

§ 471.83

40 CFR Ch. I (7-1-14 Edition)

(h) *Surface treatment spent baths.*

SUBPART H—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc surface treated	
Chromium	0.033	0.014
Copper	0.114	0.054
Cyanide	0.018	0.007
Zinc	0.091	0.038

(i) *Surface treatment rinse.*

SUBPART H—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc surface treated	
Chromium	0.133	0.054
Copper	0.457	0.219
Cyanide	0.072	0.029
Zinc	0.365	0.151

(j) *Alkaline cleaning spent baths.*

SUBPART H—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc alkaline cleaned	
Chromium	0.002	0.0006
Copper	0.005	0.002
Cyanide	0.0007	0.0003
Zinc	0.004	0.002

(k) *Alkaline cleaning rinse.*

SUBPART H—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc alkaline cleaned	
Chromium	0.626	0.254
Copper	2.17	1.03
Cyanide	0.338	0.135
Zinc	1.73	0.710

(l) *Sawing or grinding spent emulsions.*

SUBPART H—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc sawed or ground with emulsions	
Chromium	0.009	0.004
Copper	0.031	0.015
Cyanide	0.005	0.002
Zinc	0.025	0.010

(m) *Electrocoating rinse.*

SUBPART H—BAT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc electrocoated	
Chromium	0.085	0.035
Copper	0.293	0.140
Cyanide	0.046	0.019
Zinc	0.234	0.096

(n) *Degreasing spent solvents—subpart H—BAT.* There shall be no discharge or process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2888, Jan. 22, 1986]

§ 471.83 New source performance standards (NSPS).

Any new source subject to this subpart must achieve the following new source performance standards (NSPS):

(a) *Rolling spent neat oils—subpart H—NSPS.* There shall be no discharge of process wastewater pollutants.

(b) *Rolling spent emulsions.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc rolled with emulsions	
Chromium	0.0005	0.0002
Copper	0.002	0.0009
Cyanide	0.0003	0.0001
Zinc	0.002	0.0006
Oil and grease	0.014	0.014
TSS	0.021	0.017
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(c) *Rolling contact cooling water.*

Environmental Protection Agency

§ 471.83

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc rolled with contact cooling water	
Chromium	0.020	0.009
Copper	0.069	0.037
Cyanide	0.011	0.004
Zinc	0.055	0.023
Oil and grease	0.536	0.536
TSS	0.804	0.643
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(d) *Drawing spent emulsions.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc drawn with emulsions	
Chromium	0.002	0.0009
Copper	0.008	0.004
Cyanide	0.001	0.0005
Zinc	0.006	0.003
Oil and grease	0.058	0.058
TSS	0.087	0.070
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times

(e) *Direct chill casting contact cooling water.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any one day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc cast by the direct chill method	
Chromium	0.019	0.008
Copper	0.065	0.031
Cyanide	0.010	0.004
Zinc	0.052	0.021
Oil and grease	0.505	0.505
TSS	0.758	0.606
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(f) *Stationary casting contact cooling water—subpart H—NSPS.* There shall be no discharge of process wastewater pollutants.

(g) *Heat treatment contact cooling water.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc heat treated	
Chromium	0.029	0.012
Copper	0.098	0.047
Cyanide	0.016	0.006
Zinc	0.078	0.032
Oil and grease	0.763	0.763
TSS	1.15	0.916
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(h) *Surface treatment spent baths.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc surface treated	
Chromium	0.033	0.014
Copper	0.114	0.054
Cyanide	0.018	0.007
Zinc	0.091	0.038
Oil and grease	0.887	0.887
TSS	1.33	1.07
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(i) *Surface treatment rinse.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc surface treated	
Chromium	0.133	0.054
Copper	0.459	0.219
Cyanide	0.072	0.029
Zinc	0.365	0.151
Oil and grease	3.58	3.58
TSS	5.37	4.30
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(j) *Alkaline cleaning spent baths.*

§ 471.84

40 CFR Ch. I (7-1-14 Edition)

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc alkaline cleaned	
Chromium	0.002	0.0006
Copper	0.005	0.002
Cyanide	0.0007	0.0003
Zinc	0.004	0.002
Oil and grease	0.036	0.036
TSS	0.054	0.043
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(k) *Alkaline cleaning rinse.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc alkaline cleaned	
Chromium	0.626	0.259
Copper	2.17	1.03
Cyanide	0.338	0.135
Zinc	1.73	0.710
Oil and grease	16.9	16.9
TSS	25.4	20.3
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(l) *Sawing or grinding spent emulsions.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc sawed or ground with emulsions	
Chromium	0.009	0.004
Copper	0.031	0.015
Cyanide	0.005	0.002
Zinc	0.025	0.010
Oil and grease	0.235	0.235
TSS	0.357	0.286
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(m) *Electrocoating rinse.*

SUBPART H—NSPS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc electrocoated	
Chromium	0.085	0.035
Copper	0.293	0.140
Cyanide	0.046	0.019
Zinc	0.234	0.096
Oil and grease	2.29	2.29
TSS	3.44	2.75
pH	(¹)	(¹)

¹ Within the range of 7.5 to 10.0 at all times.

(n) *Degreasing spent solvents—subpart H—NSPS.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2888, Jan. 22, 1986]

§ 471.84 Pretreatment standards for existing sources (PSES). [Reserved]

§ 471.85 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7, any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve the following pretreatment standards for new sources (PSNS). The mass of the wastewater introduced into a POTW shall not exceed the following values:

(a) *Rolling spent neat oils—subpart H—PSNS.* There shall be no discharge of process wastewater pollutants.

(b) *Rolling spent emulsions.*

SUBPART H—PSNS

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc rolled with emulsions	
Chromium	0.0005	0.0002
Copper	0.002	0.0009
Cyanide	0.0003	0.0001
Zinc	0.002	0.0006

(c) *Rolling contact cooling water.*