#### **Environmental Protection Agency**

(n) Subpart A—Pickling Fume Scrubber NSPS.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	1	mg/off-kg of copper alloy
	1,000,000	s-pounds per off-pounds of copper alloy
Chromium	0.231	0.093
Copper	0.801	0.381
Lead	0.062	0.056
Nickel	0.344	0.231
Zinc	0.638	0.262
Oil and grease	6.260	6.260
TSS	9.390	7.512
pH	(1)	(¹)

<sup>&</sup>lt;sup>1</sup> Within the range of 7.5 to 10.0 at all times.

### (o) Subpart A—Tumbling or Burnishing NSPS.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		mg/off-kg of copper tum-
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy tumbled or burnished	
Chromium	0.215	0.087
Copper	0.746	0.355
Lead	0.058	0.052
Nickel	0.320	0.215
Zinc	0.594	0.244
Oil and grease	5.830	5.830
TSS	8.745	6.996
pH	( <sup>1</sup> )	(1)

<sup>&</sup>lt;sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(p) Subpart A—Surface Coating NSPS.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		-mg/off-kg of copper alloy ited
	English units—pounds pe 1,000,000 off-pounds of copper or copper allow surface coated	
Chromium	0.274	0.111
Copper	0.951	0.453
Lead	0.074	0.066
Nickel	0.408	0.274
Zinc	0.757	0.312
Oil and grease	7.430	7.430
TSS	11.145	8.916
pH	(1)	(¹)

<sup>&</sup>lt;sup>1</sup> Within the range of 7.5 to 10.0 at all times.

# (q) Subpart A—Miscellaneous Waste Streams NSPS.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units- copper or formed	mg/off-kg of copper alloy
	1,000,000	nits—pounds/ off-pounds of copper alloy
Chromium	0.008	0.003
Copper	0.027	0.013
Lead	0.0021	0.0019
Nickel	0.011	0.008
Zinc	0.022	0.009
Oil and grease	0.218	0.218
TSS	0.327	0.261
pH	(1)	(1)

Within the range of 7.5 to 10.0 at all times.

 $[48\ {\rm FR}\ 36957,\ {\rm Aug.}\ 15,\ 1983;\ 48\ {\rm FR}\ 50718,\ {\rm Nov.}\ 3,\ 1983]$ 

## § 468.14 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for existing sources:

(a) Subpart A—Hot Rolling Spent Lubricant PSES.

### § 468.14

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	1	mg/off-kg of copper alloy
	1,000,000	—pounds per off-pounds of copper alloy
Chromium	0.045	0.018
Copper	0.195	0.103
Lead	0.015	0.013
Nickel	0.197	0.130
Zinc	0.150	0.062
TTO	0.066	0.035
Oil and grease 1	2.060	1.236

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

# (b) Subpart A—Cold Rolling Spent Lubricant PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		-mg/off-kg of copper alloy
	1,000,000	—pounds per off-pounds of copper alloy
Chromium	0.166	0.068
Copper	0.720	0.379
Lead	0.056	0.049
Nickel	0.727	0.481
Zinc	0.553	0.231
TTO	0.246	0.128
Oil and grease 1	7.580	4.548

<sup>&</sup>lt;sup>1</sup> For alternate monitoring

### (c) Subpart A—Drawing Spent Lubricant PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	1	mg/off-kg of copper alloy
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy drawn	
Chromium	0.037	0.015
Copper	0.161	0.085
Lead	0.012	0.011
Nickel	0.163	0.107
Zinc	0.124	0.051
TTO	0.055	0.028
Oil and grease 1	1.700	1.020

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

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## (d) Subpart A—Solution Heat Treatment PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		mg/off-kg of copper alloy
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy heat treated	
Chromium	0.284	0.116
Copper	1.227	0.646
Lead	0.096	0.083
Nickel	1.240	0.820
Zinc	0.943	0.394
TTO	0.419	0.219
Oil and grease 1	12.920	7.752

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

# (e) Subpart A—Extrusion Heat Treatment PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	copper or co	-mg/off-kg of pper alloy heat an extrusion
	copper or co	pounds per off-pounds of pper alloy heat an extrusion
Chromium	0.00088	0.00036
Copper	0.0030	0.0020
Lead	0.00030	0.00026
Nickel	0.0030	0.0020
Zinc	0.0020	0.0010
TTO	0.0010	0.00068
Oil and grease 1	0.040	0.024

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

## (f) Subpart A—Annealing with Water PSES.

### **Environmental Protection Agency**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg of copper or copper alloy annealed with water	
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy annealed with water	
Chromium	0.545	0.223
Copper	2.356	1.240
Lead	0.186	0.161
Nickel	2.380	1.574
Zinc	1.810	0.756
TTO	0.806	0.421
Oil and grease 1	24.800	14.880

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

### (g) Subpart A—Annealing With Oil PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		mg/off-kg of copper alloy ith oil
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy annealed with oil	
Chromium	0	0
Copper	0	0
Lead	0	0
Nickel	0	0
Zinc	0	0
TTO	0	0
Oil and grease 1	0	0

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

# (h) Subpart A—Alkaline Cleaning Rinse PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		mg/off-kg of copper alloy aned
	English units—pounds pe 1,000,000-off pounds o copper or copper allo alkaline cleaned	
Chromium	1.854	0.758
Copper	8.006	4.214
Lead	0.632	0.547
Nickel	8.090	5.351
Zinc	6.152	2.570
TTO	2.739	1.432
Oil and grease 1	84.280	50.568

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

1,000,000 off—pounds of copper or copper alloy forged parts alkaline cleaned			
Copper or copper alloy forged parts alkaline cleaned   English units—pounds per 1,000,000 off—pounds of copper or copper alloy forged parts alkaline cleaned   Chromium	Pollutant or pollutant property	for any 1	for monthly
1,000,000 off—pounds of copper or copper alloy forged parts alkaline cleaned		copper or forged pa	copper alloy
Copper         24.019         12.642           Lead         1.896         1.643           Nickel         24.272         16.055		English units—pounds per 1,000,000 off—pounds of copper or copper alloy forged parts alkaline cleaned	
Copper         24.019         12.642           Lead         1.896         1.643           Nickel         24.272         16.055	Chromium	5.562	2.275
Lead       1.896       1.643         Nickel       24.272       16.055			12.642
		1.896	1.643
			16.055
	Zinc	18.457	7.711
			4.298
Oil and grease 1 252.840 151.704	Oil and grease	252.840	151.704

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

### (j) Subpart A—Alkaline Cleaning Bath PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	Metric units—mg/off-kg c copper or copper alloy a kaline cleaned	
		off—pounds of copper alloy
Chromium Copper Lead Nickel Zinc TTO Oil and grease 1	0.020 0.088 0.0070 0.089 0.068 0.030 0.93	0.0084 0.046 0.0060 0.059 0.028 0.015 0.56

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

#### (k) Subpart A—Pickling Rinse PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	1	mg/off-kg of copper alloy
	1,000,000	—pounds per of pounds of copper alloy
Chromium	0.574	0.235
Copper	2.481	1.306
Lead	0.195	0.169
Nickel	2.507	1.658
Zinc	1.906	0.796
TTO	0.848	0.444
Oil and grease 1	26.120	15.672
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<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

<sup>(</sup>i) Subpart A—Alkaline Cleaning Rinse for Forged Parts PSES.

<sup>(</sup>l) Subpart A—Pickling Rinse for Forged Parts PSES.

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Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		mg/off-kg of copper alloy pickled
	English units—pounds per 1,000,000 off-pounds of copper or copper alloy forged parts pickled	
Chromium	1.723	0.705
Copper	7.444	3.918
Lead	0.587	0.509
Nickel	7.522	4.975
Zinc	5.720	2.389
TTO	2.546	1.332
Oil and grease 1	78.360	47.016

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

#### (m) Subpart A—Pickling Bath PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		mg/off-kg of copper alloy
	English units—pounds pe 1,000,000 off-pounds o copper or copper alloy pickled	
Chromium	0.051	0.020
Copper	0.220	0.116
Lead	0.017	0.015
Nickel	0.222	0.147
Zinc	0.169	0.070
TTO	0.075	0.039
Oil and grease 1	2.320	1.392

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

## (n) Subpart A—Pickling Fume Scrubber PSES

Pollutant or pollutant property			
Copper or copper alloy pickled   English units—pounds per 1,000,000 off-pounds of copper or copper alloy pickled   O.275   O.112   Copper   1.189   O.626   Lead   O.093   O.081   Nickel   1.201   O.795   Cipc   O.913   O.381   O.913   O.381   O.406   O.212   O.406   O	Pollutant or pollutant property	for any 1	for monthly
T,000,000 off-pounds of copper or copper alloy pickled           Chromium         0.275         0.112           Copper         1.189         0.626           Lead         0.093         0.081           Nickel         1.201         0.795           Zinc         0.913         0.381           TTO         0.406         0.212		copper or	
Copper         1.189         0.626           Lead         0.093         0.081           Nickel         1.201         0.795           Zinc         0.913         0.381           TTO         0.406         0.212		1,000,000 copper or	off-pounds of
Lead         0.093         0.081           Nickel         1.201         0.795           Zinc         0.913         0.381           TTO         0.406         0.212	Chromium	0.275	0.112
Lead         0.093         0.081           Nickel         1.201         0.795           Zinc         0.913         0.381           TTO         0.406         0.212		1.189	0.626
Zinc         0.913         0.381           TTO         0.406         0.212		0.093	0.081
TTO 0.406 0.212	Nickel	1.201	0.795
	Zinc		0.381
Oil and grease 1         12.520         7.512			
	Oil and grease 1	12.520	7.512

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

Maximum for any 1 day	Maximum for monthly average
	mg/off-kg of copper alloy burnished
English units—pounds pe 1,000,000 off-pounds o copper or copper alloy tumbled or burnished	
0.256	0.104
1.107	0.583
0.087	0.075
1.119	0.740
0.851	0.355
0.378	0.198
11.660	6.996
	for any 1 day  Metric units—copper or tumbled or tumbled or tumbled or tumbled or tumbled or 0.256 1.107 0.087 1.119 0.851 0.378

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

## (p) Subpart A—Surface Coating PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		mg/off-kg of copper alloy
	English units—pounds pe 1,000,000 off-pounds o copper or copper alloy surface coated	
Chromium	0.326	0.133
Copper	1.411	0.743
Lead	0.111	0.096
Nickel	1.426	0.943
Zinc	1.084	0.453
TTO	0.482	0.252
Oil and grease 1	14.860	8.916

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

# $\rm (q)$ Subpart A—Miscellaneous Waste Streams PSES.

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		mg/off-kg of copper alloy
	English units—pounds per 1,000,000 off pounds of copper or copper alloy formed	
Chromium	0.009	0.003
Copper	0.041	0.021
Lead	0.003	0.002
Nickel	0.041	0.027
Zinc	0.031	0.013
TTO	0.014	0.007
Oil and grease 1	0.436	0.261

<sup>&</sup>lt;sup>1</sup> For alternate monitoring.

<sup>(</sup>o) Subpart A—Tumbling or Burnishing PSES.

 $<sup>[48\</sup> FR\ 36957,\ Aug.\ 15,\ 1983,\ as\ amended\ at\ 51\ FR\ 22521,\ June\ 20,\ 1986]$