Department of Energy

- (1) ANSI/AHAM HRF-1-2004, Energy, Performance and Capacity of Household Refrigerators, Refrigerator-Freezers and Freezers, approved July 7, 2004, IBR approved for §§ 431.292 and 431.294.
- (2) ANSI/ASHRAE Standard 32.1–2004, Methods of Testing for Rating Vending Machines for Bottled, Canned, and Other Sealed Beverages, approved December 2, 2004, IBR approved for §431.294.

[74 FR 44967, Aug. 31, 2009]

§ 431.294 Uniform test method for the measurement of energy consumption of refrigerated bottled or canned beverage vending machines.

- (a) *Scope.* This section provides test procedures for measuring, pursuant to EPCA, the energy consumption of refrigerated bottled or canned beverage vending machines.
- (b) Testing and Calculations. (1) The test procedure for energy consumption of refrigerated bottled or canned beverage vending machines shall be conducted in accordance with the test procedures specified in section 4, "Instruments," section 5, "Vending Machine Capacity," section 6, "Test Conditions," and sections 7.1 through 7.2.3.2, under "Test Procedures," of ANSI/ASHRAE Standard 32.1–2004, "Methods of Testing for Rating Vending Machines for Bottled, Canned, and Other Sealed Beverages." (Incorporated by reference, see §431.293) In Section 6.2, "Voltage and Frequency," test equipment with dual nameplate voltages at the lower of the two voltages only.
- (2) Determine "vendible capacity" of refrigerated bottled or canned beverage vending machines in accordance with the second paragraph of section 5, "Vending Machine Capacity," of ANSI/ ASHRAE Standard 32.1-2004, "Methods of Testing for Rating Vending Machines for Bottled, Canned, and Other Sealed Beverages," (Incorporated by reference, see §431.293) and measure "refrigerated volume" of refrigerated bottled or canned beverage vending machines in accordance with the methodology specified in section 5.2, "Total Refrigerated Volume," (excluding subsections 5.2.2.2 through 5.2.2.4) of the ANSI/AHAM HRF-1-2004, "Energy, Performance and Capacity of Household Refrigerators, Refrigerator-Freezers

and Freezers," (Incorporated by reference, see §§ 431.63 and 431.293).

ENERGY CONSERVATION STANDARDS

§ 431.296 Energy conservation standards and their effective dates.

Each refrigerated bottled or canned beverage vending machine manufactured on or after August 31, 2012 shall have a maximum daily energy consumption (in kilowatt hours per day), when measured at the 75 °F ±2 °F and 45 ±5% RH condition, that does not exceed the following:

Equipment class	Maximum daily energy consumption (kilowatt hours per day)
Class A Class B Combination Vending Machines	MDEC = 0.055 × V + 2.56. MDEC = 0.073 × V + 3.16. [Reserved].

[74 FR 44967, Aug. 31, 2009]

Subpart R—Walk-in Coolers and Walk-in Freezers

Source: 74 FR 12074, Mar. 23, 2009, unless otherwise noted.

§431.301 Purpose and scope.

This subpart contains energy conservation requirements for walk-in coolers and walk-in freezers, pursuant to Part C of Title III of the Energy Policy and Conservation Act, as amended, 42 U.S.C. 6311–6317.

§ 431.302 Definitions concerning walkin coolers and walk-in freezers.

Basic model means all components of a given type of walk-in cooler or walk-in freezer (or class thereof) manufactured by one manufacturer, having the same primary energy source, and which have essentially identical electrical, physical, and functional (or hydraulic) characteristics that affect energy consumption, energy efficiency, water consumption, or water efficiency; and

(1) With respect to panels, which do not have any differing features or characteristics that affect U-factor.

(2) [Reserved]

Display door means a door designed for product movement, display, or both, rather than the passage of persons.

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Display panel means a panel that is entirely or partially comprised of glass, a transparent material, or both and is used for display purposes.

Door means an assembly installed in an opening on an interior or exterior wall that is used to allow access or close off the opening and that is movable in a sliding, pivoting, hinged, or revolving manner of movement. For walk-in coolers and walk-in freezers, a door includes the door panel, glass, framing materials, door plug, mullion, and any other elements that form the door or part of its connection to the wall.

Envelope means—

- (1) The portion of a walk-in cooler or walk-in freezer that isolates the interior, refrigerated environment from the ambient, external environment; and
- (2) All energy-consuming components of the walk-in cooler or walk-in freezer that are not part of its refrigeration system.

K-factor means the thermal conductivity of a material.

Manufacturer of a walk-in cooler or walk-in freezer means any person who:

- (1) Manufactures a component of a walk-in cooler or walk-in freezer that affects energy consumption, including, but not limited to, refrigeration, doors, lights, windows, or walls; or
- (2) Manufactures or assembles the complete walk-in cooler or walk-in freezer.

Panel means a construction component that is not a door and is used to construct the envelope of the walk-in, i.e., elements that separate the interior refrigerated environment of the walk-in from the exterior.

Refrigerated means held at a temperature at or below 55 degrees Fahrenheit using a refrigeration system.

Refrigeration system means the mechanism (including all controls and other components integral to the system's operation) used to create the refrigerated environment in the interior of a walk-in cooler or freezer, consisting of:

- (1) A packaged dedicated system where the unit cooler and condensing unit are integrated into a single piece of equipment; or
- (2) A split dedicated system with separate unit cooler and condensing unit sections: or

(3) A unit cooler that is connected to a multiplex condensing system.

U-factor means the heat transmission in a unit time through a unit area of a specimen or product and its boundary air films, induced by a unit temperature difference between the environments on each side.

Walk-in cooler and walk-in freezer mean an enclosed storage space refrigerated to temperatures, respectively, above, and at or below 32 degrees Fahrenheit that can be walked into, and has a total chilled storage area of less than 3,000 square feet; however the terms do not include products designed and marketed exclusively for medical, scientific, or research purposes.

[74 FR 12074, Mar. 23, 2009, as amended at 76 FR 12504, Mar. 7, 2011; 76 FR 21604, Apr. 15, 2011; 76 FR 33631, June 9, 2011]

TEST PROCEDURES

§ 431.303 Materials incorporated by reference.

(a) General. We incorporate by reference the following standards into subpart R of part 431. The material listed has been approved for incorporation by reference by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Any subsequent amendment to a standard by the standard-setting organization will not affect the DOE regulations unless and until amended by DOE. Material is incorporated as it exists on the date of the approval and a notice of any change in the material will be published in the FEDERAL REGISTER. All approved material is available for inspection at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030 or to http://www.archives.gov/ go federal register/code_of_federal_ regulations/ibr_locations.html. Also. material is available for inspection at U.S. Department of Energy, Office of Energy Efficiency and Renewable Energy, Building Technologies Program, 6th Floor, 950 L'Enfant Plaza, SW., Washington, DC 20024, 202-586-2945, between 9 a.m. and 4 p.m., Monday through Friday, except Federal holiorhttp:// days, go www1.eere.energy.gov/buildings/