircraft Registration Application may not be used as temporary authority to operate the aircraft.


§ 47.33 Aircraft not previously registered anywhere.

(a) A person who is the owner of an aircraft that has not been registered under 49 U.S.C. 44101–44104, under other law of the United States, or under foreign law, may register it under this part if he—

(1) Complies with §§ 47.3, 47.7, 47.8, 47.9, 47.11, 47.13, 47.15, and 47.17, as applicable; and

(2) Submits with his Aircraft Registration Application, AC Form 8050–1, an Aircraft Bill of Sale, AC Form 8050–2, signed by the seller, an equivalent bill of sale, or other evidence of ownership authorized by § 47.11.

(b) If, for good reason, the applicant cannot produce the evidence of ownership required by paragraph (a) of this section, he must submit other evidence that is satisfactory to the FAA. This
other evidence may be an affidavit stating why he cannot produce the required evidence, accompanied by whatever further evidence is available to prove the transaction.

(c) The owner of an amateur-built aircraft who applies for registration under paragraphs (a) and (b) of this section must describe the aircraft by class (airplane, rotorcraft, glider, or balloon), serial number, number of seats, type of engine installed, (reciprocating, turbopropeller, turbojet, or other), number of engines installed, and make, model, and serial number of each engine installed; and must state whether the aircraft is built for land or water operation. Also, he must submit as evidence of ownership an affidavit giving the U.S. registration number, and stating that the aircraft was built from parts and that he is the owner. If he built the aircraft from a kit, the applicant must also submit a bill of sale from the manufacturer of the kit.

(d) The owner, other than the holder of the type certificate, of an aircraft that he assembles from parts to conform to the approved type design, must describe the aircraft and engine in the manner required by paragraph (c) of this section, and also submit evidence of ownership satisfactory to the FAA, such as bills of sale, for all major components of the aircraft.

§ 47.37 Aircraft last previously registered in a foreign country.

(a) A person who is the owner of an aircraft last previously registered under the law of a foreign country may register it under this part if the owner—

(1) Complies with §§ 47.3, 47.7, 47.8, 47.9, 47.11, 47.13, 47.15, and 47.17, as applicable;

(2) Submits with his Aircraft Registration Application, AC Form 8050–1 a bill of sale from the foreign seller or other evidence satisfactory to the FAA that he owns the aircraft; and

(3) Submits evidence satisfactory to the FAA that—

(i) If the country in which the aircraft was registered has not ratified the Convention on the International Recognition of Rights in Aircraft (4 U.S.T. 1830), (the Geneva Convention), or the Convention on International Interests in Mobile Equipment, as modified by the Protocol to the Convention on International Interests in Mobile Equipment on Matters Specific to Aircraft Equipment (the Cape Town Treaty), the foreign registration has ended or is invalid; or

(ii) If that country has ratified the Geneva Convention, but has not ratified the Cape Town Treaty, the foreign law—

[i]
§ 47.39 Effective date of registration.

An aircraft is registered on the date the Registry determines that the submissions meet the requirements of this part. The effective date of registration is shown by a date stamp on the Aircraft Registration Application, AC Form 8050–1, and as the date of issue on the Certificate of Aircraft Registration, AC Form 8050–3.

[Amdt. 47–29, 75 FR 41981, July 20, 2010]

§ 47.40 Registration expiration and renewal.

(a) Re-registration. Each aircraft registered under this part before October 1, 2010, must be re-registered in accordance with this paragraph (a).

(1) A Certificate of Aircraft Registration issued before October 1, 2010, expires on the expiration date identified in the following schedule that corresponds with the month in which the certificate was issued.

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<th>If the certificate was issued in:</th>
<th>The certificate expires on:</th>
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<td>February of any year</td>
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(2) Each holder of a Certificate of Aircraft Registration, AC Form 8050–3, issued before October 1, 2010, must submit an Application for Aircraft Re-registration, AC Form 8050–1A, and the fee required by §47.17, between October 1, 2010, and December 31, 2013, according to the schedule in paragraph (a)(1) of this section.

(b) Initial Registration. A Certificate of Aircraft Registration issued under this paragraph expires three years after the last day of the month in which it is issued.

(2) Each holder of a Certificate of Aircraft Registration, AC Form 8050–3, issued before October 1, 2010, must apply for re-registration between these dates—to allow delivery of the new certificate before expiration.
Federal Aviation Administration, DOT

§ 47.43 Invalid registration.

(a) The registration of an aircraft is invalid if, at the time it is made—

1. The aircraft is registered in a foreign country;

2. The applicant is not the owner;

3. The applicant is not qualified to submit an application under this part; or

4. The interest of the applicant in the aircraft was created by a transaction that was not entered into in good faith, but rather was made to avoid (with or without the owner’s knowledge) compliance with 49 U.S.C. 44101–44104.

(b) If the registration of an aircraft is invalid under paragraph (a) of this section, the holder of the invalid Certificate of Aircraft Registration, AC Form
§ 47.45 Change of address.

Within 30 days after any change in a registered owner’s mailing address, the registered owner must notify the Registry in writing of the change of address. If a post office box or mailing drop is used for mailing purposes, the registered owner also must provide that owner’s physical address or location. Upon acceptance, the Registry will issue, without charge, a revised Certificate of Aircraft Registration, AC Form 8050–3, reflecting the new mailing address. When a post office box or mailing drop is used for mailing purposes, and the registered owner’s physical address or location changes, the registered owner must notify the Registry in writing of the new address or location within 30 days.


§ 47.47 Cancellation of Certificate for export purpose.

(a) The holder of a Certificate of Aircraft Registration, AC Form 8050–3, or the holder of an irrevocable deregistration and export request authorization recognized under the Cape Town Treaty and filed with the FAA, who wishes to cancel the Certificate of Aircraft Registration for the purpose of export must submit to the Registry—

(1) A written request for cancellation of the Certificate of Aircraft Registration describing the aircraft by make, model, and serial number, and stating the U.S. registration number and the country to which the aircraft will be exported;

(2)(i) For an aircraft not subject to the Cape Town Treaty, evidence satisfactory to the FAA that each holder of a recorded right has been satisfied or has consented to the transfer; and

(3) A written certification that all registered interests ranking in priority to that of the requestor have been discharged or that the holders of such interests have consented to the cancellation for export purposes.

(b) If the aircraft is subject to the Cape Town Treaty and an irrevocable deregistration and export request authorization has been filed with the Registry, the Registry will honor a request for cancellation only if an authorized party makes the request.

(c) The Registry notifies the country to which the aircraft is to be exported of the cancellation.


§ 47.49 Replacement of Certificate.

(a) If the original Certificate of Aircraft Registration, AC Form 8050–3, is lost, stolen, or mutilated, the registered owner may submit to the Registry a written request that states the reason a replacement certificate is needed and the fee required by §47.17. The Registry will send a replacement certificate to the registered owner’s mailing address or to another mailing address if requested in writing by the registered owner.

(b) The registered owner may request a temporary Certificate of Aircraft Registration pending receipt of a replacement certificate. The Registry issues a temporary Certificate of Aircraft Registration in the form of a fax that must be carried in the aircraft until receipt of the replacement certificate.

[Amdt. 47–29, 75 FR 41982, July 20, 2010]

§ 47.51 [Reserved]
(1) Allow manufacturers to make any required flight tests of aircraft.
(2) Facilitate operating, demonstrating, and merchandising aircraft by the manufacturer or dealer without the burden of obtaining a Certificate of Aircraft Registration, AC Form 8050-3, for each aircraft with each transfer of ownership, under subpart B of this part.

(b) A Dealer’s Aircraft Registration Certificate is an alternative for the Certificate of Aircraft Registration issued under Subpart B of this part. A dealer may, under this subpart, obtain one or more Dealer’s Aircraft Registration Certificates in addition to his original certificate, and he may use a Dealer’s Aircraft Registration Certificate for any aircraft he owns.

(c) If the Dealer’s Aircraft Registration Certificate expires under §47.71, and an aircraft is registered under this Subpart, application for registration must be made under §47.31, or the assignment of registration number may be cancelled in accordance with §47.15(i)(3).

§47.63 Application.
A manufacturer or dealer that wishes to obtain a Dealer’s Aircraft Registration Certificate, AC Form 8050-6, must submit—
(a) A Dealer’s Aircraft Registration Certificate Application, AC Form 8050-5; and
(b) The fee required by §47.17.

§47.65 Eligibility.
To be eligible for a Dealer’s Aircraft Registration Certificate, AC Form 8050-6, the applicant must have an established place of business in the United States, must be substantially engaged in manufacturing or selling aircraft, and must be a citizen of the United States, as defined by 49 U.S.C. 40102(a)(15).

§47.67 Evidence of ownership.
Before using a Dealer’s Aircraft Registration Certificate, AC Form 8050-6, for operating the aircraft, the holder of the certificate (other than a manufacturer) must send to the Registry evidence of ownership under §47.11. An Aircraft Bill of Sale, AC Form 8050-2, or its equivalent, may be used as evidence of ownership. There is no recording fee.

§47.69 Limitations.
A Dealer’s Aircraft Registration Certificate, AC Form 8050-6 is valid only in connection with use of aircraft—
(a) By the owner of the aircraft to whom it was issued, his agent or employee, or a prospective buyer, and in the case of a dealer other than a manufacturer, only after he has complied with §47.67;
(b) Within the United States, except when used to deliver to a foreign purchaser an aircraft displaying a temporary registration number and carrying an airworthiness certificate on which that number is written;
(c) While a certificate is carried within the aircraft; and
(d) On a flight that is—
(1) For required flight testing of aircraft; or
(2) Necessary for, or incident to, sale of the aircraft.
However, a prospective buyer may operate an aircraft for demonstration purposes only while he is under the direct supervision of the holder of the Dealer’s Aircraft Registration Certificate or his agent.

§47.71 Duration of Certificate; change of status.
(a) A Dealer’s Aircraft Registration Certificate, AC Form 8050-6, expires 1 year after the date it is issued. Each additional certificate expires on the date the original certificate expires.
(b) The holder of a Dealer’s Aircraft Registration Certificate must immediately notify the Registry of any of the following—
(1) A change of name;
(2) A change of address;
(3) A change that affects status as a citizen of the United States; or
(4) The discontinuance of business.


PART 49—RECORDING OF AIRCRAFT TITLES AND SECURITY DOCUMENTS

Subpart A—Applicability

Sec.
49.1 Applicability.

Subpart B—General

§ 49.11 FAA Aircraft Registry.

To be eligible for recording, a conveyance must be mailed to the FAA Aircraft Registry, Department of Transportation, Post Office Box 25504, Oklahoma City, Oklahoma 73125-0504, or delivered to the Registry at 6425 S. Denning Ave., Oklahoma City, Oklahoma 73169.

[Docket No. 1996, 29 FR 6486, May 19, 1964, unless otherwise noted]

Subpart A—Applicability

§ 49.1 Applicability.

(a) This part applies to the recording of certain conveyances affecting title to, or any interest in—

(1) Any aircraft registered under 49 U.S.C. 44101–44104;

(2) Any specifically identified aircraft engine of 750 or more rated takeoff horsepower, or the equivalent of that horsepower;

(3) Any specifically identified aircraft propeller able to absorb 750 or more rated takeoff shaft horsepower; and

(4) Any aircraft engine, propeller, or appliance maintained by or for an air carrier certificated under 49 U.S.C. 44705, for installation or use in an aircraft, aircraft engine, or propeller, or any spare part, maintained at a designated location or locations by or for such an air carrier.

(b) Subpart B of this part governs, where applicable by its terms, conveyances subject to this part.


Subpart B—General

§ 49.11 FAA Aircraft Registry.

To be eligible for recording, a conveyance must be mailed to the FAA Aircraft Registry, Department of Transportation, Post Office Box 25504, Oklahoma City, Oklahoma 73125-0504, or delivered to the Registry at 6425 S. Denning Ave., Oklahoma City, Oklahoma 73169.

[Amdt. 49–10, 70 FR 246, Jan. 3, 2005]
§ 49.13 Signatures and acknowledgements.

(a) Each signature on a conveyance must be in ink.

(b) Paragraphs (b) through (f) of §49.13 of this chapter apply to a conveyance made by, or on behalf of, one or more persons doing business under a trade name, or by an agent, corporation, partnership, coowner, or unincorporated association.

(c) No conveyance or other instrument need be acknowledged, as provided in 49 U.S.C. 41107(c), in order to be recorded under this part. The law of the place of delivery of the conveyance determines when a conveyance or other instrument must be acknowledged in order to be valid for the purposes of that place.

(d) A power of attorney or other evidence of a person's authority to sign for another, submitted under this part, is valid for the purposes of this section, unless sooner revoked, until—

(1) Its expiration date stated therein; or

(2) If an expiration date is not stated thereon, for not more than 3 years after the date—

(i) It is signed; or

(ii) The grantor (a corporate officer or other person in a managerial position therein, where the grantor is a corporation) certifies in writing that the authority to sign shown by the power of attorney or other evidence is still in effect.


§ 49.15 Fees for recording.

(a) The fees charged for recording conveyances under this part are as follows:

1. Conveyance of aircraft—
   For each aircraft listed therein ..................... $5.00

2. Conveyance, made for security purposes, of a specifically identified aircraft engine or propeller, or any assignment or amendment thereof, or supplement thereto, recorded under Subpart D—
   For each engine or propeller ........................ 5.00

3. Conveyance, made for security purposes, of aircraft engines, propellers, appliances, or spare parts, maintained at a designated location or locations, or any assignment or amendment thereof, or supplement thereto, recorded under Subpart E—
   For the group of items at each location ...... 5.00

(b) There is no fee for recording a bill of sale that accompanies an application for aircraft registration and the proper fee under Part 47 of this chapter.

(c) Each conveyance must be accompanied by the proper fee, that may be paid by check or money order to the Federal Aviation Administration.


§ 49.17 Conveyances recorded.

(a)(1) Each instrument recorded under this part is a "conveyance" within the following definition in 49 U.S.C. 40102(a)(19):

"Conveyance" means an instrument, including a conditional sales contract, affecting title to, or an interest in, property.

(2) A notice of Federal tax lien is not recordable under this part, since it is required to be filed elsewhere by the Internal Revenue Code (26 U.S.C. 6321, 6323; 26 CFR 301.6321–1, 301.6323–1).

(b) The kinds of conveyance recordable under this part include those used as evidence of ownership under §47.11 of this chapter.

(c) The validity of any instrument, eligible for recording under this part, is governed by the laws of the State, possession, Puerto Rico, or District of Columbia, as the case may be, in which the instrument was delivered, regardless of the location or place of delivery of the property affected by the instrument. If the place where an instrument is intended to be delivered is stated in the instrument, it is presumed that the instrument was delivered at that place. The recording of a conveyance is not a decision of the FAA that the instrument does, in fact, affect title to, or an interest in, the aircraft or other property it covers.

(d) The following rules apply to conveyances executed for security purposes and assignments thereof:

(1) A security agreement must be signed by the debtor. If the debtor is not the registered owner of the aircraft, the security agreement must be accompanied by the debtor's Application for Aircraft Registration and evidence of ownership, as prescribed in
Part 47 of this chapter, unless the debtor—

(i) Holds a Dealer’s Aircraft Registration Certificate and submits evidence of ownership as provided in §47.67 of this chapter (if applicable);

(ii) Was the owner of the aircraft on the date the security agreement was signed, as shown by documents recorded at the FAA Aircraft Registry; or

(iii) Is the vendor, bailor, or lessor under a contract of conditional sale.

(2) The name of a cosigner may not appear in the security agreement as a debtor or owner. If a person other than the registered owner signs the security agreement, that person must show the capacity in which that person signs, such as “cosigner” or “guarantor”.

(3) An assignment of an interest in a security agreement must be signed by the assignor and, unless it is attached to and is a part of the original agreement, must describe the agreement in sufficient detail to identify it, including its date, the names of the parties, the date of FAA recording, and the recorded conveyance number.

(4) An amendment of, or a supplement to, a conveyance executed for security purposes that has been recorded by the FAA must meet the requirements for recording the original conveyance and must describe the original conveyance in sufficient detail to identify it, including its date, the names of the parties, the date of FAA recording, and the recorded conveyance number.

(5) Immediately after a debt secured by a conveyance given for security purposes has been satisfied, or any of the encumbered aircraft have been released from the conveyance, the holder shall execute a release on AC Form 8050–41, Part II—Release, provided to him by the FAA when the conveyance was recorded by the FAA, or its equivalent, and shall send it to the FAA Aircraft Registry for recording. If the debt is secured by more than one aircraft and all of the collateral is released, the collateral need not be described in detail in the release. However, the original conveyance must be clearly described in enough detail to identify it, including its date, the names of the parties, the date of FAA recording, and the recorded conveyance number.

(6) A contract of conditional sale, as defined in 49 U.S.C. 40102(a)(18), must be signed by all parties to the contract.

§ 49.19 Effective date of filing for recordation.

A conveyance is filed for recordation upon the date and at the time it is received by the FAA Aircraft Registry.

§ 49.21 Return of original conveyance.

If a person submitting a conveyance for recording wants the original returned to him, he must submit a true copy with the original. After recording, the copy is kept by the FAA and the original is returned to the applicant stamped with the date and time of recording. The copy must be imprinted on paper permanent in nature, including dates, and signatures, to which is attached a certificate of the person submitting the conveyance stating that the copy has been compared with the original and that it is a true copy.

Subpart C—Aircraft Ownership and Encumbrances Against Aircraft

§ 49.31 Applicability.

This subpart applies to the recording of the following kinds of conveyances:

(a) A bill of sale, contract of conditional sale, assignment of an interest under a contract of conditional sale, mortgage, assignment of mortgage, lease, equipment trust, notice of tax lien or of other lien, or other instrument affecting title to, or any interest in, aircraft.

(b) A release, cancellation, discharge, or satisfaction of a conveyance named in paragraph (a) of this section.

§ 49.33 Eligibility for recording: general requirements.

A conveyance is eligible for recording under this subpart only if, in addition to the requirements of §§49.11, 49.13,
§ 49.11 Applicability.

This subpart applies to the recording of the following kinds of conveyances:

(a) Any lease, a notice of tax lien or other lien (except a notice of Federal tax lien referred to in §49.17(a)), and any mortgage, equipment trust, contract of conditional sale, or other instrument executed for security purposes, which affects title to, or any interest in, any specifically identified aircraft engine of 550 or more rated takeoff horsepower, or the equivalent of that horsepower, or a specifically identified aircraft propeller capable of absorbing 750 or more rated takeoff shaft horsepower.

(b) An assignment or amendment of, or supplement to, an instrument named in paragraph (a) of this section.

(c) A release, cancellation, discharge, or satisfaction of a conveyance named in paragraph (a) or (b) of this section.

§ 49.35 Eligibility for recording: ownership requirements.

If the seller of an aircraft is not shown on the records of the FAA as the owner of the aircraft, a conveyance, including a contract of conditional sale, submitted for recording under this subpart must be accompanied by bills of sale or similar documents showing consecutive transfers from the last registered owner, through each intervening owner, to the seller.

§ 49.37 Claims for salvage or extraordinary expenses.

The right to a charge arising out of a claim for compensation for salvage of an aircraft or for extraordinary expenses indispensable for preserving the aircraft in operations terminated in a foreign country that is a party to the Convention on the International Recognition of Rights in Aircraft (4 U.S.T. 1830) may be noted on the FAA record by filing notice thereof with the FAA Aircraft Registry within three months after the date of termination of the salvage or preservation operations.
§ 49.51 Applicability.

This subpart applies to the recording of the following kinds of conveyances:

(a) Any lease, a notice of tax lien or other lien (except a notice of Federal tax lien referred to in §49.17 (a), and any mortgage, equipment trust, contract of conditional sale, or other instrument executed for security purposes, which affects title to, or any interest in, any aircraft engine, propeller, or appliance maintained by or on behalf of an air carrier certificated under 49 U.S.C. 44705 for installation or use in aircraft, aircraft engines, or propellers, or any spare parts, maintained at a designated location or locations by or on behalf of such an air carrier.

(b) An assignment or amendment of, or supplement to, an instrument named in paragraph (a) of this section.

(c) A release, cancellation, discharge, or satisfaction of a conveyance named in paragraph (a) or (b) of this section.


§ 49.52 Recording of releases, cancellations, discharges, and satisfactions: general requirements.

(a) A conveyance is eligible for recording under this subpart only if, in addition to the requirements of §§49.11, 49.13, and 49.17, the following requirements are met:

(1) It affects any aircraft engine, propeller, appliance, or spare part, maintained by or on behalf of an air carrier certificated under 49 U.S.C. 44705;

(2) It contains or is accompanied by a statement by the air carrier certificated under that section;

(3) It specifically describes the location or locations of each aircraft engine, propeller, appliance, or spare part covered by it; and

(4) It is accompanied by the recording fee required by §49.15, but there is no fee for recording a conveyance named in §49.51(c).

(b) The conveyance need only describe generally, by type of the engines, propellers, appliances, or spare parts covered by it.

§ 49.61 Applicability.

The FAA Civil Aviation Registry is designated under Section 3 of the Cape Town Treaty Implementation Act of 2004, as the entry point for authorizing the transmission of information to the International Registry affecting United States civil aircraft, aircraft assigned a U.S. registration number and engines with a rated shaft horsepower of 550 or the equivalent thereof. This subpart applies to the transmission of information to the International Registry; the filing of the Entry Point filing form, AC Form 8050–135; and the filing of documents eligible for recording under subparts C and D of part 49.

§ 49.63 Eligibility for Authorization for Transmission to the International Registry: general requirements.

(a) To send information to the International Registry with respect to a civil aircraft of the United States, an aircraft for which a U.S. identification number has been assigned, or an aircraft engine, a person requesting a unique authorization code from the FAA Aircraft Registry must comply with the following:

(1) File a completed AC Form 8050–135 with the FAA Aircraft Registry; and

(2) For civil aircraft of the United States, file with the FAA Aircraft Registry any documents representing the transaction that meet the requirements of subpart C of this part; or

(3) For aircraft engines, file with the FAA Aircraft Registry any documents representing the transaction that meet the requirements of subpart D of this part.

(b) Nothing in this section requires transmittal of information relating to aircraft engines to the International Registry through the FAA Aircraft Registry.

PARTS 50–59 [RESERVED]