### §54.01–15 Steam-generating pressure vessels (modifies U–1(g)).

(a) Pressure vessels in which steam is generated are classified as “Unfired Steam Boilers” except as required otherwise by paragraph (b) of this section. Unfired steam boilers must be fitted with an efficient water level indicator, a pressure gage, a blowdown valve, and an approved safety valve as required by §54.15–15. Unfired steam boilers must be constructed in accordance with this part other than when the pressures are more than 206 kPa (30 psig) or the temperatures of the working fluid are more than 454 °C (850 °F) when such boilers must be constructed in accordance with part 52 of this subchapter.

(b) Vessels known as “Evaporators” or “Heat Exchangers” are not classified as unfired steam boilers. They shall be fitted with an approved safety device as required under §54.15–15 and constructed in accordance with this part.

(c) An evaporator in which steam is generated shall be fitted with an efficient water level indicator, a pressure gage, and a blowdown valve.


### §54.01–15 Exemptions from shop inspection and plan approval (modifies U–1(c)(2)).

(a) The following classifications are exempt from shop inspection and plan approval requirements of this part:

(1) Vessels containing water at a pressure not greater than 689 kPa (100
§ 54.01–17 Pressure vessel for human occupancy (PVHO).

Pressure vessels for human occupancy (PVHO’s) must meet the requirements of subpart B (Commercial Diving Operations) of part 197 of this chapter.

[a 46 CFR Ch. I (10–1–14 Edition) § 54.01–17 Pressure vessel for human occupancy (PVHO).]

§ 54.01–18 Plan approval.

(a) Manufacturers intending to fabricate pressure vessels, heat exchangers, evaporators, and similar appurtenances, covered by the regulations in this part, shall submit detailed plans in accordance with subpart 50.20 of this chapter.

(b) The following information shall be submitted:

(1) Calculations for all pressure containment components including the maximum allowable working pressure, the hydrostatic or pneumatic test pressure, and the intended safety device setting.

(2) Joint design and methods of attachment of all pressure containment components.

(3) Foundations and supports (design and attachment).

(4) Pertinent calculations for pressure vessel foundations and/or supports.

(5) A bill of material meeting the requirements of section VIII of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01–1).

(6) A diagrammatic arrangement drawing of the assembled unit indicating location of internal and external components.

§ 54.01–25 Miscellaneous pressure components (modifies UG–11).

(a) Pressure components for pressure vessels shall be as required by UG–11 of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01–1), except as noted otherwise in this section.

(b) All pressure components conforming to an accepted ANSI (American National Standards Institute)