Environmental Protection Agency

§98.332 GHGs to report.

You must report:

(a) CO_2 process emissions from each Waelz kiln and electrothermic furnace used for zinc production.

(b) CO₂, CH_4 , and N₂O combustion emissions from each Waelz kiln. You must calculate and report these emissions under subpart C of this part (General Stationary Fuel Combustion Sources) by following the requirements of subpart C.

(c) \overline{CO}_2 , CH_4 , and N_2O emissions from each stationary combustion unit other than Waelz kilns. You must report these emissions under subpart C of this part (General Stationary Fuel Combustion Sources) by following the requirements of subpart C.

§98.333 Calculating GHG emissions.

You must calculate and report the annual process CO_2 emissions using the procedures specified in either paragraph (a) or (b) of this section.

(a) Calculate and report under this subpart the process or combined process and combustion CO_2 emissions by operating and maintaining a CEMS according to the Tier 4 Calculation Methodology in §98.33(a)(4) and all associated requirements for Tier 4 in subpart C of this part (General Stationary Fuel Combustion Sources).

(b) Calculate and report under this subpart the process CO_2 emissions by following paragraphs (b)(1) and (b)(2) of this section.

(1) For each Waelz kiln or electrothermic furnace at your facility used for zinc production, you must determine the mass of carbon in each carbon-containing material, other than fuel, that is fed, charged, or otherwise introduced into each Waelz kiln and electrothermic furnace at your facility for each year and calculate annual CO₂ process emissions from each affected unit at your facility using Equation GG-1 of $_{\mathrm{this}}$ section. For electrothermic furnaces, carbon containing input materials include carbon eletrodes and carbonaceous reducing agents. For Waelz kilns, carbon containing input materials include carbonaceous reducing agents. If you document that a specific material contributes less than 1 percent of the total carbon into the process, you do not have to include the material in your calculation using Equation R-1 of §98.183.

$$\mathbf{E}_{\text{CO2k}} = \frac{44}{12} * \frac{2000}{2205} * \left[\left(Zinc \right)_k * \left(C_{Zinc} \right)_k + (Flux)_k * \left(C_{Flux} \right)_k + (Electrode)_k * \left(C_{Electrode} \right)_k + (Carbon)_k * \left(C_{carbon} \right)_k \right]$$
(Eq. GG-1)

Where:

- E_{CO2k} = Annual CO₂ process emissions from individual Waelz kiln or electrothermic furnace "k" (metric tons).
- 44/12 = Ratio of molecular weights, CO_2 to carbon.
- 2000/2205 = Conversion factor to convert tons to metric tons.
- $(Zinc)_k$ = Annual mass of zinc bearing material charged to kiln or furnace "k" (tons).
- $(C_{\rm Zinc})_k = {\rm Carbon \ content \ of \ the \ zinc \ bearing} \\ {\rm material, \ from \ the \ annual \ carbon \ analysis \ for \ kiln \ or \ furnace \ `k'' \ (percent \ by \ weight, \ expressed \ as \ a \ decimal \ fraction).}$
- (Flux)_k = Annual mass of flux materials (e.g., limestone, dolomite) charged to kiln or furnace "k" (tons).
- $(C_{Flux})_k$ = Carbon content of the flux materials charged to kiln or furnace "k", from the annual carbon analysis (percent by weight, expressed as a decimal fraction).

 $(Electrode)_k$ = Annual mass of carbon electrode consumed in furnace "k" (tons).

- $(C_{\text{Electrode}})_k$ = Carbon content of the carbon electrode consumed in furnace "k", from the annual carbon analysis (percent by weight, expressed as a decimal fraction).
- $(Carbon)_k$ = Annual mass of carbonaceous materials (e.g., coal, coke) charged to the kiln or furnace "k"(tons).
- (C_{Carbon})_k Carbon content of the carbonaceous materials charged to kiln or furnace, "k", from the annual carbon analysis (percent by weight, expressed as a decimal fraction).

(2) You must determine the CO_2 emissions from all of the Waelz kilns or electrothermic furnaces at your facility using Equation GG-2 of this section.