

§ 471.52

40 CFR Ch. I (7–1–14 Edition)

**§ 471.52 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).**

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT):

(a) *Rolling spent neat oils and graphite based lubricants—subpart E—BAT.* There shall be no discharge of process wastewater pollutants.

(b) *Rolling spent emulsions.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals rolled with emulsions	
Copper .....	0.549	0.262
Nickel .....	0.236	0.157
Fluoride .....	25.5	11.3
Molybdenum .....	2.16	0.957

(c) *Drawing spent lubricants—subpart E—BAT.* There shall be no discharge of process wastewater pollutants.

(d) *Extrusion spent lubricants—subpart E—BAT.* There shall be no discharge of process wastewater pollutants.

(e) *Extrusion press hydraulic fluid leakage.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals extruded	
Copper .....	1.5	0.730
Nickel .....	0.650	0.440
Fluoride .....	71.000	31.0
Molybdenum .....	5.99	2.66

(f) *Forging spent lubricants—subpart E—BAT.* There shall be no discharge of process wastewater pollutants.

(g) *Forging contact cooling water.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of forged refractory metals cooled with water	
Copper .....	0.041	0.020
Nickel .....	0.018	0.012
Fluoride .....	1.92	0.853
Molybdenum .....	0.163	0.072

(h) *Equipment cleaning wastewater.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals formed	
Copper .....	0.174	0.083
Nickel .....	0.075	0.051
Fluoride .....	8.09	3.59
Molybdenum .....	0.684	0.303

(i) *Metal powder production wastewater.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals powder produced	
Copper .....	0.360	0.172
Nickel .....	0.155	0.104
Fluoride .....	16.7	7.42
Molybdenum .....	1.42	0.627

(j) *Metal powder production floor wash wastewater—subpart E—BAT.* There shall be no discharge of process wastewater pollutants.

(k) *Metal powder pressing spent lubricants—subpart E—BAT.* There shall be no discharge of process wastewater pollutants.

(l) *Surface treatment spent baths.*

**Environmental Protection Agency**

**\$ 471.52**

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals surface treated	
Copper .....	0.498	0.237
Nickel .....	0.214	0.144
Fluoride .....	23.2	10.3
Molybdenum .....	1.96	0.868

(m) *Surface treatment rinse.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals surface treated	
Copper .....	15.5	7.38
Nickel .....	6.66	4.48
Fluoride .....	720	320
Molybdenum .....	60.9	27.0

(n) *Alkaline cleaning spent baths.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals alkaline cleaned	
Copper .....	0.428	0.204
Nickel .....	0.184	0.124
Fluoride .....	19.9	8.82
Molybdenum .....	1.68	0.745

(o) *Alkaline cleaning rinse.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals alkaline cleaned	
Copper .....	10.5	4.98
Nickel .....	4.49	3.02
Fluoride .....	486	216
Molybdenum .....	41.1	18.2

(p) *Molten salt rinse.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals treated with molten salt	
Copper .....	0.810	0.386
Nickel .....	0.348	0.234
Fluoride .....	37.7	16.7
Molybdenum .....	3.19	1.41

(q) *Tumbling or burnishing wastewater.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals tumbled or burnished	
Copper .....	1.60	0.763
Nickel .....	0.688	0.463
Fluoride .....	74.4	33.0
Molybdenum .....	6.29	2.79

(r) *Sawing or grinding spent neat oils—subpart E—BAT.* There shall be no discharge of process wastewater pollutants.

(s) *Sawing or grinding spent emulsions.*

**SUBPART E—BAT**

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals sawed or ground with emulsions	
Copper .....	0.380	0.181
Nickel .....	0.164	0.110
Fluoride .....	17.7	7.84
Molybdenum .....	1.50	0.663

(t) *Sawing or grinding contact cooling water.*

§ 471.53

40 CFR Ch. I (7–1–14 Edition)

SUBPART E—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals sawed or ground with contact cooling water	
Copper .....	3.11	1.48
Nickel .....	1.34	0.899
Fluoride .....	145.0	64.2
Molybdenum .....	12.2	5.42

(u) *Sawing or grinding rinse.*

SUBPART E—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of sawed or ground refractory metals rinsed	
Copper .....	0.018	0.009
Nickel .....	0.008	0.005
Fluoride .....	0.803	0.357
Molybdenum .....	0.068	0.030

(v) *Wet air pollution control scrubber blowdown.*

SUBPART E—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals sawed, surface coated or surface treated	
Copper .....	1.01	0.480
Nickel .....	0.433	0.291
Fluoride .....	46.8	20.8
Molybdenum .....	3.96	1.76

(w) *Miscellaneous wastewater sources.*

SUBPART E—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals formed	
Copper .....	0.442	0.211
Nickel .....	0.190	0.128
Fluoride .....	20.6	9.11
Molybdenum .....	1.74	0.770

(x) *Dye penetrant testing wastewater.*

SUBPART E—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals product tested	
Copper .....	0.100	0.048
Nickel .....	0.043	0.029
Fluoride .....	4.62	2.05
Molybdenum .....	0.391	0.173

(y) *Degreasing spent solvents—subpart E—BAT.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2886, Jan. 22, 1986]

§ 471.53 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards (NSPS):

(a) *Rolling spent neat oils and graphite based lubricants—subpart E—NSPS.* There shall be no discharge of process wastewater pollutants.

(b) *Rolling spent emulsions.*

SUBPART E—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of refractory metals rolled with emulsions	
Copper .....	0.549	0.262
Nickel .....	0.236	0.159
Fluoride .....	25.5	11.3
Molybdenum .....	2.16	0.957
Oil and grease .....	4.29	4.29
TSS .....	6.44	5.15
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(c) *Drawing spent lubricants—subpart E—NSPS.* There shall be no discharge of process wastewater pollutants.

(d) *Extrusion spent lubricants—subpart E—NSPS.* There shall be no discharge of process wastewater pollutants.

(e) *Extrusion press hydraulic fluid leakage.*