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- (ii) Use a gauge with a minimum measurement sensitivity of 0.1 pH or a transducer with a minimum measurement sensitivity of 5 percent of the pH range.
- (iii) Check gauge calibration quarterly and transducer calibration monthly using a manual pH gauge.
- (iv) At least monthly, visually inspect all components, including all electrical and mechanical connections, for proper functioning.
- (3) As an alternative to the CPMS required in paragraph (e)(2) of this section, you may use a pH probe to extract a sample for analysis by a pH meter that meets the requirements in paragraphs (e)(3)(i) through (iii) of this section.
- (i) The pH meter must have a range of at least 1 to 5 or more;
- (ii) The pH meter must have an accuracy of ± 0.1 ; and
- (iii) The pH meter must have a resolution of at least 0.1 pH.
- (f) You must operate each CPMS used to meet the requirements of this subpart according to the requirements specified in paragraphs (f)(1) through (3) of this section.
- (1) Each CPMS must complete a minimum of one cycle of operation for each successive 15-minute period. You must have a minimum of three of the required four data points to constitute a valid hour of data.
- (2) Each CPMS must have valid hourly data for 100 percent of every averaging period.
- (3) Each CPMS must determine and record the hourly average of all recorded readings and the 3-hour average of all recorded readings.
- (g) For each automated conveyor and pallet cooling line and automated shakeout line at a new iron and steel foundry subject to the VOHAP emissions limit in §63.7690(a)(10), you must install, operate, and maintain a CEMS to measure and record the concentration of VOHAP emissions according to the requirements in paragraphs (g)(1) through (3) of this section.
- (1) You must install, operate, and maintain each CEMS according to Performance Specification 8 in 40 CFR part 60, appendix B.
- (2) You must conduct a performance evaluation of each CEMS according to

- the requirements of §63.8 and Performance Specification 8 in 40 CFR part 60, appendix B.
- (3) You must operate each CEMS according to the requirements specified in paragraph (g)(3)(i) through (iv) of this section.
- (i) As specified in §63.8(c)(4)(ii), each CEMS must complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each successive 15-minute period.
- (ii) You must reduce CEMS data as specified in §63.8(g)(2).
- (iii) Each CEMS must determine and record the 3-hour average emissions using all the hourly averages collected for periods during which the CEMS is not out-of-control.
- (iv) Record the results of each inspection, calibration, and validation check.
- [69 FR 21923, Apr. 22, 2004, as amended at 73 FR 7221, Feb. 7, 2008]

§ 63.7742 How do I monitor and collect data to demonstrate continuous compliance?

- (a) Except for monitoring malfunctions, associated repairs, and required quality assurance or control activities (including as applicable, calibration checks and required zero and span adjustments), you must monitor continuously (or collect data at all required intervals) any time a source of emissions is operating.
- (b) You may not use data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities in data averages and calculations used to report emissions or operating levels or to fulfill a minimum data availability requirement, if applicable. You must use all the data collected during all other periods in assessing compliance.
- (c) A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring system to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.