

**§ 57.04-1**

**46 CFR Ch. I (10-1-13 Edition)**

**Subpart 57.04—Procedure  
Qualification Range**

**§ 57.04-1 Test specimen requirements  
and definition of ranges (modifies  
QW 202, QW 210, QW 451, and QB  
202).**

The type and number of specimens that must be tested to qualify an automatic, semiautomatic, or manual procedure specification shall be in accordance with QW 202, QW 210, or QB 202 of the ASME Code as applicable, except as supplemented by §§ 57.03-1(b) and 57.03-1(d).

[CGD 74-102, 40 FR 27461, June 30, 1975]

**Subpart 57.05—Performance  
Qualifications**

**§ 57.05-1 General.**

(a) This subpart supplements the various paragraphs in section IX of the Code dealing with Performance Qualifications (see § 57.02-2).

[CGFR 69-127, 35 FR 9980, June 17, 1970]

**§ 57.05-2 Transfer of performance  
qualifications.**

(a) The performance qualification records of a welder may be transferred from one plant to another of the same company or from one company to another company provided the following requirements are met:

(1) The transfer is authorized by the cognizant Officer in Charge, Marine Inspection;

(2) A copy of the qualification test records of each welder together with employment records and identification data are transferred by the plant or company which qualified the welder to the new plant or company; and,

(3) The new plant or company accepts the welder as qualified.

**§ 57.05-3 Limited space qualifications.**

When a welder is to be qualified for welding or torch brazing of piping on board ship in a limited or restricted space, the space restrictions shown in connection with Figure 57.05-3(a) or (b) shall be used when welding and brazing the test joint.