For each existing, reconstructed, and each new affected source using...  For the following operating limit...  You must demonstrate continuous compliance by...

c. Operate the flare with no visible emissions, except for up to 5 minutes in any 2 consecutive hours (§63.11(b)(4)); AND EITHER
   d1. Operate the flare with an exit velocity that is within the applicable limits in §63.11(b)(7) and (8) and with a net heating value of the gas being combusted greater than the applicable minimum value in §63.11(b)(6)(ii); OR
   d2. Adhere to the requirements in §63.11(b)(6)(i).

8. Another type of control device to comply with an emission limit in table 2 to this subpart.  Submit a monitoring plan as specified in §§63.995(c) and 63.2366(c), and monitoring the control device in accordance with that plan.


**TABLE 10 TO SUBPART EEEE OF PART 63—CONTINUOUS COMPLIANCE WITH WORK PRACTICE STANDARDS**

As stated in §§63.237(a) and (b) and 63.2386(c)(6), you must show continuous compliance with the work practice standards for existing, reconstructed, or new affected sources according to the following table:

<table>
<thead>
<tr>
<th>For each...</th>
<th>For the following standard...</th>
<th>You must demonstrate continuous compliance by...</th>
</tr>
</thead>
</table>
| 1. Internal floating roof (IFR) storage tank at an existing, reconstructed, or new affected source meeting any set of tank capacity, and vapor pressure criteria specified in table 2 to this subpart, items 1 through 5. | a. Install a floating roof designed and operated according to the applicable specifications in §63.1063(a) and (b). | i. Visually inspecting the floating roof deck, deck fittings, and rim seals of each IFR once per year (§63.1063(c)(2)); AND
ii. Visually inspecting the floating roof deck, deck fittings, and rim seals of each IFR either each time the storage tank is completely emptied and degassed or every 10 years, whichever occurs first (§63.1063(c)(1), (d)(1), and (e)); AND
iii. Keeping the tank records required in §63.1065(b). |
| 2. External floating roof (EFR) storage tank at an existing, reconstructed, or new affected source meeting any set of tank capacity and vapor pressure criteria specified in table 2 to this subpart, items 1 through 5. | a. Install a floating roof designed and operated according to the applicable specifications in §63.1063(a) and (b). | i. Visually inspecting the floating roof deck, deck fittings, and rim seals of each EFR either each time the storage tank is completely emptied and degassed or every 10 years, whichever occurs first (§63.1063(c)(1), (d)(1), and (e)); AND
ii. Performing seal gap measurements on the secondary seal of each EFR at least once every year, and on the primary seal of each EFR at least every 5 years (§63.1063(c)(2), (d), and (e)); AND
iii. Keeping the tank records required in §63.1065. |
| 3. IFR or EFR tank at an existing, reconstructed, or new affected source meeting any set of tank capacity and vapor pressure criteria specified in table 2 to this subpart, items 1 through 5. | a. Repair the conditions causing storage tank inspection failures (§63.1063(e)). | i. Repairing conditions causing inspection failures: before refilling the storage tank with organic liquid, or within 45 days (or up to 105 days with extensions) for a tank containing organic liquid; AND
ii. Keeping the tank records required in §63.1065(b). |
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For each . . . | For the following standard . . . | You must demonstrate continuous compliance by . . .
---|---|---
4. Transfer rack that is subject to control based on the criteria specified in table 2 to this subpart, items 7 through 10, at an existing, reconstructed, or new affected source. | a. Ensure that organic liquids are loaded into transport vehicles in accordance with the requirements in table 4 to this subpart, items 5 or 6, as applicable. | i. Ensuring that organic liquids are loaded into transport vehicles in accordance with the requirements in table 4 to this subpart, items 5 or 6, as applicable.
 | b. Install and, during the loading of organic liquids, operate a vapor balancing system. | i. Monitoring each potential source of vapor leakage in the system quarterly during the loading of a transport vehicle or the filling of a container using the methods and procedures described in the rule requirements selected for the work practice standard for equipment leak components as specified in table 4 to this subpart, item 4. An instrument reading of 500 ppmv defines a leak. Repair of leaks is performed according to the repair requirements specified in your selected equipment leak standards.

5. Equipment leak component, as defined in §63.2406, that operates in organic liquids service at least 300 hours per year. | c. Route emissions to a fuel gas system or back to a process. | i. Continuing to meet the requirements specified in §63.984(b).
 | a. Comply with the requirements of 40 CFR part 63, subpart TT, UU, or H. | i. Carrying out a leak detection and repair program in accordance with the subpart selected from the list in item 5.a of this table.
 | b. Install and, during the filling of the storage tank with organic liquids, operate a vapor balancing system. | i. Except for pressure relief devices, monitoring each potential source of vapor leakage in the system, including, but not limited to pumps, valves, and sampling connections, quarterly during the loading of a storage tank using the methods and procedures described in the rule requirements selected for the work practice standard for equipment leak components as specified in Table 4 to this subpart, item 4. An instrument reading of 500 ppmv defines a leak. Repair of leaks is performed according to the repair requirements specified in your selected equipment leak standards. For pressure relief devices, comply with §63.2346(a)(4)(v). If no loading of a storage tank occurs during a quarter, then monitoring of the vapor balancing system is not required.

6. Storage tank at an existing, reconstructed, or new affected source meeting any of the tank capacity and vapor pressure criteria specified in table 2 to this subpart, items 1 through 6. | b. Install and, during the loading of the storage tank with organic liquids, operate a vapor balancing system. | i. Continuing to meet the requirements specified in §63.984(b).
 | i. Monitoring each potential source of vapor leakage in the system, including, but not limited to pumps, valves, and sampling connections, quarterly during the loading of a storage tank using the methods and procedures described in the rule requirements selected for the work practice standard for equipment leak components as specified in Table 4 to this subpart, item 4. An instrument reading of 500 ppmv defines a leak. Repair of leaks is performed according to the repair requirements specified in your selected equipment leak standards. For pressure relief devices, comply with §63.2346(a)(4)(v). If no loading of a storage tank occurs during a quarter, then monitoring of the vapor balancing system is not required.


Table 11 to Subpart EEEE of Part 63—Requirements for Reports

As stated in §§63.2386(a), (b), and (f), you must submit compliance reports and startup, shutdown, and malfunction reports according to the following table:

<table>
<thead>
<tr>
<th>You must submit a(n) . . .</th>
<th>The report must contain . . .</th>
<th>You must submit the report . . .</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Compliance report or Periodic Report . .</td>
<td>a. The information specified in §63.2386(c), (d), (e). If you had a SSM during the reporting period and you took actions consistent with your SSM plan, the report must also include the information in §63.10(d)(5)(ii); AND</td>
<td>Semiannually, and it must be postmarked by January 31 or July 31, in accordance with §63.2386(b).</td>
</tr>
</tbody>
</table>