## Pt. 63, Subpt. UUU, Table 33

## 40 CFR Ch. I (7-1-14 Edition)

| For | You must                                                                                                           | Using                                                      | According to these require-                                                                                                                                                                                                                          |
|-----|--------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|     | j. Measure thermal inciner-<br>ator: oxygen concentration<br>(percent, dry basis) in the<br>vent stream.           | Data from the continuous pa-<br>rameter monitoring system. | Collect oxygen concentration<br>(percent, dry basis) data<br>every 15 minutes during the<br>entire period of the per-<br>formance test; and deter-<br>mine and record the min-<br>imum hourly average per-<br>cent excess oxygen con-<br>centration. |
|     | <ul> <li>If you use a continuous<br/>emission monitoring sys-<br/>tem, measure TRS con-<br/>centration.</li> </ul> | Data from continuous emis-<br>sion monitoring system.      | Collect TRS data every 15<br>minutes for 24 consecutive<br>operating hours. Reduce<br>the data to 1-hour averages<br>computed from four or<br>more data points equally<br>spaced over each 1-hour<br>period.                                         |

[67 FR 17773, Apr. 11, 2002, as amended at 70 FR 6942, Feb. 9, 2005]

# TABLE 33 TO SUBPART UUU OF PART 63—INITIAL COMPLIANCE WITH HAP EMISSION LIMITS FOR SULFUR RECOVERY UNITS

As stated in 63.1568(b)(5), you shall meet each requirement in the following table that applies to you.

| For                                                                                                                                                                                                                       | For the following emission limit                                                                                                                           | You have demonstrated initial compli-<br>ance if                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ol> <li>Each new or existing Claus sulfur re-<br/>covery unit part of a sulfur recovery<br/>plant of 20 long tons per day or more<br/>and subject to the NSPS for sulfur ox-<br/>ides in 40 CFR 60.104(a)(2).</li> </ol> | a. 250 pmv (dry basis) SO <sub>2</sub> at zero per-<br>cent excess air if you use an oxidation<br>or reduction control system followed<br>by incineration. | You have already conducted a perform-<br>ance test to demonstrate initial compli-<br>ance with the NSPS and each 12-hour<br>rolling average concentration of SO <sub>2</sub><br>emissions measured by the contin-<br>uous emission monitoring system is<br>less than or equal to 250 ppmv (dry<br>basis) at zero percent excess air. As<br>part of the Notification of Compliance<br>Status, you must certify that your vent<br>meets the SO <sub>2</sub> limit. You are not re-<br>quired to do another performance test<br>to demonstrate initial compliance. You<br>have already conducted a perform-<br>ance evaluation to demonstrate initial<br>compliance with the applicable per-<br>formance specification. As part of your<br>Notification of Compliance Status, you<br>must certify that your continuous emis-<br>sion monitoring system meets the ap-<br>plicable requirements in §63.1572.<br>You are not required to do another<br>performance evaluation to dem-<br>onstrate initial compliance. |

# **Environmental Protection Agency**

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| For                                                                                                                                                                                                                 | For the following emission limit                                                                                                                                                            | You have demonstrated initial compli-<br>ance if                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                                                                                                                                                     | b. 300 ppmv of reduced sulfur com-<br>pounds calculated as ppmv SO <sub>2</sub> (dry<br>basis) at zero percent excess air if<br>you use a reduction control system<br>without incineration. | You have already conducted a perform-<br>ance test to demonstrate initial compli-<br>ance with the NSPS and each 12-hour<br>rolling average concentration of re-<br>duced sulfur compounds measured by<br>your continuous emission monitoring<br>system is less than or equal to 300<br>ppmv, calculated as ppmv SO <sub>2</sub> (dry<br>basis) at zero percent excess air. As<br>part of the Notification of Compliance<br>Status, you must certify that your vent<br>meets the SO <sub>2</sub> limit. You are not re-<br>quired to do another performance test<br>to demonstrate initial compliance. You<br>have already conducted a perform-<br>ance evaluation to demonstrate initial<br>compliance with the applicable per-<br>formance specification. As part of your<br>Notification of Compliance Status, you<br>must certify that your continuous emis-<br>sion monitoring system meets the ap-<br>plicable requirements in §63.1572.<br>You are not required to do another<br>performance evaluation to dem-<br>onstrate initial compliance. |
| <ol> <li>Option 1: Elect NSPS. Each new or ex-<br/>isting sulfur recovery unit (Claus or<br/>other type, regardless of size) not sub-<br/>ject to the NSPS for sulfur oxides in 40<br/>CFR 60.104(a)(2).</li> </ol> | a. 250 ppmv (dry basis) of SO <sub>2</sub> at zero<br>percent excess air if you use an oxi-<br>dation or reduction control system fol-<br>lowed by incineration.                            | Each 12-hour rolling average concentra-<br>tion of SO <sub>2</sub> emissions measured by<br>the continuous emission monitoring<br>system during the initial performance<br>test is less than or equal to 250 ppmv<br>(dry basis) at zero percent excess air;<br>and your performance evaluation<br>shows the monitoring system meets<br>the applicable requirements in<br>\$63.1572.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|                                                                                                                                                                                                                     | b. 300 ppmv of reduced sulfur com-<br>pounds calculated as ppmv SO <sub>2</sub> (dry<br>basis) at zero percent excess air if<br>you use a reduction control system<br>without incineration. | Each 12-hour rolling average concentra-<br>tion of reduced sulfur compounds<br>measured by the continuous emission<br>monitoring system during the initial<br>performance test is less than or equal<br>to 300 ppmv, calculated as ppmv SO <sub>2</sub><br>(dry basis) at zero percent excess air<br>and your performance evaluation<br>shows the continuous emission moni-<br>toring system meets the applicable re-<br>guingment in S62 (1572)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| <ol> <li>Option 2: TRS limit. Each new or exist-<br/>ing sulfur recovery unit (Claus or other<br/>type, regardless of size) not subject to<br/>the NSPS for sulfur oxides in 40 CFR<br/>60.104(a)(2).</li> </ol>    | 300 ppmv of TRS compounds expressed<br>as an equivalent SO <sub>2</sub> concentration<br>(dry basis) at zero percent oxygen.                                                                | quirements in § 63.1572.<br>If you use continuous parameter moni-<br>toring systems, the average con-<br>centration of TRS emissions meas-<br>ured using Method 15 during the initial<br>performance test is less than or equal<br>to 300 ppmv expressed as equivalent<br>SO <sub>2</sub> concentration (dry basis) at zero<br>percent oxygen. If you use a contin-<br>uous emission monitoring system,<br>each 12-hour rolling average con-<br>centration of TRS emissions meas-<br>ured by the continuous emission moni-<br>toring system during the initial per-<br>formance test is less than or equal to<br>300 ppmv expressed as an equivalent<br>SO <sub>2</sub> (dry basis) at zero percent oxy-<br>gen; and your performance evaluation<br>shows the continuous emission moni-<br>toring system meets the applicable re-<br>quirements in § 63.1572.                                                                                                                                                                                          |

[70 FR 6962, Feb. 9, 2005]