

Environmental Protection Agency

Pt. 1042, App. II

(i) 17.0 g/kW-hr when maximum test speed is less than 130 rpm.

(ii) $45.0 \times N^{-0.20}$ when maximum test speed is at or above 130 but below 2000 rpm, where N is the maximum test speed of the engine in revolutions per minute. Round the calculated standard to the nearest 0.1 g/kW-hr.

(ii) 9.8 g/kW-hr when maximum test speed is 2000 rpm or more.

(2) *Tier 2 primary standards.* Exhaust emissions from Category 1 engines at or above 37 kW and all Category 2 engines may not exceed the values shown in the following table:

TABLE 2 TO APPENDIX I—PRIMARY TIER 2 EMISSION STANDARDS FOR COMMERCIAL AND RECREATIONAL MARINE ENGINES AT OR ABOVE 37 KW (G/KW-HR)

| Engine size liters/cylinder | Maximum engine power | Category | Model year | NO _x + THC g/kW-hr | CO g/kW-hr | PM g/kW-hr |
|-----------------------------|----------------------|-------------------------|------------|-------------------------------|------------|------------|
| disp. < 0.9 | power ≥37 kW | Category 1 Commercial | 2005 | 7.5 | 5.0 | 0.40 |
| | | Category 1 Recreational | 2007 | 7.5 | 5.0 | 0.40 |
| 0.9 ≤ disp. < 1.2 | All | Category 1 Commercial | 2004 | 7.2 | 5.0 | 0.30 |
| | | Category 1 Recreational | 2006 | 7.2 | 5.0 | 0.30 |
| 1.2 ≤ disp. < 2.5 | All | Category 1 Commercial | 2004 | 7.2 | 5.0 | 0.20 |
| | | Category 1 Recreational | 2006 | 7.2 | 5.0 | 0.20 |
| 2.5 ≤ disp. < 5.0 | All | Category 1 Commercial | 2007 | 7.2 | 5.0 | 0.20 |
| | | Category 1 Recreational | 2009 | 7.2 | 5.0 | 0.20 |
| 5.0 ≤ disp. < 15.0 | All | Category 2 | 2007 | 7.8 | 5.0 | 0.27 |
| 15.0 ≤ disp. < 20.0 | power < 3300 kW | Category 2 | 2007 | 8.7 | 5.0 | 0.50 |
| | power ≥3300 kW | Category 2 | 2007 | 9.8 | 5.0 | 0.50 |
| 20.0 ≤ disp. < 25.0 | All | Category 2 | 2007 | 9.8 | 5.0 | 0.50 |
| 25.0 ≤ disp. < 30.0 | All | Category 2 | 2007 | 11 | 5.0 | 0.5 |

(3) *Tier 2 supplemental standards.* The not-to-exceed emission standards specified in 40 CFR 94.8(e) apply for all engines subject to the Tier 2 standards described in paragraph (b)(2) of this appendix.

[73 FR 37243, June 30, 2008, as amended at 75 FR 23012, Apr. 30, 2010]

APPENDIX II TO PART 1042—STEADY-STATE DUTY CYCLES

(a) The following duty cycles apply as specified in § 1042.505(b)(1):

(1) The following duty cycle applies for discrete-mode testing:

| E3 mode No. | Engine speed ¹ | Percent of maximum test power | Weighting factors |
|-------------|---------------------------|-------------------------------|-------------------|
| 1 | Maximum test speed | 100 | 0.2 |
| 2 | 91% | 75 | 0.5 |
| 3 | 80% | 50 | 0.15 |
| 4 | 63% | 25 | 0.15 |

¹ Speed terms are defined in 40 CFR part 1065. Percent speed values are relative to maximum test speed.

(2) The following duty cycle applies for ramped-modal testing:

| RMC mode | Time in mode (seconds) | Engine speed ^{1,3} | Power (percent) ^{2,3} |
|-----------------|------------------------|-----------------------------|--------------------------------|
| 1a Steady-state | 229 | Maximum test speed | 100%. |
| 1b Transition | 20 | Linear transition | Linear transition in torque. |
| 2a Steady-state | 166 | 63% | 25%. |
| 2b Transition | 20 | Linear transition | Linear transition in torque. |
| 3a Steady-state | 570 | 91% | 75%. |
| 3b Transition | 20 | Linear transition | Linear transition in torque. |
| 4a Steady-state | 175 | 80% | 50%. |

¹ Speed terms are defined in 40 CFR part 1065. Percent speed is relative to maximum test speed.

² The percent power is relative to the maximum test power.

³ Advance from one mode to the next within a 20-second transition phase. During the transition phase, command a linear progression from the torque setting of the current mode to the torque setting of the next mode, and simultaneously command a similar linear progression for engine speed if there is a change in speed setting.

(b) The following duty cycles apply as specified in § 1042.505(b)(2):

(1) The following duty cycle applies for discrete-mode testing:

| E5 mode No. | Engine speed ¹ | Percent of maximum test power | Weighting factors |
|-------------|---------------------------|-------------------------------|-------------------|
| 1 | Maximum test speed | 100 | 0.08 |
| 2 | 91% | 75 | 0.13 |
| 3 | 80% | 50 | 0.17 |
| 4 | 63% | 25 | 0.32 |
| 5 | Warm idle | 0 | 0.3 |

¹ Speed terms are defined in 40 CFR part 1065. Percent speed values are relative to maximum test speed.

(2) The following duty cycle applies for ramped-modal testing:

| RMC mode | Time in mode (seconds) | Engine speed ^{1,3} | Power (percent) ^{2,3} |
|-----------------------|------------------------|-----------------------------|--------------------------------|
| 1a Steady-state | 167 | Warm idle | 0. |
| 1b Transition | 20 | Linear transition | Linear transition in torque. |
| 2a Steady-state | 85 | Maximum test speed | 100%. |
| 2b Transition | 20 | Linear transition | Linear transition in torque. |
| 3a Steady-state | 354 | 63% | 25%. |
| 3b Transition | 20 | Linear transition | Linear transition in torque. |
| 4a Steady-state | 141 | 91% | 75%. |
| 4b Transition | 20 | Linear transition | Linear transition in torque. |
| 5a Steady-state | 182 | 80% | 50%. |
| 5b Transition | 20 | Linear transition | Linear transition in torque. |
| 6 Steady-state | 171 | Warm idle | 0. |

¹ Speed terms are defined in 40 CFR part 1065. Percent speed is relative to maximum test speed.

² The percent power is relative to the maximum test power.

³ Advance from one mode to the next within a 20-second transition phase. During the transition phase, command a linear progression from the torque setting of the current mode to the torque setting of the next mode, and simultaneously command a similar linear progression for engine speed if there is a change in speed setting.

(c) The following duty cycles apply as specified in § 1042.505(b)(3):

(1) The following duty cycle applies for discrete-mode testing:

| E2 mode No. | Engine speed ¹ | Torque (percent) ² | Weighting factors |
|-------------|---------------------------|-------------------------------|-------------------|
| 1 | Engine Governed | 100 | 0.2 |
| 2 | Engine Governed | 75 | 0.5 |
| 3 | Engine Governed | 50 | 0.15 |
| 4 | Engine Governed | 25 | 0.15 |

¹ Speed terms are defined in 40 CFR part 1065.

² The percent torque is relative to the maximum test torque as defined in 40 CFR part 1065.

(2) The following duty cycle applies for ramped-modal testing:

| RMC mode | Time in mode (seconds) | Engine speed | Torque (percent) ^{1,2} |
|-----------------------|------------------------|-----------------------|---------------------------------|
| 1a Steady-state | 229 | Engine Governed | 100. |
| 1b Transition | 20 | Engine Governed | Linear transition. |
| 2a Steady-state | 166 | Engine Governed | 25. |
| 2b Transition | 20 | Engine Governed | Linear transition. |
| 3a Steady-state | 570 | Engine Governed | 75. |
| 3b Transition | 20 | Engine Governed | Linear transition. |
| 4a Steady-state | 175 | Engine Governed | 50. |

¹ The percent torque is relative to the maximum test torque as defined in 40 CFR part 1065.

² Advance from one mode to the next within a 20-second transition phase. During the transition phase, command a linear progression from the torque setting of the current mode to the torque setting of the next mode.

[73 FR 37243, June 30, 2008, as amended at 75 FR 68461, Nov. 8, 2010]

APPENDIX III TO PART 1042—NOT-TO-EXCEED ZONES

(a) The following definitions apply for this Appendix III:

(1) *Percent power* means the percentage of the maximum power achieved at Maximum

Test Speed (or at Maximum Test Torque for constant-speed engines).

(2) *Percent speed* means the percentage of Maximum Test Speed.

(b) Figure 1 of this Appendix illustrates the default NTE zone for commercial marine engines certified using the duty cycle specified