

§ 54.01-17

pounds per square inch gauge or “psig”), and at a temperature not above 93 °C (200 °F) including those containing air, the compression of which serves only as a cushion. Air-charging lines may be permanently attached if the air pressure does not exceed 103 kPa (15 psig).

(2) Hot water supply storage tanks heated by steam or any other indirect means when none of the following limitations is exceeded:

(i) A heat input of 58 kW (200,000 B.t.u. per hour);

(ii) A water temperature of 93 °C (200 °F);

(iii) A nominal water-containing capacity of 454 liters (120 gallons); or

(iv) A pressure of 689 kPa (100 psig).

The exemption of any tank under this subparagraph requires that it shall be fitted with a safety relief valve of at least 1-inch diameter, set to relieve below the maximum allowable working pressure of the tank.

(3)(i) Vessels having an internal operating pressure not exceeding 103 kPa (15 psig) with no limitation on size. (See UG-28(f) of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01-1.)

(ii) Cargo tanks of pressure vessel configuration are not included in the exemption in paragraph (a)(3)(i) of this section.

(4) Class I, II, and III pressure vessels that meet the requirements of § 54.01-5(c)(3) and (c)(4).

(5) Condensers and heat exchangers, regardless of size, when the design is such that the liquid phase is not greater than 689 kPa (100 psig) and 200 °F (93 °C) and the vapor phase is not greater than 103 kPa (15 psig) provided that the Officer in Charge, Marine Inspection is satisfied that system overpressure conditions are addressed by the owner or operator.

(b) For fluid conditioner fittings see § 56.15-1 of this subchapter.

[CGFR 68-82, 33 FR 18828, Dec. 18, 1968, as amended by CGFR 69-127, 35 FR 9977, June 17, 1970; CGFR 70-143, 35 FR 19906, Dec. 30, 1970; CGD 77-147, 47 FR 21810, May 20, 1982; USCG-2003-16630, 73 FR 65166, Oct. 31, 2008; USCG-2010-0759, 75 FR 60002, Sept. 29, 2010]

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§ 54.01-17 Pressure vessel for human occupancy (PVHO).

Pressure vessels for human occupancy (PVHO’s) must meet the requirements of subpart B (Commercial Diving Operations) of part 197 of this chapter.

[CGD 76-009, 43 FR 53683, Nov. 16, 1978]

§ 54.01-18 Plan approval.

(a) Manufacturers intending to fabricate pressure vessels, heat exchangers, evaporators, and similar appurtenances, covered by the regulations in this part shall submit detailed plans in accordance with subpart 50.20 of this subchapter.

(b) The following information shall be submitted:

(1) Calculations for all pressure containment components including the maximum allowable working pressure, the hydrostatic or pneumatic test pressure, and the intended safety device setting.

(2) Joint design and methods of attachment of all pressure containment components.

(3) Foundations and supports (design and attachment).

(4) Pertinent calculations for pressure vessel foundations and/or supports.

(5) A bill of material meeting the requirements of section VIII of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01-1), as modified by this part.

(6) A diagrammatic arrangement drawing of the assembled unit indicating location of internal and external components.

[CGFR 68-82, 33 FR 18828, Dec. 18, 1968, as amended by USCG-2003-16630, 73 FR 65166, Oct. 31, 2008]

§ 54.01-25 Miscellaneous pressure components (modifies UG-11).

(a) Pressure components for pressure vessels shall be as required by UG-11 of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01-1) except as noted otherwise in this section.

(b) All pressure components conforming to an accepted ANSI (American National Standards Institute)