§471.15

SUBPART A-PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millior off-pounds) of lead-tin-bis muth alkaline cleaned	
Antimony	0.345 0.051	0.154 0.024

(m) Alkaline cleaning rinse.

SUBPART A-PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bis-muth alkaline cleaned	
Antimony	0.678 0.099	0.302 0.047

$(n) \ \textit{Swaging spent emulsions}.$

SUBPART A-PSES

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bis muth swaged with emulsion	
Antimony	0.005 0.0008	0.002 0.0004

(o) Degreasing spent solvents—subpart A—PSES. There shall be no discharge of process wastewater pollutants.

 $[50~\mathrm{FR}~34270,~\mathrm{Aug}.~23,~1985;~51~\mathrm{FR}~2884,~\mathrm{Jan}.~22,~1986]$

§ 471.15 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new sources subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources. The mass of wastewater pollutants in lead-tin-bismuth forming process wastewater introduced into a POTW shall not exceed the following values:

(a) Rolling spent emulsions.

40 CFR Ch. I (7-1-14 Edition)

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
		unds per mil- inds) of lead- rolled with
Antimony	0.067 0.010	0.030 0.005

(b) Rolling spent soap solutions.

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mi lion off-pounds) of lead tin-bismuth rolled wit soap solutions	
Antimony	0.120 0.018	0.055 0.009

(c) Drawing spent neat oils—subpart A—PSNS. There shall be no discharge of process wastewater pollutants.

(d) Drawing spent emulsions.

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil lion off-pounds) of lead tin-bismuth drawn with emulsions	
Antimony	0.076 0.011	0.034 0.005

(e) Drawing spent soap solutions.

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mi lion off-pounds) of lead tin-bismuth drawn wit soap solutions	
Antimony	0.022 0.003	0.010 0.002

(f) Extrusion press and solution heat treatment contact cooling water.

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Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil- lion off-pounds) of lead- tin-bismuth heat treated	
Antimony	0.414 0.061	0.185 0.029

(g) Extrusion press hydraulic fluid leakage.

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil- lion off-pounds) of lead- tin-bismuth extruded	
Antimony	0.158 0.023	0.071 0.011

 $\begin{array}{cccc} \hbox{(h)} & \textit{Continuous} & \textit{strip} & \textit{casting} & \textit{contact} \\ \textit{cooling water.} \end{array}$

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil- lion off-pounds) of lead- tin-bismuth cast by the continuous strip method	
Antimony	0.003 0.0004	0.001 0.0002

 $\hbox{(i) Semi-continuous ingot casting contact cooling water.}\\$

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil- lion off-pounds) of lead tin-bismuth ingot cast by the semi-continuous method	
Antimony	0.009 0.001	0.004 0.0006

(j) Shot casting contact cooling water.

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil- lion off-pounds) of lead- tin-bismuth shot cast	
Antimony Lead	0.107 0.016	0.048 0.008

(k) Shot-forming wet air pollution control scrubber blowdown.

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil lion off-pounds) of lead tin-bismuth shot formed	
Antimony	0.169 0.025	0.076 0.012

(1) Alkaline cleaning spent baths.

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil lion off-pounds) of lead tin-bismuth alkaline cleaned	
Antimony	0.345 0.051	0.154 0.024

(m) Alkaline cleaning rinse.

SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millior off-pounds) of lead-tin-bis muth alkaline cleaned	
Antimony	0.678 0.099	0.302 0.047

(n) Swaging spent emulsions.

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SUBPART A-PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of lead-tin-bis-muth swaged with emulsion	
Antimony	0.005 0.0008	0.003 0.0004

(o) Degreasing spent solvents—subpart A—PSNS. There shall be no discharge of process wastewater pollutants.

 $[50~\mathrm{FR}~34270,~\mathrm{Aug}.~23,~1985;~51~\mathrm{FR}~2884,~\mathrm{Jan}.~22,~1986]$

§ 471.16 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

Subpart B—Magnesium Forming Subcategory

§ 471.20 Applicability; description of the magnesium forming subcategory.

This subpart applies to discharges of pollutants to waters of the United States, and introductions of pollutants into publicly owned treatment works from the process operations of the magnesium forming subcategory.

§ 471.21 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations for the process operations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

(a) Rolling spent emulsions.

SUBPART B-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millior off-pounds) of magnesium rolled with emulsions	
Chromiun	0.033	0.014
Zinc	0.109	0.046
Ammonia	9.95	4.37
Fluoride	4.440	1.97
Oil and grease	1.49	0.895
TSS	3.06	1.46
pH		(1)

¹ Within the range of 7.5 to 10.0 at all times.

(b) Forging spent lubricants—subpart B—BPT. There shall be no discharge of process wastewater pollutants.

(c) Forging contact cooling water.

SUBPART B-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per millior off-pounds) of forged mag- nesium cooled with water	
Chromium	1.27	0.520
Zinc	4.22	1.77
Ammonia	385	170
Fluoride	172	76.3
Oil and grease	57.8	34.7
TSS	119	56.4
pH		(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(d) Forging equipment cleaning wastewater

SUBPART B-BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per mil- lion off-pounds) of mag- nesium forged	
Ol	0.040	0.007
Chromium	0.018	0.007
Zinc	0.059	0.025
Ammonia	5.32	2.34
Fluoride	2.38	1.06
Oil and grease	0.798	0.479
TSS	1.64	0.778
pH		(1)

¹ Within the range of 7.5 to 10.0 at all times.

(e) Direct chill casting contact cooling water.